

Final Report
Biofouling Control Studies at
Pilgrim Nuclear Power Station
April 1981 - April 1982

February 2, 1983

Marine Research, Inc.

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Table of Contents

	<u>Page</u>
Introduction	1
Materials and Methods	1
Results and Discussion	
Task 1: Weekly monitoring of the intake cooling water for concentrations of mussel larvae.	4
Tasks 2 and 3: Evaluation of continuous and inter- mittent chlorine concentrations to prevent mussel fouling.	5
Task 4: Bimonthly evaluation of fouling severity to determine seasonal needs for chlorination.	6
Task 5: Evaluation of scaling severity in heat exchange tubes under tested chlorination regimes.	7
Conclusions	8
Recommendations	9
Figures	11 - 17
Tables	18 - 24
Appendix A: Counts and measurements of bivalve larvae sampled at Pilgrim Station 4/13/81-4/8/82	
Appendix B: Results of scale examination	

<u>No.</u>	<u>Figures</u>	<u>Page</u>
1	Side-stream test facility.	11
2	Side-stream test facility.	11
3	Concrete/asbestos test pipe sections	11
4	Discharge end of test pipe sections showing Tygon tubing connected to titanium condenser tube sections.	12
5	Tygon tube sections after 45 days of continuous treatment (the numbers indicate TRO levels in ppb).	12
6	Static mixers.	13
7	Chlorine feed pumps.	13
8	Test facility showing light-tight box holding chlorine feed solutions and pumps.	13
9	Average weekly temperature profile during Task 2 and 3 evaluation.	14
10	The monthly concentration of mussel (<u>Mytilus edulis</u>) larvae/m ³ sampled from PNPS intake waters during 1979 and 1981-82.	15
11	The effectiveness of various continuous chlorination levels on fouling biomass.	16
12	The effectiveness of various intermittent chlorine treatments at 250 ppb TRO on fouling biomass.	17

Tables

<u>No.</u>		<u>Page</u>
1	PNPS hydrographic data.	18
2	The effectiveness of various continuous chlorination concentrations on the fouling of concrete/asbestos pipe sections over a 45-day period (Task 2, July 7 - August 21, 1981).	19
3	The weekly average chlorine residual (TRO) measured daily at the discharge end of the treatment lines during Task 2 studies.	20
4	The effectiveness of various intermittent treatments of 250 ppb (TRO) on fouling of identical concrete/asbestos test lines over an 86-day period (Task 3, August 31 - November 25, 1981).	21
5	The weekly average chlorine residual TRO measured daily during the various intermittent treatments performed during Task 3 studies. The desired concentrations (TRO) for all lines was 250 ppb TRO.	22
6	Comparison of seasonal fouling rates.	23
7	Analysis of scaling deposition.	24

Introduction

This report describes biofouling control studies conducted by Marine Research, Inc. at the Pilgrim Nuclear Power Station for Boston Edison Company under BECO Purchase Order No. 69306. These studies involved five separate tasks:

- Task 1 - weekly monitoring of the intake cooling water for concentrations of mussel larvae.
- Task 2 - evaluation of continuous chlorine concentrations required to prevent mussel fouling.
- Task 3 - evaluation of treatment cycles required to maintain system cleanliness.
- Task 4 - bimonthly evaluation of fouling severity to determine seasonal needs for chlorination.
- Task 5 - evaluation of scaling severity in heat exchange tubes under the proposed chlorination regimes.

Materials and Methods

Task 1 larval monitoring was performed weekly by passing 250 liters of ambient intake water through a #30 mesh plankton net and preserving with glutaraldehyde the strained sample. These samples were returned to the laboratory and concentrated to an appropriate volume using a 325 mesh sieve (pore size = 45 μ m). Three 1 ml aliquots were withdrawn from the sample, placed on Sedgwick-Rafter cells, and observed under the microscope. All bivalve larvae were counted in each aliquot and separated into Mytilus edulis and other bivalves. The M. edulis larvae were measured for length, width, and length of straight hinge where appropriate, and further separated into straight hinge, early umbonate, and late umbonate larvae.

Tasks 2 - 5 were conducted utilizing a specially designed test facility (Figures 1 and 2) which combined the requirements for each task into an integrated experimental system. Seawater was provided by a 200 gpm Flygt submersible pump located in the intake basin of PNPS. Ambient intake seawater was pumped through a 3" PVC pipe to a 500 gallon constant level head tank located approximately 15' above the test facility. Thirteen separate valved 1½" PVC feed lines delivered desired volumes of seawater from the head tank to each of 13 concrete/asbestos test pipes. End caps threaded to accept 1½" PVC feed lines were attached to each concrete test pipe via removable rubber couplings (Figure 3). Three test pipes were used as untreated controls and the remaining ten were paired to evaluate the effectiveness of different treatments in duplicate. Each test pipe (measuring 5' long x 4" I.D.) was inclined slightly at the discharge end to reduce internal air space, and water flow through each test pipe section was regulated at 10 gpm to maintain a velocity of 0.25 fps. For the purpose of determining scaling severity as required by Task 5, one-foot long sections of titanium condenser (heat exchange) tubes were attached to the downstream end of one test pipe of each of the five pairs of test pipes and to one of the three control sections using Tygon tubing (see Figures 4 and 5).

The five pairs of treated test lines were chlorinated by injecting sodium hypochlorite at the base of 18" PVC static mixers located directly before each test pipe (Figure 6). The mixers assured thorough dispersion of hypochlorite with ambient intake seawater before entering test pipes. Chlorine feed rates were controlled by variable speed precision feed pumps (Figure 7). Chlorine treatment levels, µg/l TRO (Total Residual Oxidant), were measured and recorded daily at the discharge end of each test line using a digital chlorine flux monitor or an amperometric titrator. Deviations from desired concentrations were corrected by adjusting the feed pumps. Intermittent treatments were controlled manually or by timers connected to the feed pumps. To minimize

chlorine decay, feed solutions were prepared daily and pumped from flasks stored within a light-tight box (Figure 8).

The replicate chlorine concentrations which were delivered continuously during Task 2 were as follows: 50 $\mu\text{g/l}$, 100 $\mu\text{g/l}$, 250 $\mu\text{g/l}$, 500 $\mu\text{g/l}$, and 1000 $\mu\text{g/l}$, (TRO). The three untreated lines were used as controls under Task 2, the treatments being continued until fouling was apparent in at least two of these. All test pipes were then disconnected, washed lightly, cut open and photographed. The contents of each pipe were removed by scraping and preserved in formalin for later analysis. Prior to the commencement of Task 3, the head tank and feed lines were cleaned and thirteen new concrete/asbestos test pipes installed.

Task 3 involved the evaluation of five replicate chlorine treatment cycles delivering 250 $\mu\text{g/l}$ TRO in the following schedules: continuous; 12 hrs on, 12 hrs off; 12 on, 24 off; 24 on, 24 off; 24 on, 48 off. The three untreated lines again served as controls. After two months the test pipes were not sufficiently fouled to warrant termination of Task 3. (However, at that time one of the control test pipes was removed and analyzed in accordance with Task 4 requirements.) When sufficient fouling had finally occurred, the remaining twelve test pipes were removed, washed down, cut open and photographed. Each pipe was then scraped and the contents preserved in formalin.

Analysis of these as well as the fouling samples from Tasks 2 and 4 was conducted at MRI's laboratory in Sandwich, Massachusetts. The samples were first sieved using 0.33 mm square mesh to remove sediment and wet weighed. Fifty randomly selected mussels (Mytilus edulis) were measured to determine the average length. If the sample size was so large as to preclude complete enumeration, it was sieved onto 2 mm, 1 mm, and 0.33 mm square meshes. Each fraction was then wet weighed and the volume of the 0.33 mm fraction measured. Three aliquots selected at random from each fraction were wet weighed and the

dominant bivalves identified and counted. General condition of the sample was noted and any marine fauna observed were identified.

Ambient intake seawater was analyzed weekly during the Task 2 and 3 studies to determine conductivity, pH, dissolved oxygen, and ammonia values (Table 1); intake water temperature was measured daily and these values are shown in Figure 9.

Task 5 was performed in conjunction with Tasks 2 and 3 by placing 12" sections of condenser tube at the discharge end of the test pipes (see Figure 4) resulting in exposure to each of the chlorine treatments. When the tasks were completed, the 12" tube sections were removed, sealed, and submitted to the General Testing Division of BECO for analysis of scale deposition (Appendix B).

Results and Discussion

Task 1: Weekly monitoring of the intake cooling water for concentrations of mussel larvae.

Sampling began on April 13, 1981, and was continued on a weekly basis through April of 1982. Only one sample was taken during the months of January and February 1982 owing to the extremely cold weather which caused sampling lines to freeze. A graphical presentation of mussel larval concentrations observed during this sampling period, as well as the data for the same period in 1979, are shown in Figure 10. A more detailed analysis of the 1981-1982 samples is also included in Appendix A.

Data for 1979 showed two distinct major spawnings, one in early July and a second larger one in September. In 1981 the only major spawning was observed during early October. It is interesting to note that, for the fall spawning in both years and the spring spawning in 1979, water temperatures were almost identical (approximately 14°C) even though the major fall peaks of larvae were three weeks apart.

Larval concentrations for the major fall spawning in 1979 and 1981 were of similar magnitude, averaging about 5000-6000 larvae/m³. In addition to the spawning peaks small numbers of mussel larvae were present in the water column almost continuously from April through November. This suggests that some small level of spawning activity occurs throughout the spring and summer with greatest peaks occurring as water temperatures pass through the 14°C barrier in the fall and occasionally in the early summer.

Tasks 2 and 3: Evaluation of continuous and intermittent chlorine concentrations to prevent mussel fouling.

