

INFORMATION SUMMARY

<u>Attachment No.</u>	<u>Description</u>
1.	Response to Item Part A, (b), RRC Bench Board
2.	Response to Item Part A, (d), Bailey Alarm
3.	G.E. Document No. 328X227TU, Rev. 24
4.	Required Response Spectra (SSE) for Zimmer Auxiliary Building at the Control Room Level
5.	Transmissibility Plots for Zimmer Panel No. H13-P612
6.	Accelerometer Locations on Panel H13-P612
7.	Supporting Calculation for the Qualification of Bailey Alarm
8.	Assessment Report of a Spent Fuel Storage Rack for Wm. H. Zimmer Power Station, Revision 1, NUTECH Engineers File 33.803.0962
9.	Spent Fuel Storage Rack Calculations, Revision 0, NUTECH Engineers File No. 33.803.0551
10.	Stress Analysis - Spent Fuel Storage Rack - Conc. 2, by General Electric, Dated 10/21/77 (Reference 1)
11.	Caorso, Assurance of Function, DRF 139F16-E002-BBL, by General Electric, Dated 01/20/77 (Reference 2)
12.	Spent Fuel Storage Racks Horizontal Seismic Response Study, by Sargent & Lundy Engineers, Dated 03/13/78 (Reference 3)
13.	STARDYNE Computer Output, Run No. MPV06JP, Dated 10/12/81, NUTECH Engineers File No. 33.803.0551 (Reference 5)
14.	R. G. Dong, Effective Mass and Damping of Submerged Structures, Lawrence Livermore Laboratories UCRL-52342, Dated 4/1/78, (Reference 5)
15.	General Electric Drawing 762E210, Spent Fuel Storage Rack, Revision 6, Dated 06/20/79 (Reference 6)
16.	General Electric Drawing 829E422, Fuel Bundle, Revision 1, Dated 04/26/82 (Reference 7)
17.	Sargent & Lundy Engineers Drawing S-421, Reactor Building Pool Liner. Revision K, Dated 01/2/80 (Reference 9)

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San Jose, California

Project Wm. H. Zimmer Nuclear Power Station  
Owner Cincinnati Gas and Electric Co.  
Client Cincinnati Gas and Electric Co.

File No. 135 2401.0200

Attachment 1

ZIMMER NSSS SQRT AUDIT QUESTIONS

Part A, (b) GE REACTOR CORE COOLING BENCHBOARD

1. GE test report 22A4315 for the H13-P603 panel, a bench board panel structurally similar to the H13-P601, states that non-class 1E recorders and the full core display module experienced severe vibration. The essential function of the tested panel was in no way impaired. The devices for which anomalies were observed were all non-essential, and there was no indication of any type of structural failure.

The P601 panel contains only a third as many recorders and does not contain the full core display module, which is unique to the H13-P601 panel. Not having the large cut-out for the display module, the P601 would not have the flexing observed for the P603. Also, the test vibration to a level of 0.75g at 13 Hz front-to-rear is much more severe than the required ZPA for the Zimmer control room.

The class 1E devices in the P601 are either already qualified to very high acceleration levels or scheduled for requalification. Most of these devices are switches on the bench section. They are located in such a way that even a gross structural failure of the recorders in the vertical section of the panel would not affect the operability of the essential devices. The analysis contained in Sargent and Lundy file EMD-021333 stated that the "g" levels calculated for all points, where safety related devices were mounted, were less than 1.5g in all directions for panels H13-P601, P602, and P603.

Analysis and test data demonstrate a high seismic capability for the Zimmer H13-P601 panel and all the essential devices mounted on it. Table 1 lists the essential devices, seismic capability or test limit, and qualification status. Table 2 lists the non-essential devices, manufacturer, identification and model numbers.

Revision	0					Page	1.1
Prepared By/Date	BH/12-3-82					of	1.3
Checked By/Date	SC/12-3-82						



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Project Wm. H. Zimmer Nuclear Power Station

File No. 135.2401.0200

Owner Cincinnati Gas and Electric Co.

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## Attachment 1

Table 1

SUBJECT: Zimmer H13-P601 Class 1E

Demonstrated  
Seismic

Item# <sup>1</sup>	Name	Identification	Status	Capability (g)		
				S-S	F/B	V
002	Square Root Converter	159C4486	Qualified by test	(1) 8	10	10
005-011, 031, 051, 054	Switch (Type CR2940)	145C3040	"	(2) 20	20	20
013	Controller	163C1392	"	(3) 20	8.5	7.5
014 & 015	Switch (Pushbutton)	145C3230	Qualified by Zimmer test	(6) 1.7	1.6	1.85
034	Switch (SBM Control)	234A9329	Qualified by test	(4) 25	25	25
036	Switch (Series 40)	249A1892	"	(5) 10	10	10
038	Switch (SBM Control)	262A6023	"	(4) 25	25	25
049	Switch (SBM Control)	262A7721	"	(4) 25	25	25
050	Switch	163C1420	"	(5) 10	10	10

(1) GE Report No. C61-P001

(2) GE Report No. 225A6280

(3) GE/MAC Report No. 502

(4) Ogden Testing Lab. Report No. 70709-2

(5) Acton Corp. Report No. 2020-01

(6) Wyle Laboratories Report No. 58685

Note 1: Per GE Document No. 328X227TU, Rev. 24

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Project Wm. H. Zimmer Nuclear Power Station File No. 135,240/0200  
Owner Cincinnati Gas and Electric Co.  
Client Cincinnati Gas and Electric Co.

Attachment 1

Table 2

Response to Zimmer SQRT Audit Specific Open Item Part A (b).  
A list of non-essential devices on the Reactor Core Cooling  
Benchboard (H13-P601) are as follows:

Item# <sup>1</sup>	Name	Manufacturer	Identification (PPD#)	Model#
004	Fuse Cartridge	Bussman	145C3039	MIN-1,2,3,5,10 15,20,25,30
016	Resistor	*	145C3232	*
045	Switch	General Electric	-	CR-2940
001,17, 019-30 047,58	Meter, Panel (Ammeter, Voltmeter)	General Electric	157C4545 & 163C1746	Type 180 Vertical Edge- wise Meter
044 & 018	Recorder	Bailey	193B1484	732232BBAA1WAB
039	Resistor	Ohmite	234A9775	0777
041- 043	Controller	Bailey	248A9393	701002AAAA1

The non-essentiality of these devices were established by the  
non-essential classification shown in GE Electrical Device List  
(EDL) for Reactor Core Cooling System Benchboard (H13-P601)  
(Document No. 328X227TU, Rev. 24) for Zimmer.

\*to meet Military Standard QPL-18546-25 by various manufacturers.

Note 1: Per GE Document No. 328X227TU, Rev. 24

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Project Wm. H. Zimmer Nuclear Power Station File No. 135.2401.0200  
 Owner Cincinnati Gas and Electric Co.  
 Client Cincinnati Gas and Electric Co.

## Attachment 2

### ZIMMER NSSS SQRT AUDIT QUESTIONS

#### Part A, (d) Bailey Alarm

1. Provide floor response spectra and an evaluation of the expected g level at the device location.

Attachment 4 gives the SSE horizontal and vertical RRS at 2% damping for the Zimmer Auxiliary Building at the control room level.

Using results of the H13-P612 test the following is the expected g levels at the device location:

Accelerometer #6

Axis	Trans- miss- ability*	Zimmer* ZPA	Accel. G	*References
X Front to Rear	8.6	.45	3.87	1) Attachment 5 are the transmissability plots
Y Vertical	6.6	.45	2.97	2) Attachment 6 is the location of the accelerometers
Z Side to Side	6.1	.45	2.75	3) Attachment 4 is the floor spectra for Zimmer control room

This location represents the highest location these devices are mounted at Zimmer, whether essential or non-essential.

The required g levels are below the demonstrated device capability.

2. Document conducting of resonance search test prior to malfunction limit test.

Test Report #526 did not specifically state the order of testing in the report itself. It does, however, reference Seismic Test Specification 225A5766 which addresses the order and type of

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Project Wm. H. Zimmer Nuclear Power Station

File No. 135.2401.0200

Owner Cincinnati Gas and Electric Co.

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## Attachment 2

### ZIMMER NSSS SQRT AUDIT QUESTIONS

#### Part A, (d) Bailey Alarm (Cont'd)

testing in Section 4.— Also, it is standard seismic testing laboratory practice to run the resonance search testing prior to other tests.

#### 3. Discussion of correct function in side-to-side direction.

- A. Due to the printed circuit card connection method, the alarm units are most sensitive to severe vibration in the front to rear direction. In this mode there was no malfunction and the mounting was normal.
- B. The test run on the same device indicated no malfunction up to and including the 9 g limit of the shaker.
- C. The attached calculation shows that the expected g level at the rack location, evaluated above, would result in accelerations of the alarm device conservatively less than the 9 g level. Also, the sine dwell at resonance tends to excite a response in that mode greater than that expected from random, multifrequency excitation at the same g level.

Note 1: Per G.E. Test Report #468.

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Prepared By/Date	DRH/12-3-82					of	2.2
Checked By/Date	SLC/12-3-82						



EIS IDENT RX CIE COOLING SYS  
REVISION STATUS SHEET

GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION

DOCUMENT NO. 328X227TU REV. 24APPLICATION ZIMMER 1 (H13-P601)FCF: 328X501TUG1
☐ SPECIFICATION ☒ DRAWING ☐ OTHER \_\_\_\_\_ TYPE EDL
DOCUMENT TITLE REACTOR CORE COOLING SYSTEM

LEGEND:

REVISIONS			C
21	CHG PER ECN NE 79654 a - FDI-TUBA b - FDI-TUAY c - FDI-TUAZ d - FDI-TUBB J.J.D J.G.D 1-21-77		
22	E. Handon NOV 15 1977 E. HENDON NE86633 FDI-TUBG CHK'D BY: AHUNTNER	R.H. R.J.V.	
23	E. Handon 3-5-1978 E. HENDON NJ01346 FDI-TUCJ CHK'D BY: E. Handon	R.H. R.J.V.	94 50 PR 47
24	J. Pappas APR 17 1978 J. PAPPAS NJ02202 FDI-TUCH CHK'D BY: E. Handon	R.H. R.J.V.	
DESCRIPTION OF GROUPS			PRINTS TO
MADE BY H. HOLM 9-21-73		APPROVALS R.P. CORNELIUS 9-21-73	NEPD DEPT. 328X227TU
ISSUED P.T.M. 1-15-73		LOCATION	CONT. ON SHEET 2 SH. NO. 1



# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA

TITLE		EDL		RK CRE CJOILING SYS		PL 328X227TU		SECT A		REV. 24		
ITEM NO.	EDL NO.	DOCUMENT TYPE	NAME	DESCRIPTION	IDENTIFICATION	DOC STA	DOC E C	GROUP NUMBER AND QUANTITY	U/M	SRC	SPA	ACT.
001			METER, PANEL		163C1746P181108	N		1				
002			SQUARE ROOT CONVERTER		159C4486P001			1				
004			FUSE CARTRIDGE		145C3039P005	N		29				
			E12A-F13					X				
			E12A-F14A					X				
			E12A-F27AB					X				
			E12A-F28AB					X				
			E12A-F29AC					X				
			E12A-F30AB					X				
			E21A-F04					X				
			E22A-F03					X				
			E22A-F04					X				
			E22A-F05					X				
			E51A-F09					X				
			E51A-F10					X				
			E51A-F11					X				
			E51A-F12					X				
			E51A-F17					X				
			E61A-F18					X				
			E51A-F19					X				
			E51A-F20					X				
			E51A-F27					X				
			E51A-F28					X				

# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA

TITLE EDL RY CRE COOLING SYS		DESCRIPTION		IDENTIFICATION		DOC E C STA C C		GROUP NUMBER AND QUANTITY		U/N SRC		SECT A	REV. 24
ITEM NO.	DOCUMENT TYPE	NAME										SPA	ACT.
004		(CONTINUED)											
		E01A-F29						X					
		E01A-F30						X					
		E01A-F33						X					
005		SWITCH (TYPE CR2940)			145C3040P001		16					B	
		B21H-S26AB					X						
		E12A-S10AB					X						
		E12A-S20AC					X						
		E12A-S56					X						
		E21A-S03					X						
		E21A-S08					X						
		E22A-S05					X						
		E22A-S06					X						
		E22A-S07					X						
		E31A-S17					X						
		E31A-S18					X						
		E31A-S19					X						
		E31A-S23					X						
		E31A-S32					X						
006		SWITCH (TYPE CR2940)			145C3040P002		6					B	
		B21C-S10AB					X						
		B21C-S11AB					X						
		B21H-S32					X						
		B21H-S33					X						
007		SWITCH (TYPE CR2940)			145C3040P003		30					B	

# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA

TITLE		EDL		RX CRE COOLING SYS		DESCRIPTION		IDENTIFICATION		TOC E C		GROUP NUMBER AND QUANTITY		U/M		SRC		SPA		REV.	
ITEM	NO.	EDL	TYPE	NAME	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.	NO.
007				(CONTINUED)																	
				B21C-501																	
				B21C-502																	
				B21C-503																	
				B21C-504																	
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# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA

TITLE EDL RX CRE COOLING SYS		PL 328X227TU		SECT A		REV. 24	
DESCRIPTION		GROUP NUMBER AND QUANTITY		U/M SRC		ACT.	
ITEM NO.	DOCUMENT TYPE	NAME	IDENTIFICATION	DOC STA	E C	0001	
007	(CONTINUED)						
	E51A-S27					X	
	E51A-S28					X	
008	SWITCH (TYPE CR2940)		145C3040P005			6	
	E12A-S02AB					X	
	E12A-S40AB					X	
	E12A-S34AB					X	
009	SWITCH (TYPE CR2940)		145C3040P007			11	
	E12A-S04AC					X	
	E12A-S34AB					X	
	E21A-S01					X	
	E51A-S01					X	
	E51A-S16					X	
	E51A-S25					X	
	E51A-S35					X	
	E51A-S36					X	
010	SWITCH (TYPE CR2940)		145C3040P010			16	
	CONTACT BLOCK						
	B21H-S74-1					X	
	B21H-S75-1					X	
	B21H-S76-1					X	
	B21H-S77-1					X	
	E12A-S04AC-1					X	
	E12A-S34AB-1					X	
	E12A-S71AB-1					X	
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				SHEET NO		5	
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# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA

PL 328X227TU

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TITLE		EDL RX CRE COOLING SYS		DESCRIPTION		IDENTIFICATION		DOC E C		GROUP NUMBER AND QUANTITY		U/H		SRC		SPA		REV.	
ITEM NO.	EDL	DOC	NAME	DESCRIPTION	IDENTIFICATION	STA	C	C	C	3001								ACT.	24
011			(CONTINUED)																
			E22A-S23							X									
			E51A-S03							X									
			E51A-S04							X									
			E51A-S05							X									
			E51A-S08							X									
			E51A-S07							X									
			E51A-S08							X									
			E51A-S09							X									
			E51A-S10							X									
			E51A-S20							X									
			E51A-S21							X									
			E51A-S22							X									
			E51A-S24							X									
			E51A-S28							X									
013			CONTROLLER (RCIC TURBINE)		163C1392P000					1									
			E51 R600 Pump Flow Control							X									
J14			SWITCH (PUSHBUTTON)		145C3230P003					4									
			B21H-S25AD							X									
015			SWITCH (PUSHBUTTON)		145C3230P004					6									
			B21C-S12AB							X									
			E12A-S61							X									
			E21A-S09							X									
			E22A-S02							X									
			E51A-S39							X									
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NUCLEAR ENERGY DIVISION, SAN JOSE, CA

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# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA 1

TITLE EDL  
RX CRE COOLING SYS

PL 328X227TU

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RESISTOR			E17A-R04			E12A-R05AB			E12A-R06			METER, PANEL RHR			B21 R610 RPV Level			RECORDER (TYPE 731 & 732)			B21 R623 AB (POST LOCA RLV LVL & PRESS)			METER, PANEL			E51 R603 RCIC TURB EXH. PRESS			METER, PANEL			E51 R602 RCIC TURB. STIM. J. W. LET PRESS.			METER, PANEL			E51 R604 RCIC PUMP SUCTION PRESS.			METER VALVE POSITION			E12 R608 AB F073A.B. VENT (OUTBD)			E12 R609 AB F074A.B. VENT (INBD)			E22 R604 FOIL RETURN (OUT BD)			E22 R608 FOIL RETURN (INBD)			METER, PANEL			E22 R601 HPCS PUMP DISCH. PRESS.			METER, PANEL			E12 R607 RHR HEAD TRAY FLOW IND.			METER, PANEL			E12 R602AB RHR-HX SERVICE WATER FLOW																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
145C3232P60B2500			163C1746P145049			193B14840004 454			163C1746P137030			163C1746P139012			163C1746P142044			107C4545AP01626			(OUTBD)			(INBD)			(OUT BD)			(INBD)			163C1746P138028			163C1746P161079			163C1746P162078																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															

# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA 1

PL 328X227TU

TITLE EDL RX CRE COOLING SYS		DOCUMENT TYPE		DESCRIPTION		IDENTIFICATION		DOC E C STA C C		GROUP NUMBER AND QUANTITY		U/M SRC SPA ACT		SECT	REV.
ITEM NO.	A L T	NAME												A	24
026		METER, PANEL				163C1746P162079		N							
		E12 R603 AC LPCI Flow													
		E22 R603 NPS Flow													
027		METER, PANEL				163C1746P162080		N							
		E21 R600 Lpes pump DISCH. Flow													
028		METER, PANEL				163C1716P216026		N							
		E12 R604AB-1 AIR-Ax LVL (SPM COND)													
029		METER, PANEL				163C1746P237030		N							
		E12 R605 001 RWR/RIC SIM INLET PRESS.													
030		METER, PANEL				163C1746P237036		N							
		E12 R606 1A RWR-NIA, INLET SPM PRESS													
		E12 R608 1B " "				" "									
031		SWITCH (TYPE CR29.				145C3040P018									
		CONTACT BLOCK													
		E51A-S01-1													
		E51A-S02-1													
		E51A-S35-1													
		E51A-S36-1													
034		SWITCH, SSM CONTROL				234A9329P003									
		B21H-S07													
		B21H-S08													
036		SWITCH (SERIES 40)				249A1892P001									
		B21H-S05													
		B21H-S06													
		B21H-S09													

DATE  
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04 20 76

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MADE BY

PL 328X227TU

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SECT A

REV. 24

# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA

PL 328X227TU

TITLE EDL  
RX CRE COOLING SYSSECT REV.  
A 24

ITEM NO.	DOCUMENT TYPE	DESCRIPTION	NAME	IDENTIFICATION	DOC STA	DOC E C	GROUP NUMBER AND QUANTITY										U/M	SRC	SPA	ACT.
036		(CONTINUED)																		
		B21H-S10																		
		B21H-S12																		
		B21H-S13																		
		B21H-S14																		
		B21H-S15																		
		B21H-S16																		
		B21H-S22																		
		B21H-S23																		
		B21H-S35																		
		B21H-S36																		
		B21H-S37																		
		B21H-S38																		
		B21H-S73																		
038		SWITCH, SBM CONTROL		262A6023P002																
		B21H-S01AD																		
		B21H-S02AD																		
739		RESISTOR		234A9775P003													B			
		E12A-R02AB																		
		E12A-R03AB																		
		E22A-R01																		
		E22A-R02																		
041		CONTROLLER		248A93930005																
		E12 N604 AB R4R-NK LIC																		
042		CONTROLLER		248A93930006																
MADE BY		DATE		MR. DAY		YR		11		10		PL 328X227TU		SECT REV.		A 24				
EDP		04		20		78														



# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA

PL 328A227TU

TITLE EOL RX CRE COOLING SYS		DESCRIPTION		IDENTIFICATION		DOC E C		GROUP NUMBER AND QUANTITY		U/M		SRC		SECT	REV.
ITEM NO.	DOCUMENT TYPE	NAME				STA	C							A	24
042		(CONTINUED)													
		E12 R605 RRR/KC IC STM LVL PIC													
043		CONTROLLER		248A93930007											
		E12 R606 AB RRR-KX STM INLET PRESS.													
044		RECORDER (TYPE 731 & 732)		193B14840042											
		B21 R615 RPV LVL													
45		SWITCH		CR2940US203E											
		521H-S03AD													
		B21H-S04AD													
047		METER, PANEL		163C1746P113010											
		E12 R611 AB RRR-KX EXIT CONDUCTIVITY													
049		SWITCH, SBM CONTROL		262A7721P001											
		E12A-S03AC													
		E12A-S57													
		E21A-S06													
		E21A-S07													
		E22A-S03													
		E22A-S13													
		E51A-S14													
		E51A-S15													
		E51A-S33													
050		SWITCH		163C1420P004											
		E12A-S10AC													
		E12A-S58AB													
		E12A-S59AB													
MADE BY	EDP	DATE	NO.	REV.	DATE	NO.	REV.	DATE	NO.	REV.	DATE	NO.	REV.	DATE	NO.
		04	20	78											



# GENERAL ELECTRIC

NUCLEAR ENERGY DIVISION, SAN JOSE, CA

TITLE EOL RX CRE COOLING SYS		DESCRIPTION		IDENTIFICATION		DOC E C		GROUP NUMBER AND QUANTITY		U/M		SRC		SECT A		REV. 24	
ITEM NO.	DOCUMENT TYPE	NAME	DESCRIPTION	IDENTIFICATION	DOC E C	STA E C	DOC E C	GROUP NUMBER AND QUANTITY	U/M	SRC	SECT A	REV. 24					
050		(CONTINUED)															
		E21A-S02						X									
		E22A-S04						X									
		E01A-S34						X									
051		SWITCH (TYPE CR2940)		145C3040P004				5			B						
		E12A-S62AB						X									
		E22A-S08						X									
		E01A-S37						X									
		E01A-S38						X									
054		SWITCH (TYPE CR2940)		145C3040P006				10			E	CHG					
		B21H-S74						X				ADD					
		B21H-S75						X				ADD					
		B21H-S76						X				ADD					
		B21H-S77						X				ADD					
		E12A-S71AB						X									
		E21A-S11						X									
		E22A-S14						X									
		E01A-S40						X									
		E01A-S41						X									
056		SWITCH (TYPE CR2940)		145C3040P049				1			B						
		E01A-S02						X									
057		SWITCH (TYPE CR2940)		145C3040P009				2			B						
		CONTACT BLOCK						X									
		E01A-S16-1						X									
		E01A-S23-1						X									

