

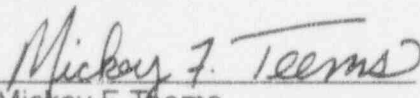
SPRING 1994 INSERVICE EXAMINATION OF SELECTED CLASS 1, CLASS 2, AND CLASS 3 COMPONENTS AT THE CALVERT CLIFFS NUCLEAR POWER PLANT, UNIT 1

FINAL REPORT
SwRI Project 6136

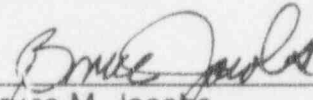
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ABSTRACT

An inservice examination (ISI) of selected Class 1, Class 2, Class 3 components, and supports of Baltimore Gas and Electric Company's (BG&E) Calvert Cliffs Nuclear Power Plant, Unit 1, was performed by BG&E and Southwest Research Institute (SwRI) personnel during the spring 1994 refueling outage. The ISI was performed using visual, manual ultrasonic, magnetic particle, liquid penetrant, and radiographic techniques. This examination constituted the first ISI performed in the second period of the second 10-year interval of commercial operation. The components were examined in accordance with SwRI "Examination Plan for the 1994 Inservice Examination of Calvert Cliffs Nuclear Power Plant, Unit 1," including any changes made during the ISI as approved by BG&E.

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ABBREVIATIONS

ASME	-	American Society of Mechanical Engineers
BG&E	-	Baltimore Gas and Electric Company
ICN	-	Interim Change Notice
ISI	-	Inservice Examination
Calvert Cliffs 1	-	Calvert Cliffs Nuclear Power Plant, Unit 1
CNF	-	Customer Notification Form
MT	-	Magnetic Particle
NDE	-	Nondestructive Examination
NPOP	-	Nuclear Projects Operating Procedure
NQAPM	-	Nuclear Quality Assurance Program Manual
PT	-	Liquid Penetrant
QA	-	Quality Assurance
RPV	-	Reactor Pressure Vessel
RT	-	Radiographic
SwRI	-	Southwest Research Institute
UT	-	Ultrasonic
VT	-	Visual

I. INTRODUCTION

During the spring 1994 refueling outage, Southwest Research Institute (SwRI) and Baltimore Gas and Electric Company (BG&E) personnel performed nondestructive examinations (NDE) on selected Class 1, Class 2, Class 3 components, and supports at BG&E's Calvert Cliffs Nuclear Power Plant, Unit 1 (Calvert Cliffs 1). This report discusses the results of those examinations.

A. Applicable Documents

The inservice examination (ISI) was performed in accordance with the following documents:

- Section XI of the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code, "Rules for Inservice Inspection of Nuclear Power Plant Components," 1983 Edition with Addenda through Summer 1983 (83S83)
- Section V of the ASME Code, "Nondestructive Examination," 83S83
- SwRI document, "Program Plan for the Second Inspection Interval for Calvert Cliffs Nuclear Power Plant, Units 1 and 2"
- SwRI document, "Long-Term Plan for Calvert Cliffs Nuclear Power Plant, Unit 1"
- SwRI Final Plan, "Examination Plan for the 1994 Inservice Examination of Calvert Cliffs Nuclear Power Plant, Unit 1," with changes made on site and approved by BG&E personnel
- ASME Code Case N-307-1, "Ultrasonic Examination of Class 1 Bolting from Center-Drilled Holes"
- ASME Code Case N-408, "Alternative Rules for Examination of Class 2 Piping"
- SwRI Nuclear Quality Assurance Program Manual (NQAPM), Revision 3, with all applicable changes
- BG&E Program 5, Nondestructive Examination
- BG&E MN-3-101, "Nondestructive Examination"
- BG&E MN-3-104, "Personnel Qualification"

B. Examination Areas

Selected components in the following Class 1, Class 2, and Class 3 areas were examined by SwRI and BG&E personnel utilizing NDE techniques:

Class 1 Components and Systems

Reactor Pressure Vessel

Core Barrel (In Place)
Core Shroud Area

Flange Seal Surface and Ledge Area
Closure Head Surface-to-Expansion Compensating Ring
Closure Head/Upper Guide Structure/Core Barrel Alignment Keyways
Closure Head Studs
Closure Head Nut
Closure Head Washers

Piping and Supports

Shutdown Cooling
Safety Injection
Reactor Coolant
Pressurizer Surge
Pressurizer Spray
Pressurizer Safety and Relief
Charging Lines
Drain Lines
Letdown Lines

Vessels

Pressurizer-Longitudinal and Circumferential Welds
Pressurizer - Nozzle Inside Radius Section
Pressurizer - Nozzle to Head Weld
Pressurizer Manway - Studs and Nuts
Pressurizer Heater Penetrations
Steam Generators No. 11 and 12 Manway - Studs and Nuts
Steam Generator No. 11 - Nozzle to Shell Welds
Steam Generator No. 11 - Nozzle Inside Radius Sections
Steam Generators No. 11 and 12 - Component Supports

Pumps

Reactor Coolant Pump Flywheels
Reactor Coolant Pump Support Lugs
Reactor Coolant Pump Nuts

Valves

Bodies - Groups 2, 4, 5, 7, and 8
Bolting

Pressure Retaining Components (Retaining Boundary)

Reactor Vessel
Pressurizer
Steam Generators
Heat Exchangers
Piping
Pumps
Valves

Class 2 Components and Systems

Steam Generator No. 11 - Supports

Shutdown Cooling Heat Exchanger-Welded Attachments

Piping and Supports

Safety Injection
Feedwater
Main Steam System
Shutdown Cooling System
Containment Spray System

Valve Body Weld

Pressure Retaining Components

Vessels
Piping
Pumps
Valves

Class 3 Components and Systems

Auxiliary Feedwater
Service Water Head Tanks
Service Water
Component Cooling
Salt Water
Pressure Retaining
Shutdown Cooling Heat Exchangers
Steam Generator Auxiliary Feedwater

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II. DISCUSSION OF EXAMINATION ACTIVITIES

A. Preexamination Planning

In order to assure efficient performance of the ISI at Calvert Cliffs 1, SwRI devoted a concentrated effort toward planning and preparing for the examination activities. This included preparation and review of nuclear projects operating procedures (NPOPs), review of ultrasonic (UT) calibration blocks for compliance to ASME Code and procedure requirements, and developing an Examination Plan. Such planning activities were conducted by SwRI's NDE Applications and NDE Engineering Sections with assistance from the Quality Assurance (QA) organization.

The Examination Plan was developed in one comprehensive document to provide all the technical information required to perform the ISI. It provided a listing of the examination areas, procedures, UT calibration block drawings, weld identification drawings, and other information pertinent to the performance of the ISI. Selection of Class 1, Class 2, Class 3 components, and supports for examination was based on the Long-Term Plan for Calvert Cliffs 1. Additional components were scheduled for examination at the request of BG&E.

Communication was maintained between BG&E and SwRI engineers to review examination areas, discuss site support requirements, and develop the Examination Plan.

B. Examination Procedures and Personnel

The NDE activities were performed utilizing visual (VT), liquid penetrant (PT), magnetic particle (MT), radiographic (RT), and UT techniques. All the PT, all the MT except reactor pressure vessel (RPV) closure head stud and nuts, and all the VT except RPV internals were performed in accordance with BG&E's procedures. These procedures were written and controlled in accordance with BG&E's QA program and are on file with BG&E.

All the UT, the MT of the RPV closure head studs and nuts, and the VT of the RPV internals were performed in accordance with procedures that were written for BG&E by SwRI. The RPV VT examination procedure (BGE-VT7), the RPV studs and nuts fluorescent MT procedure (BGE-MT 2), and the UT procedure for the RPV nuts (BGE-UT19) were amended with an Interim Change Notice (ICN). Where the ICNs were used, it was noted on the applicable individual examination data sheets and NDE Summary Table.

SwRI examination personnel were certified and qualified by SwRI in accordance with the requirements of SwRI NPOP 2.0-NDES-101, "Nondestructive Examination Personnel Qualification and Certification." BG&E examination personnel were certified, trained, and qualified in accordance with BG&E's QA program.

C. Examination Activities

This section provides a discussion of the various onsite NDE activities performed during the ISI. A discussion of the equipment used for these examinations appears in Subsection F (Page 8) of this volume. While performing examinations, SwRI and BG&E personnel were subject to QA surveillance by BG&E QA personnel. At the request of BG&E, an SwRI auditor performed an internal audit to assess the implementation of SwRI's QA program. The Authorized Nuclear Inservice Inspector and a representative of the United States Nuclear Regulatory Commission performed surveillance of certain examinations performed by SwRI and BG&E personnel. A third party nondestructive testing Level III Specialist was contracted by BG&E to perform examination surveillance and review all SwRI data. Additionally, personnel from the Electric Power Research Institute NDE Center performed surveillance/audits of both SwRI and BG&E personnel.

1. Reactor Pressure Vessel

BG&E personnel and SwRI Level II and Level III examiners used remote VT techniques to examine the interior of the RPV and recorded the examinations on videotape. The interior portions of the RPV closure head were examined by BG&E personnel utilizing direct VT techniques. The RPV closure head studs and nuts were examined utilizing MT and UT techniques. The washers were examined utilizing the VT method.

2. Class 1 and Class 2 Piping, Pumps, and Valves

SwRI and BG&E Level II and Level III examiners used MT, PT, VT, and RT techniques to examine Class 1 and Class 2 components, including welds in vessel forgings, austenitic piping, ferritic piping, dissimilar metal welds, flange bolting, valve bolting, and pumps.

Various techniques were utilized by SwRI personnel to perform the manual UT examinations, dependent upon the material type and weld thickness. For a typical UT examination, the following techniques were used:

a. Vessels

- (1) UT0L for detection of laminar reflectors which might affect interpretation of angle-beam results. In accordance with T-441.4.3 of ASME Section V, this examination was only performed on vessel welds having no previous UT0L.
- (2) UT0 for detection of planar indications in the weld and base material. In cases where UT0L is also performed, UT0 is designated as UT0W. In accordance with IWA-2232 of Section XI and T-546.2.2.2 of Section V, UT0 is not required for vessels 2 inches or less in thickness.
- (3) UT45 and UT60 for detection of reflectors oriented parallel to the weld and base material.
- (4) UT45T and UT60T for detection of reflectors oriented transverse to the weld and base material. For vessels 2 inches and less in thickness, only one angle (UT45T or UT60T) is required.

b. Piping

- (1) UT0L for detection of laminar reflectors which might affect interpretation of angle-beam results. Taking guidance from T-441.4.3 of Section V, this examination was only performed on piping welds having no previous UT0L.
- (2) UT45 and/or UT60 for detection of reflectors oriented parallel to the weld and adjacent base material. Determination of angle beam used was made by the Level II examiner and was based upon the angle which provided the best coverage of the examination area.

For austenitic welds, a tangential scan was also performed from the base material for detection of reflectors propagating from the weld root and heat-affected zone.

- (3) UT45T for detection of reflectors oriented transverse to the weld.

3. RPV Bolting

The UT examinations on the RPV studs and nuts were performed in accordance with ASME Section XI and ASME Code Case N-307-1, as follows:

- UT60 for detection of reflectors propagating from the stud thread root area.
- Surface wave UT (UTSW) examination for detection of reflectors propagating from the bore of the center-drilled heater hole.
- Longitudinal-wave straight-beam and shear-wave angle-beam techniques were performed to detect flaws both transverse and parallel to the longitudinal axis of the RPV nuts, including flaws extending from the thread root area.

4. UT Examination Volume Coverage

UT coverage of the examination volume was provided, to the extent possible, in accordance with the requirements of ASME Section XI and ASME Code Case N-307-1. In those cases where physical conditions of the component restricted examination of the required volume, the limitation is documented in the weld examination data package. A discussion of the required examination volumes is as follows:

a. *Vessels*

In accordance with IWB-2500 of Section, Class 1 vessels received a full-volume examination of the weld and one-half the component thickness on each side of the weld. In accordance with IWC-2500 of Section XI, Class 2 vessels received a full-volume examination of the weld and one-half inch of the base material on each side of the weld. For Class 2 nozzle-to-vessel welds, only the lower one-third volume of the weld and one-quarter inch on each side of the weld are required.

b. *Piping*

In accordance with IWB-2500 and IWC-2500 of Section XI, the required volume for Class 1 and Class 2 piping welds consists of the lower one-third of the weld and one-quarter inch of the base material on each side as measured from the outside surface fusion line.

D. Summary of Examination Results

All UT indications determined to be recordable were investigated by SwRI to determine the nature of the reflector. Disposition of these reflectors were documented on SwRI resolution records and are filed with the examination packages. There were no reportable indications observed during the ISI.

During the remote VT examination of the reactor vessel, two pieces of unidentified foreign material were observed. They were reported to BG&E on Customer Notification Form (CNF) 007. The material was removed by BG&E personnel. In addition to the videotape recordings, further details of the VT examination areas and results are recorded in the attachments contained in the data packages.

CNF 001 was initiated to inform BG&E personnel that an incorrect dimension existed on the drawing for calibration block CC-15. SwRI revised the drawing at BG&E's request. Additionally, CNFs 002 through 006 were issued to inform BG&E personnel that scattered, light pitting existed on

RPV closure head washers 19 through 21 and 23 through 36. BG&E personnel determined the light pitting to be nonrelevant and accepted them as is.

Details of the examinations performed by BG&E personnel are presented in BG&E data records.

E. Data Comparison

In accordance with IWB-3121 of Section XI and SwRI NPOPs, examination data were compared with recorded results of the preservice examination and/or prior ISIs where available. When previous data were not available, a thickness and profile of the examination area was recorded and added to the examination package. When the comparison was performed by SwRI, a listing of all areas examined by SwRI was annotated to reflect the comparison.

F. Equipment

Various NDE equipment was used during the ISI to perform examinations of the selected components. The major equipment items are discussed below.

1. Sonic 136 Ultrascope

Sonic 136 UT instruments were used for manual UT examinations and thickness measurements of materials.

To assure proper instrument linearity and operation, SwRI certified each SwRI-owned Sonic UT instrument prior to use at Calvert Cliffs 1, as specified in the NQAPM. Additionally, instrument linearity was checked and documented by SwRI personnel on site prior to and after the performance of the manual UT examinations.

2. Transducers

Various brands, sizes, types, and frequencies of UT transducers were used to perform the manual UT examinations at Calvert Cliffs 1. A transducer frequency of 1.0, 1.5, or 2.25 MHz was used as specified in the applicable NPOP.

Prior to use at Calvert Cliffs 1, each SwRI-owned transducer was tested and certified to be within SwRI's acceptance standards.

Information on the actual transducer utilized for any specific examination may be determined by reviewing the copies of the data sheets and referenced calibration sheets.

3. Stud Probe

UT examinations of 18 reactor closure head studs were performed using the SwRI-designed Stud Probe (see Figure 1). The Stud Probe is inserted into the heater hole of the stud and is moved up and down by the examiner with a slight rotation after each pass. This process is continued until 100 percent of the accessible volume of the stud is examined.

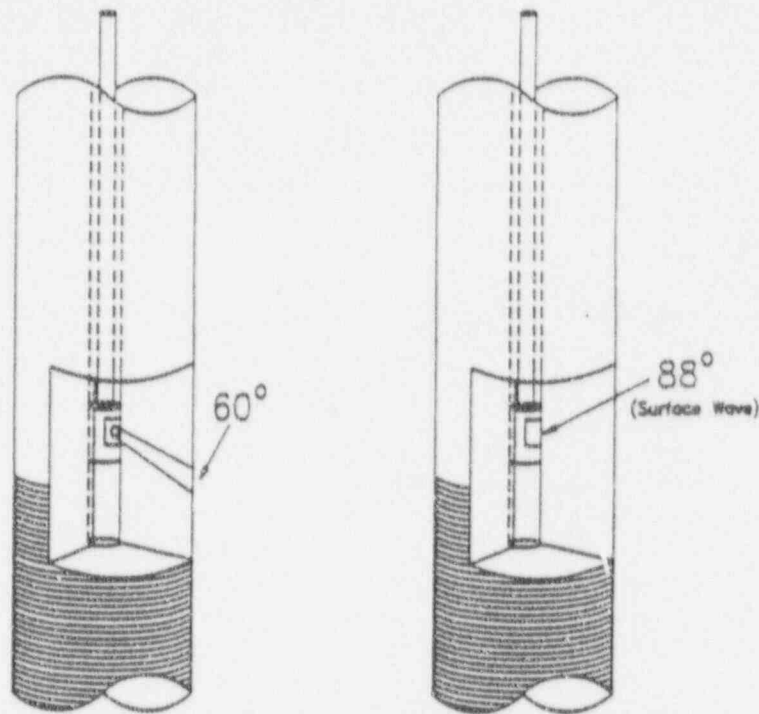


Figure 1. Conceptual Drawing Showing the Operation of the Manual Stud Probe Device

4. Magnetic Particle Examination Equipment

MT examinations were performed utilizing hand-held alternating current magnetic particle yokes.

G. Materials

In addition to the equipment previously discussed, certain materials were required in the performance of the examinations. All materials contacting the examination surface (i.e., ultrasonic couplant, piping marking devices, liquid penetrant, etc.) are required by the ASME Code to be tested and certified to be within acceptable sulfur and halogen limits prior to their use. Materials were supplied by BG&E for the performance of examinations by SwRI or BG&E examiners.

H. Ultrasonic Calibration Blocks

Calibration blocks owned by BG&E were used to calibrate manual UT instruments prior to the examination of the selected welds.

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III. SUMMARY OF EXAMINATIONS

This section provides a discussion of the field data records and a summary of the NDE activities performed at Calvert Cliffs 1.

A. Explanation of Field Data Records

The results of the examinations and calibrations performed by SwRI personnel were recorded on standard SwRI forms. The results of the examinations performed by BG&E personnel were recorded on either SwRI or BG&E forms. The original SwRI records will be retained in the SwRI Records Vault. The original BG&E records will be retained by BG&E.

The SwRI field data records for each weld or area are assembled in a package preceded by an SwRI Examination Summary Record (summary sheet). The examination areas and summary sheet numbers correspond to those listed in the Summary Table.

The instruments utilized to perform the UT examinations were calibrated prior to use, then verified again at intervals specified in the applicable NPOPs, and upon the completion of the examinations. The calibration parameters were recorded prior to examination on the appropriate calibration record sheet as specified by the applicable NPOP. The documented calibration and calibration verification provide immediate assurance that the examinations were performed using properly calibrated instruments.

The examination results were recorded on the applicable data record sheets as specified in the applicable NPOP. The information documented on these forms describes the parameters associated with those indications which were greater than the recording levels specified in the applicable NPOP.

The size, location, and nature of indications were determined by analyzing the indication parameters recorded on the forms described above. The analysis is documented on SwRI Indication Resolution Record Sheets, which are included as part of each data package, when required.

B. Nondestructive Examination Summary Table

The following section is the Nondestructive Examination Summary Table (Summary Table). The Summary Table lists the areas at Calvert Cliffs 1 that were examined by SwRI or BG&E during this ISI. See Figure 2 for an explanation of the Summary Table format. The identification drawings depicting the location of RPV and Class 1 piping components are contained in Appendix A. Class 2 piping components are contained in Appendix B. Weld identification drawings are included for the examination area performed by SwRI.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 1 COMPLETED COMPONENTS

PAGE:

REACTOR PRESSURE VESSEL

SUMMARY EXAMINATION AREA		ASME	EXAM	PROCEDURE	N O O G T R E H E O E C M R	REMARKS
NUMBER	IDENTIFICATION	CATGY ITEM NO	METHOD			**CALIBRATION BLOCK**
<p>The remarks column is used to describe any pertinent or unique features of the examination such as limitations, results, CNFs, etc. Ultrasonic calibration blocks are also listed in this column.</p> <p>The results of the examination are indicated in these columns. The absence of recordable indications is shown by an "X" in the "NOREC" column. The presence of ultrasonic indications shown to be the result of a geometric feature of the examination area is indicated by an "X" in the "GEOM" column. The presence of nongeometric indications is indicated by an "X" in the "OTHER" column, and an explanation of the nature of each nongeometric indication is contained in the "REMARKS" column.</p> <p>This column lists the applicable SwRI nuclear projects operating procedure used for the examination.</p> <p>The NDE method used during the examination is listed in this column.</p> <p>The ASME SECTION XI ITEM NO. and CATEGORY of the examination area are listed in this column.</p> <p>Each examination area is listed in this column. Details of the weld identification system are contained in Appendices A and B.</p> <p>This column references the examination summary sheet which serves as a cover sheet for the data package and lists the data record numbers, the examiners, and any pertinent remarks.</p>						

Figure 2. Explanation of the Summary Table Format

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 1 COMPLETED COMPONENTS

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REACTOR PRESSURE VESSEL

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK

VESSEL INTERNALS (FIG NO A-1)

003300	VESSEL INTERIOR	B-N-1	VT-3	BGE-VT7/0/0	-	-	X	EXAMINATION PERFORMED BY BG&E AND SWRI
		B13.10		5.711, REV. 0	X	-	-	PERSONNEL. SEE NDE REPORT 94-50-0409.
								EXAMINED WITH CORE BARREL IN PLACE. TWO
								PIECES OF UNIDENTIFIED FOREIGN MATERIAL
								WERE OBSERVED AND REMOVED BY BG&E
								PERSONNEL. SEE CNF 007.

STUDS (FIG NO A-1 & A-2)

003500	STUD NUMBERS 1 THROUGH 54	B-G-1	MT	BGE-MT2/0/0	X	-	-	EXAMINED STUD NOS. 1 THROUGH 18 WITH MT
		B6.30		ICN1				ONLY AND NOS. 19 THROUGH 36 WITH MT AND
			UT60	BGE-UT18/2/0	X	-	-	UT.
			UT88		X	-	-	
								CC-27 (7"-CS)

NUTS (FIG NO A-1 & A-2)

003550	NUT NUMBERS 1 THROUGH 54	B-G-1	MT	BGE-MT2/0/0	X	-	-	EXAMINED NUT NOS. 1 THROUGH 36.
		B6.10		ICN1				
			UT0	BGE-UT19/0/0	X	-	-	
			UT41.3		X	-	-	

WASHERS (FIG NO A-1 & A-2)

003600	WASHER NUMBERS 1 THROUGH 54	B-G-1	VT	CCN-VT7/0/0	-	-	X	EXAMINED WASHERS NOS. 19 THROUGH 36.
		B6.50		ICN1				LIGHT PITTING ON ALL WASHERS EXCEPT NO.
								22. SEE CNF 002, 003, 004, 005 AND 006.

ICI BOLTING

003625	ICI BOLTING 1-64 (FIGURE A-1)	B-G-2	VT-1	5.712, REV. 2	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
		B7.10						SEE NDE REPORT 93-10-1256.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 1 COMPLETED COMPONENTS

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PRESSURIZER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		

LONGITUDINAL WELDS (FIG NO A-3)

003850	2-401D	B-B	UTOW	BGE-UT49/2/0	X	-	-	EXAMINED 12 INCHES OF WELD LENGTH.
	LOWER SHELL AT 0 DEG.	B2.12	UT45	BGE-UT15/1/0	X	-	-	
			UT45T		X	-	-	
			UT60		X	-	-	
			UT60T		X	-	-	**CC-1 (5"-CSCL)**

CIRCUMFERENTIAL WELDS (FIG NO A-3)

004000	3-401	B-B	UTOW	BGE-UT49/2/0	X	-	-	EXAMINATION LIMITED TO 99.8% DUE TO
	LOWER SHELL TO LOWER HEAD	B2.11	UT45	BGE-UT15/1/0	X	-	-	WELDED PADS.
			UT45T		X	-	-	
			UT60		X	-	-	
			UT60T		X	-	-	**CC-1 (5"-CSCL)**

NOZZLE TO HEAD WELDS (FIG NO A-3)

004050	4-404	B-D	UTOW	BGE-UT49/2/0	X	-	-	EXAMINATION LIMITED TO 71.0% DUE TO
	SURGE LINE NOZZLE	B3.110	UT45	BGE-UT15/1/0	X	-	-	WELDED STUDS AND EXAMINATION LIMITED TO
			UT45T		X	-	-	VESSEL SIDE.
			UT60		X	-	-	
			UT60T		X	-	-	**CC-1 (5"-CSCL)**
004200	16-405B	B-D	UTOW	BGE-UT49/2/0	X	-	-	EXAMINATION LIMITED TO 79.7% DUE TO
	SAFETY AND RELIEF NOZZLE TO	B3.110	UT45	BGE-UT15/1/0	-	X	-	NOZZLE CONFIGURATION, HEAD TO SHELL
	UPPER HEAD		UT45T		X	-	-	TRANSITION AND WELDED PIN. UT45 AND
			UT60		-	X	-	UT60 INDICATIONS ARE GEOMETRIC
			UT60T		X	-	-	REFLECTORS FROM THE NOZZLE RADIUS.
								CC-1 (5"-CSCL)

NOZZLE INSIDE RADIUS SECTION (FIG NO A-3)

004250	4-404-1RS	B-D	UT25	BGE-UT11/0/0	X	-	-	
	SURGE LINE NOZZLE	B3.120						

CC-41 (8"-CSCL)

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 1 COMPLETED COMPONENTS

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PRESSURIZER

		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
SUMMARY EXAMINATION AREA					E	O	E
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C	M	R
							REMARKS
							CALIBRATION BLOCK

NOZZLE INSIDE RADIUS SECTION (FIG NO A-3)

004400	16-4058-1RS	B-D	UT53	BGE-UT11/0/0	X	-	-	EXAMINATION LIMITED TO 97.7% DUE TO
	SAFETY AND RELIEF NOZZLE AT	B3.120	UT20		X	-	-	WELDED PIN.
	315 DEG.							

CC-62 (4"-SS)

HEATER PENETRATIONS (FIG NO A-3)

004450	120 HEATER PENETRATIONS	B-E	VT-2	NDE-5710, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
		B4.20						SEE NDE REPORT 94-50-0417.

STUDS AND NUTS (FIG NO A-3)

004550	MANWAY STUDS 1-20	B-G-2	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
		B7.20						SEE NDE REPORT 94-VT-1-060.

004600	MANWAY NUTS 1-20	B-G-2	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
		B7.20						SEE NDE REPORT 94-VT-1-060.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
 SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
 SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
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STEAM GENERATOR NUMBER 11

				N	O			
				O	G	T		
				R	E	K		
SUMMARY EXAMINATION AREA		CATGY	EXAM	E	O	E	REMARKS	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C	M	R	**CALIBRATION BLOCK**
-----				-----	-----			-----

NOZZLE TO SHELL WELDS (FIG NO A-4)

005350	11-5-111	B-D	UTOL	BGE-UT49/2/0	-	-	X	EXAMINATION LIMITED TO 95% DUE TO
	LOOP 11A OUTLET NOZZLE TO	B3.130	UTOW		X	-	-	LAMINAR REFLECTOR AND NOZZLE. UTOL
	SHELL		UT45	BGE-UT15/1/0	X	-	-	INDICATIONS ARE CODE ACCEPTABLE LAMINAR
			UT45T		X	-	-	REFLECTORS.
			UT60		X	-	-	**CC-2 (7"-CSCL)**
			UT60T		X	-	-	

005400	11-5-111B	B-D	UTOL	BGE-UT49/2/0	-	-	X	EXAMINATION LIMITED TO 91% DUE TO
	LOOP 11B OUTLET NOZZLE TO	B3.130	UTOW		X	-	-	NOZZLE. UTOL INDICATIONS ARE CODE
	SHELL		UT45	BGE-UT15/1/0	X	-	-	ACCEPTABLE LAMINAR REFLECTORS.
			UT45T		X	-	-	
			UT60		X	-	-	**CC-2 (7"-CSCL)**
			UT60T		X	-	-	

005450	11-5-111C	B-D	UTOW	BGE-UT49/2/0	X	-	-	EXAMINATION LIMITED TO 96% DUE TO
	LOOP 11 INLET NOZZLE TO SHELL	B3.130	UT45	BGE-UT15/1/0	X	-	-	NOZZLE.
			UT45T		X	-	-	
			UT60		X	-	-	
			UT60T		X	-	-	**CC-2 (7"-CSCL)**

NOZZLE INSIDE RADIUS SECTION (FIG NO A-4)

005500	11-5-111A-IRS	B-D	UT32	BGE-UT11/0/0	X	-	-	
	LOOP 11A OUTLET NOZZLE INSIDE	B3.140						
	RADIUS							

CC-41 (8"-CSCL)

005550	11-5-111B-IRS	B-D	UT32	BGE-UT11/0/0	X	-	-	
	LOOP 11B OUTLET NOZZLE INSIDE	B3.140						
	RADIUS							

CC-41 (8"-CSCL)

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STEAM GENERATOR NUMBER 11

SUMMARY EXAMINATION AREA		ASME				N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	PROCEDURE	O	G	T
		ITEM NO	METHOD			R	E	H
						E	O	E
						C	M	R
								REMARKS
								CALIBRATION BLOCK

NOZZLE INSIDE RADIUS SECTION (FIG NO A-4)

005600	11-5-111C-IRS	B-D	UT32	BGE-UT11/0/0	X	-	-	
	LOOP 11 INLET NOZZLE INSIDE	B3.140						
	RADIUS							

CC-41 (8"-CSCL)

STUDS AND NUTS (FIG NO A-5)

005700	OUTLET SIDE MANWAY STUDS	B-G-2	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-197.
		B7.30						
005750	OUTLET SIDE MANWAY NUTS	B-G-2	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-197.
		B7.30						
005800	INLET SIDE MANWAY STUDS	B-G-2	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-197.
		B7.30						
005850	INLET SIDE MANWAY NUTS	B-G-2	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-197.
		B7.30						

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STEAM GENERATOR NUMBER 12

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK

STUDS AND NUTS (FIG NO A-5)

007000	OUTLET SIDE MANWAY STUDS	B-G-2 B7.30	VT-1	NDE-5712, REV.0	-	-	X	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-061.
007050	OUTLET SIDE MANWAY NUTS	B-G-2 B7.30	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-061.
007100	INLET SIDE MANWAY STUDS	B-G-2 B7.30	VT-1	NDE-5712, REV.0	-	-	X	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-061.
007150	INLET SIDE MANWAY NUTS	B-G-2 B7.30	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-061.

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REACTOR COOLANT SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
<u>42-RC-11 (FIG NO A-6 & A-7)</u>							
100200	2/2-DR-1007 2-IN. BRANCH CONNECTION	B-J B9.32	MT	NDE-5110, REV.0	X	-	-
							SEE NDE REPORT 94-50-0302.
100300	2/12-PSL 12-IN. BRANCH CONNECTION	B-J B9.31	MT UT45 UT45T	NDE-5110, REV.0 BGE-UT41/2/0	X	-	-
							SEE NDE REPORT 94-50-0311. UT EXAMINATION DEFERRED DUE TO INSULATION.
100800	5 TRANSITION PIECE TO NOZZLE	B-J B9.11	MT UT45 UT45T	NDE-5110, REV.0 BGE-UT41/2/0	X	-	-
							SEE NDE REPORT 94-50-0300. **CC-9 (42"-4.750"-CSCL)**
<u>30-RC-11A (FIG NO A-6 & A-8)</u>							
102400	9 PUMP TO SAFE END	B-J B9.11	PT UT45 UT45T UT45TAN	NDE-5210, REV.0 BGE-UT33/0/0	X	-	-
							PT EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0279. UT EXAMINATION LIMITED TO 50% DUE TO PUMP CONFIGURATION. **CC-10 (38"-3.250"-SS)**
102450	10 SAFE END TO PIPE	B-F B5.130	PT UT45 UT45T UT45TAN	NDE-5210, REV.0 BGE-UT52/1/0	X	-	-
							PT EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0280. UT EXAMINATION LIMITED TO 98% DUE TO BRANCH CONNECTION AND INSTRUMENTATION TUBE. **CC-7/CC-10**
102500	10LD-1 LONGITUDINAL SEAM	B-J B9.12	MT UT45 UT45T	NDE-5110, REV.0 BGE-UT41/2/0	X	-	-
							MT EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0124. EXAMINED 12 INCHES OF WELD LENGTH. **CC-7 (30"-3.0"-CSCL)**

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REACTOR COOLANT SYSTEM

				N	O	
				O	G	T
				R	E	H
				E	O	E
				C	M	R
				REMARKS		
				CALIBRATION BLOCK		

ASME
SEC. XI
CATGY EXAM
ITEM NO METHOD PROCEDURE

30-RC-11A (FIG NO A-6 & A-8)

102550	10LD-2	B-J	MT	NDE-5110, REV.0	X	-	-	SEE NDE REPORT 94-50-0125. EXAMINED 12
	LONGITUDINAL SEAM	B9.12	UT45	BGE-UT41/2/0	X	-	-	INCHES OF WELD LENGTH.
			UT45T		X	-	-	**CC-7 (30"-3.0"-CSCL)**

30-RC-11B (FIG NO A-6 & A-9)

104550	7	B-F	PT	NDE-5210-CC	X	-	-	SEE NDE REPORT 94-50-0112. PT
	ELBOW TO SAFE END	B5.130	UT	REV. 0	-	-	-	EXAMINATION ONLY. UT EXAMINATION
					-	-	-	PREVIOUSLY COMPLETED.

104900	10/12-SI-1010	B-J	MT	NDE-5110-CC	X	-	-	SEE NDE REPORT 94-50-0301. NO UT
	12-IN. BRANCH CONNECTION	B9.31	UT	REV. 0	-	-	-	EXAMINATION DUE TO BRANCH CONNECTION
					-	-	-	CONFIGURATION.

42-RC-12 (FIG NO A-6 & A-10)

105600	2/12-SC-1004	B-J	PT	NDE-5110, REV.0	X	-	-	MT EXAMINATION PERFORMED BY BG&E
	BRANCH CONNECTION	B9.31	UT45	BGE-UT41/2/0	X	-	-	PERSONNEL. SEE NDE REPORT 94-50-0334.
			UT45T		X	-	-	UT EXAMINATION LIMITED TO 50% DUE TO
								NOZZLE CONFIGURATION. NO UT45T DUE TO
								NOZZLE CONFIGURATION.
								CC-9 (42"-4.750"-CSCL)

106050	5	B-J	MT	NDE-5110, REV.0	X	-	-	MT EXAMINATION PERFORMED BY BG&E
	TRANSITION PIECE TO NOZZLE	B9.11	UT45	BGE-UT41/2/0	X	-	-	PERSONNEL. SEE NDE REPORT 94-50-0335.
			UT45T		X	-	-	**CC-9 (42"-4.750"-CSCL)**

30-RC-12A (FIG NO A-6 & A-11)

107450	7	B-F	PT	NDE-5210, REV.0	X	-	-	PT EXAMINATION PERFORMED BY BG&E
	ELBOW TO SAFE END	B5.130	UT		-	-	-	PERSONNEL. SEE NDE REPORT 94-50-0231.
								UT EXAMINATION DEFERRED.

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REACTOR COOLANT SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		

<u>30-RC-12A (FIG NO A-6 & A-11)</u>							
107600	10	B-F	PT	NDE-5210, REV.0	X	-	-
	SAFE END TO PIPE	B5.130	UT45	BGE-UT52/1/0	X	-	-
			UT45T		X	-	-
			UT45TAM		X	-	-
					CC-7/CC-10		
107650	10LD-1	B-J	MT	NDE-5110, REV.0	X	-	-
	LONGITUDINAL SEAM	B9.12	UT45	BGE-UT41/2/0	X	-	-
			UT45T		X	-	-
					CC-7 (30"-3.0"-CSCL)		
107700	10LD-2	B-J	MT	NDE-5110, REV.0	X	-	-
	LONGITUDINAL SEAM	B9.12	UT45	BGE-UT41/2/0	X	-	-
			UT45T		X	-	-
					SEE NDE REPORT 94-50-0308. EXAMINED 12 INCHES OF WELD LENGTH.		
					CC-7 (30"-3.0"-CSCL)		
<u>30-RC-12B (FIG NO A-6 & A-12)</u>							
109500	7LU-1	B-J	MT	NDE-5110, REV.0	X	-	-
	LONGITUDINAL SEAM	B9.12	UT45	BGE-UT41/2/0	X	-	-
			UT45T		X	-	-
					CC-7 (30"-3.0"-CSCL)		
109550	7LU-2	B-J	MT	NDE-5110, REV.0	X	-	-
	LONGITUDINAL SEAM	B9.12	UT45	BGE-UT41/2/0	X	-	-
			UT45T		X	-	-
					CC-7 (30"-3.0"-CSCL)		
109600	7	B-F	PT	NDE-5210, REV.0	X	-	-
	ELBOW TO SAFE END	B5.130	UT45	BGE-UT52/1/0	-	X	-
			UT45T		X	-	-
			UT45T		X	-	-
					SEE NDE REPORT 94-50-0119. UT EXAMINATION LIMITED TO 64% DUE TO SAFE END TO NOZZLE AND WELD CONFIGURATION. UT45 INDICATION IS A GEOMETRIC REFLECTOR FROM THE COUNTERBORE AREA.		
					CC-7/CC-10		

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CLASS 1 COMPLETED COMPONENTS

REACTOR COOLANT SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER IDENTIFICATION		SEC. XI	CATGY EXAM	ITEM NO METHOD	PROCEDURE	O	G T
						R	E H
						E	O E
						C	M R
<u>30-RC-128 (FIG NO A-6 & A-12)</u>							
109750	10	B-F	PT	NDE-5210, REV.0	X	-	-
	SAFE END TO PIPE	B5.130	UT45	BGE-UT52/1/0	X	-	-
			UT45T		X	-	-
			UT45TAN		X	-	-
							CC-7/CC-10
109800	10LD-1	B-J	MT	NDE-5110, REV.0	X	-	-
	LONGITUDINAL SEAM	B9.12	UT45	BGE-UT41/2/0	X	-	-
			UT45T		X	-	-
							CC-7 (30"-3.0"-CSCL)
109850	10LD-2	B-J	MT	NDE-5110, REV.0	X	-	-
	LONGITUDINAL SEAM	B9.12	UT45	BGE-UT41/2/0	X	-	-
			UT45T		X	-	-
							CC-7 (30"-3.0"-CSCL)

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PRESSURIZER SURGE LINE

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	REMARKS
							CALIBRATION BLOCK
<u>12-PSL (FIG NO A-13)</u>							
110450 1	B-F	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0081.
NOZZLE TO SAFE END	B5.40	UT45RL	BGE-UT52/1/0	X	-	-	
		UT45RLT		X	-	-	
		UT45RLTAN		X	-	-	**CC-70 (12"-N/SE)**
110500 2	B-J	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0082. UT
SAFE END TO PIPE	B9.11	UT45RL	BGE-UT33/0/0	X	-	-	EXAMINATION LIMITED TO 83% DUE TO WELD
		UT45RLT		X	-	-	CONFIGURATION.
							CC-6 (12"-1.312"-CCSS)
110550 2BC	B-J	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0082.
BRANCH CONNECTION (TEMP.	B9.32						
ELEMENT)							
111050 12	B-J	PT	NDE-5210, REV.0	X	-	-	PT EXAMINATION PERFORMED BY BG&E
ELBOW TO SAFE END	B9.11	UT45RL	BGE-UT33/0/0	X	-	-	PERSONNEL. SEE NDE REPORT 94-50-0232.
		UT45RLT		X	-	-	
							CC-6 (12"-1.312"-CCSS)
111100 13	B-F	PT	NDE-5210, REV.0	X	-	-	PT EXAMINATION PERFORMED BY BG&E
SAFE END TO NOZZLE	B5.130	UT45RL	BGE-UT33/0/0	X	-	-	PERSONNEL. SEE NDE REPORT 94-50-0268.
		UT45RLT		X	-	-	
		UT45RLTAN		X	-	-	**CC-70 (12"-N/SE)**

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SHUTDOWN COOLING SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM			
		ITEM NO	METHOD	PROCEDURE			REMARKS
					E	O	E
					C	M	R
							CALIBRATION BLOCK

14-SC-1005 (FIG NO A-14)

111950	R-5	B-K-1	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0381.
	INTEGRALLY WELDED ATTACHMENT	B10.10						

112000	H-5	B-K-1	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0380.
	INTEGRALLY WELDED ATTACHMENT	B10.10						

112050	13	B-J	PT	NDE-5210, REV.0	X	-	-	PT EXAMINATION PERFORMED BY BG&E
	PIPE TO ELBOW	B9.11	UT45	BGE-UT52/1/0	-	X	-	PERSONNEL. SEE NDE REPORT 94-50-0359.
			UT45T		X	-	-	UT45 INDICATION IS A GEOMETRIC REFLECTOR
			UT45TAN		X	-	-	FROM THE WELD ROOT.
								CC-60 (14"-1.250"-SS)

12-SC-1004 (FIG NO A-14)

113150	1	B-F	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0304.
	NOZZLE TO SAFE END	B5.130	UT45	BGE-UT52/1/0	X	-	-	
			UT45T		X	-	-	
			UT45TAN		X	-	-	
								CC-70 (12"-1.125"-SS)

113200	2	B-J	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0303.
	SAFE END TO ELBOW	B9.11	UT0L	BGE-UT49/2/0	X	-	-	
			UT45	BGE-UT31/2/0	X	-	-	
			UT45T		X	-	-	
			UT45TAN		X	-	-	**CC-59 (12"-1.125"-SS)**

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SAFETY INJECTION SYSTEM

SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	ASME SEC. XI CATGY EXAM ITEM NO METHOD PROCEDURE	N O O G T R E H E O E C M R	REMARKS

<u>12-SI-1009 (FIG NO A-15)</u>			
113500 2 VALVE 1-SI-215 TO PIPE	B-J PT NDE-5210, REV.0 B9.11 RT MQS-20.F.071	X - - X - -	EXAMINATIONS PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0204 AND 94-RT-1-100. **CC-59 (12"-1.125"-SS)**
114300 15 ELBOW TO SAFE END	B-J PT NDE-5210, REV.0 B9.11 UT	X - - - - -	PT EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0263. UT EXAMINATION PERFORMED IN 1988.
114350 16 SAFE END TO NOZZLE	B-F PT NDE-5210, REV.0 B5.130 UT45 BGE-UT52/1/0 UT45T UT45TAN	- - X X - - X - - X - -	PT EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0265 AND 94-PT-1-0176. **CC-70 (12"-N/SE)**
<u>12-SI-1010 (FIG NO A-16)</u>			
114400 2 VALVE 1-SI-225 TO PIPE	B-J PT NDE-5210, REV.0 B9.11 RT MQS20.F.071	X - - X - -	EXAMINATIONS PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-PT-137-1 AND 94-RT-137. **CC-59 (12"-1.125"-SS)**
114900 7 PIPE TO VALVE 1-SI-227	B-J PT NDE-5210, REV.0 B9.11 UT45 BGE-UT31/2/0 UT45T UT45TAN UT60	X - - X - - X - - X - - X - -	SEE NDE REPORT 94-50-0123. SUPPLEMENTAL UT60 PERFORMED TO OBTAIN RQUIRED COVERAGE. **CC-59 (12"-1.125"-SS)**
<u>12-SI-1011 (FIG NO A-17)</u>			
115250 2 VALVE 1-SI-235 TO PIPE	B-J PT NDE-5210, REV.0 B9.11 RT MQS-20.F.071RV1	X - - X - -	EXAMINATIONS PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-RT-1-119 AND 94-PT-1-119-1. **CC-59 (12"-1.125"-SS)**

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SAFETY INJECTION SYSTEM

SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	ASME SEC. XI CATGY ITEM NO	EXAM METHOD	PROCEDURE	N O G T R E H E O E C M R	REMARKS
<u>12-SI-1011 (FIG NO A-17)</u>					
115600 6 ELBOW TO PIPE	B-J B9.11	PT UT45 UT45T UT45TAN UT45	NDE-5210, REV.0 BGE-UT31/2/0 (RELOOK)	X - - - X - X - - X - - - X -	SEE NDE REPORT 94-50-0314. UT45 INDICATIONS ARE GEOMETRIC REFLECTORS FROM THE INSIDE SURFACE AND COUNTERBORE. **CC-59 (12"-1.125"-SS)**
115650 R-10 INTEGRALLY WELDED ATTACHMENT	B-K-1 B10.10	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0347.
<u>12-SI-1012 (FIG NO A-18)</u>					
116300 R-5 INTEGRALLY WELDED ATTACHMENT	B-K-1 B10.10	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0223.
<u>6-SI-1002 (FIG NO A-16)</u>					
117300 31 ELBOW TO PIPE	B-J B9.11	PT UT	NDE-5210, REV.0	X - - - - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0365. UT EXAMINATION DEFERRED.
<u>6-SI-1004 (FIG NO A-18)</u>					
117650 21 VALVE 1-SI-14B TO PIPE	B-J B9.11	PT UT45 UT45T UT45TAN	NDE-5210, REV.0 BGE-UT31/2/0	X - - - X - X - - X - -	SEE NDE REPORT 94-50-0120. UT EXAMINATION LIMITED TO 91% DUE TO VALVE CONFIGURATION. NO UT UPSTREAM. UT45 INDICATION IS A GEOMETRIC REFLECTOR FROM THE WELD CROWN. **CC-16 (6"-.562"-SS)**

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PRESSURIZER SPRAY SYSTEM

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATGY ITEM NO	EXAM METHOD	PROCEDURE	N O G T R E H E O E C M R	REMARKS **CALIBRATION BLOCK**
<u>4-PS-1003 (FIG NO A-19)</u>						
118450	5 PIPE TO SAFE END	B-J B9.11	PT UT	NDE-5210, REV.0	X - - - - -	SEE NDE REPORT 94-50-0099. UT EXAMINATION PREVIOUSLY COMPLETED.
118500	6 SAFE END TO NOZZLE	B-F B5.40	PT UT	NDE-5210, REV.0	X - - - - -	SEE NDE REPORT 94-50-0098. UT EXAMINATION PREVIOUSLY COMPLETED.
<u>3-PS-1001 (FIG NO A-20)</u>						
118550	1 NOZZLE TO SAFE END	B-F B5.140	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0259.
118600	2 SAFE END TO ELBOW	B-J B9.21	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0261.
118700	4 PIPE TO ELBOW	B-J B9.21	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0262.
<u>3-PS-1002 (FIG NO A-21)</u>						
120700	8 PIPE TO ELBOW	B-J B9.21	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0220.
120900	11 PIPE TO ELBOW	B-J B9.21	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0219.

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PRESSURIZER SPRAY SYSTEM

				N	O	
				O	G	T
				R	E	H
				E	O	E
				C	M	R
				-	-	-
SUMMARY EXAMINATION AREA		CATGY	EXAM	REMARKS		
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	**CALIBRATION BLOCK**	

3-PS-1002M (FIG NO A-21)

121500	20	B-J	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	PIPE TO ELBOW	B9.21						SEE NDE REPORT 94-50-0193.

121650	23	B-J	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	ELBOW TO PIPE	B9.21						SEE NDE REPORT 94-50-0194.

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PRESSURIZER SAFETY AND RELIEF SYSTEM

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM	PROCEDURE	O	G	T
		ITEM NO	METHOD		R	E	H
					E	O	E
					C	M	R
<u>4-SR-1001 (FIG NO A-22)</u>							
122400 3	B-J	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0107.
ELBOW TO ELBOW	B9.11	UTOL	BGE-UT49/2/0	X	-	-	
		UT45	BGE-UT31/2/0	X	-	-	
		UT45T		X	-	-	
		UT45TAN		X	-	-	**CC-15 (4"-.438"-SS)**
<u>4-SR-1002 (FIG NO A-23)</u>							
122800 3	B-J	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0122.
ELBOW TO ELBOW	B9.11	UTOL	BGE-UT49/2/0	X	-	-	
		UT45	BGE-UT31/2/0	X	-	-	
		UT45T		X	-	-	
		UT45TAN		X	-	-	**CC-15 (4"-.438"-SS)**
<u>4-SR-1006 (FIG NO A-23)</u>							
123050 8	B-J	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0108.
ELBOW TO REDUCER	B9.11	UTOL	BGE-UT49/2/0	X	-	-	
		UT45	BGE-UT31/2/0	X	-	-	
		UT45T		X	-	-	
		UT45TAN		X	-	-	**CC-15 (4"-.438"-SS)**
<u>4-SR-1006 (FIG NO A-23)</u>							
123450 1	B-F	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
NOZZLE TO SAFE END	B5.40	UT		-	-	-	SEE NDE REPORT 94-50-0222. UT
							EXAMINATION DEFERRED.
							CC-26 (4"-1.250"-SS)
<u>4-SR-1006 (FIG NO A-23)</u>							
123500 2	B-J	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
SAFE END TO ELBOW	B9.11	UT		-	-	-	SEE NDE REPORT 94-50-0221. UT
							EXAMINATION DEFERRED.
							CC-15 (4"-.438"-SS)
<u>2-1/2-SR-1003 (FIG NO A-22)</u>							
124050 5	B-J	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
ELBOW TO FLANGE	B9.21						SEE NDE REPORT 94-50-0146.

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PRESSURIZER SAFETY AND RELIEF SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK

2-1/2-SR-1003 (FIG NO A-22)

124100	5FB FLANGE BOLTING	B-G-2 B7.50	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0411.
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2-1/2-SR-1004 (FIG NO A-23)

124150	1 REDUCER TO VALVE 1-MOV-405	B-J B9.21	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0145.
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2-1/2-SR-1008 (FIG NO A-23)

124700	2 PIPE TO FLANGE	B-J B9.21	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0144.
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124750	2FB FLANGE BOLTING	B-G-2 B7.50	VT-1	NDE-5712, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0410.
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CHARGING LINES

				N	O	
				O	G	T
				R	E	H
				E	O	E
				C	M	R
SUMMARY EXAMINATION AREA						REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		**CALIBRATION BLOCK**

2-CV-1003 (FIG NO A-25)

125800	5 VALVE 1-CV-517 TO PIPE	B-J B9.40	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0169.
125950	8A TEE TO PIPE	B-J B9.40	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0170.
126150	10 VALVE 1-CVC-185 TO PIPE	B-J B9.40	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0168.
126550	18 PIPE TO ELBOW	B-J B9.40	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0342.
127300	33 COUPLING-TO-PIPE	B-J B9.40	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0230.
127550	37 ELBOW TO PIPE	B-J B9.40	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0218.

2-CV-1004 (FIG NO A-26)

128050	4N REDUCER TO TEE	B-J B9.21	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0171.
128400	6E PIPE TO REDUCER	B-J B9.21	PT	NDE-5210, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0159.

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CHARGING LINES

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G T
		ITEM NO	METHOD	PROCEDURE		R	E H
						E	O E
						C	M R
							REMARKS
							CALIBRATION BLOCK
<u>2-CV-1004 (FIG NO A-26)</u>							
128550	9N REDUCER TO PIPE	B-J B9.21	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0155.
128850	18 PIPE TO SAFE END	B-J B9.21	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0344.
128900	19 SAFE END TO NOZZLE	B-F B5.140	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0343.
<u>2-CV-1005 (FIG NO A-27)</u>							
128950	6 VALVE 1-CV-519 TO REDUCER	B-J B9.21	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0158.
129750	17 PIPE TO ELBOW	B-J B9.21	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0339.
129850	19 ELBOW TO PIPE	B-J B9.21	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0337.
130150	23 PIPE TO ELBOW	B-J B9.21	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0338.
130450	29 SAFE END TO NOZZLE	B-F B5.140	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0258.

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CHARGING LINES

				N	O		
				O	G	T	
				R	E	H	
				E	O	E	
				C	M	R	
				-	-	-	
<u>2-CV-1006 (FIG NO A-27)</u>							
130500	3	B-J	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0156.
	VALVE 1-CVC-435 TO PIPE	B9.21					
130550	4	B-J	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0157.
	PIPE TO TEE	B9.21					
130600	5	B-J	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0159.
	TEE TO PIPE	B9.21					
130960	12NA	B-J	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0228.
	PIPE TO FO	B9.21					
130970	12NB	B-J	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0229.
	FO TO PIPE	B9.21					

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N O

O G T

R E H

E O E

C M R

REMARKS

***CALIBRATION BLOCK**

2-DR-1003 (FIG NO A-28)

131200 1 B-F PT NDE-5210, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
NOZZLE TO SAFE END 85.140 SEE NDE REPORT 94-50-0191.

131250 1A B-J PT NDE-5210, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
SAFE END TO PIPE B9.40 SEE NDE REPORT 94-50-0192.

2-DR-1004 (FIG NO A-29)

131500 1 B-F PT NDE-5210, REV.0 X - - EXAMINATION PERFORMED BY SWRI PERSONNEL.
NOZZLE TO SAFE END B5.140 SEE NDE REPORT 94-50-0113.

131550 1A B-J PT NDE-5210, REV.0 X - - EXAMINATION PERFORMED BY SWRI PERSONNEL.
SAFE END TO PIPE B9.40 SEE NDE REPORT 94-50-0114.

2-DR-1006 (FIG NO A-31)

132150 1 B-F PT NDE-5210, REV.0 X - - EXAMINATION PERFORMED BY SWRI PERSONNEL.
NOZZLE TO SAFE END 85.140 SEE NDE REPORT 94-50-0115.

132200 1A B-J PT NDE-5210, REV.0 X - - EXAMINATION PERFORMED BY SWRI PERSONNEL.
SAFE END TO PIPE 89.40 SEE NDE REPORT 94-50-0116.

2-DR-1007 (FIG NO A-32)

132800 6A B-J PT NDE-5210, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
TEE TO PIPE 89.40 SEE NDE REPORT 94-50-0235.

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REACTOR COOLANT PUMPS

				N	O	
				O	G	T
				R	E	H
				E	O	E
				C	M	R
				REMARKS		
				CALIBRATION BLOCK		

RCP-11A (FIG NO A-33)

133200	11A-1 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0398.
133250	11A-2 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0396.
133300	11A-3 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0397.
133350	11A-4 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0395.
133550	PUMP MOTOR FLYWHEEL	-- RG1.14	UT45	BGE-UT6/0/0	X	-	-	EXAMINED IN PLACE PER REG. GUIDE 1.14.

