

Georgia Power Company  
333 Piedmont Avenue  
Atlanta, Georgia 30308  
Telephone 404 526-7020

Mailing Address:  
Post Office Box 4545  
Atlanta, Georgia 30302

J. T. Beckham, Jr.  
Vice President and General Manager  
Nuclear Generation



February 2, 1983

U. S. Nuclear Regulatory Commission  
Office of Inspection and Enforcement  
Region II - Suite 2900  
101 Marietta Street, NW  
Atlanta, Georgia 30303

REFERENCE:  
RII: JPO  
50-321  
Inspection Report  
82-41

ATTENTION: Mr. James P. O'Reilly

GENTLEMEN:

The following information is submitted in response to I&E Inspection Report 50-321/82-41 concerning the inspection conducted by Mr. B. R. Crowley on December 13-16, 1982:

#### VIOLATION

Technical Specification 6.8.2, as implemented by plant procedure HNP-9, "Procedure Writing, Use and Control", requires approval, issue and control of procedures, and procedure revisions in accordance with plant procedure HNP-9.

Contrary to the above, procedure changes were not approved, issued and controlled in accordance with plant procedure HNP-9 in that on December 14, 1982, an unapproved, uncontrolled change to plant procedure HNP-6914 was being used for qualification of class 1 pipe welders.

This is a Severity Level V Violation (Supplement I.E.).

#### RESPONSE

Admission or denial of alleged violation: The violation occurred as stated.

Reason for the violation: This violation was due to a misunderstanding on the part of the repair agency at the onset of the program for repairing the recirculation piping.

The violation occurred when an unsigned, typed instruction stated that qualified welders would use GPC qualification procedure HNP-6914, with certain exceptions, without the instruction being approved by the Plant Manager. As noted in the inspection report, no work was performed by welders under the provisions of this unsigned, typed instruction.

8303010520 830217  
PDR ADOCK 05000321  
Q PDR

U. S. Nuclear Regulatory Commission  
Office of Inspection and Enforcement  
Region II - Suite 2900  
February 2, 1983  
Page Two

RESPONSE (Continued)

Corrective steps which have been taken and the results achieved: The personnel involved in the violation were immediately counseled in the correct method of procedure revisions.

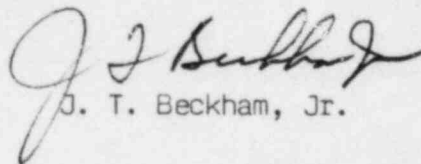
The unsigned, typed instruction was immediately removed from the weld test shop and welders were qualified in accordance with the proper GPC procedures.

Corrective steps which will be taken to avoid future violations: This appears to be an isolated case. GPC will assure that all parties concerned in future activities of this nature will be fully knowledgeable in all areas of procedure usage and site quality assurance requirements.

Date when full compliance will be achieved: Full compliance was achieved on December 14, 1982.

If you have any questions or need further information, please contact this office.

Very truly yours,

  
J. T. Beckham, Jr.

CT/mb

xc: H. C. Nix, Jr.  
Senior Resident Inspector