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UNITED STATES DISTRICT COURT
SOUTHERN DISTRICT OF NEW YORK

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GENERAL PUBLIC UTILITIES CORPORATION, :
JERSEY CENTRAL POWER & LIGHT COMPANY, :
METROPOLITAN EDISON COMPANY and :
PENNSYLVANIA ELECTRIC COMPANY, :

Plaintiffs, :

-against- :

THE BABCOCK & WILCOX COMPANY, and :
J. RAY MCDERMOTT & CO., INC., :

Defendants. :

- - - - -x

Continued deposition of THE
BABCOCK & WILCOX COMPANY, by
EDGAR ALLEN WOMACK, JR., taken by
Plaintiffs pursuant to notice and
adjournment, at the offices of Kaye,
Scholer, Fierman, Hays & Handler, Esqs.
425 Park Avenue, New York, New York, on
Tuesday, January 27, 1981 at 9:40 a.m.,



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before Charles Shapiro, a Certified
Shorthand Reporter and Notary Public
within and for the State of New York.

* * *

A p p e a r a n c e s :

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-and-
RODMAN W. BENEDICT, ESQ.,
of Counsel

Also Present:

DAVID TAYLOR

* * *

EDGAR ALLEN WOMACK, JR.,

having been previously duly sworn, resumed,

was examined and testified further as

follows:

EXAMINATION (Continued)

BY MR. SELTZER:

Q Dr. Womack, you realize you continue to be under oath?

A Yes.

Q Dr. Womack, I think that either there was an error in transcription or I misspoke in the second day of your deposition.

I would like to show you page 261 and 262 where we were discussing the ability of reactor coolant pumps to continue to operate with a very high void fraction. You were telling me that there were experts on the engineer staff at B&W who knew that, and I said, "And there were such experts on --" I believe I said or I meant to say March 28, 1979, the day of the accident.

Is it a fact that there were engineers at B&W on March 28, 1979 who knew that under emergency conditions the reactor coolant pumps can continue to operate with a very high void

2 fraction?

3 A Let me just review that.

4 Your question is were there such
5 experts on March 28, 1979, and my answer would be
6 yes.

7 Q There was one other point that I wanted
8 to clarify.

9 At Three Mile Island during the
10 March 28th accident the high pressure injection
11 pumps actuated early in the transient, right?

12 A That's my understanding.

13 Q And they were substantially throttled
14 back but not completely shut off by the control
15 room operators; is that right?

16 A That's not entirely clear. There has been,
17 to my understanding, a degree of speculation on
18 whether they were completely shut off or -- excuse
19 me -- whether the flow was completely shut off or
20 whether it was allowed to continue at a very low
21 rate. So I really can't define that for you.

22 Q In GPU Exhibit 7, which is the final
23 report of the Technical Review Committee that you
24 served on, at page 4-9 there is a heading just
25 above the middle of the page which is "Plant

2 Status at 150 Minutes."

3 Would you take a look at the second
4 paragraph that appears under that. (Handing
5 document to the witness.)

6 Q That paragraph says "Reactor coolant
7 makeup Pump A was running with high pressure
8 injection valves throttled. This high pressure
9 injection condition has existed essentially since
10 two minutes into the transient."

11 At the time that the Technical Review
12 Committee wrote that, does that indicate that
13 their understanding was that the high pressure
14 injection was throttled but not completely shut off?

15 A As before, it's difficult for me to, or
16 impossible for me to testify as to the understanding
17 of the Committee or all of its members. I will
18 be glad to give my understanding of the word
19 "throttled."

20 Q Okay.

21 A My understanding of the word "throttled" is
22 that it can mean a reduction in flow by the use
23 of the valve which could be anywhere from zero to
24 something less than full flow. Throttled could mean
25 entirely -- the flow entirely cut off, to me.

2

Q So that paragraph doesn't clarify the

3

situation or refresh your recollection that the

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valve remained somewhat opened?

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A No, and it's not my testimony that the

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valve did not remain somewhat opened. I simply

7

don't think we know exactly where the valve was.

8

We have the testimony of the response of the

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system and we have, as I understand it, the

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operator had debriefed, he mentioned himself that

11

he had cut back on the valve (indicating), I guess

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while he had been debriefed.

13

Q Even if the operators had closed the

14

valves completely so that there was no high

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pressure injection into the system, if the primary

16

coolant pumps had remained on up through the point

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at which the block valve was closed, is it your

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understanding that there would have continued to

19

be a sufficient void fraction in the reactor to

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continue to cool the core effectively?

21

A I simply don't know.

22

Q Have you ever seen any analysis of

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that?

24

A No.

25

Q It wouldn't be difficult to perform

1
2 the analysis, would it?

3 A It would not be difficult to perform an
4 analysis; however, the assumptions and methods
5 in that analysis might be subject to question.

6 Q A key parameter would be the rate of
7 flow of coolant through the open PORV, right?

8 A That would be among the key parameters.

9 Q What would you have to know to determine
10 that flow?

11 A The flow of coolant through the PORV? You
12 would have to know the quality of the coolant at
13 the entrance to the PORV, the thermodynamic
14 conditions, pressure and temperature and the
15 discharge coefficient applicable to the PORV.

16 Q From the studies that have been done
17 since the accident there is empirical data to show
18 what the flow was through the valve during the
19 accident, isn't there?

20 A I am not sure there are empirical data.

21 Q You haven't seen it or you don't recall
22 seeing it?

23 A I don't recall empirical data.

24 Q What kind of data have you seen?

25 A These data are -- these estimates, as I

2 understand it, have been made based on empirical
3 work done prior to the accident and generalized to
4 the particular case of the pilot operated relief
5 valve at Three Mile Island.

6 Q Who would be the person most knowledgeable
7 at B&W about rate at which coolant would be lost
8 through a small break?

9 A I would confer with Mr. Dunn or one of his
10 senior staff.

11 MR. SELTZER: I would like to mark for
12 identification as GPU Exhibit 32 a report
13 entitled "Safety Aspects of the Mulheim-Karlich
14 Plant in View of the Three Mile Island-2
15 Accident," May 1979.

16 (Report entitled "Safety Aspects of
17 the Mulheim-Karlich Plant in View of the Three
18 Mile Island-2 Accident," dated May 1979, was
19 marked GPU Exhibit 32 for identification, as
20 of this date.)

21 Q Is GPU Exhibit 32 a copy of a document
22 which you received in the regular course of business
23 and have previously reviewed?

24 A It appears to be a copy of a document which
25 I received in the regular course of business and

1
2 have reviewed in part.

3 Q Did you review any parts of it prior
4 to its final dissemination?

5 A I don't recall whether I did or not.

6 Q Who prepared GPU Exhibit 32?

7 A A team of people, most of whom were or are
8 members of our internal project -- management internal
9 project engineering group, and I believe working
10 directly with engineers at the company BBR.

11 Q What engineers at B&W worked on it?

12 A I am not sure I can identify all the names.
13 Mr. Bohart was part of the team, I believe. Also
14 I believe Mr. Jenkins was a part of the team.

15 Q Do you know who headed it for B&W?

16 A I think that Mr. Bohart was the principal
17 team leader for B&W.

18 Q What is Bohart's area of expertise?

19 A Bohart is a reactor systems engineer and
20 engineering manager.

21 Q What is a reactor systems engineer?

22 A Well, he would be concerned with design and
23 operation of systems such as makeup systems and
24 reactor coolant systems and the like.

25 Q For what purpose were you reviewing

1

2

GPU Exhibit 32?

3

A At what time?

4

Q How many times have you reviewed it?

5

A I can't -- I can't really say how many times

6

I reviewed it, but the thrust of my question was

7

are you -- you asked me a moment ago did I review

8

it before issue, and let me answer that if I did

9

review it before issue, it was because it was

10

prepared by people who were working within the

11

plant design section. Mr. Bohart was a member of

12

my staff.

13

Q Yes.

14

A And so he may have asked me to look at parts

15

of it either before or after its issue.

16

Was that what you were looking for?

17

Q Why were you looking at it?

18

A Well, because I had a general interest in

19

the kinds of things my section produced, and of

20

course we were heavily involved at this time in

21

all aspects of the TMI-2 accident.

22

Q You also had some personal involvement

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in the MK Plant, didn't you?

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A Yes, I had -- additionally I had the background

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of some involvement with the Mulheim-Kaerlich Plant.

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Q If you had seen things in the report, GPU Exhibit 32, which you believed were inaccurate, would you have let the authors know that you thought they had made a mistake?

A I certainly hope so.

Q What particular portions of the report did you read?

A Well, let me look at it. I think I have at one time or another looked at generally at the description of the accident area, at the comparison of TMI-2 and MK and some of the appendancies, perhaps at other parts as well.

Q Did the people who were preparing the report consult you for information that they then incorporated in the report?

A I don't believe that there was any significant consultation on my part with -- relative to this report, certainly relative to the contents of this report prior to its release. I was particularly busy at the time with domestic concerns related to the accident. This report was -- I don't recall what the date was, but it was published very, very quickly after the accident and I don't think I had much consultation, if any, prior to its

2 publication.

3 Q Was the report accurate, to the best of
4 your recollection?

5 MR. WISE: As of the time that it was
6 written or as of what he knows today?

7 Q When you read it.

8 A I think that there are some inaccuracies in
9 the report. One that I remember having spotted in
10 particular I think is somewhere in this report
11 says that -- mentions a certain number of PORV failures
12 which I believe probably reflected the best knowledge
13 that these people had at the time, but it -- I think
14 we subsequently learned that there were a different
15 number of failures.

16 Q There were more, right?

17 A There were more than are noted in here, and
18 I believe there are probably other points in
19 which the report may have incomplete information
20 or may have opinions based on incomplete information
21 or opinions based on specific ideas of the people
22 who wrote it which have not been thoroughly reviewed
23 within B&W for a range of consultation.

24 Q Are there any opinions in here that you
25 believed when you read it were wrong?

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MR. WISE: First of all, he said he only
read part of it.

3

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MR. SELTZER: Yes.

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MR. WISE: He would only be able to
testify to that portion that he read.

7

MR. SELTZER: Fine.

8

A My recollection is that there are some thoughts
expressed in here which I would question. I think,
again, it's been a while since I have looked at
this, but I think that some of the judgments made
by the authors with regard to the kinds of failures
and those failures in the context of the
German licensing code KTA-3501 probably deserve
a further review and there may be other examples.
As I said, it's been a while since I have read it.

17

18

19

If you like, I will be happy to try to
read it and pick the specifics out, but it's going
to take me some time.

20

21

22

Q Have you ever advised anybody in B&W
in writing that you believe there were portions
of this that deserved further consideration?

23

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A I don't remember whether I have or not. I
probably have not but I don't remember whether I
have or not.

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Q Do you recall specifically whether you advised anyone at B&W orally that you believe there were portions of this report that deserved further review?

A Again my recollection is not good enough to give you a positive yes or no on that.

Q Okay.

Section 4, which you said you believed you did read, is called "Comparison of TMI-2 and MK."

Would you turn to page 4.2-4.

MR. BENEDICT: What is the microfilm number?

THE WITNESS: Yes, I am having trouble finding it.

MR. SELTZER: E-5671.

MR. WISE: Off the record.

(Discussion off the record.)

MR. SELTZER: I would like to mark for identification as GPU Exhibit 33, a memo from G. E. Rambo to Messrs. Womack and Taylor, subject: Proposed B&W Positions Regarding High Point Vents, Water Level Measurements, and Void Fraction Monitoring, December 20, 1979.

2

(Memorandum from G. E. Rambo to

3

Messrs. Womack and Taylor, subject: Proposed

4

B&W Positions Regarding High Point Vents,

5

Water Level Measurements, and Void Fraction

6

Monitoring, December 20, 1979, marked GPU

7

Exhibit 33 for identification, as of this

8

date.)

9

Q Is GPU Exhibit 33 a copy of a memorandum

10

which you received in the regular course of business

11

in or about late December 1979?

12

A Yes, it does appear to be.

13

Q Just for the titillation of people who

14

might want to understand this, what are hot legs?

15

A The expression "hot leg" is used in reactor

16

system jargon to refer to those portions of the

17

primary piping system which carry the heated water,

18

coolant water exiting the core to the heat exchanger

19

or the steam generator.

20

Q For those who view this thing more

21

orally, what would your definition be of candy cane?

22

A In the B&W NSS configuration, the hot leg

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piping is connected to the reactor vessel which

24

holds the core, and after coming out horizontally for

25

a short run, makes a 90 degree turn and has a

2 vertical run to the top of the steam generator
3 and slightly above. At that elevation the piping
4 makes a 180 degree turn in order to carry the
5 reactor coolant into the upper plenum of the
6 once-through system generator. This configuration
7 with a long vertical rising leg and 180 degree bend
8 at the top resembles a candy cane and it's sometimes
9 called that.

10 Q Are hot legs and candy canes synonymous?

11 A In the B&W system pretty much so.

12 Q I think it has to follow pretty logically
13 that if the hot leg is taking water into the steam
14 generator, the cold leg must be taking water out of
15 the steam generator?

16 A Yes. The cold leg is that portion of the
17 piping system which leads the water from the
18 primary -- water from the cold part of the steam
19 generator back to the inlet of the core -- the inlet
20 of the reactor vessel.

21 Q How long does it take for water to
22 move through one complete cycle?

23 A I don't know that number exactly. It takes
24 a number of seconds. If you are speaking about the
25 condition in which the plant is running with the

2 reactor, main reactor coolant pumps operating,
3 I don't know the number exactly.

4 Q Is it less than a minute?

5 A My recollection is that it's a little bit
6 less than a minute, but I would like to not have
7 you use that number for purposes of designer safety
8 calculations before I check it.

9 Q Will you look at the page numbered '09
10 in the right-hand margin, please.

11 Primary system water is the same as
12 reactor coolant system water, right?

13 A Yes.

14 Q The heading on this page is "Proposed
15 B&W Positions Regarding Primary System Water Level
16 Measurements."

17 Is what is set forth here a proposal
18 for adding instrumentation to the B&W design in
19 order to measure the level of primary system or
20 reactor coolant system water?

21 A Yes.

22 Q This is equipment which was not in B&W
23 plants at the time of the Three Mile Island accident,
24 right?

25 A Yes. This equipment is not -- was not in

2 B&W plants at that time.

3 Q Near the top of the page it says that
4 "The purpose of the reactor coolant system water
5 level measurements is to provide: 1. The reactor
6 operator information to follow the course of an
7 accident, so that he will know whether he is losing
8 primary system inventory."

9 "Inventory" is a fancy way of saying
10 water; is that right?

11 A Yes, the total volume -- generally liquid
12 water is referred to.

13 Q "2. An indication to the operators on
14 when to operate and secure the primary system vents."

15 What are the primary system vents?

16 A I believe in the case of this staff
17 recommendation, he is referring to the vents that
18 he discusses in the just preceding pages of his
19 recommendation.

20 Q Those are proposed vents to be added
21 to the hot leg?

22 A Yes.

23 Q Are the pilot operated relief valves
24 on the pressurizer sometimes also referred to as
25 vents?

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A They may be referred to in that way.

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Q If an operator knew that he was losing primary system inventory, would that also be an indication to the operator that he should secure the block valve behind a pilot operated relief valve?