Task 2 evaluations were initiated on July 7, 1981, and continued for 45 days through August 21, 1981, at which time all treated tubes were opened and analyzed. Table 2 and Figure 11 summarize the antifouling effectiveness of chlorine applied continuously at various TRO concentrations; Table 3 shows the actual weekly average TRO values. As concentrations increased, both numbers of attached mussels and wet weight of all fouling decreased. It was also interesting to note that with increasing TRO concentrations the average size of the mussels decreased until, at concentrations of 250 ppb TRO, size remained fairly constant. From the above data, it is apparent that levels above 100 ppb TRO are required on a continuous basis to noticeably retard Mytilus fouling at PNPS. It was therefore concluded that a level of 250 ppb TRO, although not 100% effective, would be the lowest treatment level to significantly reduce macrofouling and still keep the possible effects of continuous chlorination to a minimum.

- This level was used in Task 3 studies to determine if intermittent treatment might also significantly reduce fouling and further minimize the amount of chlorine needed. Task 3 studies were initiated immediately following the Task 2 studies and continued until November 25, 1981, at which time the tubes

were opened and their contents analyzed. The results are summarized in Tables 4 and 5 and Figure 12.

The data show that the continuous exposure to 250 ppb TRO was the most effective although less so than observed in the Task 2 studies. The reasons for this are not fully understood but may be due to the length of the Task 3 studies (86 days) versus 45 days for Task 2, or it may be the result of reduced water temperatures during Task 3 versus Task 2. This same phenomenon was observed in previous studies at PNPS during 1979, further suggesting that temperature or seasonality may be important to the effectiveness of chlorine for biofouling control.

Further analysis of the data suggests that the duration of chlorine injection is more important than the cycle time; that is, 12 hours of chlorine feed whether every 12 hours or every 24 hours is less effective than 24 hours of chlorine feed whether applied every 24 hours or 48 hours. It would be interesting to determine at what feed duration cycle the effectiveness might approach that of continuous feed as a means of further reducing chlorine volumes, i.e., possibly 48 hours on, 48 hours off, might be as effective as a continuous application but use half the amount of chlorine. Some further testing of short duration cycle times (5 minutes on, 5 minutes off) might also be warranted to determine whether such a scenario might be effective.

Task 4: Bimonthly evaluation of fouling severity to determine seasonal needs for chlorination.

Starting in July 1981, a clean concrete/asbestos tube (identical to those used for Task 2 and 3 studies) was exposed to 0.25 fps of untreated ambient intake seawater. The tube was allowed to foul over a two-month period, was then removed and fouling analyzed, and a new clean tube was installed. This procedure was followed throughout the yearly period.

The results of the bimonthly sampling are given in Table 6. The two periods of heaviest fouling are those with the warmest water temperatures - 7/7-8/21/81 and 5/5-7/6/82. Fouling during the warm-water periods is ten to thirty times greater than the rest of the year. This is shown by the increase per day in wet weight during the warm periods as the cold. Even during the late winter (2/2-3/4/82) when water temperatures averaged below 2°C and no larvae were present in the water column, a small number of mussels were found, probably from the fall set, which had been dislodged from outside the intake and were transported by water currents into our system where they re-attached.

This may also happen to some extent within the operating unit which cautions one from drawing the conclusion that, since no larvae are in the water column, mussel fouling cannot occur. These small mussels do not grow during the winter months and, if one assumes that only small mussels can be transported by water currents, then they could be ignored and removed before growth resumes in the spring. Since there is uncertainty regarding this possibility, it is suggested that inspection dives be conducted during the winter months to determine whether mussel reattachment is occurring and that both heat treatments and chlorination during the winter be continued until this process is fully understood.

Task 5: Evaluation of scaling severity in heat exchange tubes under tested chlorination regimes.

Task 5 studies were conducted in conjunction with Task 2 and 3 experiments. The titanium condenser tube sections placed on the discharge end of the fouling tube sections received the identical chlorine treatments as the concrete/asbestos sections. Upon termination of testing, the condenser tube sections were analyzed for buildup of manganese, iron, and silica scale. Table 7 summarizes these measurements. With no chlorination, manganese,

iron, and silica values are relatively high, suggesting that the biofilm growing on the tube walls is high in these elements. With the addition of chlorine this biofilm is destroyed, but at and above 250 ppb TRO manganese levels increase tremendously. This could be seen within the concrete tube sections as well as in the Tygon tubing holding the condenser tube sections (see Figure 5). This increase is a result of scale deposition. The manganese scale formation appears to be an almost-all-or-none phenomenon occurring at the chlorine concentrations needed to prevent mussel fouling, i.e., between 100 and 250 ppb TRO. Above 250 ppb TRO, the scale formation remains fairly constant but does appear to be temperature sensitive. During Task 2 studies water temperatures averaged 18.4°C , producing a manganese concentration of 4.48 ppm over a 45-day period when exposed continuously to 250 ppb TRO. The same treatment over an 86-day period, when temperatures averaged only 13.3°C , produced only 0.79 ppm of manganese.

Continuous chlorination at levels required to maintain system cleanliness will produce a manganese dioxide scale which may retard heat transfer. This retardation should be evaluated in detail before any continuous chlorination treatment is utilized since the advantages gained from macrofouling control may be overridden from heat exchange or condenser heat transfer loss.

Conclusions

1. Pilgrim Nuclear Power Station has a potentially serious macrofouling problem, the dominant organism being the blue mussel, Mytilus edulis.
2. Mussel larvae are present in the intake water from April through November with major spawning periods occurring during the fall as water temperatures drop below 14°C . A second important spawning occasionally occurs during the spring as temperatures approach 14°C .

3. Heaviest fouling including mussel attachment and growth occurs during the warm-water periods (May-September). However, some fouling and attachment of mussels occur throughout the entire year. The attachments observed during the winter result from mussels which become detached outside the intake and are transported by currents to the intake area where they reattach.
4. Continuous chlorination at concentrations of 250 ppb TRO and above significantly reduces all fouling.
5. Of the intermittent treatment levels tested using 250 ppb TRO, those of the longer duration appeared best, i.e., 24 hours on was better than 12 hours on. However, no intermittent level tried was as effective as continuous chlorination.
6. Continuous chlorination at 250 ppb TRO will produce a manganese scale, its buildup appearing to be related to water temperature.

Recommendations

1. It is recommended that to maintain cleanliness within the salt service water system a continuous treatment of 250 ppb TRO be utilized. This should be continued throughout the year.
2. Side-stream evaluation of stopping chlorination during the winter and starting in the spring should be evaluated as a further possible cost saving.

3. Side-stream testing of the thermal resistance of the manganese dioxide scale should be performed to determine the possible effects on the heat transfer of heat exchangers exposed to continuous chlorination.



Figure 2. Side-stream test facility.

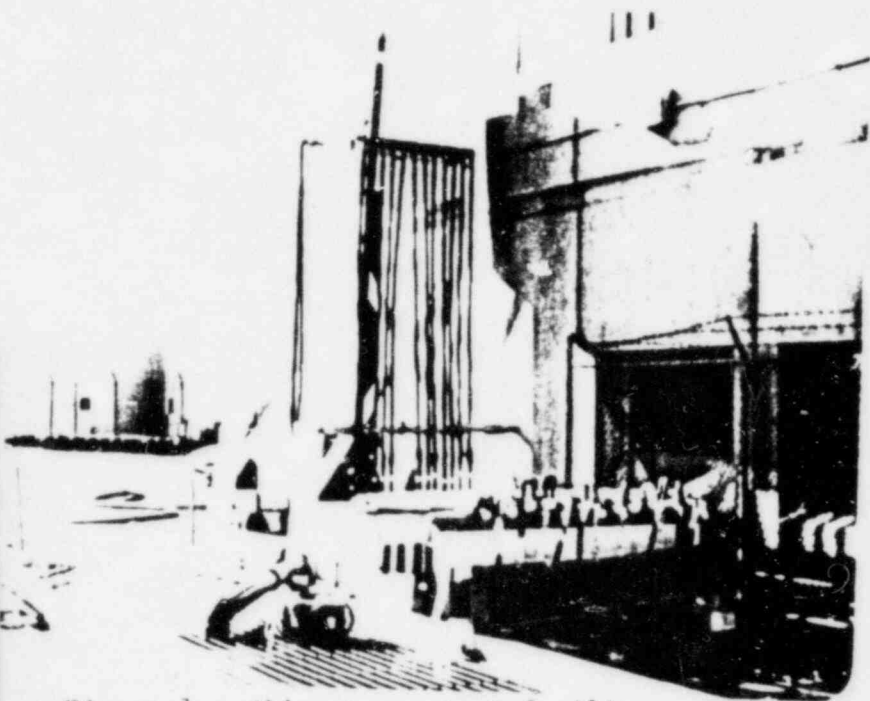


Figure 1. Side-stream test facility.

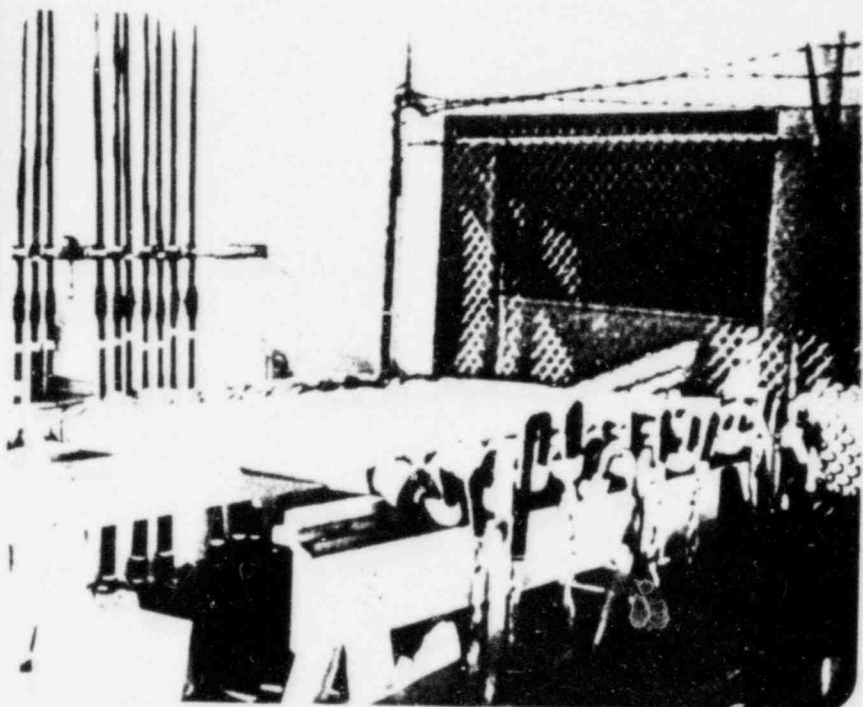


Figure 3. Concrete/asbestos test pipe sections.