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NUCLEAR ENERGY DIVISION, SAN JOSE, CA 1

PL 329v227TU

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Safety-Related

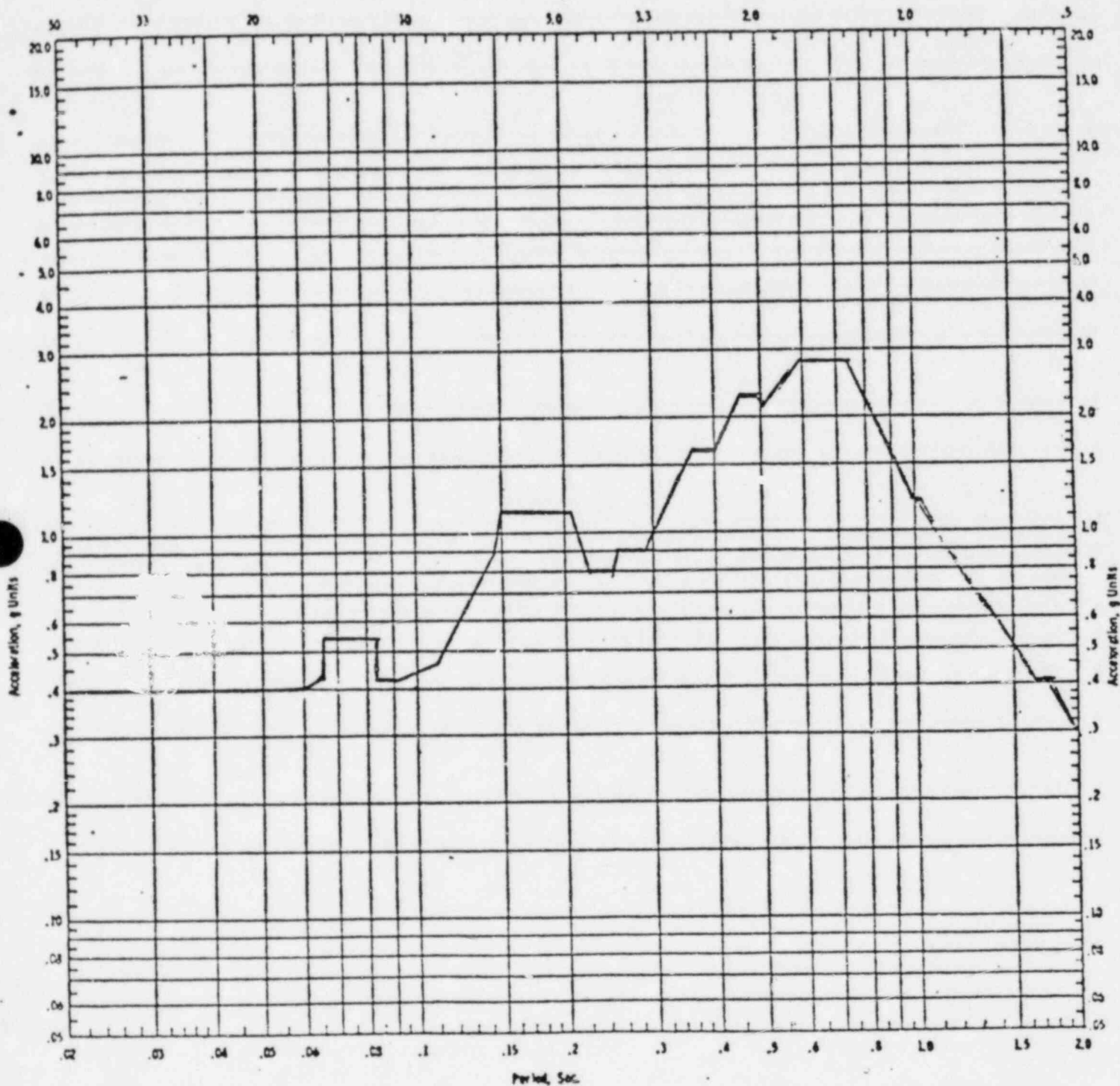
Non-Safety-Related

Page 3 of 4

Client **CINGRP & CECO**  
Project **Zimmer - 1 & LaSalle County 122**  
Proj. No. **4130-00/6093-00** Equip. No. **Seismic**

Prepared by **CF Lee** Date **3/5/81**  
Reviewed by **Jon Papadopoulos** Date **3-5-81**  
Approved by **J. Kinnear** Date **3-5-81**

Frequency, CPS



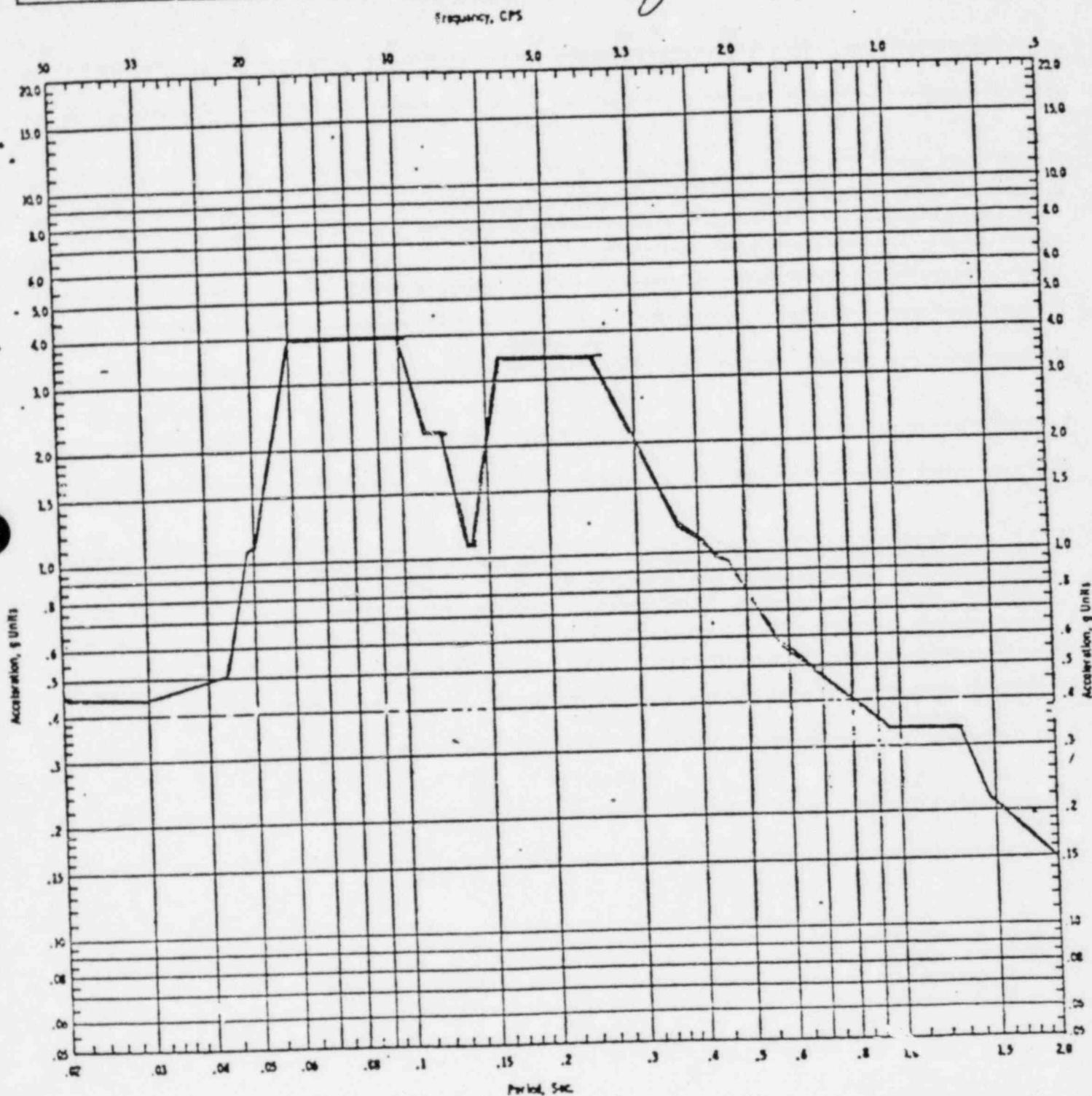
EXCITATION **SSE - Horizontal NS & EW (2% Damping)** LOCATION: **Auxiliary Building**

SPECTRA NO **3**

ELEVATION: **Zimmer: Envelop of 546'6" & 521'**  
**LaSalle: Envelop of 768' & 731'**

Client CINGRP 2 CEC  
Project Zimmer-1 & LaSalle County 1 & 2  
Proj. No. 4130-60/6092-03 Equip. No. Several

Prepared by C F Lee Date 3/5/81  
Reviewed by Jon Papadopoulos Date 3-5-81  
Approved by ykinnear Date 3-5-81



EXCITATION SSE - Vertical VS (2% Damping) LOCATION: Auxiliary Building

SPECTRA NO 4

ELEVATION: Zimmer: Envelop of 546'6" &  
LaSalle: Envelop of 763'17"