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A Yes.

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MR. WISE: Do you mean if he knew that it was the PORV that was the leak, or do you mean if the candy cane broke open?

Q Looking down at the last paragraph under the heading "Proposed B&W Level Measurement Position," it states there, "Safety grade water level indication on each of the hot legs with control room read out is necessary to satisfy the purposes stated above."

What did you understand was being identified by the phrase "Safety grade water level indication," what kind of indication was being proposed for each of the hot legs?

A I believe Mr. -- Dr. Rambo referred in this proposal to instrumentation which would basically show the level of liquid water in the hot legs assuming the water was not in forced flow.

Q Not in forced flow?

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2 A Yes, not in forced flow, three words.

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Q In other words, if the primary coolant pumps are shut off, then the only source of water flow through the hot legs would be natural convection; is that right?

7

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A Yes, that would be the source of flow through the hot legs and cold legs.

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Q If there were no water flowing through the candy cane hot legs, that would indicate that there had been a loss of water or, as people sometimes say, inventory from the reactor coolant system, right?

14

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A Not necessarily. It would indicate only that the circulation had been interrupted.

16

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Q If the system has its normal inventory, am I wrong in having assumed that the whole reactor coolant system is solid except for the top of the pressurizer?

20

A No, you are not wrong.

21

22

Q Well, then, wouldn't the hot legs be filled with water?

23

A Yes, they would.

24

25

Q If the hot legs were not filled with water, wouldn't that mean that there had been some

1

2 loss of reactor coolant water system inventory?

3 A It would indicate some loss of liquid
4 inventory, yes.

5 Q Isn't that what I asked you before?

6 A I thought your question was if there was a
7 lack of flow would that indicate a loss of liquid
8 inventory.

9 Q So if there is not water in the hot
10 legs, it would mean that there had been a loss of
11 liquid inventory from the reactor coolant system,
12 right?

13 A Yes. I am answering all these questions with
14 respect to volumetric inventory. The reactor
15 coolant can and does change its specific density
16 with temperature, and some people use the word
17 "inventory" to refer to mass inventory.. One can
18 change the volumetric inventory without changing the
19 mass inventory.

20 All these questions have been answered
21 with respect to volumetric inventory.

22 Q Has B&W designed equipment to measure
23 reactor coolant system water level?

24 A Yes, we have such equipment. The specific
25 equipment referred to here, however, I am not sure

2 where it stands with respect to design. I have
3 some reasons to question the feasibility of the
4 proposal as well as its necessity.

5 Q Why do you question the feasibility?

6 A The -- for part of the objectives that
7 Dr. Rambo states here, the conditions in which one
8 might conceivably want to utilize this instrumentation
9 to measure the level or the volumetric inventory in
10 the hot legs might make it difficult or impossible
11 to interpret a conventional level measurement in a
12 way that would be sufficiently unambiguous to give
13 the kind of guidance to the operator that -- the
14 additional guidance to the operator that Dr. Rambo
15 proposes.

16 In point of fact, I think we believe
17 that there are better ways already available to
18 the operator for making the key decisions which
19 need to be made to operate his plant, and so we
20 have some questions about this NRC imposed
21 requirement.

22 Q Could you just put a manometer on the
23 side of the vessel?

24 A You could put a manometer on the side of the
25 vessel, but you would have to ask yourself what

2 such a device would be measuring in the condition
3 that you are interested and presumably in that
4 condition you would have substantial amount of
5 heat being passed from the core into the quiescent
6 water, and that heat would be creating vapor in the
7 water and a lot of the water in the hot leg might
8 be mixed single phase, two phase. You would have
9 something of a frothy mixture.

10 Q So the quality of the coolant in the
11 manometer would not be representative of the quality
12 of the water in the reactor coolant system?

13 A You would have to, I think, understand quite
14 thoroughly what you were measuring before directing
15 operational decisions based on it.

16 Q You said before that you thought that
17 there were better ways to measure primary system
18 water level of reactor coolant system inventory
19 than what Rambo was proposing in GPU Exhibit 33.

20 A I hope I didn't say exactly that because if
21 I did I misspoke. I thought there were better
22 ways based on already available indications to the
23 operator of making the operational decisions, that
24 he needs to make, I thought I said.

25 Q Could you be more specific?

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A Well, with respect to knowing whether or not he is losing primary system inventory for the purpose of the actions that he should be taking when he is losing primary system inventory, I feel that the thermal hydraulic measurements of temperature and pressure compared to the saturation line of water give him information sufficient to take the actions needed to assure that the loss of inventory does not jeopardize the cooling of the core. That information already is readily available to him.

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Q Is it possible to have saturation without a leak?

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A Certainly. But it's a condition you would have to basically create by bringing the pressure down through the normal pressure control system to the saturation pressure at the temperature of the coolant you have in the reactor at that particular time. Saturation in fact will exist normally in any -- unless the pressurizer of the reactor coolant system is functioning as it's designed to function.

MR. WISE: Could you read back that last answer, please.

(The record was read.)

A Let me add something to that because it is

possible to be confused by that answer.

The pressurizer is intended to provide a pressure higher than saturation pressure for the particular operating temperature and, therefore, maintains subcooling in the reactor.

Q The heaters in the pressurizer make sure that the water is kept at a subcooled level; is that right?

A The heaters in the pressurizer are designed to raise the temperature of the water in the pressurizer above the temperature of the water in the balance of the system. The water in the pressurizer is thus saturated, if you will, at a higher temperature and therefore creates a pressure which is transmitted throughout the system which makes the rest of the system subcooled.

Q So the heaters in the pressurizer are not intended to transmit heat to the rest of the reactor coolant system, but are a device for controlling pressure and it's the pressure from the pressurizer that is transmitted to the rest of the reactor coolant system?

A Yes, sir, that's why it's called a pressurizer.

MR. SELTZER: Off the record.

(Discussion off the record.)

(A recess was taken.)

BY MR. SELTZER:

Q What has happened to the proposal for a direct measurement of primary system water level?

A I frankly don't know where it stands right at this moment. The NRC, as this exhibit indicates, had asked for the addition of this kind of instrumentation to all pressurized water reactors, and their recommendations were fairly prescriptive. However, they have changed their requests and recommendations a number of times.

For our part we have, since this staff recommendation was made and during the period of time that I was still on a basically continual involvement with design engineering, we reviewed the needs here and reviewed the potential for providing reliable additional information and the need for reliable information and basically concluded that with the operational decisions that needed to be made, that the best instrumentation was probably already on the reactor.

That does not mean that in response to a customer request or an NRC directive we might

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not have gone forward to attempt to provide additional information that they demanded.

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Q If operators at a B&W plant realized that a loss of coolant accident had commenced sometime earlier, is there any instrumentation that would tell them how much inventory had been lost?

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A Yes, to a certain level of accuracy it's possible to tell from quantitative measurements of what has come out of the reactor coolant system; for example, pump level instrumentation can give the operator a guide. Also, if he has been supplying injection water from one of the sources of injection water, the makeup tank or the borated water storage tank, the volume in those tanks can give him a guide.

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Q The sump does not have an infinite capacity, does it?

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Q In fact, it has a rupture disk that opens when its level is exceeded.

MR. WISE: You mean the sump or --

A Perhaps there is some confusion here between the reactor coolant drain tank or, as it is sometimes

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2 called, a quench tank into which the pressurizer
3 relief valves discharge and the sump which is the
4 area in the basement of the reactor building into
5 which overflowed water from the primary coolant
6 system actually finally ends up.

7 The reactor coolant drain tank does
8 receive discharge water from the vent valves if
9 any is produced until it's filled, and then it will
10 overflow through a rupture disk or some other
11 arrangement and finally the water makes its way
12 into the basement of the reactor building, and
13 that's what I meant when I said the sump level.

14 Q I see.

15 A You are quite right, though, in the
16 implication of your question that in considering,
17 in counting the inventory one would also look at
18 the reactor coolant drain tank volume level.

19 Q Are there read-outs in the control
20 room for water level in the sump?

21 A Yes, I believe there are. I think this is
22 BOP instrumentation and it probably varies from
23 plant to plant, but I feel fairly safe in saying
24 that there is some indication of sump water level
25 in all plants.

2 Q I asked you this before and I apologize
3 for asking you again. How many B&W plants have
4 you been in?

5 A Of those plants which now have an operating
6 license?

7 Q I will start with that, fine.

8 A Let me think aloud. I have been in the
9 Davis-Besse plant before it was started up. I
10 have been at TMI-1 after its operation and at
11 TMI-2 before its operation. I have visited the
12 Crystal River Unit 3 plant. I have visited the
13 Bellefonte plants under construction. I have
14 visited the Washington Public Power Supply System
15 plants under construction, and I have visited the
16 Mulheim-Kaerlich plant under construction. I have
17 visited the Midland plant of the Consumers Power
18 Company under construction.

19 Let's see --

20 Q Which of those --

21 A I think that's the list.

22 Q Which of those plants did you visit
23 before the Three Mile Island accident?

24 A Davis-Besse, TMI-1 and TMI-2, Bellefonte,
25 Mulheim-Kaerlich.

2 Q Were you in any of those plants before
3 the Three Mile Island accident while the plant was
4 generating electricity?

5 A I don't recall what the status of the plant -- the
6 operating plant that I visited before TMI on the
7 B&W system was.

8 Q Do you recall any of the plants that you
9 visited before the Three Mile Island accident were
10 critical at the time you visited?

11 A No, I don't.

12 Q Did you visit the control rooms of
13 those plants that you saw before the Three Mile
14 Island accident?

15 A Generally, yes, to whatever extent the control
16 rooms were completed or constructed.

17 Q Had fuel been loaded at any of the
18 plants that you visited before the Three Mile Island
19 accident?

20 A Yes.

21 Q But at those which fuel had been loaded
22 you don't recall whether the reactor was critical;
23 is that right?

24 A No, I don't recall whether the reactor was
25 running at that time or critical.

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Q Did you spend any time talking to control room operators at any of the plants that you visited; and if so, at which plants?

A I don't recall to what extent the people to whom I spoke were control room operators. I may have had some casual conversation with control room operators, but it's hard for me to say.

Q You don't have any recollection of having any technical conversations with control room operators before the Three Mile Island accident?

A In visits to B&W plants?

Q Right.

A I don't recall having had technical conversations specifically with control room operators while they were operating.

Some of the people with whom I spoke at various plant tours were people who were involved in operations and may have been either then or later control room operators.

Q When you say, "may have been," you don't know whether they were or not?

A That's correct.

Q Prior to the Three Mile Island accident did you ever have any technical discussions with

1
2 control room operators who were attending training
3 courses at B&W in Lynchburg?

4 A I think the answer to that question is
5 generally no, to the best of my recollection. I
6 may have had some discussions but they don't stand
7 out in my memory.

8 Q Prior to the Three Mile Island accident
9 did you ever review the content of the courses
10 offered by B&W to train control room operators?

11 A No, I don't recall ever having done that
12 except as I participated myself in a brief one-week
13 session which is really an executive session, as I
14 understood, a summary session, not necessarily for
15 training operators, along with some of my colleagues
16 from the BBR Company. There may have been common
17 material presented in that session.

18 Q Are you saying it's not your belief
19 that the course that you were given in that brief
20 training session was the same as the content of the
21 course given to control room operators who come to
22 B&W?

23 A I can say it more strongly than that. I can
24 say while there may be some common material, that that
25 is not the course, that the course that is given to

1
2 control room operators would be more extensive is
3 my understanding.

4 Q After you took the brief executive
5 training course, did you give Mr. Elliott any
6 advice on how he could improve the B&W training
7 program?

8 A I don't know whether I gave it to Mr. Elliott
9 or not, but I am sure that I gave, during the course
10 of the course, comments and feedback which I recall
11 as generally positive to the instructors.

12 Q Did you have any suggestion for
13 improvement in the training program which you passed
14 along to Elliott or any of his staff?

15 A I don't recall. I may have had some, but
16 they don't stand out in my mind as being
17 earthshaking.

18 Q Before the accident at Three Mile
19 Island, did Elliott ever ask you for your assistance
20 in developing or improving the training of operators?

21 A I can't recall such a request in the generic
22 way you ask it. We, in the Engineering Department,
23 did provide, on request, technical specialists to
24 lecture as a part of training contracts at the
25 request of Mr. Elliott, and I would work with

2 Elliott or a member of his staff in selecting these
3 kind of people to give these lectures and try to
4 get people who would give the best possible
5 information and lectures.

6 Q Before the Three Mile Island accident,
7 did anybody from the training department ever ask
8 you to review whether the B&W training program was
9 adequate?

10 A I don't recall such a request.

11 Q Did anyone from the training department
12 ever ask you before the Three Mile Island accident
13 to assign anyone from your department to review
14 whether the training program was adequate?

15 A Except as I have already noted, I don't
16 recall such a request.

17 Q You say except as you already noted.

18 A In the sense of the direct contribution that
19 I discussed in an answer to your previous question.

20 Q None of the people that you supplied
21 were being supplied by you for the purpose of doing
22 a review of the training program to see if it was
23 adequate, were they?

24 A I don't recall that that was the case, no, sir.

25 Q Prior to your development of the

2 abnormal transient operating guidelines program,
3 are you aware of any other program at B&W that
4 was intended to involve design engineers integrally
5 in the development of a training program?

6 Did I say development of a training
7 program?

8 A Yes.

9 Q I want to focus on the development of
10 the program.

11 MR. SELTZER: Please repeat the question.

12 (The question was read.)

13 A Well, let me comment first. I would not
14 characterize the abnormal transient operating
15 guidelines program as the development of a training
16 program. I think that goes beyond the characterization
17 that I would make.

18 Let me see if I can answer the question
19 then as -- the following question, did I -- am I
20 aware of any program in which design engineers were
21 involved in the development of the training program.

22 I am not personally aware of this, that
23 I can recall at this time.

24 Q Since the Three Mile Island accident
25 have you had any technical discussions with control

2 room operators?

3 A Yes.

4 Q Which ones?

5 A Well, I visited the control room in Crystal
6 River-3 and spoke with the operators there after
7 the February 26, 1980 transient at Crystal River-3,
8 sometime after. I have talked with control room
9 operators on a casual basis on several occasions
10 in visits to the simulator area; and, of course,
11 on the day of the accident I talked with some of
12 the GPU operators who were at the simulator.

13 Q With whom did you talk?

14 A I think Mr. Floyd is the only name I remember,
15 Jim Floyd. I think I testified to that in an earlier
16 deposition.

17 MR. SELTZER: I would like to mark as
18 GPU Exhibit 34 for identification a memorandum
19 from R. E. Braumiller to Messrs. Bateman,
20 Hamilton and Dowling, subject: New
21 Idea - Subcooling Margin Indicator; Ball and
22 Womack, October 11, 1979.

23 (Memorandum dated October 11, 1979 from
24 R. E. Braumiller to Messrs. Bateman, Hamilton
25 and Dowling, marked GPU Exhibit 34 for

identification, as of this date.)

Q Is Exhibit 34 a copy of a memorandum which you received in the regular course of business on or about October 11, 1979?

A Yes, it appears to be.

Q And does it refer to a bright new idea that you were a co-author of?

A I will accept your characterization.

Q What was the idea?