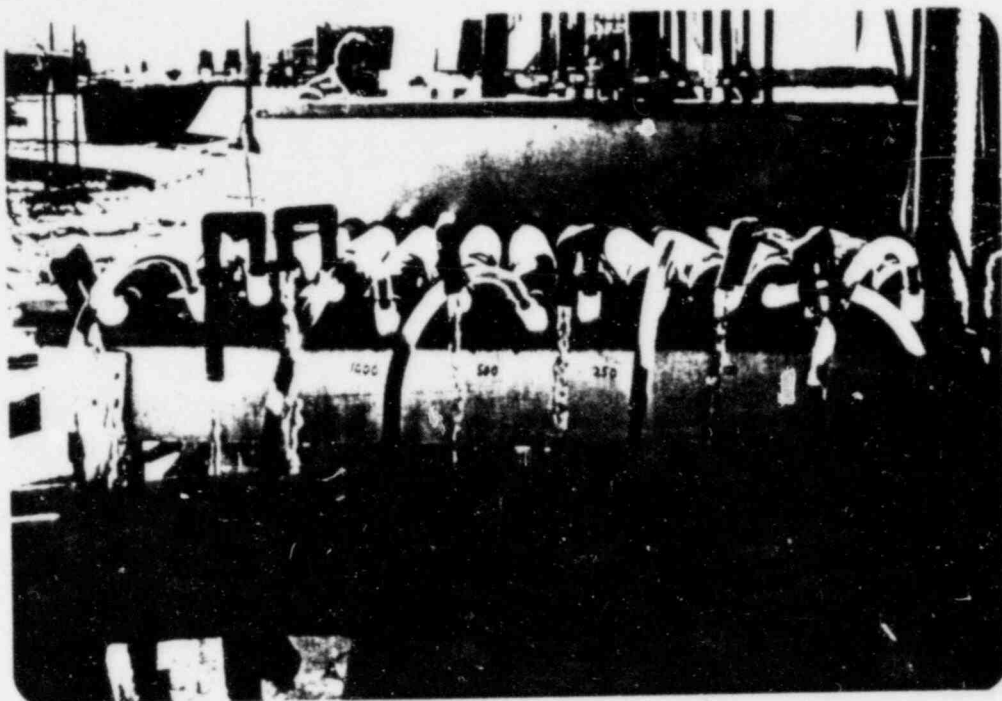


Figure 4. Discharge end of test pipe sections showing Tygon tubing connected to titanium condenser tube sections.

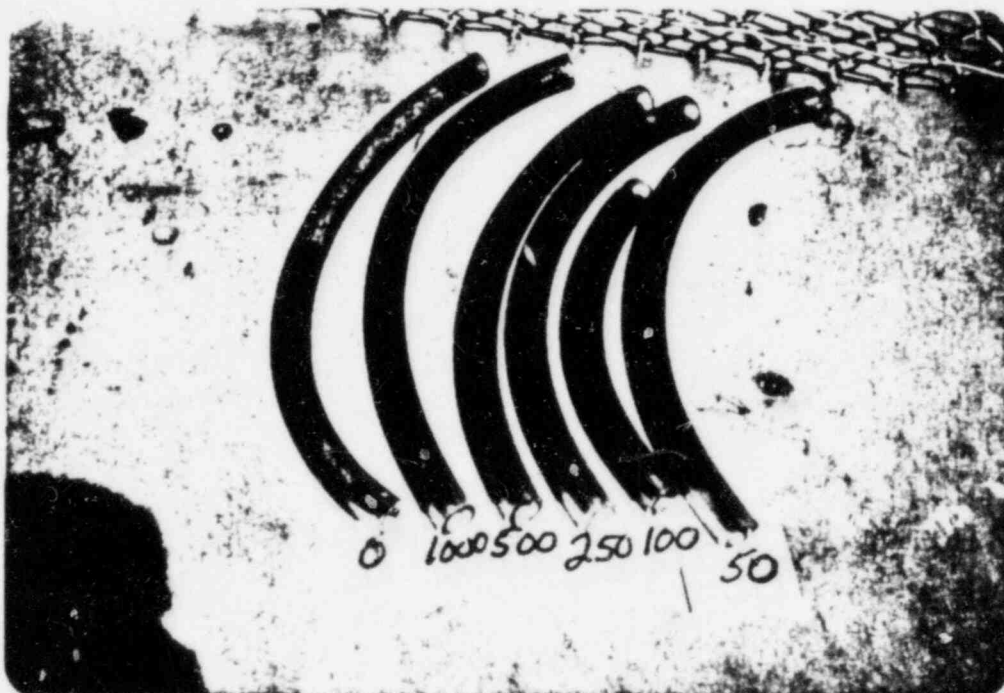


Figure 5. Tygon tube sections after 45 days of continuous treatment (the numbers indicate Tio levels in ppb).

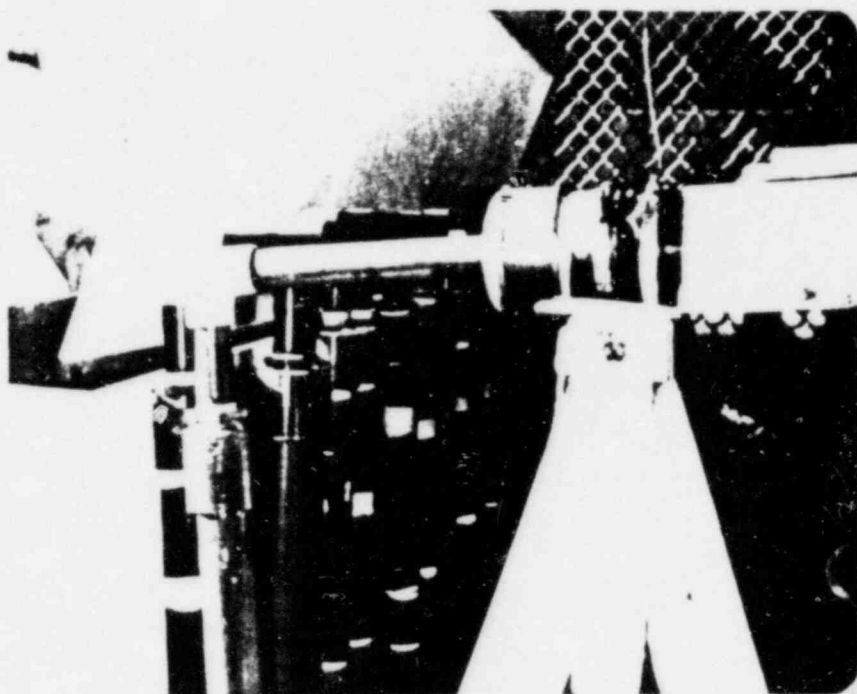


Figure 6. Static mixers.

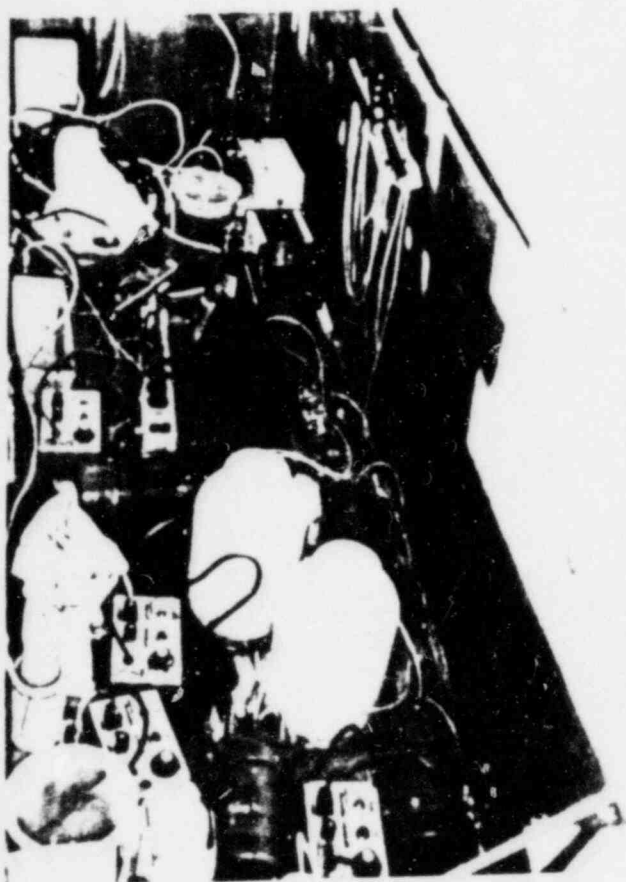


Figure 7. Motorized feed pumps.