CUSTOMER NutechJob No. 58626

Page No. 341

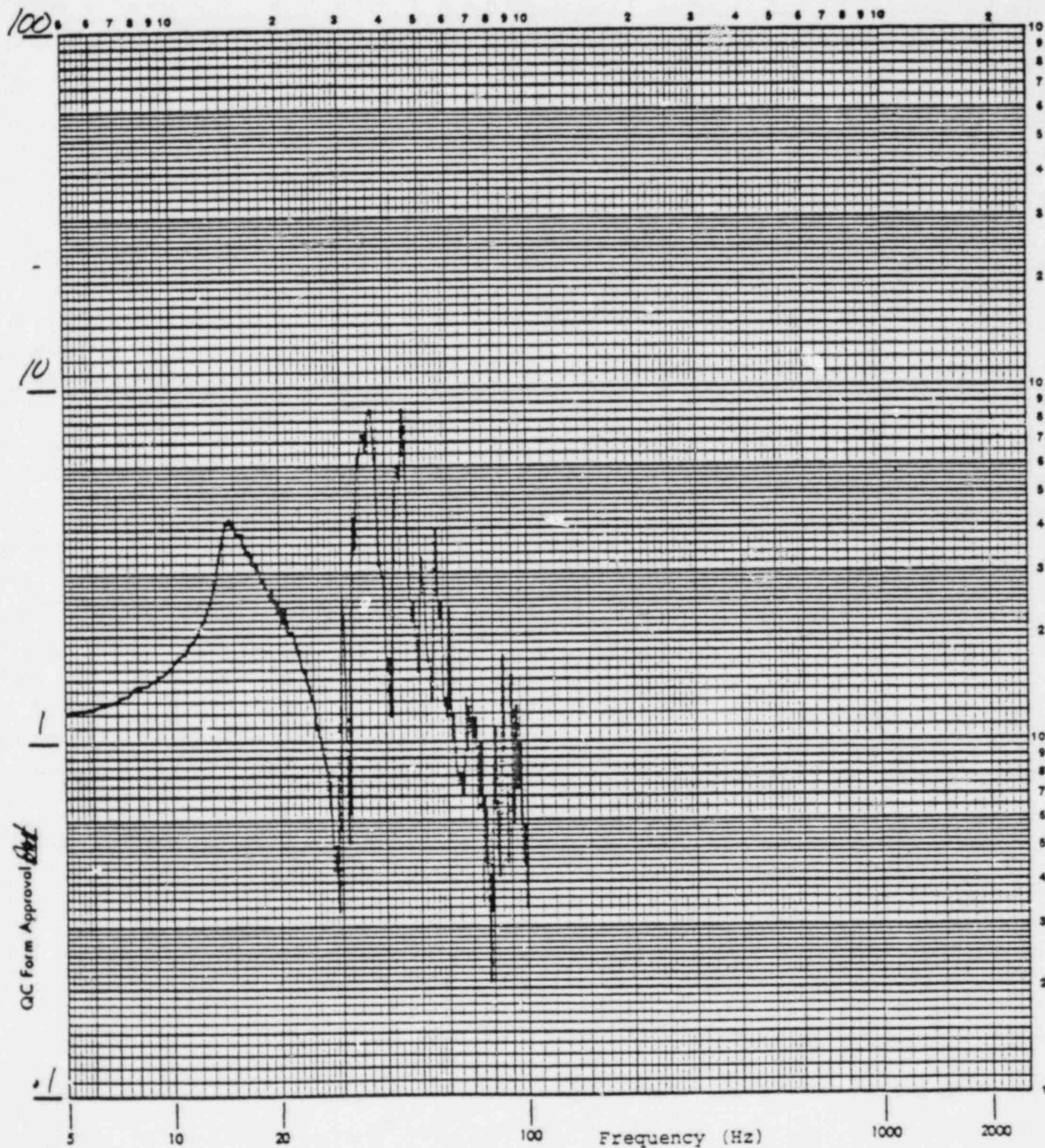
Full Scale 100 QAccel. No. 146

Control (X)

Response (X)

Operator EllisSpecimen H13-P612Date 3-10-81Axis of Test X

## TRANSMISSIBILITY





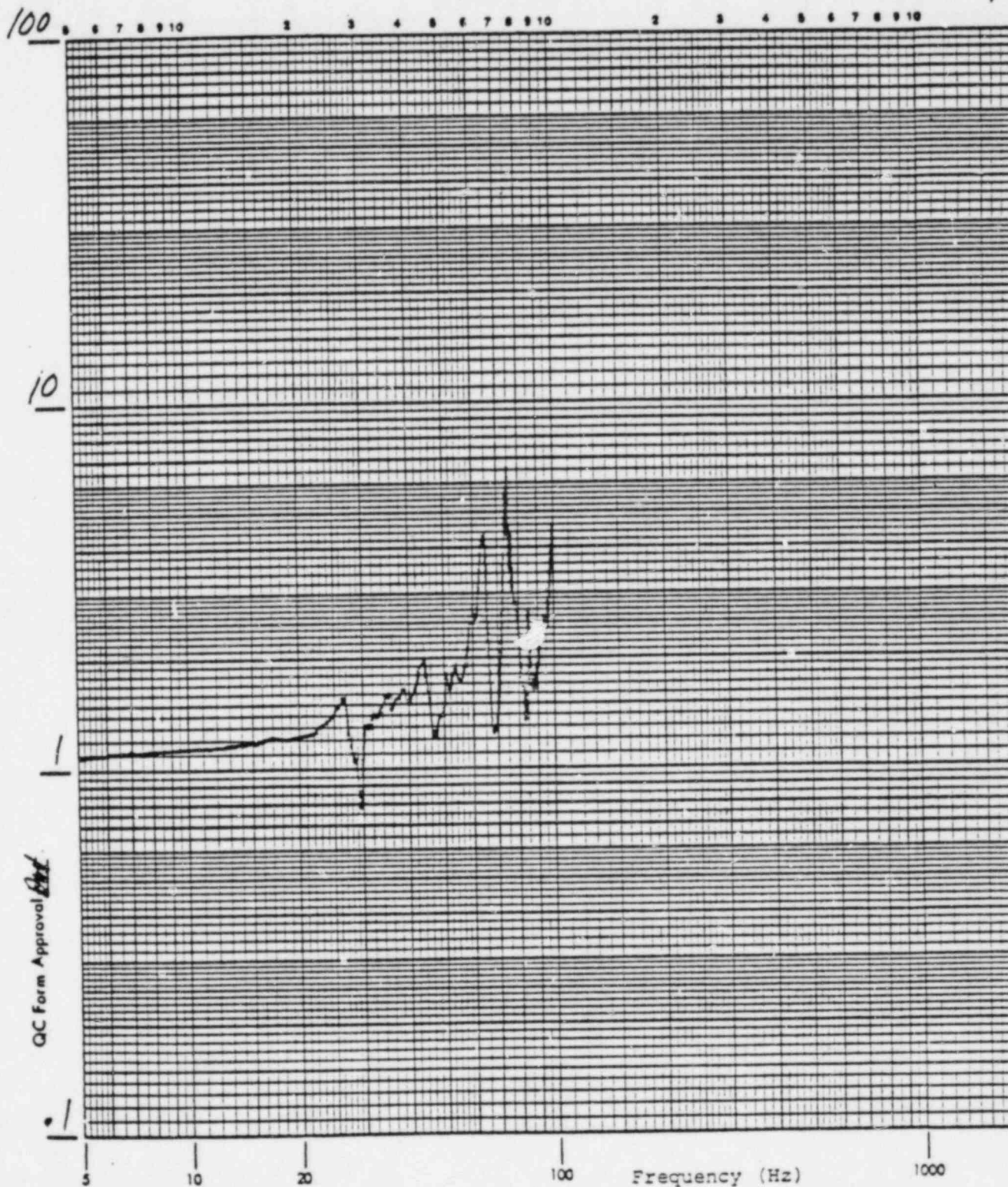
CUSTOMER NutechJob No. 58626Page No. 352Full Scale 100 QAccel. No. 2+6

Control (X)

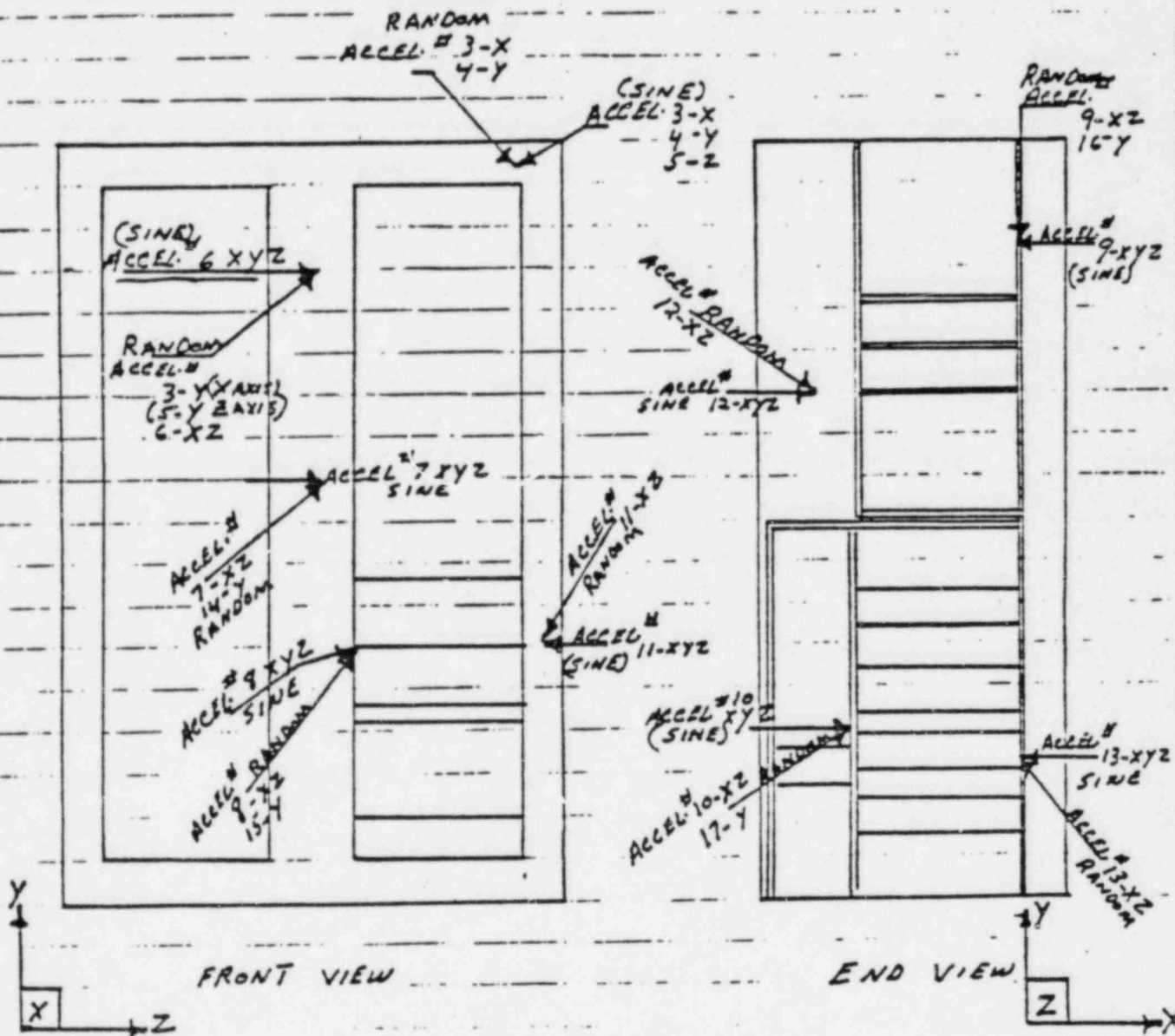
Response

Operator EllisSpecimen H13-P612Date 3-10-81Axis of Test Y

## TRANSMISSIBILITY



## DATA SHEET

CUSTOMER NUTECHTest Time: SEISMICSpecimen PANEL H13-P612Job No. SP62CS/N SEE REC TRAILPart No. SEE REC TRAILDate 7-10-81PANEL H13-P612

Project Wm. H. Zimmer Nuclear Power Station

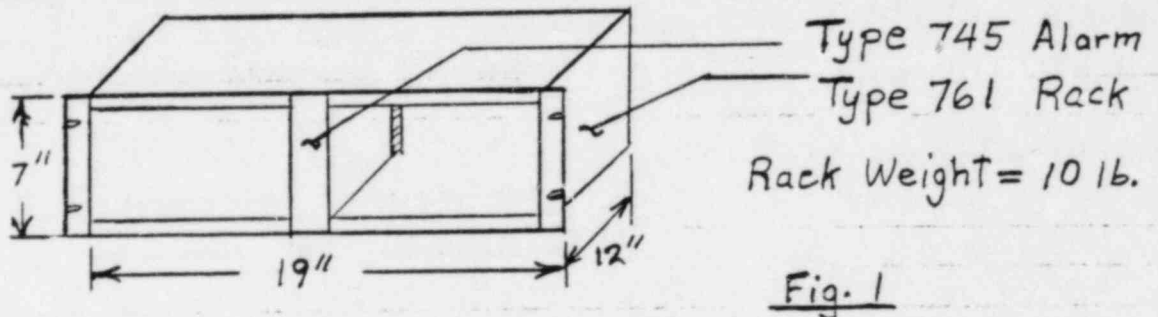
File No. 135.2401.0200

Owner Cincinnati Gas and Electric Co.