A The idea was for a means of electronic implementation of a device which would detect and measure the loss of subcooling and the margin of subcooling in a hydraulic loop.

Q And is one of the hydraulic loops for which you developed this new idea the primary coolant loop of a B&W NSS?

A It would be applicable there, yes.

Q Have you applied for a United States patent on this?

A I believe a patent application is in process.

Q It has not been issued?

A No, I don't think it's been issued.

Q Do you have a copy of the patent application?

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A I don't think I do.

3

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Q You signed the patent application,
didn't you?

5

A I don't remember. I probably did.

6

7

Q You applied for patents before, haven't
you?

8

9

A No, this will be the first patent I will
ever have applied for. It is novel for me.

10

11

Q Did Ball apply for the patent with you?

A Yes, I believe he did.

12

13

Q Have you assigned any rights in the
patent to B&W?

14

A Yes.

15

16

Q Who is processing the patent on your
behalf?

17

18

19

A B&W has a central patent organization, and I
can't remember the names of the individuals right
now, but they are handling the patent application.

20

21

Q Is that handled out of Lynchburg?

A No, I think that office is either in
New Orleans or in Barberton.

22

23

24

Q Has a prototype of your invention been
constructed?

25

A Yes.

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Q How does it work?

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A Superbly.

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Q Has it been offered for sale?

5

A Yes, I believe it has.

6

Q Has the world been beating a path to

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B&W's doorstep?

8

A Would you define world beating a path to

9

B&W's doorstep?

10

Q Have any customers lined up to get one

11

of these new inventions?

12

A I think examples of this device or its

13

evolution have in fact been sold by B&W. There are

14

other companies which offer similar devices also.

15

Q Is what you have devised a computer-

16

assisted saturation meter?

17

A It could be called that, although the device

18

is not based on a general purpose computer. It's

19

based on dedicated digital logic in which the same

20

way that a digital watch is based on dedicated

21

digital logic to perform a single function or

22

group of functions.

23

Q Is this device of yours a Tsat meter?

24

A Some people call this kind of device a

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Tsat meter.

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Q Would you understand it to be a Tsat meter?

A Yes, perfectly well.

Q Are you familiar with the competing Tsat devices?

A Not very, no.

Q Has the Three Mile Island accident increased the salability of Tsat meters?

A I believe it has, yes.

Q Do you know whether any of your competitors had Tsat meters on the market prior to the Three Mile Island accident?

A I don't know.

Q Why do you believe that the occurrence of the Three Mile Island accident has increased the salability of Tsat meters?

A Because among the indications which were available to the operators during the Three Mile Island accident, of a disturbance and possible leak in the primary system, was the saturated conditions of the reactor coolant system fluid.

Q I take it it's the function of a Tsat meter to bring immediately and forcibly to the operator's attention the existence of saturated

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conditions?

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A It would serve that purpose, yes.

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Q In fact, you recognize that that's one of the, if not the primary purpose of the Tsat meter; isn't it?

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A Yes, that would be the purpose, part of the purpose it would serve. It also measures the margin of saturation if that's of interest at a particular time.

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Q Is the Tsat meter which you have invented capable of being used in a safety grade installation?

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A Well, I know of no reason in theory why it should not be used; however, I am not sure that the version that B&W has prototyped necessarily meets all the requirements of safety grade instrumentation.

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Q In the fifth page of Exhibit 34 your co-inventor, Ball, says, "The only prior art which would apply to this system that I know of would be the use of a book of tables (Keenan and Keyes) or the use of a computer which has a look up table or computes the right answer with some special algorithm."

Kennan and Keyes is the standard

1
2 reference work on saturation?

3 A Yes, Keenan and Keyes is the standard
4 reference work in the United States on the properties
5 of water in thermodynamic systems.

6 Q Are there charts in Keenan and Keyes
7 that show steam lines?

8 A Yes, I believe there are.

9 Q Have you worked with Keenan and Keyes?

10 A To some extent, although this kind of
11 information is available from many, many other
12 references. It's very common information.

13 Q Do you know of any B&W plants that have
14 installed your invention?

15 A I am not sure where that stands. I know a
16 number of B&W plants -- excuse me, I know at least
17 one B&W plant, I believe there is more, which I
18 implemented this kind of saturation meter. I
19 believe the NRC imposed a requirement for a device
20 something like this after -- at some point after the
21 Three Mile Island accident, and it may be that
22 compliance with that requirement has caused all
23 plants to have some equivalent to this.

24 Q What are they putting in in Unit 1, do
25 you know, TMI-1?

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A No, I don't know offhand.

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MR. SELTZER: I would like to mark as GPU Exhibit 35 a memo entitled "System Dynamic Response/Response to TMI-2 Concerns Task Description."

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(Memorandum entitled "System Dynamic Response/Response to TMI-2 Concerns Task Description," marked GPU Exhibit 35 for identification, as of this date.)

11

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Q Is GPU Exhibit 35 a document which you prepared?

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A I was just trying to figure that out. I don't think I prepared it.

15

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Q Was it prepared under your supervision?

A I really can't -- I really can't place it.

I am not sure.

18

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Q Is it a document that you think you have seen before?

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A Well, I think this is my handwriting on the document, at least some of this is my handwriting, the marginal notes on the document.

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The answer, I think, to that question is yes.

25

Q I see.

2 A But when, I am a little -- I am at a loss on.

3 Q Under the heading "Background" just
4 above the middle of the first page of GPU Exhibit 35
5 it states, "There are several main issues that have
6 been discussed and reported in ACRS recommendations,
7 NRC staff positions, and NUREG - 0560. The key
8 words describing the issues are:" and then it lists
9 six phrases.

10 The first phrase is "Bucking Bronco."

11 What does that phrase connote?

12 A Well, I am not sure who invented that phrase,
13 but, as we discussed earlier in this deposition,
14 the coupling between the primary and the secondary
15 system via the once-through system generator in a
16 B&W plant is tight, meaning that the primary system
17 responds to secondary system dynamics fairly quickly,
18 and I think someone of the NRC staff who was given
19 to colorful language, it may have been Dr. Ross
20 who is himself a Texan, I believe, probably thought
21 that would be a colorful way to express the fact
22 that this coupling is tight and that the system is
23 responsive to changes in the secondary system
24 dynamics.

25 Q In other words, the primary system in a

1
2 B&W plant responds very quickly to upsets in the
3 secondary system; is that right?

4 A Yes, that's true.

5 MR. SELTZER: Why would that be
6 picturesquely described as a bucking bronco
7 effect?

8 MR. WISE: Are you asking him now?

9 Q What did you understand was the basis
10 for that?

11 MR. WISE: What did this witness
12 understand whoever the unidentified person
13 was that may have made up that phrase?

14 MR. SELTZER: Yes.

15 A Beyond the connection that I have constructed
16 to you, I don't think I can add anything.

17 Q The next phrase that's listed there
18 is "Pressurizer Size."

19 Am I correct that if there were a
20 larger pressurizer or larger pressurizer inventory,
21 that the pressurizer could act as a buffer?

22 A The pressurizer does act as a surge tank for
23 changes in primary system temperature. One could
24 increase the size of the pressurizer and increase
25 the range of primary system temperatures for which

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the pressurizer would act as a surge tank.

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Q When the pressurizer acts as a surge tank, is it dampening the bucking bronco effect?

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A Well, I think we ought to get off the bucking bronco effect. If you would be more specific in what you are asking me technically, I will be happy to try to answer.

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Q As you have explained the bucking bronco syndrome, it's that the primary system is responding very quickly and directly to upsets in the secondary system, right?

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A Right.

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Q The fast response of the primary system means that it may show sudden rises in temperature or rises in pressure in response to upsets in the secondary system, right?

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A Yes, that can happen.

Q If you had a larger pressurizer in a B&W plant, the larger pressurizer could dampen or reduce the sympathetic response of the primary system, couldn't it?

A Yes. That's -- but that's simply a matter of scale. It already does -- serves that purpose; and if you have a larger pressurizer, presumably

2 you could possibly dampen the larger dynamic variations
3 on the secondary side or in the primary side.

4 Q So if you had a larger pressurizer, it
5 would reduce the rise in temperature or rise in
6 pressure resulting from upsets in the secondary
7 system, right?

8 A No, I don't think that would be the effect
9 of first order. A larger pressurizer would simply
10 be able to supply more water to a decreasing temperature
11 transient and there might be some dampening effect
12 on pressure responsiveness of the larger pressurizer
13 on pressurizing transients.

14 Q So it would reduce a pressure rise;
15 is that right? A larger --

16 A In theory, a larger pressurizer with a larger
17 gas space might reduce the rate of pressure rise
18 to the same presenting transient. I think it would
19 do so, yes.

20 Q The third item is "Loop Seal in Surge
21 Line."

22 What is the issue described by those
23 words, as you understand it?

24 A It's been pointed out that the surge line
25 which is a length of piping which connects the

2 pressurizer tank to one of the reactor coolant
3 system hot legs comes down from the pressurizer
4 and then rises back up to go to the hot leg
5 somewhat similar to the trap underneath a sink
6 drain. This is sometimes called a loop seal,
7 although I do not understand that it was installed
8 for that purpose.

9 It was asserted shortly after the TMI
10 accident in some of the studies that the dynamics
11 of the pressurizer water level behavior might have
12 been affected by that particular line construction
13 as opposed to a line which would come horizontally
14 or even with a downward slope from the pressurizer
15 to the hot leg. (Indicating.)

16 I believe now that those who asserted
17 that now all believe that it would have made no
18 material difference to the pressurizer's essential
19 response during the course of the accident had the
20 line been simply sloped downward or horizontal.
21 (Indicating.)

22 Q In other words, the water level rise
23 which occurred in the pressurizer during the Three
24 Mile Island accident would have occurred in the
25 same manner regardless of the configuration of the

2 loop seal surge line?

3 A I believe that conclusion has been reached
4 by those who felt at first this might have something
5 to do with it.

6 Q Do you have any opinion on that?

7 A I believe it would have behaved in the same
8 way.

9 Q The next item is "Auxiliary Feedwater
10 Initiation & Control."

11 I take it that since the Three Mile
12 Island accident, B&W's engineering staff has taken
13 the position that B&W ought to become more involved
14 in directing the control that is appropriate for
15 auxiliary feedwater initiation and control?

16 A Certainly among the many things that came
17 after -- came from the broadened thinking about all
18 plants in this primary to secondary interrelationship
19 area, which came after the Three Mile Island accident,
20 although not necessarily clearly related to the
21 accident sequence, the performance of auxiliary
22 feedwater systems was an important matter, and that
23 I believe all licensing utilities and all pressurizer
24 water reactor and I think also the boiling water
25 reactor vendors have looked at auxiliary feedwater

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2 systems since the accident.

3 Q When you say they have looked at them --

4 A Well, for example, I think all plants have
5 been surveyed for auxiliary feedwater system
6 performance reliability.

7 Q They have been looked at by the NSS
8 vendors for that purpose?

9 A Well, the NRC did some studies itself, it
10 directed its licensees to do some studies. We
11 assisted our customers at their request in NRC-directed
12 studies.

13 Q What is the significance of the words
14 "Inadequate Thermal Capacity"? What issue does that
15 relate to?

16 A I am not sure at this point what issue that
17 relates to. It may relate to a comparison of the
18 inventory of water in the once-through steam
19 generator to recirculating steam generators which
20 is a thermal capacity of the system. I would not
21 characterize that as inadequate, so I don't really
22 know.

23 Q B&W's once-through system generator
24 has less thermal capacity than the competitors'
25 recirculating steam generators; is that right?

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A That depends on your definition of thermal capacity.

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Q They have less water within the steam generator, right?

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A There is generally -- they're generally operated with less stored water within the steam generator; that's correct.

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Q What does the phrase "Post Trip Inventory Control" mean?

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A My best recollection of that is it relates to the pressurizer size issue we discussed before.

12

13

After reactor trip, the reactor coolant system bulk average temperature decreases, and this causes the coolant to shrink literally, and the shrinkage lowers the level in the pressurizer and in some reactor systems which have a less than full range of pressurizer level instrumentation, this low level on a slightly below normal trip will approach the bottom end of the instrumentation range. I believe that's what this refers to.

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MR. SELTZER: I would like to mark as GPU Exhibit 36 for identification a memorandum entitled "Response to TMI-2 Concerns, Task Description, System Dynamic Response, Post

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2 Trip Control," indicating as lead section
3 manager, E. A. Womack.

4 (Memorandum entitled "Response to
5 TMI-2 Concerns, Task Description, System
6 Dynamic Response, Post Trip Control," marked
7 GPU Exhibit 36 for identification, as of this
8 date.)

9 Q Is GPU Exhibit 36 a copy of a memorandum
10 which you prepared?

11 A Again, I can't -- I don't know for sure whether
12 I prepared this or not.

13 Q If you didn't prepare it, is it something
14 that would have been prepared under your supervision?

15 A That's likely. Although not necessarily under
16 my direct supervision.

17 Q Item 3 is headed "Problem Definition."
18 It states there in GPU Exhibit 36, "The NSS
19 performance for various initial conditions is not
20 in accord with the design assumptions."

21 What various initial conditions do you
22 understand this is referring to?

23 A Well, I think the focus of this particular
24 task was that issue that I mentioned to you briefly
25 just a minute ago, and perhaps if I described it in

2 a little more detail, that would help.

3 Certain of the B&W plants were provided
4 with pressurizer level indication which did not
5 span the full height of the pressurizer tank. The
6 pressurizer level indication did span the range
7 which the design engineer thought was adequate for
8 the pressurizer level variations that would be
9 experienced under nominal conditions in reactor
10 trip to meet the design criteria.

11 Q Excuse me, what are nominal conditions?

12 A Well, the nominal conditions would be the
13 expected nominal operating conditions of steam
14 pressure, steam temperature, the settings of the
15 steam relief valves, the nominal flows of auxiliary
16 feedwater, the normal auxiliary feedwater initiation
17 times and so forth. Those are the kinds of things
18 I mean.

19 TMI-2, as I understand it, by the way,
20 was not one of these plants, but nonetheless because
21 these plants had an indication range for pressurizer
22 level of only 320 inches as opposed to the
23 approximately 400 inch range of indication which
24 was available at other plants, if certain aspects
25 of the plant equipment did not function exactly

1
2 in -- as expected in nominal conditions after a
3 plant trip, the pressurizer level indicated to the
4 operator, which normally falls in response to
5 a plant trip and then is restored, could appear
6 momentarily to go to the zero level of the indication
7 range.

8 The fact is that this in the first
9 instance does not indicate that water is entirely
10 absent from the pressurizer since there are some
11 40 inches of water level below the lower instrument
12 tap in the pressurizer in any case, and also because
13 of the dynamics of the pressurizer level measurement,
14 it will tend in these circumstances to read about
15 25 inches low.

16 Nonetheless, as far as the operator's
17 view of this transient, his indication was dipping
18 down to or near zero, and the main thrust of this
19 particular task was to address means whereby we
20 could correct those control variables such as steam
21 safety valve relief pressures to be more nearly
22 as assumed in the original design analysis and
23 eliminate this optical problem.

24 I think it is primarily an optical problem
25 and not a problem of great substance.

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Q Are you saying that the whole problem that's defined here is an optical problem not an NSS performance problem?