CC-54 (7"-CS)

RCP-11B (FIG NO A-33)

133750	11B-1 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0393.
133800	11B-2 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0394.
133850	11B-3 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0392.

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REACTOR COOLANT PUMPS

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM			
		ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>RCP-11B (FIG NO A-33)</u>							
133900	11B-4 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0399.
134100	PUMP MOTOR FLYWHEEL	-- RG1.14	VT-1 UT0 UT45	NDE-5712, REV.3 BGE-UT6/0/0	X	-	MT EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 93-10-1089 AND 93-10-1090. EXAMINED WHEN REMOVED. **CC-54 (7"-CS)**
<u>RCP-12A (FIG NO A-33)</u>							
134200	12A-N-1 THROUGH 16 NUTS	B-G-1 B6.200	VT-1	NDE-5712, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0368.
134300	12A-1 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0399.
134350	12A-2 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0400.
134400	12A-3 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0401.
134450	12A-4 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0402.
134650	PUMP MOTOR FLYWHEEL	-- RG1.14	UT45 UT	BGE-UT6/0/0	X	-	EXAMINED IN PLACE PER REG. GUIDE 1.14. **CC-54 (7"-CS)**

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REACTOR COOLANT PUMPS

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
<u>RCP-12B (FIG NO A-33)</u>							
134750	12B-N-1 THROUGH 16 NUTS	B-G-1 B6.200	VT-1	NDE-5712, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0369.		
134850	12B-1 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0382.		
134900	12B-2 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0383.		
134950	12B-3 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0403.		
135000	12B-4 SUPPORT LUG	B-K-1 B10.20	PT	NDE-5210, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0384.		
135200	PUMP MOTOR FLYWHEEL	- RG1.14	UT45 UT	BGE-UT6/0/0	X	-	-
					EXAMINED IN PLACE PER REG. GUIDE 1.14.		

CC-54 (7"-CS)

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VALVES

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK

VALVE BODY WELDS

135235	1-CV-100F-1 (FIGURE A-21)	B-M-1 B12.30	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-PT-1-187-1.
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135240	1-CV-100F-2 (FIGURE A-21)	B-M-1 B12.30	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-PT-1-187-2.
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VALVE BODIES GROUP 4

135450	1-SI-215 ON 12-SI-1009 (FIGURE A-15)	B-M-2 B12.50	VT-3	NDE-5713, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-065.
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135500	1-SI-225 ON 12-SI-1010 (FIGURE A-16)	B-M-2 B12.50	VT-3	NDE-5713, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-064.
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135600	1-SI-235 ON 12-SI-1011 (FIGURE A-17)	B-M-2 B12.50	VT-3	NDE-5713, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-063-1.
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VALVE BODIES GROUP 5

135800	1-SI-247 ON 12-SI-1012 (FIGURE A-18)	B-M-2 B12.50	VT-3	NDE-5713, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0260.
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VALVE BODIES GROUP 7

136000	1-SI-148 ON 6-SI-1004 (FIGURE A-18)	B-M-2 B12.50	VT-3	NDE-5713 REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-206.
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VALVES

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>VALVE BOLTING</u>							
137360	PILOT VALVE FOR 1-ERV402 (FIGURE A-22)	B-G-2 B7.70	VT-1	NDE-5712, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-212.
137450	1-SI-115 ON 12-SI-1009 (FIGURE A-15)	B-G-2 B7.70	VT-1	NDE-5712, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-065-1.
137500	1-SI-225 ON 12-SI-1010 (FIGURE A-16)	B-G-2 B7.70	VT-1	NDE-5712, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-064-1.
137600	1-SI-235 ON 12-SI-1011 (FIGURE A-17)	B-G-2 B7.70	VT-1	NDE-5712, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-063.
137750	1-SI-247 ON 12-SI-1012 (FIGURE A-18)	B-G-2 B7.70	VT-1	NDE-5712, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0266.
137800	1-SI-237 ON 12-SI-1011 (FIGURE A-17)	B-G-2 B7.70	VT-1	NDE-5712, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0215.
138100	1-SI-148 ON 6-SI-1004 (FIGURE A-18)	B-G-2 B7.70	VT-1	NDE-5712, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0271 AND 94-50-0274.

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PRESSURE RETAINING COMPONENTS

SUMMARY EXAMINATION AREA	ASME	N O
	SEC. XI	O G T
CATGY EXAM		R E H
NUMBER IDENTIFICATION	ITEM NO METHOD PROCEDURE	E O E REMARKS
		C M R **CALIBRATION BLOCK**

REACTOR VESSEL

138650 PRESSURE RETAINING BOUNDARY B-P VT-2 NDE-5710, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
B15.10 /LT SEE NDE REPORT 94-50-0417.

PRESSURIZER

138750 PRESSURE RETAINING BOUNDARY B-P VT-2 NDE-5710, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
B15.20 /LT SEE NDE REPORT 94-50-0417.

STEAM GENERATORS

138850 PRESSURE RETAINING BOUNDARY B-P VT-2 NDE-5710, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
815.30 /LT SEE NDE REPORT 94-50-0417.

HEAT EXCHANGERS

138950 PRESSURE RETAINING BOUNDARY B-P VT-2 NDE-5710, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
B15.40 /LT SEE NDE REPORT 94-50-0417.

PIPING

139050 PRESSURE RETAINING BOUNDARY B-P VT-2 NDE-5710, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
B15.50 /LT SEE NDE REPORT 94-50-0417.

PUMPS

139150 PRESSURE RETAINING BOUNDARY B-P VT-2 NDE-5710, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
R15.60 /LT SEE NDE REPORT 94-50-0417.

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PRESSURE RETAINING COMPONENTS

		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
SUMMARY EXAMINATION AREA		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER IDENTIFICATION					C	M	R
-----					-	-	-
							REMARKS
							CALIBRATION BLOCK
-----							-----

VALVES

139250	PRESSURE RETAINING BOUNDARY	B-P	VT-2	NDE-5710, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
		B15.70	/LT					SEE NDE REPORT 94-50-0417.

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STEAM GENERATOR 11

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>SG-11 (FIG NO B-2)</u>							
250600	SG-11-S1 UPPER VESSEL SUPPORT	C-C C3.10	MT	NDE-5110, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0405.
250650	SG-11-S2 UPPER VESSEL SUPPORT	C-C C3.10	MT	NDE-5110, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0405.
250700	SG-11-S3 UPPER VESSEL SUPPORT	C-C C3.10	MT	NDE-5110, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0405.
250750	SG-11-S4 UPPER VESSEL SUPPORT	C-C C3.10	MT	NDE-5110, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0405.

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SHUTDOWN COOLING HEAT EXCHANGERS

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
					E	O	E
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C	M	R
							REMARKS
							CALIBRATION BLOCK

SCHE-11 (FIG NO B-3)

252275	S1	C-C	MT	NDE-5110, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	C3.10						SEE NDE REPORT 94-50-0178.

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SAFETY INJECTION SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	Q	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<hr/>							
<u>24-SI-1201 (FIG NO B-5)</u>							
300500	6	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0096. UT
	VALVE 1-SI-4149 TO PIPE	C5.11	UTOL	BGE-UT49/2/0	X	-	EXAMINATION LIMITED TO 90%. NO UT ON
			UT45	BGE-UT35/0/0	X	-	UPSTREAM SIDE DUE TO VALVE.
			UT45T		X	-	SUPPLEMENTAL UT60 PERFORMED TO OBTAIN
			UT45TAN		X	-	REQUIRED COVERAGE.
			UT60		X	-	**CC-53 (24"-.375"-SS)**
300525	6LD	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0097.
	LONG SEAM	C5.12	UTOL	BGE-UT49/2/0	X	-	
			UT45	BGE-UT35/0/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-53 (24"-.375"-SS)**
<u>12-SI-1216 (FIG NO B-16)</u>							
312650	6/6-SI-1217	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	BRANCH CONNECTION	C5.41					SEE NDE REPORT 94-50-0041.
<u>6-SI-1201 (FIG NO B-26)</u>							
320000	7	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0109. SUPPLEMENTAL
	ELBOW TO PIPE	C5.11	UTOL	BGE-UT49/2/0	X	-	UT60 PERFORMED TO OBTAIN REQUIRED
			UT45	BGE-UT31/2/0	X	-	COVERAGE.
			UT45T		X	-	
			UT60		X	-	**CC-16 (6"-.562"-SS)**
<u>6-SI-1204 (FIG NO B-28)</u>							
321650	7	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0102.
	ELBOW TO PIPE	C5.11	UTOL	BGE-UT49/2/0	X	-	
			UT45	BGE-UT31/2/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-42 (6"-.432"-SS)**

SAFETY INJECTION SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>6-SI-1209 (FIG NO B-33)</u>							
325900	1	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0111.
	REDUCER TO TEE	C5.11	UT0L	BGE-UT49/2/0	X	-	
			UT45	BGE-UT31/2/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-42 (6"-.432"-SS)**
<u>6-SI-1210 (FIG NO B-34)</u>							
326200	H-3	C-C	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	C3.20					SEE NDE REPORT 94-50-0076.
326650	12	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0106.
	ELBOW TO PIPE	C5.11	UT0L	BGE-UT49/2/0	X	-	
			UT45	BGE-UT31/2/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-16 (6"-.562"-SS)**
326850	158C	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	2-IN. BRANCH CONNECTION	C5.41					SEE NDE REPORT 94-50-0024.
327150	20	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0316.
	PIPE TO ELBOW	C5.11	UT0L	BGE-UT49/2/0	X	-	
			UT45	BGE-UT31/2/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-16 (6"-.562"-SS)**
<u>6-SI-1212 (FIG NO B-36)</u>							
329150	7	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0105. UT
	PIPE TO VALVE 1-SI-124	C5.11	UT0L	BGE-UT49/2/0	X	-	EXAMINATION LIMITED TO 79% DUE TO VALVE.
			UT45	BGE-UT31/2/0	-	X	UT45 INDICATION IS A GEOMETRIC REFLECTOR
			UT45T		X	-	FROM THE WELD COUNTERBORE. SUPPLEMENTAL
			UT45TAN		X	-	UT60 PERFORMED TO OBTAIN REQUIRED
			UT60		X	-	COVERAGE.
							CC-16 (6"-.562"-SS)

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SAFETY INJECTION SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	T
					R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>6-SI-1212 (FIG NO B-36)</u>							
329300	8A-BC 2-IN. BRANCH CONNECTION	C-F-1 C5.41	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0025.
329750	15 PIPE TO ELBOW	C-F-1 C5.11	PT UT0L UT45 UT45T UT45TAN	NDE-5210, REV.0 BGE-UT49/2/0 BGE-UT31/2/0	X X X X X	- - - - -	PT EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0336. **CC-16 (6"-.562"-SS)**
<u>6-SI-1213 (FIG NO B-37)</u>							
331000	7 PIPE TO ELBOW	C-F-1 C5.11	PT UT0L UT45 UT45T UT45TAN	NDE-5210, REV.0 BGE-UT49/2/0 BGE-UT31/2/0	X X X X X	- - - - -	PT EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0270. **CC-16 (6"-.562"-SS)**
<u>6-SI-1214 (FIG NO B-38)</u>							
332600	14 ELBOW TO PIPE	C-F-1 C5.11	PT UT0L UT45 UT45T UT45TAN	NDE-5210, REV.0 BGE-UT49/2/0 BGE-UT31/2/0	X X X X X	- - - - -	PT EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0199. **CC-16 (6"-.562"-SS)**
<u>4-SI-1206 (FIG NO B-44)</u>							
335950	3 TEE TO PIPE	C-F-1 C5.21	PT UT0L UT45 UT45T UT45TAN UT60	NDE-5210, REV.0 BGE-UT49/2/0 BGE-UT35/0/0	X X X X X X	- - - - - -	SEE NDE REPORT 94-50-0100. UT EXAMINATION LIMITED TO 97.24%. LIMITED UT FROM THE UPSTREAM SIDE DUE TO CONFIGURATION. **CC-64 (4"-.337"-SS)**

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SUMMARY EXAMINATION AREA		ASME			N	O	REMARKS
		SEC. XI			O	G	
		CATGY	EXAM	PROCEDURE	R	E	
NUMBER	IDENTIFICATION	ITEM NO	METHOD		E	O	
					C	M	**CALIBRATION BLOCK**

4-SI-1207 (FIG NO B-45)

336550	3 PIPE TO ELBOW	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0079.
		C5.21	UTOL	BGE-UT49/2/0	X	-	
			UT45	BGE-UT31/2/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-15 (4"-.438"-SS)**
337050	11 PIPE TO TEE	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0121. UT
		C5.21	UTOL	BGE-UT49/2/0	X	-	EXAMINATION LIMITED TO 76.72% DUE TO
			UT45	BGE-UT31/2/0	X	-	PROXIMITY OF ADJACENT LINE.
			UT45T		X	-	
			UT45TAN		X	-	**CC-15 (4"-.438"-SS)**

4-SI-1208 (FIG NO B-46)

338100	17 PIPE TO ELBOW	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0076.
		C5.21	UTOL	BGE-UT49/2/0	X	-	
			UT45	BGE-UT35/0/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-64 (4"-.337"-SS)**

4-SI-1209 (FIG NO B-47)

338850	1 BRANCH CONNECTION TO ELBOW	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0077. NO UT FROM
		C5.21	UT45	BGE-UT35/0/0	X	-	THE UPSTREAM SIDE DUE TO BRANCH
			UT45T		X	-	CONNECTION CONFIGURATION. 100% COVERAGE
			UT45TAN		X	-	OBTAINED FROM THE DOWNSTREAM SIDE.
							CC-64 (4"-.337"-SS)
339350	10 ELBOW TO PIPE	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0075.
		C5.21	UTOL	BGE-UT49/2/0	X	-	
			UT45	BGE-UT35/0/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-64 (4"-.337"-SS)**

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					N	O	REMARKS
		ASME			O	G	
		SEC. XI			R	E	
		CATGY	EXAM		E	O	
SUMMARY	EXAMINATION AREA	ITEM NO	METHOD	PROCEDURE	C	M	R
NUMBER	IDENTIFICATION						

CALIBRATION BLOCK							

4-SI-1210 (FIG NO B-48)

340200	1	C-F-1	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0078.
	REDUCER TO PIPE	C5.21	UT45	BGE-UT35/0/0	X	-	-	
			UT45T		X	-	-	
			UT45TAN		X	-	-	**CC-64 (4"-.337"-SS)**

4-SI-1211 (FIG NO B-49)

341900	9	C-F-1	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0080. UT
	ELBOW TO ELBOW	C5.21	UT45	BGE-UT31/2/0	X	-	-	EXAMINATION LIMITED TO 80% DUE TO
			UT45T		X	-	-	PROXIMITY OF ADJACENT LINE. NO UT45
			UT45TAN		X	-	-	FROM L=2.5 TO L=5.25. SUPPLEMENTAL UT60
			UT60		X	-	-	PERFORMED TO OBTAIN REQUIRED COVERAGE.
								CC-15 (4"-.438"-SS)

342250	15	C-F-1	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0110.
	PIPE TO ELBOW	C5.21	UT0L	BGE-UT49/2/0	X	-	-	
			UT45	BGE-UT31/2/0	X	-	-	
			UT45T		X	-	-	
			UT45TAN		X	-	-	**CC-15 (4"-.438"-SS)**

3-SI-1201 (FIG NO B-50)

343000	3	C-F-1	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0103.
	ELBOW TO TEE	C5.21	UT0L	BGE-UT49/2/0	X	-	-	
			UT45	BGE-UT35/0/0	X	-	-	
			UT45T		X	-	-	
			UT45TAN		X	-	-	**CC-66 (3"-.300"-SS)**

3-SI-1203 (FIG NO B-52)

344750	10	C-F-1	PT	NDE-5210, REV.0	X	-	-	SEE NDE REPORT 94-50-0101.
	ELBOW TO PIPE	C5.21	UT0L	BGE-UT49/2/0	X	-	-	
			UT45	BGE-UT35/0/0	X	-	-	
			UT45T		X	-	-	
			UT45TAN		X	-	-	**CC-66 (3"-.300"-SS)**

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SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>3-SI-1214 (FIG NO B-53)</u>							
345000	1	C-F-1	PT	NDE-5210, REV.0	X	-	SEE NDE REPORT 94-50-0104.
	REDUCER TO PIPE	C5.21	UT0L	BGE-UT49/2/0	X	-	
			UT45	BGE-UT31/2/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-14 (3"-.438"-SS)**
<u>3-SI-1220 (FIG NO B-55)</u>							
345500	3	C-F-1	PT	NDE-5210, REV.0	X	-	PT EXAMINATION PERFORMED BY BG&E
	FLANGE TO PIPE	C5.21	UT0L	BGE-UT49/2/0	X	-	PERSONNEL. SEE NDE REPORT 94-50-0290.
			UT45	BGE-UT31/2/0	X	-	
			UT45T		X	-	
			UT45TAN		X	-	**CC-14 (3"-.438"-SS)**
<u>2-SI-1202 (FIG NO B-57)</u>							
345900	1	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	REDUCER TO PIPE	C5.30					SEE NDE REPORT 94-50-0028.
<u>2-SI-1203 (FIG NO B-58)</u>							
347300	11	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	ELBOW TO PIPE	C5.30					SEE NDE REPORT 94-50-0069.
<u>2-SI-1204 (FIG NO B-59)</u>							
348150	4	C-F-1	PT	5.210, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	PIPE TO ELBOW	C5.30					SEE NDE REPORT 94-50-0029.
348450	10	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	PIPE TO ELBOW	C5.30					SEE NDE REPORT 94-50-0136.

SAFETY INJECTION SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
					REMARKS		
					CALIBRATION BLOCK		
<u>2-SI-1204 (FIG NO B-59)</u>							
348700	15	C-F-1	PT	NDE-5210, REV.0	X	-	-
	ELBOW TO PIPE	C5.30					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0133.
<u>2-SI-1209 (FIG NO B-63)</u>							
350300	3	C-F-1	PT	NDE-5210, REV.0	X	-	-
	ELBOW TO PIPE	C5.30					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0134.
<u>2-SI-1211 (FIG NO B-65)</u>							
351150	4	C-F-1	PT	NDE-5210, REV.0	X	-	-
	PIPE TO ELBOW	C5.30					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0289.
<u>2-SI-1212 (FIG NO B-66)</u>							
351500	1	C-F-1	PT	5.210, REV. 0	X	-	-
	TEE TO PIPE	C5.30					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0027.
<u>2-SI-1217 (FIG NO B-71)</u>							
353500	1	C-F-1	PT	NDE-5210, REV.0	X	-	-
	REDUCER TO PIPE	C5.30					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0291.
<u>2-SI-1221 (FIG NO B-74)</u>							
354500	5	C-F-1	PT	5.210, REV. 0	X	-	-
	ELBOW TO REDUCER	C5.30					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0055.

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SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G T
		ITEM NO	METHOD	PROCEDURE		R	E H
						E	O E
						C	M R
							REMARKS
							CALIBRATION BLOCK
<u>2-SI-1222 (FIG NO B-75)</u>							
355150	7	C-F-1	PT	5.210, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	PIPE TO ELBOW	C5.30					SEE NDE REPORT 94-50-0068.
<u>2-SI-1223 (FIG NO B-76)</u>							
355550	4	C-F-1	PT	5.210, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	VALVE 1-SI-425 TO PIPE	C5.30					SEE NDE REPORT 94-50-0071.
<u>2-SI-1225 (FIG NO B-78)</u>							
356700	3	C-F-1	PT	5.210, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	ELBOW TO PIPE	C5.30					SEE NDE REPORT 94-50-0054.
<u>2-SI-1225 (FIG NO B-78)</u>							
357200	13	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	ELBOW TO PIPE	C5.30					SEE NDE REPORT 94-50-0090.
<u>2-SI-1225 (FIG NO B-78)</u>							
357800	25	C-F-1	PT	5.210, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	ELBOW TO PIPE	C5.30					SEE NDE REPORT 94-50-0053.

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CONTAINMENT SPRAY SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM			
		ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>10-CS-1202 (FIG NO B-80)</u>							
400450	9 ELBOW TO PIPE	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0182.
<u>10-CS-1204 (FIG NO B-81)</u>							
400600	2 ELBOW TO TEE	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0183.
<u>10-CS-1218 (FIG NO B-82)</u>							
401200	9 PIPE TO TEE	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0180.
<u>8-CS-1203 (FIG NO B-83)</u>							
401350	3 ELBOW TO PIPE	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0129.
401650	12 PIPE TO ELBOW	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0128.
401900	13 ELBOW TO ELBOW	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0127.
<u>8-CS-1205 (FIG NO B-85A, B)</u>							
403350	3 PIPE TO ELBOW	C-F-1	PT	NDE-5210, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0179.

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CONTAINMENT SPRAY SYSTEM

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI				O	G	T
	CATGY	EXAM			R	E	H
	ITEM NO	METHOD	PROCEDURE		E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK

8-CS-1206 (FIG NO B-86A, B)

411200	62	C-F-1	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	ELBOW TO PIPE	--						SEE NDE REPORT 94-50-0197.

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SHUTDOWN COOLING SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G T
		ITEM NO	METHOD	PROCEDURE		R	E H
						E	O E
						C	M R
							REMARKS
							CALIBRATION BLOCK

14-SC-1203 (FIG NO B-87)

411500	4	C-F-1	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0196.
	ELBOW TO PIPE	--						

412750	23/8-SC-1206	C-F-1	PT	5.210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0039.
	8-IN. BRANCH CONNECTION	C5.41						

14-SC-1204 (FIG NO B-88)

413000	1	C-F-1	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0181.
	TEE TO PIPE	--						

12-SC-1208 (FIG NO B-89)

416000	13/8-SC-1209	C-F-1	PT	5.210, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0052.
	8-IN. BRANCH CONNECTION	C5.41						

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MAIN STEAM SYSTEM

SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	ASME SEC. XI CATGY EXAM ITEM NO METHOD	PROCEDURE	N O G T R E H E O E C M R	REMARKS

<u>36-MS-1201 (FIG NO B-97)</u>				
421400 1/6-RV-3993 BRANCH CONNECTION	C-F-2 MT C5.81	NDE-5110, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0161.
421450 1/6-RV-3994 6-IN. BRANCH CONNECTION	C-F-2 MT C5.81	NDE-5110, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0160.
421500 1/6-RV-3995 6-IN. BRANCH CONNECTION	C-F-2 MT C5.81	NDE-5110, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0160.
421550 1/6-RV-3996 6-IN. BRANCH CONNECTION	C-F-2 MT C5.81	NDE-5110, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0160.
421650 H-51 INTEGRALLY WELDED ATTACHMENT	C-C MT C3.20	NDE-5110, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0165.
421675 R-7 INTEGRALLY WELDED ATTACHMENT	C-C MT C3.20	NDE-5110, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0165.
421800 2LU LONGITUDINAL SEAM	C-F-2 MT C5.52 UT45 UT45T	NDE-5110, REV.0 BGE-UT41/2/0	X - - X - - X - -	SEE NDE REPORT 94-50-0094. EXAMINED 2.5T OF WELD LENGTH. **CC-23 (36"-2.0"-CS)**
421850 2 PIPE TO PIPE	C-F-2 MT C5.51 UT0L UT45 UT45T	NDE-5110, REV.0 BGE-UT49/2/0 BGE-UT41/2/0	X - - - - X X - - X - -	SEE NDE REPORT 94-50-0095. UT0L INDICATIONS ARE CODE ACCEPTABLE LAMINAR REFLECTORS THAT DO NOT INTERFERE WITH THE EXAMINATION. **CC-23 (36"-2.0"-CS)**

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MAIN STEAM SYSTEM

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G	T
	ITEM NO	METHOD	PROCEDURE		R	E	H
					E	O	E
					C	M	R
<u>36-MS-1201 (FIG NO B-97)</u>							
421900	2LD	C-F-2	MT	NDE-5110, REV.0	X	-	-
	LONGITUDINAL SEAM	C5.52	UTOL	BGE-UT49/2/0	X	-	-
			UT45	BGE-UT41/2/0	X	-	-
			UT45T		X	-	-
CC-23 (36"-2.0"-CS)							
<u>36-MS-1202 (FIG NO B-98)</u>							
422350	1/6-RV-4001	C-F-2	MT	NDE-5110, REV.0	X	-	-
	6-IN. BRANCH CONNECTION	C5.81					
EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0166.							
422400	1/6-RV-4002	C-F-2	MT	NDE-5110, REV.0	X	-	-
	6-IN. BRANCH CONNECTION	C5.81					
EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0166.							
422450	1/6-RV-4003	C-F-2	MT	NDE-5110, REV.0	X	-	-
	6-IN. BRANCH CONNECTION	C5.81					
EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0166.							
422500	1/6-RV-4004	C-F-2	MT	NDE-5110, REV.0	X	-	-
	6-IN. BRANCH CONNECTION	C5.81					
EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0166.							
422550	1/6-RV-4005	C-F-2	MT	NDE-5110, REV.0	X	-	-
	6-IN. BRANCH CONNECTION	C5.81					
EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0166.							
422800	2LU	C-F-2	MT	NDE-5110, REV.0	X	-	-
	LONGITUDINAL SEAM	C5.52	UT45	BGE-UT41/2/0	X	-	-
			UT45T		X	-	-
CC-23 (36"-2.0"-CS)							

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MAIN STEAM SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	K
					E	O	E
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C	M	R

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MAIN STEAM SYSTEM

SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	ASME SEC. XI CATGY EXAM ITEM NO METHOD PROCEDURE	N O R E E C M R	O G T E H O E M R	REMARKS

<u>34-MS-1202 (FIG NO B-100)</u>				
428300 17 PIPE TO ELBOW	AUGMTD MT NDE-5110, REV.0 -- UT0L BGE-UT49/2/0 UT45 BGE-UT41/2/0 UT45T UT60	X X X X X	- - - - -	SEE NDE REPORT 94-50-0324. SUPPLEMENTAL UT60 PERFORMED TO OBTAIN REQUIRED COVERAGE. **CC-38 (34"-1.06"-CS)**
428350 17LD-1 LONGITUDINAL SEAM	AUGMTD MT NDE-5110, REV.0 -- UT45 BGE-UT41/2/0 UT45T	X X X	- - -	SEE NDE REPORT 94-50-0323. EXAMINED 2.5T OF WELD LENGTH. **CC-38 (34"-1.06"-CS)**
428400 17LD-2 LONGITUDINAL SEAM	AUGMTD MT NDE-5110, REV.0 -- UT45 BGE-UT41/2/0 UT45T	X X X	- - -	SEE NDE REPORT 94-50-0322. EXAMINED 2.5T OF WELD LENGTH. **CC-38 (34"-1.06"-CS)**
<u>34-MS-1204 (FIG NO B-101)</u>				
429100 H-7, R-9, R-10 INTEGRALLY WELDED ATTACHMENT	C-C MT NDE-5110, REV.0 C3.20	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0375.
429500 13 ELBOW TO PIPE	C-F-2 MT NDE-5110, REV.0 C5.51 UT0L BGE-UT49/2/0 UT45 BGE-UT41/2/0 UT45T	X X X X	- - - -	SEE NDE REPORT 94-50-0317. **CC-38 (34"-1.06"-CS)**
<u>34-MS-1205 (FIG NO B-102)</u>				
429950 H-2 INTEGRALLY WELDED ATTACHMENT	C-C MT NDE-5110, REV.0 C3.20	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0412.

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MAIN STEAM SYSTEM

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI				O	G	T
	CATGY	EXAM			R	E	H
	ITEM NO	METHOD	PROCEDURE		E	O	E
					C	M	R

<u>6-MS-1207 (FIG NO B-103)</u>							
430900 5	C-F-2	MT	NDE-5110, REV.0	X - -			
TEE TO PIPE	--						
EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0131.							
CC-20 (6"- .310"-CS)							
430950 6	C-F-2	MT	NDE-5110, REV.0	X - -			
PIPE TO ELBOW	--						
EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0131.							
CC-20 (6"- .310"-CS)							
<u>6-MS-1237 (FIG NO B-105)</u>							
431950 1	C-F-2	MT	NDE-5110, REV.0	X - -			
TEE TO PIPE	--						
EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0130.							
CC-20 (6"- .310"-CS)							
<u>6-MS-1238 (FIG NO B-106)</u>							
432150 2	C-F-2	MT	NDE-5110, REV.0	X - -			
PIPE TO VALVE 1-MS-102	--						
EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0162.							
CC-20 (6"- .310"-CS)							

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FEEDWATER SYSTEM

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G	T
	ITEM NO	METHOD	PROCEDURE		R	E	H
					E	O	E
					C	M	R
<u>16-FW-1202 (FIG NO B-108)</u>							
433050 A-2	C-C	MT	NDE-5110, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
INTEGRALLY WELDED ATTACHMENT	C3.20						SEE NDE REPORT 94-50-0389.
<u>16-FW-1218 (FIG NO B-109)</u>							
433650 H-1	C-C	MT	NDE-5110, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
INTEGRALLY WELDED ATTACHMENT	C3.20						SEE NDE REPORT 94-50-0391.
433900 13A	C-F-2	MT	NDE-5110, REV.0	X	-	-	SEE NDE REPORT 94-50-0312.
TRANSITION PIECE TO NOZZLE	C5.51	UT45	BGE-UT41/2/0	X	-	-	
		UT45T		X	-	-	
CC-24 (16"-.844"-CS)							
<u>16-FW-1219 (FIG NO B-110)</u>							
434250 H-3	C-C	MT	NDE-5110, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
INTEGRALLY WELDED ATTACHMENT	C3.20						SEE NDE REPORT 94-50-0388.
434500 H-5	C-C	MT	NDE-5110, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
INTEGRALLY WELDED ATTACHMENT	C3.20						SEE NDE REPORT 94-50-0185.
435350 21A	C-F-2	MT	NDE-5110, REV.0	X	-	-	SEE NDE REPORT 94-50-0313.
TRANSITION PIECE TO NOZZLE	C5.51	UT45	BGE-UT41/2/0	X	-	-	
		UT45T		X	-	-	
CC-24 (16"-.844"-CS)							

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VALVES

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK

VALVE BODY WELDS

435450	1-SI-4149 ON 24-SI-1201 (FIGURE B-5)	C-G	PT	NDE-5210, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0092.
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PRESSURE RETAINING COMPONENTS

		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
SUMMARY	EXAMINATION AREA				E	O	E
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C	M	R
							REMARKS
							CALIBRATION BLOCK

PRESSURE VESSELS

436050	PRESSURE RETAINING BOUNDARY	C-H C7.10	VT-2	NDE-5710, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0416, 94-50-0420 AND 94-50-0417.
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PIPING

436150	PRESSURE RETAINING BOUNDARY	C-H C7.30	VT-2	NDE-5710, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0416, 94-50-0420 AND 94-50-0417.
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PUMPS

436250	PRESSURE RETAINING BOUNDARY	C-H C7.50	VT-2	NDE-5710, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0416, 94-50-0420 AND 94-50-0417.
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VALVES

436350	PRESSURE RETAINING BOUNDARY	C-H C7.70	VT-2	NDE-5710, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0416, 94-50-0420 AND 94-50-0417.
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SUMMARY EXAMINATION AREA				W	O		
ASME				O	G	T	
SEC. XI				R	E	H	
CATGY EXAM				E	O	E	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C	M	R
				REMARKS			
				CALIBRATION BLOCK			

502250	H-13	D-A	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D1.50				SEE NDE REPORT 94-50-0431.

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REVISION: 0

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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AUXILIARY FEEDWATER

SUMMARY EXAMINATION AREA	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N	O	REMARKS
NUMBER IDENTIFICATION								O	G	
								R	E	
								E	O	
								C	M	
<u>6-EB-8-1007 [SK-M-619]</u>										
502300	H-8	D-A	VT-3	NDE-5.		VT-3	NDE-5.	REV.0	X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D1.20								SEE NDE REPORT 94-50-0410.
<u>6-EB-8-1008 [SK-M-619]</u>										
502350	H-6	D-A	VT-3	NDE-5711, REV.0		VT-3	NDE-5711, REV.0		X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D1.20								SEE NDE REPORT 94-50-0413.
<u>6-EB-8-1025 [M-178]</u>										
502400	R-7	D-A	VT-3	NDE-5711, REV.0		VT-3	NDE-5711, REV.0		X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D1.20								SEE NDE REPORT 94-50-0164.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			M	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<hr/>							
<u>8-HB-18-1001 [SK-M-650, -712]</u>							
503350	A-1	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D2.20					SEE NDE REPORT 94-50-0350.
 <u>8-HB-18-1003 [SK-M-713, -657]</u>							
503400	ANCHOR	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D2.20					SEE NDE REPORT 94-50-0390.
 <u>8-HB-18-1007 [SK-M-650, -769(3)]</u>							
503550	A-5	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D2.20					SEE NDE REPORT 94-50-0357.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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STEAM GENERATOR AUXILIARY FEEDWATER

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER IDENTIFICATION		SEC. XI	CATGY	EXAM	O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
<u>6-HB-19-1001 [SK-M-661]</u>							
504300	H-1 INTEGRALLY WELDED ATTACHMENT	D-A D1.20	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0048.		
504350	A-1 INTEGRALLY WELDED ATTACHMENT	D-A D1.20	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0048.		
504400	R-5 INTEGRALLY WELDED ATTACHMENT	D-A D1.20	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0021.		
504450	H-1, R-1 INTEGRALLY WELDED ATTACHMENT	D-A D1.20	VT-3/4	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0021.		
504500	A-3 INTEGRALLY WELDED ATTACHMENT	D-A D1.20	VT-3/4	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0021.		
504650	A-1 INTEGRALLY WELDED ATTACHMENT	D-A D1.20	VT-3	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0412.		

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SUMMARY EXAMINATION AREA				ASME	N O	
				SEC. XI	O G T	
				CATGY	EXAM	R E H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E O E	REMARKS
					C M R	**CALIBRATION BLOCK**

506000 H-2 D-8 VT-3 5.711, REV. 0 X - EXAMINATION PERFORMED BY BG&E PERSONNEL.
INTEGRALLY WELDED ATTACHMENT 02.50 SEE NDE REPORT 94-50-0056.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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SERVICE WATER

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI				O	G	T
	CATGY	EXAM			R	E	H
	ITEM NO	METHOD	PROCEDURE		E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>18-HB-22-1123 [SK-M-642, -647(2), -647(1)]</u>							
506300	A-5	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208.
	INTEGRALLY WELDED ATTACHMENT	D2.50					
506400	H-7	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
	INTEGRALLY WELDED ATTACHMENT	D2.20					
<u>16-HB-22-1184 [SK-M-647(1)]</u>							
506800	H-8	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
	INTEGRALLY WELDED ATTACHMENT	D2.40					
<u>16-HB-22-1185 [SK-M-647(1)]</u>							
506950	H-4	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
	INTEGRALLY WELDED ATTACHMENT	D2.40					
<u>14-HB-22-1002 [SK-M-648]</u>							
507100	H-10	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
	INTEGRALLY WELDED ATTACHMENT	D2.50					
<u>14-HB-22-1006 [SK-M-648]</u>							
507200	H-11	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
	INTEGRALLY WELDED ATTACHMENT	D2.20					
507250	H-7, R-6	D-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
	INTEGRALLY WELDED ATTACHMENT	D2.20					

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REVISION: 0

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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SERVICE WATER

SUMMARY	EXAMINATION AREA	ASME							
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N	O
								O	G
								R	E
								E	O
								C	M
								R	
<u>14-HB-22-1157 (SK-M-647(1))</u>									
507700	R-14 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0419.	
507750	R-15 INTEGRALLY WELDED ATTACHMENT	D-B D2.60	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0419.	
507800	R-16 INTEGRALLY WELDED ATTACHMENT	D-B D2.60	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0419.	
<u>14-HB-22-1158 (SK-M-647(1))</u>									
507850	R-9, R-11 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0420.	
507900	R-10 INTEGRALLY WELDED ATTACHMENT	D-B D2.60	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0420.	
<u>12-HB-22-1013 (SK-M-651, -643)</u>									
508850	H-7, R-8 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-3.	
<u>12-HB-22-1033 (SK-M-641)</u>									
508900	RH-8 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-3.	

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>12-HB-22-1033 [SK-M-641]</u>							
509150	R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-4.
<u>10-HB-22-1019 [SK-M-643, -675]</u>							
509500	H-B INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-2.
509650	H-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0176.
509700	R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0176.
<u>10-HB-22-1031 [SK-M-669, -641]</u>							
509800	H-2, R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0292.
509850	H-3, R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0292.
509900	H-4, R-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0287.

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					M	O			
		ASME			O	G	T		
		SEC. XI			R	E	H		
SUMMARY EXAMINATION AREA		CATGY	EXAM		E	O	E	REMARKS	
NUMBER IDENTIFICATION		ITEM NO	METHOD	PROCEDURE	C	M	R	**CALIBRATION BLOCK**	

510300 H-2, R-1 D-B VT-3/4 5.711, REV. 0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
INTEGRALLY WELDED ATTACHMENT D2.20 SEE NDE REPORT 94-50-0014.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			M	O	REMARKS
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	
		ITEM NO	METHOD	PROCEDURE	E	O	
					C	M	**CALIBRATION BLOCK**
<u>10-HB-22-1032 [SK-M-655, -641]</u>							
510350	A-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3/4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0020.
<u>10-HB-22-1109 [SK-M-644]</u>							
511230	H-2, R-1, R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-3.
<u>10-HB-22-1109 [SK-M-642]</u>							
511240	H-1 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-2.
<u>10-HB-22-1121 [SK-M-668, -642]</u>							
511700	H-2, R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-3.
<u>10-HB-22-1181 [SK-M-635(2), -641]</u>							
512200	H-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0001.
512250	R-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0001.
512300	A-130 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0001.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N O	
		SEC. XI			O G T	
		CATGY	EXAM		R E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E O E	REMARKS
					C M R	**CALIBRATION BLOCK**
<u>10-HB-22-1181 [SK-M-635(2), -641]</u>						
512350	SR-8 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0012.
<u>10-HB-22-1266 [SK-M-674, -764]</u>						
512500	A-5 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0177.
<u>10-HB-22-1382 [SK-M-1067]</u>						
512550	H-15, R-13 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3/4	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0022.
<u>8-HB-22-1015 [SK-M-712]</u>						
512600	H-1, R-1, R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0212.
512650	H-3, R-3, R-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0212.
<u>8-HB-22-1016 [SK-M-769(3)]</u>						
512700	H-1, R-1, R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0210.
512750	R-3, R-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0363.

REVISION: 0

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	T
			ITEM NO	METHOD	PROCEDURE	R	E
						E	O
						C	M
						R	
<u>B-HB-22-1016 [SK-M-769(3)]</u>							
512800	H-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.40	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0363.	
512850	A-6 INTEGRALLY WELDED ATTACHMENT	D-B D2.40	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0363.	
<u>B-HB-22-1017 [SK-M-713]</u>							
512900	R-2, R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0227.	
512950	H-1, R-1 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0213.	
<u>B-HB-22-1035 [SK-M-751, -647(2)]</u>							
514800	R-25 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3/4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-189.	
<u>B-HB-22-1124 [SK-M-750, -647(2)]</u>							
515350	H-4, R-8 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0415.	
515400	H-3, R-7 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0415.	

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REVISION: 0

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SERVICE WATER

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
<u>8-HB-22-1124 (SK-M-750, -647(2))</u>							
515450 H-2, R-5, R-6 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0415.
515500 R-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0425.
515550 R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0425.
515700 A-50 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0139.
515750 H-12 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3/4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0057.
515800 R-24 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3/4	5.711, REV. 0	- - X			EXAMINATIONS PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0057 AND 94-VT-1-189-1. REJECTED - MISSING STANCHION.
<u>8-HB-22-1170 (SK-M-769(5))</u>							
515950 H-2, R-2, R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3/4	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0361.
516000 H-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3/4	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0361.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>8-HB-22-1170 [SK-M-769(5)]</u>							
516050	H-4, R-4, R-5 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3/4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0361.
516100	H-5 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3/4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0361.
516150	A-220 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0373.
<u>8-HB-22-1275 [SK-M-650]</u>							
516650	H-5, R-5 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-035.
<u>6-HB-22-1024 [SK-M-760, 670, 737]</u>							
518800	H-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
518850	R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
518900	R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>6-HB-22-1217 [SK-M-769(2)]</u>							
519600	H-10 INTEGRALLY WELDED ATTACHMENT	D-B D2.60	VT-3/4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0360.
<u>6-HB-22-1222 [SK-M-769(3)]</u>							
519650	H-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0367.
519700	R-5, R-6 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0367.
<u>6-HB-22-1223 [SK-M-769(3)]</u>							
519750	H-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0325.
519800	R-7, R-8 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0362.
<u>6-HB-22-1228 [SK-M-769(5)]</u>							
519950	H-6 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0372.
520000	R-6, R-7 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0372.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK

6-HB-22-1230 [SK-M-769(5)]

520050	H-7	D-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D2.50						SEE NDE REPORT 94-50-0378.

520060	R-8, R-9	D-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D2.20						SEE NDE REPORT 94-50-0378.

6-HB-22-1282 [SK-M-735, -756, -760]

520400	A-75	D-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	INTEGRALLY WELDED ATTACHMENT	D2.20						SEE NDE REPORT 94-50-0353.

COMPONENT COOLING

SUMMARY	EXAMINATION AREA	ASME SEC. XI	CATGY	EXAM		H O G T R E H E O E C M R	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE			**CALIBRATION BLOCK**
<u>16-HB-23-1001 [SK-M-629(1), -629(2)]</u>							
521650	H-6 INTEGRALLY WELDED ATTACHMENT	D-B D2.60	VT-3	NDE-5711, REV.0	X	- -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
521700	R-8, R-9 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	- -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
521750	R-13 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	- -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>16-HB-23-1002 [SK-M-629(1)]</u>							
521800	H-5 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	- -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
521850	R-6, R-7 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	- -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>16-HB-23-1003 [SK-M-629(2)]</u>							
521900	H-14 INTEGRALLY WELDED ATTACHMENT	D-B D2.40	VT-3	NDE-5711, REV.0	X	- -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>16-HB-23-1009 [SK-M-629(4)]</u>							
522450	H-1 INTEGRALLY WELDED ATTACHMENT	D-B D2.40	VT-3	NDE-5711, REV.0	X	- -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.

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COMPONENT COOLING

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>16-HB-23-1011 [SK-M-629(4)]</u>							
522500	H-6, R-4, R-5 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0037.
<u>16-HB-23-1027 [SK-M-629(3)]</u>							
522750	H-10 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0033.
522800	R-14 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0033.
<u>16-HB-23-1029 [SK-M-629(3)]</u>							
522900	H-7 INTEGRALLY WELDED ATTACHMENT	D-B D2.40	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0035.
<u>16-HB-23-1034 [SK-M-629(1)]</u>							
523000	H-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0038.
523050	H-3, R-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.40	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0038.
<u>10-HB-23-1017 [SK-M-618, -646]</u>							
524650	H-1, R-1 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0386.

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COMPONENT COOLING

SUMMARY EXAMINATION AREA		ASME			N O	
		SEC. XI			O G T	
		CATGY	EXAM		R E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E O E	REMARKS
					C M R	**CALIBRATION BLOCK**
<u>10-HB-23-1017 [SK-M-618, -646]</u>						
524700	H-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0386.
524750	R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0386.
524800	A-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0386.
524850	H-9, R-6 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0008.
524950	H-8, R-5 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0008.
<u>10-HB-23-1157 [SK-M-783, -787, -791]</u>						
525250	A-1 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0427.
525300	H-5 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0427.
525350	H-4, R-7 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0427.

SUMMARY EXAMINATION AREA	ASME SEC. XI	CATGY	EXAM		N O G T R E H E O E C M R	REMARKS
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE			**CALIBRATION BLOCK**
<u>10-HB-23-1157 (SK-M-783, -787, -791)</u>						
525400 A-135 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0427.
525450 R-7 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3/4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0426.
525500 H-6 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3/4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BC&E PERSONNEL. SEE NDE REPORT 94-50-0426.
525550 R-6 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3/4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0426.
525600 H-9 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3/4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0426.
526000 R-1, R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0041.
526050 R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	5.711, REV. 0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0041.
526100 R-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	5.711, REV. 0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0041.

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COMPONENT COOLING

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM			
		ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>10-HB-23-1160 [SK-M-792, -788, -784]</u>							
526550	H-4 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
526600	R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
526750	R-5 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
526800	H-7 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
526850	R-7 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
526900	A-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
526950	H-10, R-11 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0424.
<u>8-HB-23-1155 [SK-M-797, -800]</u>							
528540	H-7, R-6 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.

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COMPONENT COOLING

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
	<u>8-HB-23-1155 (SK-M-797, -800)</u>						
528560	H-8 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0031.
528580	H-4, R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0031.
528630	A-1 INTEGRALLY WELDED ATTACHMENT	D-B D2.50	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.
528640	H-1 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0050.
528660	R-2 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.
528680	H-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.
528690	H-4, R-3 INTEGRALLY WELDED ATTACHMENT	D-B D2.20	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.

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SALT WATER SYSTEM

				N	O	
				O	G	T
				R	E	H
				E	O	E
				C	M	R
				-	-	-
<u>36-LJ-1-1002 [SK-M-1133]</u>						
529060	H-7 INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040.
<u>36-LJ-1-1003 [SK-M-1133]</u>						
529090	H-12 INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-2.
<u>36-LJ-1-1003 [SK-M-627]</u>						
529100	A-310 INTEGRALLY WELDED ATTACHMENT	D-B 02.50	VT-3	NDE-5711, REV.0	X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0417.
529150	A-45 INTEGRALLY WELDED ATTACHMENT	D-B 02.50	VT-3	NDE-5711, REV.0	X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0417.
<u>36-LJ-1-1024 [SK-M-626]</u>						
529350	H-6 INTEGRALLY WELDED ATTACHMENT	D-B 02.50	VT-3	NDE-5711, REV.0	X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0422.
<u>30-LJ-1-1002 [SK-M-1133]</u>						
529510	R-8, R-9 INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-1.
529520	R-6 INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X	- - EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-140-7.

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SALT WATER SYSTEM

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM		Q	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
<u>30-LJ-1-1003 [SK-M-1133]</u>							
529560 R-15, R-16 INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-4.
<u>24-LJ-1-1008 [SK-M-1134]</u>							
530750 R-13 INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-120.
<u>24-LJ-1-1039 [SK-M-1133]</u>							
530960 A-1 INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-5.
<u>24-LJ-1-1040 [SK-M-1133]</u>							
531010 A-2 INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-6.
<u>24-LJ-1-1041 [SK-M-1133]</u>							
531060 A-3 INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-3.
<u>12-LJ-1-1010 [SK-M-1134]</u>							
531140 H-B, R-B INTEGRALLY WELDED ATTACHMENT	D-B	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-120-1.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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PRESSURE RETAINING COMPONENTS

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
531700	PRESSURE RETAINING BOUNDARY	D-A	VT-2	NDE-5710, REV.0	X	-	-
		D1.10					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0414, 94-50-0416, 94-50-0420 AND 94-50-0430.
531800	PRESSURE RETAINING BOUNDARY	D-B	VT-2	NDE-5710, REV.0	X	-	-
		D2.10					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0414, 94-50-0416, 94-50-0420 AND 94-50-0430.
531900	PRESSURE RETAINING BOUNDARY	D-C	VT-2	NDE-5710, REV.0	X	-	-
		D3.10					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0414, 94-50-0416 AND 94-50-0420.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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STEAM GENERATOR 11

				N	O	
				O	G	Y
				R	E	H
				E	O	E
				C	M	R
SUMMARY EXAMINATION AREA	ASME	SEC. XI	CATGY EXAM			REMARKS
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE			**CALIBRATION BLOCK**

STEAM GENERATOR

600050	SUPPORT SKIRT	F-A	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F1.00						SEE NDE REPORT 94-50-0226.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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STEAM GENERATOR 12

				M	O	
				O	G	T
				R	E	H
				E	O	E
				C	M	R
SUMMARY EXAMINATION AREA	ASME	CATGY	EXAM			REMARKS
NUMBER IDENTIFICATION	SEC. XI	ITEM NO	METHOD	PROCEDURE		**CALIBRATION BLOCK**
.....

STEAM GENERATOR

600100	SUPPORT SKIRT	F-A	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F1.00						SEE NDE REPORT 94-50-0341.

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SUMMARY OF NONDESTRUCTIVE EXAMINATIONS

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CLASS 1 COMPLETED COMPONENTS

PRESSURIZER SURGE LINE

SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	REMARKS
							CALIBRATION BLOCK

12-PSL (FIG NO A-13)

600200	H-2	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0217.

600250	H-1	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0217.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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SHUTDOWN COOLING SYSTEM

SUMMARY EXAMINATION AREA	ASME						
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	REMARKS
							CALIBRATION BLOCK
<u>14-SC-1005 (FIG NO A-14)</u>							
600750 H-1	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0214.
601100 H-5	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0286.
601150 R-5	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0286.
601450 R-71	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0198.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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CLASS 1 COMPLETED COMPONENTS

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SAFETY INJECTION SYSTEM

SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	ASME SEC. XI CATGY EXAM ITEM NO METHOD	PROCEDURE	N O G T R E H E O E C M R	REMARKS

<u>12-SI-1009 (FIG NO A-15)</u>				
601600 R-4 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-074-2.
601650 H-5 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-074-1.
<u>12-SI-1010 (FIG NO A-16)</u>				
601950 H-3 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0364.
<u>12-SI-1011 (FIG NO A-17)</u>				
602300 H-6 COMPONENT SUPPORT	F-B VT-3 F2.00	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-074.
602600 R-10 COMPONENT SUPPORT	F-C VT-3/4 F3.00 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0346.
<u>12-SI-1012 (FIG NO A-18)</u>				
602700 H-3 COMPONENT SUPPORT	F-B VT-3/4 F2.00	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0174.
602750 R-3 COMPONENT SUPPORT	F-C VT-3/4 F3.00 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0174.

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SAFETY INJECTION SYSTEM

		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
SUMMARY EXAMINATION AREA					E	O	E
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C	M	R
							REMARKS
							CALIBRATION BLOCK

12-SI-1012 (FIG NO A-18)

602800	H-5	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0189.

602850	R-5, R-6	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0174.

602950	H-6	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0355.

603000	R-8	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0355.

6-SI-1004 (FIG NO A-18)

603400	H-4	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00						SEE NDE REPORT 94-50-0173.

603450	R-4	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0173.

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PRESSURIZER SAFETY AND RELIEF SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER IDENTIFICATION		SEC. XI	CATGY	EXAM		O	G T
			ITEM NO	METHOD	PROCEDURE	R	E H
						E	O E
						C	M R
							REMARKS
							CALIBRATION BLOCK
<u>4-SR-1006 (FIG NO A-23)</u>							
604600	R-2 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0186.
604650	R-3 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0186.
<u>2-1/2-SR-1003 (FIG NO A-22)</u>							
604700	H-3 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0406.
604750	R-12 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0147.
604800	R-13 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0147.
604850	R-14 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0147.

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LETDOWN LINES

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		
<u>2-LD-1004 (FIG NO A-24)</u>							
605300	R-5	F-C	VT-3/4	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0275.
<u>2-LD-1004</u>							
605325	R-3	F-C	VT-3/4	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0275.
605350	R-4 (1-64-35)	F-C	VT-3/4	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0275.
605400	1-64-31	F-C	VT-3/4	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0275.

CHARGING LINES

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		
<u>2-CV-1003 (FIG NO A-25)</u>							
605600	H-26, R-32 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0345.		
605650	H-27, R-33 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0345.		
605850	R-35, R-36, R-37 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	-	-	X
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0224. SNUBBER SETTING ACCEPTABLE PER DES.		
605900	H-32 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0225.		
606000	H-15, R-27 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0233.		
<u>2-CV-1005 (FIG NO A-27)</u>							
606550	H-7 COMPONE T SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0284.		
606600	R-13, R-14 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0284.		
606650	R-17 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0284.		

ASME				N O	
SEC. XI				O G T	
CATGY EXAM				R E H	
SUMMARY EXAMINATION AREA				E O E REMARKS	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C M R
					CALIBRATION BLOCK

607050	H-17	F-C	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4			SEE NDE REPORT 94-50-0284.

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CHARGING LINES

SUMMARY EXAMINATION AREA		ASME			M	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>2-CV-1005 (FIG NO A-27)</u>							
607100	R-21 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	-	-	X EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0284.
607150	R-24 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0328.
607200	H-18, R-22 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0284.
607250	H-19, R-23 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0284.
607300	H-20, R-25 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0284.
607350	H-21 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0284.
607400	R-23 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0328.

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DRAIN LINES

				N	O	
				O	G	T
				R	E	H
				E	O	E
				C	M	R
SUMMARY EXAMINATION AREA				REMARKS		
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	**CALIBRATION BLOCK**	

2-DR-1004 (FIG NO A-29)

607600	H-4	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0329.

2-DR-1007 (FIG NO A-32)

607750	H-1	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0237.

607800	R-1, R-2	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0236.

607850	H-4	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0234.

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REACTOR COOLANT PUMPS

SUMMARY EXAMINATION AREA		ASME			N	O	
		SFC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		

RCP-11A (FIG NO A-33)

608080	1-64-097	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0267.

RCP-11B (FIG NO A-33)

608270	1-64-099	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0407.

RCP-12B (FIG NO A-33)

608660	1-64-102	F-C	VT-3/4	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0408.