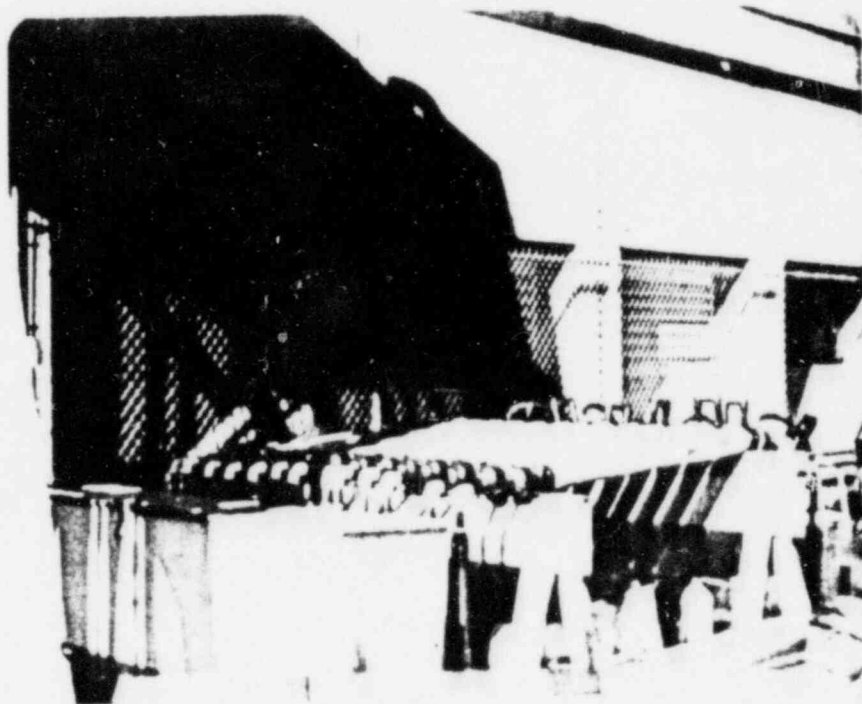


Figure 8. Vent facilities along the main line.
In addition to the vent facilities shown in this photograph, there are also vent facilities at the other end of the main line.

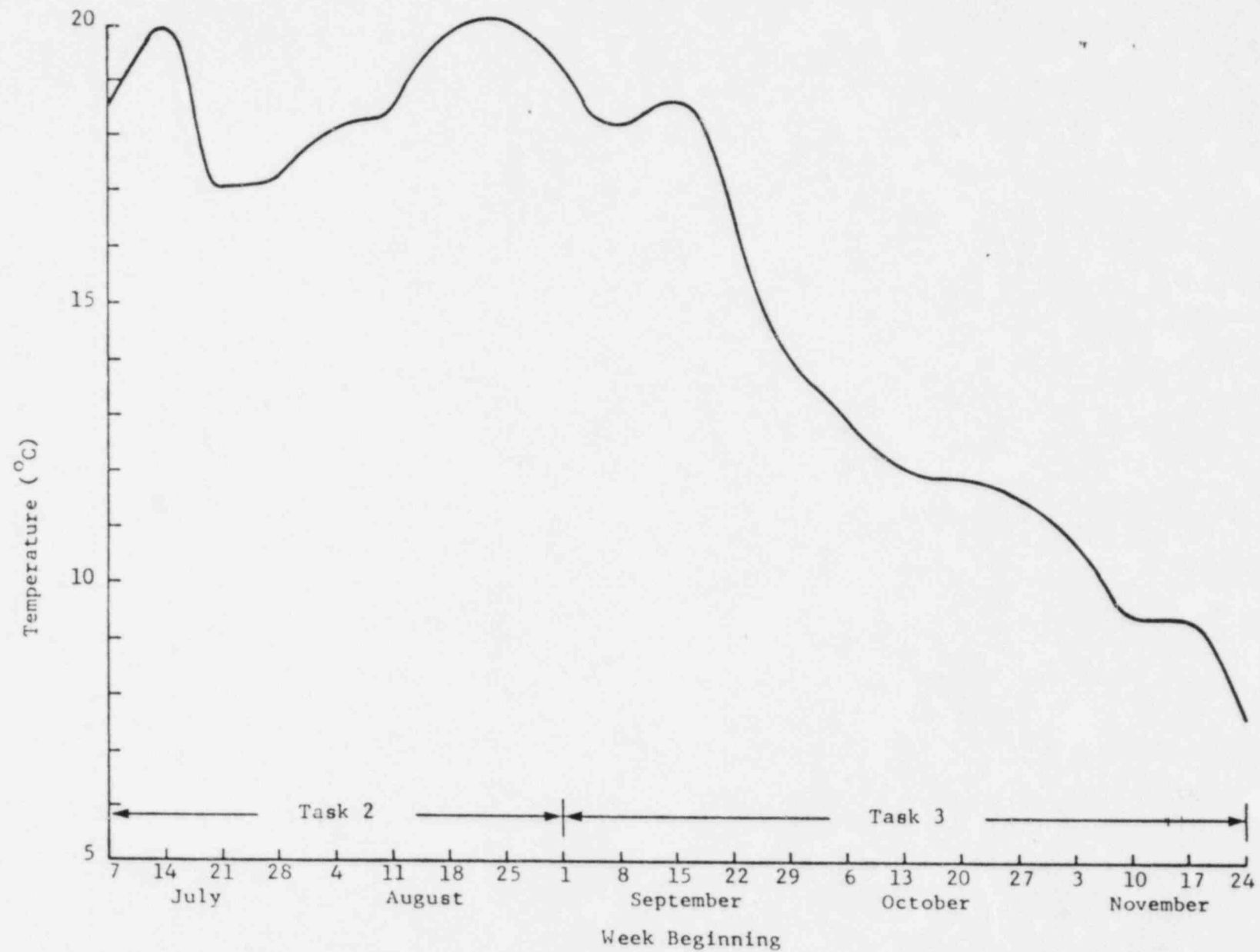


Figure 9. Average weekly temperature profile during Tasks 2 and 3 evaluation.

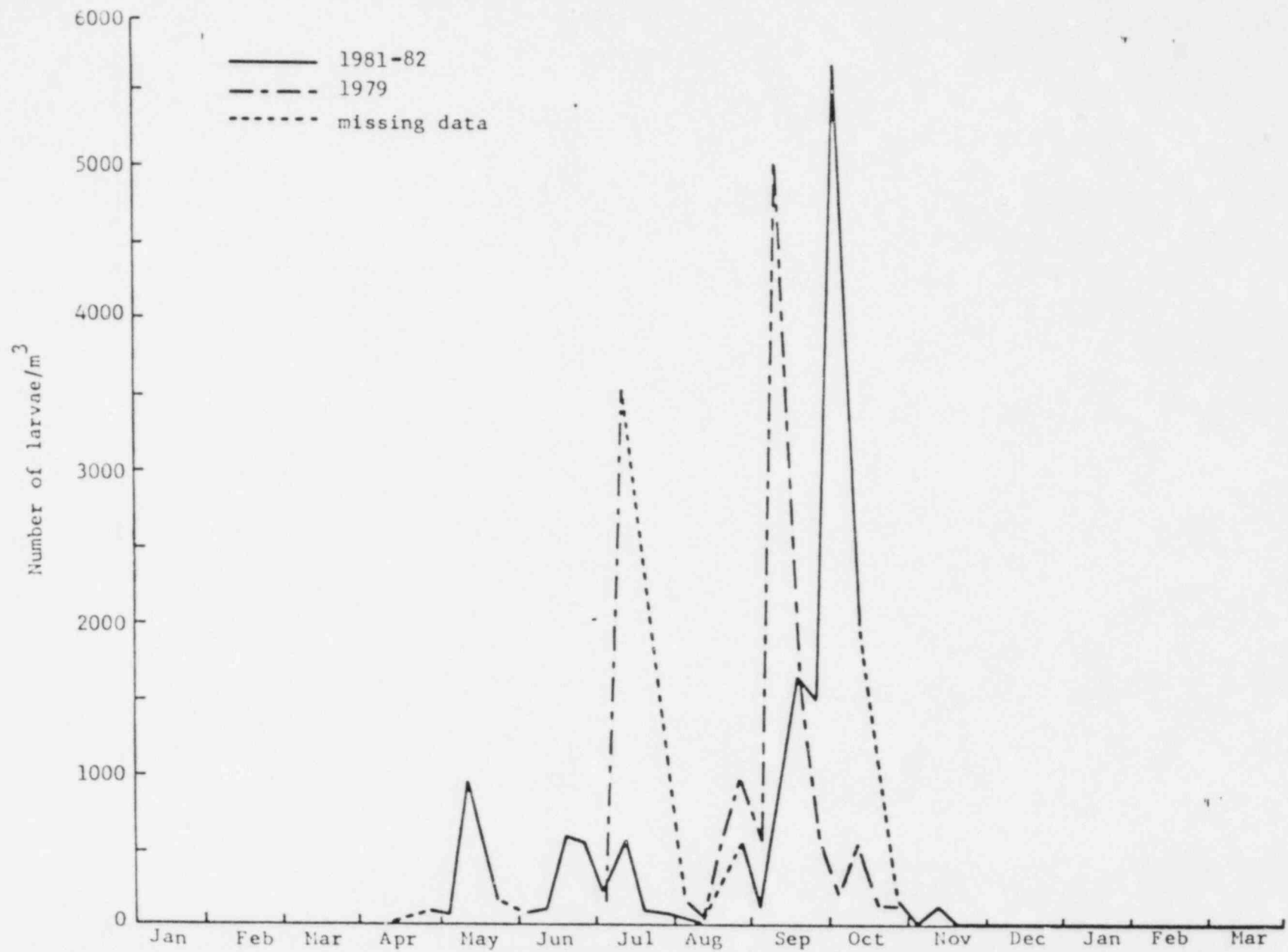


Figure 10. The monthly concentration of mussel (Mytilus edulis) larvae/m³ sampled from PNPS intake waters during 1979 and 1981-82.