A It's an NSS performance problem in the sense that the NSS performance what is being discussed here. However, in terms of addressing questions of adequacy of water inventory after trip, questions which might, you know, lead to other concerns, we did not find that that was -- that those kinds of questions were really at issue here.

What we wanted to do was to be able to help these operators to be able to see more clearly that they did in fact have the water which was actually there and to -- and to conserve as much of it as possible by achieving as much as possible nominal performance or even perhaps some additional margins.

Q What, if anything else, was included in the task of post-trip control other than getting a better reading of water level in the pressurizer?

A Well, another way to shrink this water, of course, is to overcool the plant with auxiliary feedwater, and I believe attention was to be given here to any further steps that might be taken to

2 make this overcooling less likely. Overcooling with
3 auxiliary feedwater or main feedwater, I should have
4 said.

5 Q In the action plan, Item B is "Improve
6 PT-IV model for trip and post trip low power
7 analysis."

8 What is a PT-IV model?

9 A That's a Roman numeral. It's an abbreviation
10 for analogue computer model which goes by the name
11 Power Train IV, being the fourth addition of that
12 particular analogue computer model, and it is a
13 simulation which we use in the design of control
14 equipment and it's used primarily for the design and
15 tuning of control equipment in the power operating
16 range, the integrated control system, for example.

17 And what was suggested here was making
18 some additions to that model which would make its
19 accuracy at very low powers which would be
20 appropriate for after shutdown analysis better.

21 Q When you say "after shutdown," would that
22 include during an unanticipated trip from load?

23 A Yes. When the heat production in the reactor
24 core was essentially at the decay heat levels.

25 Q C under the action plan is "Define

1
2 target post-trip control criteria."

3 What were the target post-trip control
4 criteria?

5 A These would have been criteria which would have
6 said the variations in such parameters as pressurizer
7 level and pressure in the primary system should not
8 be greater than some value given another range of
9 abnormal or off normal behavior of the secondary
10 system equipment. That's the kind of criteria that
11 were envisioned there, I believe.

12 MR. SELTZER: Will you please repeat
13 that.

14 (The record was read.)

15 Q Have those criteria been developed or
16 defined since this document, GPU Exhibit 36, was
17 written?

18 A Let me think. I believe in follow-up tasks
19 related to this general area we have tried to
20 suggest some possible criteria, so the answer is yes.

21 Q What follow-up tasks?

22 A I believe we have done an owners' group task
23 related to auxiliary feedwater control which addresses
24 part of this general subject. (Indicating.)

25 Q Is there a name to that program or task?

2 A Probably Auxiliary Feedwater Control Task or
3 Auxiliary Feedwater Control Upgrade.

4 Q Do I understand what you are saying
5 to be that for this auxiliary feedwater upgrade
6 you've postulated that there can be a secondary
7 side upset caused by loss of auxiliary feedwater;
8 is that the first step?

9 A That is a good first step to consider, yes,
10 in most cases.

11 Q Then after the loss of auxiliary feedwater
12 B&W has defined post-trip control criteria that
13 should be observed in the primary side of the NSS;
14 is that right?

15 A Well, the criteria would be set as objectives
16 for a task which was attempting to make some
17 performance changes in the -- in the system itself.
18 These would be new criteria as objectives for change.

19 Let me see if I can make this a little
20 bit more clear for you, if you like.

21 The auxiliary feedwater system is a
22 system which has redundant equipment in it and -- but
23 like most redundant systems, individual elements of
24 the system may be sized to provide all the cooling
25 that is really needed in the event that one of the

2 other elements of the system is for any reason
3 inoperable.

4 In most cases, when a redundant system
5 is called upon to work, all its elements operate, so
6 you may be then supplied with two times or three
7 times as much cooling as you really need. In such
8 a case unless you take some other action to reduce
9 the auxiliary feedwater flow, you will tend to cool
10 the primary system more than you really need to, and
11 there is nothing really bad about that; but if you
12 wish to dampen it or reduce the variations in
13 primary system parameters that the operator sees in
14 response to, say, an initiation of auxiliary feedwater
15 system, you can add additional control equipment
16 which will in effect recognize that you have got
17 more flow than you need and reduce it.

18 Q You are postulating the successful
19 initiation of all the trains of auxiliary feedwater,
20 right?

21 A Yes.

22 Q I think you were telling me a moment
23 ago that another part of this task performed for
24 B&W, users group examined loss of auxiliary feedwater;
25 isn't that right?

2 A That was a different task and I would not
3 connect that task with this one.

4 Q Has B&W defined target post-trip control
5 criteria for loss of auxiliary feedwater?

6 A I think the answer to that question is yes.
7 Loss of main feedwater, excuse me, the loss of
8 auxiliary feedwater is not intended to be a design
9 condition of the reactor. The auxiliary feedwater
10 system is the backup system to the main feedwater
11 system and it is redundant.

12 So, while we have done some investigation
13 at the customers' request of a total loss of feedwater,
14 that's not a design condition we define for the plant.

15 Q Since the Three Mile Island accident,
16 B&W has designed substantially upgraded controls for
17 the AFW, haven't you? Auxiliary feedwater?

18 A We have designed some upgraded controls for
19 some customers and we have conceived some potential
20 upgrades that have the effect that we discussed a
21 minute ago with regard to reducing variability in
22 feedwater.

23 Q What do you mean the variability?

24 A That's back to the discussion I gave you
25 about the number of redundant trains that come on

1
2 and the amount of water supplied.

3 Q Item F was "Prepare interim report."

4 Has an interim report on this task been
5 prepared?

6 A I believe that an interim report regarding the
7 auxiliary feedwater control has been prepared and
8 discussed with the customers. I am not sure where
9 we stand on secondary side pressure control today.

10 MR. SELTZER: I would like to have
11 marked for identification as GPU Exhibit 37 a
12 memorandum entitled "Response to TMI-2
13 Concerns, Task Description, Main Feedwater
14 System Reliability," led by the eminent
15 section manager, E. A. Womack.

16 (Memorandum entitled "Response to TMI-2
17 Concerns, Task Description, Main Feedwater
18 System Reliability," marked GPU Exhibit 37
19 for identification, as of this date.)

20 Q Is GPU Exhibit 37 a document either
21 prepared by you or under your supervision?

22 A Yes, it appears to be.

23 Q Is this a project that went forward
24 beyond its formulation in GPU Exhibit 37?

25 A It went forward to the point of being offered

1
2 to the customers. I am not sure that any of the
3 customers have undertaken this project with B&W.
4 The main feedwater system is balance of plant scope.

5 Q Under the section entitled "Background"
6 it states that "NRC/ACRS post TMI-2 incident review
7 of feedwater systems and their reliability indicate
8 that upsets in the main feedwater systems of B&W
9 plants result in more frequent and more serious
10 challenges to the RPS and safety systems than in
11 PWR competitor plants. Results to date from the
12 operating plant data indicate that there are a
13 large number of feedwater system upsets (64 of 246
14 reactor trips analyzed) that lead to reactor trips
15 and challenges to the safety system."

16 Have you seen any data that is
17 inconsistent with the NRC/ACRS indications that
18 upsets in the main feedwater system of B&W plants
19 result in more frequent and more serious challenges
20 to the reactor protection system and safety systems
21 than in PBR competitor plants?

22 MR. WISE: I will object to the form
23 of the question. I don't see how he could
24 possibly answer that without knowing what was
25 in the mind of the NRC and the ACRS and

1
2 whatever they said, and I also don't know
3 what you mean by data that is inconsistent
4 with whatever they may have meant.

5 MR. SELTZER: They are making a simple
6 comparative statement that there is more
7 frequent and more serious challenge in the
8 B&W plants than in competing PWR plants.

9 BY MR. SELTZER:

10 Q You understand that's what is written
11 in this memo that you either wrote or had written
12 under your supervision, is it?

13 A That's what is written here.

14 Q I am asking you if you have seen any
15 data that is inconsistent with that conclusion.

16 MR. WISE: I will object to the form
17 but I will permit the witness to answer.
18 I will want my objection noted for the record.

19 MR. SELTZER: Obviously, it is noted.
20 He writes down everything you say.

21 A The more frequent observation, of course, is
22 an objective observation and it would depend on
23 what plants you looked at at what period of time.
24 I am sure there are data, I believe I have seen
25 data, I can't put my finger on it, that would

1
2 indicate that some non-B&W plants might have more
3 loss of feedwater events or feedwater events in a
4 given period than some B&W plants, so I think that
5 would have to be looked at in terms of statistics.

6 The question of what is more serious is
7 considerably more subjective and I don't -- I am
8 really not sure how to answer your question.

9 The B&W plant responds differently to
10 feedwater system upsets than competitor plants and
11 it responds to a number of feedwater upsets in a way
12 which I consider to be less serious because it avoids,
13 it was designed to avoid, challenges to the reactor
14 protection system.

15 Q We have previously talked about the
16 bucking bronco syndrome, and because of the reduced
17 thermal capacity or size of the steam generator in
18 a B&W plant, isn't it a fact that a feedwater
19 transient will tend to disrupt the primary system
20 more than in a competing PWR plant?

21 A Again, that depends on what you mean by
22 disrupt more. I have previously told you that the
23 system is tightly coupled through the steam generator;
24 however, all feedwater transients cause disruption
25 in the systems of which they are part.

1
2 The B&W plant is designed to take
3 advantage of the responsive coupling between the
4 primary and the secondary system and avoid reactor
5 protection system challenges to certain kinds of
6 upsets. For that reason it has a different or had
7 a different safety system to deal with this
8 occurrence than some of the competitors' plants
9 and, therefore, it responded differently to
10 situations in which the safety system was challenged.

11 Q Let me ask you this specifically:
12 Do you consider the pilot-operated relief valve
13 part of B&W's safety system?

14 A No, I do not.

15 Q So that a frequent challenge to the
16 pilot operated relief valve would not be a challenge
17 to the RPS or the safety systems?

18 A No, the -- challenging the PORV is not
19 necessarily a challenge to the defined safety
20 system of the plant.

21 Q How is it that a pilot operated relief
22 valve, which is part of the primary pressure boundary,
23 is not part of the safety system?

24 A Well, in the sense that the pilot operated
25 relief valve's integrity as a part of the pressure

1
2 boundary is concerned, it is a part of the pressure
3 boundary, but the safety systems, the active systems
4 which are provided on the plant to assure that the
5 defined safety criteria are met, do not call upon
6 the pilot operated relief valve for venting or
7 relief. They do not require its function for that
8 purpose. And those systems which are provided to
9 deal with leaks, such as a failure of that
10 pilot operated relief valve might produce, are well
11 designed to handle that result also.

12 Q Are you saying that the systems which
13 are designed to handle a failure of the pilot operated
14 relief valve are safety systems in the B&W design?

15 A The systems which are designed to handle
16 leaks, leaks or losses of coolant accidents, are
17 indeed safety systems, yes.

18 Q A block valve isn't a part of the safety
19 system, is it?

20 A The block valve is not considered part of the
21 safety system and the operation of the block valve
22 is not necessary to assure safety core cooling.

23 Q The controls for the pilot operated
24 relief valve are not part of a B&W safety system,
25 are they?

1

2

A They are not considered part of a B&W safety system, correct.

3

4

Q And the controls for the block valve are not considered part of the B&W safety system?

5

6

A That is correct, as of the design as it was originally prepared, yes. I think that there may have been some NRC-directed changes to these control systems, and I don't know where they stand today.

10

11

Q Those are NRC-directed changes as a result of the Three Mile Island Accident?

12

13

A They follow the Three Mile Island accident; presumably they have some connection.

14

15

Q At the time that you or people working under your direction wrote GPU Exhibit 37, were you aware that there were certain upsets in the main feedwater system in plants, in B&W plants that result in more frequent and more serious challenges to the reactor protection system and safety systems than in PWR competitor plants?

21

22

A We were aware that that conclusion or conclusions to that effect had been reached by the NRC, and we, for our part, felt that the frequency of these occurrences was an area which would be to the benefit

23

24

25

1
2 of the industry to reduce.

3 Q Has B&W ever assembled data which would
4 demonstrate that the NRC/ACRS conclusion about
5 relative frequency and relative seriousness was
6 incorrect?

7 A Let me take this separately.

8 Again, relative frequency, we have
9 tried to assemble data on that to some extent, and
10 I think that has for the most part been presented
11 in ACRS testimony.

12 Q Since you are breaking it up into parts,
13 does that data refute the NRC or AEC understanding
14 that B&W plants have more frequent challenges to the
15 reactor protection system and safety systems as a
16 result of main feedwater upsets than occur in PWR
17 competitor plants?

18 A I would have to go back to my earlier answer,
19 Mr. Seltzer. I have the feeling that for certain
20 periods of time in certain plants that statement
21 would not be true, simply not be true; but for other
22 times or other selections of plants it might well
23 be true.

24 Feedwater system reliability or feedwater
25 system performance is what's being addressed here.

1
2 Feedwater systems are designed by and at the direction
3 of the utilities by a wide variety of architect
4 engineers and they are different from B&W plants
5 so their performance can be expected to be different.

6 Q Well, your staff had found from
7 operating plant data, "there are a large number of
8 feedwater system upsets (64 of 246 reactor trips
9 analyzed)."

10 A Yes, that's correct.

11 Q Now, that is data from B&W plants, right?

12 A Yes, that is the data we had at this time,
13 yes, sir. And I think that the conclusion that
14 there are a large number of feedwater system upsets
15 is a conclusion which has not changed.

16 Q And those feedwater upsets are not
17 upsets that just occurred on one or two B&W plants;
18 isn't that right?

19 A That's correct.

20 Q When it says that those upsets have led
21 to reactor trips and challenges to the safety system,
22 what kind of challenges to the safety system are
23 being referred to here?

24 A A reactor trip is a challenge to the safety
25 system. The reactor protection system which trips

1
2 the reactor is a safety system.

3 Q I see. So --

4 A So it's kind of a redundant statement.

5 Q Where in B&W is data on causes of
6 reactor trips assembled?

7 A Well, various organizations within B&W have
8 assembled it for different purposes. These particular
9 data I believe were assembled within the Power Systems
10 and Controls Unit.

11 Q Do you ever receive reports that show
12 annual summaries of causes of outages to B&W plants?

13 A Yes, from time to time I receive such reports.

14 Q What are those reports called?

15 A Well, they might be called availability
16 summaries or outage summaries. I don't know that
17 I know of a particular name that they would all
18 characteristically have.

19 Q How frequently do you get those reports?

20 A Well, I haven't received one for some time,
21 but I think that they have been produced with
22 varying frequency, perhaps once a quarter, once
23 every six months, maybe once a year.

24 Q You took over as manager of the plant
25 design section in August of 1978. At the time you

1
2 took over, unit managers were preparing monthly
3 reports which they sent to the head of the design
4 section, right?

5 A Yes.

6 Q They had been preparing them before you
7 became head?

8 A Right. As I understand it, that's right.

9 MR. SELTZER: Let me state now so that
10 I don't forget later, Bob Wise was kind enough
11 to send me a letter on January 22nd responding
12 to nine items of information or documents that
13 we had requested after the last session of
14 Dr. Womack's deposition, and for some of the
15 categories you indicated, Bob, that the shelf
16 files contained substantial material which you
17 said, "We have not been able yet to review.
18 We are willing, in any event, to make them
19 available to you for review in Lynchburg on
20 reasonable notice."