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CLASS 2 COMPLETED COMPONENTS

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SHUTDOWN COOLING HEAT EXCHANGERS

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK

SCHE-12 (FIG NO 8-3)

701000	SCHE-12-S1	F-B	VT-3	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F2.00						SEE NDE REPORT 94-50-0061.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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SUMMARY EXAMINATION AREA		ASME				N	O	
		SEC. XI				O	G	T
		CATGY	EXAM			R	E	H
		ITEM NO	METHOD	PROCEDURE		E	O	E
NUMBER	IDENTIFICATION					C	M	R
								REMARKS
								CALIBRATION BLOCK
<u>24-SI-1201 (FIG NO B-5)</u>								
701100	H-11, R-10 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	- - X			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0138. GAP LESS THAN DRAWING - ACCEPTABLE PER DS-002.
701200	H-10 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	- - X			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0058. AS BUILT NOT PER DRAWING - ACCEPTABLE PER DS-002.
701250	R-7 COMPONENT SUPPORT	F-B F2.00	VT-3/4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0058.
701300	R-6Z COMPONENT SUPPORT	F-B F2.00	VT-3/4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0058.
701350	R-6Y COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0058.
<u>6-SI-1201 (FIG NO B-26)</u>								
706800	H-13, R-13 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0044.
706850	R-12 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0044.
<u>6-SI-1204 (FIG NO B-28)</u>								
707300	A-25 COMPONENT SUPPORT	F-A F1.00	VT-3	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0036.

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SUMMARY EXAMINATION AREA		ASME				N	O	
		SEC. XI				O	G	T
		CATGY	EXAM			R	E	H
		ITEM NO	METHOD	PROCEDURE		E	O	E
NUMBER	IDENTIFICATION					C	M	R
								REMARKS
								CALIBRATION BLOCK
<u>6-SI-1205 (FIG NO B-29)</u>								
707500	H-1 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	- - X			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0015. AS BUILT NOT PER DRAWING - ACCEPTABLE PER DS-002.
707550	H-2 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0015.
707600	R-1, R-2 COMPONENT SUPPORT	F-B F2.00	VT-3/4	5.711, REV. 0	- - X			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0015. GAP LESS THAN DRAWING - ACCEPTABLE PER DS-002.
<u>6-SI-1210 (FIG NO B-34)</u>								
708250	H-3 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0016.
<u>6-SI-1212 (FIG NO B-36)</u>								
708900	H-2 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0013.
708950	R-2 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0013.
709250	R-10 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X - -			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0330.

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SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER IDENTIFICATION		SEC. XI	CATGY	EXAM		O	G T
						R	E H
		ITEM NO	METHOD	PROCEDURE		E	O E
						C	M R
							REMARKS
							CALIBRATION BLOCK
<u>6-SI-1213 (FIG NO B-37)</u>							
709650	H-3 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0299.
709750	H-1 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0278.
709800	H-2 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0278.
709850	R-1 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0278.
709900	H-3 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0278.
709950	H-4 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0278.
710000	R-2 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0370.
<u>6-SI-1214 (FIG NO B-38)</u>							
710100	A-1 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0202.

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SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>6-SI-1214 (FIG NO B-38)</u>							
710150	H-1 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0203.
710250	R-2 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0201.
710300	H-2 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0200.
<u>4-SI-1208 (FIG NO B-46)</u>							
711700	H-11, R-9 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0043.
711750	H-10, R-8 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0043.
711800	H-8, R-6 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0043.
711850	H-7 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0065.
711900	H-6, R-5 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0060.

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SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	ASME SEC. XI CATGY EXAM ITEM NO METHOD	PROCEDURE	N O G T R E H E O E C M R	REMARKS

<u>4-SI-1208 (FIG NO B-46)</u>				
711950 H-5 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0060.
<u>4-SI-1209 (FIG NO B-47)</u>				
712050 H-7 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0003.
712100 H-6, R-3 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0006.
712150 H-5, R-2 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0009.
712200 H-4 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0003.
712250 H-3 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	5.711, REV. 0	- - X	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0010. GAP LESS THAN DRAWING - ACCEPTABLE PER DS-002.
712300 H-2, R-1 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0006.
712350 H-1 COMPONENT SUPPORT	F-C VT-3 F3.00 VT-4	5.711, REV. 0	- - X	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0010. GAP LESS THAN DRAWING - ACCEPTABLE PER DS-002.

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4-SI-1211 (FIG NO B-49)

713100	R-4	F-C	VT-3	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4			SEE NDE REPORT 94-50-0007.

713150	R-5	F-C	VT-3	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4			SEE NDE REPORT 94-50-0007.

713200	A-160	F-C	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4			SEE NDE REPORT 94-50-0175.

713250	H-17, R-9, R-21	F-C	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL
	COMPONENT SUPPORT	F3.00	VT-4			SEE NDE REPORT 94-50-0175.

713300	H-16	F-C	VT-3	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4			SEE NDE REPORT 94-50-0297.

3-S1-1202 (FIG NO B-51)

713500	R-7	F-C	VT3/4	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4			SEE NDE REPORT 94-50-0045.

713550	H-9	F-C	VT-3/4	5.711, REV. 0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4			SEE NDE REPORT 94-50-0045.

3-SI-1220 (FIG NO B-55)

713850 H-90 F-C VT-3 NDE-5711, REV.0 X - - EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT F3.00 VT-4 SEE NDE REPORT 94-50-0296.

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SUMMARY EXAMINATION AREA		ASME				N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G	T
		ITEM NO	METHOD	PROCEDURE		R	E	H
						E	O	E
						C	M	R
								REMARKS
								CALIBRATION BLOCK

3-SI-1220 (FIG NO B-55)

713900	H-89	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0296.

713950	H-6	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0294.

2-SI-1202 (FIG NO B-57)

714150	S-1	F-C	VT-3/4	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0019.

714200	S-2	F-C	VT-3/4	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0019.

714250	S-3	F-C	VT-3/4	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0019.

714300	S-4	F-C	VT-3/4	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0019.

714350	S-5	F-C	VT-3/4	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0019.

2-SI-1209 (FIG NO B-63)

715850	S-1	F-C	VT-3/4	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0018.

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SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		
<u>2-SI-1209 (FIG NO B-63)</u>							
715900	S-14	F-C	VT-3/4	5.711, REV. 0	-	-	X
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0018. SNUBBER SETTING ACCEPTABLE PER DES.
<u>2-SI-1211 (FIG NO B-65)</u>							
716000	R-23	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0272.
716050	H-1	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0298.
<u>2-SI-1213 (FIG NO B-67)</u>							
716300	S-1	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0273.
<u>2-SI-1221 (FIG NO B-74)</u>							
716600	S-16	F-C	VT-3/4	5.711, REV. 0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0046.
716650	S-12	F-C	VT-3/4	5.711, REV. 0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0064.
<u>2-SI-1222 (FIG NO B-75)</u>							
716700	S-8	F-C	VT-3/4	5.711, REV 0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0047.

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SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		
<u>2-SI-1222 (FIG NO B-75)</u>							
716750	S-9	F-C	VT-3/4	5.711, REV. 0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0047.
<u>2-SI-1223 (FIG NO B-76)</u>							
716800	S-1	F-C	VT-3/4	5.711, REV. 0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0063.
<u>2-SI-1226 (FIG NO B-75)</u>							
717850	S-1	F-C	VT-3/4	5.711, REV. 0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0066.
717900	S-2	F-C	VT-3/4	5.711, REV. 0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0066.
717950	S-3	F-C	VT-3/4	5.711, REV. 0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0066.

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SHUTDOWN COOLING SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		
<u>14-SC-1203 (FIG NO B-87)</u>							
721750	H-4 COMPONENT SUPPORT	F-B F2.00	VT-3/4	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0011.		
<u>12-SC-1208 (FIG NO B-89)</u>							
722700	H-4, R-3 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0062.		
722750	H-3 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0062.		
722800	R-2 COMPONENT SUPPORT	F-B F2.00	VT-3/4	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0042.		
722900	H-2 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0042.		
722950	H-1, R-1 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0059.		
723000	A-4 COMPONENT SUPPORT	F-A F1.00	VT-3/4	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0042.		

MAIN STEAM SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>36-MS-1201 (FIG NO B-97)</u>							
724450	H-53 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0151.		
724500	R-9 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0152.		
724550	H-51 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0153.		
724600	R-7 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0152.		
<u>34-MS-1202 (FIG NO B-100)</u>							
725350	H-5 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	-	-	X
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0148. SPRING SETTING ACCEPTABLE PER DES.		
725400	R-5 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	-	-	X
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0137. SNUBBER SETTING ACCEPTABLE PER DES.		
725450	H-7 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0141.		
725500	R-6 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	-	-	X
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0140. SNUBBER SETTING ACCEPTABLE PER DES.		

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MAIN STEAM SYSTEM

SUMMARY EXAMINATION AREA	ASME				W	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	C M R
							REMARKS
							CALIBRATION BLOCK
<u>34-MS-1202 (FIG NO B-100)</u>							
725550 H-8	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0149.
725600 R-10	F-C	VT-3	NDE-5711, REV.0	-	-	X	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0150. SNUBBER SETTING ACCEPTABLE PER DES.
725650 H-48	F-C	VT-3	NDE-5711, REV.0	-	-	X	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0168. SNUBBER SETTING ACCEPTABLE PER DES.
725700 R-15	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0167.
<u>34-MS-1204 (FIG NO B-101)</u>							
725750 H-6	F-C	VT-3	NDE-5711, REV.0	-	-	X	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00						SEE NDE REPORT 94-50-0340. REJECTED - LOOSE BOLTING.
725800 R-8	F-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F2.00						SEE NDE REPORT 94-50-0356.
725850 H-7, R-9, R-10	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00						SEE NDE REPORT 94-50-0354.
725900 H-8	F-C	VT-3	NDE-5711, REV.0	-	-	X	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0366. SNUBBER SETTING ACCEPTABLE PER DES.

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MAIN STEAM SYSTEM

SUMMARY EXAMINATION AREA		ASME				N	O				
		SEC. XI				O	G	T			
		CATGY	EXAM				R	E	H		
		ITEM NO	METHOD	PROCEDURE				E	O	E	REMARKS
NUMBER	IDENTIFICATION					C	M	R	**CALIBRATION BLOCK**		
<u>34-MS-1205 (FIG NO B-102)</u>											
725950	H-1	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.			
	COMPONENT SUPPORT	F3.00							SEE NDE REPORT 94-50-0371.		

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FEEDWATER SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>16-FW-1202 (FIG NO B-108)</u>							
727150	A-2	F-A	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F1.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0386.
<u>16-FW-1218 (FIG NO B-109)</u>							
727200	R-3	F-C	VT-3/4	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0377.
727250	R-2	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEENDE REPORT 94-50-0376.
727300	R-1	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEENDE REPORT 94-50-0376.
<u>16-FW-1219 (FIG NO B-110)</u>							
727450	H-3	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEENDE REPORT 94-50-0385.
727650	H-5	F-B	VT-3/4	NDE-5711, REV.0	-	-	X
	COMPONENT SUPPORT	F2.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0184. GAP LESS THAN DRAWING - ACCEPTABLE PER DS-002.

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SERVICE WATER HEAD TANKS

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					-	-	-
REMARKS							
					CALIBRATION BLOCK		

SWHT-11

780020	SWHT-11 S1 THRU S3	F-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F2.00						SEE NDE REPORT 94-50-0416.

SWHT-12

780030	SWHT-12 S1 THRU S3	F-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F2.00						SEE NDE REPORT 94-50-0416.

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SHUTDOWN COOLING HEAT EXCHANGERS

				N	O	
				O	G	T
				R	E	H
				E	O	E
				C	M	R
SUMMARY EXAMINATION AREA						REMARKS
NUMBER	IDENTIFICATION	CATGY	EXAM			
		ITEM NO	METHOD	PROCEDURE		**CALIBRATION BLOCK**

SCHE-12 (FIG NO 8-3)

799993	SCHE-12-S2	F-B	VT-3	5.711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F2.00				SEE NDE REPORT 94-50-0061.
799995	SCHE-12-S3	F-B	VT-3	5.711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F2.00				SEE NDE REPORT 94-50-0061.

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AUXILIARY FEEDWATER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK

<u>6-EB-B-1007 [SK-M-6191]</u>							
803875	H-8 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0410.
<u>6-EB-B-1008 [SK-M-6191]</u>							
803925	H-6 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0413.
<u>6-EB-B-1025 [M-1781]</u>							
804050	R-7 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0164.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>8-HB-18-1001 [SK-M-650, -712]</u>							
807700	A-1 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0358.
<u>8-HB-18-1003 [SK-M-713, -657]</u>							
807750	ANCHOR COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0390.
807800	H-3 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0295.
<u>8-HB-18-1007 [SK-M-650, -769(3)]</u>							
807950	A-5 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0357.

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STEAM GENERATOR AUXILIARY FEEDWATER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>6-HB-19-1001 (SK-M-661)</u>							
808800	H-1 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0048.
808850	A-1 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0048.
809100	R-5 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0021.
809450	H-1, R-1 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0021. GAP LESS THAN DRAWING - ACCEPTABLE PER DS-002.
809500	A-3 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0021.
809700	A-1 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0412.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			H	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>30-HB-22-1262 (SK-M-648)</u>							
810950	H-8	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>30-HB-22-1263 (SK-M-648)</u>							
811000	H-6	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>18-HB-22-1004 (SK-M-648)</u>							
811150	H-4	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
811200	R-4	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0421.
811250	R-5	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0421.
811300	H-5	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>18-HB-22-1009 (SK-M-648)</u>							
811450	R-8	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.

SERVICE WATER

SUMMARY EXAMINATION AREA		ASME	EXAM		N	O	REMARKS
NUMBER	IDENTIFICATION	SEC. XI	CATGY	ITEM NO	EXAM	METHOD	PROCEDURE
<u>18-HB-22-1034 [SK-M-641, -647(2), -647(1)]</u>							
811650	A-70 COMPONENT SUPPORT	F-A	VT-3/4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0056.
811700	H-1 COMPONENT SUPPORT	F-B	VT-3/4	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0056.
811750	H-2 COMPONENT SUPPORT	F-C	VT-3/4	5.711, REV. 0	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0056. SPRING SETTING ACCEPTABLE PER DES.
<u>18-HB-22-1123 [SK-M-642, -647(2), -647(1)]</u>							
812050	A-5 COMPONENT SUPPORT	F-B	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208.
812150	H-7 COMPONENT SUPPORT	F-C	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>16-HB-22-1184 [SK-M-647(1)]</u>							
812550	H-8 COMPONENT SUPPORT	F-C	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>16-HB-22-1185 [SK-M-647(1)]</u>							
812700	H-4 COMPONENT SUPPORT	F-C	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		
<u>14-HB-22-1002 [SK-M-648]</u>							
812900	H-10	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>14-HB-22-1006 [SK-M-648]</u>							
813200	H-11	F-B	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F2.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
813250	H-7, R-6	F-B	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F2.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>14-HB-22-1008 [SK-M-648]</u>							
813350	H-2	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>14-HB-22-1157 [SK-M-647(1)]</u>							
813750	R-14	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0419.
813800	R-15	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0419.
813850	R-16	F-C	VT-3	NDE-5711, REV.0	X	-	-
	COMPONENT SUPPORT	F3.00	VT-4				EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0419.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>14-HB-22-1158 (SK-M-647(1))</u>							
813900	R-9, R-11 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	-	-	X EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0420. MISSING SHIM - ACCEPTED BY DES.
813950	R-10 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0420.
<u>12-HB-22-1013 (SK-M-651, -643)</u>							
815150	H-7, R-8 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-3.
<u>12-HB-22-1033 (SK-M-641)</u>							
815200	RH-8 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-3.
815500	R-2 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-4.
<u>10-HB-22-1019 (SK-M-643, -6751)</u>							
815950	H-8 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-2.
816100	H-2 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0176.

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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
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SUMMARY EXAMINATION AREA	ASME				N	O	
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>10-HB-22-1019 [SK-M-643, -675]</u>							
816150 R-3	F-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F2.00						SEE NDE REPORT 94-50-0176.
<u>10-HB-22-1031 [SK-M-669, -641]</u>							
816250 H-2, R-2	F-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F2.00						SEE NDE REPORT 94-50-0292.
816300 H-3, R-3	F-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F2.00						SEE NDE REPORT 94-50-0292.
816350 H-4, R-4	F-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F2.00						SEE NDE REPORT 94-50-0287.
816400 H-5, R-5	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00						SEE NDE REPORT 94-50-0287.
816450 A-1	F-A	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F1.00						SEE NDE REPORT 94-50-0287.
816550 RH-9, R-10	F-B	VT-3	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F2.00						SEE NDE REPORTS 94-50-0005 AND 94-VT-1-208-2.
816600 H-B	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
COMPONENT SUPPORT	F3.00						SEE NDE REPORT 94-VT-1-208-1.

SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N O		REMARKS
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O G T	R E H	
		ITEM NO	METHOD	PROCEDURE	E O E	C M R	**CALIBRATION BLOCK**
<u>10-HB-22-1032 [SK-M-655, -641]</u>							
816650	A-40 COMPONENT SUPPORT	F-A F1.00	VT-3/4	5.711, REV. 0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0020.
816700	H-4, R-3 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0014.
816750	H-3 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0020.
816800	H-5, R-2 COMPONENT SUPPORT	F-B F2.00	VT-3/4	5.711, REV. 0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0014.
816850	H-2, R-1 COMPONENT SUPPORT	F-C F3.00	VT-3/4	5.711, REV. 0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0014.
816950	A-3 COMPONENT SUPPORT	F-A F1.00	VT-3/4	5.711, REV. 0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0020.
<u>10-HB-22-1109 [SK-M-644]</u>							
817880	H-2, R-1, R-2 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-3.
<u>10-HB-22-1109 [SK-M-642]</u>							
817890	H-1 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-2.

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SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		
<u>10-HB-22-1121 [SK-M-668, -642]</u>							
818350	H-2, R-2 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-208-3.		
<u>10-HB-22-1181 [SK-M-635(2), -641]</u>							
818900	H-4 COMPONENT SUPPORT	F-B F2.00	VT-3	5.711, REV. 0	-	-	X
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0001. GAP LESS THAN DRAWING - ACCEPTABLE PER DS-002.		
818950	R-4 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0001.		
819000	A-130 COMPONENT SUPPORT	F-A F1.00	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0001.		
819050	R-8 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	5.711, REV. 0	-	-	X
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0012. SNUBBER SETTING ACCEPTABLE PER DES.		
<u>10-HB-22-1266 [SK-M-674, -764]</u>							
819400	A-5 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0177.		
<u>10-HB-22-1382 [SK-M-1067]</u>							
819550	H-15, R-13 COMPONENT SUPPORT	F-B F2.00	VT-3/4	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0022.		

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SUMMARY	EXAMINATION AREA	ASME SEC. XI	CATGY	EXAM		N O O G T R E H E O E C M R	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE			**CALIBRATION BLOCK**
<u>B-HB-22-1015 [SK-M-712]</u>							
819650	H-1, R-1, R-2 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0212.
819750	H-3, R-3, R-4 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0212.
<u>B-HB-22-1016 [SK-M-769(3)]</u>							
819800	H-1, R-1, R-2 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0210.
819850	R-3, R-4 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0363.
819900	H-2 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0363.
819950	A-6 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0363.
<u>B-HB-22-1017 [SK-M-713]</u>							
820050	R-2, R-3 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X - -		EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0227.

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SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>8-HB-22-1017 [SK-M-713]</u>							
820100	H-1, R-1 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0213.
<u>8-HB-22-1124 [SK-M-750, -647(2)]</u>							
822650	H-4, R-8 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0415.
822700	H-3, R-7 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0415.
822750	H-2, R-5, R-6 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0415.
822800	R-4 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0425.
822850	R-3 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0425.
823000	A-50 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0139.
823050	H-12 COMPONENT SUPPORT	F-B F2.00	VT-3/4	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0057.

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SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>B-HB-22-1124 [SK-M-750, -647(2)]</u>							
823100	R-24 COMPONENT SUPPORT	F-B F2.00	VT-3/4	5.711, REV. 0	-	-	X EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORTS 94-50-0057 AND 94-VT-1-189-1. REJECTED - MISSING STANCHION.
<u>B-HB-22-1170 [SK-M-769(5)]</u>							
823250	H-2, R-2, R-3 COMPONENT SUPPORT	F-B F2.00	VT-3/4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0361.
823300	H-3 COMPONENT SUPPORT	F-C F3.00	VT-3/4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0361.
823350	H-4, R-4, R-5 COMPONENT SUPPORT	F-B F2.00	VT-3/4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0361.
823400	H-5 COMPONENT SUPPORT	F-C F3.00	VT-3/4	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0361.
823450	A-220 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0373.
<u>B-HB-22-1275 [SK-M-650]</u>							
824000	H-5, R-5 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-035.

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SUMMARY	EXAMINATION AREA	ASME SEC. XI CATGY	EXAM METHOD	PROCEDURE	N O D G T R E H E O E C M R	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C M R	**CALIBRATION BLOCK**
<u>6-HB-22-1024 [SK-M-760, -670, -737]</u>						
826500	H-2 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
826550	R-2 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
826600	R-3 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
826650	H-1 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
826700	R-1 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0431.
<u>6-HB-22-1206 [SK-M-712]</u>						
826900	H-5, R-7, R-8 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0208.
<u>6-HB-22-1207 [SK-M-712]</u>						
826950	H-4, R-5, R-6 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X - -	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0209.

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SERVICE WATER

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>6-HB-22-1208 [SK-M-713]</u>							
827000	H-3, R-6, R-7 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0211.
<u>6-HB-22-1215 [SK-M-769(1)]</u>							
827300	H-6 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0379.
<u>6-HB-22-1216 [SK-M-769(2)]</u>							
827400	H-11, R-12, R-13, R-14 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0360.
827450	H-9, R-9, R-10 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0360.
<u>6-HB-22-1217 [SK-M-769(2)]</u>							
827500	H-10 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0360.
<u>6-HB-22-1222 [SK-M-769(3)]</u>							
827600	H-3 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0367.
827650	R-5, R-6 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0367.

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SUMMARY EXAMINATION AREA		ASME			N	O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM		O	G T
		ITEM NO	METHOD	PROCEDURE		R	E H
						E	O E
						C	M R
							REMARKS
							CALIBRATION BLOCK
<u>6-HB-22-1223 [SK-M-769(3)]</u>							
827700	H-4 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0325.
827750	R-7, R-8 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0362.
<u>6-HB-22-1228 [SK-M-769(5)]</u>							
827900	H-6 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0372.
827950	R-6, R-7 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0372.
<u>6-HB-22-1230 [SK-M-769(5)]</u>							
828000	H-7 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0378.
828050	R-8, R-9 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0378.
<u>6-HB-22-1282 [SK-M-735, -756, -760]</u>							
828400	A-75 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0353.

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COMPONENT COOLING

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					-	-	-
REMARKS							
CALIBRATION BLOCK							

16-HB-23-1001 [SK-M-629(1), -629(2)]

829900	H-6	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0431.

829950	R-8, R-9	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00						SEE NDE REPORT 94-50-0431.

830050	R-13	F-B	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F2.00						SEE NDE REPORT 94-50-0431.

16-HB-23-1002 [SK-M-629(1)]

830200	H-5	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0431.

830250	R-6, R-7	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00						SEE NDE REPORT 94-50-0431.

16-HB-23-1003 [SK-M-629(2)]

830300	H-14	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0431.

16-HB-23-1009 [SK-M-629(4)]

831000	H-1	F-C	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL.
	COMPONENT SUPPORT	F3.00	VT-4					SEE NDE REPORT 94-50-0431.

DATE: 08/12/94
REVISION: 0

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 3 COMPLETED COMPONENTS

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COMPONENT COOLING

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
					REMARKS		
					CALIBRATION BLOCK		
<u>16-HB-23-1011 [SK-M-629(4)]</u>							
831100	H-6, R-4, R-5 COMPONENT SUPPORT	F-B F2.00	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0037.		
<u>16-HB-23-1027 [SK-M-629(3)]</u>							
831350	H-10 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	5.711, REV. 0	-	-	X
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0033. SPRING SETTING ACCEPTABLE PER DES.		
831400	R-14 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0033.		
<u>16-HB-23-1029 [SK-M-629(3)]</u>							
831500	H-7 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	5.711, REV. 0	-	-	X
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0035. SPRING SETTING ACCEPTABLE PER DES.		
<u>16-HB-23-1034 [SK-M-629(1)]</u>							
831600	H-4 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0038.		
831700	H-3, R-4 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	-
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0038.		
<u>16-HB-23-1036 [SK-M-629(3)]</u>							
831800	H-8 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	5.711, REV. 0	-	-	X
					EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0034. SPRING SETTING ACCEPTABLE PER DES.		

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REVISION: 0

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 3 COMPLETED COMPONENTS

PAGE: 142

COMPONENT COOLING

		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
SUMMARY EXAMINATION AREA		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK

10-HB-23-1017 [SK-M-618, -646]

833450	H-1, R-1 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0386.
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833500	H-2 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0386.
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833550	R-2 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0386.
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833600	A-3 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0386.
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833650	H-9, R-6 COMPONENT SUPPORT	F-B F2.00	VT-3	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0008.
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833750	H-8, R-5 COMPONENT SUPPORT	F-B F2.00	VT-3	5.711, REV. 0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0008.
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10-HB-23-1157 [SK-M-783, -787, -791]

834050	A-1 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0427.
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834100	H-5 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0427.
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DATE: 08/12/94
REVISION: 0

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 3 COMPLETED COMPONENTS

PAGE: 143

COMPONENT COOLING

SUMMARY EXAMINATION AREA	ASME								
NUMBER IDENTIFICATION	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N	O	
							O	G	T
							R	E	H
							E	O	E
							C	M	R
<u>10-HB-23-1157 (SK-M-783, -787, -791)</u>									
834150 H-4, R-7 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	-	-	X			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0427. GAP LESS THAN DRAWING - ACCEPTABLE PER DS-002.
834200 A-135 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	-			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0427.
834300 R-7 COMPONENT SUPPORT	F-C F3.00	VT-3/4 VT-4	NDE-5711, REV.0	X	-	-			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0426.
834350 H-6 COMPONENT SUPPORT	F-B F2.00	VT-3/4	NDE-5711, REV.0	X	-	-			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0426.
834400 R-6 COMPONENT SUPPORT	F-B F2.00	VT-3/4	NDE-5711, REV.0	X	-	-			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0426.
834450 H-9 COMPONENT SUPPORT	F-C F3.00	VT-3/4	NDE-5711, REV.0	X	-	-			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0426.
835050 R-1, R-2 COMPONENT SUPPORT	F-B F2.00	VT-3	5.711, REV. 0	X	-	-			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0041.
835100 R-3 COMPONENT SUPPORT	F-B F2.00	VT-3	5.711, REV. 0	X	-	-			EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0041.

DATE: 08/12/94
REVISION: 0

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 3 COMPLETED COMPONENTS

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COMPONENT COOLING

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>10-HB-23-1157 (SK-M-783, -787, -7911)</u>							
835150	R-4 COMPONENT SUPPORT	F-B F2.00	VT-3	5.711, REV. 0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0041.
<u>10-HB-23-1160 (SK-M-792, -788, -784)</u>							
835600	H-4 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
835650	R-3 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
835850	R-5 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
835900	H-7 COMPONENT SUPPORT	F-B F2.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
836000	R-7 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
836050	A-2 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0423.
836100	H-10, R-11 COMPONENT SUPPORT	F-C F3.00	VT-3	NDE-5711, REV.0	-	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0424. GAP LESS THAN DRAWING - ACCEPTABLE PER DS-002.

DATE: 07/29/94
REVISION: 0

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 3 COMPLETED COMPONENTS

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COMPONENT COOLING

SUMMARY EXAMINATION AREA		ASME			N	Q	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>8-HB-23-1155 [SK-M-797, -800]</u>							
838540	H-7, R-6 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.
838560	H-8 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0031.
838580	H-4, R-3 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0031.
838630	A-1 COMPONENT SUPPORT	F-A F1.00	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.
838640	H-1 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0050.
838660	R-2 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.
838680	H-3 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.
838690	H-4, R-3 COMPONENT SUPPORT	F-C F3.00	VT-3	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0032.

DATE: 07/29/94
REVISION: 0

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 3 COMPLETED COMPONENTS

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SALT WATER SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	O	
		SEC. XI			O	G	T
		CATGY	EXAM		R	E	H
		ITEM NO	METHOD	PROCEDURE	E	O	E
NUMBER	IDENTIFICATION				C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>36-LJ-1-1002 [SK-M-1133]</u>							
839610	H-7 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040.
<u>36-LJ-1-1003 [SK-M-1133]</u>							
839640	H-12 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-2.
<u>36-LJ-1-1003 [SK-M-627]</u>							
839700	A-310 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0417.
839750	A-45 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0417.
<u>36-LJ-1-1024 [SK-M-626]</u>							
840000	H-6 COMPONENT SUPPORT	F-C F3.00	VT-3 VT-4	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-50-0422.
<u>30-LJ-1-1002 [SK-M-1133]</u>							
840360	R-8, R-9 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-1.
840370	R-6 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-140-7.

DATE: 07/29/94
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CALVERT CLIFFS NUCLEAR POWER PLANT UNIT 1
SUMMARY OF NONDESTRUCTIVE EXAMINATIONS
SECOND INTERVAL, SECOND PERIOD, FIRST OUTAGE (1994)
CLASS 3 COMPLETED COMPONENTS

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SALT WATER SYSTEM

SUMMARY EXAMINATION AREA		ASME			N	J	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	O	G	T
		ITEM NO	METHOD	PROCEDURE	R	E	H
					E	O	E
					C	M	R
							REMARKS
							CALIBRATION BLOCK
<u>30-LJ-1-1003 [SK-M-1133]</u>							
840460	R-15, R-16 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-4.
<u>24-LJ-1-1008 [SK-M-1134]</u>							
842410	R-13 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-120.
<u>24-LJ-1-1039 [SK-M-1133]</u>							
842710	A-1 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-5.
<u>24-LJ-1-1040 [SK-M-1133]</u>							
842760	A-2 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-6.
<u>24-LJ-1-1041 [SK-M-1133]</u>							
842810	A-3 COMPONENT SUPPORT	F-A F1.00	VT-3/4	5.711, REV. 0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-040-3.
<u>12-LJ-1-1010 [SK-M-1134]</u>							
842890	H-8, R-8 COMPONENT SUPPORT	F-A F1.00	VT-3	NDE-5711, REV.0	X	-	- EXAMINATION PERFORMED BY BG&E PERSONNEL. SEE NDE REPORT 94-VT-1-120-1.

APPENDIX A

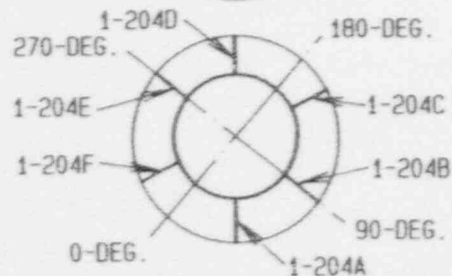
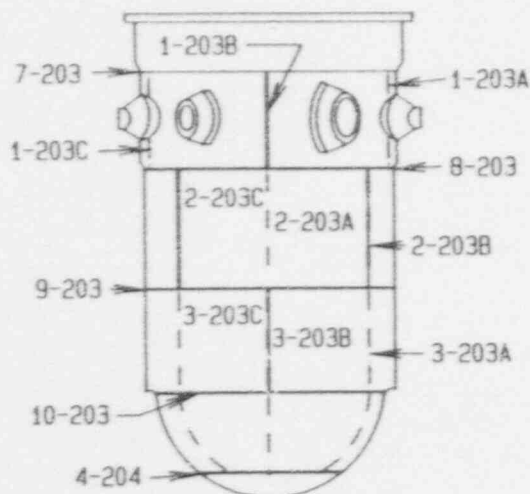
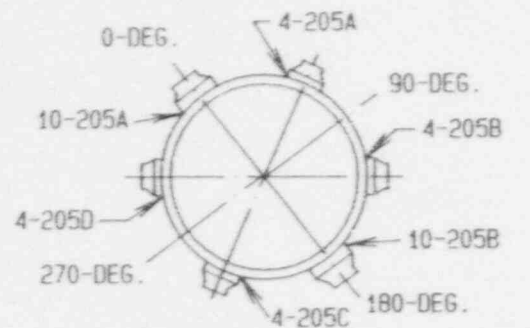
WELD IDENTIFICATION DRAWINGS - CLASS 1

APPENDIX A

WELD IDENTIFICATION DRAWINGS - CLASS 1

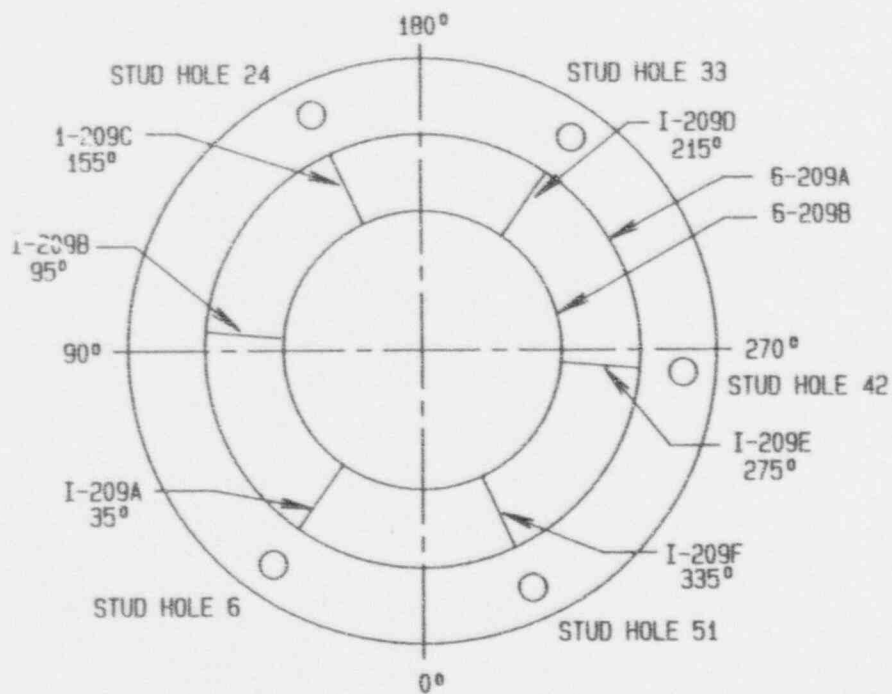
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SWRI LINE NO.	REACTOR PRESSURE VESSEL
BG&E LINE NO.	N/A
NOM. O.D./SCH.	N/A
NOM. THICKNESS	5" - 11"
MATERIAL	CSCL
CAL. BLK.	SEE TABLES

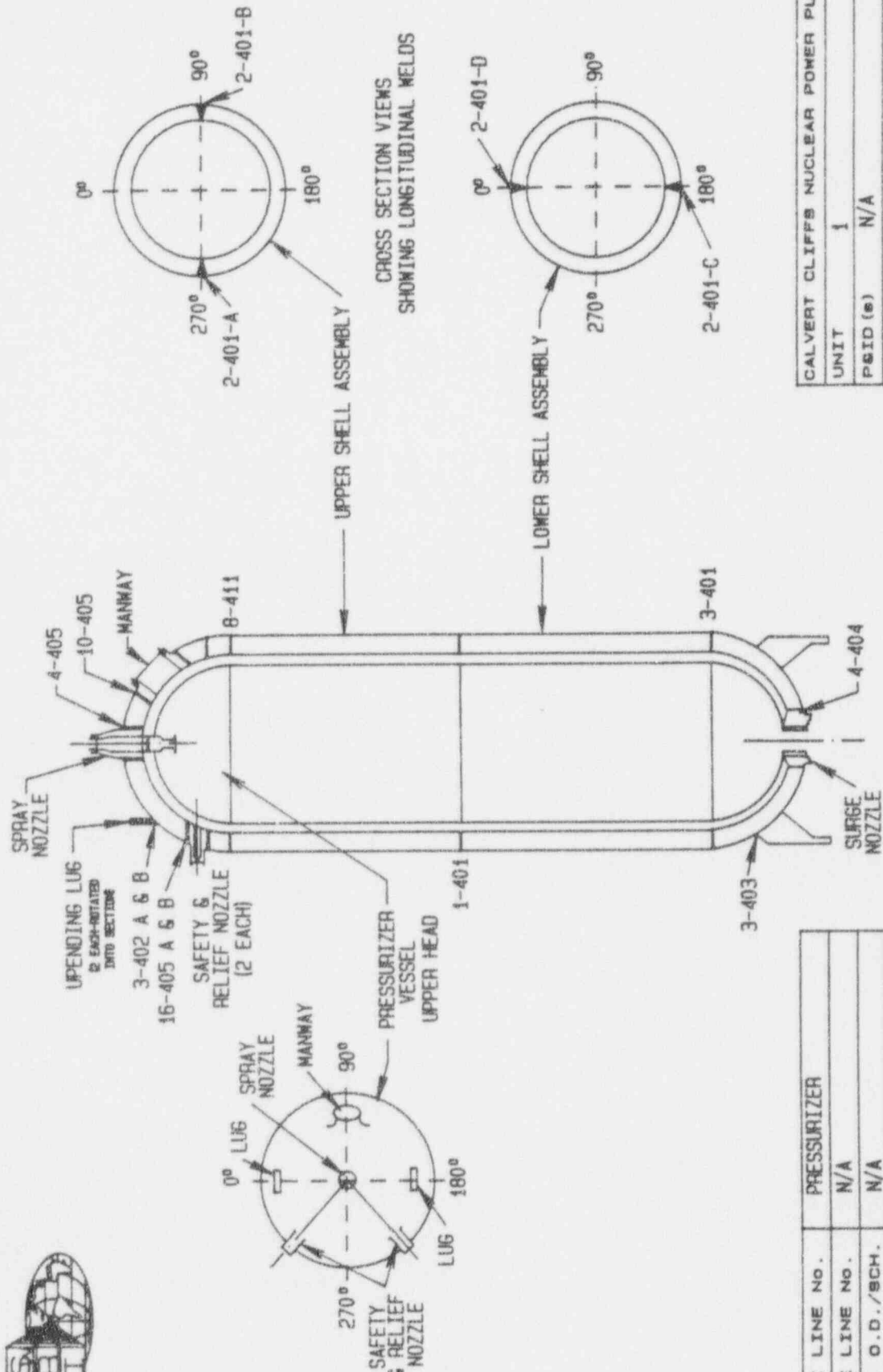
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	N/A
REFERENCE DWG (s)	N/A
FIGURE	A-1
REV.	0
11-9-90	



MERIDIONAL AND
CIRCUMFERENTIAL
WELDS

SWRI LINE No.	RPV CLOSURE HEAD
BS&E LINE No.	N/A
NOM. O.D./SCH.	N/A
NOM. THICKNESS	7"
MATERIAL	CSCL
CAL. BLK.	SEE TABLES

CALVERT CLIFFS NUCLEAR POWER PLANT		
UNIT	1	
P&ID (a)	N/A	
REFERENCE DWG (a)	N/A	
FIGURE	A-2	
REV.	0	11-9-90

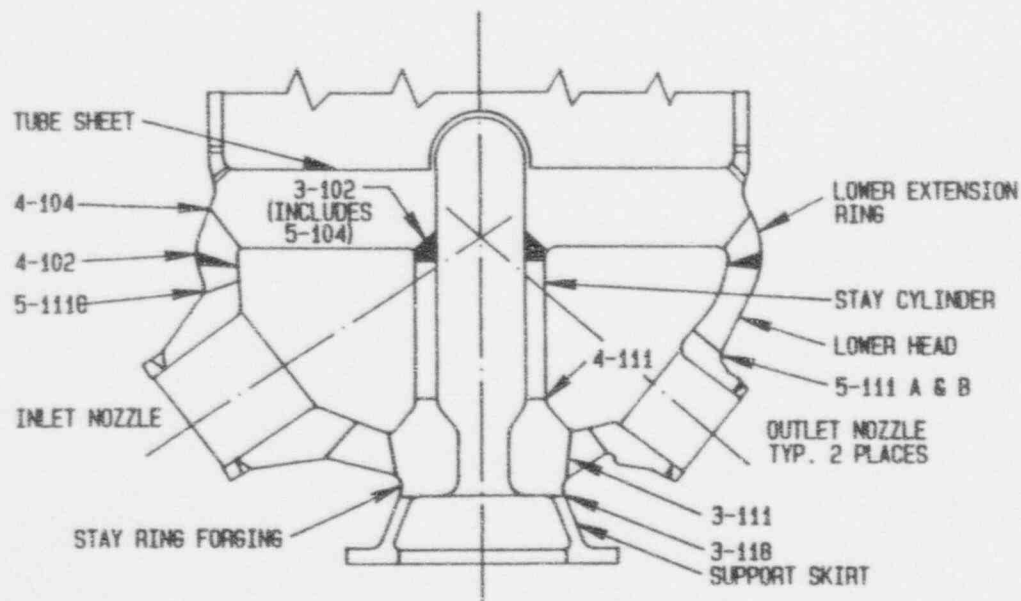
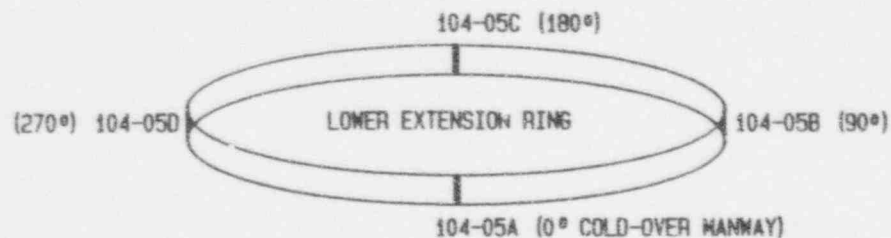
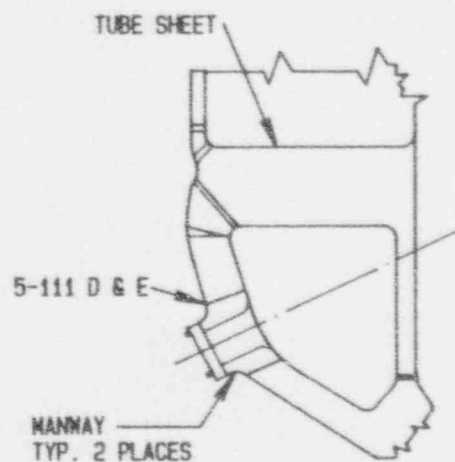


SWRI LINE NO.	PRESSURIZER
SSSE LINE NO.	N/A
NOM. O.D./SCH.	N/A
NOM. THICKNESS	4"
MATERIAL	CSCL
CAL. BLK.	SEE TABLES

CALVERT CLIFFS NUCLEAR POWER PLANT	UNIT	1
PSID (s)	N/A	N/A
REFERENCE DWG (s)	N/A	N/A
FIGURE	A-3	
REV.	0	11-9-90



A-4



SWRI LINE No.	S.G. TUBE SHEET & LOWER HEAD
SSSE LINE No.	N/A
NOM. O.D./SCH.	N/A
NOM. THICKNESS	7"
MATERIAL	CSCL
CAL. BLK.	CC-2, CC-33, CC-41

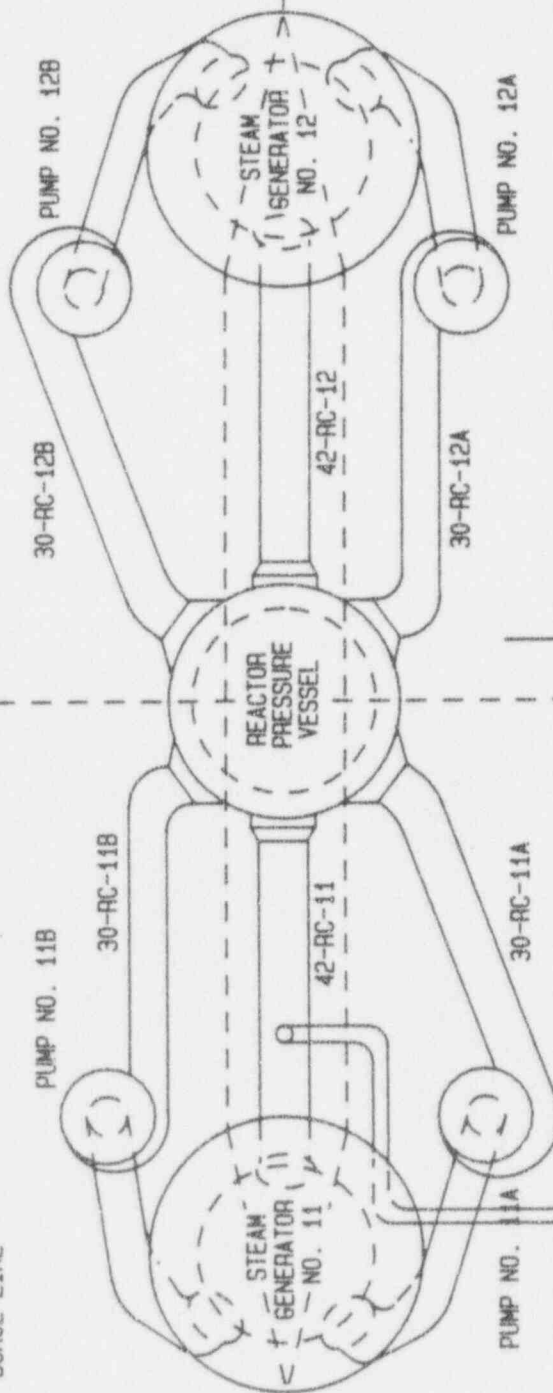
NOTE: THE WELD NUMBERS SHOWN ARE PRECEDED BY "11" FOR STEAM GENERATOR 11 AND "12" FOR STEAM GENERATOR 12.

CALVERT CLIFFS NUCLEAR POWER PLANT		
UNIT	1	
PSID (s)	N/A	
REFERENCE DWG (s)	N/A	
FIGURE	A-4	
REV.	0	11-9-90



REACTOR COOLANT PIPING LINES

PRESSURIZER
SURGE LINE



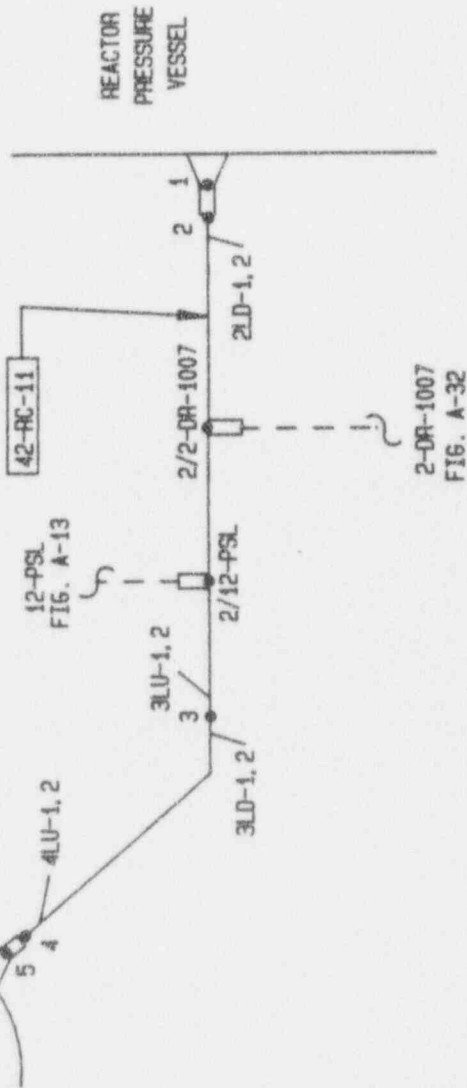
NOTE: SEE FIGURES A-7 THRU A-12 FOR WELD IDENTIFICATION DETAILS.