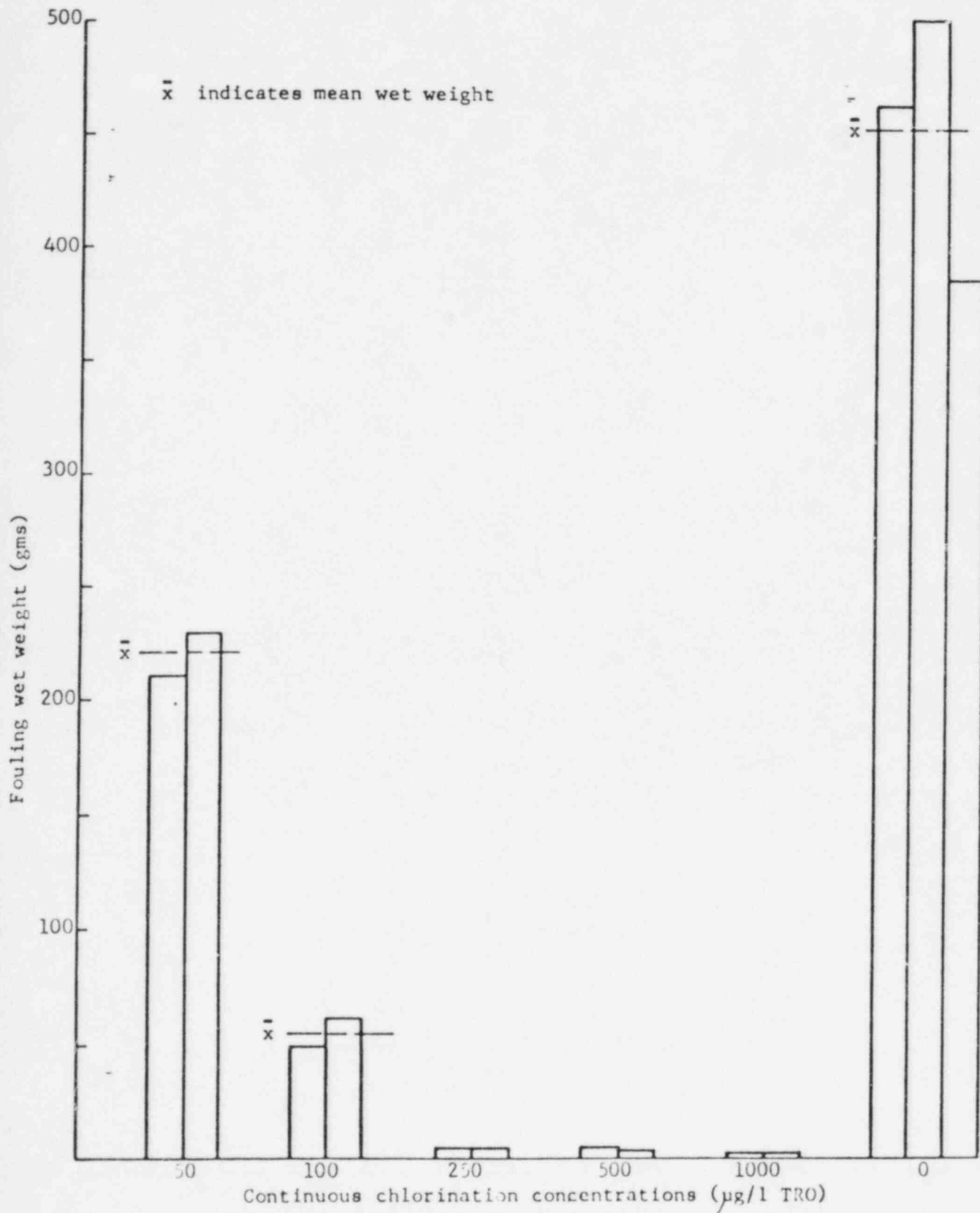


Figure 11. The effectiveness of various continuous chlorination levels on fouling biomass.

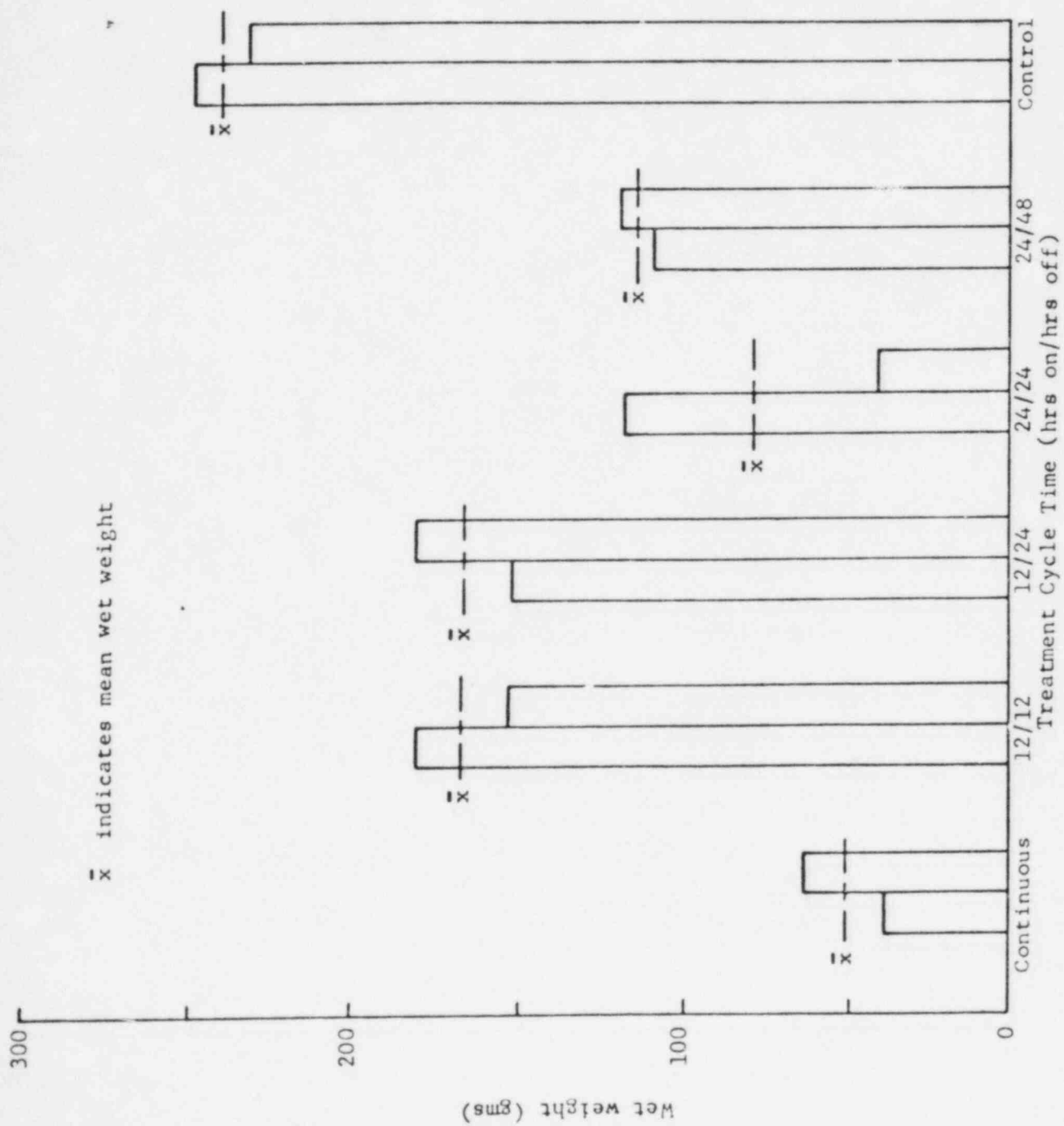


Figure 12. The effectiveness of various intermittent chlorine treatments at 250 ppb TRO on fouling biomass.

Table 1. PNPS hydrographic data.

Date	Time	Temperature (°C)	pH	Dissolved oxygen (mg/l)	Salinity (‰)	Ammonia (µgatN)
7/7/81	1100	15.7	7.8	7.7	31.4	2.37
7/14	1145					2.19
7/21		16.4	8.1	7.4	31.2	1.98
7/28	1030	18.8	7.8	7.7	31.4	3.90
8/5	0900	17.8	7.8	7.8	31.3	
8/12	0900	18.3	7.8	8.0	31.3	2.67
8/21	0830	20.7	7.9	7.2	29.9	3.20
9/1	1300	19.2	8.2	7.7	31.3	2.15
9/9	1530	18.6	8.2	7.8	30.9	0.86
9/19	1115	19.7	8.2	7.0	30.8	
9/26	0915	16.0	8.4	7.9	31.5	4.62
10/3	0950	13.6	8.2	7.8	31.4	
10/11	1000	11.8	8.2	8.1	31.6	
10/18	1000	12.0	8.0	8.2	31.1	
10/24	1030	11.3	8.0	8.0	31.8	
10/31	1000	10.7	7.8	8.5	31.4	2.88
11/7	1030	10.3	8.0	7.9	31.9	4.04
11/14		8.3	8.3	9.0	31.9	
11/25	1000	6.4	7.8	10.3	31.9	2.86

Table 2. The effectiveness of various continuous chlorination concentrations on the fouling of concrete/asbestos pipe sections over a 45-day period (Task 2, July 7 - August 21, 1981).

Line	Total wet Weight (grams)	Total Number Mytilus	Mytilus (grams wet wgt)	TRO ($\mu\text{g/l}$)	Percent of Control		Average Length	Average TRO
					Number	Weight		
1	211.2	3084	14.6	50	5.4	46.9	3.1	50
2	229.7	1994	8.7		3.5	51.0	2.5	51
\bar{x}	220.5	2539	11.7		4.5	49.0	2.8	51
3	48.4	1533	31.7	100	2.7	10.7	2.8	100
4	61.3	2610	42.6		4.6	13.6	2.3	103
\bar{x}	54.9	2072	37.2		3.7	12.2	2.6	102
5	4.3	447	104.0	250	0.8	0.95	1.7	251
6	4.3	940	218.6		1.6	0.95	1.1	254
\bar{x}	4.3	694	161.3		1.2	0.95	1.4	253
7	4.0	202	50.5	500	0.4	0.89	1.3	496
8	3.6	195	54.2		0.3	0.80	1.3	508
\bar{x}	3.8	199	52.4		0.35	0.85	1.3	502
9	2.0	86	43.0	1000	0.2	0.44	1.5	985
10	2.1	91	43.3		0.2	0.47	1.3	952
\bar{x}	2.1	89	43.2		0.2	0.46	1.4	969
11	463.8	54800	118.2	Control	-	-	3.4	-
12	501.2	69491	138.6		-	-	3.3	-
13	386.5	46878	121.3		-	-	3.1	-
\bar{x}	450.5	57056	126.0		-	-	3.3	0

Table 3. The weekly average chlorine residual (TRO) measured daily at the discharge end of the treatment lines during Task 2 studies.