21 You also gave us "copies of certain
22 periodic reports found among the shelf files."

23 We found the periodic reports that you
24 gave us were only for the years '79 and '80,
25 even though this witness took over the section

1
2 in '78 and indicates that there were reports
3 prepared even before he took over, the
4 periodic reports. And there are also central
5 files that you identified which you say you
6 believe they are duplicative of hard copy
7 produced. I am sure you wouldn't represent
8 that they are absolutely duplicates or that
9 they're not responsive documents in the
10 central files that were not duplicates of
11 files you have produced.

12 MR. WISE: There is no way I can make
13 such a representation. I haven't read all
14 of that material. I understand it's massive
15 and it's on microfilm.

16 MR. SELTZER: Right.

17 MR. WISE: Or fiche.

18 MR. SELTZER: We certainly appreciate
19 the difficulty of reading fiche and microfilm
20 and getting legible copies from fiche and
21 microfilm.

22 We will endeavor promptly to travel
23 to Lynchburg to review the substantial volume
24 of shelf file material, and we will work out
25 a date with you that is mutually agreeable.

We also want to get the periodic reports going back in time before 1979, and we will want to have access to the central files.

We will finish this afternoon our examination of Dr. Womack; and if you want to cross-examine him on anything that we have examined on, feel free to. We, of course, can't foreclose ourselves from some later time that I don't anticipate now, asking for another opportunity to depose Dr. Womack to ask him questions about documents that we just haven't had access to previously.

MR. WISE: I think we will just have to proceed and see what happens. I can't tell you the Court would not permit you to continue the deposition of Dr. Womack. We will just have to take that up if the time comes.

MR. SELTZER: I am not asking you right now. And if we did need to recall him, it would only be because we felt we couldn't get the information from somebody else who has not yet been deposed. This is not going to be our last deposition in the case.

MR. WISE: Are you at a convenient spot?

1
2 MR. SELTZER: Yes. Why don't we
3 break for lunch and --

4 MR. WISE: We will meet back here --

5 MR. SELTZER: Off the record.

6 (Discussion off the record.)

7 (Luncheon recess taken at 12:20 p.m.)
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A F T E R N O O N S E S S I O N

(2:15 p.m.)

E D G A R A L L E N W O M A C K , J R . ,
resumed, was examined and testified further
as follows:

EXAMINATION (Continued)

BY MR. SELTZER:

Q I think you have in front of you now a
complete copy of GPU Exhibit 32, the report on
safety aspects of the Mulheim-Kaerlich plant in view
of the Three Mile Island-2 accident, right?

A I presume it now to be complete.

Q I have directed your attention to the
page that is numbered at the bottom 4.2-4. Do you
have that?

A Yes.

Q There is a reference at the beginning
of that page to "The relief (or blowdown) valve at
MK."

Is blowdown a word that is synonymous
with relief for certain purposes?

A I think that's correct, yes.

Q Blowdown means it's relieving or letting
down pressure?

2 A Yes.

3 Q When it states on this page, "The relief
4 (or blowdown) valve at MK is also a PORV (Figure D-8).
5 While it is a different design from the one used
6 at TMI-2, the possibility of failure of the valve
7 to close properly cannot be eliminated nor can
8 failure of its control circuits. However, the MK
9 design has pressure tap connections which make
10 possible a more direct indication of proper closing
11 of the valve." What do you understand is meant here
12 by "pressure tap connections"?

13 A I don't really know what's meant by pressure
14 tap connections here. I presume that this would
15 mean some auxiliary connections to the valve other
16 than the main flow connections.

17 Q Would the pressure tap as you understand
18 it be downstream of the valve?

19 A I don't know.

20 Q If it were going to indicate flow
21 through the valve, wouldn't it have to be downstream
22 of the valve?

23 A Well, if the intention here is to indicate
24 that there is a -- that there is a pressure drop
25 type flow indicator in the line of this valve, it

2 could be really placed anywhere because the flow
3 into the valve and the flow out of the valve has
4 to be the same when the valve is actually passing
5 flow, so it could be either place.

6 Q So you are saying that the pressure
7 tap which would make possible a direct indication
8 of proper closing could either be in the valve or
9 downstream of the valve?

10 A It's possible, yes.

11 Q Is there any other place it could be?

12 A If the pressure -- if one were to undertake
13 to provide a pressure drop type flow measurement,
14 one could put it across the valve or one could put
15 it in any of the lines which lead into or out of
16 the valve along with the necessary additional
17 equipment to make it function, I suppose.

18 Q Were you aware prior to reading this
19 report, GPU Exhibit 32, that there was a pressure
20 tap connection on the MK plant that made possible a
21 more direct indication of closing of the PORV?

22 A I don't know whether I was or not. I don't
23 recall being conscious of that specifically.

24 Q The text on page 4.2-4 continues,
25 "Furthermore, the PORV block valve is controlled by

1
2 the RPS rather than depending on operator
3 recognition and action."

4 What does it mean that the block valve
5 is controlled by the RPS?

6 A I understand that to mean that the electrical
7 control equipment which is considered a part of the
8 reactor safety or protection system includes the
9 control of this valve at Mulheim-Kaerlich.

10 Q Under what circumstances would the
11 safety or reactor protection system actuate a
12 closing of the block valve?

13 A Well, I am not sufficiently up to date on
14 the details of this to know, but my recollection is
15 that those control variables were described elsewhere
16 in the report.

17 Q Would you take a look at page 5.4-1
18 also numbered in the margin E-5690.

19 Is this the description that you recalled?

20 A Yes, I think this is the description that I
21 recalled.

22 Q And on this page it described the
23 conditions in the reactor coolant system which would
24 signal automatic closure of the block valve?

25 A Yes, that appears to be correct.

1
2 Q On page 5.4-1 the authors have described
3 the function of the PORV in the MK plant.

4 Do you see that?

5 A Yes.

6 Q Is that function substantially the
7 same as the function of a PORV in the Three Mile
8 Island Unit 2 and in other B&W plants constructed
9 in the United States?

10 A As I understand it, those valves serve these
11 same functions in the United States.

12 Q And the functions that are described
13 here are, one, reducing the frequency of challenge
14 to the code safety valves, and, two, reducing the
15 frequency of reactor trips; is that right?

16 A Yes.

17 Q On the same page where it describes
18 the circumstances under which the block valve would
19 be signaled by the reactor protection system to
20 close, are there system conditions listed which would
21 have signaled the TMI-2 block valve to close if
22 this kind of protection system had been installed
23 in TMI-2 the day of the accident?

24 MR. WISE: Could you read that back,
25 please.

(The record was read.)

MR. WISE: I am afraid I am not sure I understand your question. Are you asking the witness to assume certain conditions at TMI-2 based on what he has read? What are you asking the witness to assume in order to answer that question?

MR. SELTZER: There are five conditions under which the reactor protection system would signal closure of a block valve.

MR. WISE: In the MK plant.

MR. SELTZER: Right. And those are listed on page 5.4-1.

Q Right, Dr. Womack?

A Yes.

Q I am asking you, to your knowledge, which if any of those five conditions existed in the Three Mile Island Unit 2 following the failure to close of the pilot operated relief valve on March 28, 1979?

A Well, the conditions which are designed into the automation of this particular valve in this particular plant are listed here qualitatively except for one temperature set point. I am not -- I

2 have not reviewed this or studied it sufficiently
3 to know which of these conditions would have
4 existed when. However, I believe it's asserted
5 elsewhere in the report that one or more of these
6 conditions might have been encountered in a similar
7 accident in this plant.

8 Q When you say, "this plant," which plant
9 do you mean?

10 A Mulheim-Kaerlich.

11 Q And did the system actuate automatic
12 closure of the block valve?

13 A No, I think that I meant that in hypothesizing
14 a similar accident from Mulheim-Kaerlich I believe
15 the authors assert that these conditions would
16 have been reached.

17 Q In other words, in hypothesizing the
18 occurrence of the TMI-2 accident in a plant having
19 Mulheim-Kaerlich's reactor protection system, one
20 or more of these points calling for automatic
21 closure of the block valve would have been reached?

22 A I believe that's asserted in this report, yes.

23 Q Let me ask you to turn to page 5685.

24 Does that page contain the statement
25 that you were just referring to?

1

2

A Yes, I think that's the statement that I remember.

3

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Q In other words, according to this report in GPU Exhibit 32, the reactor protection system that is in the Mulheim-Kaerlich plant would have generated a signal to close the block valve at two minutes into the accident?

9

A Yes, that's what is asserted here.

10

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Q In other words, at least one of the five conditions listed on page 5.4-1 would have been reached by two minutes into the Three Mile Island accident?

14

15

A That's an extrapolation of what's said, but I believe that's a fair extrapolation.

16

17

Q The statement on page 5685 also numbered 4.2-9 is as follows:

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"The TMI-2 PORV block valve has no automatic function. It is equipped with a remote actuator and can be repositioned by the operator from the control room.

22

23

24

25

"The corresponding MK valve is automatically closed by the RPS in response to appropriate signals to ensure that a failed relief valve is isolated in a timely fashion. At TMI-2,

1
2 this valve was closed at approximately 140 minutes
3 after the start of the accident. The MK protection
4 system would have closed the valve at 2 minutes
5 into the accident."

6 Looking at the list of five conditions
7 which would call for automatic closure of the block
8 valve, there is a certain amount of redundancy
9 built into that list, isn't there?

10 A There appears to be some redundancy, but
11 presumably they were designed to cover different
12 functions.

13 Q At TMI-2 during the accident on
14 March 28th, reactor coolant pressure fell, didn't
15 it?

16 A So I understand.

17 Q Reactor coolant hot leg temperature
18 fell, didn't it?

19 A Yes, as I understand it.

20 Q Containment pressure went up?

21 A I understand that also happened, yes.

22 Q It's also true that containment
23 temperature rose; isn't that right?

24 A That I think that happened to some degree,
25 yes.

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Q So depending on what the trip points were for automatic closure of the block valve, any of those four conditions might have called for automatic closure under the MK reactor protection system, right?

A Depending on what the initiation set points were.

Q Is there anything in this report that indicates what the initiation set points are?

A I don't remember.

Q According to this report, if the Three Mile Island plant had been equipped with the Mulheim-Kaerlich reactor projection system, the core uncovering that ensued at Three Mile Island would not have occurred; isn't that correct?

A I don't think that's a conclusion that this report makes. This report makes the conclusion that a TMI-2 type accident in this Mulheim-Kaerlich plant would have had certain automatic actions because of the particular design and design philosophy of this plant which would have, in the hypothetical case treated here in the comparison, led to different plant performance.

Q One of the differences in plant

2 performance would be that the block valve would
3 have been closed, right?

4 A That is asserted here, yes.

5 Q The Three Mile Island --

6 MR. WISE: Excuse me.

7 What is asserted here?

8 THE WITNESS: That the block valve would
9 have been closed in a similar hypothetical -- in
10 a hypothetical accident similar to the TMI-2
11 accident should it have occurred in the
12 Mulheim-Kaerlich plant.

13 A That's what I understood you to mean, right?

14 Q Correct.

15 A Good.

16 Q There is no doubt in your mind, is there,
17 that if the block valve had been closed at TMI-2
18 at two minutes into the accident, other things
19 being unchanged, there would not have been an
20 uncovering of the core; isn't that right?

21 MR. WISE: I will object to that as
22 hypothetical and does not give the witness
23 enough facts in order to enable him to answer.
24 I will permit him to go ahead and answer as
25 best as he can, but my objection is noted.

2 A I believe that all else being unchanged, an
3 early closure of the block valve at TMI-2 should
4 have prevented the loss of cooling to the core.

5 Q Certainly closing the block valve at
6 two minutes into the accident would have preserved
7 effective core cooling; isn't that right?

8 MR. WISE: I will make the same objection.

9 A I think that with the same qualification, my
10 answer would be the same as I made before.

11 Q Namely, yes?

12 A Early closing of the block valve would have
13 preserved core cooling.

14 Q All I am trying to establish is that
15 two minutes is early.

16 A Oh. I would agree that two minutes is early.

17 Q On page 4.2-4, which is also numbered
18 5680, the last sentence states, "The existence of
19 such a valve control on TMI-2 would have significantly
20 changed the course of the TMI-2 accident."

21 In light of what we have just been
22 discussing about how the MK plant's reactor protection
23 system works and that it would have closed the block
24 valve at two minutes into the accident, if
25 hypothetically such controls had been in place, do

2 you agree with the sentence that I just read?

3 THE WITNESS: Could you read that back,
4 please.

5 (The record was read.)

6 A I think I would simply say again what I said
7 earlier, that an early closure of that block valve
8 with all else being equal would have led to or should
9 have led to the preservation of cooling, in cooling,
10 and I would say that would have been a significant
11 change in the course of the accident.

12 Q If the block valve had been closed at
13 TMI-2 at two minutes into the accident, from your
14 knowledge of the sequence of events, would the
15 valve have even begun to pass water as opposed to
16 steam?

17 A Which valve?

18 Q The PORV or the block valve.

19 A I don't really know.

20 Q So it's conceivable that if the block
21 valve had been closed at two minutes, there might
22 not have even been water in the drain tank?

23 A It's conceivable, although the drain tank
24 would condense into the steam that is passed.

25 Since steam is water and it condenses, there probably

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would have been water in the drain tank.

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Q From your knowledge of the MK system, if the block valve is closed two minutes into the accident and everything else functions as it's intended to, would the reactor even be tripped off line?

MR. WISE: Under what circumstances?

A In what set of circumstances?

Q A loss of feedwater transient.

A In which you -- are you making the further assumption that the pilot operated relief valve remains open?

Q Remains open, right.

MR. WISE: And this is a loss of all feedwater or the loss of only the regular feedwater?

MR. SELTZER: I guess we better hypothesize loss of all feedwater.

A The reactor would have been tripped off line at Mulheim-Kaerlich.

Q Why wouldn't the PORV keep relieving pressure so that the system did not reach the pressure trip point for reactor scram?

A The PORV is not sized to relieve sufficient

1
2 quantity of gass to significantly delay the reactor
3 trip.

4 Pardon the split infinitive.

5 Q Will you take a look at page 2.3-5,
6 please, which is numbered 5523.

7 A 5523.

8 Q This is in the section of GPU Exhibit 32
9 called "Description of the TMI-2 Accident."

10 In the middle paragraph, do you see the
11 sentence that begins, six lines down, "Also starting
12 at 1 minute"?

13 A Yes, I see such a sentence.

14 Q It states there, "Also starting at
15 1 minute, indicated pressurizer level starts to
16 increase and goes off scale (400 inches) at about
17 6 minutes, presumably going solid shortly thereafter."

18 Am I correct that the pilot operated
19 relief valve is at the highest point in the pressurizer?

20 A I believe that's correct.

21 Q Up until six minutes, according to this,
22 the TMI-2 pressurizer had not gone solid, right?

23 A That's what this says, yes.

24 Q Therefore, up until six minutes the
25 pilot operated relief valve was only experiencing

2 steam flow, right?

3 A Well, that is a conclusion you can draw from
4 this.

5 Q Would you draw it? I am more interested
6 in what you would draw from it than what I would
7 draw.

8 A I think I would want to look more carefully
9 than this, but as I think we discussed earlier, it
10 is certainly possible that and probably likely that
11 the PORV passed steam only in the early portion,
12 early minutes of this transient.

