



Wisconsin Electric POWER COMPANY
231 W. MICHIGAN, P.O. BOX 2046, MILWAUKEE, WI 53201

July 26, 1982

Mr. H. R. Denton, Director
Office of Nuclear Reactor Regulation
U. S. NUCLEAR REGULATORY COMMISSION
Washington, D. C. 20555

Dear Mr. Denton:

DOCKET NOS. 50-266 AND 50-301
STEAM GENERATOR SLEEVING
POINT BEACH NUCLEAR PLANT, UNITS 1 AND 2

This is to provide further information regarding sleeving process inspections to be performed following installation of sleeves in steam generators at Point Beach Nuclear Plant. This information was requested by your Staff in Section 2.3 and Section 11, item 1 of the Safety Evaluation by the Office of Nuclear Reactor Regulation Relating to Full Scale Steam Generator Tube Sleeving at Point Beach Nuclear Plant Units 1 and 2 (SER).

As stated in Section 4.6.1 of the Point Beach Steam Generator Sleeving Report, WCAP-9960, Revision 1, sampling inspections of 10 percent of the upper and lower sleeve joints will be made. It is expected that a sample of ten sleeved tubes will be inspected in each lot of 100 sleeved tubes. If unacceptable measurements are noted in this sample, the inspection will be expanded as follows for the upper and lower sleeve joints:

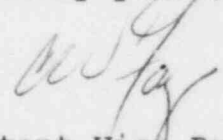
1. If one sleeve joint in the sample has an inside diameter less than the minimum acceptable, the joint will be rerolled and measured, and an additional sample will be inspected. If this additional sample is acceptable, the entire lot will be accepted. If any are unacceptable, the entire lot will be rerolled and resampled.
2. If two or more sleeve joints in the sample have an inside diameter less than the minimum acceptable, the entire lot will be rerolled and the lot will be resampled.
3. If one or more sleeve joints have an inside diameter larger than the maximum acceptable, the tubes with these joints will be plugged and the lot will be resampled.

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July 26, 1982

We trust this information is responsive to your Staff's request in the SER. Should you have questions concerning this information, please contact us.

Very truly yours,



Assistant Vice President

C. W. Fay

Copies to: Judge P. B. Bloch
Judge H. C. Paxton
Judge J. R. Kline
K. Falk
S. Treby
R. Bachmann
F. Davis
B. Cowan
Atomic Safety and Licensing
Board Panel
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Appeal Board Panel
Docketing and Service
NRC Resident Inspector