Client Cincinnati Gas and Electric Co.

## Attachment 7

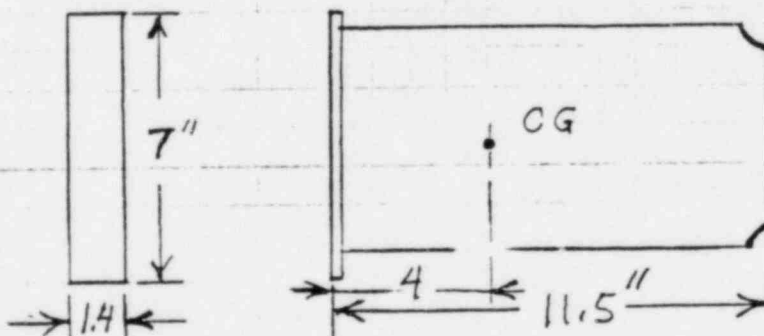
### Bailey Alarm (745) in Rack (7610) Accelerations



H13-P612 PL382X512TU, Rev. 4, item 168  
Model 761200AAAA1 is the same as the 761000AAAA1 (Type 7610)  
mechanically, per the Bailey Catalog.

#### Assumptions:

1. The rack or card cage drives the alarm unit card with the front fixed by the adjacent filler modules, the top and bottom fixed by guide slots, and the rear restrained by the electrical plug-in connection.
2. In the side to side vibration mode the rack flexes at the bolted joints but the rack sides and the inserted units remain parallel.
3. The bolted aluminum structure with cards installed has a damping value for an SSE that is as great as that for bolted steel structures. IEEE 344 1975, Table 1 recommends 7%.
4. The center of gravity for the alarm unit card with aluminum plate on the front is assumed to be located  $1/3 D$  behind the front face of the unit (Fig. 2).



Alarm  
Weight = 1.0 lb

$W = 1.4$   
 $H = 7$   
 $D = 11.5$

Revision

0

Prepared By/Date

DBH/12-3-82

Checked By/Date

SL/12-3-82

Page 7.1

of 7.3

Project Wm. H. Zimmer Nuclear Power Station File No 135.240/0200  
Owner Cincinnati Gas and Electric Co.  
Client Cincinnati Gas and Electric Co.

Attachment 7

Analysis

1. Seismic Amplification for the Rack:

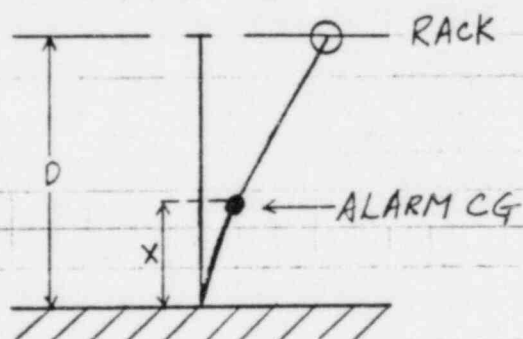
G.E. Report #526 reports that the rack has a side-to-side resonance at 18 Hz. Using  $\beta$  from assumption 3, obtain the magnification factor  $Q_R$ :

$$Q_R = \frac{1}{2\beta} = \frac{1}{2(.07)} = 7.14 \quad (\text{for the rack})$$

2. Adjust to the Alarm Unit CG:

Justification of reduction ratio:

The magnification factor of the rack ( $Q_R$ ) is conservatively estimated as a single degree of freedom system with center of gravity at the rear. The alarm is mounted within the rack, and has a center of gravity (CG) more toward the front. Thus, conservatively estimating the alarm center of gravity (CG) at one third ( $1/3$ ) the depth of the rack, means that the alarm experiences a factor of three less magnification of acceleration. (see Figure below)



$$Q_{CG} \approx \frac{x}{D} Q_R$$

AMPLIFICATION FACTOR

Revision	0					Page	7.2
Prepared By/Date	DRH/12-3-82					of	7.3
Checked By/Date	SLC/12-3-82						



Project Wm. H. Zimmer Nuclear Power Station File No. 135.2401.0200  
Owner Cincinnati Gas and Electric Co.  
Client Cincinnati Gas and Electric Co.

Attachment 7

Analysis (Cont'd)

$$\frac{Q_{CG}}{Q_R} = \frac{4''}{12''} = \frac{1}{3} \quad Q_{CG} = \frac{Q_R}{3} = 2.38$$

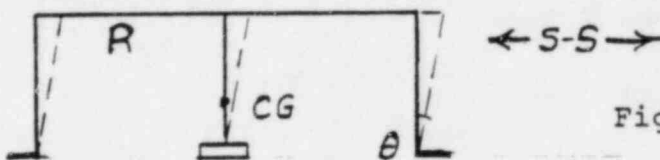


Fig. 3 Plan View of Rack & Unit

Front Face of Unit

3. Calculate CG Acceleration:

From Accelerometer #6 of H13-P612 test side-to-side motion, one has:

Transmissibility	Zimmer-ZPA	Panel Accel.	Ampli. $Q_{CG}$	Alarm Accel
6.1	0.45g	2.75	2.38	6.53

4. Deflection at resonance assuming harmonic motion:

$$d = \frac{a (386.09)}{4\pi^2 f^2} = \frac{6.53}{(0.1023)(18\text{Hz})^2} = 0.198 \text{ in.}$$

Where: a = accel. (g)  
f = freq (Hz)

$$\theta = \tan^{-1} \frac{.197}{4} = 2.82^\circ \approx 3^\circ$$

Attachment 8

FOR INFORMATION ONLY

CGE-03-218  
33.803.0962  
Revision 1

Assessment Report  
Spent Fuel Storage Rack  
For  
Wm. H. Zimmer  
Nuclear Power Station

Prepared by:  
NUTECH Engineers  
San Jose, CA

Prepared by:

Mark Voutyras 6/8/82  
Mark Voutyras  
Engineering Analyst

Approved by:

G. P. Chew  
G. P. Chew  
Engineering Manager

Checked by:

A. Javid 6/8/82  
A. Javid  
Project Engineer

Issued by:

V. J. Brocato  
V. J. Brocato, P.E.  
Project Manager

# REVISION CONTROL SHEET

SUBJECT: Assessment Report  
Spent Fuel Storage Rack  
for Wm. H. Zimmer Nuclear  
Power Station

REPORT NUMBER: CGE-03-218

M. Voutyras/Engineering Analyst  
NAME/TITLE

MPV  
INITIAL

A. Javid/Chief Consultant  
NAME/TITLE

AJ  
INITIAL

G. Chew/Engineering Manager  
NAME/TITLE

GAC  
INITIAL

V. Brocato/Project Manager  
NAME/TITLE

VB  
INITIAL

EFFECTIVE PAGE(S)	REV	PRE- PARED	ACCURACY CHECK	CRITERIA CHECK	EFFECTIVE PAGE(S)	REV	PRE- PARED	ACCURACY CHECK	CRITERIA CHECK
All	0	MPV *	AJ *	AJ *					
4, i, ii	1	MPV	AJ	AJ					

QEP-001.1-00

\*Revision 0 issued without revision control sheets. Accuracy and criteria checks were performed before Revision 0 issued.



# REVISION CONTROL SHEET

REPORT NUMBER: CGE-03-218  
 FILE NUMBER: 33.803.0962  
 SUBJECT: Assessment Report  
 Spent Fuel Storage Rack for  
 William H. Zimmer Nuclear Power Station

This page is a record of all revisions of this document.

<u>REVISION</u>	<u>DATE</u>	<u>PREPARED BY</u>	<u>CHECKED BY</u>	<u>PAGES</u>	<u>REMARKS</u>
0	6/8/82	MPV *	CAF *	All	
1	6/8/82	MPV	CAF	4, i, ii	

\*Revision 0 issued with revision control sheets. Accuracy and criteria checks were performed before Revision 0 issued.

## INTRODUCTION

Seismic analysis of the Spent Fuel Storage Rack was performed for the purpose of SORT requalification. The two NRC concerns were 1) that the overturning moments in the E-W direction, and 2) that the seismic restraints were not considered in the original analysis. In addition to these concerns, NUTECH has also addressed the effect of added hydrodynamic mass of the water surrounding the racks.

## METHOD OF ANALYSIS

Analysis of Spent Fuel Storage Rack was composed of two parts. In the first part a dynamic analysis was performed. The modal superposition method using acceleration response spectra, was utilized and the dynamic loads on the system (shears and moments) were calculated using the computer program STARDYNE. In the second phase, the calculated loads were utilized to obtain the stresses at the critical parts of the assembly.

The rack was modeled as a finite element model as shown in Figure 1. The simple components of the rack justified the use of only a beam element with six static degrees of freedom and three dynamic degrees (translations only). A sufficient number of nodes was included in the model to obtain an accurate representation of the system and to extract all applicable frequencies. Seismic supports were modeled by springs at the appropriate nodal point. The effect of the surrounding water and other racks was simulated by adding a uniformly distributed mass in both horizontal directions. This added mass was conservatively estimated by assuming that only one rack is free dynamically while all surrounding racks remain stationary. In actuality the added mass will be closer to that of an in-phase multi-member arrangement.

## RESULTS AND CONCLUSIONS

Results from the modal extraction, along with the response spectrum used in the dynamic analysis, are shown in Appendix A. Resulting dynamic loads (also Appendix A) were used to calculate stresses in five critical areas, as summarized in Table 1. The only critically stressed area was found to be the bolt pad of the base supports. It is shown to be 1.6% over-stressed. However, it is considered acceptable because of the amount of conservatism that was used in calculating the water mass which is directly proportional to this stress. An additional stress calculation was made on the cross bracing <sup>members</sup> numbers to validate the assumption that the vertical columns act together, enabling the rack to be modeled using a simple stick model. This stress is shown to be well within the allowable.

By using a six degree of freedom model and the appropriate restraints NUTECH has considered both NRC concerns mentioned

above. In addition, NUTECH has considered additional loading due to the hydrodynamic mass of water surrounding the racks. Dynamic analysis was performed using the appropriate response spectrum. All stresses were calculated to be within acceptable limits. This analysis demonstrates that the Spent Fuel Storage Racks for the Zimmer Nuclear Power Station will maintain their functional integrity if subjected to seismic events.

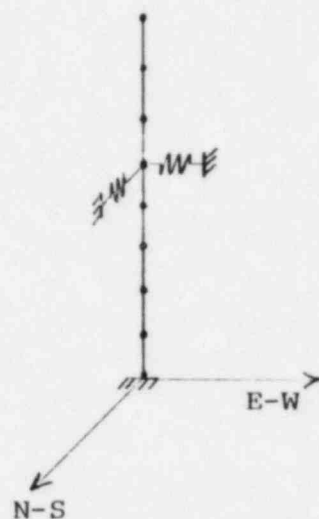


Figure 1. Finite Element Model

Table 1. Summary of Stresses

Component (Stress Type)	Maximum Stress (PSI)	Allowable Stress (PSI)
Column and End Channel (Combined Bending & Axial) (Shear)	3179 256	31000 31000
Column-base Weld (Combined Bending) (Shear)	6438 767	20000 20000
Column-div'der Weld (Combined Bending) (Shear)	4141 875	20000 20000
Bolt Pad (Bearing)	16262	16000
Base (Compression)	5354	21000
Cross Bracing (Shear)	2035	14000



#### REFERENCES

1. Stress Analysis-Spent Fuel Storage Rack-Conc. 2, by General Electric, dated 10/21/77.
2. Caorso, Assurance of Function, DRF # 139F16-E002-RB1, by GE, dated 1/20/77.
3. Spent Fuel Storage Racks Horizontal Seismic Response Study, Project No. 4130 by Sargent & Lundy, dated 3/13/78.
4. CGE Spent Fuel Storage Rack Analysis, NUTECH File No. 33.803.0551, 10/20/81.
5. CGE Spent Fuel Storage Rack Computer Output, NUTECH File No. 33.803.0551, 10/12/81.
6. Effective Mass and Damping of Submerged Structures, R.G. Dong, Lawrence Livermore Laboratory, UCRL-52342, April 1, 1978.