13 Q In other words, up until the time when
14 the pressurizer went solid, it was passing steam
15 and after that it was passing water?

16 A Well, one of the problems I have with this is
17 the definition of the term "going solid." I think
18 we must imagine the pressurizer as containing,
19 particularly in its upper portions with a -- with
20 an open valve in the top, containing a mixture of
21 liquid and vapor, and the definition of "going
22 solid" therefore is, if you will permit a pun, a
23 little bit frothy.

24 Q If this description is accurate, would
25 this refresh your recollection that at two minutes

2 into the accident the pilot operated relief valve
3 would have been passing just steam and not water?

4 A It is likely that, as I said earlier, it's
5 likely that at two minutes the pilot operated
6 relief valve is still passing steam. That's very
7 possible.

8 Q From your work at B&W and on the MK plant,
9 when, to the best of your knowledge, was the reactor
10 protection system for automatic closure of the
11 block valve designed?

12 A I don't know when the design that included
13 these features was actually put into place.

14 Q Just to give somebody a sense of
15 scale, by what date would you say it was certainly
16 done before this date?

17 A I am really not sure. The reactor protection
18 system design requirements from the German customer
19 are of course substantially different from those
20 in the United States, and I suspected that -- I
21 suspect that the design, which was to a large extent
22 done in Germany, departed early from the design of
23 U. S. customers, but I really don't have a time
24 scale in mind. I don't recall myself becoming aware
25 of this specific difficulty we have discussed much

1
2 earlier than the time period around TMI-2.

3 Q When was your last day-to-day involvement
4 in the --

5 A Mulheim-Kaerlich plant?

6 Q -- Mulheim-Kaerlich plant?

7 A I had a day-to-day involvement in the
8 Mulheim-Kaerlich plant as a project manager up until
9 I took the plant engineering section in August of
10 1978.

11 Q How long prior to August 1978 had the
12 principal design work on the NSS been completed?

13 A Which NSS?

14 Q Mulheim-Kaerlich.

15 A Oh, I think design work to meet evolving
16 German requirements and customer needs was going
17 on continually in the period with which I was
18 affiliated with the project.

19 Q Who was principally responsible for
20 development of the reactor protection system?

21 A BBR.

22 Q Is there any gentleman in BBR who you'd
23 say would be the most knowledgeable person on
24 features of the reactor protection system?

25 A Yes, there are several such people. As an

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overall management level engineer I think Dr. Peter Wirtz would have been knowledgeable.

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Q If you wanted to find out more about the design of the reactor protection system to close the block valve automatically on the MK plant, who is the person that you would get in touch with?

8

A Probably Dr. Wirtz.

9

Q Is he still with BBR?

10

A Yes, he is.

11

Q Where is his office?

12

A In Mannheim.

13

Q Does he speak English?

14

A He speaks English.

15

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17

Q Have you ever spoken with anybody about the fact that the MK plant has provision for automatic closure of the block valve?

18

A Yes.

19

Q Who?

20

A I have spoken with counsel.

21

Q Anyone else?

22

23

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A I have probably mentioned it in casual conversation with others. I don't have specific recollection of those conversations.

25

Q Have you ever discussed it with Dr. Roy?

1
2 A I can't recall.

3 Q Have you ever discussed it with John
4 MacMillan?

5 A I can't recall.

6 Q You mean not to the best of your
7 recollection?

8 A Not to the best of my recollection; not to
9 exclude that it might have happened.

10 Q Do you have any idea when in time the
11 decision was made to include automatic closure of
12 the block valve in the reactor protection system
13 for the MK plant?

14 A I really don't. I believe the differences in
15 design requirements existed early in my familiarity
16 with the project. So, it could have been at any time.

17 Q Are there other features in the
18 Mulheim-Kaerlich plant which if they had been
19 installed in Three Mile Island-2, other things being
20 equal, would have prevented the accident from
21 proceeding to the point of core uncovering?

22 MR. WISE: I will note for the record
23 an objection to the form of the question. It
24 has not been established that the block valve
25 actually would have prevented a core uncovering.

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A There are certainly --

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THE WITNESS: May I answer?

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MR. WISE: You may.

5

A There are certainly other different features of the Mulheim-Kaerlich plant springing from the different requirements of the German customer with respect to the role of the operator in transients. Some of these might have affected the course of a similar accident or an accident initiated by a similar set of circumstances had it occurred in the Mulheim-Kaerlich plant.

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Q That's exactly what I want you to focus on.

14

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What is it in the MK plant that would have prevented the gory consequences?

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A I don't know that I can focus on specifics.

18

I think that's the thrust of this report and perhaps you can call out other areas of this report which discuss that. But the general difference in philosophy that exists in Germany has to do with the philosophy of the operating utility in Germany with respect to the role of the operator, which we have discussed earlier in this deposition, and that philosophy requires, at his request, a higher degree

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2 of automation than is preferred and desired by
3 utility customers in the United States, specifically
4 a requirement that accidents proceed to a
5 conclusion without taking credit for operator
6 action during the first 30 minutes of the accident.

7 A That is a criterion for design of
8 German plants?

9 A Yes. Which leads to design differences between
10 German plants and plants designed for United States
11 utilities who seem to have a different view about
12 their desires with respect to the operator's
13 involvement.

14 Q How do you know they seem to have
15 different views? Whose views are you reflecting
16 when you say that?

17 A Based on the -- based on my interaction with
18 representatives of our utility customers where the
19 questions of installing automatic equipment versus
20 the questions of -- versus allowing the operator to
21 make judgments are concerned, the utilities with
22 whom I have interacted generally prefer to allow
23 the operator the freedom of taking the actions
24 and which may be needed in a reasonable time to
25 terminate transients.

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Q It sounds like you get into a very Miltonic discussion with people about free will and controlling human destiny.

A I don't think it's necessary to get into a Miltonic discussion. It's only necessary to look at the degree of automation which is achieved in the industry for pressurized water reactors.

Q Let me ask you specifically, can you identify the utility official with whom you were speaking who told you that he preferred to have operators be able to intervene to arrest a transient rather than have equipment automatically arrest a transient?

A Well, I am not so sure I can identify a name and a subject. That is an opinion formed by a number of interactions plus interactions with others of my colleagues.

Q Are you saying that you cannot name a single utility official who has espoused that point of view?

A I am not saying that I cannot name such a person --

Q I would like you to, then.

MR. WISE: I would prefer that you

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would let the witness finish his answer

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before you interrupt him with another

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question, Mr. Seltzer.

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MR. SELTZER: It's the same question.

6

MR. WISE: It's not, and I would prefer

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that you not interrupt my witness when he is

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speaking.

9

A I haven't tried to test my memory in this

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general area, and I will spend some time thinking

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about it.

12

Q Please do. But I want to know, just

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focus your thinking, I want to know the name of a

14

utility official who has told you that he would

15

prefer to have the operators free to intervene to

16

arrest a transient rather than having equipment

17

there automatically to arrest a transient.

18

MR. WISE: The witness never testified

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that anybody said that to him in those words.

20

He testified to an opinion that he has formed

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over a period of time in the course of his

22

employment interacting with various officials.

23

If you want something more than that,

24

you may pose a question and see if the witness

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can answer it. He is not required to

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2 necessarily come up with a name of an individual who
3 said specifically the words that you put into
4 somebody's mouth.

5 A I think in the course of replying here the
6 best thing that I could do to illustrate what I
7 have been talking about is simply point to the
8 difference between a standing written rule in
9 Germany which requires automation out to this 30
10 minute period and the absence of such a rule from
11 the regulatory authorities in the United States,
12 and a certain degree of discussion over the years
13 in industry groups and with the regulatory authority
14 about what is a period of time at which operators
15 should -- operator action should be credited in
16 safety actions.

17 Now, I would have to go back and
18 research to some extent the industry written record
19 on this subject, but I am quite confident that that
20 research could be done.

21 Q Are you saying that as you sit here now,
22 you cannot identify a single manager from a
23 United States utility who has said in words or
24 substance what I asked you to recall?

25 MR. WISE: Identify by name, rank and

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serial number; is that your question?

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MR. SELTZER: I don't know whether he

has a serial number and I wasn't even asking

for rank. I don't think your snide comment

helps.

MR. WISE: I object to that sort of

comment.

MR. SELTZER: I withdraw it.

A As I said, an illustration of the sort that

you are requesting with the precision that I would

want to have in order to mention a person's name

doesn't come to my mind, but I have no question

that, as I said, that the written record of industry

discussions on this subject will bear out what I

have said.

Q Where would you look for this written

record of industry discussions?

A Well, I think I would look at standards

groups, which have discussed operator role, which

have discussed periods of time for taking credit

for operator action in response to accidents. I

would look, if I wished to look farther, I would

look with -- at the whole series of contract

discussions with all -- between all vendors and

1
2 their utilities. I would look at the control rooms'
3 designs which have resulted in the industry and
4 their degree of automation.

5 Q Would there be names written in the
6 control room, who proposed this?

7 A The names of the people who had those
8 responsibilities and who made decisions associated
9 with that certainly are traceable for those plants.

10 Q Well, do you know for a fact that B&W
11 has ever offered to an American utility the type of
12 automation of control of transients for the first
13 half hour that is installed in the Mulheim-Kaerlich
14 plant?

15 A No, I don't know that for a fact.

16 Q Have you ever had a discussion with
17 any American utility prior to the Three Mile Island
18 accident regarding the possibility of installing
19 controls that would handle all transients for the
20 first half hour without human intervention?

21 MR. WISE: I don't know that it's been
22 established that Dr. Womack was in a position
23 prior to the Three Mile Island accident to
24 have had that sort of discussion. With
25 that qualification I will permit the witness

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to answer, if you just want whether or not
he personally has had such a conversation.

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A No, I don't believe I had such a conversation.

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Q Have you had a conversation with anybody
at the NRC regarding the desirability of installing
automated control of transients that would obviate
the need for human intervention during the first
half hour of any transient?

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MR. WISE: This is at any time up until
today?

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A As a general criterion? I think I have
mentioned in the course of conversation with NRC
colleagues perhaps this difference in design
philosophy which exists in Germany to the extent
that I believe that this is well known to the -- to
at least some of the Nuclear Regulatory Commission,
because they do have a continuing dialogue at the
highest levels with the German regulatory authorities.
With respect to specific conversations which I might
have made such a declaration, I don't recall having
made such a declaration.

23

24

Q With whom at the NRC have you had such
conversations?

25

A Well, I can't be sure that I could, you know,

2 focus individual conversations; however, the
3 German Reactor Safety Committee, representatives
4 of the German Reactor Safety Committee, which is
5 the German counterpart of the NRC's Advisory
6 Committee on Reactor Safeguards visited the
7 United States not long ago and they had conversations
8 covering the broad range of subjects with members
9 of the NRC staff and members of the ACRS and in my
10 presence at least with -- one member of the -- or
11 one member of the ACRS.

12 Q Michaelson?

13 A No, Michaelson is not a member of the ACRS.
14 Mr. Ebersole.

15 Q During that discussion in your presence
16 was the desirability of having the plant automatically
17 control a transient for the first half hour discussed?

18 A Not explicitly in that way, but I think that
19 there were -- I believe there were discussions -- there
20 was discussion of differences in approach, which
21 would go to this fairly fundamental approach to
22 automation.

23 Q Have you had any such conversation or
24 been present at any such conversation regarding
25 completely automated control of a transient for the

2 first half hour? Have you had any conversation
3 like that with anybody from the NRC or its predecessors
4 prior to the Three Mile Island accident?

5 A I don't recall having had such conversations
6 or such a conversation.

7 Q Have you discussed with anybody from the
8 NRC the fact that Mulheim-Kaerlich has provisions in
9 its reactor protection system for automatic closure
10 of a PORV block valve?

11 A I don't recall whether that's been explicitly
12 discussed with the NRC or not.

13 Q Do you know whether prior to the Three
14 Mile Island accident B&W ever offered such automatic
15 control of the block valve to any of its United States
16 customers?

17 A No, I don't know.

18 Q Do you know whether since the Three
19 Mile Island accident B&W has offered such control
20 to any of its United States customers?

21 A Yes, as a follow-up to NRC requests in this
22 regard or suggestion in this regard in order to
23 restore, or as a part of the program to restore
24 the pilot operated relief valves to the operational
25 objectives which allow it to help to avoid

2 challenges to the reactor protection system we
3 have suggested automatic block valve closure.

4 Q Where does that recommendation stand
5 now?

6 A I can't tell you today. I believe it's been
7 given to our utilities and certainly has been
8 discussed with the NRC.

9 Q Did BBR take a more assertive role in
10 the design of the emergency feedwater system for
11 the MK plant than B&W took in the design of
12 emergency feedwater for the Three Mile Island Unit 2?

13 MR. WISE: I don't know it's been
14 established that this witness has any
15 qualification to speak about what role B&W
16 took with respect to the design of the
17 emergency feedwater system at TMI-2. I don't
18 even think he was employed by B&W at that time.

19 MR. SELTZER: I think he has come to
20 know.

21 MR. WISE: I don't know whether he has
22 or not.

23 A No, I don't really feel qualified to answer
24 the question exactly as you asked it for the reason
25 that counsel has stated. BBR has a different

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2 contracting arrangement, however, than B&W with
3 respect to the Mulheim-Kaerlich plant.

4 Q Are you aware that the emergency or
5 auxiliary feedwater system for MK is classified and
6 designed as a safety system?

7 A Yes, I am.

8 Q The emergency feedwater system for
9 TMI-2 is not designed as a safety system, is it?

10 A I am not exactly sure what requirements
11 and how classified the system was at that time.
12 I believe, however, that the classification and
13 design of these systems did become a practice and
14 requirement in U. S. industry after the TMI-2
15 design was complete.

16 Q In the design of the MK plant there are
17 provisions, are there not, that would prevent an
18 operator from easily overriding emergency safeguard
19 systems?

20 A Yes, I believe I have been told that. It may
21 not be so much provisions as an outgrowth of again
22 the strategy which relates to the operator's
23 response to transients.

24 (Continued on following page.)
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Q Do they have anything like a key lock pass to limit the circumstances in which an operator can override the system?

A I don't recall that detail. It may be in this report.

MR. SELTZER: I would like to mark for identification as GPU Exhibit 38 --

MR. WISE: Off the record.

(Discussion off the record.)

(A recess was taken.)

BY MR. SELTZER:

Q The last time we were together you were enlightening us that SMUD was not a dirty word but the acronym for one of B&W's esteemed customers, right?

A SMUD is an acronym for the Sacramento Municipal Utility District which is the utility that owned a B&W reactor.

MR. SELTZER: I would like to mark for identification a memorandum from E. A. Womack, the new Manager of Plant Design, to B. A. Karrasch, Manager of Plant Integration, subject: SMUD Rapid Cooldown Transient, August 21, 1978.

(Memorandum dated August 21, 1978
from E. A. Womack, Manager, Plant Design, to
B. A. Karrasch, Manager, Plant Integration,
marked GPU Exhibit 38 for identification,
as of this date.)

Q Is GPU Exhibit 38 a copy of a memorandum
which you sent to Mr. Karrasch in the regular course
of business on or about August 21, 1978?