SWRI LINE NO.	REACTOR COOLANT SYSTEM
EGGE LINE NO.	N/A
NOM. O.D./SCH.	42", 30"
NOM. THICKNESS	4.75", 3"
MATERIAL	CSL
CAL. BLK.	SEE TABLES

CALVERT CLIFFS NUCLEAR POWER PLANT				
UNIT	1	P&ID (a)	N/A	
REFERENCE DWG (a)	N/A	FIGURE	A-6	
REV.	0			11-9-90

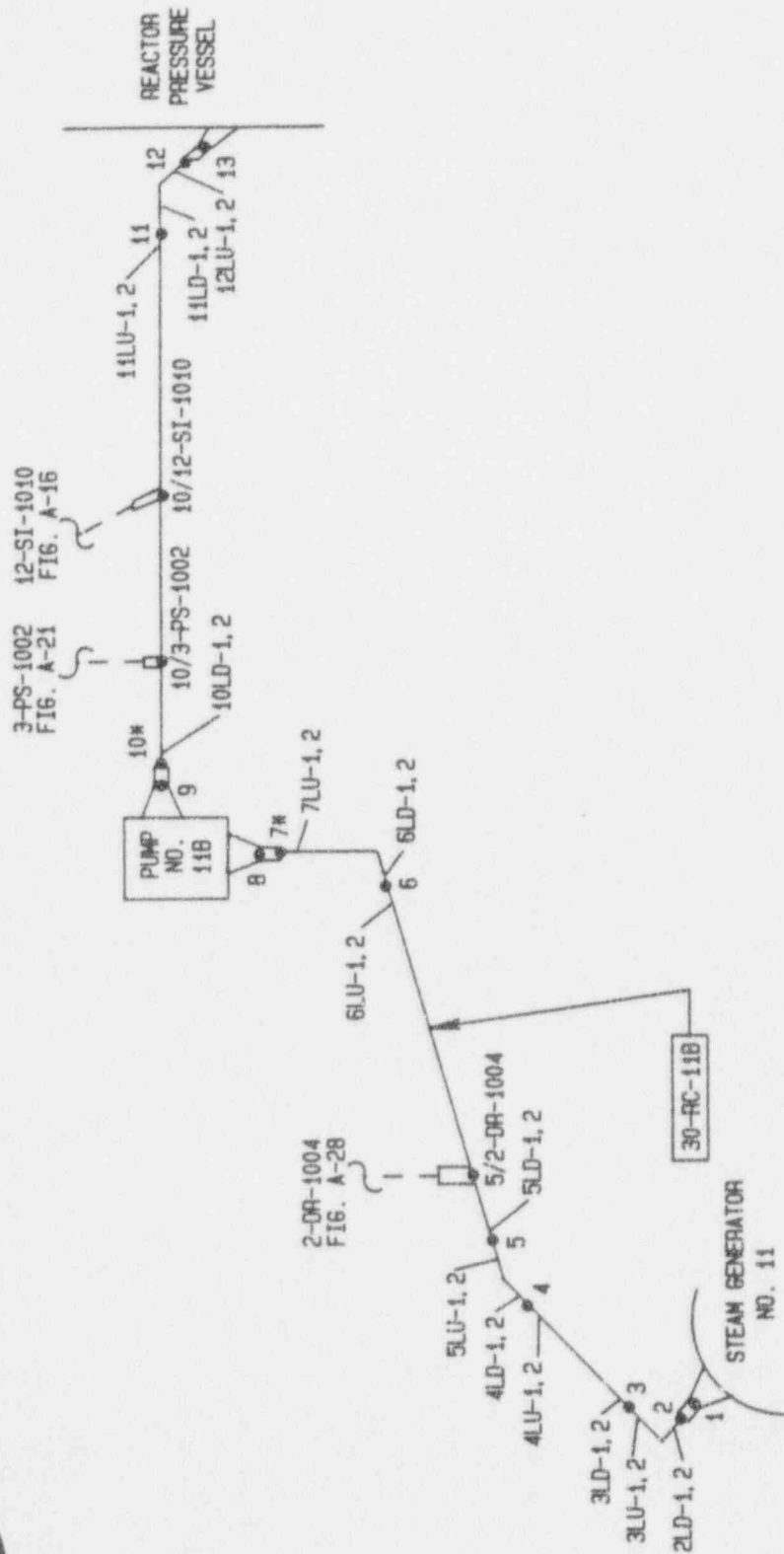


STEAM GENERATOR
NO. 11



SWRI LINE NO.	42-RC-11
BBSE LINE NO.	N/A
NOM. O.D./SCH.	42" / N/A
NOM. THICKNESS	4.750"
MATERIAL	CSCL
CAL. BLK.	CC-9

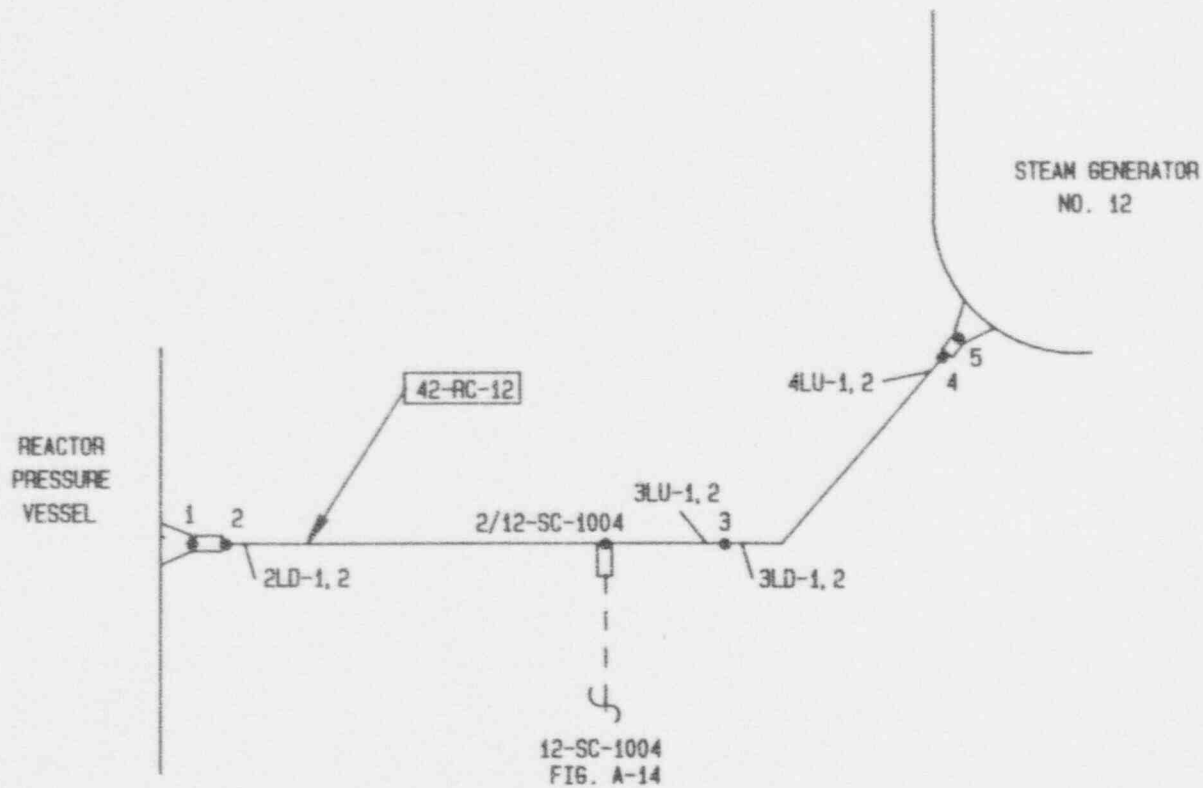
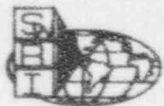
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-72
REFERENCE DWG (s)	N/A
FIGURE	A-7
REV.	0
	11-9-90



DISSIMILAR METAL WELD

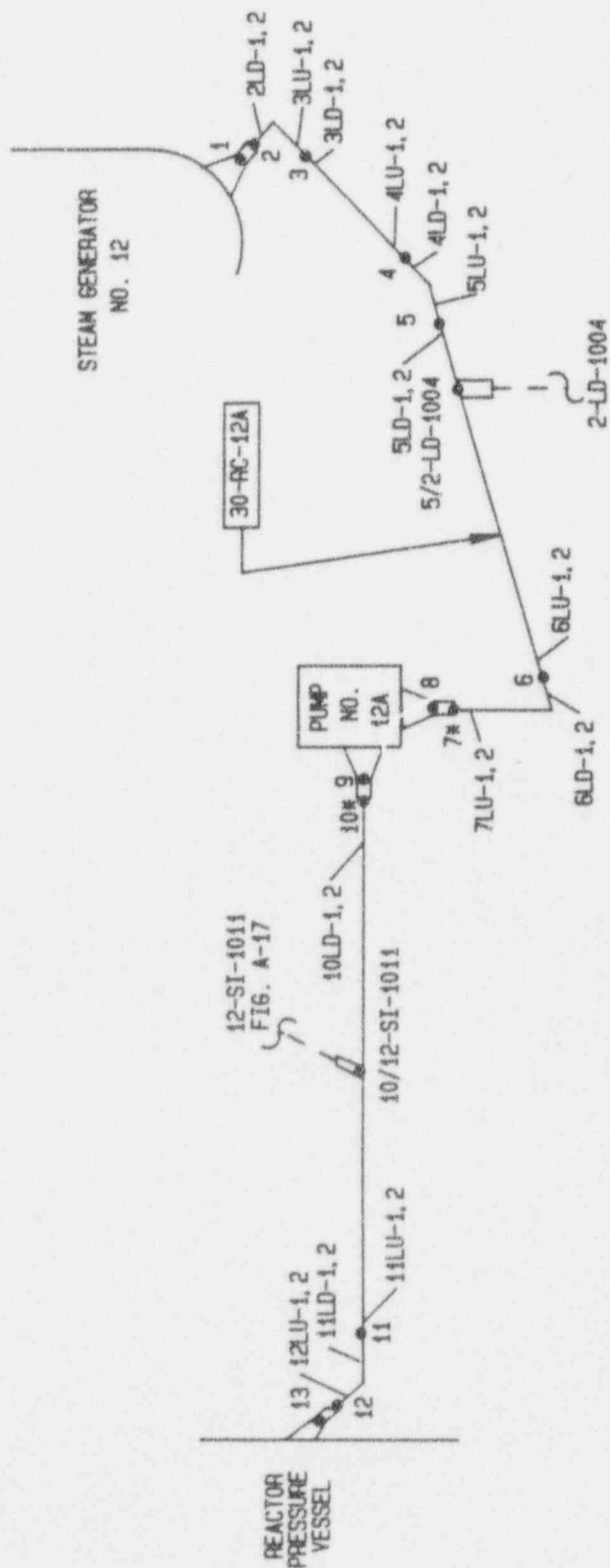
SWRI LINE NO.	30-RC-11B
SSRI LINE NO.	N/A
NOM. O.D./SCH.	30" / N/A
NOM. THICKNESS	3.000"
MATERIAL	CSC
CAL. BLK.	CC-7

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	N-72
REFERENCE DWG (s)	N/A
FIGURE	A-9
REV.	0
	11-9-90



SWRI LINE No.	42-RC-12
BASE LINE No.	N/A
NOM. O.D./SCH.	42" / N/A
NOM. THICKNESS	4.750"
MATERIAL	CSCL
CAL. BLK.	CC-9

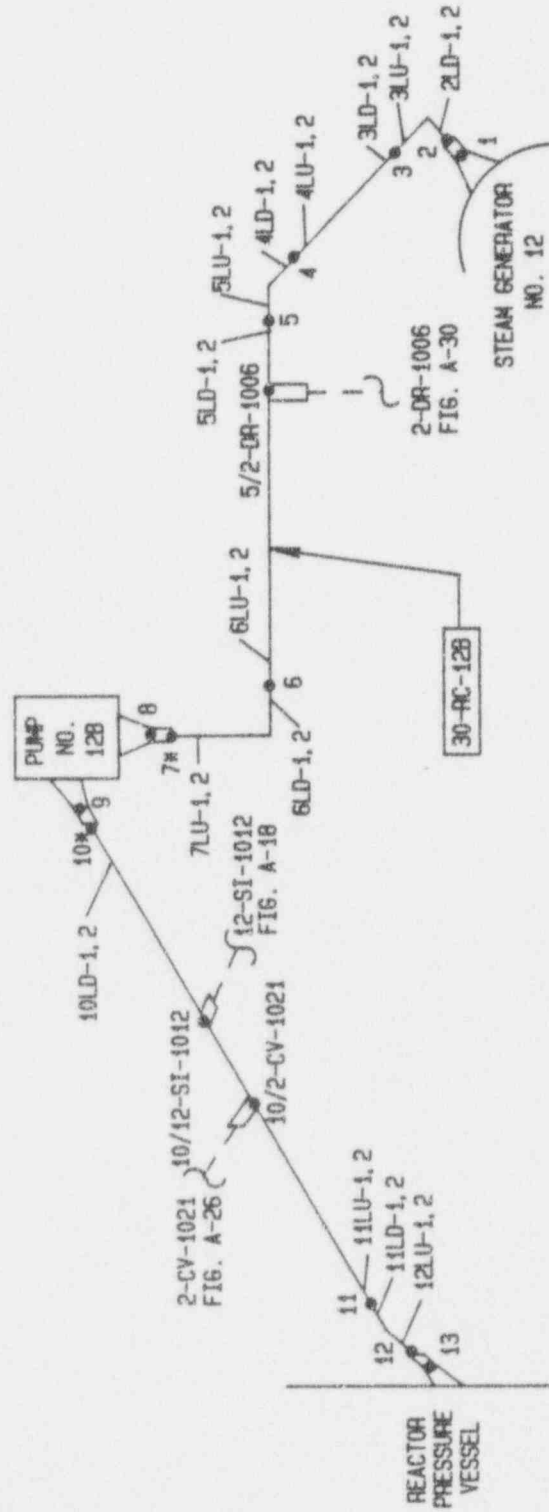
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	M-72
REFERENCE DWG (a)	N/A
FIGURE	A-10
REV.	0 11-9-90



* DISSIMILAR METAL WELD

SMRI LINE NO.	30-RC-12A
BBSE LINE NO.	N/A
NOM. O.D./SCH.	30" / N/A
NOM. THICKNESS	3.000"
MATERIAL	CSCL
CAL. BLK.	CC-7

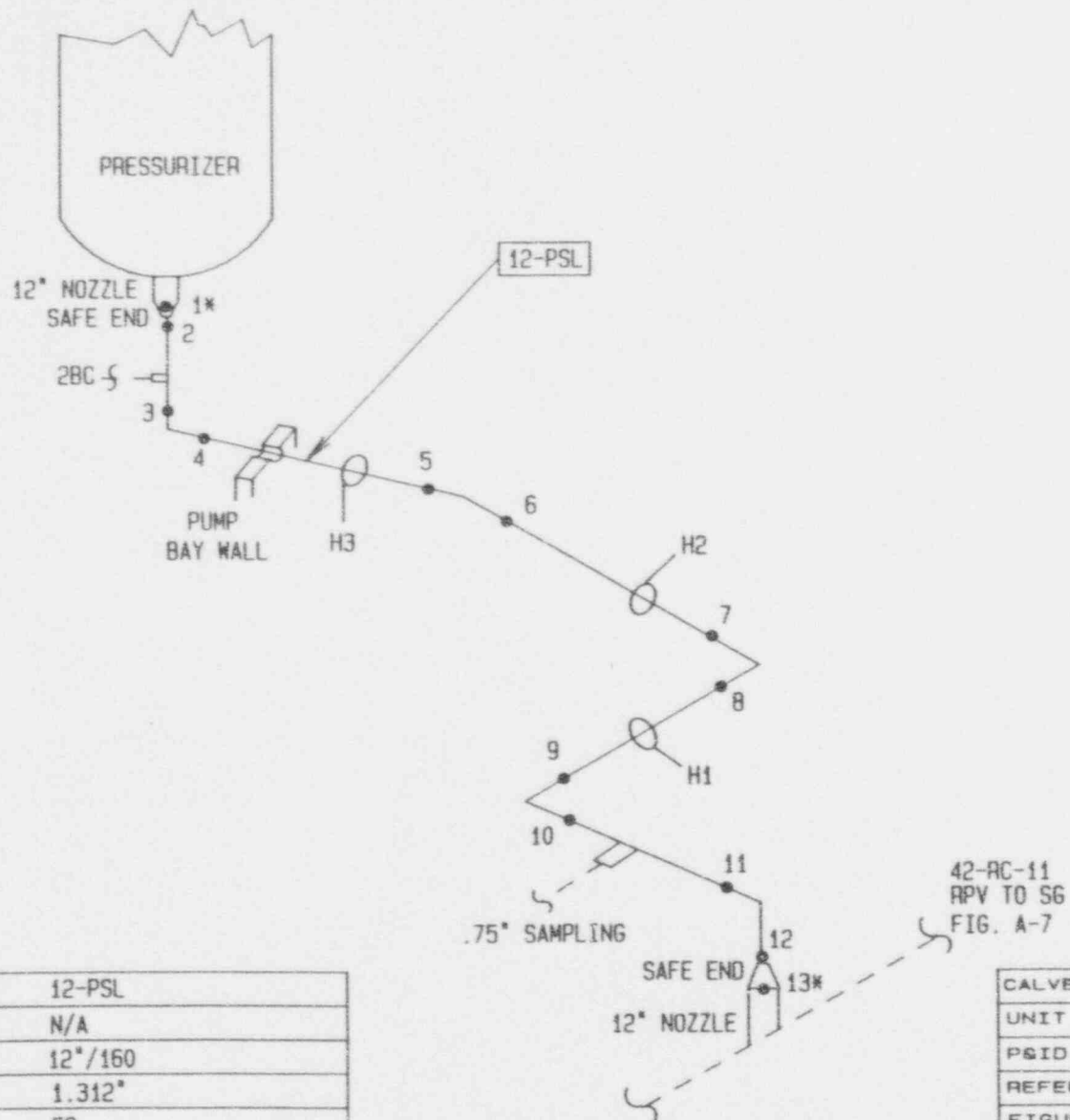
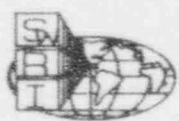
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	N-72
REFERENCE DWG (s)	N/A
FIGURE	A-11
REV.	0
11-9-00	



* DISSIMILAR METAL WELD

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-72
REFERENCE DWG (s)	N/A
FIGURE	A-12
REV.	0
	11-9-90

SWRI LINE NO.	30-RC-12B
BSSE LINE NO.	N/A
NOM. O.D./SCH.	30" / N/A
NOM. THICKNESS	3.000"
MATERIAL	CSCL
CAL. BLK.	CC-7

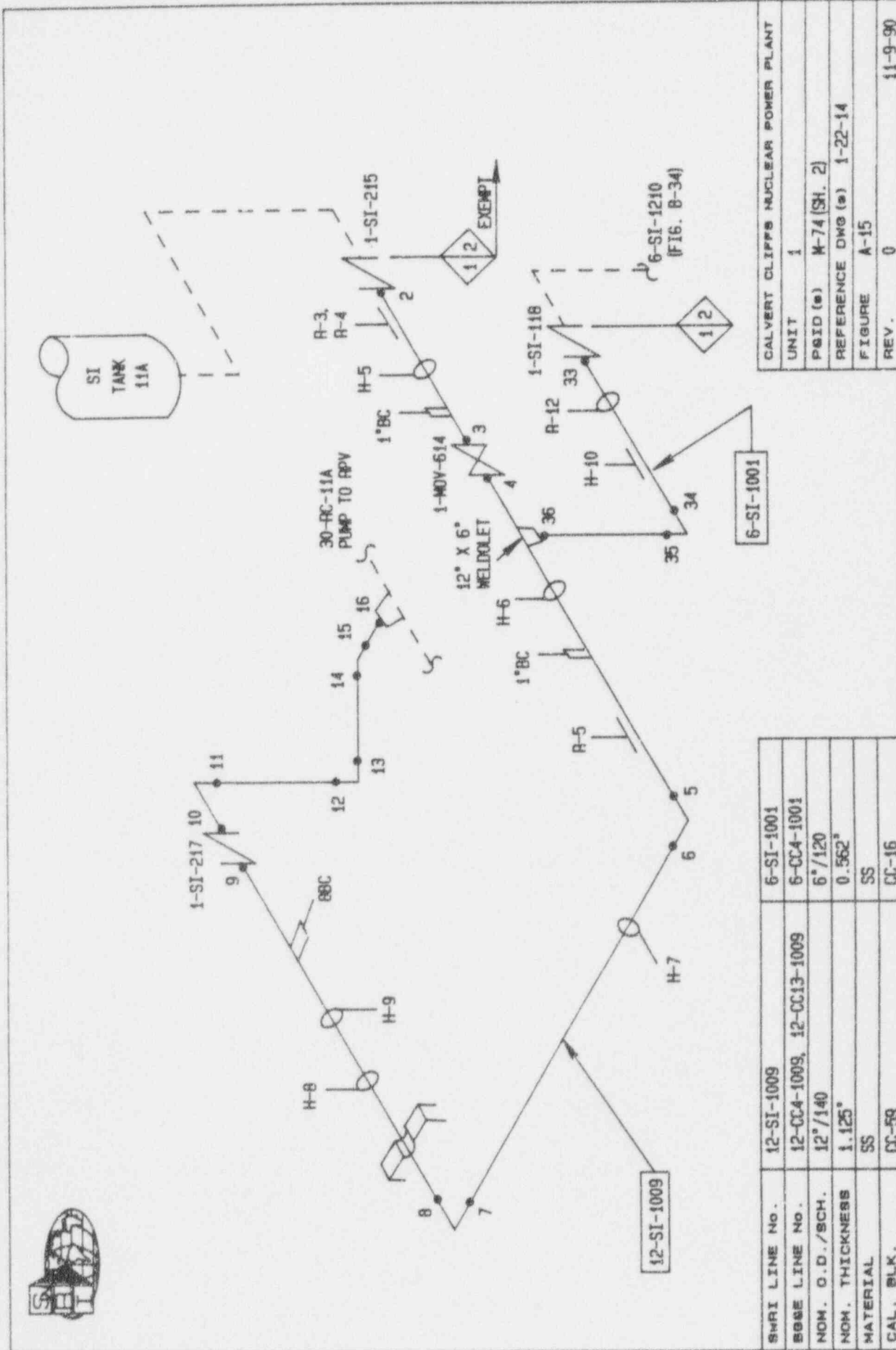


SWRI LINE No.	12-PSL
BG&E LINE No.	N/A
NOM. O.D./SCH.	12"/160
NOM. THICKNESS	1.312"
MATERIAL	CC
CAL. BLK.	CC-6

42-RC-11
RPV TO SG
FIG. A-7

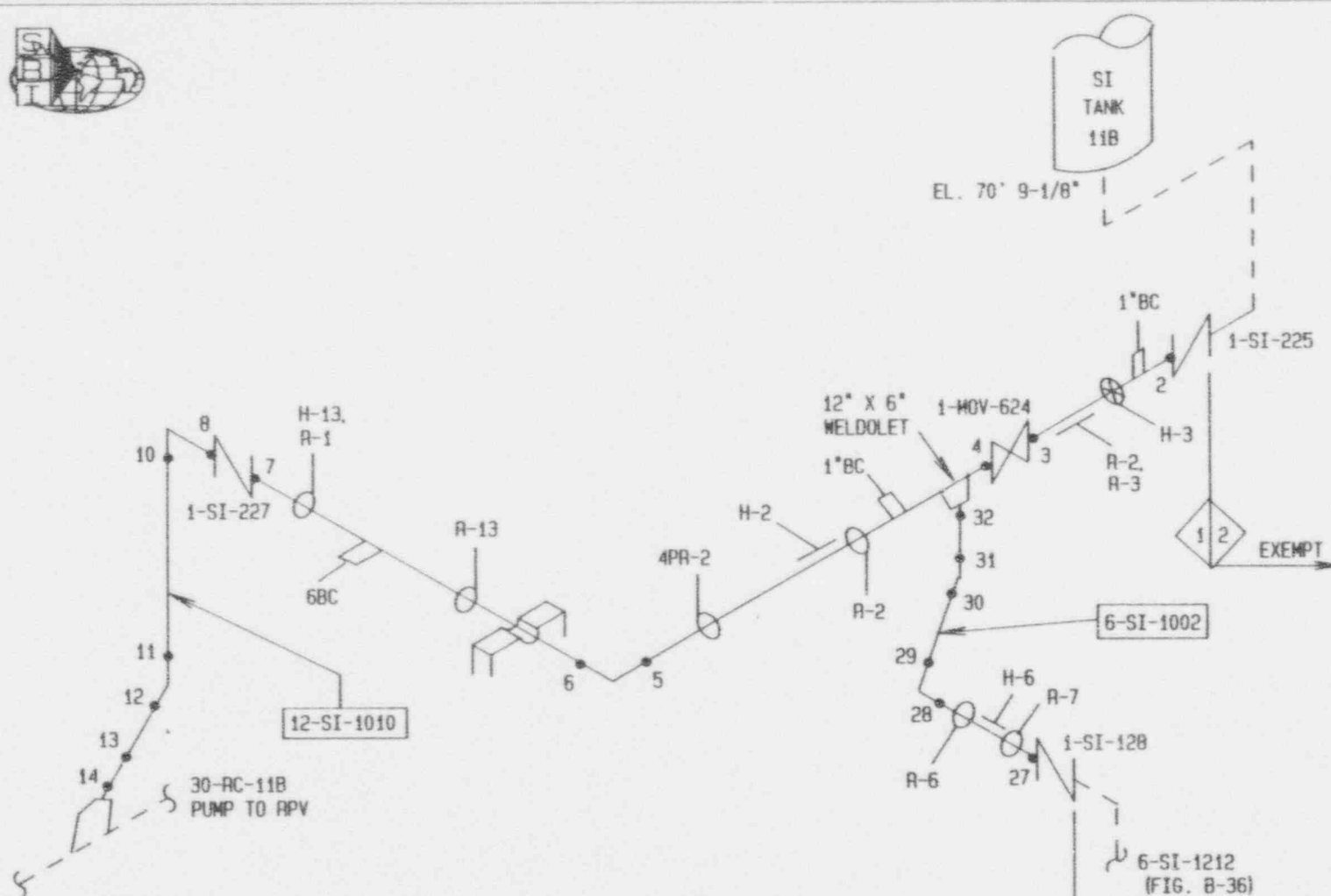
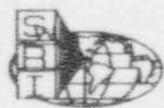
* DISSIMILAR METAL WELD

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	M-72
REFERENCE DWG (a)	N/A
FIGURE	A-13
REV.	0
	11-9-90



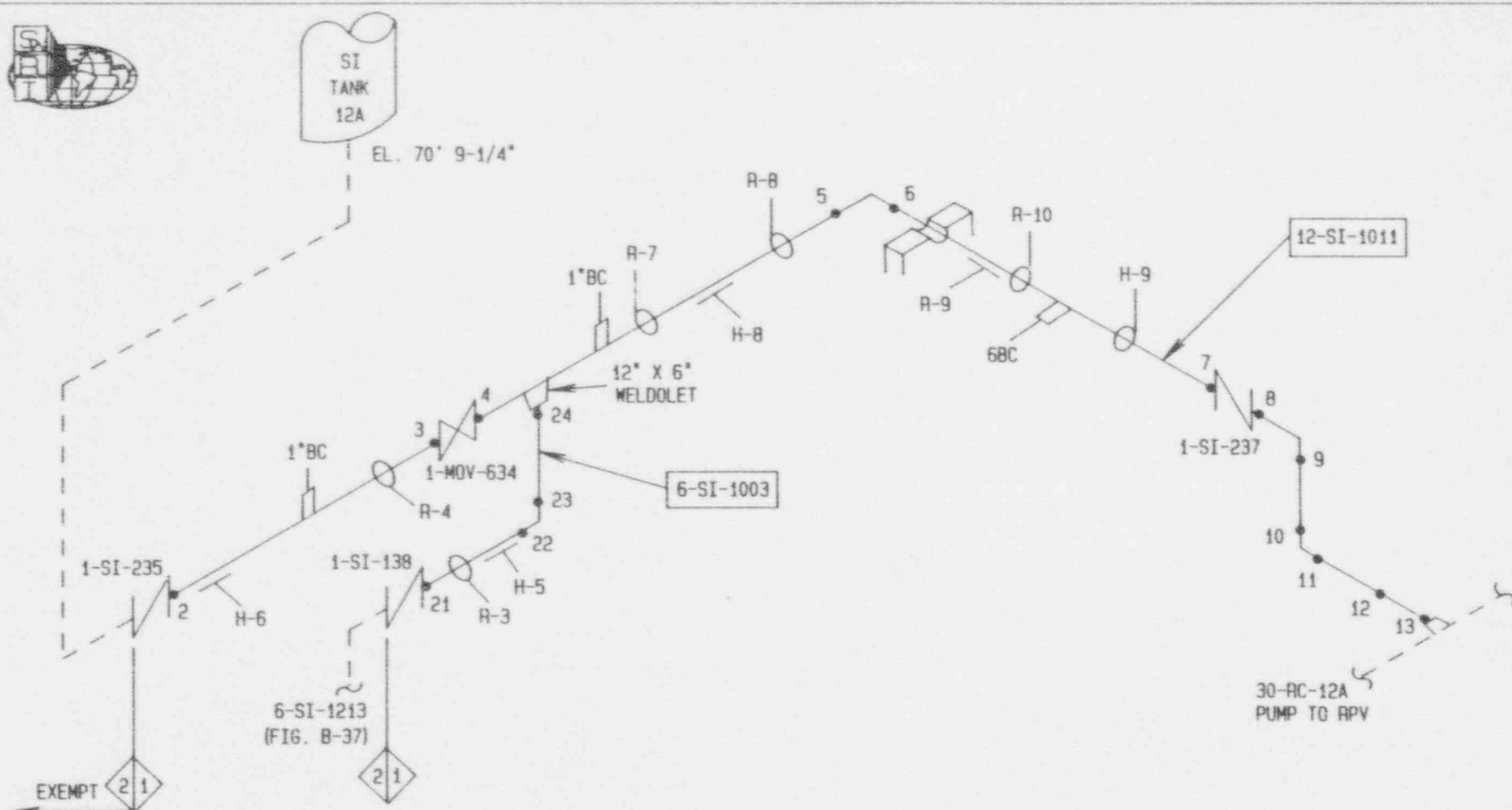
SWRI LINE No.	12-SI-1009	6-SI-1001
EGGE LINE No.	12-CC4-1009, 12-CC13-1009	6-CC4-1001
NOM. O.D./SCH.	12\"/>140	6\"/>120
NOM. THICKNESS	1.125\"/>	0.562\"/>
MATERIAL	SS	SS
CAL. BLK.	CC-59	CC-16

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PAID (S)	M-74 (SI. 2)
REFERENCE DWG (S)	1-22-14
FIGURE	A-15
REV.	0
	11-9-90



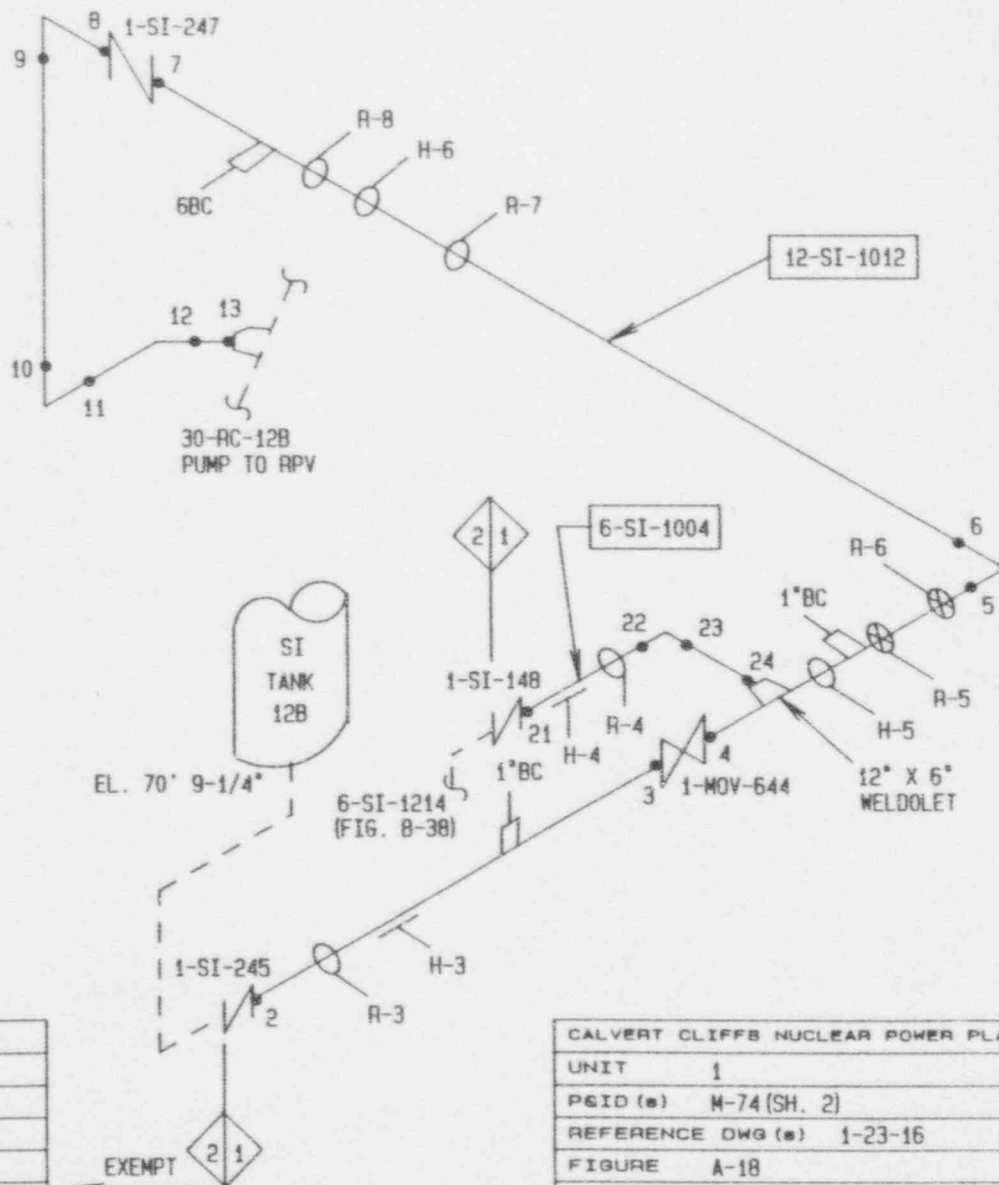
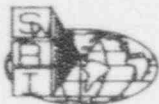
SWRI LINE No.	12-SI-1010	6-SI-1002
BS&E LINE No.	12-CC4-1010, 12-CC13-1010	6-CC4-1002
NOM. O.D./SCH.	12"/140	6"/120
NOM. THICKNESS	1.125"	0.562
MATERIAL	SS	SS
CAL. BLK.	CC-59	CC-16

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
P&ID (#)	M-74 (SH. 2)
REFERENCE DWG (#)	1-22-18
FIGURE	A-16
REV.	0
	11-9-90



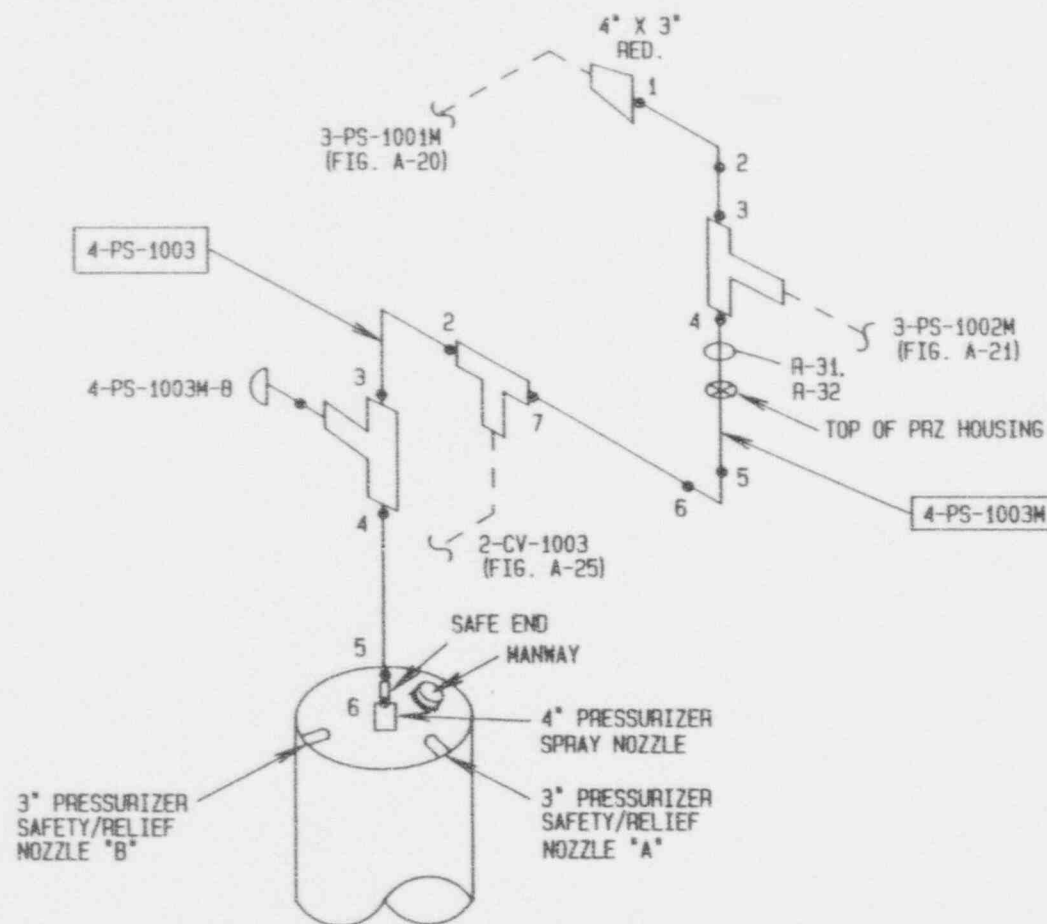
SWRI LINE No.	12-SI-1011	6-SI-1003
B&E LINE No.	12-CC4-1011, 12-CC13-1011	6-CC4-1003
NOM. O.D./SCH.	12"/140	6"/120
NOM. THICKNESS	1.125"	0.562"
MATERIAL	SS	SS
CAL. BLK.	CC-59	CC-16

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
P&ID (#)	M-74 (SH. 2)
REFERENCE DWG (#)	1-23-15
FIGURE	A-17
REV.	0 11-9-90



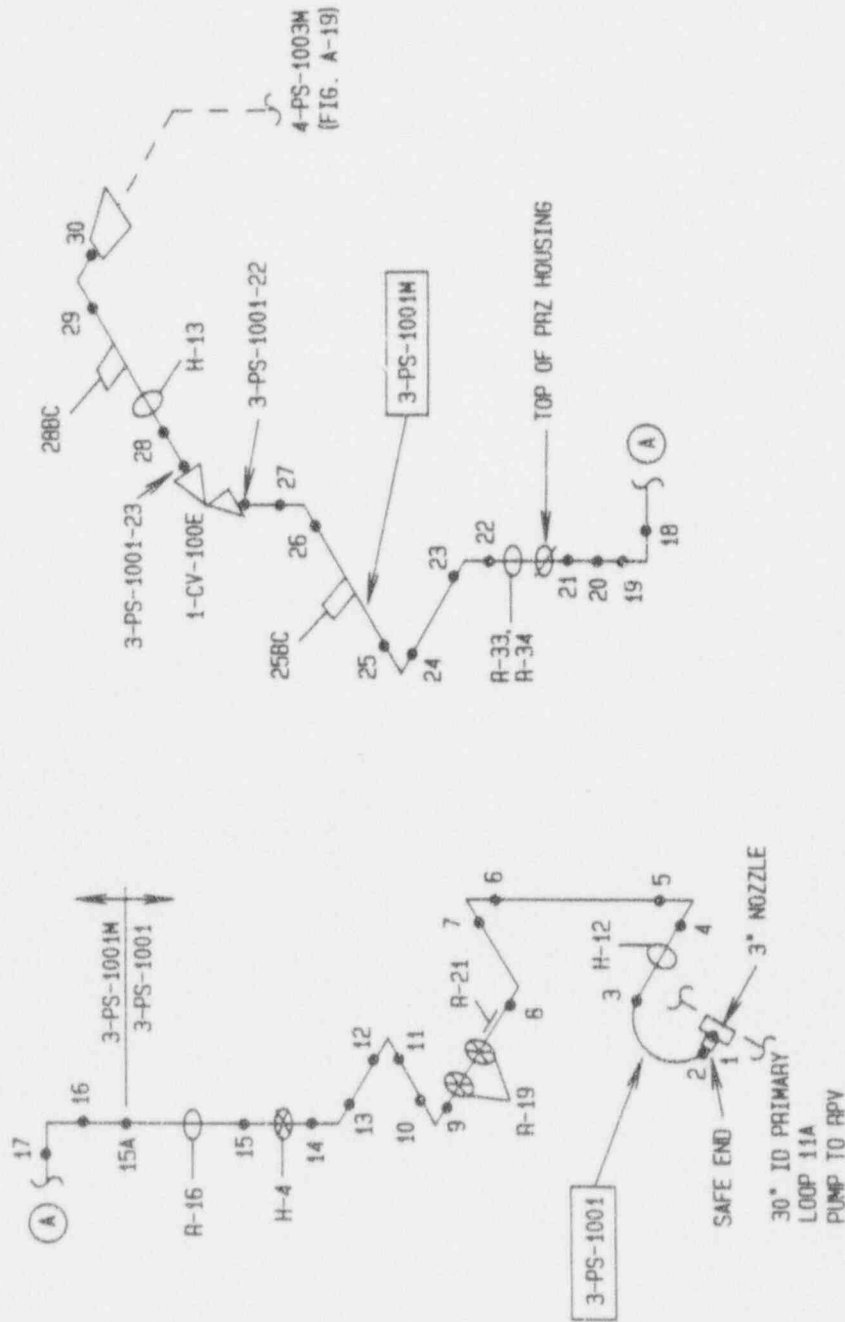
SWRI LINE No.	12-SI-1012	6-SI-1004
BG&E LINE No.	12-CC4-1012, 12-CC13-1012	6-CC4-1004
NOM. O.D./SCH.	12"/140	6"/120
NOM. THICKNESS	1.125"	0.562"
MATERIAL	SS	SS
CAL. BLK.	CC-59	CC-16

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (#)	M-74 (SH. 2)
REFERENCE DWG (#)	1-23-16
FIGURE	A-18
REV.	0
	11-9-90



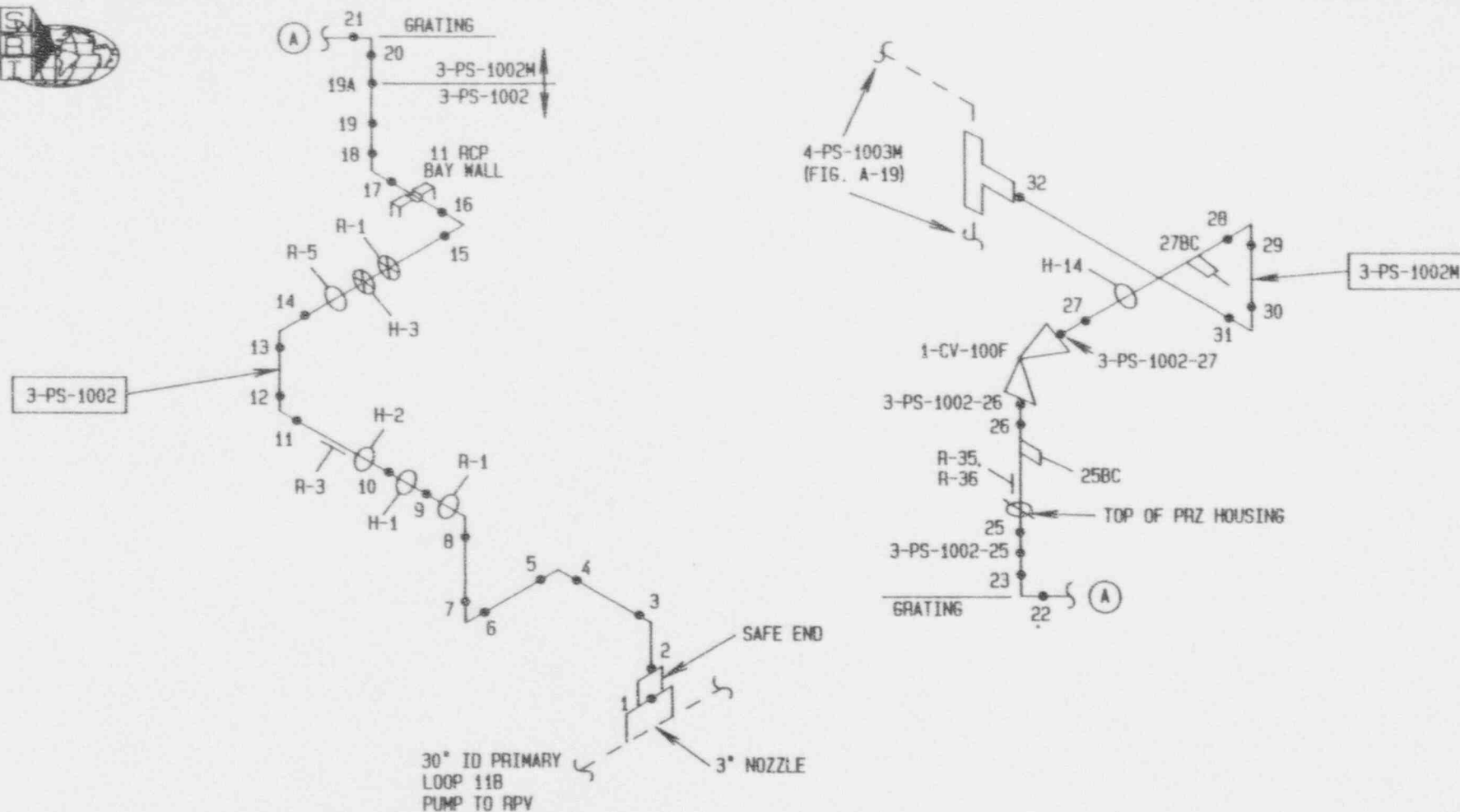
SWRI LINE No.	4-PS-1003	4-PS-1003M
B&E LINE No.	4-CC11-1003	4-CC11-1003M
NOM. O.D./SCH.	4"	4"
NOM. THICKNESS	0.438"	0.438"
MATERIAL	SS	SS
CAL. BLK.	CC-15	CC-15

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PGID (#)	M-72
REFERENCE DWG (#)	SKM-610, SH. 2
FIGURE	A-19
REV.	0
	11-9-90



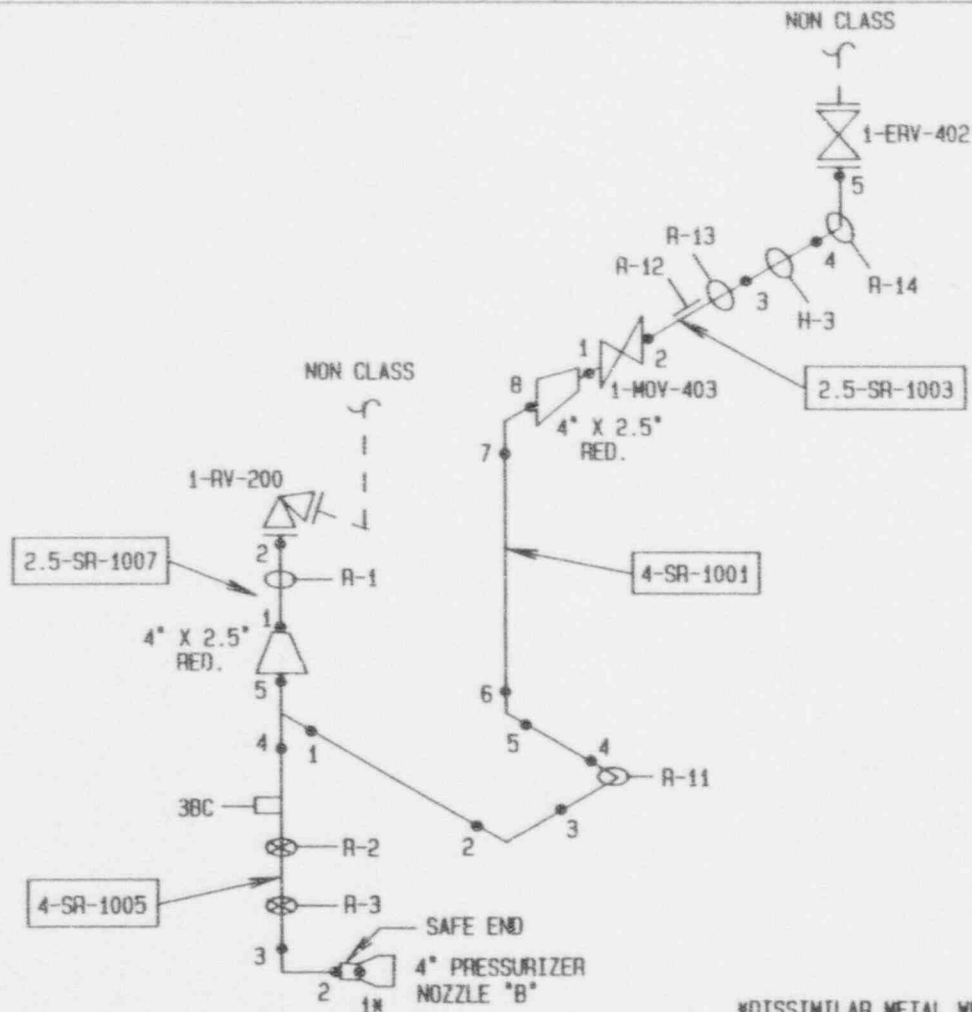
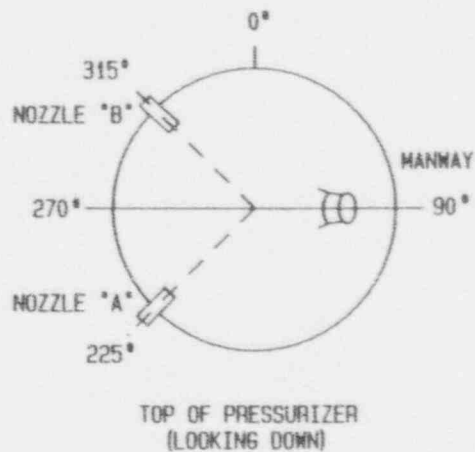
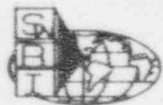
SWRI LINE No.	3-PS-1001	3-PS-1001M
B&E LINE No.	3-CC11-1001	3-CC11-1001M
NOM. O.D./SCH.	3"	3"
NOM. THICKNESS	0.438"	0.438"
MATERIAL	SS	SS
CAL. BLK.	CC-14	CC-14

CALVERT CLIFFS NUCLEAR POWER PLANT			
UNIT	1		
PGID (s)	M-72		
REFERENCE DWG (s)	SKM-610		
FIGURE	A-20		
REV.	0		11-9-90



SWRI LINE No.	3-PS-1002	3-PS-1002M
BGSE LINE No.	3-CC11-1002	3-CC11-1002M
NOM. O.D./SCH.	3"	3"
NOM. THICKNESS	0.438"	0.438"
MATERIAL	SS	SS
CAL. BLK.	CC-14	CC-14

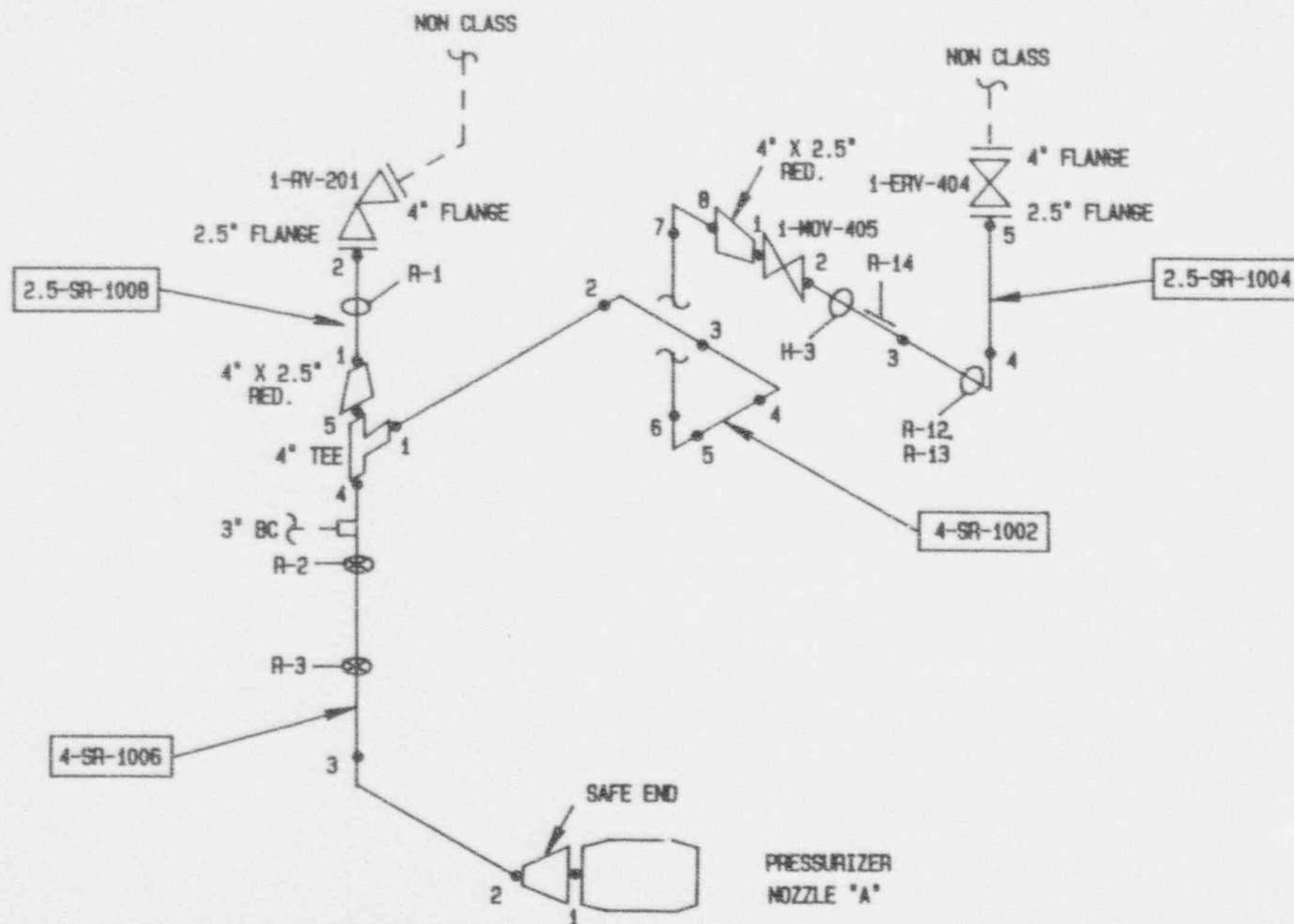
CALVERT CLIFFS NUCLEAR POWER PLANT		
UNIT	1	
P&ID (s)	M-72	
REFERENCE DWG (s)	SKM-610	
FIGURE	A-21	
REV.	0	11-9-90



DISSIMILAR METAL WELD

SWRI LINE No.	4-SR-1001	4-SR-1005	2.5-SR-1003	2.5-SR-1007
BB&E LINE No.	4-CC10-1001	4-CC10-1005	2.5-CC10-1003	2.5-CC10-1007
NOM. O.D./SCH.	4*/120	4*/120	2.5*/160	2.5*/160
NOM. THICKNESS	0.438*	0.438*	0.375*	0.375*
MATERIAL	SS	SS	SS	SS
CAL. BLK.	CC-15	CC-15	CC-13	CC-13

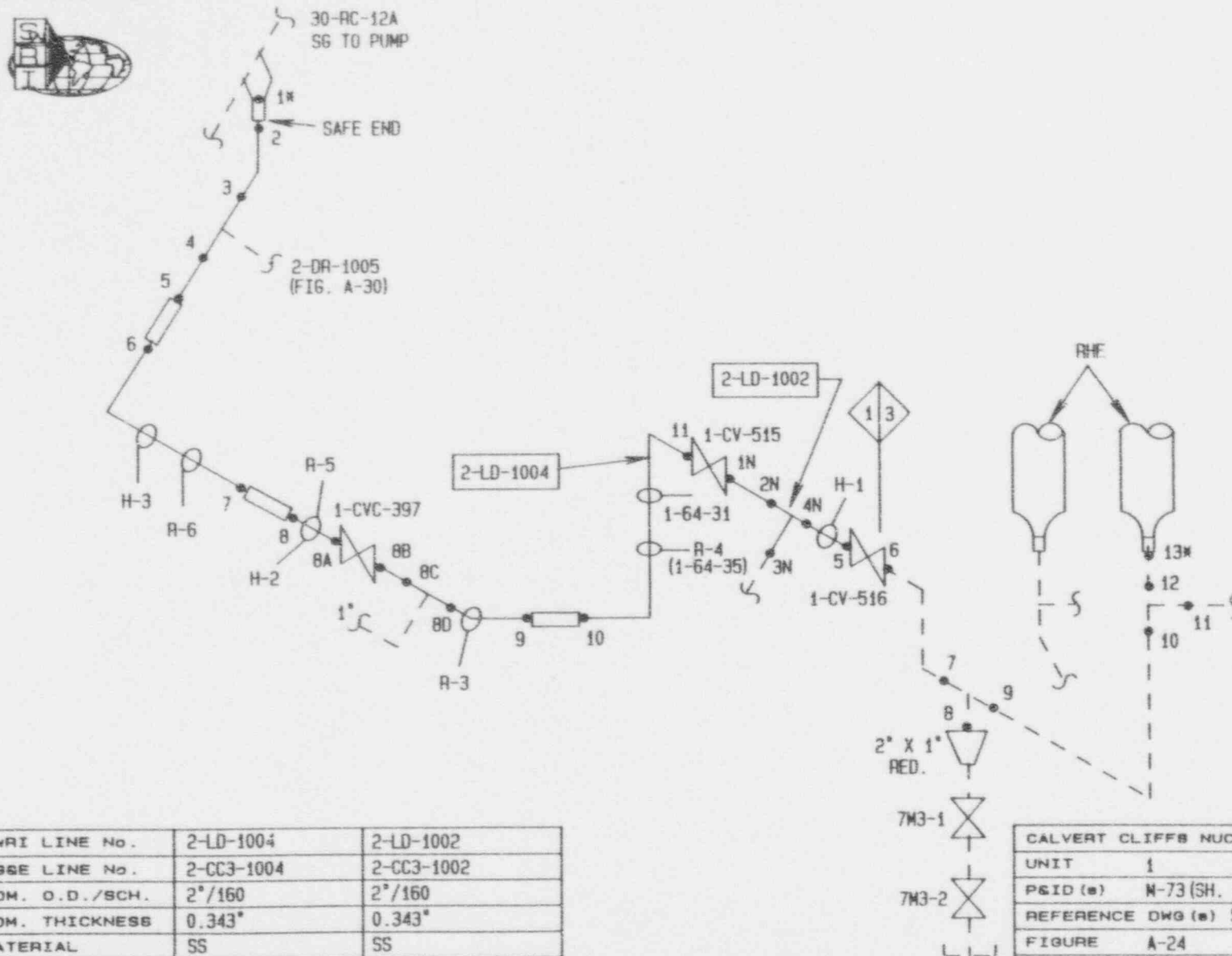
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (#)	M-72
REFERENCE DWG (#)	1-22-24, -25
FIGURE	A-22
REV.	0
	3-28-90



SWRI LINE No.	4-SR-1002	4-SR-1006	2.5-SR-1004	2.5-SR-1008
BASE LINE No.	4-CC10-1002	4-CC10-1006	2.5-CC10-1004	2.5-CC10-1008
NOM. O.D./SCH.	4"	4"	2.5"	2.5"
NOM. THICKNESS	0.438"	0.438"	0.375"	0.375"
MATERIAL	SS	SS	SS	SS
CAL. BLK.	CC-15	CC-15	CC-13	CC-13

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	M-72
REFERENCE DWG (a)	SKN-609 (SH. 1)
FIGURE	A-23
REV.	0