Week of	Average Line Concentration (ppb)									
	1	2	3	4	5	6	7	8	9	10
July 7	58	59	104	101	241	258	545	536	1019	974
July 14	56	59	102	106	263	254	498	477	999	893
July 21	57	58	106	109	255	258	516	511	1007	921
July 28	40	50	99	103	253	240	494	487	951	928
Aug 4	54	48	100	101	259	269	493	502	958	950
Aug 11	41	38	102	105	253	266	491	519	955	993
Aug 18	46	49	93	99	239	236	435	523	1004	996
Desired Cl ₂ concentration (ppb)	50		100		250		500		1000	

Table 4. The effectiveness of various intermittent treatments of 250 ppb (TRO) on fouling of identical concrete/asbestos test lines over an 86-day period (Task 3, August 31-November 25, 1981).

Line	Total wet Weight (grams)	Total Number Mytilus	Mytilus (grams wet wgt)	Chlorine (hrs/day)	Time Cycle	Percent of Control		Average Length	Average TRO
						Number	Weight		
1	39.0	1733	44.4	24	24/0	13.2	16.3	1.1	244
2	63.5	2137	33.7			10.2	26.6	1.1	236
\bar{x}	51.3	1935	39.1			14.7	21.5	1.1	240
3	100.0	5365	29.8	12	12/12	40.7	75.4	1.5	236
4	152.6	6776	44.4			51.4	63.9	1.3	236
\bar{x}	166.3	6071	37.1			46.1	69.7	1.4	236
5	151.0	11316	74.9	8	12/24	85.9	63.3	2.0	234
6	179.5	6575	36.6			49.9	75.2	1.9	238
\bar{x}	165.3	6934	55.8			67.9	69.3	1.9	236
7	117.5	9439	80.3	12	24/24	71.7	49.2	1.2	237
8	40.3	3907	96.9			29.7	16.9	1.2	241
\bar{x}	78.9	6673	88.6			50.7	33.1	1.2	239
9	107.2	7080	66.0	8	24/48	53.8	44.9	1.6	241
10	117.6	6717	57.0			60.0	49.4	1.5	241
\bar{x}	112.5	6899	61.5			56.9	47.2	1.5	241
11	246.8	12647	51.2	Control		-	-	3.4	-
13	230.6	13695	59.4			-	-	3.9	-
\bar{x}	238.7	13171	55.3			-	-	3.6	0

Table 5. The weekly average chlorine residual TRO measured daily during the various intermittent treatments performed during Task 3 studies. The desired concentration (TRO) for all lines was 250 ppb TRO.

Week of	Line #									
	1	2	3	4	5	6	7	8	9	10
Aug 31	271	254	246	246	244	260	249	275	238	255
Sept 7	269	231	246	245	250	247	237	243	284	255
Sept 14	256	208	213	204	193	208	209	209	261	256
Sept 21	261	256	252	249	242	246	245	243	243	245
Sept 28	248	250	248	249	238	252	239	255	244	256
Oct 5	246	247	250	257	245	252	245	249	263	255
Oct 12	245	243	244	250	245	248	244	246	245	249
Oct 19	244	248	247	248	250	258	254	257	251	265
Oct 26	255	246	248	243	249	249	257	258	255	255
Nov 2	243	245	241	241	245	245	242	244	249	250
Nov 9	215	216	213	215	215	215	214	213	194	193
Nov 16	174	175	176	170	176	170	184	179	148	148
Nov 23	245	255	247	248	245	247	263	258	255	245

Table 6. Comparison of seasonal fouling rates.

Period	Days	Range and Mean Temperature ($^{\circ}\text{C}$)	Wet Weight (gm)	Wet Weight Increase/day	Number of Mytilus	Mean Length (mm)
7/7/81-8/21/81	45	16 - 21 (18.4)	451	10	57000	3.3
8/31/81-11/2/81	63	11 - 19 (15.1)	46	0.7	8400	2.1
11/2/81-1/4/82	63	3 - 11 (6.6)	23	0.4	2700	3.5
2/2/82-3/4/82	70	-1 - 3 (1.8)	10	0.3	720	2.2
3/4/82-5/5/82	62	3 - 10 (6.5)	41	0.7	150	1.0
5/5/82-7/6/82	61	10 - 17 (13.0)	610	10	2100	13.0

Table 7. Analysis of scaling deposition.

Task 2 Continuous Chlorination 8/21/81			
TRO (ppb)	Mn (ppm)	Fe (ppm)	Si (ppm)
0	2.66	22.2	0.95
50	0.16	21.5	0.36
100	0.41	15.4	0.13
250	4.48	25.0	0.47
500	4.36	17.2	0.24
1000	3.78	17.5	0.43

45 days

mean temp: 18.4°C

range: 15.7-21.1°C

Task 3 Treatment Cycles (@ 250 ppb TRO) 11/25/81

Hrs on/Hrs off	Mn (ppm)	Fe (ppm)	Si (ppm)
Control	2.27	41.3	3.15
24 0	0.79	35.1	0.19
12 12	0.20	29.3	0.11
12 24	0.13	22.0	0.27
24 24	0.16	20.2	0.22
24 48	0.13	18.7	0.17

86 days

mean temp: 17.3°C

range: 7.6-19.4°C

Appendix A

Counts and measurements of bivalve larvae
sampled at Pilgrim Station 4/13/81-4/8/82

Final Volume 30 ml

ZOOPLANKTON

Sedgwick Rafter

[illegible]

Counted by: TMH

Date: 7-V-81

См. также

Time Contd. _____ Station DISMACE Depth _____ Bottle _____ Date 13-11-81 Project ILUGRIM

Volume 30 ml.

Sedgwick Rafter

Conclusion

2-1

Final Volume 30 ml

Sedgwick Rafter

[illegible]

Counted by: TAMH

Date: 15-V-81

Canine on US

Final Volume 30mls.

ZOOPLANKTON

Sedgwick Rafter

[illegible]

Counted by: IMH

Date: 15-VII-81

См. также: 15

Time Code _____ Station DISCHARGE Depth _____ Mottle _____ Date 2-11-81 Project PURINA BIOFEEDBACK (CANCER MIND)

Final Volume 30ml

Final Volume 30mls

ZOOPLANKTON

Sedgwick Rafter

[illegible]

Counted by: T.H.H. Date: 15-VI-81

См. также: [Список статей, в которых используются шаблоны {{ссылка на статью}}](#)

Time Code _____ Station DISCHARGE Depth _____ Bottle _____ Date 11-VI-81 Project RUSSIAN CHAIRQUE MINIMIZATION

Final Volume 30 mls.

Sedgwick Rafter

Date 15-VI-81 Project FLUORINE CHLORIDE MINIMIZATION

См. также: [Список статей, в которых используются шаблоны: {{ссылка на статью}}](#)

Final Volume 30 mls.

Final Volume 30 mls.

ZOOPLANKTON

Sedgwick Rafter

[illegible]

Counted by: T.H.H. Date: 19-VI-81

Case 1:55-cv-00001-UNA Document 1-1 Filed 07/25/15 Page 1 of 1

Time Code _____ Station D-28282 Depth _____ Bottle _____ Date 17-VI-81 Project Russian Chemicals Administration

Final Volume 30 mls.

Sedgwick Rafter

Comments

Time (date) _____ Station DISCHARGE Depth _____ Bottle _____ Date 21-VI-81 Project PISCES CHORUS MINIMIZATION

Volume 30 ml

Sedewick Rafter

Project LIBERIA (MIGRIE MINIMIZATIONAL

Counted by: TAH Date: 1-07-81
 Counted: _____

Final Volume 30 ml

Sedgwick Rafter

- Fiction

[illegible]

Counted by: ISMH

Date: 1-VIII-81

Comments

Time Code _____ Station Discharge Depth _____ Bottle _____ Date 24-VI-81 Project LEGOS CHOCQUES MINIMIZATION

Volume 30 mls.

Sedgwick Rafter

*Fraction

[illegible]

Counted by: TRH Date: 12-11-91

Contents

Three Cattle _____ Station Discharge Depth _____ Bottle _____ Date 26-VI-81 Project LEGION GIGAEUS MINIMIZATION

Final Volume 30 mls.

Sedgwick Rafter

Time Code _____ Station DISCHARGE Depth _____ Mottle _____ Date 29-VI-81 Project LEGUM CHEMIE MINIMIZATION

Contents

Final Volume 30mls.

Sedgwick Rafter

Time (in) _____ Station Discharge Depth _____ Bottle Cans Date 6-VII-81 Project PERMANENT CHANGE ALUMINIZATION

*Fraction

[illegible]

Counted by: T.H.H.

Date: 22-VII-81

Conclusions

Final Volume 30mls.

Sedgwick Rafter

[illegible]

Counted by: TMH

Date: 29-VIII-81

CHINESE

Final Volume 30 mls.

ZOOPLANKTON

Sedgwick Rafter

Time (m) _____ Station Discharge Depth _____ Bottle _____ Date 2-VI-81 Project Pacific Chinook Minimization

*Fraction

MYTILUS EDULIS LARVAE

BIVALVE LARVAE

MYTILUS EDULIS LARVAE

830x300mm - LATE UMBO

300 x 260mm LATE UNBO

220x180mm Early 2400

Counted by: TMH

Date 23-XII-81

CONTINUED ON PAGE 10

Final Volume 30 ml

Sedgwick Rafter

Date 13-III-81 Project TRANS-ALPINE MINIMIZATION

CONCLUSIONS

250 l

30 m/s

#30 Mesh.