A Yes, it appears to be.

Q What was the initiating event in the
SMUD rapid cooldown transient?

A I think this was a power supply failure and
brought about by a, if I am placing the right
transient here, I think this was brought about by
a short caused by an operator who was performing
maintenance, I think changing a light bulb in the
instrumentation system.

Q He dropped a light bulb and it shorted
out the panel?

A That's my recollection of this.

Q You state in the first sentence to your
manager of plant integration, "Based on our discussion
last week, I understand that you will put together
a small group of key designers to review the SMUD

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rapid cooldown transient and brainstorm what could have been done or what could be done in the B&W NSS/Plant Design to reduce the likelihood or limit the consequences of such an event in the future."

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You went on to say, "As we discussed, I believe that events such as this and the Davis-Besse 1 blowdown contain important feedback for us regarding our designs."

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Is it correct that the Davis-Besse 1 blowdown that you referred to is the September 1977 transient?

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A It probably was, yes. I am not sure which one -- what it was, but it probably was that one.

15

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17

Q And the September 1977 transient was when the pilot operated relief valve cycled several times and then failed open?

18

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A Yes, I now know a great deal more about it than I did then.

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Q What did you mean when you told Karrasch that you believe that events such as this SMUD and the Davis-Besse blowdown contained important feedback for us regarding our designs?

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A Well, I meant simply that by looking at the kind of abnormal things that might be happening in

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2 our plant and by really trying to understand them
3 and seeing what could be sifted out of them, there
4 was something that we might learn, that there were
5 things that we could conceivably learn which could
6 help us to make our future plants operate better.
7 It's a view I have always held.

8 Q And you prefaced that second sentence
9 with the words, "As we discussed, I believe,"
10 et cetera.

11 A Right.

12 Q Is this something that you had previously
13 discussed with Mr. Karrasch?

14 A Apparently. The idea of trying to have key
15 designers look at particular events in the future
16 I think was what was discussed.

17 Q You asked Karrasch to put together a
18 small group of key designers --

19 A Yes.

20 Q -- to review and brainstorm.

21 Did Karrasch put together such a group?

22 A No, I don't believe that prior to the work we
23 did in the midsummer of 1979 that this really followed
24 up, that this idea was really followed up.
25 Unfortunately, this was a number -- one of a number

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2 of ideas and which -- for which we did not have
3 direct support from our customers to do, and so it
4 came into the category of initiatives to try to get
5 underway and we undoubtedly would have gotten it
6 underway in any case, but we did in fact put in
7 place something like this, a transient assessment
8 program in 1979.

9 Q Under what circumstances do you believe
10 you first learned of the Davis-Besse blowdown or
11 loss of coolant accident through its PORV?

12 A I learned of the transient when I was working
13 on the Mulheim-Kaerlich responsibility as a project
14 manager it had caused some, and I believe I
15 recall it had caused some damage in the insulation
16 because of the actual expulsion of the steam, and
17 I think at the time it was of interest to some
18 of the -- our German counterparts, and I may have
19 been the conduit to pass information from some of
20 our people to the German -- to my German colleagues
21 at that time.

22 At any event, about that time was when
23 I learned of the transient.

24 Q How soon after the September 1977
25 occurrence of the transient did you learn of it?

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A I don't recall.

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Q How did you learn of it?

4

A I don't recall that either. Probably through conversation.

5

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Q Did you ever follow up on your memo to Karrasch, GPU Exhibit 38, to see whether Karrasch was pursuing your requests?

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A I am not sure whether I did or not. If I did, in any event, we didn't get it high enough on priority until the dates I mentioned to have achieved the objective here.

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Q In the last paragraph of GPU Exhibit 38 you wrote, "I believe we may find by regular review of serious operating incidents and operational problems which have become serious because of their frequency in our plants that feedback resulting in a more excellent product will result."

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I take it that was a view that you held at the time you wrote this and that you continued to hold throughout the time you were manager of plant design?

23

A And that I hold today.

24

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Q Yes, you held it then, you continue to hold it, and you still hold it?

2 A Yes.

3 Q And you intend to continue holding
4 that view?

5 A I found nothing in recent experience to
6 divert me from that view.

7 Q You concluded by saying that, "I look
8 forward to a session on the SMUD rapid cooldown
9 transient."

10 You looked forward to it so that you
11 could review the operational problem?

12 A No, that was simply the final line in a
13 memorandum which kind of summarized the action
14 that I expected that Mr. Karrasch would take when
15 he could get to it in his other duties.

16 Q Did you ever castigate Karrasch for
17 not putting together the group of key designers
18 and having the brainstorm sessions that you had
19 asked for?

20 A I don't know whether "castigate" is the right
21 word. I -- my -- my inkling is that I did discuss it
22 with Karrasch and again at some later time got
23 going on this idea, but I can't recall whether that
24 was before or after TMI or whenever.

25 Q What did he say to you?

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A He said he was very busy and it was on his list, I think, is the best of my recollection.

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Q Is there now institutionalized within B&W a program for regular review of serious operating incidents and operational problems?

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A Yes, there is.

8

Q Who is responsible for that?

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A Well, I am not sure right at the moment who has the lead in this transient assessment program, but it's a program which we do in cooperation with our customers.

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MR. SELTZER: I would like to mark as GPU Exhibit 39 yet another memorandum from E. A. Womack, this time to Kosiba, Manager of Customer Service Department, subject: Recommendation for "Quick Look" Evaluation of All Reactor Trips, August 30, 1979.

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(Memorandum dated August 30, 1979 from E. A. Womack to Mr. Kosiba, Manager of Customer Service Department, marked GPU Exhibit 39 for identification, as of this date.)

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Q Is GPU Exhibit 39 a copy of a memorandum

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2 which you wrote in the regular course of business
3 sent to Kosiba in or about August 30, 1979?

4 A Yes. I may have had assistance in authoring
5 the memorandum, from the staff.

6 Q Is that your signature on the last
7 page, page 4?

8 A Yes, it is.

9 Q At the time that you wrote GPU Exhibit 39,
10 B&W was getting ready to institute its quick look
11 evaluation of all reactor trips; is that right?

12 A Oh, this was a recommendation to institute
13 such an evaluation.

14 Q Was it subsequently instituted?

15 A After some time, yes, it was subsequently
16 instituted.

17 Q In your summary at the top of page 1
18 you say, "This memo describes a program to evaluate
19 the performance of the B&W NSS during reactor trips
20 at all operating plants. This analysis will produce
21 a "quick look" report which describes the cause of
22 the upset, the overall plant response, and
23 recommended corrective action or further analysis
24 to prevent recurrence. Plant Design --" I presume
25 that means your group --

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A Section.

Q "-- recommends that this program be initiated immediately and be funded by B&W until such program is sold to the 177 Owners Group."

In evaluating the performance of the B&W-NSS during reactor trips, were you looking at it, were you proposing that the company should be looking at it to determine whether improvements should be made in the product being supplied by B&W?

A Yes, or in the manner in which the plant was operated or in portions of the plant which were not supplied by B&W. I think that a more mature understanding of this would have caused me to write the performance of plants which have B&W NSS during reactor trips because in many instances a narrowing of focus to the NSS doesn't produce what one would like ultimately to learn from.

Q You said in the introduction on page 1, "One of the most important lessons learned from the TMI-II incident and its aftermath is that B&W must be more aware of the operating characteristics and problems of the NSS. The evaluation of the B&W NSS performance during transient and steady state

1
2 conditions can lead to several advantages for
3 both B&W and the customer."

4 Is the primary focus on the B&W
5 hardware in this analysis?

6 MR. WISE: It assumes there is a primary
7 focus.

8 MR. SELTZER: Right.

9 Q If there is a primary focus, is it on
10 the B&W hardware?

11 A No, I don't think so. I think -- the words
12 as written here would perhaps tend to focus the
13 B&W hardware, and indeed that's the hardware we can
14 influence at least to some degree on future plants;
15 but as far as improving plant availability for
16 existing operating plants and the like, I think one
17 has to broaden the focus to other parts of the
18 plant and other areas of responsibility.

19 Q Why did you believe that B&W should fund
20 such a program immediately?

21 A Well, I thought that it was novel to the
22 extent that our customers had not typically asked
23 for or expected this kind of response or assistance
24 from B&W, particularly the operating customers, and
25 that we would need to fund the program in its early

1
2 stages in order to provide examples of what we
3 might be able to do, hopefully so that the customers
4 could see some value in our doing it. I think
5 that proved to be the case.

6 One of the things that was perhaps
7 naive about this earlier memorandum and perhaps
8 to some extent this memorandum also is that funding
9 alone is not sufficient to make such a program work.
10 It requires a willingness and a willing cooperation
11 and interest on the part of the utilities who are
12 operating and are responsible for the plants, and
13 there was no, by no means, immediate agreement on
14 the part of the utilities that they wanted B&W to
15 participate in this kind of an evaluation in this
16 way.

17 Q How do you know that?

18 A Because of discussions with their representatives
19 and owners group meetings subsequent to this.

20 Q At the owners group meetings did B&W
21 ask the utilities to pay for this?

22 A Yes, B&W did ask the utilities to pay
23 for this since it was certainly an area for which
24 we had no existing contract commitment with them,
25 but --

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Q Are you a lawyer?

3

A I beg your pardon?

4

Q Are you a lawyer?

5

A No, I am not.

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MR. WISE: Mr. Seltzer, I wish you would stop interrupting this witness. Let's go back to where he was in his answer, and why don't you let him finish one question before you ask another.

11

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MR. SELTZER: Fine. I thought he was finished, but if he is not, he can continue.

13

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MR. WISE: Will the reporter read back to the point where Dr. Womack was interrupted.

15

(The record was read.)

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A (Continuing) I think what I was going to add was that there were issues other than funding which were involved in the early discussion of this program with utilities.

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Q When you say that B&W had no existing contract commitment --

22

A That was my best understanding.

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Q You say in the point 2 of the introduction that "Potential safety problems can be pinpointed and corrected before serious incidents occur."

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Do you see that?

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A Yes.

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Q That was going to be one of the purposes of this program, right?

6

A That was a hoped-for goal, yes, sir.

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Q Are you rendering the opinion that B&W has no existing contractual commitment to address potential safety problems and correct them before serious incidents occur?

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MR. WISE: I don't think that was the witness' testimony at all.

13

MR. SELTZER: I am asking him now.

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MR. WISE: Well, I don't think it was the witness' testimony and I don't think that your question is a fair one. I think you ought to rephrase it.

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MR. SELTZER: I won't because he said that for this particular program which had as one of its purposes pinpointing potential safety problems and correcting them before serious incidents occurred, he said B&W had no existing contractual commitment. I want to find out if that's really what he meant to say.

1
2 MR. WISE: That's a mischaracterization
3 of his testimony and I object to it. The
4 witness' testimony stands the way he stated
5 it and that is not what he said.

6 MR. SELTZER: He can answer my question.

7 MR. WISE: I am afraid I have lost
8 track of what your question was at this point.

9 BY MR. SELTZER:

10 Q Is it your view, Dr. Womack that B&W
11 has no existing contractual commitment to spot
12 any potential safety problems and correcting them
13 before serious incidents occur at B&W plants?

14 MR. WISE: I will object to that on
15 the grounds that he has not been qualified
16 as an expert in the various contracts that
17 B&W has. It is quite different from the
18 question you asked him earlier, and the answer
19 that he gave concerning whether or not B&W had
20 under contract an obligation to provide a
21 program such as is outlined in this particular
22 memorandum which has been marked as GPU
23 Exhibit 39. That particular program, the
24 witness has said, he did not understand B&W
25 had a contractual arrangement with its customers

1
2 to provide.

3 Now you are asking something very
4 different. You are asking what B&W's
5 obligations were with respect to safety
6 concerns. I think that's an extremely
7 different question and one which he has not
8 been qualified here as an expert on, so that
9 he could give an answer.

10 MR. SELTZER: Mr. Wise, I think you are
11 not recalling my question correctly because
12 my question previously was did B&W ask the
13 utilities to pay for this program, and it
14 was in response to that question that the
15 witness volunteered the answer that B&W had
16 no existing contractual commitment.

17 MR. WISE: For this program?

18 THE WITNESS: For this program.

19 MR. SELTZER: Yes.

20 MR. WISE: That answer stands. That's
21 in the record.

22 MR. SELTZER: Well, one of the purposes
23 of this program was point 2 in the introduction,
24 and I want to find out a little bit more about
25 what this witness meant by no existing

1
2 contractual commitment, and I want to find
3 out --

4 MR. WISE: I don't think you are asking
5 questions that this witness is qualified to
6 answer.

7 MR. SELTZER: Fine, if he wants to
8 volunteer that, he may.

9 MR. WISE: He has answered with respect
10 to this program.

11 MR. SELTZER: Good. Now I want my
12 question answered.

13 MR. WISE: He had no contractual
14 commitment to do this program.

15 THE WITNESS: Please restate your
16 question.

17 BY MR. SELTZER:

18 Q Is it your view based on the same
19 knowledge on which you have answered prior questions
20 this afternoon that B&W has no existing contractual
21 commitment to pinpoint potential safety problems
22 in its nuclear plants and correct those safety
23 problems before serious incidents occur?

24 MR. WISE: I object to that question
25 until you lay a proper foundation for it.

1
2 I direct him not to answer.

3 Do you want to establish what this
4 witness' knowledge was of contracts that are
5 relevant to this case? You may do so and
6 then ask him a question based upon that
7 knowledge.

8 BY MR. SELTZER:

9 Q Are you aware of any existing contractual
10 commitment that B&W has to pinpoint potential safety
11 problems in B&W nuclear plants and correct them before
12 serious incidents occur?

13 A I understand commitments under a 10-CFR-50
14 on active NSS contract for which we -- for which are
15 now active and certain other commitments more
16 generally under 10-CFR-50, part 50, 55-E and
17 10-CFR-21 with respect to potential safety problems.

18 Q But what is the commitment with respect
19 to potential safety problems under those regulations?

20 A To report those which meet certain criteria
21 defined in those regulations.

22 Q When you were the head of the design
23 section and in your present position of responsibility,
24 was it your understanding that B&W had a continuing
25 responsibility to purchasers of its plants to

1
2 identify potential safety problems and correct
3 them before serious incidents occurred?

4 MR. WISE: His understanding as to
5 what, contractual commitments or -- I don't
6 understand the import of your question. Are
7 you asking him for a legal opinion as to
8 whether or not --

9 MR. SELTZER: No, not a legal opinion.
10 Whether he felt it was B&W --

11 MR. WISE: Whether he felt it was a
12 good thing to do or what?

13 MR. SELTZER: What is my question?

14 (The record was read.)

15 MR. WISE: My problem with the question
16 is when you say "identify potential safety
17 problems." Are you including or are you
18 asking this witness whether he thinks B&W
19 had an obligation to go out and demand
20 information from utilities or are you talking
21 about information that might come to B&W from
22 time to time through reading the newspaper?

23 MR. SELTZER: We will get to all those
24 possibilities. I am asking this witness --

25 MR. WISE: I think I am entitled to

2 have the record clear so we have a clear
3 question posed to the witness and we don't
4 introduce the ambiguity into the record here.