3-28-90

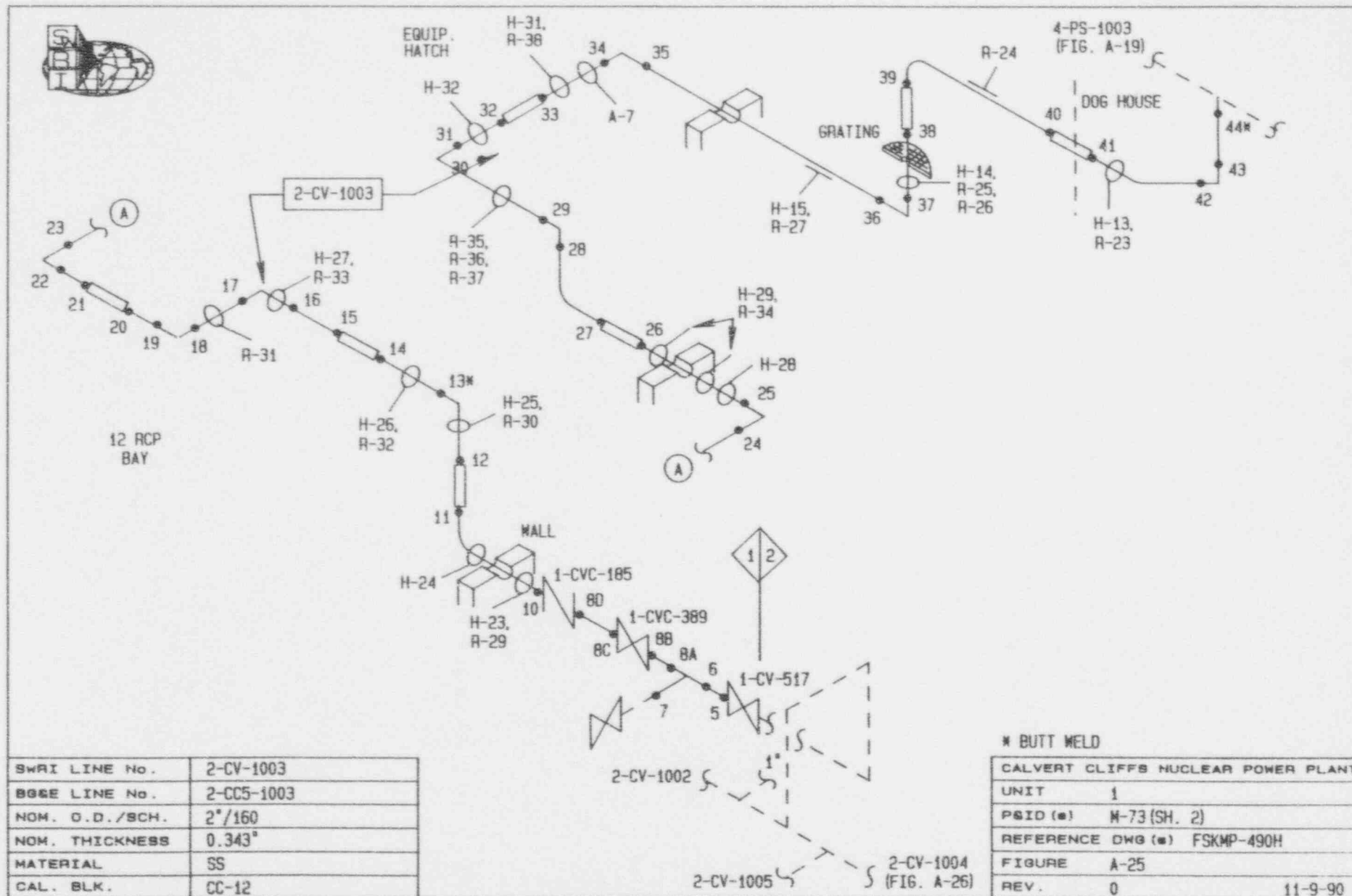


SWRI LINE No.	2-LD-1004	2-LD-1002
BGSE LINE No.	2-CC3-1004	2-CC3-1002
NOM. O.D./SCH.	2"/160	2"/160
NOM. THICKNESS	0.343"	0.343"
MATERIAL	SS	SS
CAL. BLK.	CC-12	CC-12

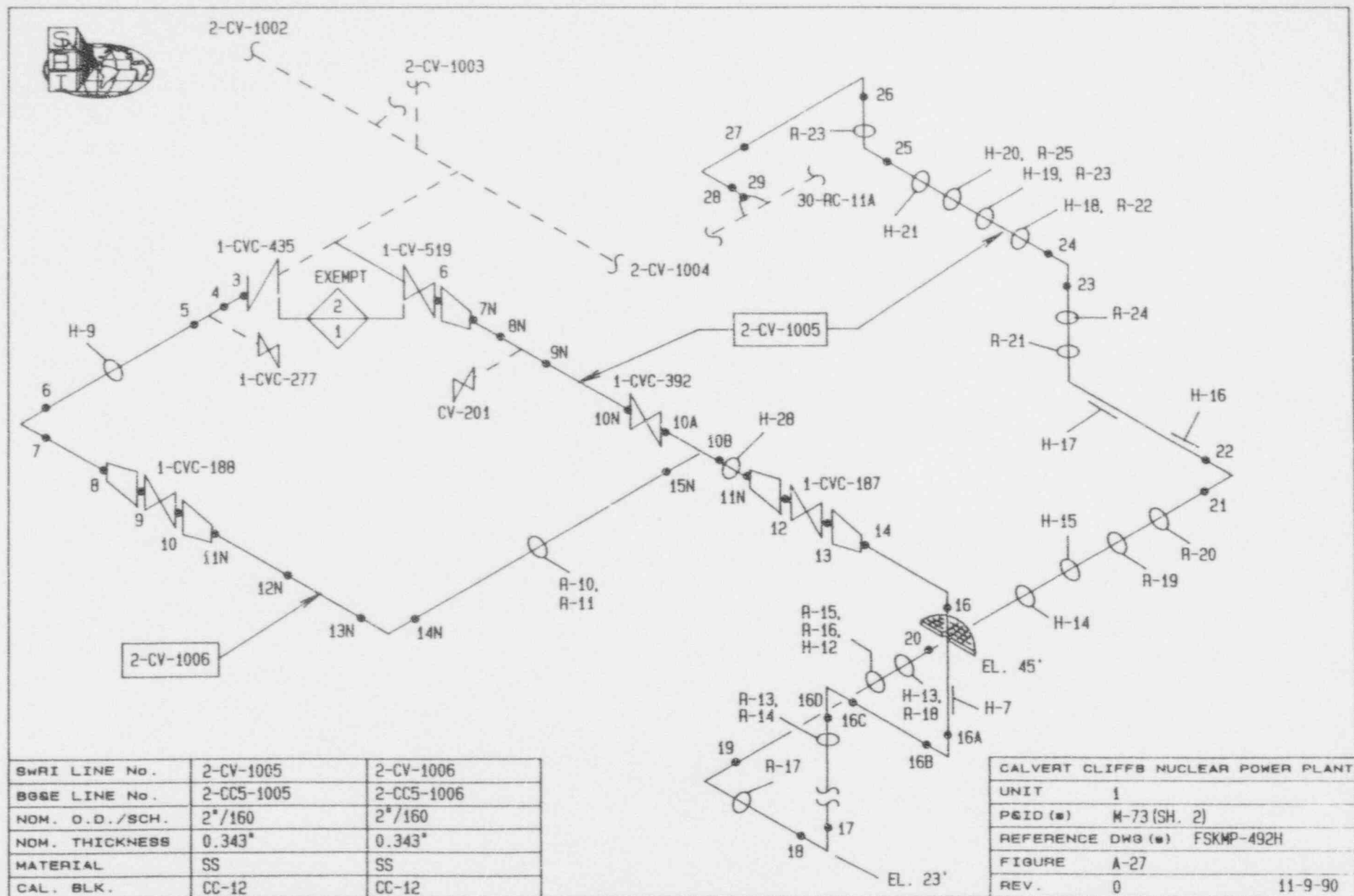
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (●)	N-73 (SH. 2)
REFERENCE DWG (●)	SKM-636, FSKMP-454, -456
FIGURE	A-24
REV.	0

11-9-90

A-24



A-26



11-9-90



30-RC-11A
SG TO PUMP

1A
SAFE END

2-DR-1003

1-RC-111

H-4

1-RC-112

NON CLASS

*DISSIMILAR METAL & BUTT WELD

CALVERT CLIFFS NUCLEAR POWER PLANT			
UNIT	1		
PGID (#)	M-72		
REFERENCE DWG (#)	FSK-575		
FIGURE	A-28		
REV.	0		11-9-90

SWRI LINE NO.	2-DR-1003
BGGZ LINE NO.	2-CC9-1003
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.343"
MATERIAL	SS
CAL. BLK.	CC-12



30-RC-11B
S6 TO PUMP

SAFE END

1-RC-113

H-4

1-RC-114

2-DR-1004

NON CLASS

MOISSIMILAR METAL & BUTT WELD

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PAID (S)	M-72
REFERENCE DWG (S)	FSK-1053
FIGURE	A-29
REV.	0
	11-9-90

SWRI LINE No.	2-DR-1004
BGSE LINE No.	2-CC9-1004
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.343"
MATERIAL	SS
CAL. BLK.	CC-12

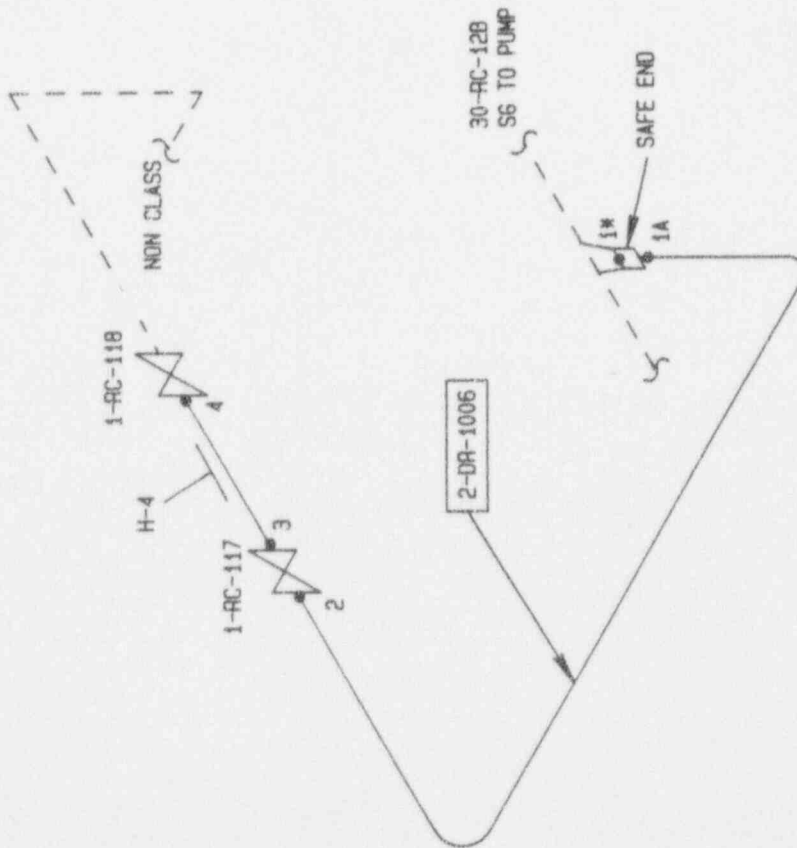


30-RC-12A
SG TO PUMP



SWRI LINE NO.	2-DR-1005
SGSE LINE NO.	2-CC9-1005
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.343"
MATERIAL	SS
CAL. BLK.	CC-12

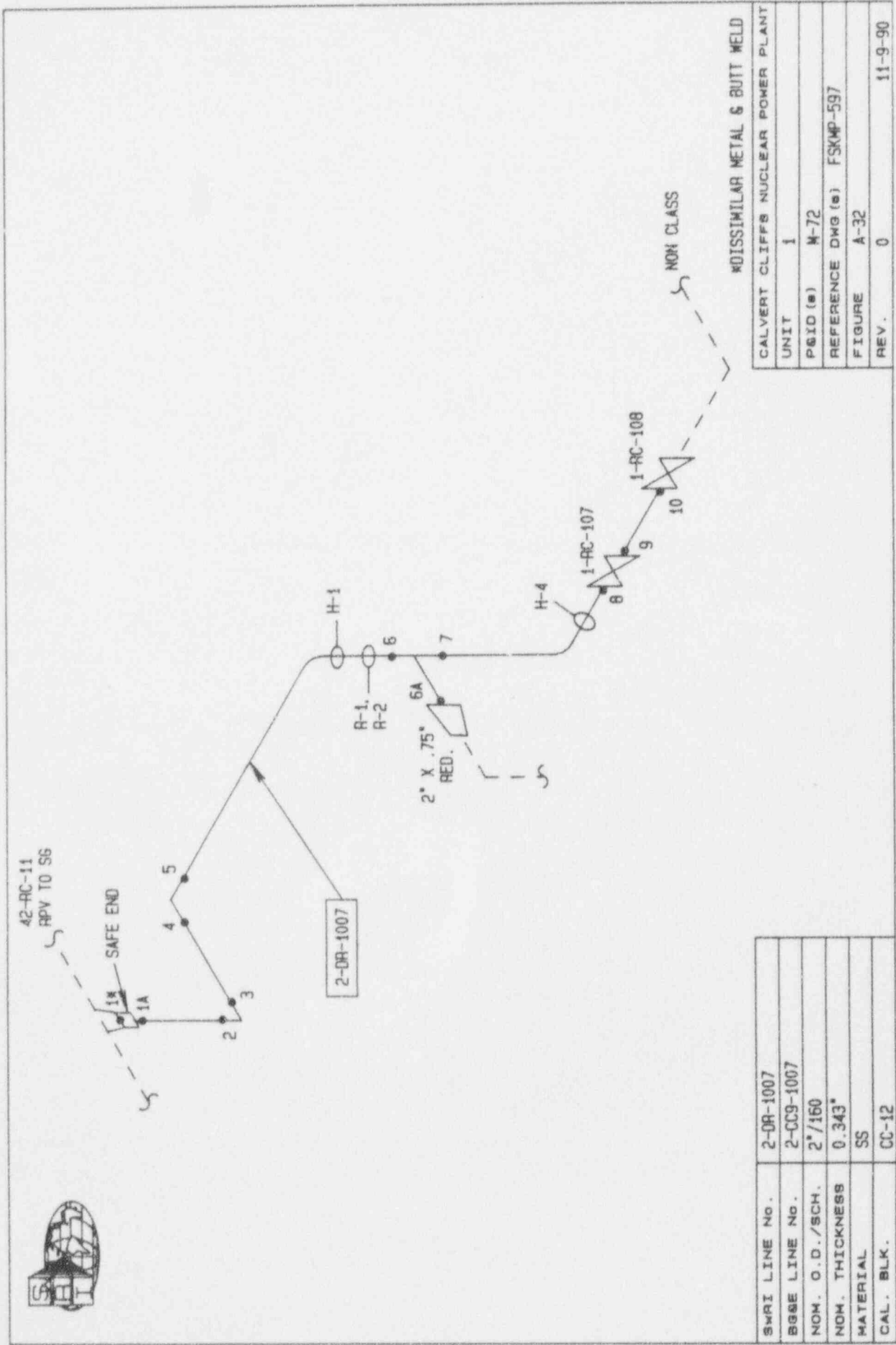
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-72
REFERENCE DWG (s)	FSK-576
FIGURE	A-30
REV.	0
	11-9-90



DISSIMILAR METAL & BUTT WELD

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-72
REFERENCE DWG (s)	FSK-1006
FIGURE	A-31
REV.	0
	11-9-90

SWRI LINE No.	2-DR-1006
BGSE LINE No.	2-CC9-1006
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.343"
MATERIAL	SS
CAL. BLK.	CC-12



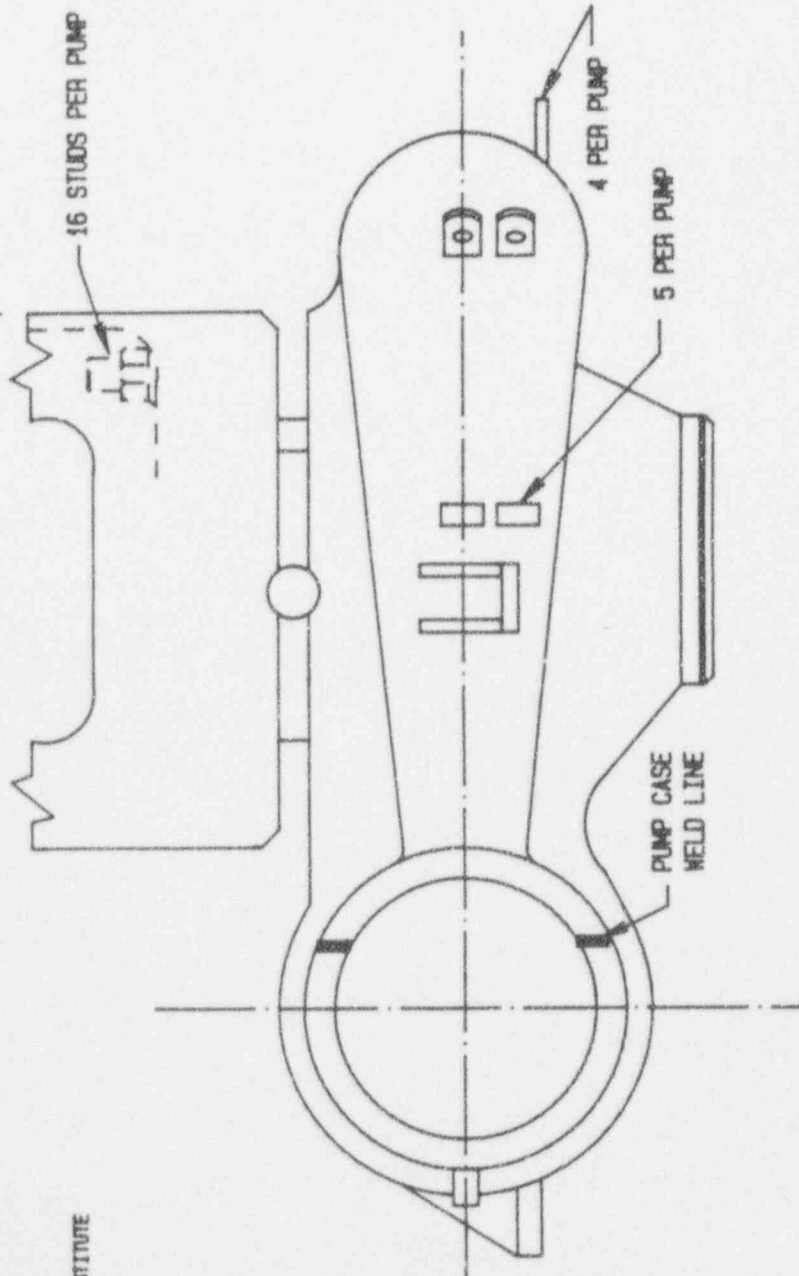
SWRI LINE NO.	2-DR-1007
BG&E LINE NO.	2-CC9-1007
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.343"
MATERIAL	SS
CAL. BLK.	CC-12

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
P&ID (s)	M-72
REFERENCE DWG (s)	FSKMP-597
FIGURE	A-32
REV.	0
	11-9-90

W01SSIMILAR METAL & BUTT WELD



SOUTHWEST RESEARCH INSTITUTE



SWRI LINE NO.	REACTOR COOLANT PUMP BODY (TYP.)
BSSE LINE NO.	N/A
NOM. O.D./SCH.	N/A
NOM. THICKNESS	N/A
MATERIAL	N/A
CAL. BLK.	N/A

CALVERT CLIFFS NUC. POWER PLANT	
UNIT	1
PSID (s)	N/A
REFERENCE DWG (s)	N/A
FIGURE	A-33
REV.	0
	3-28-90

APPENDIX B

WELD IDENTIFICATION DRAWINGS - CLASS 2

APPENDIX B

WELD IDENTIFICATION DRAWINGS - CLASS 2

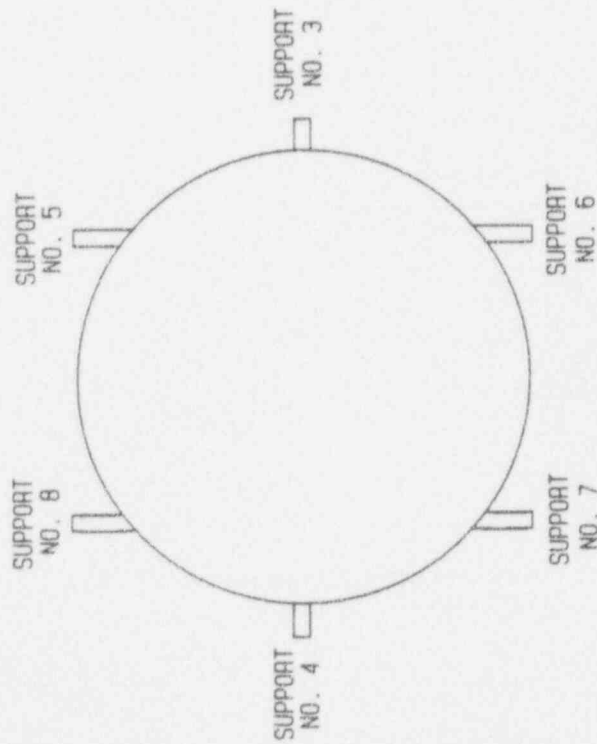
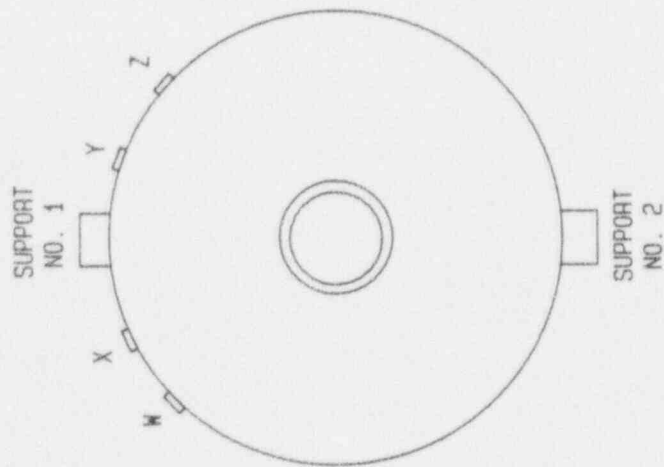
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B-16	Line 12-SI-1216	B-4
B-26	Line 6-SI-1201	B-5
B-28	Line 6-SI-1204	B-6
B-29	Line 6-SI-1205	B-7
B-33	Line 6-SI-1209	B-8
B-34	Line 6-SI-1210	B-9
B-36	Line 6-SI-1212	B-10
B-37	Line 6-SI-1213	B-11
B-38	Line 6-SI-1214	B-12
B-44	Line 4-SI-1206	B-13
B-45	Line 4-SI-1207	B-14
B-46	Line 4-SI-1208	B-15
B-47	Line 4-SI-1209	B-16
B-48	Line 4-SI-1210	B-17
B-49	Line 4-SI-1211	B-18
B-50	Line 3-SI-1201	B-19
B-51	Line 3-SI-1202	B-20
B-52	Line 3-SI-1203	B-21
B-53	Line 3-SI-1214	B-22
B-55	Line 3-SI-1220	B-23
B-57	Line 2-SI-1202	B-24
B-58	Line 2-SI-1203	B-25
B-59	Line 2-SI-1204	B-26
B-60	Line 2-SI-1205	B-27
B-63	Line 2-SI-1209	B-28
B-65	Line 2-SI-1211	B-29
B-66	Line 2-SI-1212	B-30
B-67	Line 2-SI-1213	B-31
B-69	Line 2-SI-1215	B-32
B-71	Line 2-SI-1217	B-33
B-74	Line 2-SI-1221	B-34
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B-76	Line 2-SI-1223	B-36
B-78	Line 2-SI-1225	B-37
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B-81	Line 10-CS-1204	B-39
B-82	Line 10-CS-1218	B-40
B-83	Line 8-CS-1203	B-41
B-84	Line 8-CS-1204	B-42
B-85A	Line 8-CS-1205	B-43
B-85B	Line 8-CS-1205 (Cont'd)	B-44
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B-86B	Line 8-CS-1206 (Cont'd)	B-46

APPENDIX B
EXAMINATION AREA IDENTIFICATION FIGURES - CLASS 2

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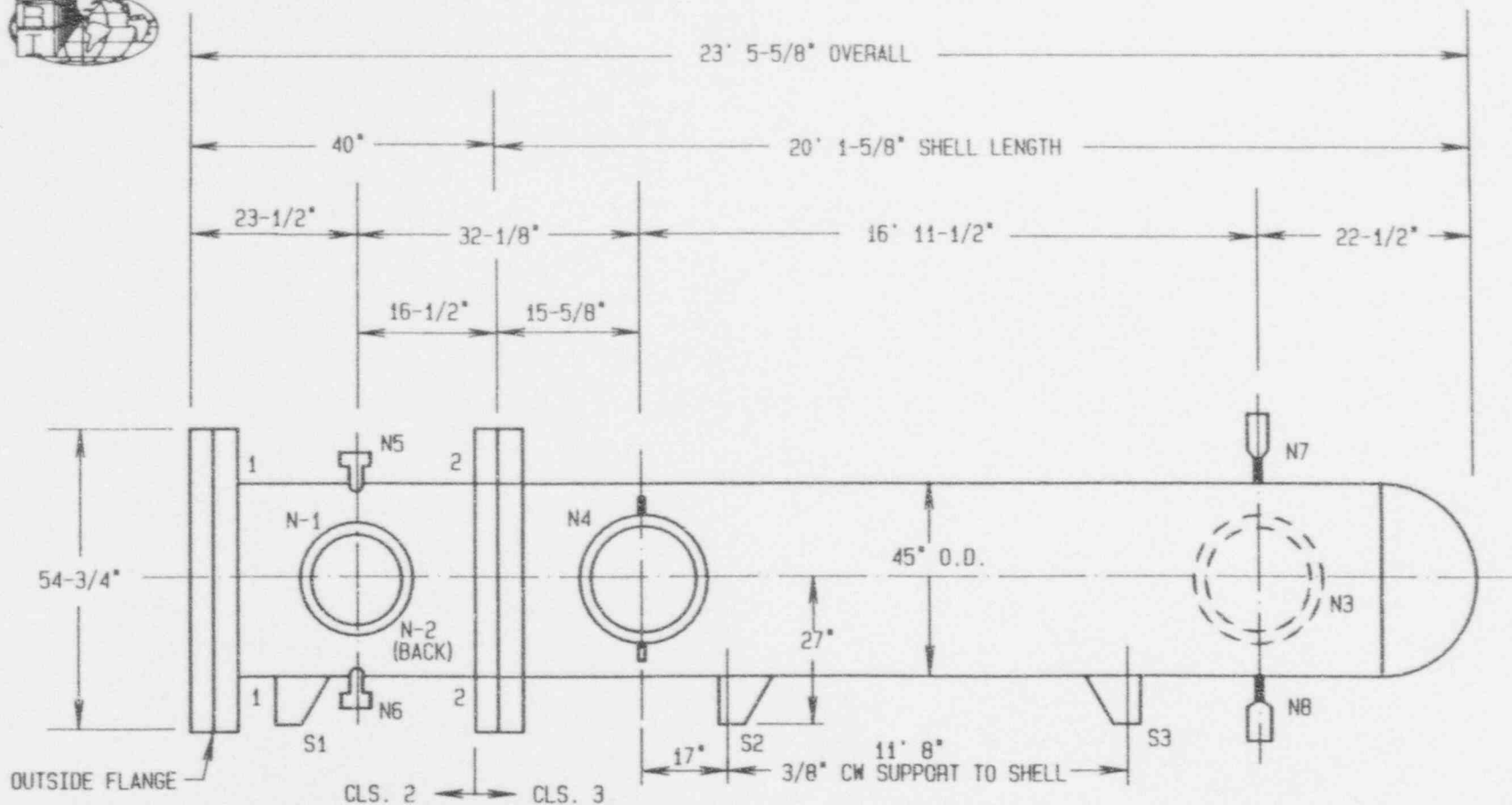
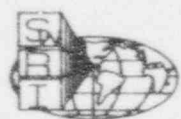
<u>Figure</u>	<u>Title</u>	<u>Page</u>
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B-99	Line 34-MS-1201	B-52
B-100	Line 34-MS-1202	B-53
B-101	Line 34-MS-1204	B-54
B-102	Line 34-MS-1205	B-55
B-103	Line 6-MS-1207	B-56
B-104	Line 6-MS-1208	B-57
B-105	Line 6-MS-1237	B-58
B-106	Line 6-MS-1238	B-59
B-108	Line 16-FW-1202	B-60
B-109	Line 16-FW-1218	B-61
B-110	Line 16-FW-1219	B-62



LAYOUT OF SUPPORTS

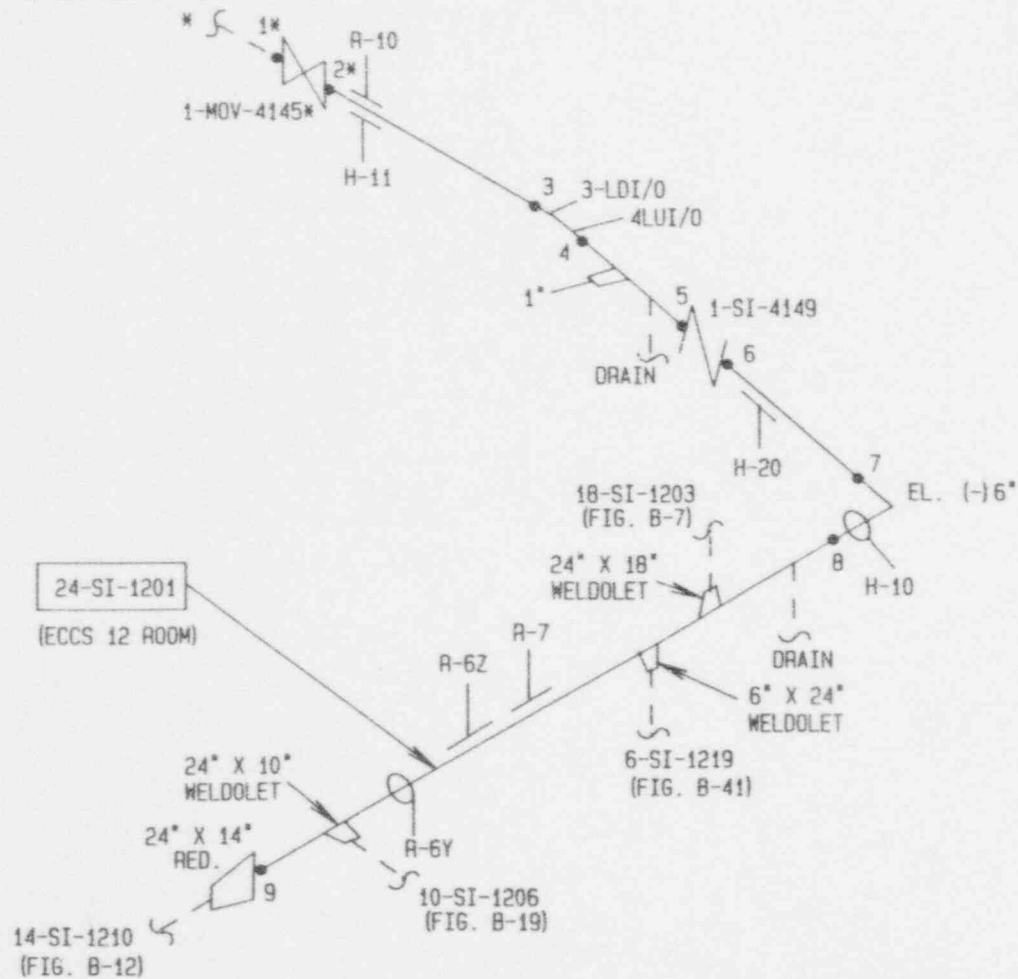
SWRI LINE No.	S.G. UPPER VESSEL
BG&E LINE No.	N/A
NOM. O.D./SCH.	N/A
NOM. THICKNESS	3"-7"
MATERIAL	CS
CAL. BLK.	SEE TABLES

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	N/A
REFERENCE DWG (s)	N/A
FIGURE	B-2
REV.	0
	11-9-90



SWRI LINE No.	SHUTDOWN COOLING HEAT EXCHANGER OUTLINE
BG&E LINE No.	N/A
NOM. O.D./SCH.	N/A
NOM. THICKNESS	1.125"
MATERIAL	CSCL
CAL. BLK.	CC-56

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
P&ID (a)	N/A
REFERENCE DWG (a)	N/A
FIGURE	B-3
REV.	0
	11-9-90



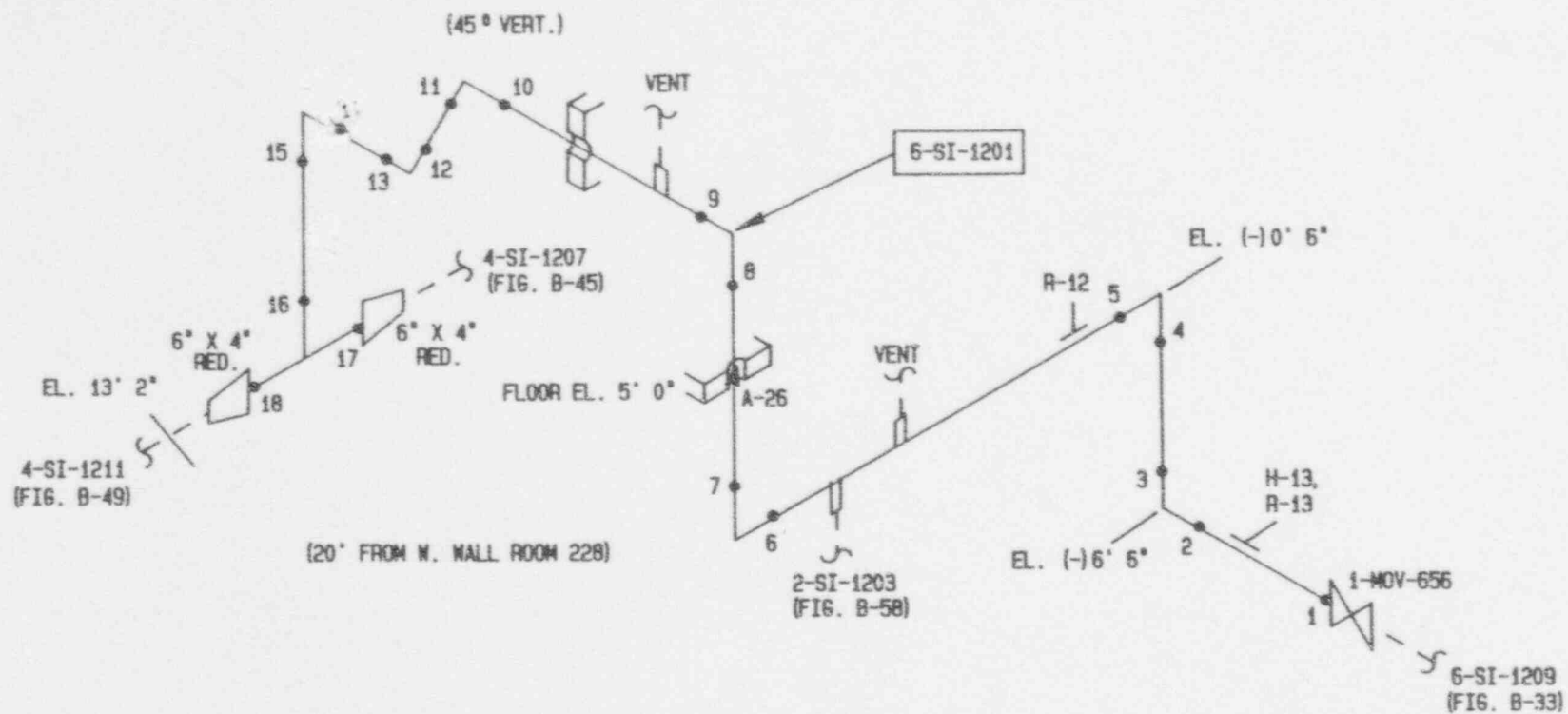
SWRI LINE No.	24-SI-1201
BG&E LINE No.	24-HC3-1001
NOM. O.D./SCH.	24"/20
NOM. THICKNESS	0.375"
MATERIAL	SS
CAL. BLK.	CC-53

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-74 (SH. 1, 3)
REFERENCE	DWG (s) 1-16-12 & SKM-608 (12)
FIGURE	B-5
REV.	0

11-9-90



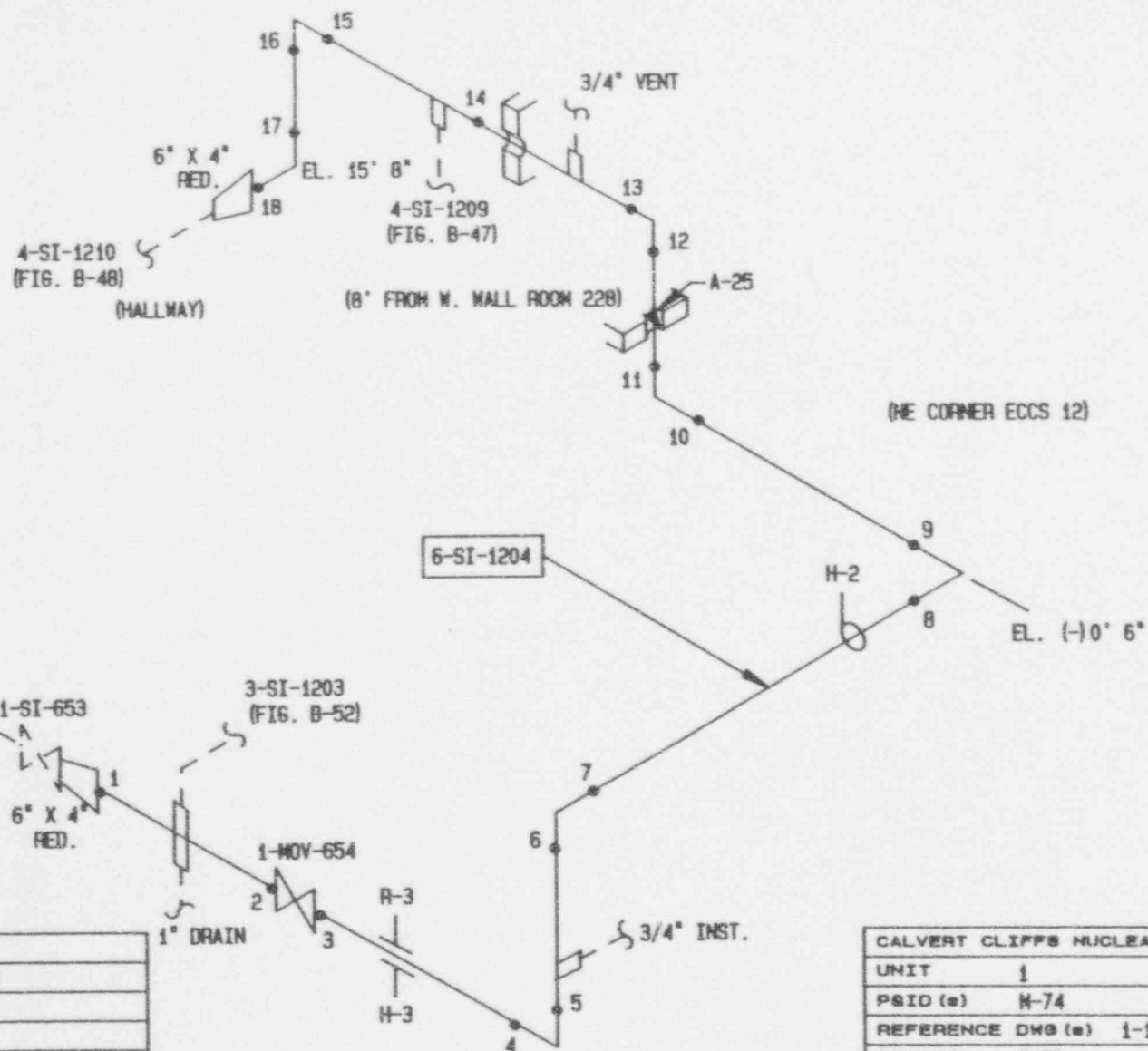
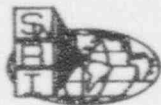
UNIT	1
PAID (S)	M-74 (SH. 3)
REFERENCE DWG (S)	1-15-16, 1-16-1
FIGURE	8-15
REV.	0 11-9-90



B-5

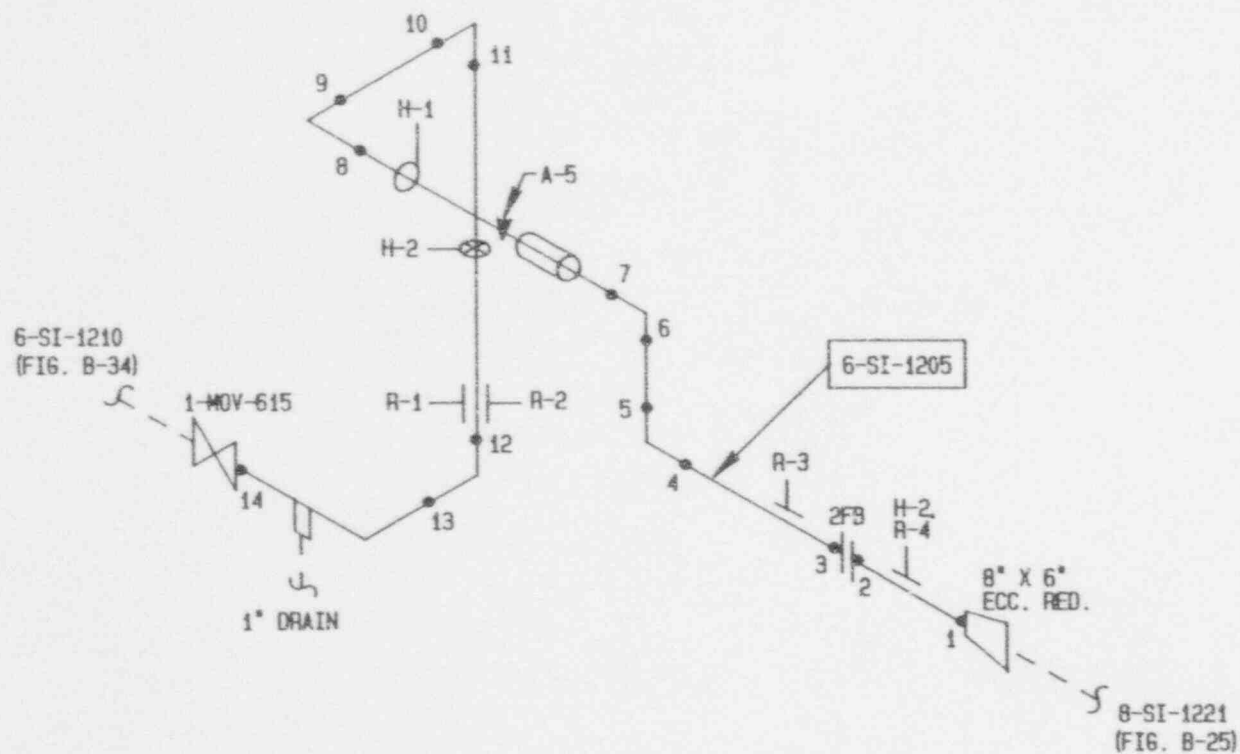
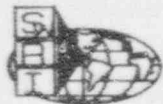
SUPPLY LINE No.	6-SI-1201
BASE LINE No.	6-CCS-1001
NOM. O.D./SCH.	6"/120
NOM. THICKNESS	0.562"
MATERIAL	SS
CAL. BLK.	CC-16

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-74 (SH. 1)
REFERENCE DWG (s)	1-15-5
FIGURE	B-26
REV.	0
	11-9-90



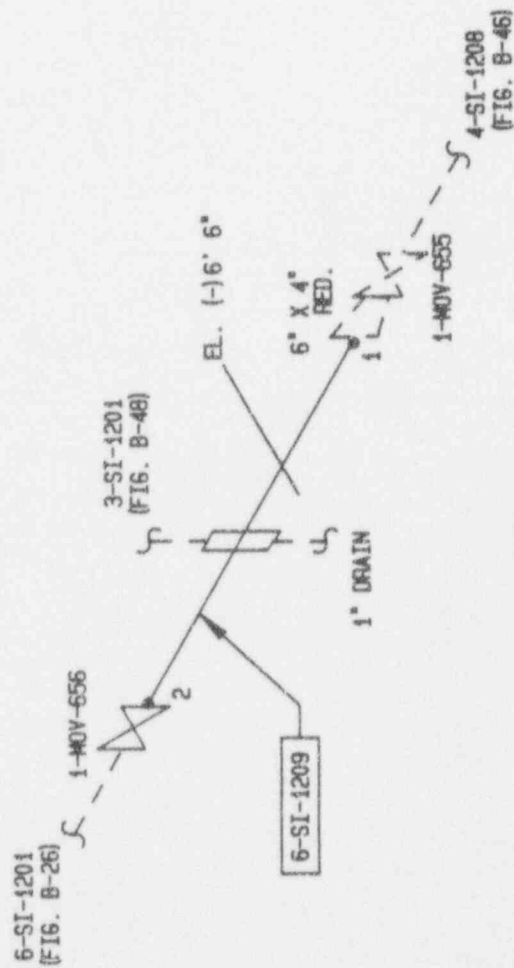
SWRI LINE No.	6-SI-1204
BASE LINE No.	6-DCI-1004
NOM. O.D./SCH.	6"/80S
NOM. THICKNESS	0.432"
MATERIAL	SS
CAL. BLK.	CC-42

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	H-74
REFERENCE DWG (a)	1-15-9, 1-16-7
FIGURE	B-28
REV.	0 11-9-90



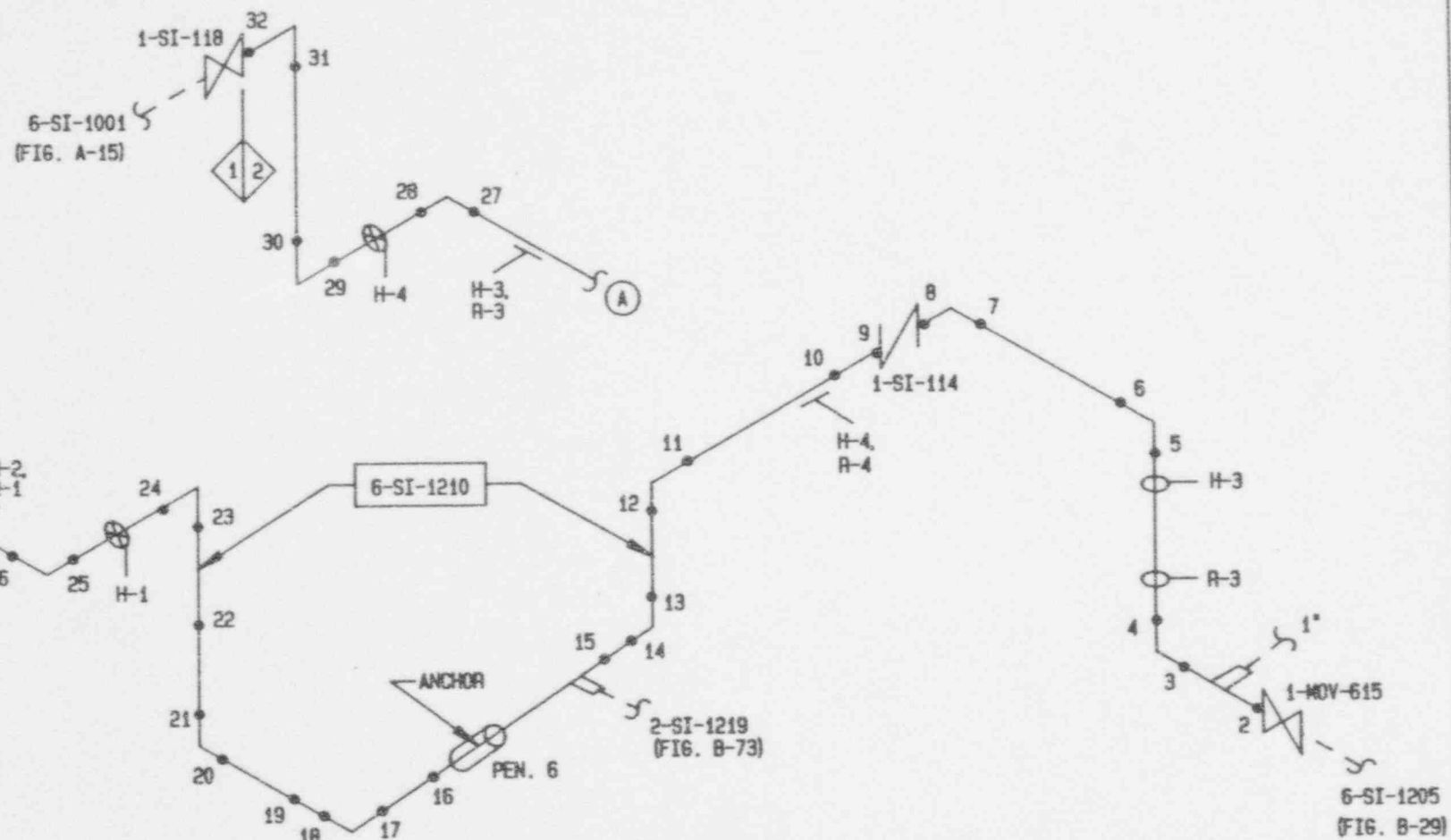
SWRI LINE No.	6-SI-1205
BSSE LINE No.	6-GCI-1005
NOM. O.D./SCH.	6\"/>

#1-22-14, 1-26-4, 1-26-6
CALVERT CLIFFS NUCLEAR POWER PLANT
UNIT 1
PSID (#) M-74
REFERENCE DWG (#) #
FIGURE B-29
REV. 0 11-9-90



SWRI LINE No.	6-SI-1209
BOGE LINE No.	6-DCI-2009
NOM. O.D./SCH.	6"/80S
NOM. THICKNESS	0.432"
MATERIAL	SS
CAL. BLK.	CC-42

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	H-74
REFERENCE DWG (s)	1-15-5
FIGURE	B-33
REV.	0
	11-9-90



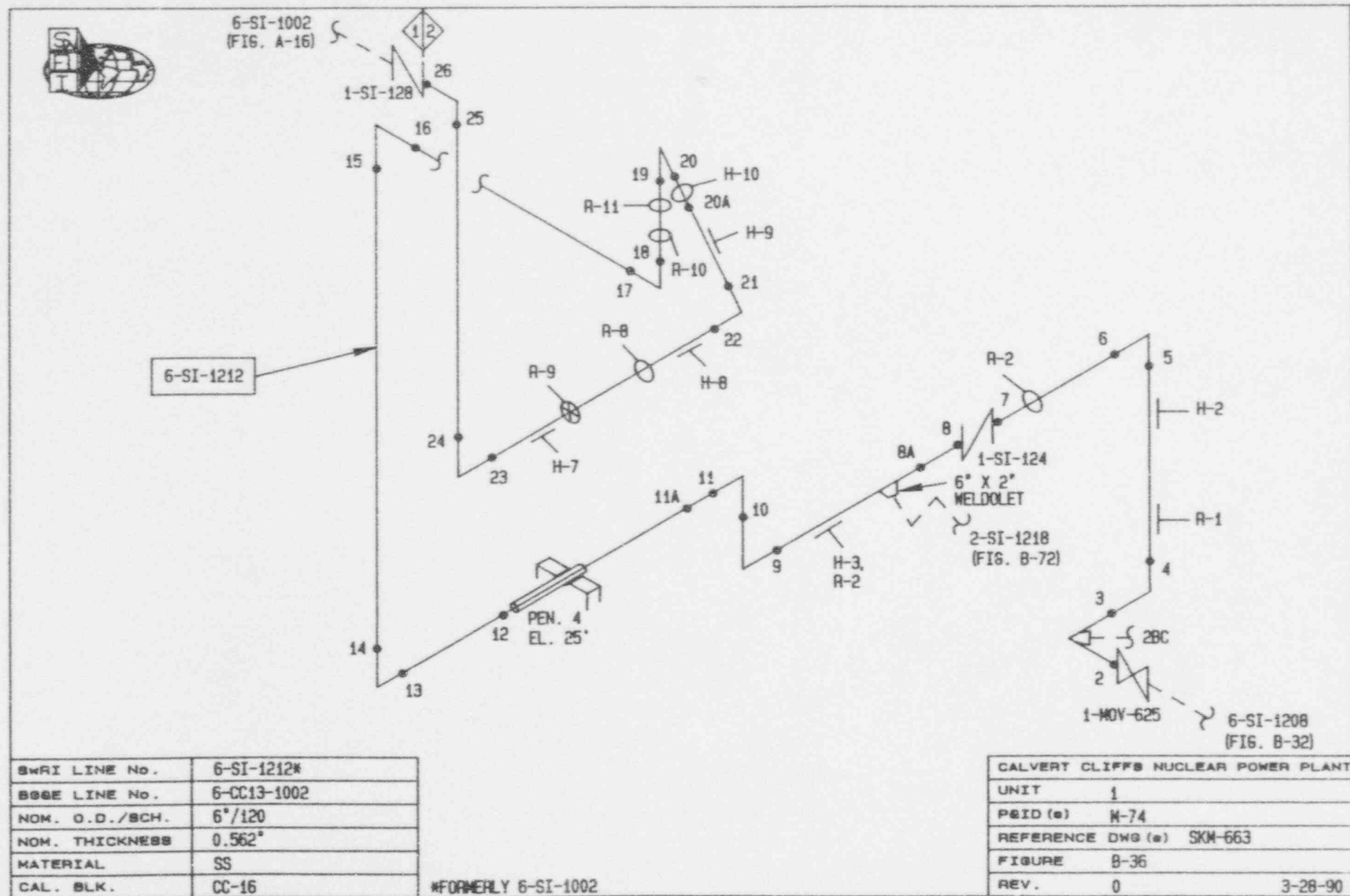
S&RI LINE No.	6-SI-1210*
BASE LINE No.	6-CC13-1001
NOM. O.D./SCH.	6"/120
NOM. THICKNESS	0.562"
MATERIAL	SS
CAL. BLK.	CC-16