Sedgwick Rafter

7 Line (inches)

Similar

Discharge, Depth

Notice

#

Date _____

21-VII-81

Project

Filigran Discharges

[illegible]

Counted by:

B. B.

Date:

31-VII-31

Comments

Final Volume 27 mb.

ZOOPLANKTON

Sedgwick Rafter

[illegible]

Counted by: LF Date: July 31, 1981

Container # 30 MESH

Time Code _____ Station DISCOVER Depth _____ Bottle 2 Date 21-VII-81 Project PICREL

Volume 20 ml.

Sedgwick Rafter

Time Code _____ Station DISCLOSURE Bottle # 2 Date 27.VI.81 Project Padgren

[illegible]

Counted by: 45

==== F# 30 mesh

Date: July 31, 1981

Sedgwick Rafter

200

1

1

170 X 110 . 50 45

Z-1

Original Volume 2504

Final Volume 30mls.

ZOOPLANKTON

Serlewick Rafter

• Fraction

[illegible]

Counted by: TMH

Date: 23-XII-81

COMMENTS

Line Code _____ Station DISCHARGE Depth _____ Mottle _____ Date 10-VIII-81 Project RUGER'S CHOCOLATE MINERALIZATION

Original Volume 250

Final Volume 30 mls.

ZOOPLANKTON

Sediment Rafter

[illegible]

Counted by: TUH

Date: 23-XII-81

CONCISE

Time Code _____ Station Discharge Depth _____ Bottle _____ Date 17-VIII-81 Project PACIFIC CHLORINE MINERALIZATION

Final Volume 60 mls.

Sedgwick Rafter

BIVALVE LARVAE

MYTILUS EDULIS LARVAE

100 x 80 μ m S.H. = 75 μ m

Time Code _____ Station Discharge Depth _____ Bottle _____ Date 25-VIII-81 Project Pacific Marine Microstratigraphy

Canceled by: TMH

Date 24-XII-81

CONCLUSIONS

Find Volume

20ml

30 Mesh

ZOOPLANKTON

Sedgwick Rafter

Time (min)

Stallion

Discharge
Receipt

Notes

Date 31-VIII-81

Project

Filgrin

Chlorine

Minimization[illegible]

Counted by:

B Brooks

Date:

6-5-81

Comments

Sedgwick Rafter

Time (min) _____ Station W-2000 Depth _____ Bottle _____ Date 12-18-81 Project Phlegm Atropine Minimization

[illegible]

Counted by:

LF

Date:

Oct 6, 1981

Comments

Original Volume 250 l

Final Volume 25 ml

#30 Mesh

ZOOPLANKTON

Sedgwick Rafter

[illegible]

Counted by: B. Brooks Date: 3-5-81

~~Comments~~ Time on Tag = 1520

Name _____
 Address _____
 City _____
 State _____
 Zip _____
 Date _____
 Project _____
 Pigeon Chicken Harmonization

Original Volume 250 l.Final Volume 45 ml.

ZOOPLANKTON

Sedgwick Rafter

	*Fraction							X	Density
		1	1	1	1	1	1		
1	MYTILUS EDULIS LARVAE	8	10	6				8.00	1440
2	GAUVE LARVAE	3	5	7				5.00	900
3									
4									
5									
6									
7									
8									
9									
10									
11									
12									
13									
14									
15									
16	110 x 80 SH								
17	110 x 70 SH								
18	110 x 80 SH								
19	115 x 85 SH								
20	110 x 75 SH								
21	115 x 85 SH								
22	110 x 75 SH								
23	110 x 75 SH								
24	110 x 90 SH								
25	110 x 75 SH								
26	105 x 75 SH								
27	200 x 190 UMBO								
28	110 x 85 SH								
29	115 x 80 SH								
30	105 x 70 SH								
31	110 x 80 SH								
32	290 x 265 UMBO								
33	100 x 70 SH								
34	105 x 70 SH								
35	100 x 70 SH								

Counted by: LFDate: Oct. 6, 1961

Comments:

 Discharge
 Date
 30-IX-81
 Subject
 PIGMENT CHLORINE MINIMIZATION

Final Volume 80 ml/s

Sedgwick Rafter

*Fraction

[illegible]

Counted by:

B. Brooks

Date:

5 - F - 81

Comments

Mytilus edulis

Slide #1

L W hinge

110 x 90m	80
110 x 70	70
110 x 70	70
110 x 70	70
110 x 90	70
110 x 90	70
110 x 70	70
120 x 70	70
110 x 70	70
110 x 70	70
100 x 70	70
100 x 60	70
100 x 70	70
110 x 80	80
110 x 70	70
110 x 70	70
110 x 70	80
100 x 70	75
100 x 70	70
110 x 80	80
110 x 80	80
110 x 70	80
100 x 60	70
100 x 70	75
110 x 70	70
110 x 70	70
110 x 80	70
110 x 70	80
110 x 80	70
110 x 80	70
110 x 70	70
110 x 80	70

Slide #2

110 x 70m	70
110 x 70	70
110 x 80	80
110 x 60	70
110 x 70	70
100 x 70	70
110 x 70	80
110 x 80	70
100 x 70	70
110 x 80	70

Slide #3

110 x 70m	70
100 x 70	70
110 x 70	70
110 x 80	70
110 x 70	70
110 x 70	80
110 x 70	70
100 x 70	70
100 x 70	70
110 x 70	70

Final Volume 30 ml

Sedgwick Rafter

Thine (Ode)

Stadium

Intake

Depths

Mollie

Date _____

$$\begin{array}{r} 23-\overline{X}-81 \\ \hline \end{array}$$

Project

P.1.

grinIntro

ake

1

1	1	1					
0	0	0					
1	0	1					

PILGRIM
INTAKE
ZOO SAMPLE
23-X-81
250 lt.

PILGRIM
INTAKE
ZOO SAMPLE
23-X-81
250 lt.

Counted by: B. Brooks

Date: 6 - IV - 82

COLUMBIA TRUST CO.

Final Volume 30mls

Sedgwick Rafter

*Fraction

MYTILUS EDULIS LARVAE

BIVALVE LARVAE

MYTILUS EDULIS LARVAE

$10 \times 60 \text{ mm}$ S.H. = 75 mm

90x60 mm S.H. = 75 mm

90x60mm, S.H. = 75mm

90x60 mm S.D. = 80 mm

90x60µm 5:4=80µm

Counted by: T.M.H.

Date 24-XII-81

CHURCH OF THE LANC

Time (in) _____ Station Discharge Depth _____ Mottle _____ Date 31-X-82 Project *LEGRIA (LEGRIE) MINIMIZATION*

Final Volume 36 ml

Sedgwick Rafter

Three (one

3111100 INTAKE

Церпи

Mobile

Date _____

Project

P. l. grisea

*Fraction

Bivalves

P. (guine)

ZOOPLANKTON

7-X1-8!

250 H

form

Counted by:

B. Brooks

Date: 25-XI-81

CONTENTS

No bivalves in concentrated subsample.

First Volume 30 vols.

ZOOPLANKTON

Sedgwick Rafter

[illegible]

Counted by: TMH

Date 22-XII-81

CONCLUSIONS

Time Code _____ Station INTAKE Depth _____ Bottle _____ Date 13-XI-81 Project Reservoir Characterization

Final Volume 31 mls.

Sedgwick Rafter

*Fraction

MYTILUS EDULIS LARVAE

BIVALVE LARVAE

Time Code _____ Station DISCHARGE Depth _____ Bottle _____ Date 4-XI-81 Project PISCICUL CULTURE MINIMIZATION

Counted by: TMH

Date: 28-XII-81

CONTINUED

ZOOPLANKTON

Sedgwick Rafter

Time Code

Sinkov

Intake
Depth

polite

Date _____

$$\frac{11 - 811 - 81}{11}$$

Project

Pilgrin Intake

[illegible]

Counted by: B. Brooks Date: 6-IV-82

CHARTERED BY THE

Final Volume 36 mls.

ZOOPLANKTON

Sedwick Rafter

Time (incl) _____ Station Lucania Depth _____ Bottle TAKAKE Date 28-XI-81 Project Lucania Channel Marine Survey

[illegible]

Counted by: TMH

Date: 17-VIII-82

CONTENTS

30 mil

Sedgwick Rafter

Inlay 200

[illegible]

B Brooks

23-IV-82

Continued on 12C

Original Volume 250L

Volume 30 vols.

ZOOPLANKTON

Sedgwick Rafter

[illegible]

Granted by: TMH

Date: 11-15-82

CONTENTS

Line Code _____ Station LEAKE Depth _____ Fathoms _____
Date 22-II-82 Project USARMY CHICAGO MAINTENANCE

Volume 30mls.

Sedgwick Rafter

Sinton Pigeon Depth

Hotlike INTAKE

Date 5-11-8

Project P1268

Chlorine Dioxide

4129764

*Faction

1	1	1	1	1	1	1	\bar{x}	N_0/m^3
---	---	---	---	---	---	---	-----------	-----------

UTILUS EDULIS LARVAE

ODONATUS SPP. LARVAE

UNKNOWN BIVALVE LARVAE

Counted by: T.H.H.

Date: 18-VIII-82

உள்ளே

Date: 18-VIII-82

Initial Volume 30 ml

Sedgwick Rafter

[illegible]

Printed by TMH

Date: 18-VIII-82

Line Code _____ Station LEGION Depth _____ Bottle JARRE Date 17-III-82 Project FLORIDA CANAL CHINESE MINING ZONE

Final Volume 30 mls.

Sedgwick Rafter

Time Circle _____ Station Biggem Depth _____
 Month June Date 25-11-82 Project Biggem Cytosine Minimization

[illegible]

Printed by T.M.H.