Rev. 1

# Appendix A

MODE NO	EIGENVALUE	NATURAL FREQUENCY	PERIOD	ORIGINAL HEIGHT	TRANSLATION NO. OF DEF VALUE	SCALE FACTOR	HEIGHT	HEIGHT	HEIGHT
1	0.2015	14.947	0.0669	6925.73	9-2	1.0000	14811.24703	6565.12449	-0.0000
2	0.1739	14.942	0.0688	6340.75	9-1	1.0000	14811.24703	6565.12449	-0.0000
3	0.7805	34.798	0.0287	17776.3	8-2	1.0000	36642.61128	36642.61128	-0.0000
4	1.0637	68.706	0.0146	8446.12	9-1	1.0000	4806.51923	4806.51923	-0.0000
5	1.9447	70.190	0.0142	23519.1	9-2	1.0000	4806.51923	4806.51923	-0.0000
6	2.6179	74.367	0.0127	6417.10	9-3	1.0000	4806.51923	4806.51923	-0.0000
7	3.8450	94.091	0.0106	2088.5	9-2	1.0000	4806.51923	4806.51923	-0.0000
8	7.9452	141.404	0.0070	19040.3	2-2	1.0000	4806.51923	4806.51923	-0.0000
9	12.2558	145.277	0.0069	9182.45	9-1	1.0000	1131.19699	1131.19699	-0.0000
10	16.0446	176.407	0.0057	24744.0	8-2	1.0000	1131.19699	1131.19699	-0.0000
11	16.0446	201.534	0.0053	22994.4	3-2	1.0000	1131.19699	1131.19699	-0.0000
12	14.1756	214.268	0.0047	11356.3	2-1	1.0000	447.90462	447.90462	-0.0000
13	21.0078	231.080	0.0043	17498.6	7-2	1.0000	447.90462	447.90462	-0.0000
14	21.0078	233.707	0.0043	6537.67	9-3	1.0000	447.90462	447.90462	-0.0000
15	32.8335	273.738	0.0036	9473.44	2-1	1.0000	184.30817	184.30817	-0.0000
16	41.8450	324.955	0.0031	10146.2	6-1	1.0000	184.30817	184.30817	-0.0000
17	44.9514	352.137	0.0029	4417.23	8-1	1.0000	184.30817	184.30817	-0.0000
18	57.8123	391.151	0.0025	8414.37	9-3	1.0000	22.86859	22.86859	-0.0000
19	67.9637	399.161	0.0023	7023.53	8-1	1.0000	22.86859	22.86859	-0.0000
20	101.1224	506.608	0.0020	4615.17	9-3	1.0000	22.86859	22.86859	-0.0000
21	152.0756	620.656							
22	202.0036	715.118							
23	224.3766	753.591							
24	303.2836	876.465							

THE FOLLOWING ARE APPROX. EIGENVALUES FOR WHICH MODES WERE NOT REQUESTED.

21	152.0756	620.656							
22	202.0036	715.118							
23	224.3766	753.591							
24	303.2836	876.465							

LANCZOS REDUCED MATRIX SIZE (DUFF)  
 APPROX. MAXIMUM EIGENVALUE (EIGENVAL) = 3032836.04

NOTE: THE LAST COLUMN IN THE TABLE ABOVE IS RELATED TO EIGENVALUE ACCURACY BOUNDS.

NO	NODES	FX1	FX2	FX3	FX4	FX5	FX6
1	JA	1 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
2	JA	2 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
3	JA	3 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
4	JA	4 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
5	JA	5 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
6	JA	6 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
7	JA	7 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
8	JA	8 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
9	JA	9 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
10	JA	10 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
11	JA	11 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.
12	JA	12 7.8702E+03	8.6149E+03	1.1242E+04	2.5458E+05	9.7627E+05	0.

MAXIMUM RESPONSES FOR THE 12 VALUES PRINTED FOR EACH ELEMENT OF THIS TYPE...

1	7870.17369	AT ELEMENT NO 1
2	8014.89920	AT ELEMENT NO 1
3	11242.44417	AT ELEMENT NO 1
4	25458.86844	AT ELEMENT NO 1
5	976265.64521	AT ELEMENT NO 1
6	0.00000	AT ELEMENT NO 1
7	7870.17369	AT ELEMENT NO 1
8	8014.89920	AT ELEMENT NO 1
9	11242.44417	AT ELEMENT NO 1
10	197778.22715	AT ELEMENT NO 1
11	799720.31607	AT ELEMENT NO 1
12	0.00000	AT ELEMENT NO 1

ZIMMER UNIT-1 4130-15

PREPARED BY: Bruce M. Long DATE: 6/16/80  
 REVIEWED BY: John S. Saperstein DATE: 6-27-80  
 CALC: END-024252 PAGE 47 OF 52

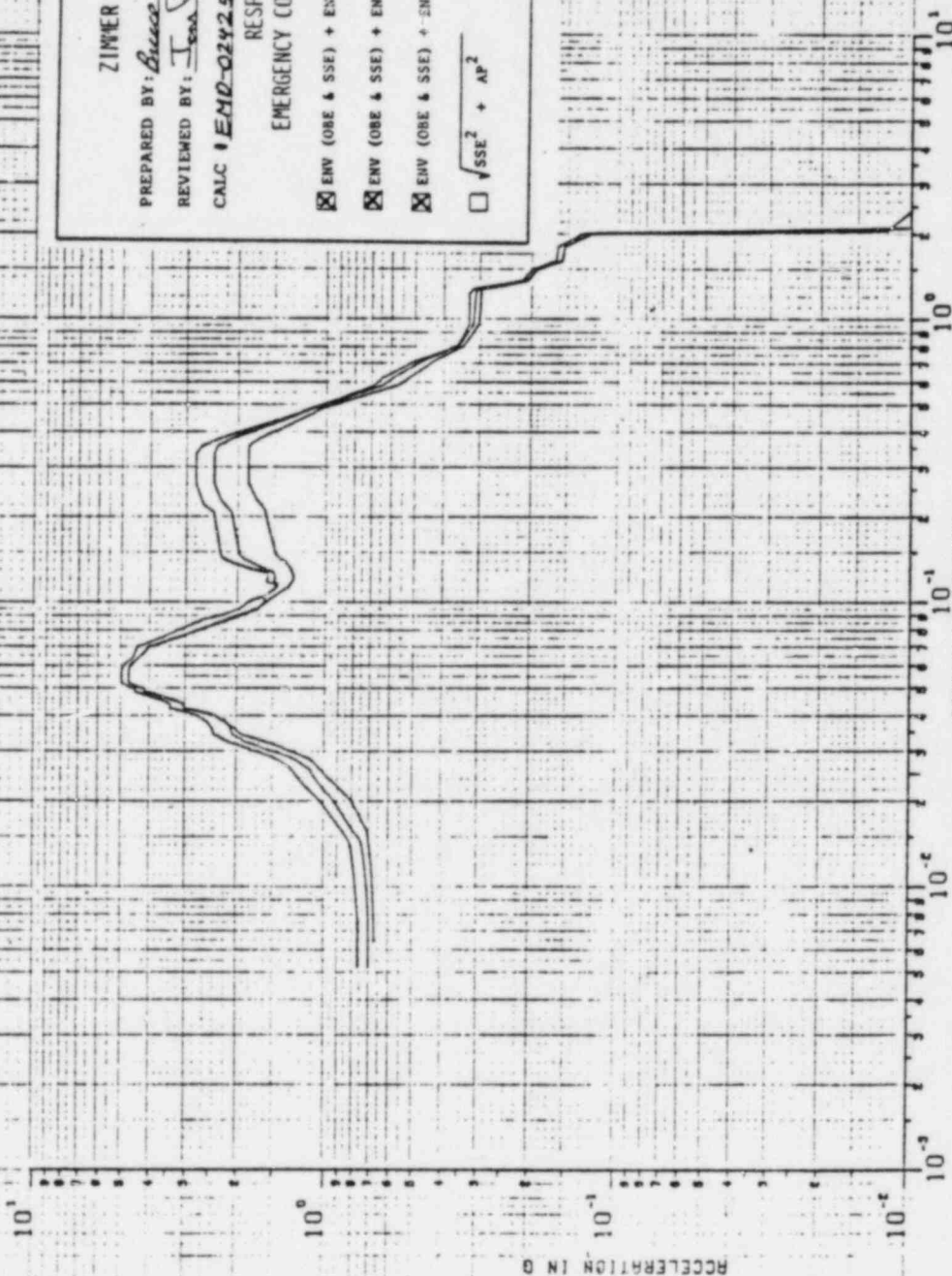
RESPONSE SPECTRA

EMERGENCY CONDITION - 2% DAMPING

- ☒ ENV (ORE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CNG  
☒ ENV (ORE & SSE) + ENV [SRV ASY-TQ & 0.6 SRV ADS-TQ] + CO 1  
☒ ENV (ORE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CO 2