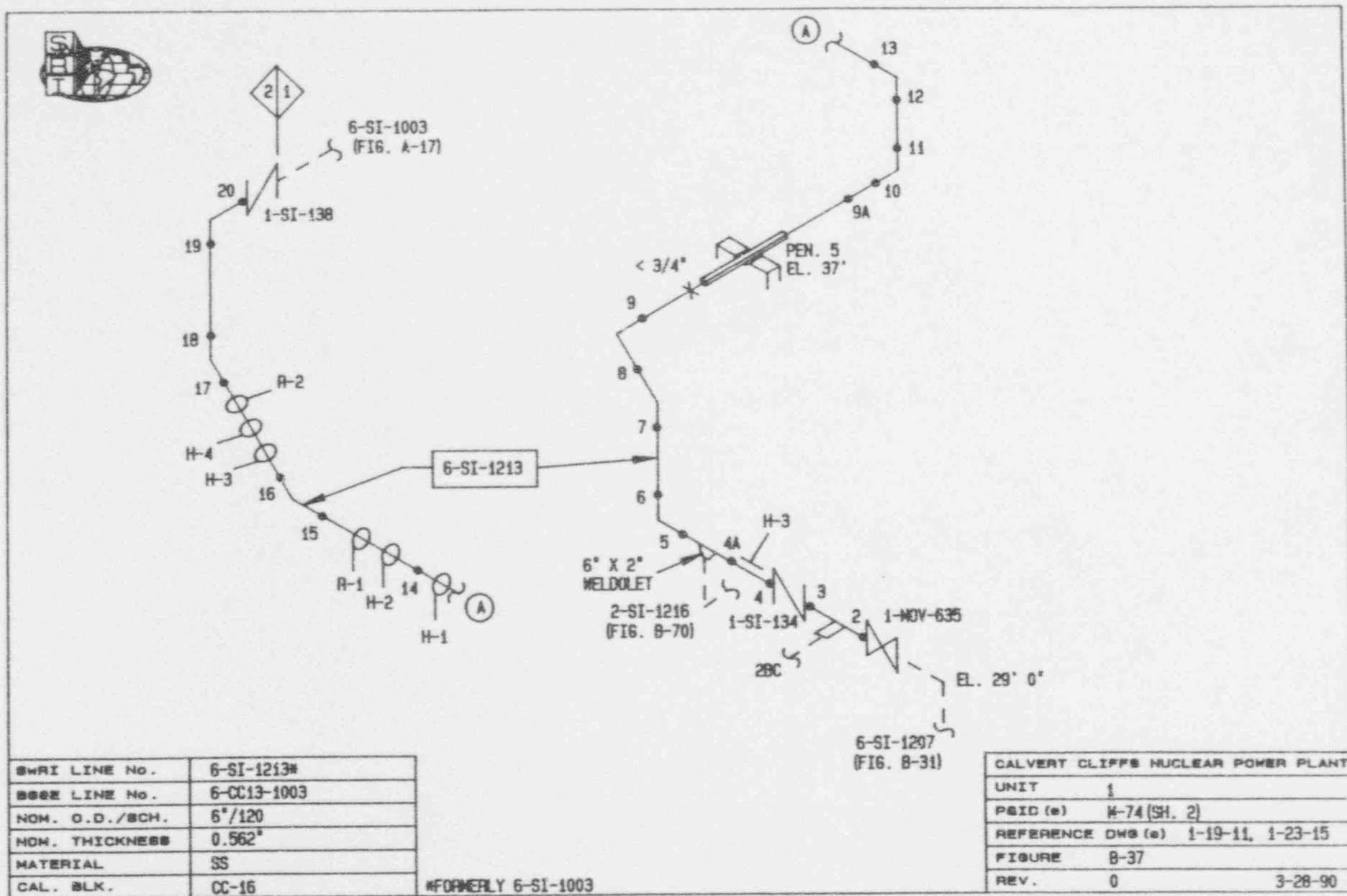
*FORMERLY 6-SI-1001

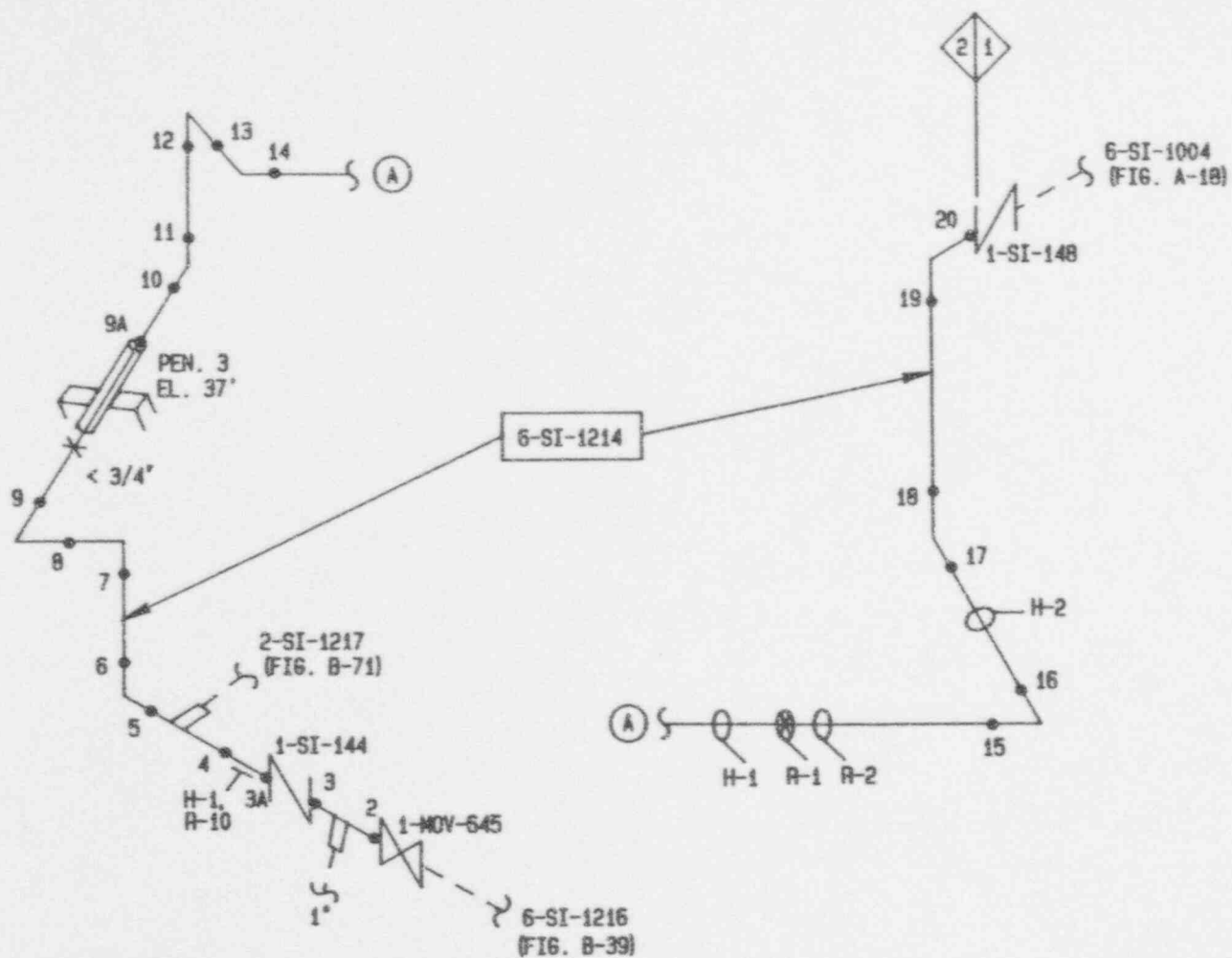
*1-22-14, 1-26-4, 1-26-6

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	H-74
REFERENCE DWG (a)	X
FIGURE	B-34
REV.	0

3-28-90



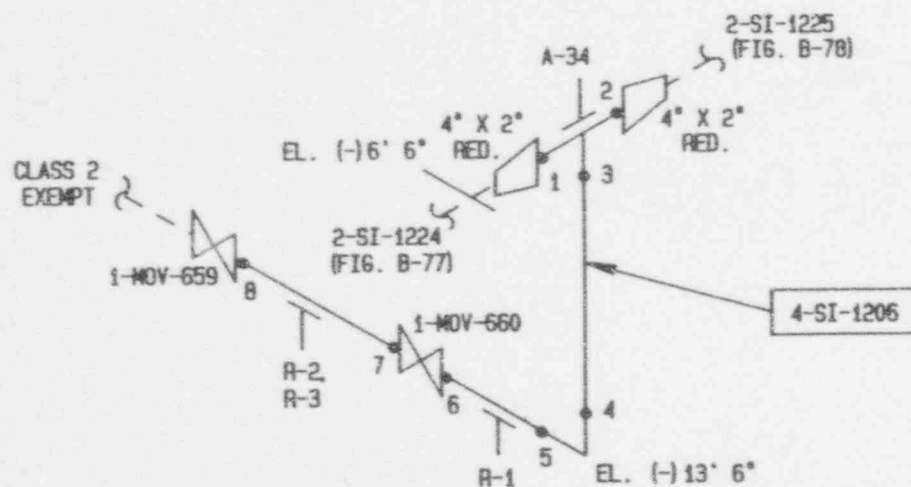




SERIAL LINE No.	6-SI-1214#
SERIAL LINE No.	6-CC13-1004
NOM. O.D./SCH.	6"/120
NOM. THICKNESS	0.562"
MATERIAL	SS
CAL. BLK.	CC-16

FORMERLY 6-SI-1004

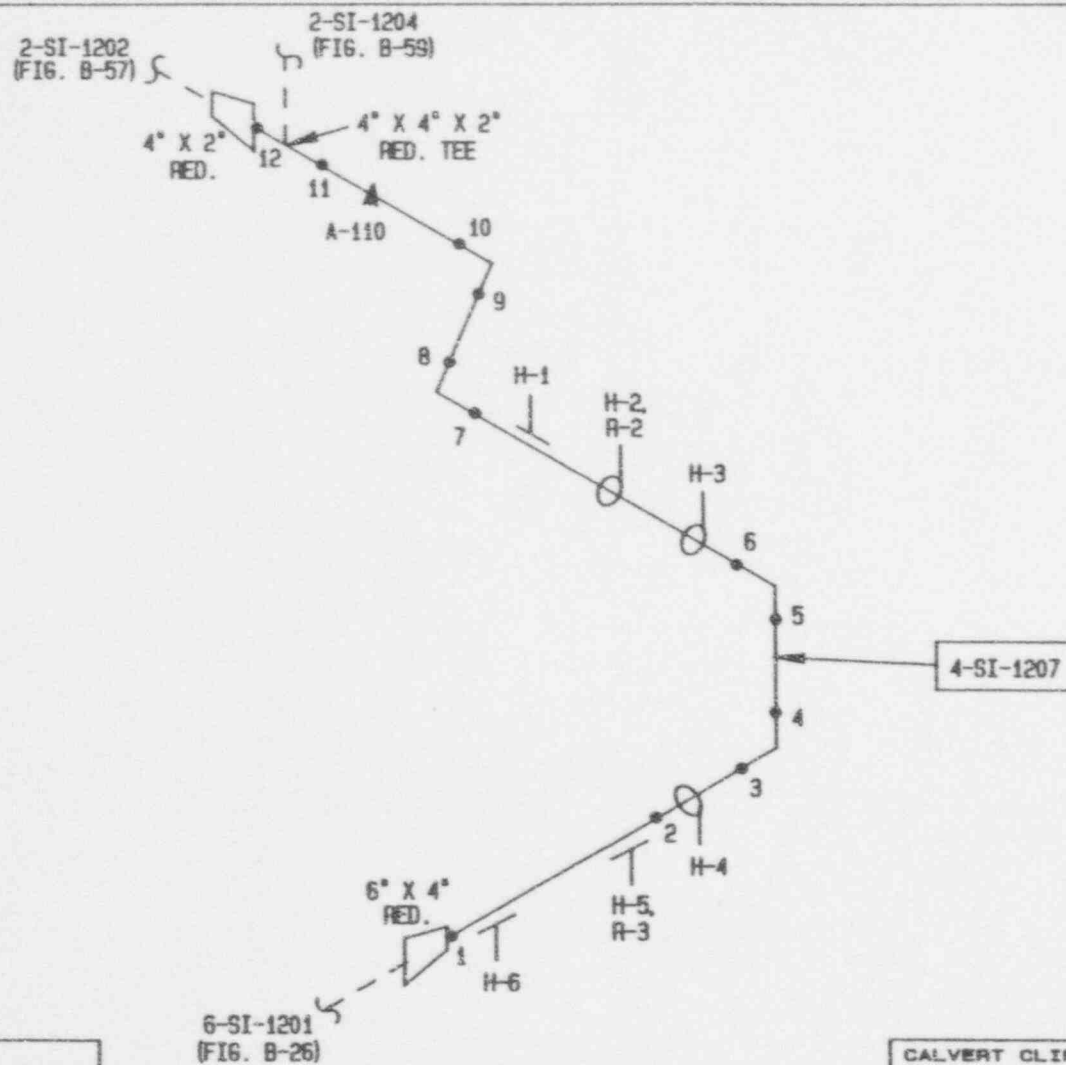
CALVERT CLIFFS NUCLEAR POWER PLANT		
UNIT	1	
PSID (a)	M-74 (SH. 2)	
REFERENCE DWS (a)	1-19-8, 1-23-16	
FIGURE	B-36	
REV.	0	3-28-90



B-13

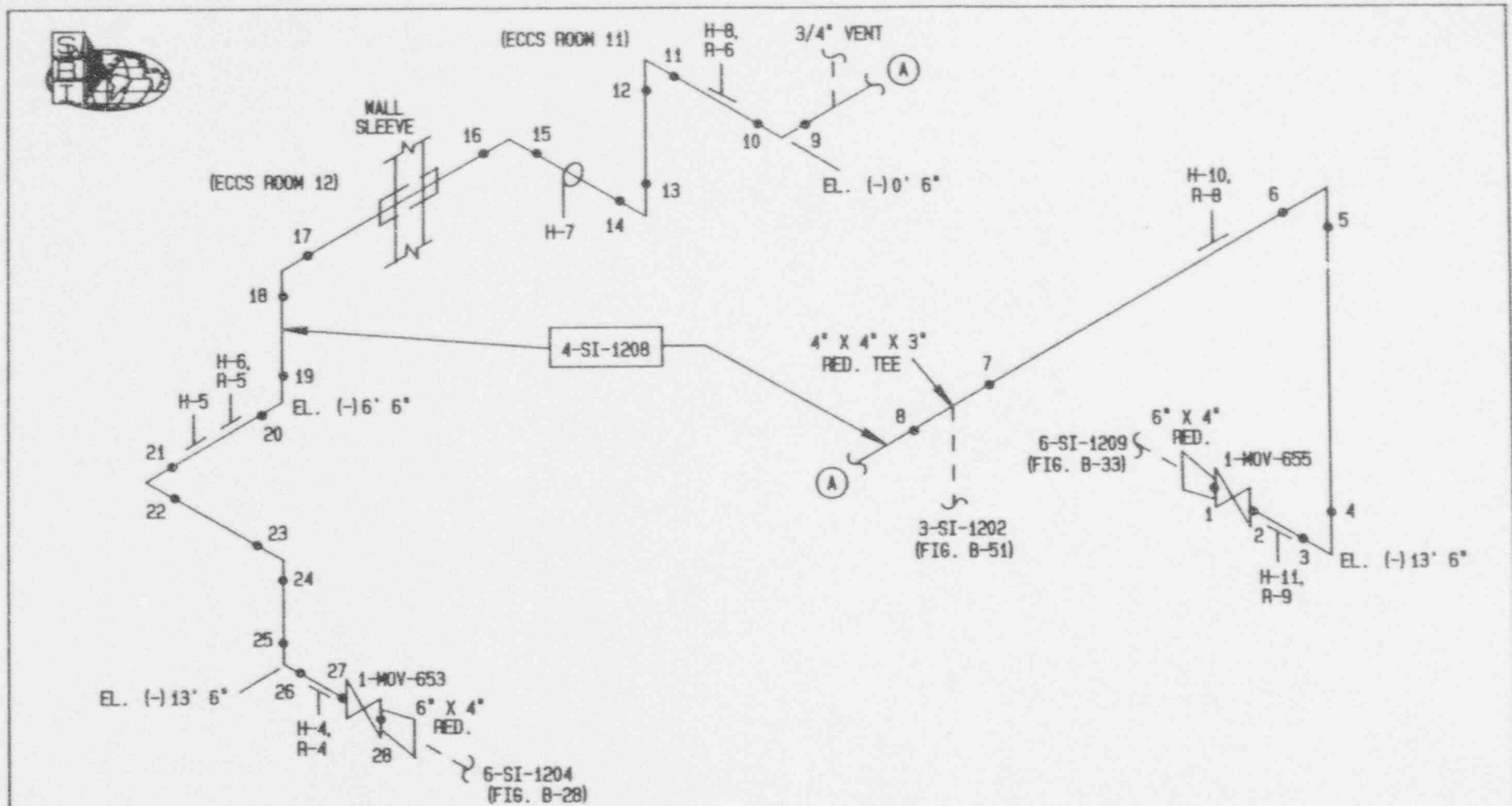
SWRI LINE No.	4-SI-1206
SGSE LINE No.	4-DC2-1006
NOM. O.D./SCH.	4"/80
NOM. THICKNESS	0.337"
MATERIAL	SS
CAL. BLK.	CC-64

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-74 (SH. 1)
REFERENCE DWG (s)	SKN-608, SH. 10
FIGURE	B-44
REV.	0
	11-9-90



SWRI LINE No.	4-SI-1207
BASE LINE No.	4-CC6-1007
NOM. O.D./SCH.	4\"/>120
NOM. THICKNESS	0.438\"/>
MATERIAL	SS
CAL. BLK.	CC-15

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-74
REFERENCE DWG (s)	SKM-645
FIGURE	B-45
REV.	0
	11-9-90

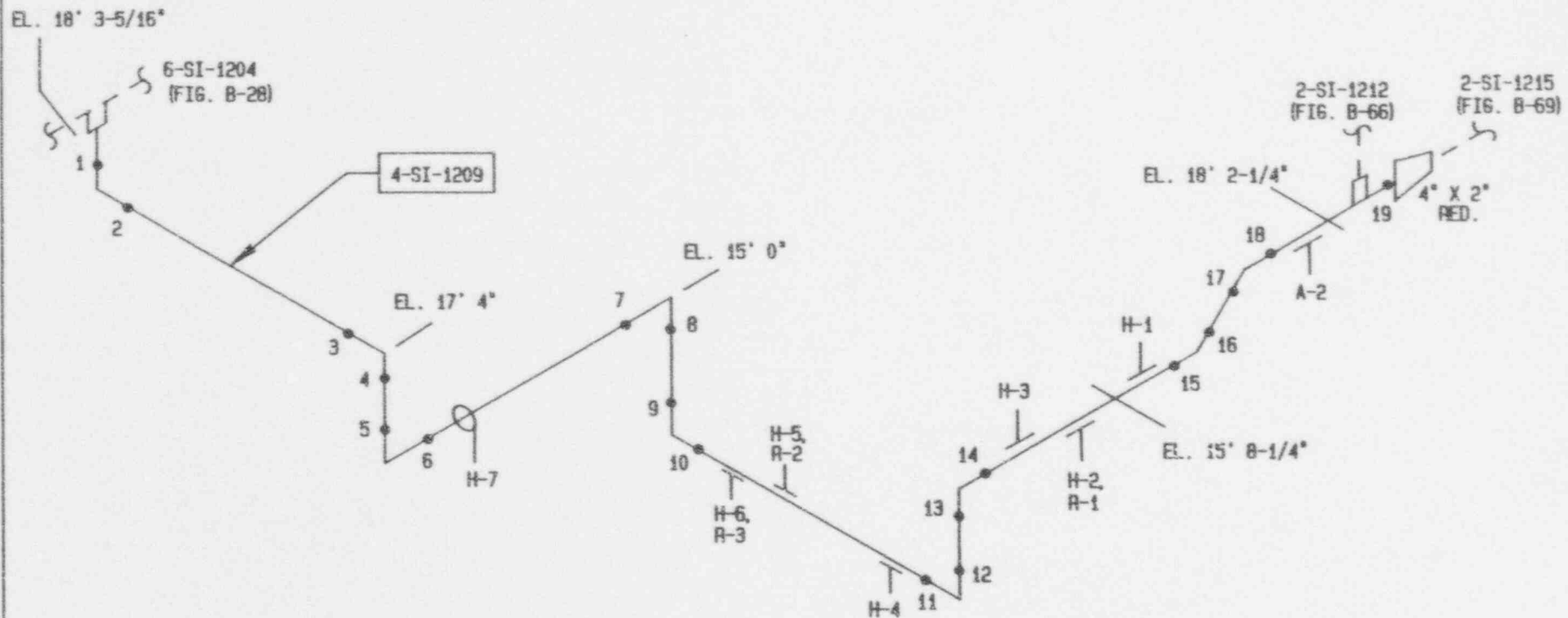


SWRI LINE No.	4-SI-1208
BASE LINE No.	4-DCI-1008
NOM. O.D./SCH.	4"/80
NOM. THICKNESS	0.337"
MATERIAL	SS
CAL. BLK.	CC-64

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (e)	M-74
REFERENCE DWG (e)	SKM-608, SH. 16, 17
FIGURE	B-46
REV.	0
	11-9-90

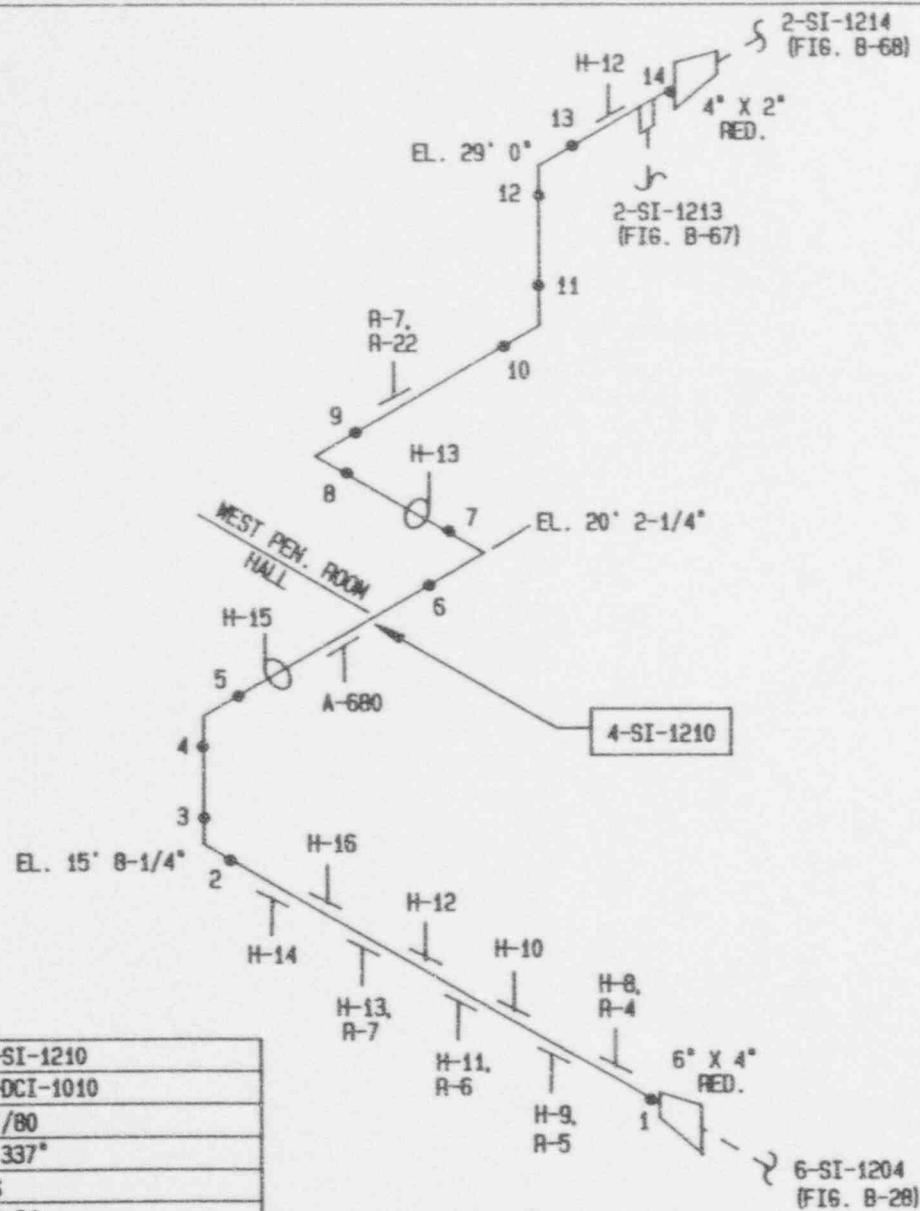
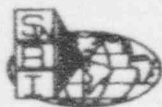


B-16



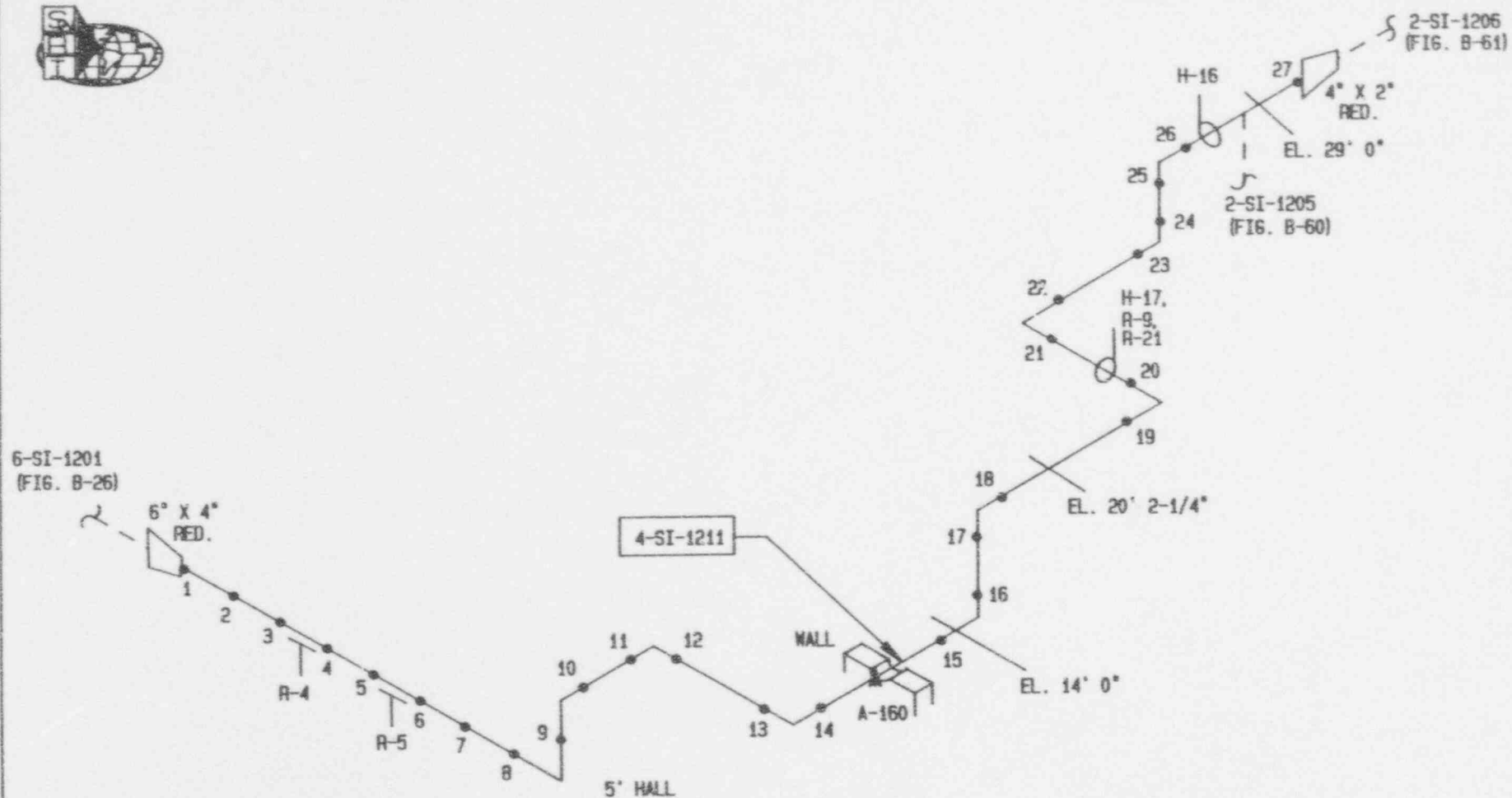
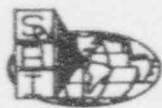
SWRI LINE No.	4-SI-1209
SSSE LINE No.	4-DCI-1009
NOM. O.D./SCH.	4"/80
NOM. THICKNESS	0.337"
MATERIAL	SS
CAL. BLK.	CC-64

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (#)	M-74
REFERENCE DWG (#)	SKM-590
FIGURE	B-47
REV.	0
	11-9-90



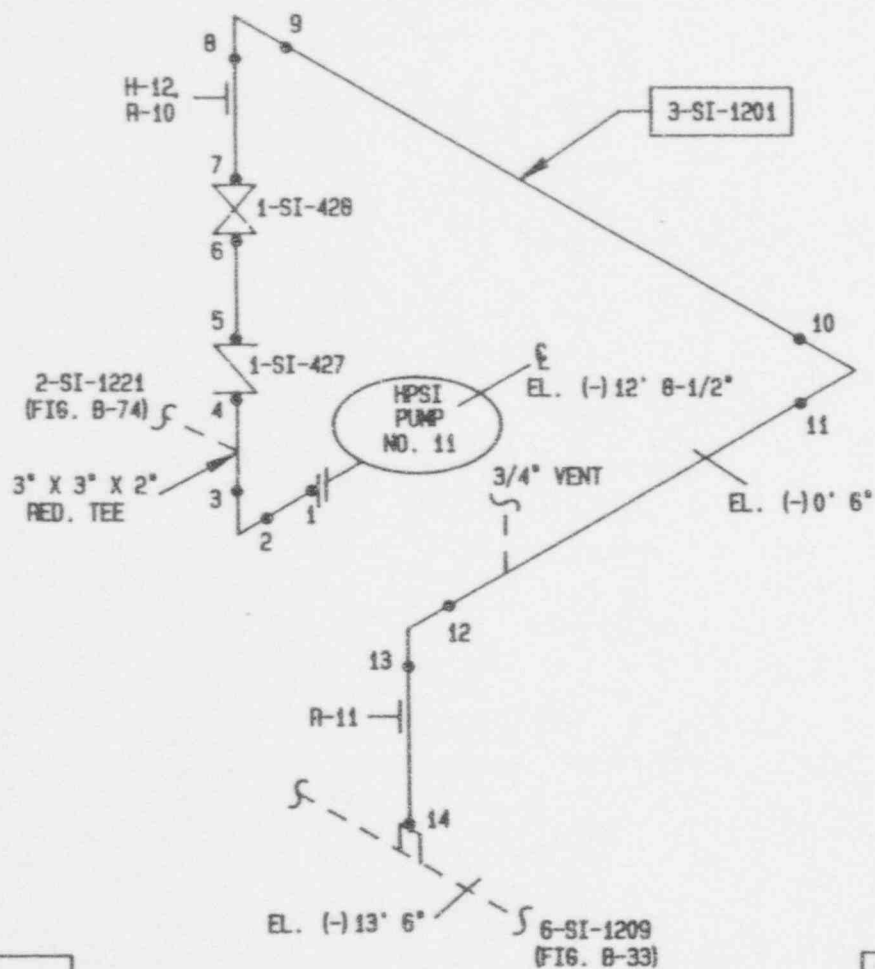
SWRI LINE No.	4-SI-1210
SSSE LINE No.	4-DCI-1010
NOM. O.D./SCH.	4"/80
NOM. THICKNESS	0.337"
MATERIAL	SS
CAL. BLK.	CC-64

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (#)	M-74
REFERENCE DWG (#)	SKM-672, SKM-690
FIGURE	B-48
REV.	0 11-9-90



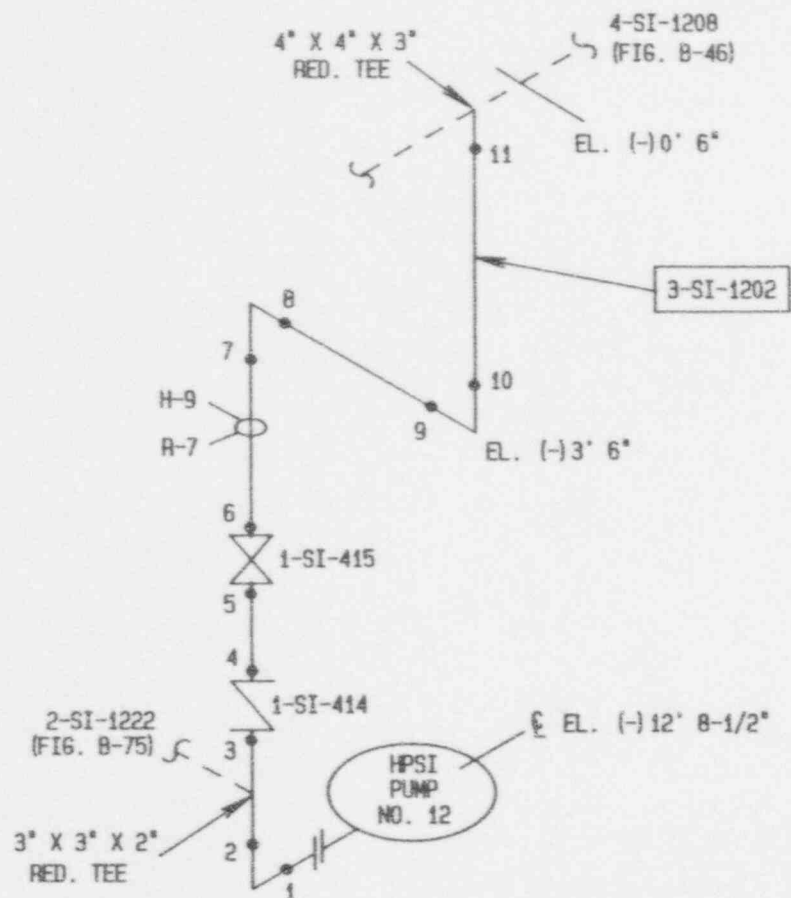
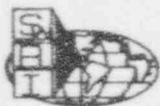
SWRI LINE No.	4-SI-1211
BB&E LINE No.	4-CC6-1008
NOM. O.D./SCH.	4"/120
NOM. THICKNESS	0.438"
MATERIAL	SS
CAL. BLK.	CC-15

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	H-74
REFERENCE DWG (s)	SKM-645, SKM-671
FIGURE	B-49
REV.	0
	11-9-90



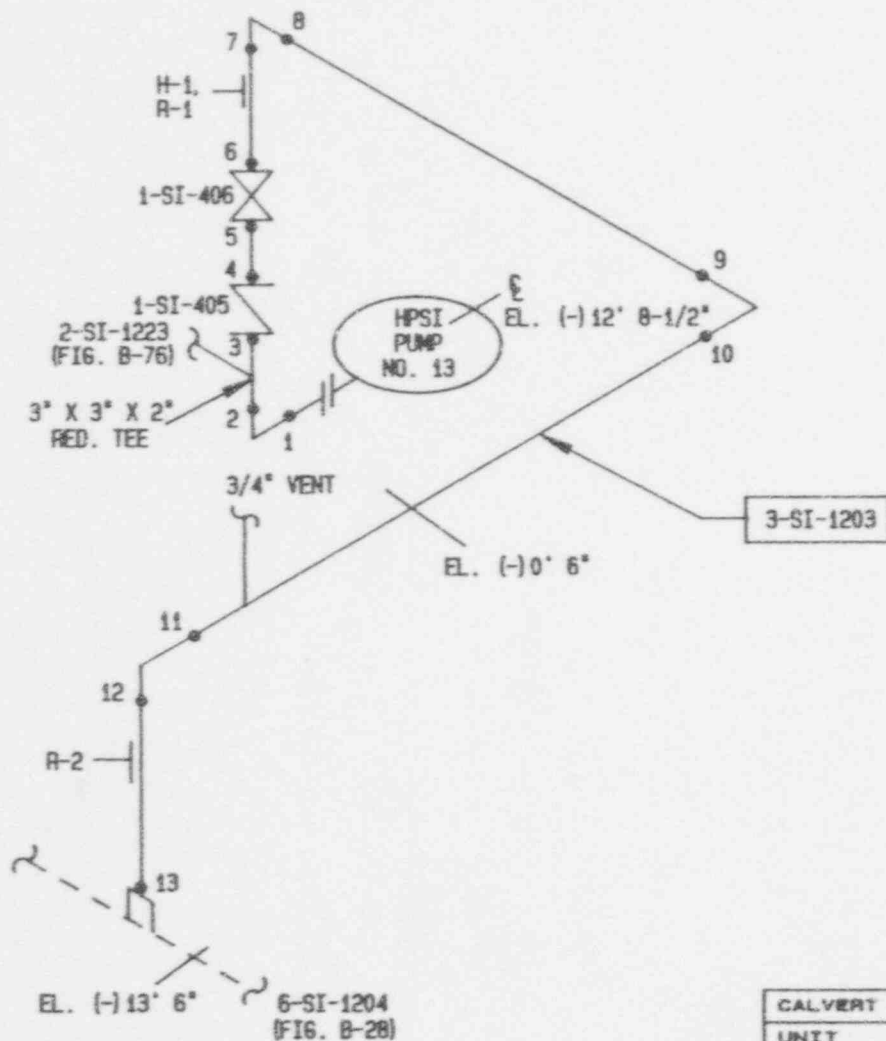
SWRI LINE No.	3-SI-1201
BASE LINE No.	3-DCI-1001
NOM. O.D./SCH.	3\"/>

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (e)	M-74
REFERENCE DWG (e)	SKM-608, SH. 17
FIGURE	B-50
REV.	0
	3-28-90



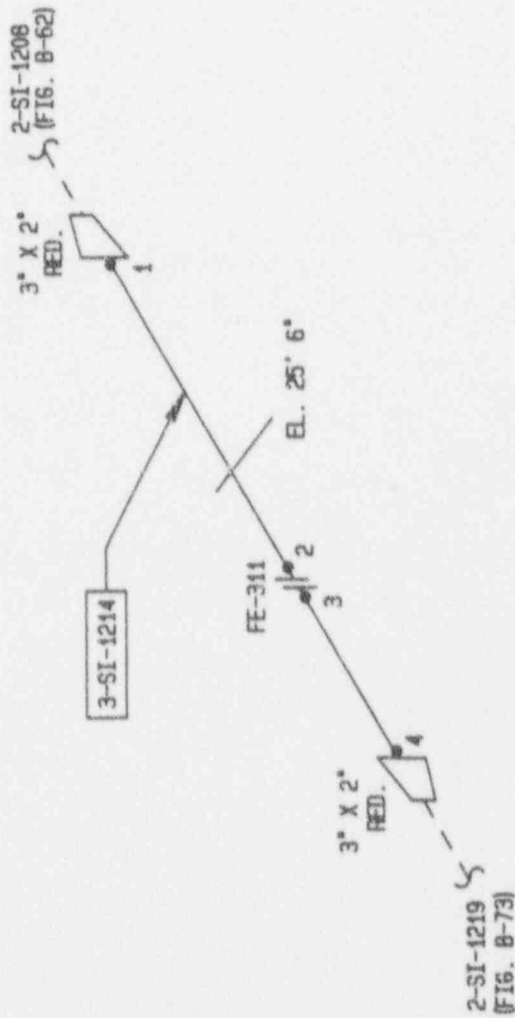
SWRI LINE No.	3-SI-1202
BGGG LINE No.	3-DCI-1002
NOM. O.D./SCH.	3"/80
NOM. THICKNESS	0.300"
MATERIAL	SS
CAL. BLK.	CC-66

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
P&ID (#)	M-74
REFERENCE DWG (#)	SKM-608, SH. 17
FIGURE	B-51
REV.	0
	11-9-90



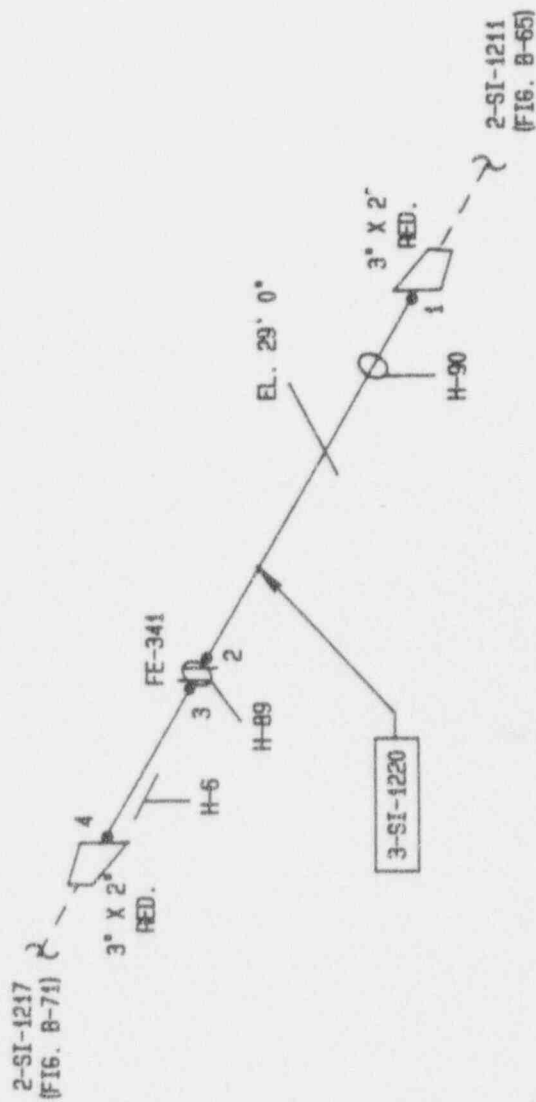
SWRI LINE No.	3-SI-1203
BASE LINE No.	3-DCI-1003
NOM. O.D./SCH.	3\"/>

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	M-74
REFERENCE DWG (a)	SKN-608, SH. 16
FIGURE	B-52
REV.	0
	3-28-90



SWRI LINE NO.	3-SI-1214
SSOE LINE NO.	3-CC13-1014
NOM. O.D./SCH.	3"/160
NOM. THICKNESS	0.438"
MATERIAL	SS
CAL. BLK.	CC-14

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PAID (e)	M-74
REFERENCE DWG (e)	KELL066 1-26-2
FIGURE	B-53
REV.	0
	11-9-90

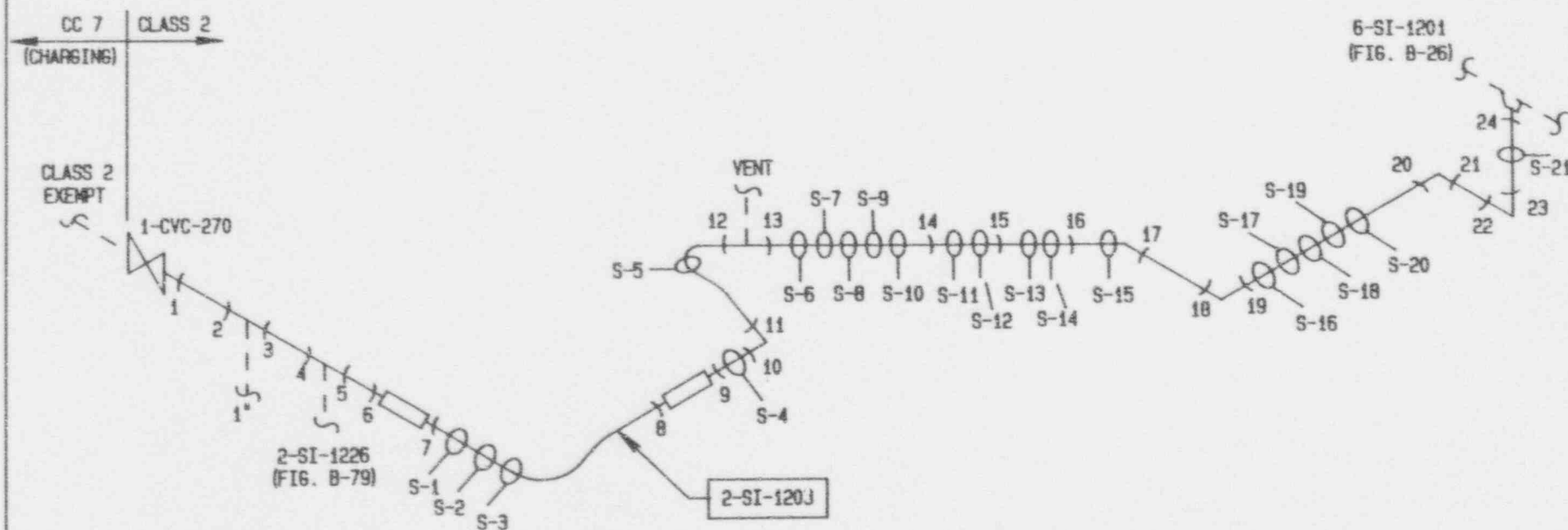


SWRI LINE NO.	3-SI-1220
BS&E LINE NO.	3-CC13-1020
NOM. O.D./SCH.	3"/160
NOM. THICKNESS	0.438"
MATERIAL	SS
CAL. BLK.	CC-14

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-74 (SH. 1)
REFERENCE DWG (s)	KELLOGG 1-19-40
FIGURE	B-55
REV.	0
	11-9-90

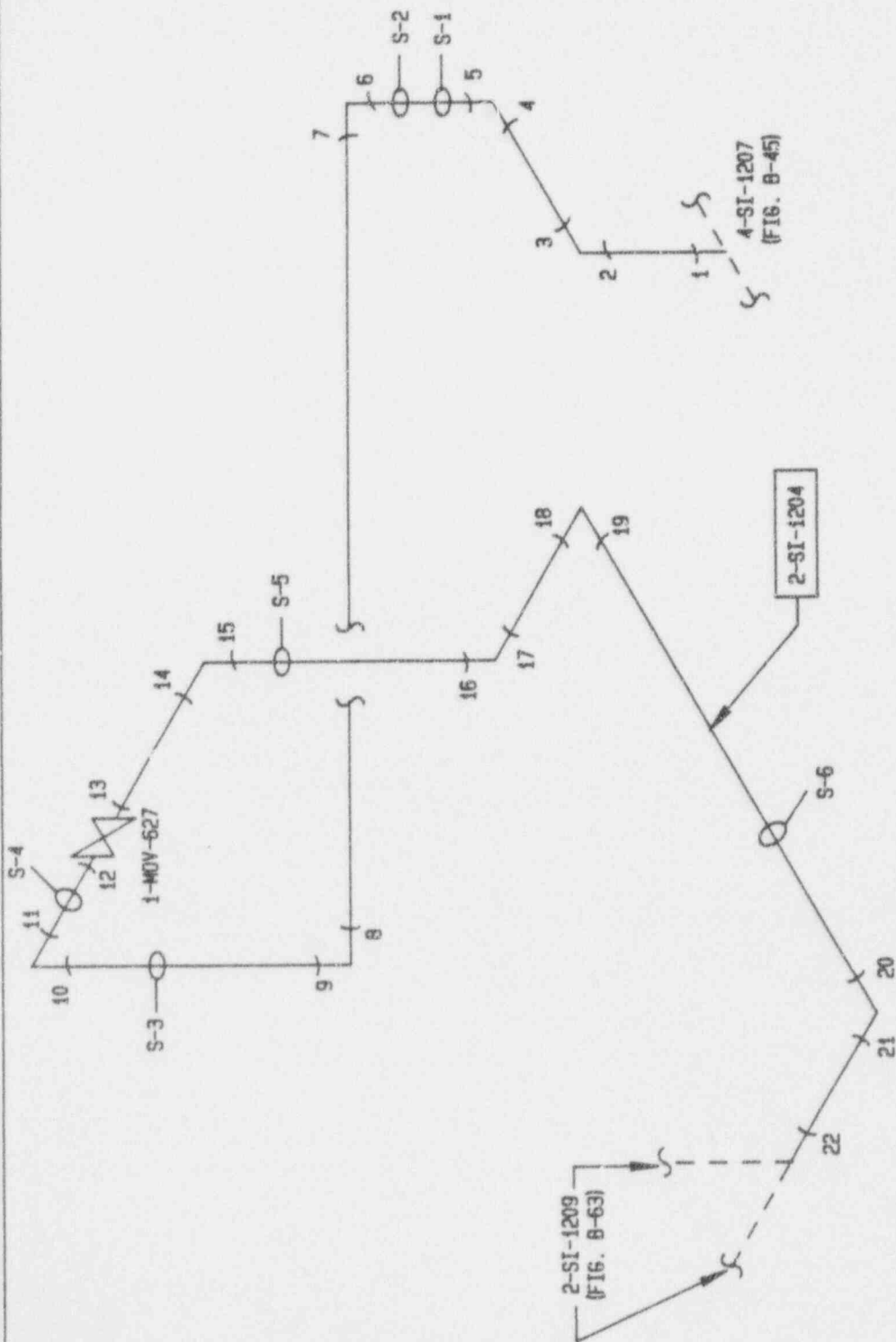


B-25



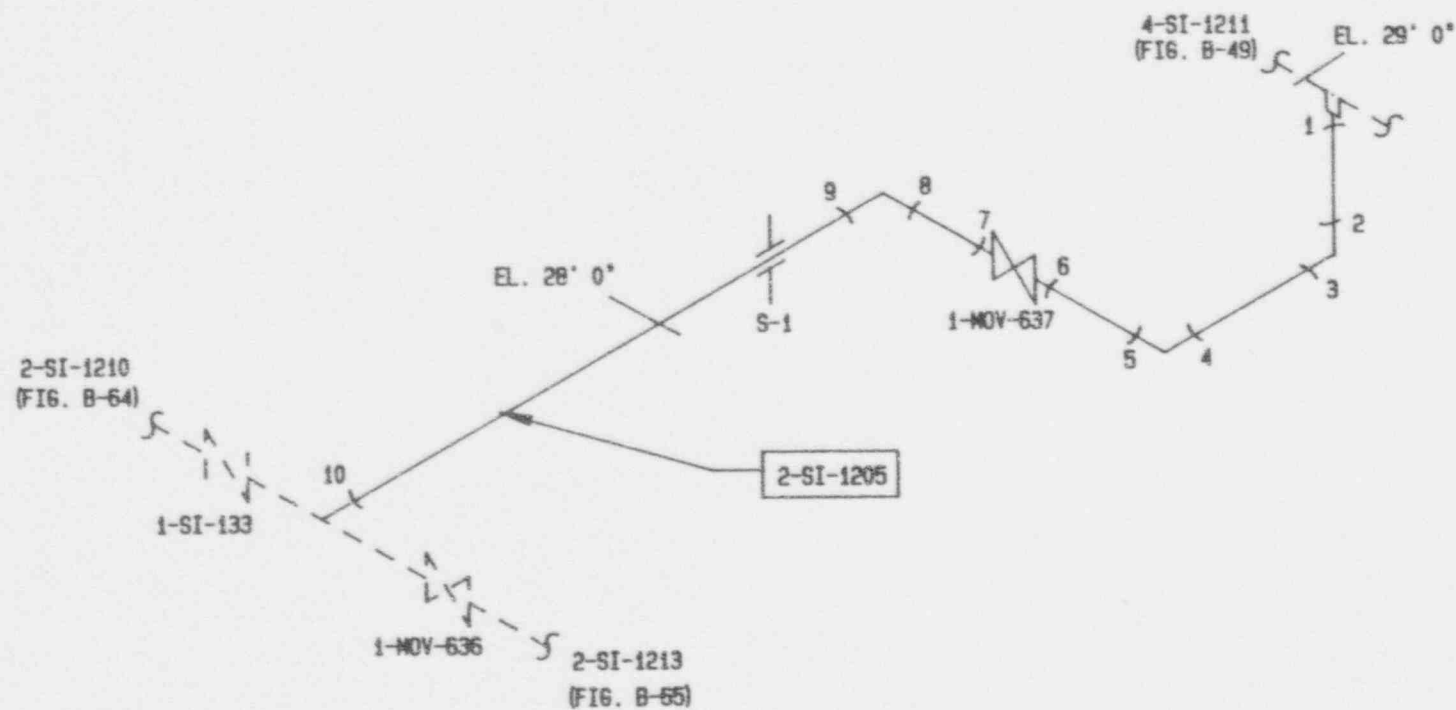
SWRI LINE No.	2-SI-1203
BASE LINE No.	2-CC6-1003
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.344"
MATERIAL	SS
CAL. BLK.	N/A

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-73, M-74
REFERENCE DWS (s)	FSK-MP-1668, -432
FIGURE	B-58
REV.	0 11-9-90