5 BY MR. SELTZER:

6 Q Did you feel that B&W had any
7 responsibility to identify safety problems and
8 correct them before serious incidents occurred on
9 plants that you had already sold?

10 A Responsibility, as I have stated, was what
11 I understand and understood under those regulations
12 to report safety problems or evaluate and report
13 safety problems that came to our attention under
14 those criteria.

15 Q After a plant has been issued an
16 operating license, do you understand that those
17 regulations impose any continuing obligations on
18 B&W with respect to those plants?

19 A Only as information which might meet the test
20 of those criteria that might come to our attention
21 in the course of business.

22 Q What is the threshold criterion?

23 A Those criteria are complex, and I am not
24 thoroughly enough versed to quote them for you.

25 Q But you are refreshing my recollection

2 that there is something about a serious nuclear
3 incident has to be reported to the NRC; isn't that
4 right?

5 A Again I am not going to -- I don't think
6 my memory would serve us well for me to try to
7 quote.

8 Q I didn't ask you to quote. Are you
9 familiar with --

10 MR. WISE: He just said he is not
11 familiar enough to answer the question you
12 have asked.

13 MR. SELTZER: He said he is not familiar
14 enough to quote.

15 MR. WISE: I think in the context of
16 the two or three previous questions you have
17 asked he has told you the sections of the CFR.
18 We can all go look at them and argue as to
19 what they say.

20 Q Is it your understanding that B&W's
21 continuing responsibilities are limited to what is
22 spelled out in 10-CFR?

23 A That and its responsibilities that it undertakes
24 jointly with its customers by some agreement,
25 contract or whatever.

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Q Do you have any sense that a nuclear plant is such a complex and potentially dangerous instrumentality that a manufacturer of such a plant has a continuing obligation to make sure that the plant has been safely designed?

MR. WISE: I am going to object to that question and direct him not to answer. You are out of bounds now.

MR. SELTZER: What is the ground for your instruction?

MR. WISE: The grounds are you are asking legal questions that are more appropriately addressed to the District Court and perhaps other courts.

MR. SELTZER: I am entitled to know what the man who was head of the design section believes are B&W's responsibilities.

MR. WISE: You and I have a disagreement, Mr. Seltzer. It won't be the first time, and I am sure it won't be the last.

I don't think what this witness believes the responsibilities were is relevant. I think that a court of law will eventually determine what the responsibilities were.

1
2 And if you want to ask him questions about
3 what the practice was in the industry, what
4 he understood other competitors were doing
5 and what he understood utilities believed,
6 I am perfectly willing to have those questions
7 asked; but if you want those conclusions and
8 opinions on what B&W's responsibilities were
9 legally, I think you are out of bounds.

10 BY MR. SELTZER:

11 Q As a matter of practice, has B&W felt
12 that it was its role to continue to examine its
13 designs to determine whether there are potential
14 safety problems and correct those problems before
15 serious incidents occurred?

16 MR. WISE: I will object to the form of
17 the question, but given the objections that
18 I have stated earlier, I will permit the
19 witness to answer if he can. But I do object
20 to the form of the question.

21 If you want to take your chances with
22 it, you can.

23 A To the best of my knowledge, as a matter of
24 practice, B&W has always attempted to make its
25 designs respond to the needs of nuclear safety

1
2 as we saw them, as our customers saw them and as
3 the Nuclear Regulatory Commission saw them.

4 Q Has it been B&W's practice, to your
5 knowledge, to attempt to locate safety problems
6 in plants that have already been designed
7 constructed, licensed and placed in operation?

8 A To attempt to locate safety problems --

9 Q Safety problems affecting the design
10 of the plant.

11 A In the course of continuing design work and
12 given similarity of design, I think the answer to
13 the question would have been -- would be that we
14 have, to the best of my knowledge, always given
15 that kind of attention. To the extent that we have
16 been asked by customers to assist them in doing that
17 kind of thing, I think we have also done it.

18 I don't recall specific examples of
19 that. I am not sufficiently knowledgeable.

20 MR. SELTZER: I would like to mark for
21 identification as GPU Exhibit 40 a memorandum
22 from D. H. Roy to EAW, the subject, Analysis
23 of Loss of Main Feedwater Flow for 177 & 205
24 FA Plants, dated April 5, 1979.

25 (Memorandum dated April 5, 1979 from

1
2 D. H. Roy to E. A. Womack, marked GPU
3 Exhibit 40 for identification, as of this
4 date.)

5 Q Is GPU Exhibit 40 marked for
6 identification a copy of a memorandum which you
7 received in the regular course of business in or
8 about early April 1979?

9 A Yes, it appears to be.

10 Q Is that your handwriting on the last
11 page?

12 A On the last page?

13 Q I mean on page 15.

14 MR. MAC DONALD: 1350.

15 A No, I don't believe so.

16 MR. SELTZER: Let me correct the record.
17 Off the record.

18 (Discussion off the record.)

19 A Your question was, was that my handwriting on
20 page 1350?

21 Q Yes, that is the question.

22 A No, I do not believe it is.

23 Q Do you know whose it is?

24 A No, I don't.

25 Q Roy wrote to you saying that the recent

1
2 accident at Three Mile raised a number of questions.

3 The first question he asked you was,
4 "If auxiliary feedwater flow had been initiated as
5 normally analyzed in our FSAR's, would the operator
6 have been confronted with a filling or filled
7 pressurizer and possibly been prompted to terminate
8 high pressure injection flow if it has been initiated
9 as a consequence of a stuck open electromagnetic
10 relief valve."

11 There is some handwriting immediately
12 after that. Is that your handwriting?

13 A Yes, I believe that is my handwriting.

14 Q What did you answer?

15 A Yes, I thought that in the circumstances --
16 circumstance of the question I believe he was
17 asking, I had indicated apparently that we had some
18 computer analysis which would have indicated that
19 pressurizer level would probably have risen in
20 either case.

21 Q In other words, the loss of auxiliary
22 or emergency feedwater did not affect the filling
23 of the pressurizer during the Three Mile Island
24 accident; is that right?

25 MR. WISE: Had no affect at all? Is

1
2 that your question?

3 MR. SELTZER: I will let --

4 Q No, the question is the loss of
5 auxiliary feedwater or emergency feedwater is not
6 what caused the filling of the pressurizer, right?

7 A I don't believe that the filling of the
8 pressurizer would have been averted with the
9 supply of normal feedwater. I think that's the
10 sense of the question he asked, and I believe
11 apparently we had some analysis which indicated
12 that the pressurizer level would have increased
13 with feedwater flow from the auxiliary feedwater
14 system.

15 Q The next question that your boss asked
16 was, "Assuming auxiliary feedwater flow was delayed
17 in accordance with the TMI-2 event sequence log, would
18 the sequence of events have led to a covered core at
19 all times if the electromagnetic relief valve had
20 seated properly."

21 And you answered that; is that right?

22 A Yes, there is the note that is on here which
23 again I think is in my handwriting, and that's with
24 the understanding that the electromagnetic relief
25 valve would have reseated and re -- contained the

2 reactor coolant system pressure at the end of
3 whatever series of actuations it might have
4 undergone due to the extensive delay in auxiliary
5 feedwater.

6 Q There was an eight-minute delay before
7 auxiliary or emergency feedwater flow was restored;
8 is that right?

9 A That's what I understand, yes.

10 Q And you are saying that notwithstanding
11 that eight-minute delay in achieving auxiliary
12 feedwater flow, if the electromagnetic or
13 pilot operated relief valve had closed properly,
14 the core would not have been uncovered, other
15 things being equal?

16 A At the end of that eight-minute delay if the
17 electromagnetic relief valve had closed properly,
18 I believe the answer to the question that he asked
19 is yes.

20 Q Yes, the core would not have been
21 uncovered?

22 A That's my best guess, yes, other things being
23 equal.

24 Q His fourth question to you is, "Would
25 raising the bottom of the pressurizer above the

1
2 elevation of the surgeline nozzle on the candy cane
3 make a material difference in the sequence of events
4 as they occurred at TMI-2. Would making this change
5 in elevation of the pressurizer provide significant
6 additional margin in avoiding going solid during a
7 loss of main feedwater event."

8 Is it correct that the location of the
9 pressurizer is such that in a loss of coolant
10 accident the inventory of water in the pressurizer
11 does not drain by gravity into the reactor vessel?

12 A No, I don't think that's entirely correct.

13 Q Is there something incorrect?

14 A Yes, I think that the -- if the pressure
15 within the loop side of the system, the main side
16 of the system is allowed to equalize with pressure
17 in the pressurizer, the water will seek its level.
18 It will drain down to a certain point and there
19 may be some water left in the U or loop portion
20 of the surgeline. You would have to define a
21 particular set of conditions.

22 Q Is the bottom of the pressurizer above
23 the top of the core?

24 A Yes, I believe it is.

25 Q Is the bottom of the steam generator

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above the top of the core?

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A No, it is not. I don't believe it is.

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Q In some of the B&W plants is the
bottom of the steam generator above the top of the
core?

6

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A It has been raised in some of the B&W plants,
and the exact relative elevation on the top of the
core and the steam generator I don't recall. We
can check.

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Q In the plants in which the steam
generator has been raised, do those who were in the
know call those raised loop plants?

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A Yes.

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Q And for cognoscente the plants in which
the steam generator bottom is lower than the top of
the core, those are called lowered loop plants?

18

A Yes.

19

Q TMI-2 is a lowered loop plant?

20

A Yes.

21

Q Davis-Besse-1 is a raised loop plant?

22

A Yes.

23

24

MR. SELTZER: Can we take a short
recess, please?

25

MR. WISE: Sure.

(A recess was taken.)

BY MR. SELTZER:

Q Dr. Womack, during the earlier session of your deposition you referred to B&W operating specifications for its customers' plants.

I wrote a letter to your esteemed counsel asking him could he please provide a copy of the operating specifications that you had referred to, and I got a letter back from him saying, "A further check with Dr. W. reveals some uncertainty in his own mind as to what documents he meant during his testimony. You may wish to explore this further with Dr. W. during the remainder of his deposition.

MR. WISE: I would like to note that my letter was not phrased "Dr. W." With that exception your question can stand.

MR. SELTZER: But for your having said that the reporter would have typed Dr. Womack anyway.

MR. BENEDICT: I hope not.

Q Is there some uncertainty in your own mind regarding what documents you meant?

A Yes, there is. I hope that I properly qualified all those answers that I made about

2 operating specifications and related matters or
3 operating documents prior to the ATOG program when
4 we discussed that.

5 I have a general understanding born
6 of listening to discussion, a series of discussions
7 that were kind of compressed together in my own
8 mind about B&W's relationships in its NSS utility
9 contracts to support the utilities in preparing
10 operating procedures, and I thought at one point in
11 time that I had understood that a concept of
12 operating specifications was used.

13 I gather than an attempt was made as
14 a result of my comment to you to find such things
15 that drew -- that really was not the way that it
16 had begun, so I can only apologize to you for my
17 lack of information in that regard and for misleading
18 both you and Mr. Wise with respect to finding those
19 things, and suggest that perhaps a better qualified
20 person than myself might be able to enlighten you
21 more specifically.

22 Q Is there some other document that you
23 believe does exist that B&W used for the same purpose?

24 A Having said all I have said, I feel very
25 reluctant to speculate. With regard to consistency,

2 contract to contract, I believe I have understood
3 that in the past B&W has assisted utilities in
4 various ways in preparing operating procedures,
5 and the degree of that assistance and the documents
6 produced I don't really have knowledge really good
7 enough to be talking about.

8 Draft procedures may be a part of what
9 is exchanged. I think I have heard that term. But,
10 again, I think you have readily available to you
11 better sources of information than I.

12 Q Okay. I am glad I explored that further
13 with you.

14 A I hope you will accept my apology. If that's
15 the only question of that uncertainty in this record,
16 I shall be very surprised.

17 Q You don't have to apologize.

18 MR. SELTZER: I have no further questions
19 at this time. If further documents demonstrate
20 a need to recall Dr. Womack rather than being
21 able to ask other witnesses to explain them,
22 we may have to recall him.

23 We will also consider whether there is
24 a need to recall Dr. Womack to answer some of
25 the questions on which he was instructed not

1
2 to answer, but other than those contingencies
3 we have no plans to recall Dr. Womack.

4 Do you want to cross-examine him?

5 MR. WISE: I would like to take just
6 ten seconds and go off the record.

7 Off the record.

8 (Discussion off the record.)

9 MR. WISE: We have no questions at this
10 time and we will consider the deposition
11 closed subject to obviously your right in
12 the event that you wish to make any motions
13 concerning objections that were made during
14 the course of the deposition. As to documents
15 that may be produced during the remainder of
16 this case, we will simply have to take that
17 under advisement when the time comes.

18 (Continued on page 947A.)
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MR. SELTZER: Fine.

Dr. Womack, thank you very much. Nice
meeting you.

THE WITNESS: Thank you.

(Time noted: 4:10 o'clock p.m.)

EDGAR ALLEN WOMACK, JR.

Subscribed and sworn to before me
this day of , 1981.

* * *

CERTIFICATE

STATE OF NEW YORK)
 : ss.:
COUNTY OF NEW YORK)

I, CHARLES SHAPIRO, a Notary
Public of the State of New York, do hereby
certify that the continued deposition of
EDGAR ALLEN WOMACK, JR. was taken before
me on Tuesday, January 27, 1981 consisting
of pages 808 through 947A;

I further certify that the witness had
been previously sworn and that the within
transcript is a true record of said testimony;

That I am not connected by blood or
marriage with any of the said parties nor
interested directly or indirectly in the matter
in controversy, nor am I in the employ of any
of the counsel.

IN WITNESS WHEREOF, I have hereunto set my
hand this 18TH day of FEBRUARY, 1981.

Charles Shapiro
CHARLES SHAPIRO, CSR

Tuesday, January 27, 1981

I N D E X

WITNESS	PAGE
Edgar Allen Womack, Jr. (resumed)	810

E X H I B I T S

GPU FOR
IDENTIFICATION

32	Report entitled "Safety Aspects of the Mulheim-Kaerlich Plant in View of the Three Mile Island-2 Accident," dated May 1979	815
33	Memorandum from G. E. Rambo to Messrs. Womack and Taylor, subject: Proposed B&W Positions Regarding High Point Vents, Water Level Measurements, and Void Fraction Monitoring, December 20, 1979	822
34	Memorandum dated October 11, 1979 from R. E. Braumiller to Messrs. Bateman, Hamilton and Dowling	842
35	Memorandum entitled "System Dynamic Response/Response to TMI-2 Concerns Task Description"	849
36	Memorandum entitled "Response to TMI-2 Concerns, Task Description, System Dynamic Response, Post Trip Control"	859

Tuesday, January 27, 1981

E X H I B I T S

Continued

GPU FOR
IDENTIFICATION

PAGE

37	Memorandum entitled "Response to TMI-2 Concerns, Task Description, Main Feedwater System Reliability"	868
38	Memorandum dated August 31, 1978 from E. A. Womack, Manager, Plant Design, to B. A. Karrasch, Manager, Plant Integration	915
39	Memorandum dated August 30, 1979 from E. A. Womack to Mr. Kosiba, Manager of Customer Service Department	921
40	Memorandum dated April 5, 1979 from D. H. Roy to E. A. Womack	937

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