☐  $\sqrt{SSE^2 + AP^2}$

Calc. By: ENV  
 Rev. 01  
 Proj. No. 2170  
 Date 7/8/80

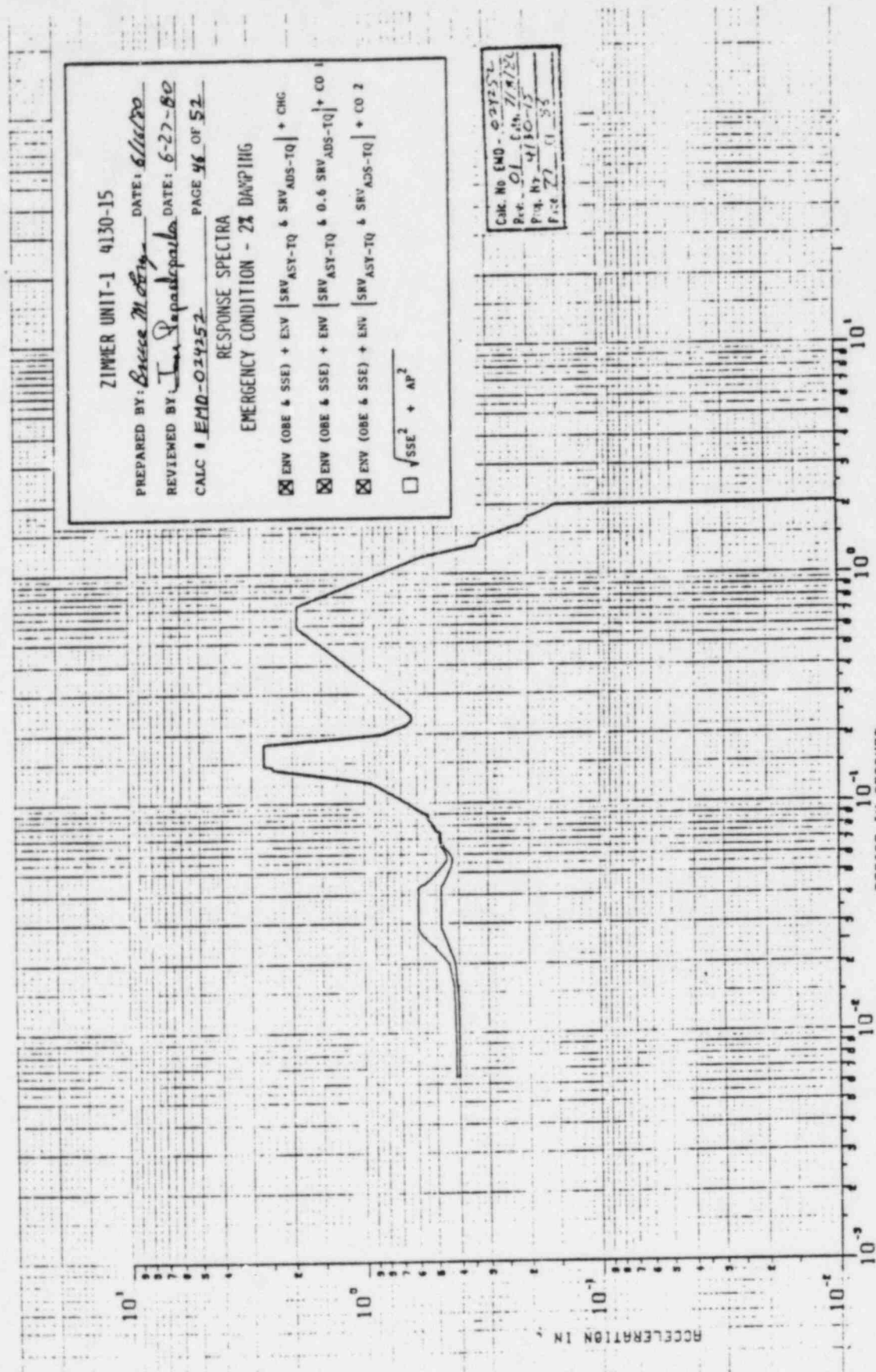


VS-VS DF-2% ABSV( C2 + C3 +C4 ) ZIMMER REACTOR BLDG. ELEV. 593'-6" REV. 01

N-E NEUFFELAUSSER CO

Run I.D. BML 6/16/80





ZIMMER UNIT-1 4130-15

PREPARED BY: Bruce M. Fry DATE: 6/16/80

REVIEWED BY: Tim Repadepakis DATE: 6-27-80

CALC # EMD-024252 PAGE 46 OF 52

RESPONSE SPECTRA

EMERGENCY CONDITION - 2% DAMPING

☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CHG

☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & 0.6 SRV ADS-TQ] + CO 1

☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CO 2

☐  $\sqrt{SSE^2 + AP^2}$

CHK. NO. EMD-024252

REV. 01 DATE 11/17/80

FIG. NO. 4130-15

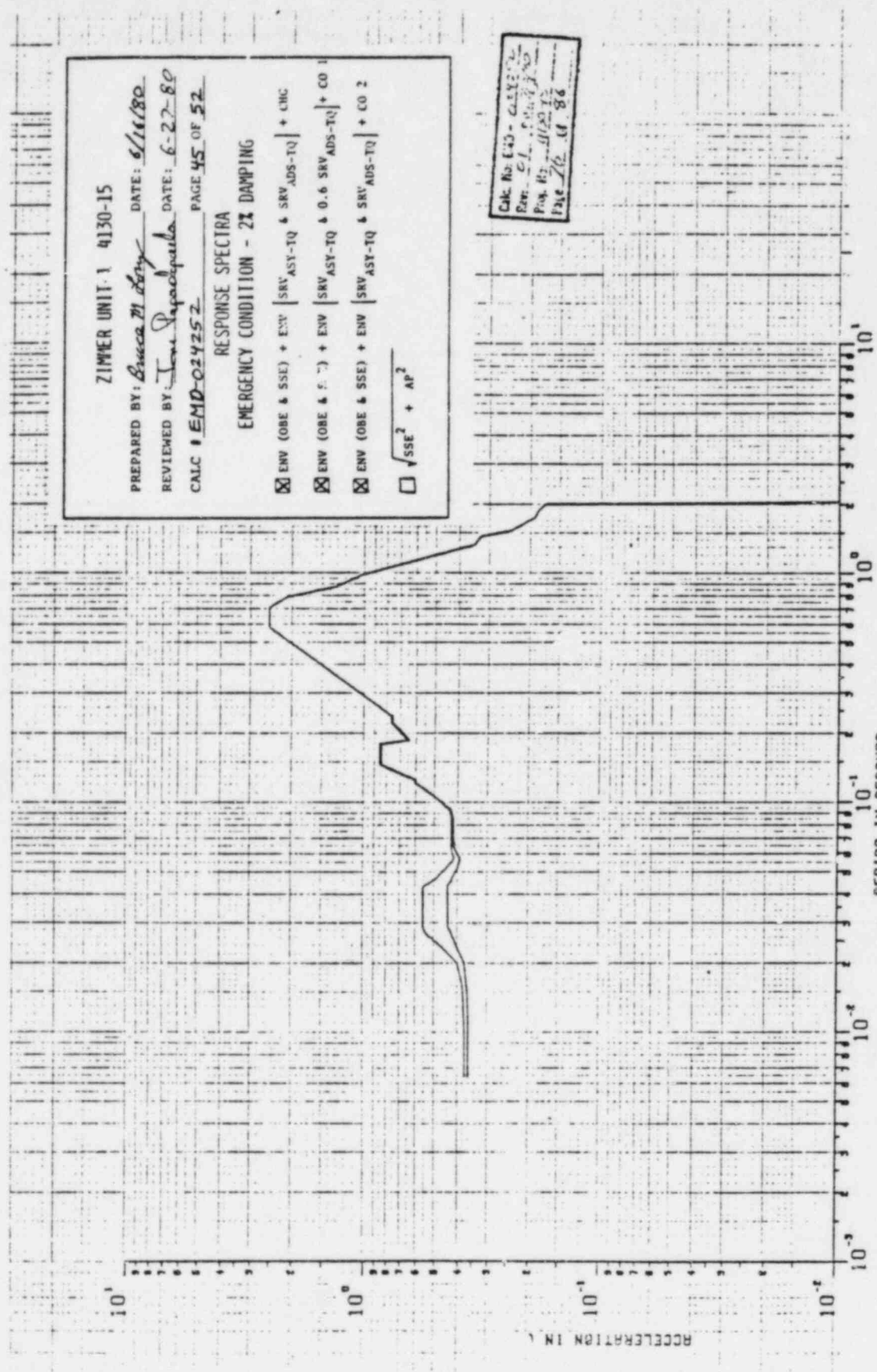
PAGE 46 OF 52

HQ-EW DF-2% ABSV( C2 + C3 + C4 ) ZIMMER REACTOR BLOG. ELEV. 593'-6" REV. 01

PERIOD IN SECONDS

NE STUFFELRESSCO DATE 7-1-80

Run I.D. BML 6/16/80



ZIMMER UNIT 1 4130-15

PREPARED BY: Bruce M. Gray DATE: 6/16/80

REVIEWED BY: Tom S. S. S. S. DATE: 6-27-80

CALC # EMD-024252 PAGE 45 OF 52

RESPONSE SPECTRA

EMERGENCY CONDITION - 2% DAMPING

☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CHG

☒ ENV (OBE & S. T.) + ENV [SRV ASY-TQ & 0.6 SRV ADS-TQ] + CO 1

☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CO 2

☐  $\sqrt{SSE^2 + AP^2}$

Calc No 143 - CASE 2-12  
 Rev. 01 - 11/20/79  
 Proj. 12 - 11/20/79  
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H0-NS OF -2% ABSV( C2 + C3 + C4 ) ZIMMER REACTOR BLDG. ELEV. 593'-6" REV. 01

Run I.D. BML 6/16/80

K&E NEUFELDER & SONS INC. CHICAGO, ILL. U.S.A.

Attachment 9

The following is a step by step summary of the attached calculation package which is used to address NRC concerns mentioned in assessment report of a spent fuel storage rack for Wm. H. Zimmer Nuclear Power Station, NUTECH File 33.803.0962 Rev. 1:

- 1) Moment of Inertia Calculation pp. 1 to 4 - This is a repeat of calculations used in the original report (Reference 1).
- 2) Effective Mass Calculation pp. 5 to 10 - This calculation addresses the total effective mass of the rack. The effective hydrodynamic mass is calculated by using two factors, one to account for a single rectangular member submerged in a fluid and another to account for a multimember arrangement. Both factors are calculated per recommendations of Reference 8. It should be noted that any factor used for multiple member arrangement is expected to be conservative because it assumes that one member moves while the others remain stationary.
- 3) Seismic Restraint Spring Constant Evaluation pp. 11 to 12 - The seismic restraints are modeled as springs having equivalent beam stiffnesses.
- 4) Stress Calculations pp. 18 to 26 - Simplified stress calculations are made using responses from STARDYNE run (Reference 5), allowables from previous reports (References 1 & 2) and weld geometry specified on GE Dwg. No. 762E210 Rev. 6. Please note that for the most critical component, the base casting lug bearing, the actual yield and ultimate strength for the ASTM B108 SG70A-T6 material are 22000 psi and 33000 psi, respectively. For the upset condition ( $N + OBE + SRV + LOCA$ ) the allowable is  $0.88 F_y = 19360$  psi. For the faulted condition ( $N + SSE + SRV + LOCA$ ) the allowable is  $0.7 F_u = 23100$  psi. The loads evaluated in this analysis are for the faulted condition.



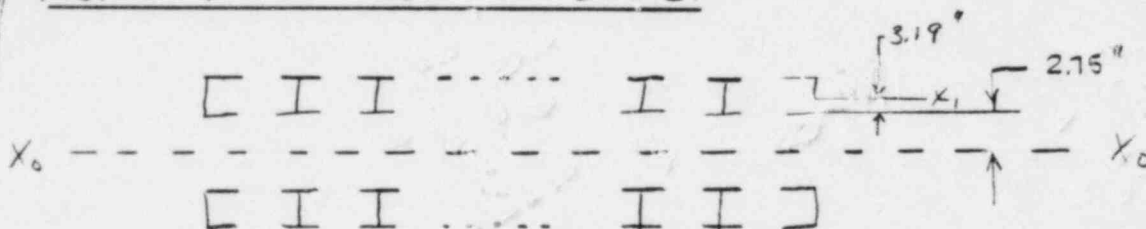
Project Wm. H. Zimmer Nuclear Power Station  
Owner Cincinnati Gas and Electric Co.  
Client Cincinnati Gas and Electric Co.