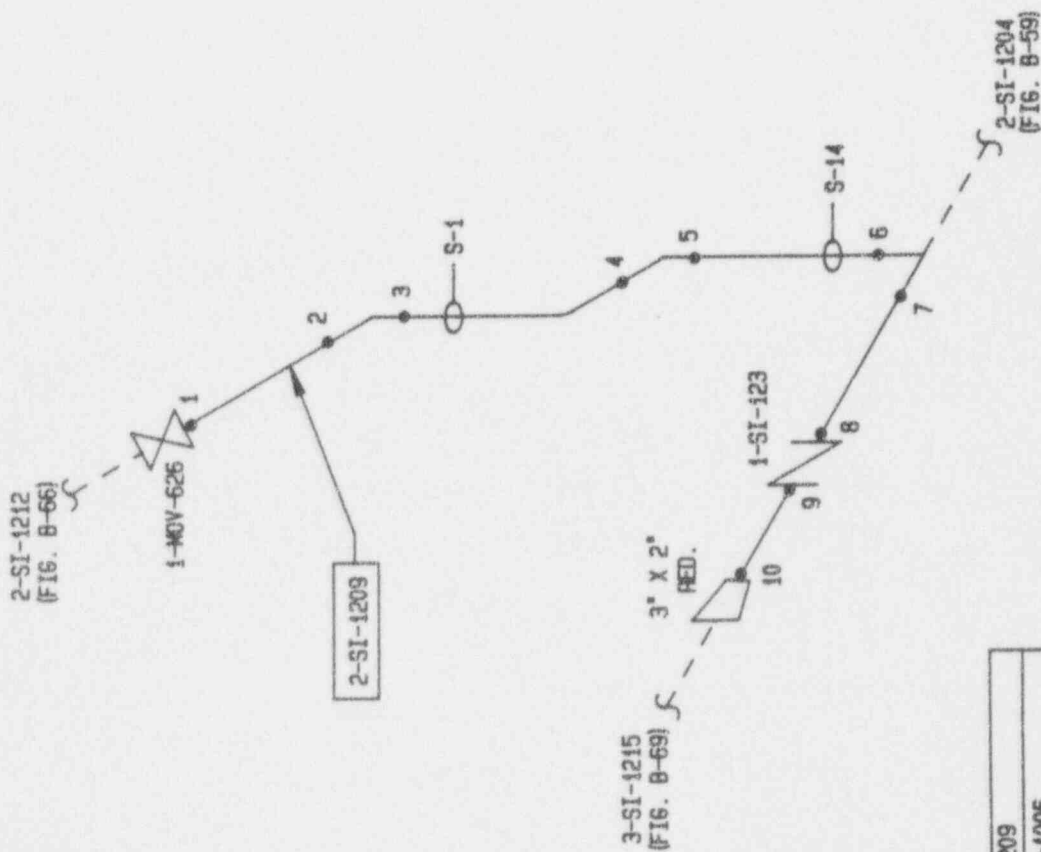
SWRI LINE NO.	2-SI-1204
BASE LINE NO.	2-005-1004
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.344"
MATERIAL	SS
CAL. BLK.	N/A

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PGID (a)	M-74
REFERENCE DWG (a)	FSK-MP-743
FIGURE	B-59
REV.	0
	11-9-90



SWRI LINE No.	2-SI-1205
BASE LINE No.	2-CC6-1005
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.344"
MATERIAL	SS
CAL. BLK.	N/A

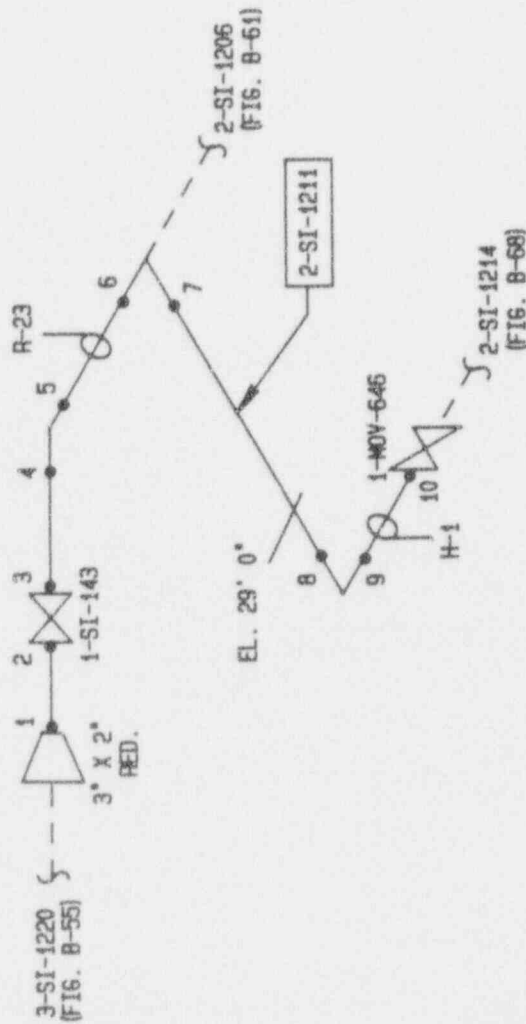
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	M-74
REFERENCE DWS (a)	FSX-MP-698
FIGURE	B-60
REV.	0
	3-28-90



SWRI LINE No.	2-SI-1209
BBSE LINE No.	2-CC13-1006
NOM. O.D./SCH.	2\"/160
NOM. THICKNESS	0.344"
MATERIAL	SS
CAL. BLK.	N/A

NOTE: WELDS ARE SOCKET WELDS

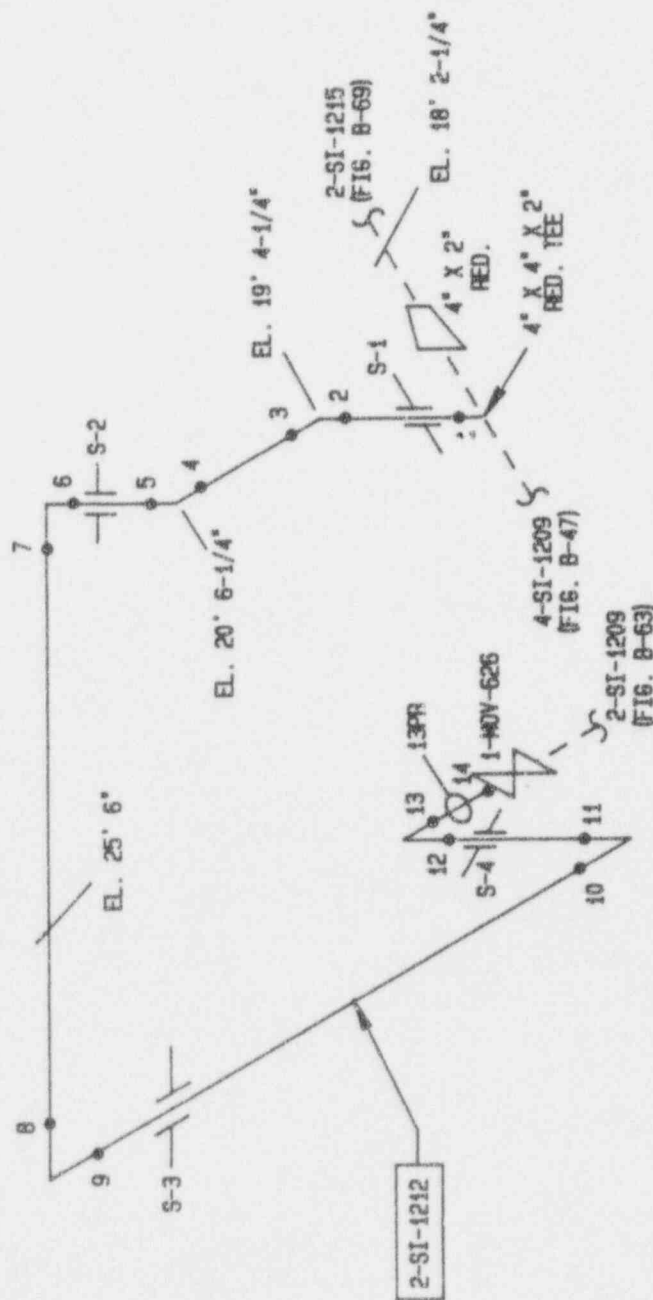
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PGID (e)	M-74
REFERENCE DWG (e)	FSX-MP-743
FIGURE	B-63
REV.	0
	11-9-90



SVRI LINE NO.	2-SI-1211
BSSE LINE NO.	2-CC13-1008
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.344"
MATERIAL	SS
CAL. BLK.	N/A

NOTE: WELDS ARE SOCKET WELDS

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-74
REFERENCE DWG (s)	FSK-WP-698
FIGURE	B-65
REV.	0
	11-9-90



SWRI LINE NO.	2-SI-1212
BSSE LINE NO.	2-DCI-1006
NOM. O.D./SCH.	2"/80
NOM. THICKNESS	0.218"
MATERIAL	SS
CAL. BLK.	N/A

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	H-74
REFERENCE DWG (a)	FSK-WP-743
FIGURE	B-66
REV.	0
3-28-90	

NOTE: WELDS ARE SOCKET WELDS



SWRI LINE NO.	2-SI-1213
EG&E LINE NO.	2-DCI-1007
NOM. O.D./SCH.	2"/80
NOM. THICKNESS	0.218"
MATERIAL	SS
CAL. BLK.	N/A

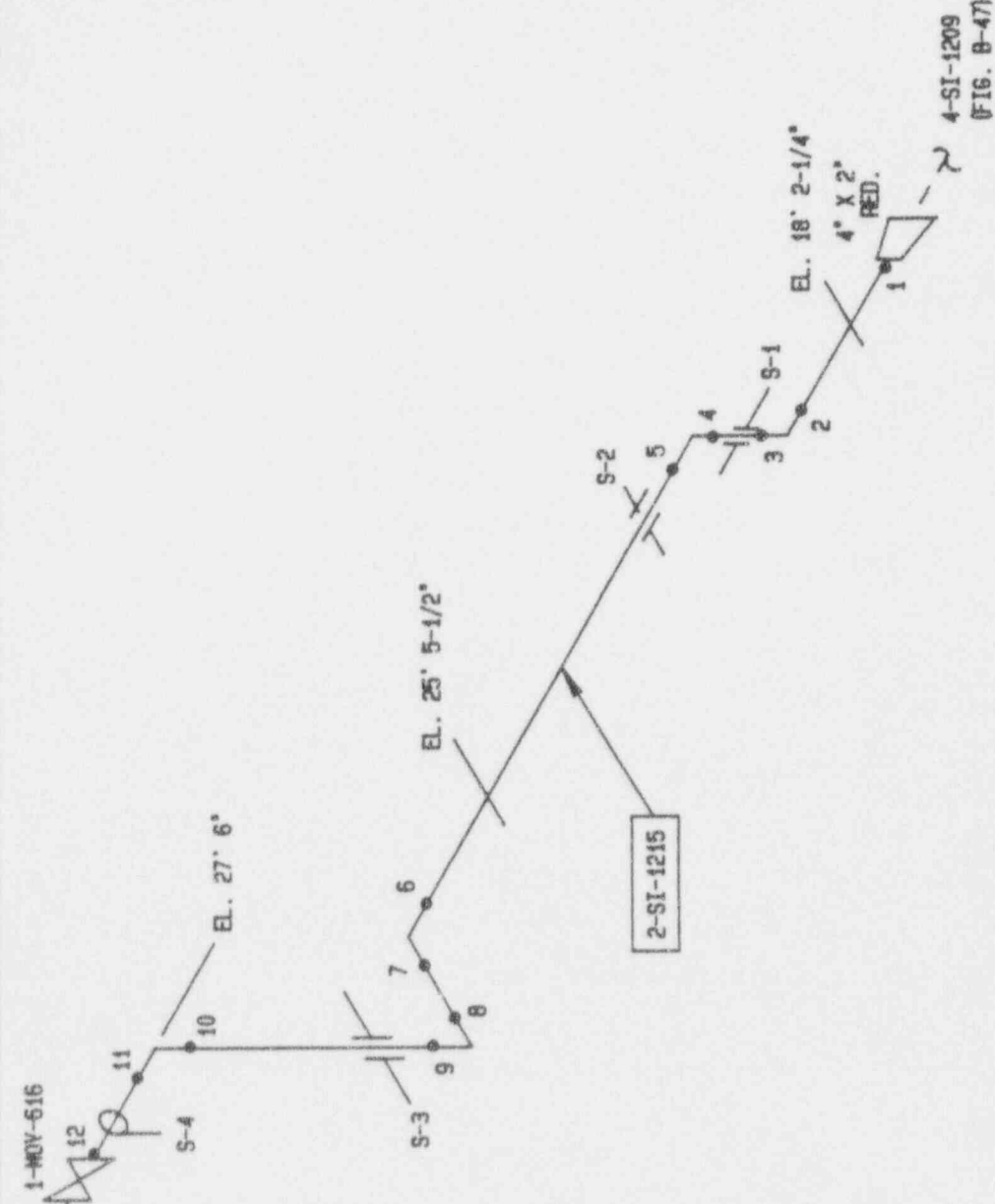
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-74
REFERENCE DWG (s)	FSK-WP-698
FIGURE	8-67
REV.	0
	11-9-90

NOTE: WELDS ARE SOCKET WELDS



2-SI-1208
(FIG. 5-62)

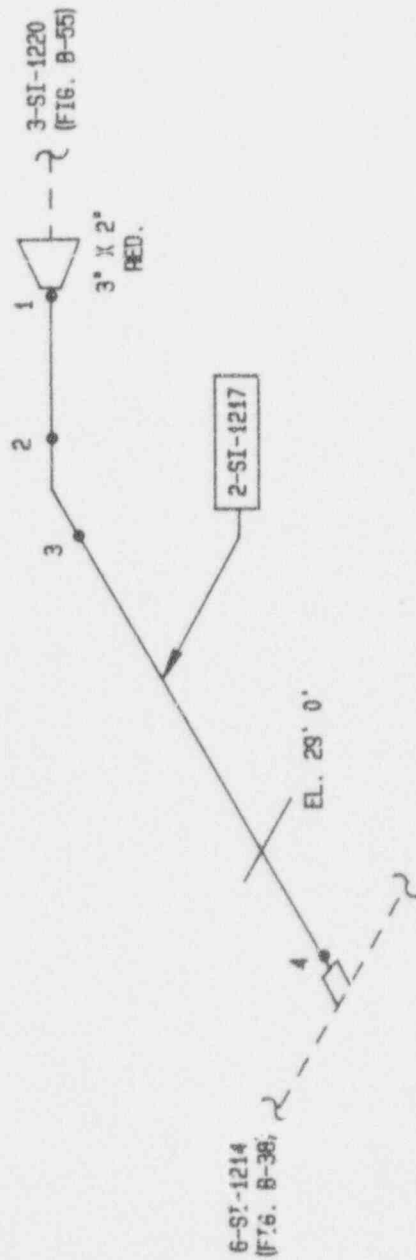
1-MOV-616



SWRI LINE No.	2-SI-1208
BASE LINE No.	2-DCI-1005
NOM. O.D./SCH.	2\"/>

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	H-74
REFERENCE DWG (s)	FSK-MP-747
FIGURE	B-69
REV.	0
	3-28-90

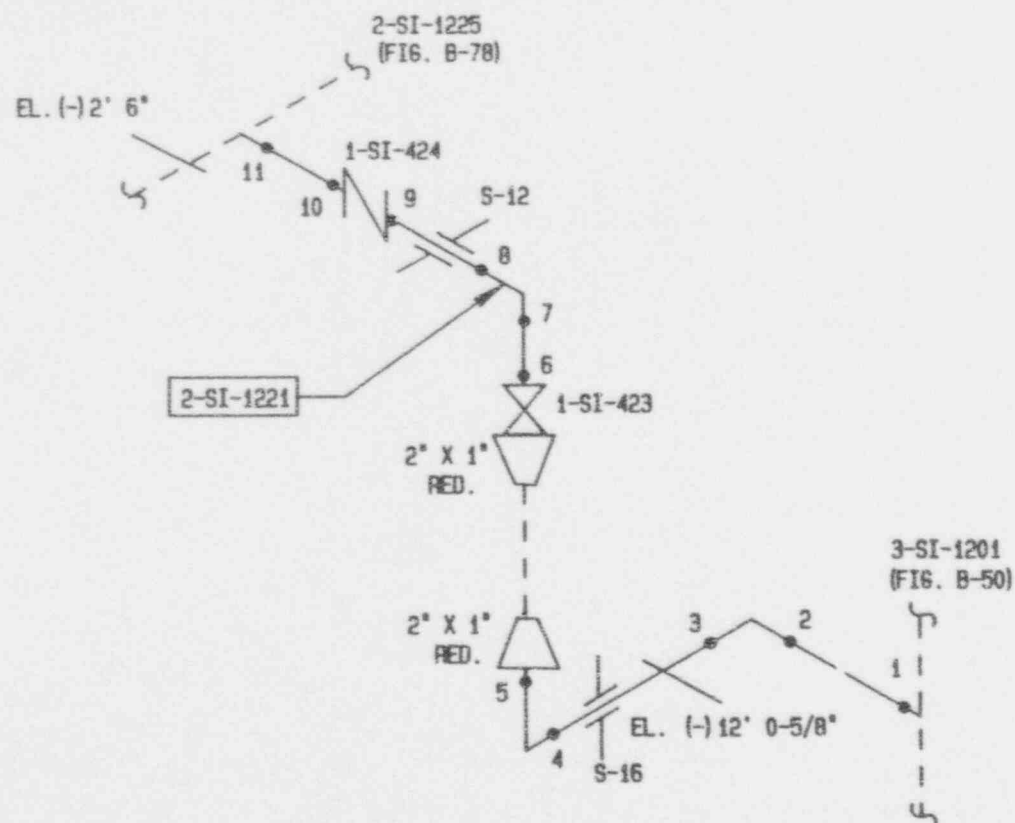
NOTES: WELDS ARE SOCKET WELDS



SWRI LINE NO.	2-SI-1217
SSSE LINE NO.	2-CC13-1017
NOM. O.D./SCH.	2"/160
NOM. THICKNESS	0.344"
MATERIAL	SS
CAL. BLK.	N/A

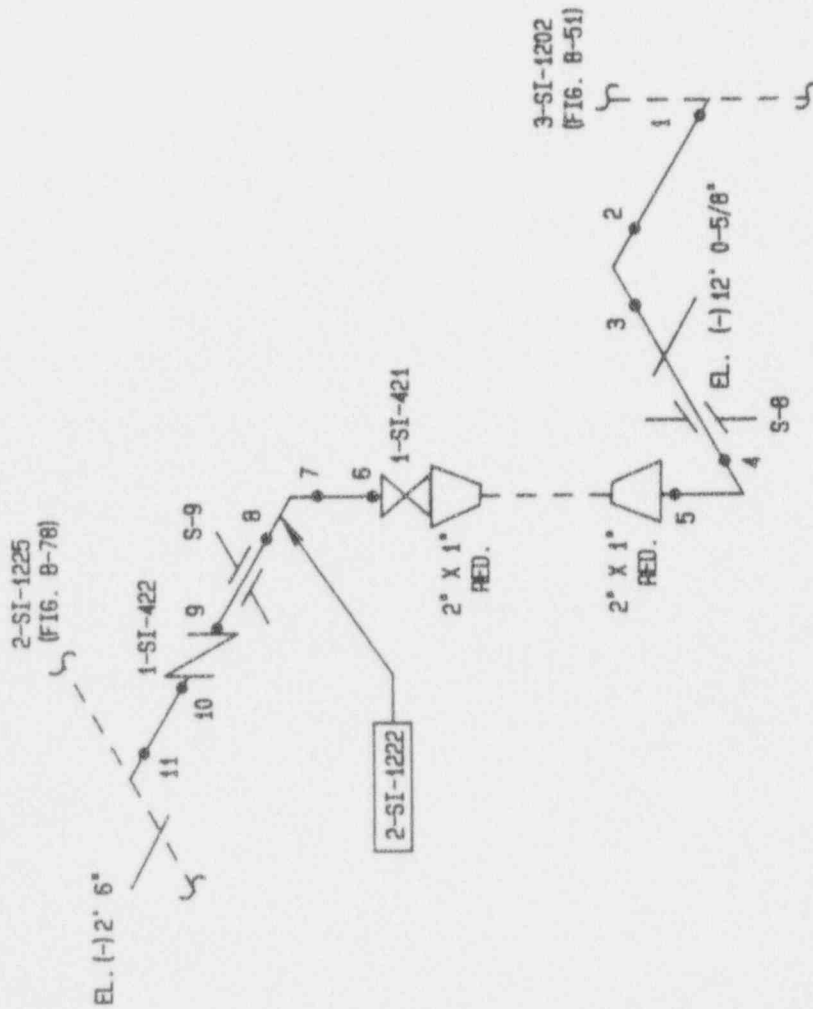
NOTE: WELDS ARE SOCKET WELDS

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-74
REFERENCE DWG (s)	FSK-MP-698
FIGURE	B-71
REV.	0
	11-9-90



SWRI LINE No.	2-SI-1221
B&B LINE No.	2-DC2-1001
NOM. O.D./SCH.	2"/80
NOM. THICKNESS	0.216"
MATERIAL	SS
CAL. BLK.	N/A

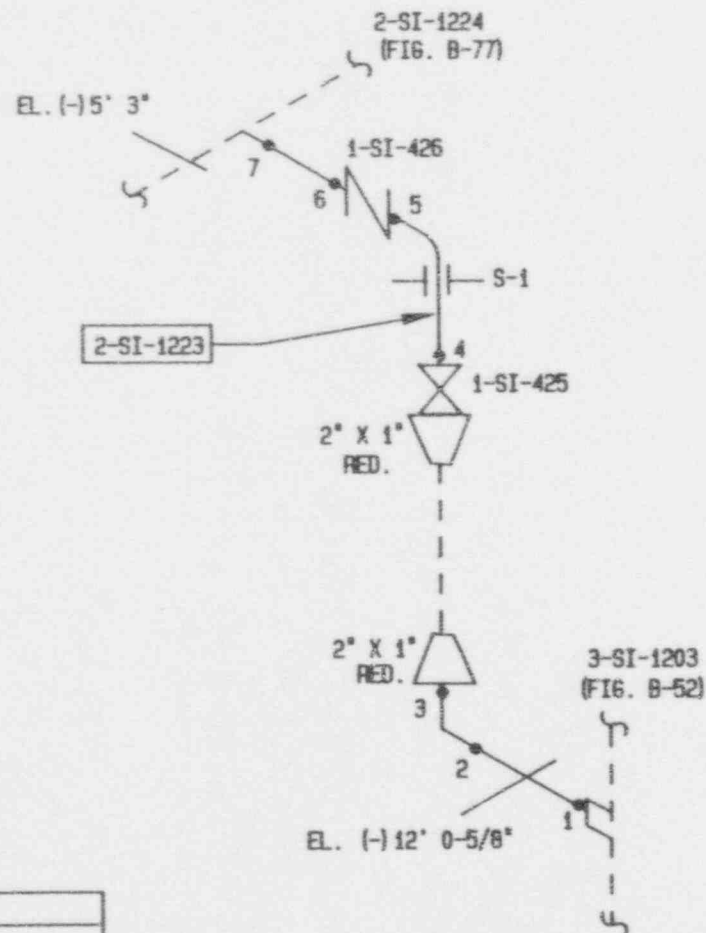
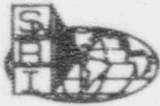
CALVERT CLIFFS NUCLEAR POWER PLANT		
UNIT	1	
PSID (#)	M-74	
REFERENCE DWG (#)	FSK-MP-1783	
FIGURE	B-74	
REV.	0	11-9-90



SWRI LINE No.	2-SI-1222
PIPE LINE No.	2-DC2-1002
NOM. O.D./SCH.	2"/80
NOM. THICKNESS	0.218"
MATERIAL	SS
CAL. BLK.	N/A

NOTE: WELDS ARE SOCKET WELDS

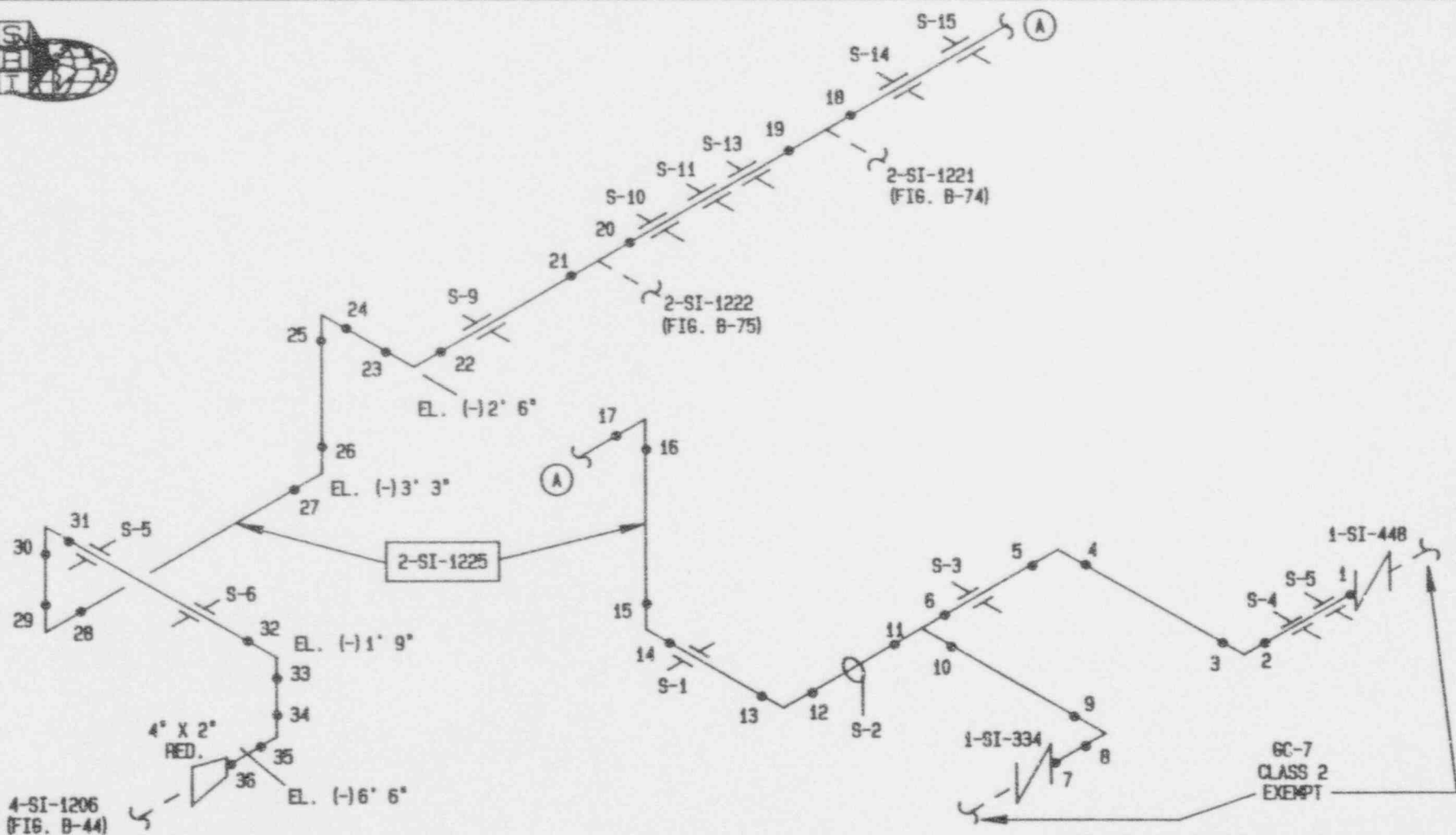
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	N-74
REFERENCE DWG (s)	FSK-WP-1783
FIGURE	B-75
REV.	0
	11-9-90



S&RI LINE No.	2-SI-1223
BASE LINE No.	2-DC2-1003
NOM. O.D./SCH.	2"/80
NOM. THICKNESS	0.218"
MATERIAL	SS
CAL. BLK.	N/A

NOTE: WELDS ARE SOCKET WELDS

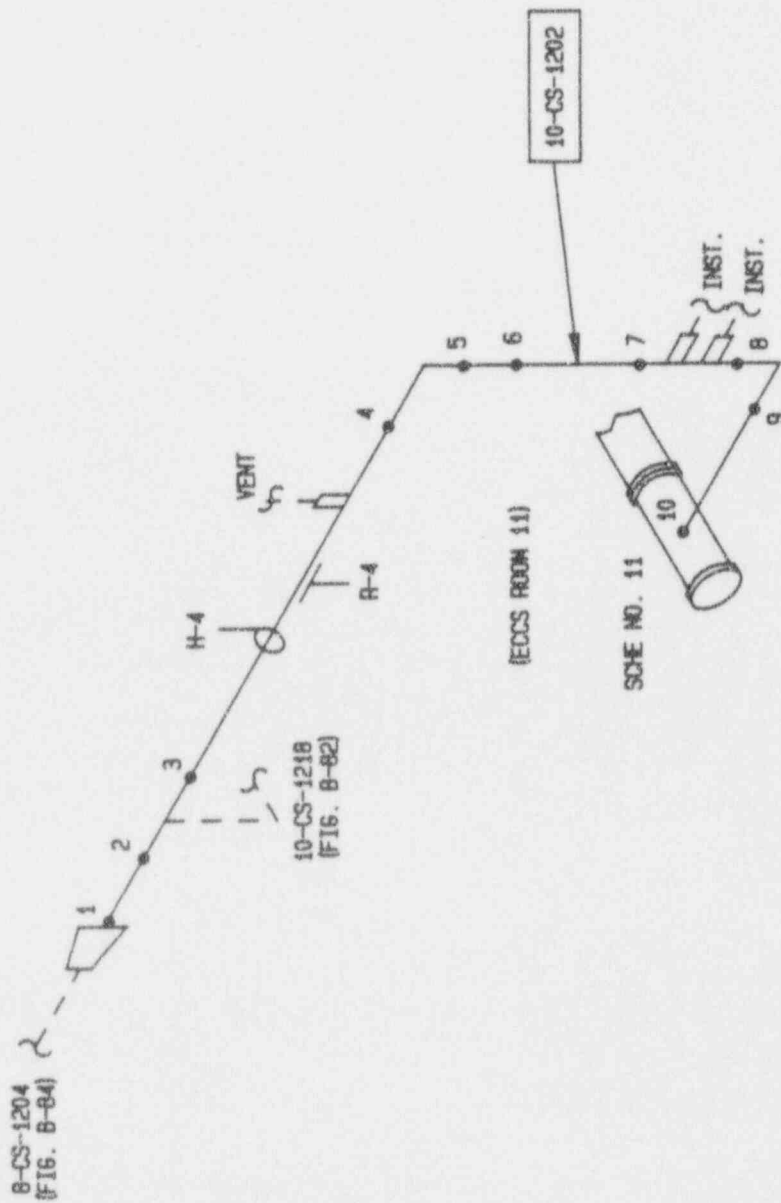
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	M-74
REFERENCE DWG (a)	FSX-MP-119
FIGURE	B-76
REV.	0
	11-9-90



SERI LINE No.	2-SI-1225
SOLE LINE No.	2-DC2-1005
NOM. O.D./SCH.	2"/80
NOM. THICKNESS	0.218 ^s
MATERIAL	SS
CAL. BLK.	N/A

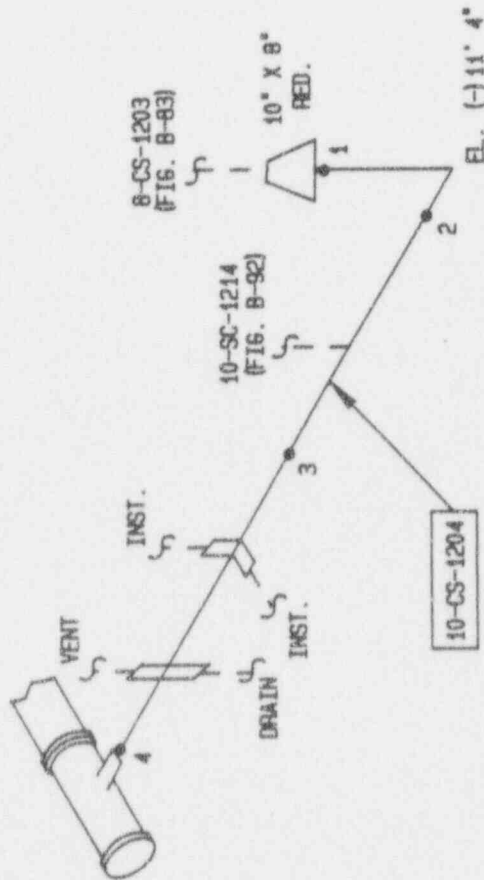
NOTE: WELDS ARE SOCKET WELDS

CALVERT CLIFFS NUCLEAR POWER PLANT		
UNIT	1	
PSID (s)	M-74	
REFERENCE	DWS (s) FSK-MP-1782, -1783	
FIGURE	B-78	
REV.	0	3-28-90



S&P LINE No.	10-CS-1202
888E LINE No.	10-6C2-1002
NOM. O.D./SCH.	10"/20
NOM. THICKNESS	0.250"
MATERIAL	SS
CAL. BLK.	CC-48

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PAID (e)	M-74
REFERENCE DWG (e)	1-15-16
FIGURE	B-80
REV.	0
	11-9-90



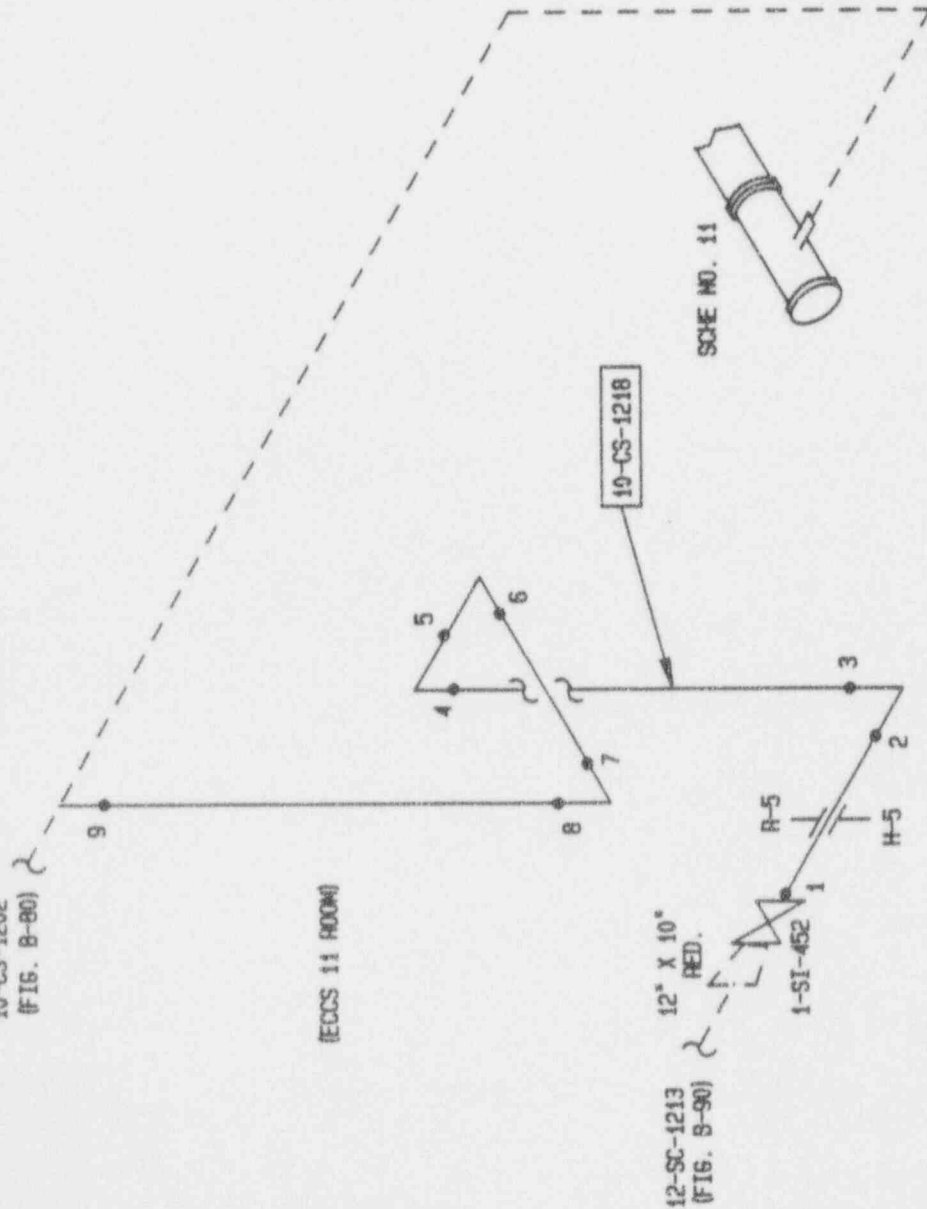
SWRI LINE NO.	10-CS-1204
BS&E LINE NO.	10-SC2-1004
NOM. O.D./SCH.	10"/20
NOM. THICKNESS	0.250"
MATERIAL	SS
CAL. BLK.	CC-46

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PAID (e)	M-74
REFERENCE DWG (e)	1-16-14
FIGURE	B-61
REV.	0
	11-9-90



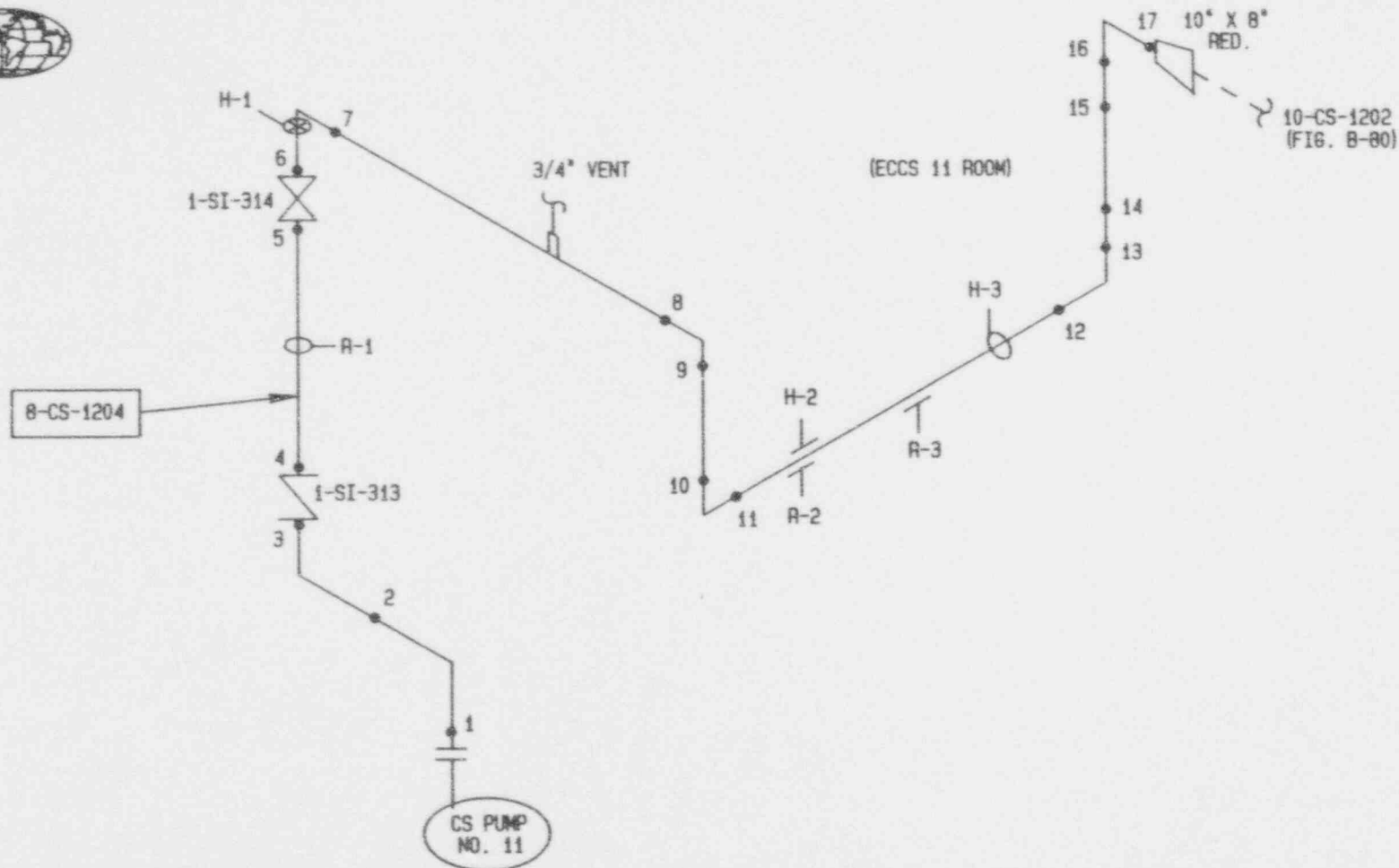
10-CS-1202
(FIG. B-80)

(ECCS 11 ROOM)



SWRI LINE No.	10-CS-1218
BUSE LINE No.	10-SC1-1018
NOM. O.D./SCH.	10\"/20
NOM. THICKNESS	0.250"
MATERIAL	SS
CAL. BLK.	CC-48

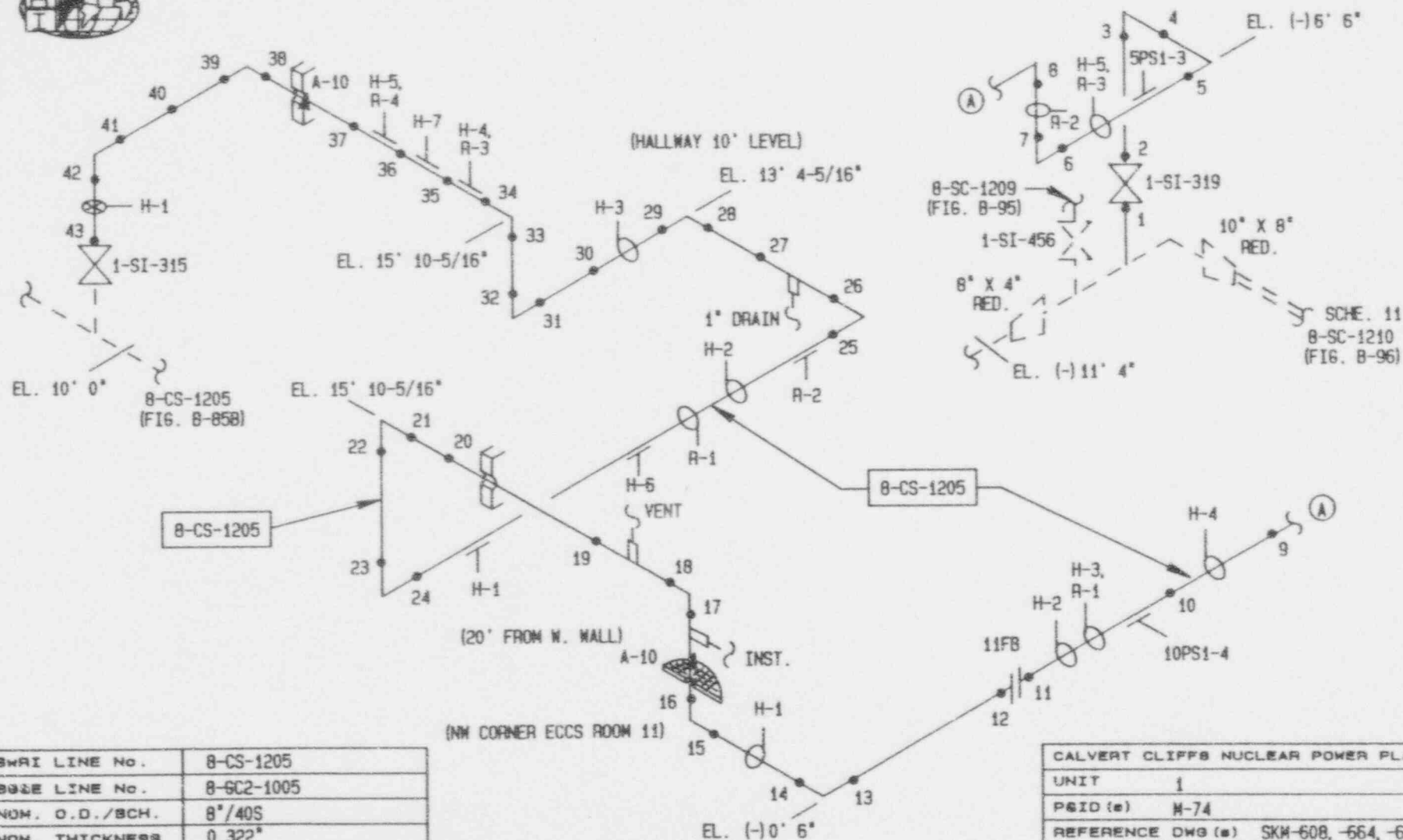
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	H-74
REFERENCE DWG (s)	1-15-6, 1-15-10
FIGURE	B-82
REV.	0
	11-9-90



B-42

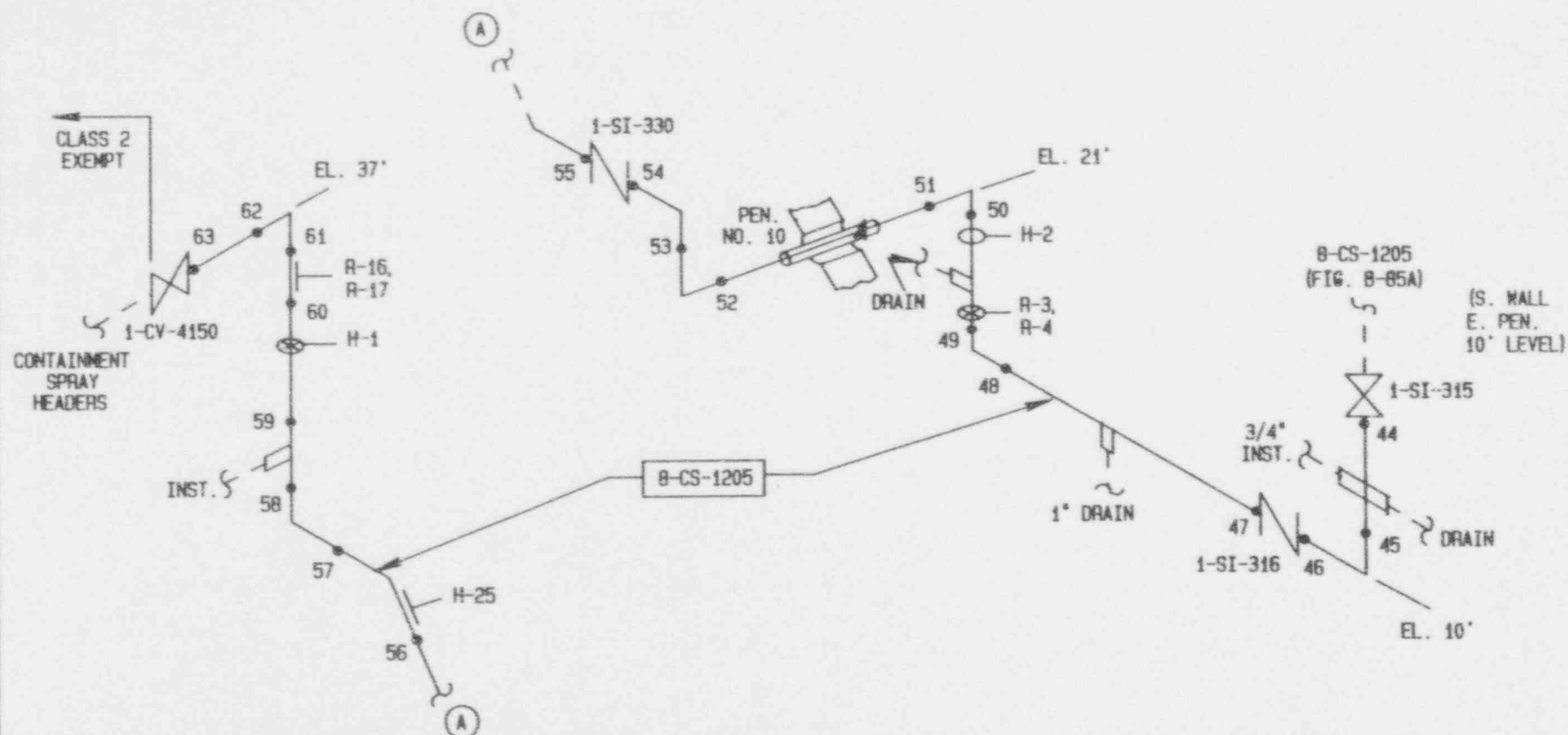
SWRI LINE No.	8-CS-1204
BSSE LINE No.	8-6C2-1004
NOM. O.D./SCH.	8"/40S
NOM. THICKNESS	0.322"
MATERIAL	SS
CAL. BLK.	CC-45

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	M-74
REFERENCE DWG (a)	1-15-6
FIGURE	8-84
REV.	0
	11-9-90



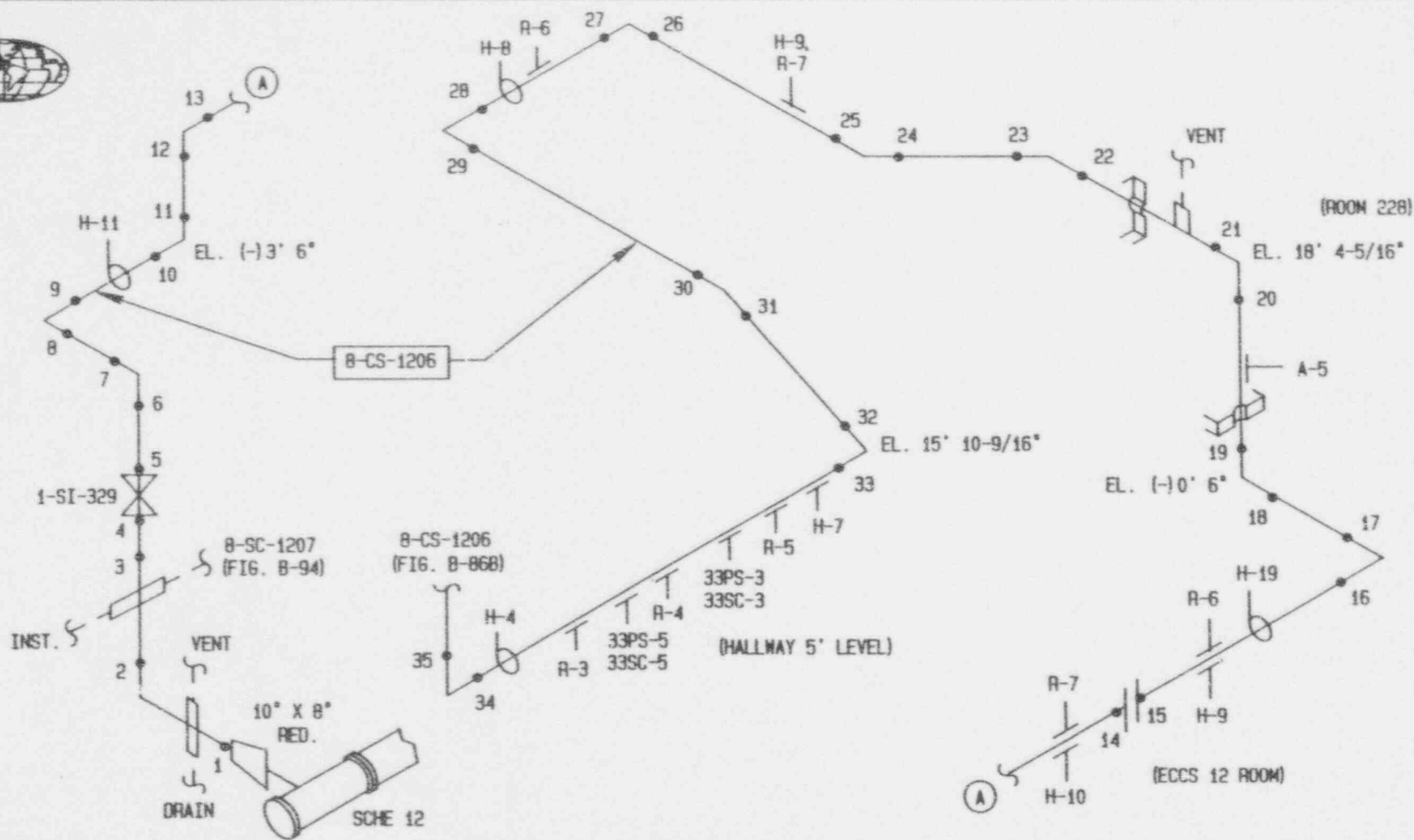
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (#)	M-74
REFERENCE DWG (#)	SKM-608, -664, -693
FIGURE	B-85A
REV.	0 11-9-90

SWRI LINE No.	8-CS-1205
BASE LINE No.	8-SC2-1005
NOM. O.D./SCH.	8"/40S
NOM. THICKNESS	0.322"
MATERIAL	SS
CAL. BLK.	CC-45



SWRI LINE No.	8-CS-1205
SGSE LINE No.	8-HC33-1005
NOM. O.D./SCH.	8"/10S
NOM. THICKNESS	0.148 ^s
MATERIAL	SS
CAL. BLK.	CC-46

