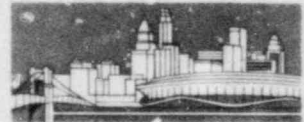


THE CINCINNATI GAS & ELECTRIC COMPANY



CINCINNATI, OHIO 45201

February 7, 1983
QA-2248

E. A. BORGMANN
SENIOR VICE PRESIDENT

U. S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Attention: Mr. J. G. Keppler
Regional Administrator

RE: WM. H. ZIMMER NUCLEAR POWER STATION UNIT I
10CFR50.55(e) - ITEM M-29, LACK OF WELD
PROCEDURE QUALIFICATION - DOCKET NO. 50-358,
CONSTRUCTION PERMIT NO. CPPR-88, W.O. #57300
JOB E-5590 FILE NO. NRC-8, M-29

Gentlemen:

This letter constitutes a follow-up report to our report QA-2030, dated November 2, 1982, concerning the subject condition. As stated in that report, the Zimmer Quality Confirmation Program and CG&E Quality Engineering have been reviewing and evaluating the adequacy of H. J. Kaiser welding procedures.

A Welding Review Group has been formed to investigate and resolve any problems with HJK Welding Procedures. This group is comprised of representatives from the following organizations:

CG&E Nuclear Engineering Department
CG&E Quality Confirmation Program
CG&E Quality Engineering
Sargent & Lundy Engineering
H. J. Kaiser Weld Engineering
H. J. Kaiser Quality Engineering

All revisions of each Welding Procedure Specification (WPS) will be reviewed and a qualification review package developed. Each package will contain the original weld documents and other supporting data. The review will be accomplished according to approved procedures and divided into Phases of (1) Problem Identification (2) Technical Evaluation and (3) Problem Resolution. Where Welding Procedures or their qualifications are determined to be inadequate, the Welding Review Group will develop a corrective action plan to address any hardware related concerns as required.

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Mr. J. G. Keppler
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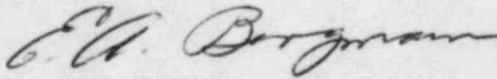
New Welding Procedures will be developed for future welding at Zimmer and qualified under controlled conditions. The existing procedures will be retired.

A follow-up report will be submitted by April 30, 1983.

We trust the above will be found acceptable as an interim report under 10CFR50.55(e).

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By 
E. A. BORGMANN
SENIOR VICE PRESIDENT

BLM:as

cc: NRC Office of Inspection & Enforcement
Washington, D.C. 20555
NRC Senior Resident Inspector
Attn: W. F. Christianson
NRC Zimmer Project Inspector
Region III