Date 23-VIII-82

Volume 30ml

Sedgwick Rafter

Time Circle _____ Station BUSCA ⁹ Depoli _____ Mollie INURKE Date 1-14-82 Project BUSCA CHARGE MINUTARON

[illegible]

Counted by: 1214

Date: 23-VIII-82

Судья: _____

Volume 30 ml

Sedgwick Rafter

Line Code _____ Station Lucas Depth _____
 Hottel James Date 8-14-82 Project Lucas Concrete Aluminatized

[illegible]

Counted by: DMH

Date 23-VIII-82

【题 3】

Appendix B

BECO General Testing Division Reports

Results of Scale Examination

TO Mr. A. V. Morris

FROM Mr. H. F. Standing

DATE 10/1/81

MAIL ROOM

PHONE

3654

CONDENSED TUBES - PILGRIM STATION

The General Test Division has completed the analysis of six (6) condenser tubes from Pilgrim Station. A request was received from Mr. L. N. Scotton, Nuclear Operations, to determine the manganese, iron and silicon content of the deposit contained on the interior surface of the condenser tubes. In addition, Mr. L. N. Scotton requested that the actual thickness of the interior deposit and/or the relative thickness of the interior deposit be determined.

The condenser tubes are part of a continuing chlorine minimization study being conducted by Marine Research Inc. at Pilgrim Station. The study is being performed to determine the effect that various trace amounts of chlorine have on the integrity of interior surface of the condenser tubes.

The parameter, manganese is being measured to determine whether or not manganese is being concentrated by the biological organisms onto the interior surface of the tubes. Therefore, theoretically the manganese level should be inversely proportional to the amount of chlorine.

The other two, metals, iron and silicon, would be indicative of the nature of the deposit, while the thickness of the deposit would be indicative of the level of chlorine necessary to prevent a deposit build-up.

The results of the analysis are inconclusive. There is no observable trend based upon the amount of chlorine added to the tubes with respect to the trace metal parameters.

The GTD investigated a technique whereby the actual thickness would be determined by microscopically measuring the thickness of the tubes cross-section both before and after removal of the deposit. This technique proved to be beyond the scope of our present equipment. A professional microscopist, Mr. C. M. Spooner, Ph D of BB&N Inc., was consulted by telephone. He confirmed that the technique was beyond our capabilities and added it was beyond his capability. He stated that he would be very skeptical about any results obtained in such a manner since the variability of the thickness of the deposit would be far greater than the accuracy of the analytical technique. He suggested an alternate technique for determining the relative thickness of the deposit (contained in attached table).


The results of this suggested technique indicated that the tube with 0 ppb chlorine added is 8-10 times higher in deposit than the remaining chlorine treated tubes. (See attached photograph).

The results of the analysis were reported by telephone on an "as obtained" basis to Mr. L. N. Scotton.

The analytical results and complete sample identification are contained in the attached table: (See Attached).

RFB/3p

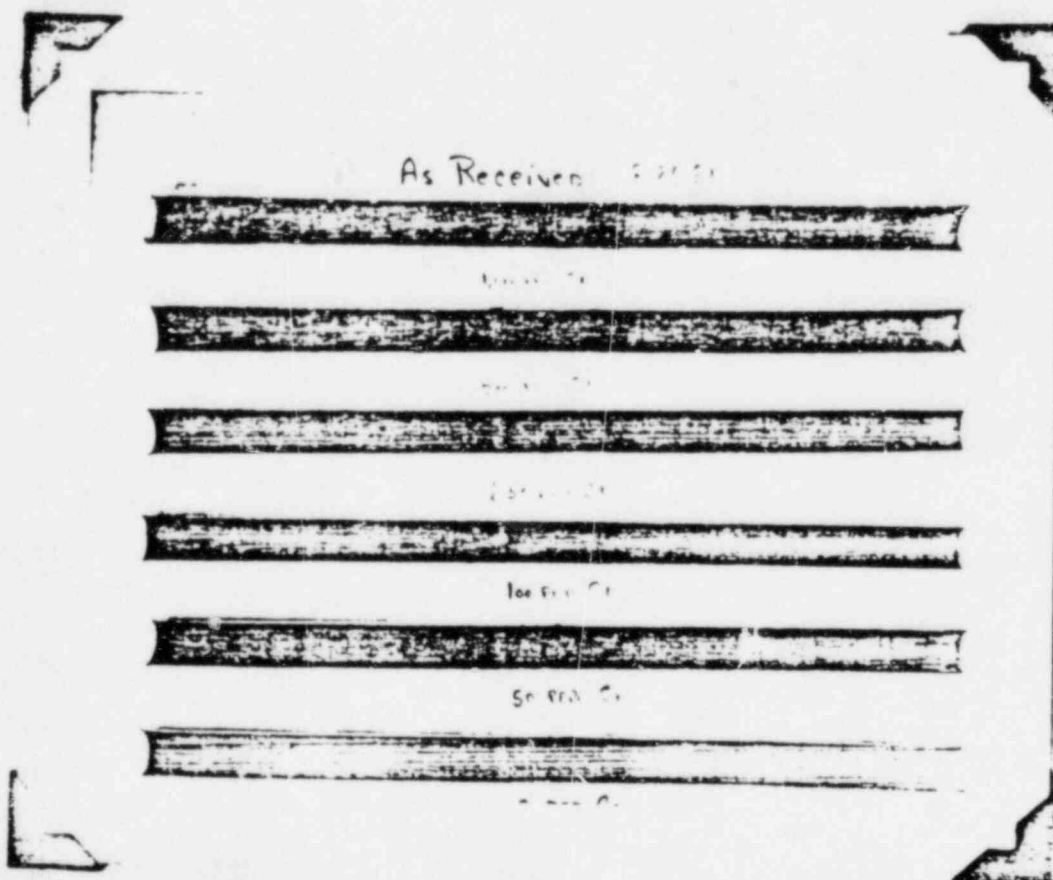
cc: Mr. L. N. Scotton
Mr. V. J. Merritt



<u>I.D.</u>			<u>Results</u>			
<u>Sample #195-</u>	<u>Date</u>	<u>ppm Chlorine</u> <u>Added</u>	<u>Mn</u>	<u>Fe</u> <u>ppm*</u>	<u>Si</u>	<u>ug/cm*</u> <u>Thickness</u>
1009-1	8/21/81	0	2.66	22.2	0.95	3,880
1009-2	"	50	0.16	21.5	0.36	538
1009-3	"	100	0.41	15.4	0.13	250
1009-4	"	250	4.43	25.0	0.47	344
1009-5	"	500	4.36	17.2	0.24	441
1009-6	"	1,000	3.78	17.5	0.43	263

Results ppm* - Tubes split lengthwise. 1 half treated with Dil. HNO3 for trace metal analysis. Results in relative parts per million.

Results ug/cm* - Second half of split tubes. Dried, weighed, interior cleaned, redried, reweighed. Difference equals amount of deposit. Length of split tubes determined. Difference divided by length.



OFFICE MEMORANDUM

Boston Edison Company

To: Mr. A. V. Morris

From: Mr. H. F. Standring
Mail: Watertown

Date: February 2, 1982
Phone: 3654

CONDENSER TUBES - PILGRIM STATION

The General Test Division has completed the analysis of six (6) condenser tubes from Pilgrim Station. A request was received from Mr. L. N. Scotton, Nuclear Operations, to determine the manganese, iron and silicon content of the deposit located on the interior surface of the condenser tubes. In addition he requested that the relative amount of deposit per unit length be determined.

The condenser tubes were Phase II of a chlorine minimization study that was conducted by Marine Research Inc., at Pilgrim Station. The study was performed to determine the effect that various trace amounts of chlorine had on the integrity of the interior surface of the condenser tubes. This bundle of tubes is the final installment from the study.

The results of the analyses indicate that the parameters Mn, Si, and relative ug/cm are 10 times higher in tube 0 than the remaining 5 tubes, while the parameter Fe has no discernable pattern.

An explanation of why and how the parameters were tested is contained in a memo from Mr. H. F. Standring to Mr. A. V. Morris, dated 10/1/81. (Attached).

The complete sample identifications and analytical results are contained in the following table:

<u>ID</u> Sample #195	<u>Date</u>	<u>Line #</u>	<u>Mn</u>	<u>Fe</u>	<u>Results*</u> <u>Si</u>	<u>ug/cm*</u>
1138-1	11/25/81	0	2.27	41.3	3.15	9,168
1138-2	11/25/81	2	0.79	35.1	0.19	805
1138-3	11/25/81	4	0.20	29.3	0.11	885
1138-4	11/25/81	6	0.13	22.0	0.27	904
1138-5	11/25/81	8	0.16	20.2	0.22	724
1138-6	11/25/81	10	0.13	±8.7	0.17	791

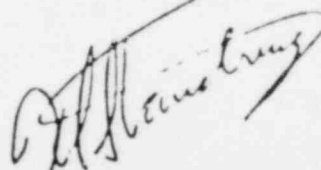
Results - Tubes split lengthwise .1 half treated with 20% HN03 for trace metal analysis. Results in relative parts per million.

ug/cm - Second half of split tubes were dried, weighed, cleaned, redried and reweighed. Difference in weight equals amount of deposit. Difference was divided by length of tubes.

The results of the analysis were reported to Mr. L. N. Scotton on January 22, 1982.

RFD/jq3L

xc: Mr. L. N. Scotton
Mr. W. J. Merritt



<u>I.D.</u>			<u>Results</u>			
<u>Sample #195-</u>	<u>Date</u>	<u>ppb Chlorine</u> <u>Added</u>	<u>Fin</u>	<u>ppm*</u> <u>Fe</u>	<u>Si</u>	<u>ug/cm*</u> <u>Thickness</u>
1009-1	8/21/81	0	2.66	22.7	0.95	3,880
1009-2	"	50	0.16	21.5	0.36	538
1009-3	"	100	0.41	15.4	0.13	250
1009-4	"	250	4.48	25.0	0.47	344
1009-5	"	500	4.36	17.2	0.74	441
1009-6	"	1,000	3.78	17.5	0.43	263

Results ppm* - Tubes split lengthwise. 1 half treated with Dil. HNO3 for trace metal analysis. Results in relative parts per million.

Results ug/cm* - Second half of split tubes. Dried, weighed, interior cleaned, redried, reweighed. Difference equals amount of deposit. Length of split tubes determined. Difference divided by length.