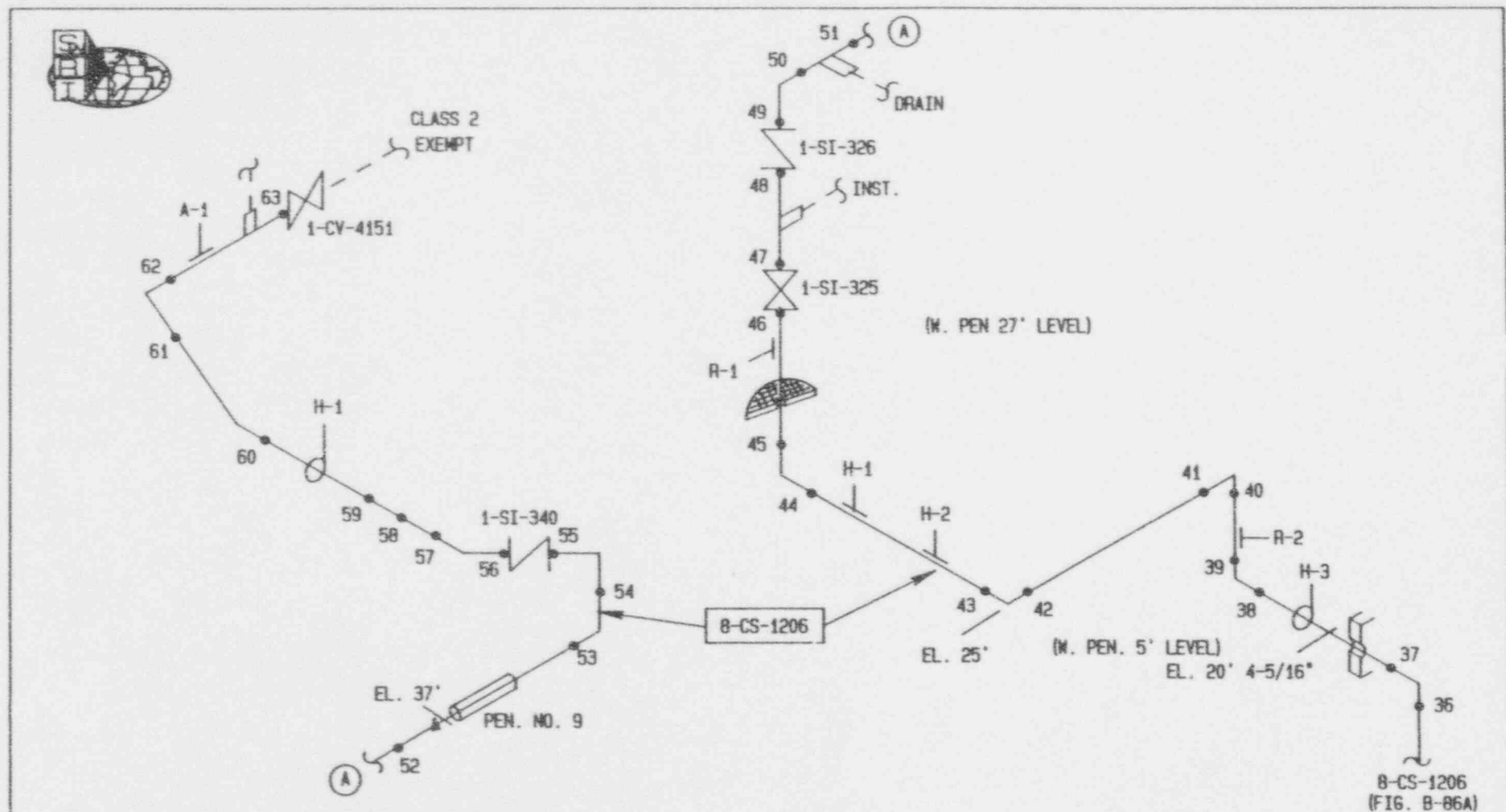
CALVERT CLIFFS NUCLEAR POWER PLANT		
UNIT	1	
PSID (a)	M-74	
REFERENCE DWG (a)	SKM-607, -664	
FIGURE	B-858	
REV.	0	11-9-90



BWRI LINE No.	8-CS-1206
B&E LINE No.	8-GC2-1006
NOM. O.D./SCH.	8"/40S
NOM. THICKNESS	0.322 ³
MATERIAL	SS
CAL. BLK.	CC-45

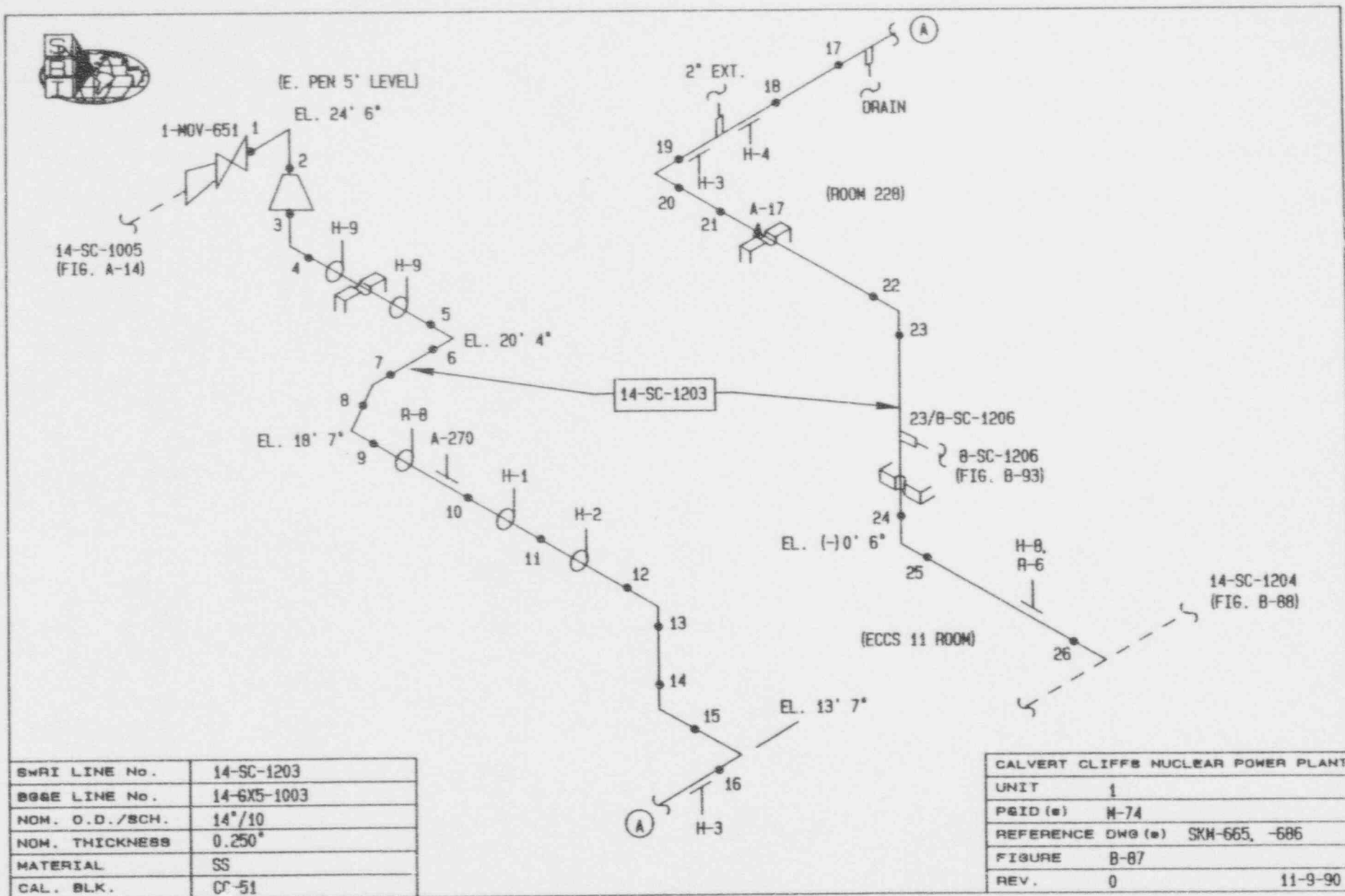
*1-15-18, 1-16-1, 1-16-2, 1-16-49
1-17-55, 1-18-10, 1-19-7, 1-19-11

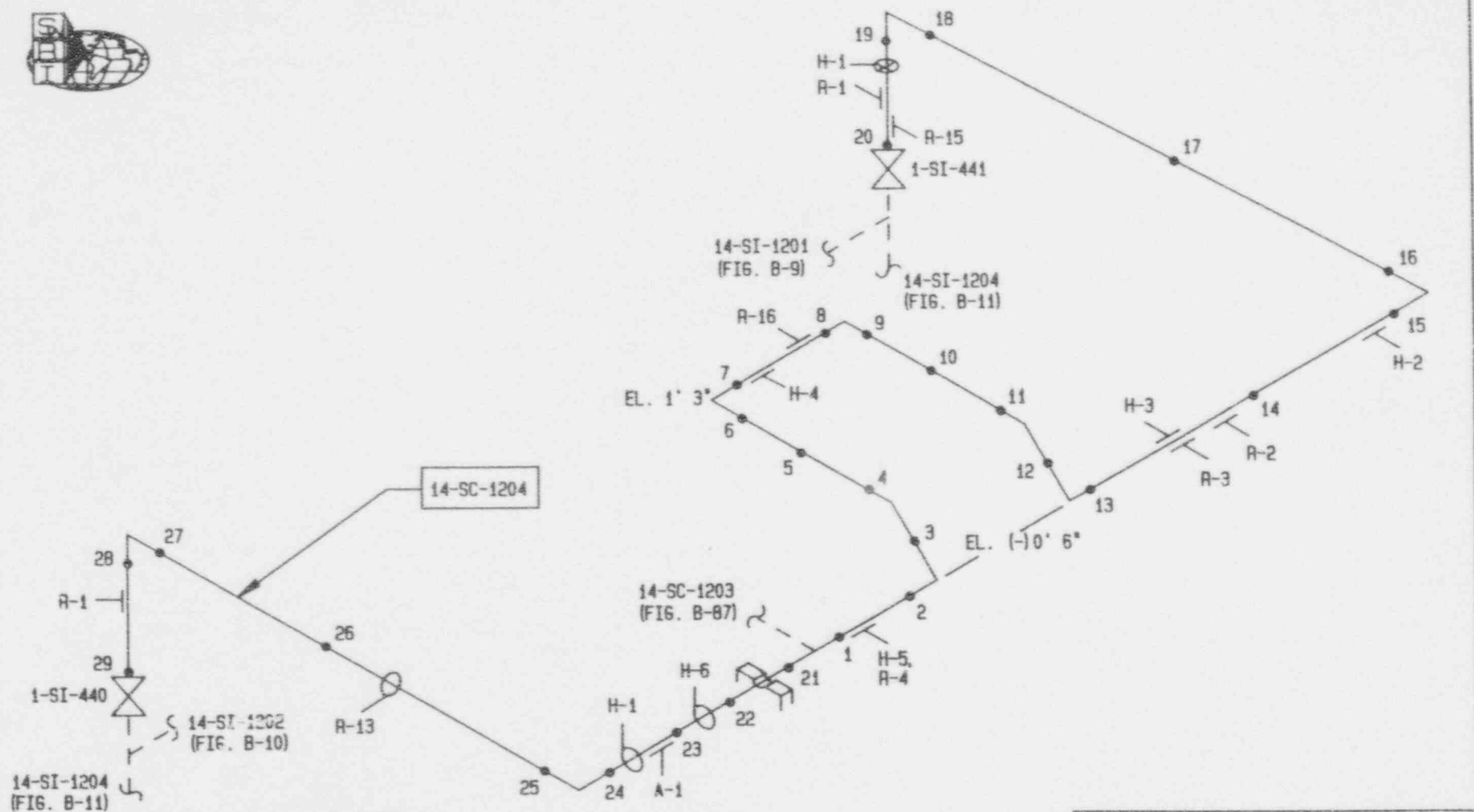
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	M-74
REFERENCE DWG (a)	N
FIGURE	B-86A
REV.	0
	11-9-90



SWRI LINE No.	8-CS-1206
BASE LINE No.	d-HC33-10V1
NOM. O.D./SCH.	8"/40S & 11S
NOM. THICKNESS	0.322" & 0.148"
MATERIAL	SS
CAL. BLK.	CC-45 & CC-46

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-74
REFERENCE DWG (s)	1-23-1, 1-203-5, -6
FIGURE	B-868
REV.	0 11-9-90

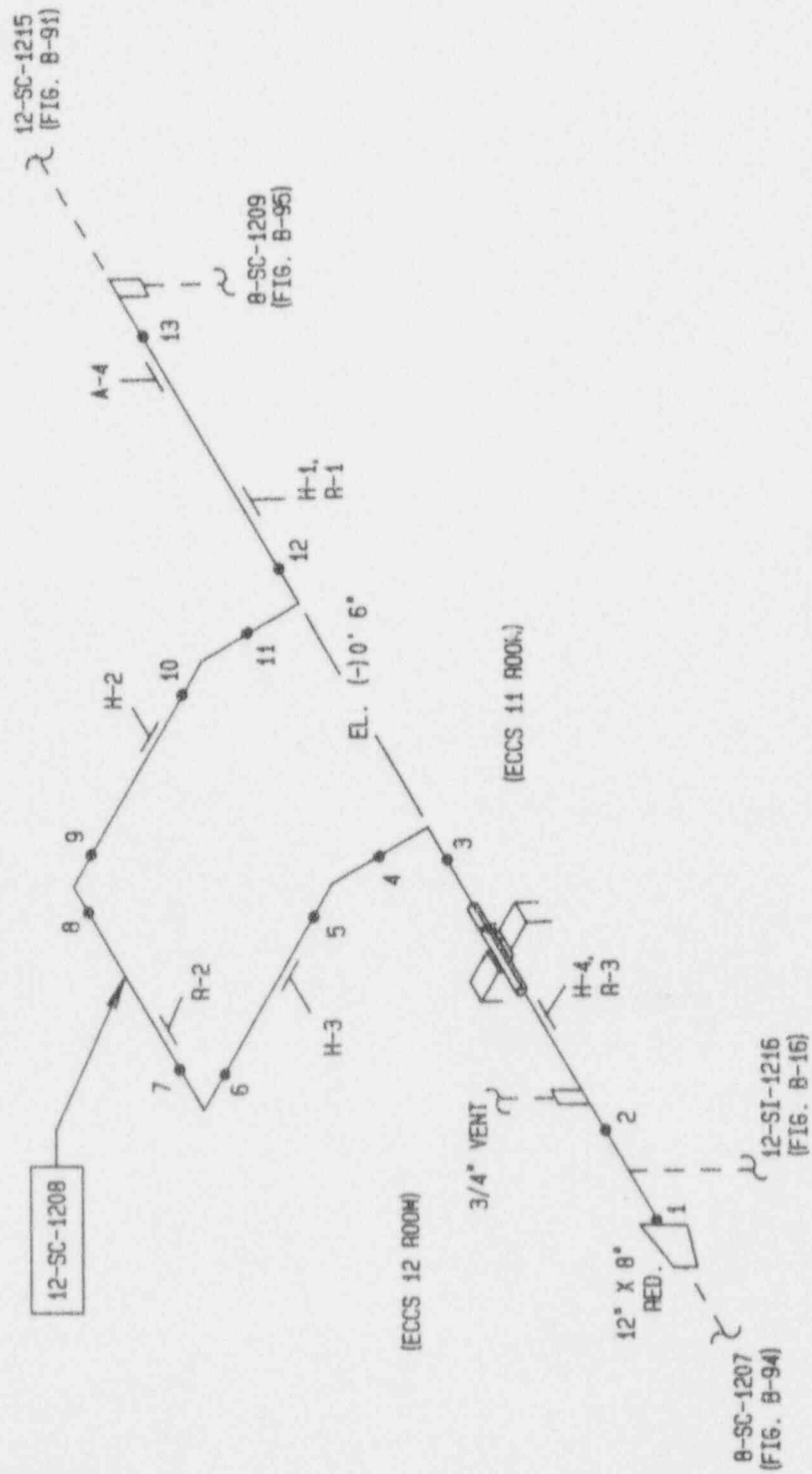




SWRI LINE No.	14-SC-1204
BSEE LINE No.	14-6C5-1004
NOM. O.D./SCH.	14"/10
NOM. THICKNESS	0.250"
MATERIAL	SS
CAL. BLK.	CC-51

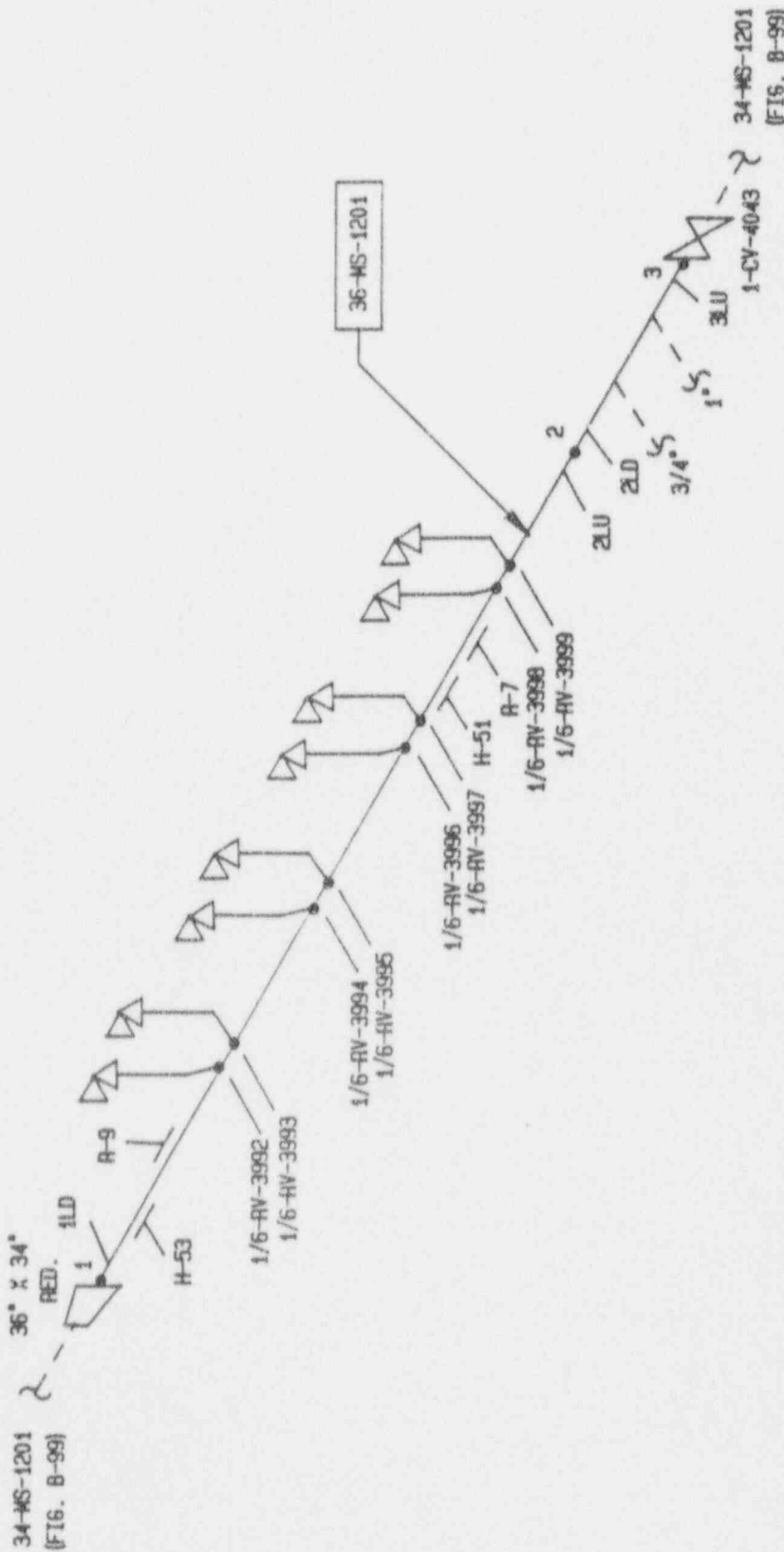
(ECCS 12 ROOM)

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (#)	M-74
REFERENCE DWG (#)	SKW-608
FIGURE	B-88
REV.	0
	11-9-90



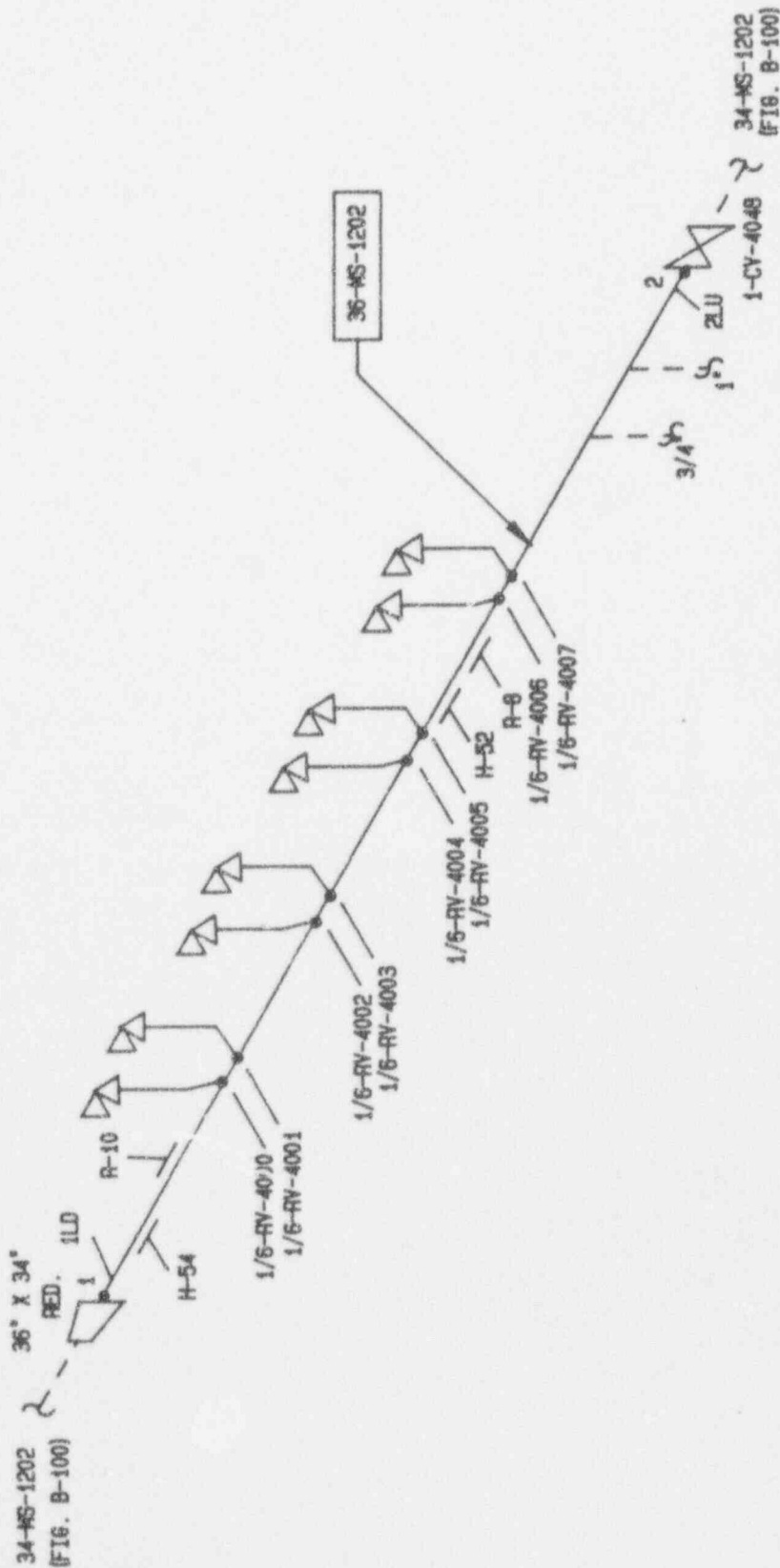
SWRI LINE NO.	12-SC-1208
BOGE LINE NO.	12-6C2-1008
NOM. O.D./SCH.	12"/20
NOM. THICKNESS	0.250"
MATERIAL	SS
CAL. BLK.	CC-50

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PGID (a)	N-74
REFERENCE DWG (a)	SKM-1008
FIGURE	B-89
REV.	0
	11-9-90



SWRI LINE NO.	36-MS-1201
BORE LINE NO.	36-EB12-1001
NOM. O.D./SCH.	36"
NOM. THICKNESS	2.000"
MATERIAL	CS
CAL. BLK.	CC-23

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PQID (S)	H-35
REFERENCE DWG (S)	1-104-4
FIGURE	B-97
REV.	0
	11-9-90



SWRI LINE NO.	36-MS-1202
ESSE LINE NO.	36-EB12-1002
NON. O.D./SCH.	36"
NON. THICKNESS	2.150"
MATERIAL	CS
CAL. BLK.	CC-23

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PAID (e)	H-35
REFERENCE DWG (e)	1-101-3
FIGURE	B-98
REV.	0
	3-28-90



CONTAINMENT

34-MS-1204
(FIG. B-101)

6/6-MS-1207
(FIG. B-103)

ENCAPSULATION

7LU-1,2

7LU

8LU-1,2

8LU

H-2N

R-2N

8ALU-1,2

8A

1

4

6

H-1N

5

5LU-1,2

5LU

6LD

4

3

3LU

4LU

4LD-1,2

5

6

4

3

2

A-2

1

35

REL. NO.

35

4

3

2

1

0

0

0

MAINSTEAM
PENETRATION AREA

CLASS 2
NON-CLASS
AUGMENTED ISI AREA
PER TECH SPECS

TURBINE
ROOM

14D-1,2

14U-1,2

13

13U-1,2

13D-1,2

4

12D

H-47

R-14

10LD

10U-1,2

H-4N

10

11LU

11LD

12U

9LD-1,2

H-3N

R-3N

9

1-CV-4043

36-MS-1201
(FIG. B-97)

34-MS-1201

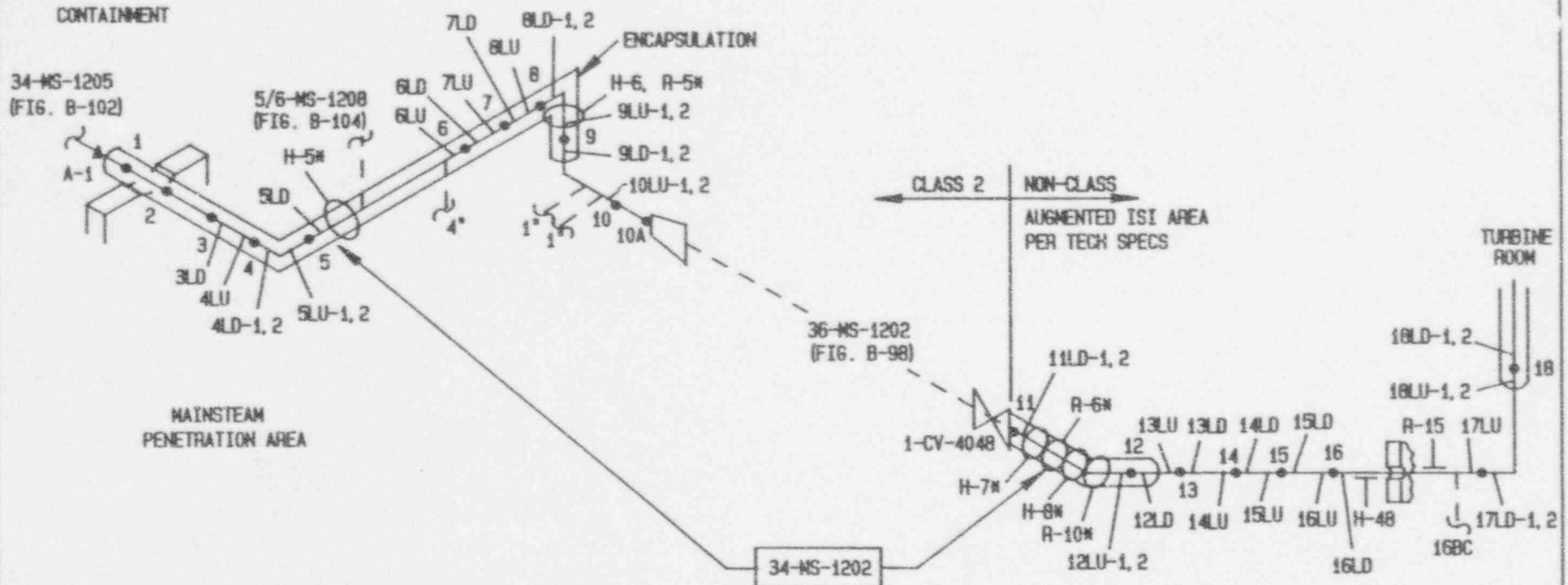
RECAPSULATION SUPPORT

SWRI LINE NO.	34-MS-1201
BSEE LINE NO.	34-EB12-1001
NOM. O.D./SCH.	34"
NOM. THICKNESS	1.060"
MATERIAL	CS
CAL. BLK.	CC-38

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (e)	H-35
REFERENCE DWG (e)	1-101-4, SNW-864
FIGURE	B-99
REV.	1
	12-20-93



CONTAINMENT

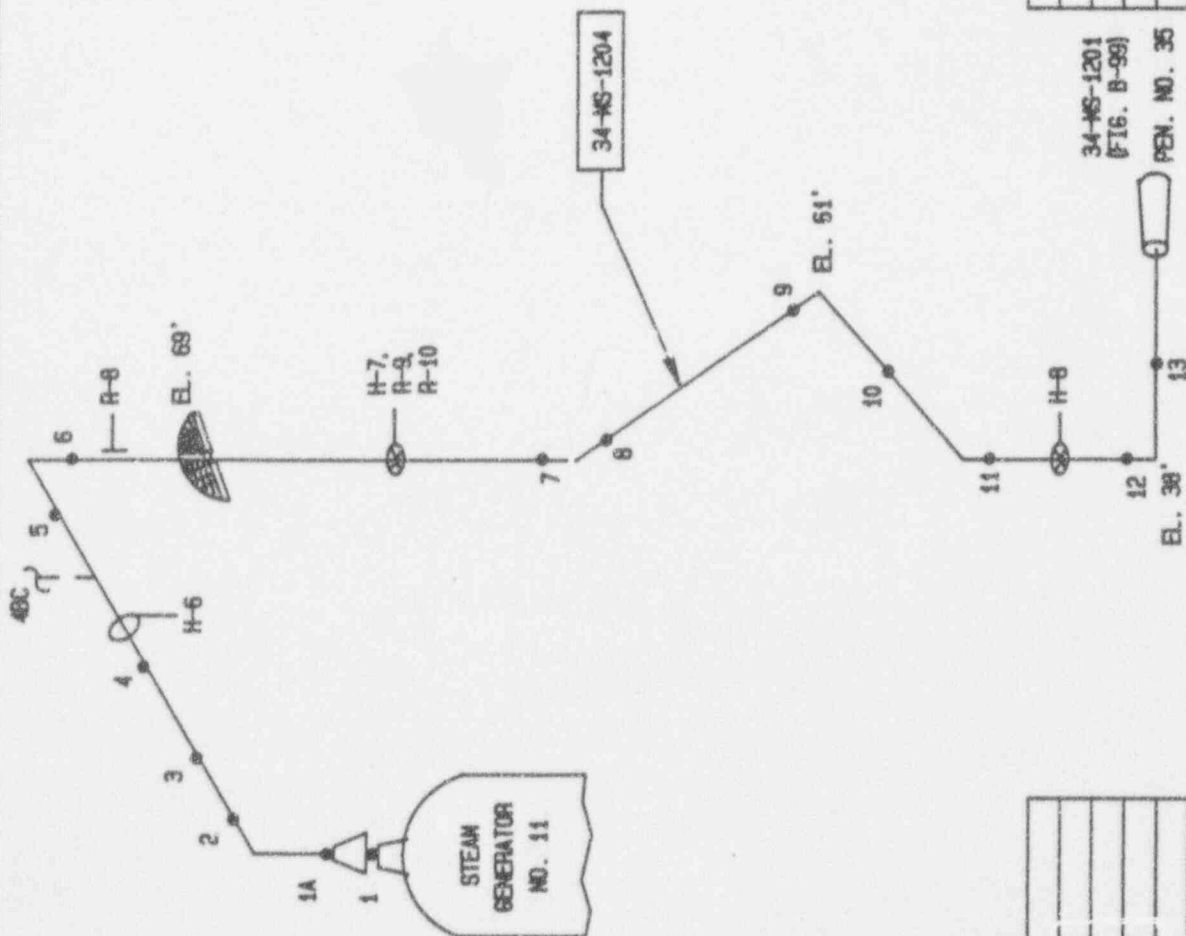


#ENCAPSULATION SUPPORT

SWRI LINE No.	34-MS-1202
BGBE LINE No.	34-EB12-1002
NOM. O.D./SCH.	34"/
NOM. THICKNESS	1.060"
MATERIAL	CS
CAL. BLK.	CC-38

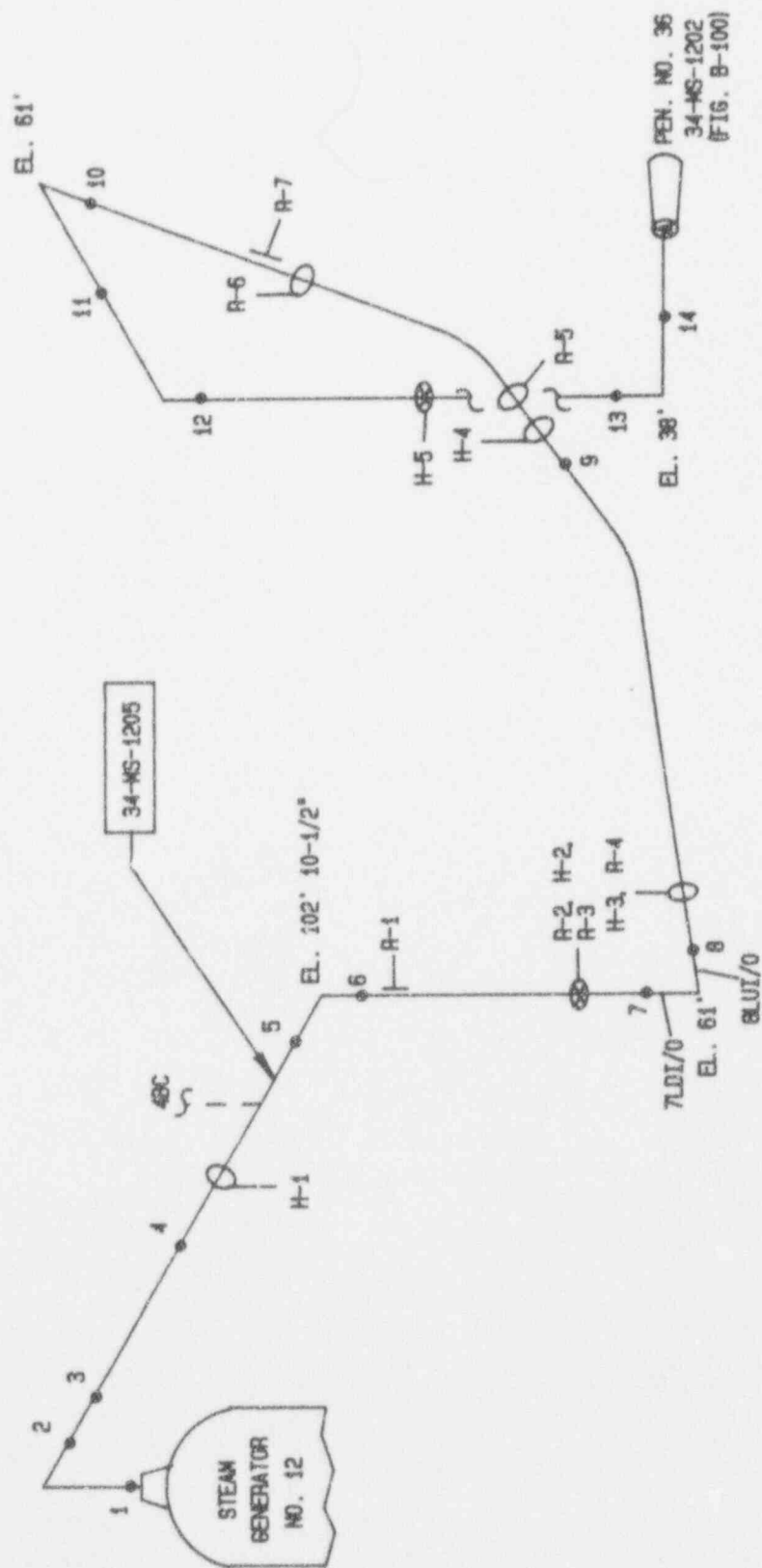
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (e)	M-35
REFERENCE DWG (e)	1-101-3, SKM-P
FIGURE	B-100
REV.	1

12-20-93



SWRI LINE NO.	34-NS-1204
BEGG LINE NO.	34-EB1-1004
NOM. O.D./SCH.	34"/
NOM. THICKNESS	1.060"
MATERIAL	CS
CAL. BLK.	CC-38

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	H-35
REFERENCE DWS (a)	1-101-1
FIGURE	B-101
REV.	1
	12-20-93

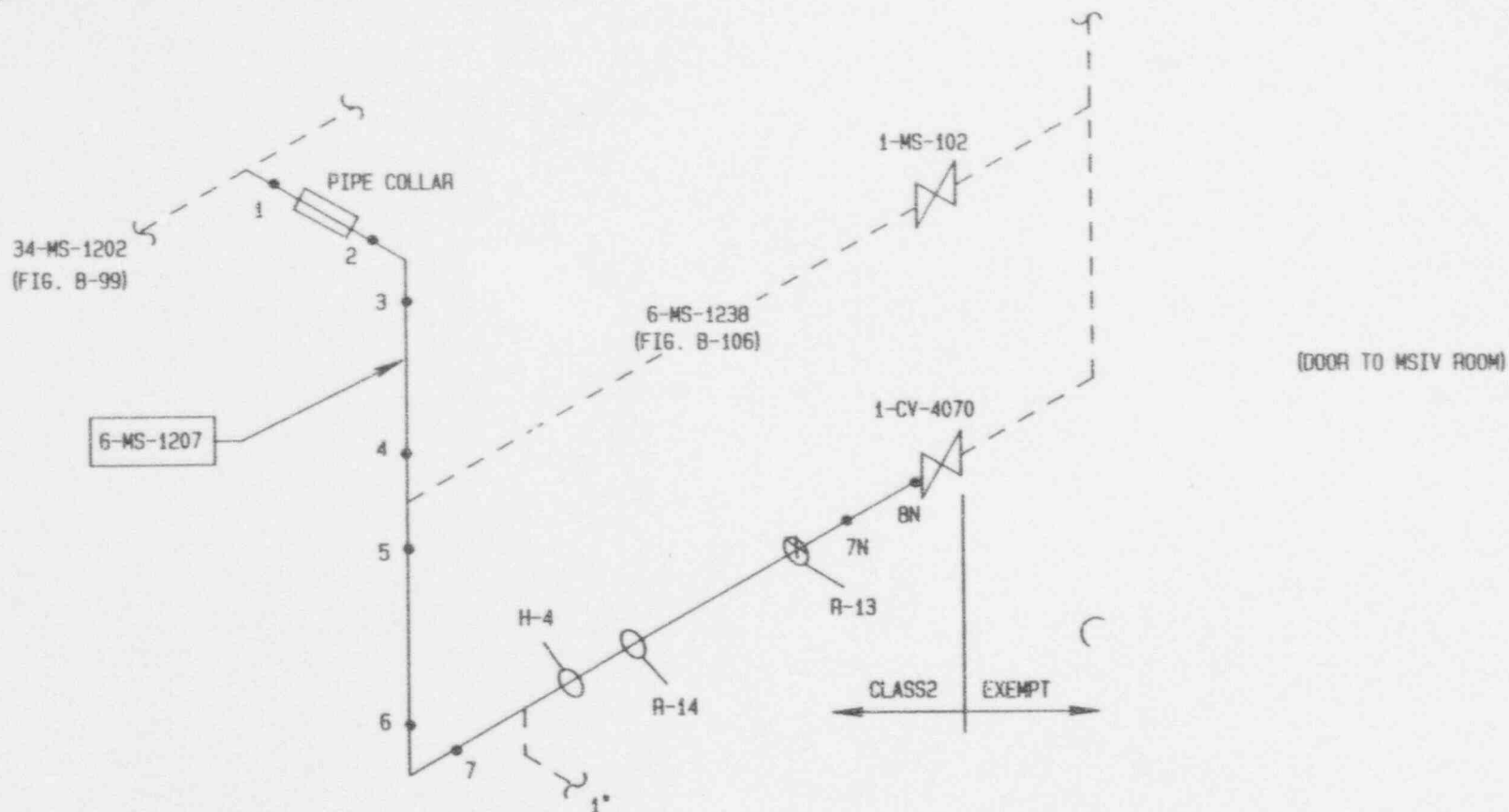


SWRI LINE No.	34-MS-1205
BSSE LINE No.	34-EB1-1005
NOM. O.D./SCH.	34'/
NOM. THICKNESS	1.060"
MATERIAL	CS
CAL. BLK.	CC-38

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PAID (s)	N-35
REFERENCE DWG (s)	1-101-2
FIGURE	B-102
REV.	0
	3-28-90

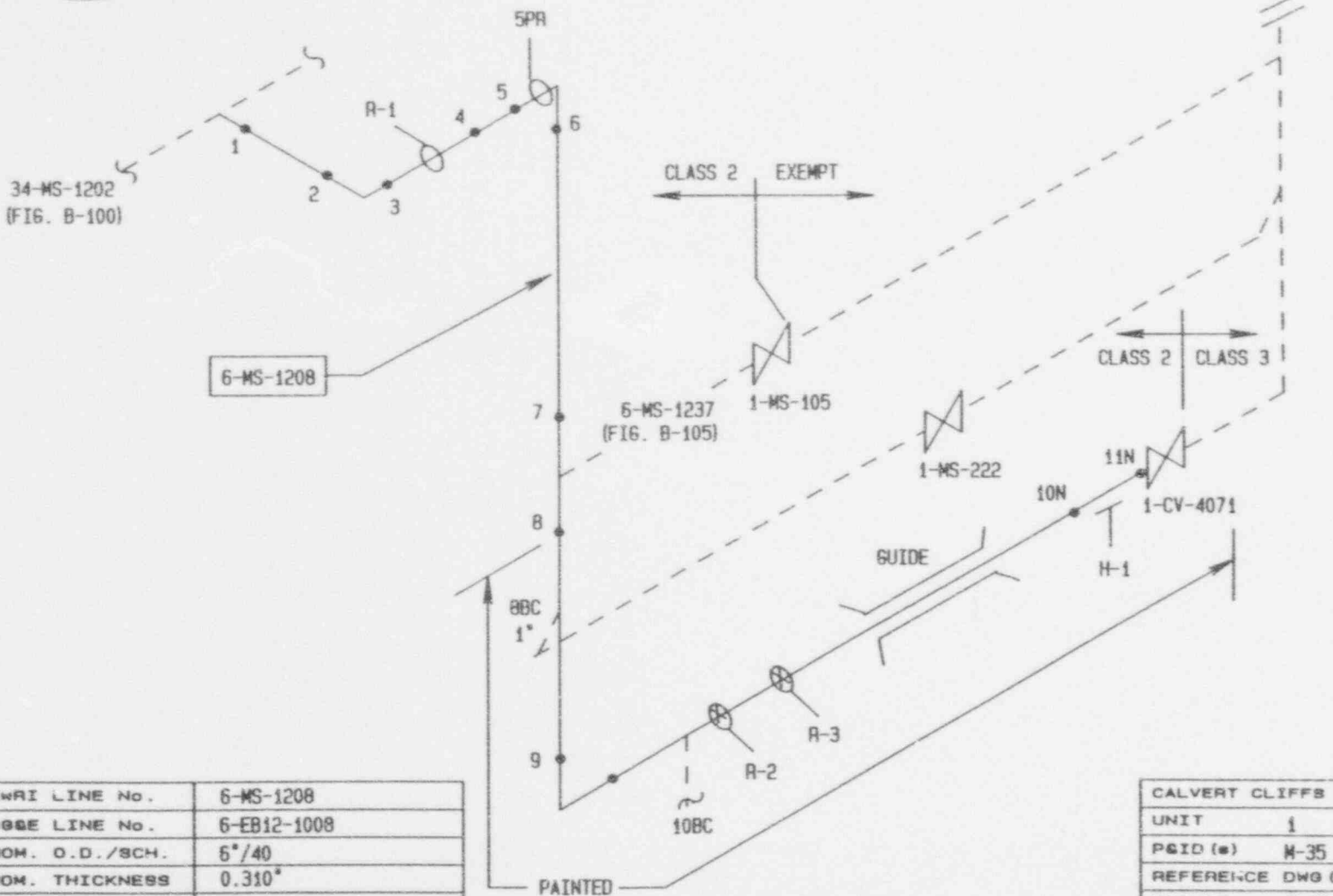


B-56

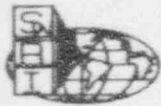


SWRI LINE No.	6-MS-1207
SGSE LINE No.	6-EB12-1007
NOM. O.D./SCH.	6"/40
NOM. THICKNESS	0.310"
MATERIAL	CS
CAL. BLK.	CC-20

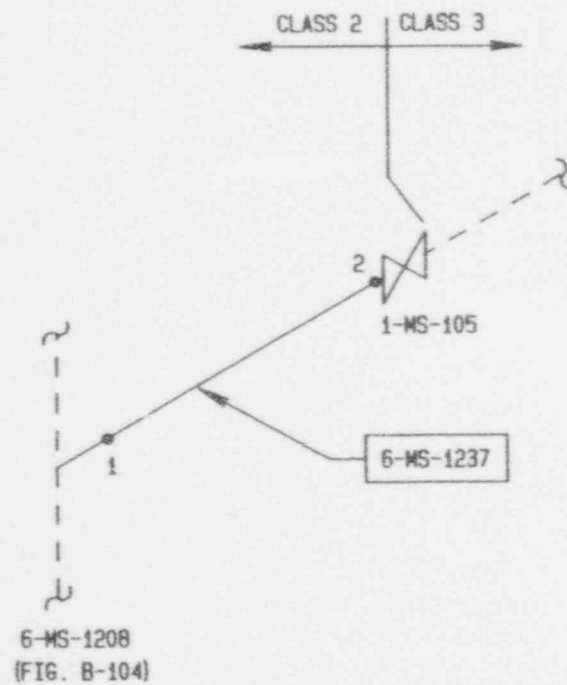
CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (s)	M-35
REFERENCE DWG (s)	M-178, 1-101-7
FIGURE	B-103
REV.	0
	11-9-90



CALVERT CLIFFS NUCLEAR POWER PLANT		
UNIT	1	
PSID (#)	M-35	
REFERENCE DWG (#)	M-178, 1-101-7	
FIGURE	B-104	
REV.	0	11-9-90

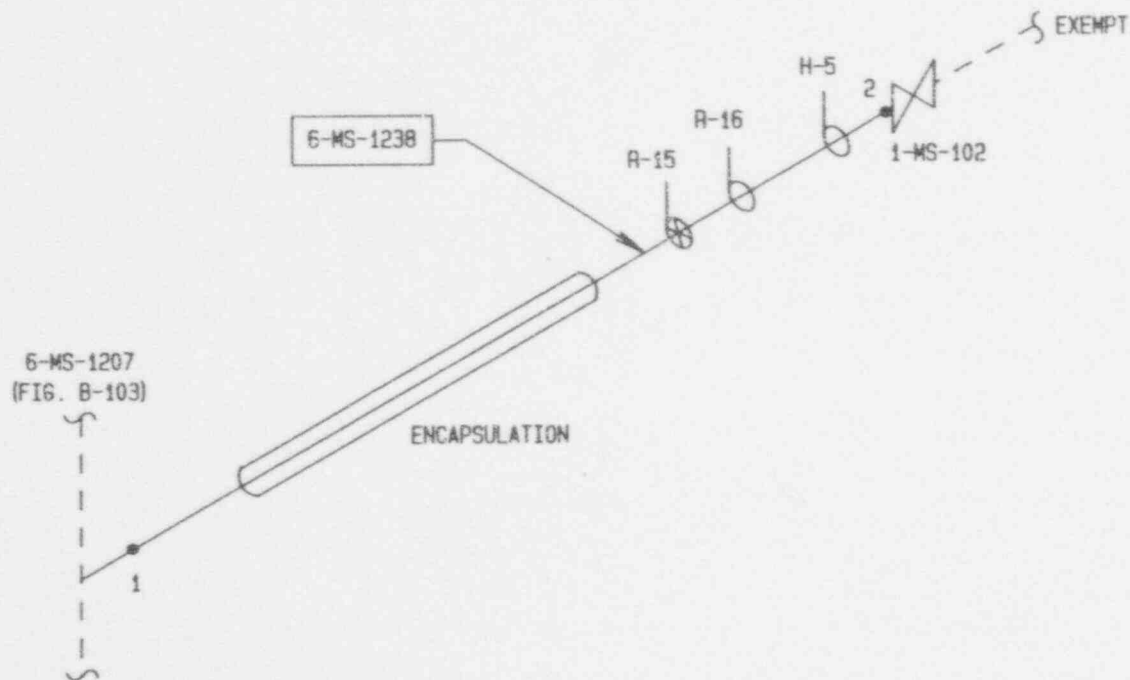
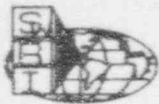


B-58



SWRT LINE No.	6-MS-1237
BASE LINE No.	6-EB12-1037
NOM. O.D./SCH.	6"/40
NOM. THICKNESS	0.310"
MATERIAL	CS
CAL. BLK.	CC-20

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (a)	M-35
REFERENCE DWG (a)	
FIGURE	B-105
REV.	0
	11-9-90



6-MS-1238

6-MS-1207
(FIG. B-103)

ENCAPSULATION

R-15

R-16

H-5

2

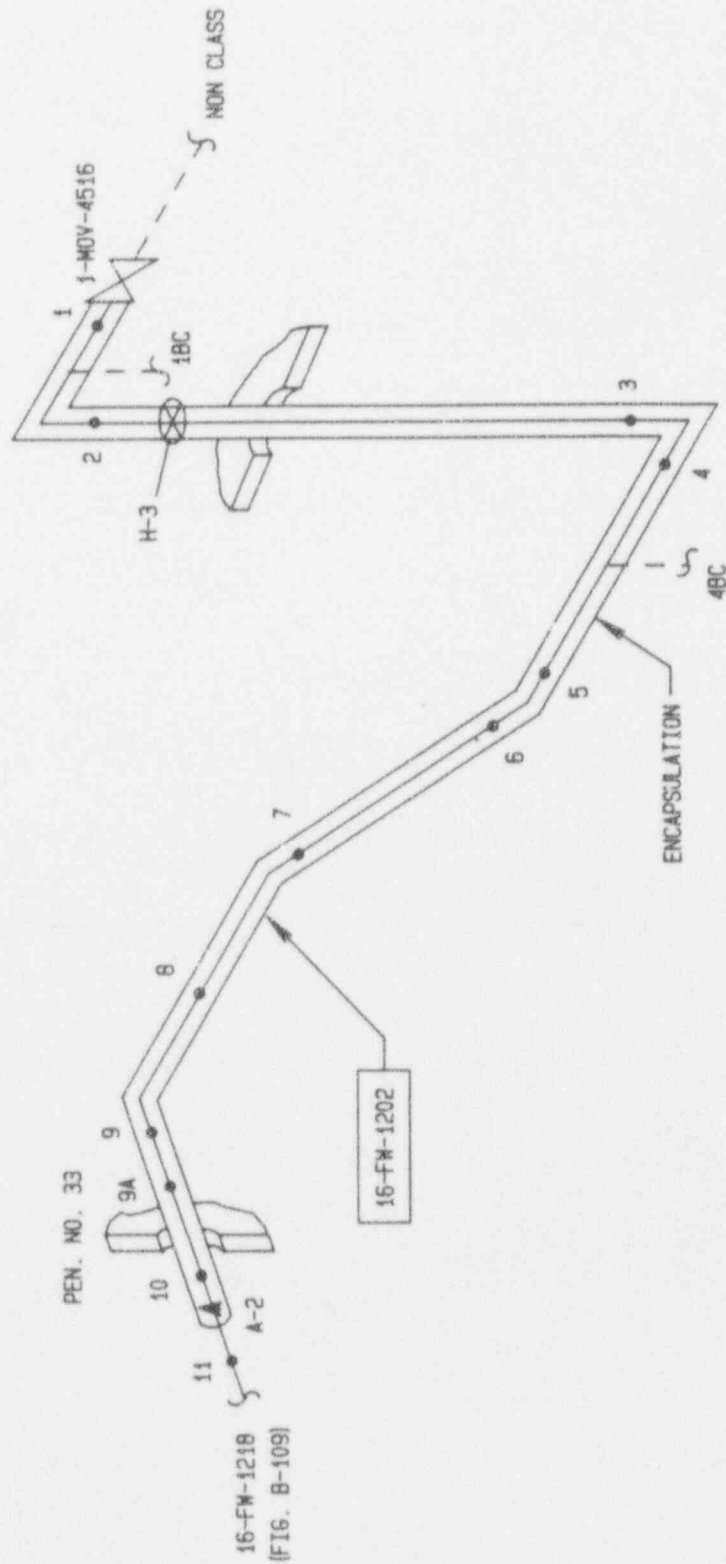
1-MS-102

EXEMPT

1

SWRI LINE No.	6-MS-1238
BASE LINE No.	6-EB12-1038
NOM. O.D./SCH.	6"/40
NOM. THICKNESS	0.310"
MATERIAL	CS
CAL. BLK.	CC-20

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
P&ID (e)	M-35
REFERENCE DWG (e)	
FIGURE	B-106
REV.	0
	11-9-90



SWRI LINE No.	16-FW-1202
BGSE LINE No.	16-DB3-1002
NOM. O.D./SCH.	16"/80
NOM. THICKNESS	0.844"
MATERIAL	CS
CAL. BLK.	CC-24

CALVERT CLIFFS NUCLEAR POWER PLANT	
UNIT	1
PSID (#)	M-39
REFERENCE DWG (#)	1-18-12
FIGURE	B-108
REV.	0
	112-9-90