File No. 33.803.0551

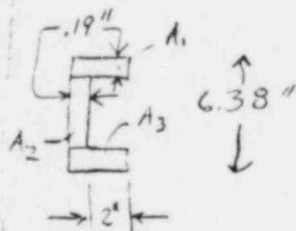
1) REFERENCES:

- ① STRESS ANALYSIS - SPENT FUEL STORAGE RACK - CONC. 2, BY GENERAL ELECTRIC, DATED 10-21-77, FILE 33.803.0551
- ② CARGO, ASSURANCE OF FUNCTION, DFP # 139F16-ECCC-B21 BY GE, DATE: 1-20-77, FILE 33.803.0551
- ③ SPENT FUEL STORAGE RACKS HORIZONTAL SEISMIC RESPONSE STUDY, BY SARGENT & LUNDY, DATED 3-13-78., FILE 33.803.0551
- ④ FORMULAS FOR STRESS & STRAIN, ROARK, 5TH ED.
- ⑤ STARDYNE Computer Output, RUN NO. MPV06JP, DATED 10-12-81, FILE 33.803.0551

2) MOMENT OF INERTIA CALC:



NINE COLUMNS & TWO END CHANNELS ON EACH ROW OF FUEL CELLS



END CHANNEL

MATL: 6063-T5 AL. EXTRUSION  
 $\rho = 0.099 \text{ lbs/cu in}$   
 $L = 168 \text{ ins.}$

Ref. C7.4

- ⑥ GE DWG. 762E210, SPENT FUEL STORAGE RACK, REV. 6, 6-20-79
- ⑦ GE DWG. 829E422, FUEL BUNDLE, REV. 4-26-79
- ⑧ R. G. DONG, EFFECTIVE MASS ANALYSIS OF SLIMMED STRUCTURES, APR. 1, 1971, LAWRENCE LIVERMORE LAB UCRL-52302
- ⑨ S&L DWG. S&L 21, REACTOR BUILDING POOL LINGER, RACK, DATED 1-2-80

nutech  
FILE NO.  
33.803.0551

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Project Wm. H. Zimmer Nuclear Power Station File No. 33 803 0551  
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Client Cincinnati Gas and Electric Co.

SPENT FUEL STORAGE RACK CALCULATIONS

TABLE OF CONTENTS:

1	REFERENCES	1
2	MOMENT OF INERTIA <sup>m</sup> CALCULATION	2
3	EFFECTIVE MASS	5
4	SEISMIC RESTRAINT SPRING CONSTANT EVALUATION	11
5	MODEL PROPERTIES	13
6	REQUIRED RESPONSE SPECTRA	15
7	STRESS CALCULATIONS	18

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File No. 33.863.0551

### END CHANNEL (cont)

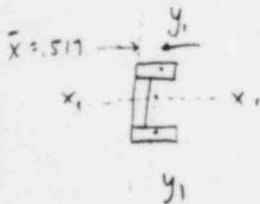
$$A_1 = 2.19(.19) = .416$$

$$A_3 = A_1 = .416$$

$$A_2 = 6(.19) = 1.14$$

$$\left. \begin{array}{l} A_{Total} = 1.97 \text{ sq. in.} \\ \text{Weight} = 1.97(.099) 168 = 32.7 \text{ lbs} \end{array} \right\}$$

$$I_{x_1} = 2 \left[ \frac{(.19)^3}{12} 2.19 + .416 (3.095)^2 \right] + \frac{.19(6)^3}{12} = 11.392 \text{ in}^4$$



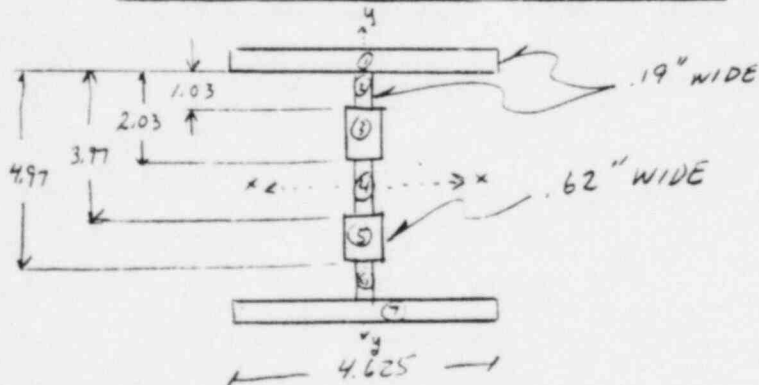
$$\bar{x} = \frac{\sum A x}{\sum A} = \frac{2(1.095)(.416) + .095(1.14)}{1.97} = .517 \text{ in}$$

$$I_{y_1} = \frac{6(.19)^3}{12} + 1.14 (.517 - .095)^2 + 2 \left[ \frac{.19(2.19)^3}{12} + .416 (1.095 - .517)^2 \right]$$

$$= 0.817 \text{ in}^4$$

### WIDE FLANGE COLUMNS

Ref ① p. 6



MAT'L: 6063-T5 Alum  
 $\rho = .099 \text{ lbs/cu in}$   
 $L = 169 \text{ ins.}$

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Owner Cincinnati Gas and Electric Co.  
Client Cincinnati Gas and Electric Co.

File No. 33.803.055

WIDE FLANGE COLUMNS (cont.)

$$\begin{aligned} A_1 &= 4.625(.19) = .879 \\ A_2 &= 1.03(.19) = .196 \\ A_3 &= 1(.62) = .62 \\ A_4 &= 1.94(.19) = .369 \\ A_5 &= A_3 = .62 \\ A_6 &= A_2 = .196 \\ A_7 &= A_1 = .879 \end{aligned}$$

$$A_{Total} = 3.759$$

$$Weight = 3.759(1.04)(168) = 62.54$$

$$\begin{aligned} I_{x_1} &= 2 \left[ \frac{4.625(.19)^3}{12} + .879(3.19 - .09)^2 + \frac{.19(1.03)^3}{12} + .196(3.19 - .705)^2 \right. \\ &\quad \left. + \frac{.62(1)^3}{12} + .62(3.19 - 1.72)^2 \right] + \frac{.19(1.94)^3}{12} \\ &= 21.690 \text{ in}^4 \end{aligned}$$

$$\begin{aligned} I_{y_1} &= 2 \left[ \frac{.19(4.625)^3}{12} + \frac{1.03(.19)^3}{12} + \frac{1(.62)^3}{12} \right] \\ &\quad + \frac{1.94(.19)^3}{12} = 3.174 \text{ in}^4 \end{aligned}$$

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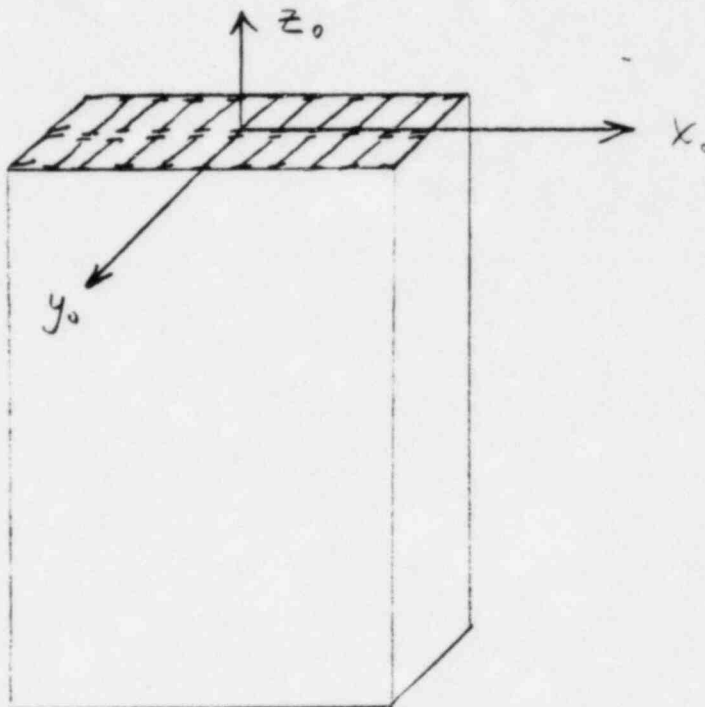
Project Wm. H. Zimmer Nuclear Power Station

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MOMENT OF INERTIA OF RACK



$$I_{x_0} = \sum I_{x_i} + \sum A d_{x_{i,0}}^2$$

$$= [9(21.690) + 9(3.758)(2.75+3.19)^2 + 2(11.392) + 2(1.97)(2.75+3.19)^2] 2$$

$$= 3101 \text{ in}^4$$

$$I_{y_0} = 18(3.174) + 4(3.758)[(6.625)^2 + (13.25)^2 + (19.875)^2 + (26.5)^2]$$

$$+ 4(.817) + 4(1.97)(33-.517)^2$$

$$= 28168 \text{ in}^4$$

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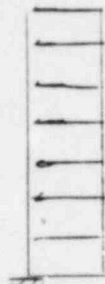
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### 3) EFFECTIVE MASS



EFFECTIVE MASS ARE ① MASS OF RACK,  
② MASS OF WATER INSIDE RACK, ③  
EFFECTIVE MASS OF WATER OUTSIDE RACK

$$\text{① MASS OF RACK} = \underset{\substack{\uparrow \\ \text{② FUEL} \\ \text{ELEMENT} \\ \text{(REF ⑦)}}}{645(20)} + \underset{\substack{\uparrow \\ \text{EMPTY} \\ \text{RACK WGT} \\ \text{(REF ② p 2)}}}{2020} = 14920 \text{ lbs}$$

② MASS OF WATER INSIDE RACK:

$$m_w = \left[ (5.226)^2 - \frac{.493^2}{4} \pi (64) \right] (20) 178 \rho \quad \text{REF ⑦}$$

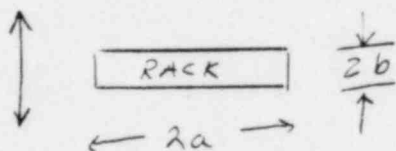
$$= 53735 \text{ in}^3 \frac{62.4 \text{ lb}}{173 \text{ in}^3} = 1940 \text{ lbs}$$

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## EFFECTIVE MASS (Cont.)

### ③ ADDED HYDRODYNAMIC MASS



$$\begin{aligned} 2b &\approx 18'' \\ 2a &\approx 66'' \end{aligned}$$

$$\frac{a}{b} = 3.67$$

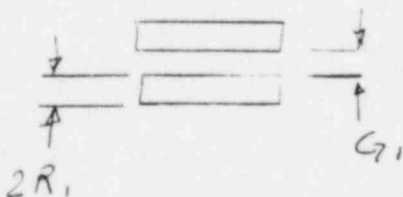
From FIGURE 2

$$M_h = 1.26 \pi \rho a^2 \quad \text{Ref ③}$$

$M_h$  = Mass of fluid displaced for single rectangular member

FOR MULTIPLE CYLINDRICAL MEMBERS  
SEE FIGURE 3.

USING DIMENSIONS FROM FIGURE 1



$$\begin{aligned} C \quad G/R_1 &= \frac{6.55}{9.14} \\ &= 0.72 \end{aligned}$$

$$C \approx 1.25 \quad \text{Ref ③}$$

CONSIDERING BOTH FIGURES 2 & 3

$M_y$  = EFFECTIVE ADDED MASS WHEN MULTI MEMBER ARRANGEMENT

$$M_y = 1.26 (1.25)^2 \pi \rho a^2 l = \underline{\underline{34,635 \text{ lbs}}}$$

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EFFECTIVE MASS: (Cont.)

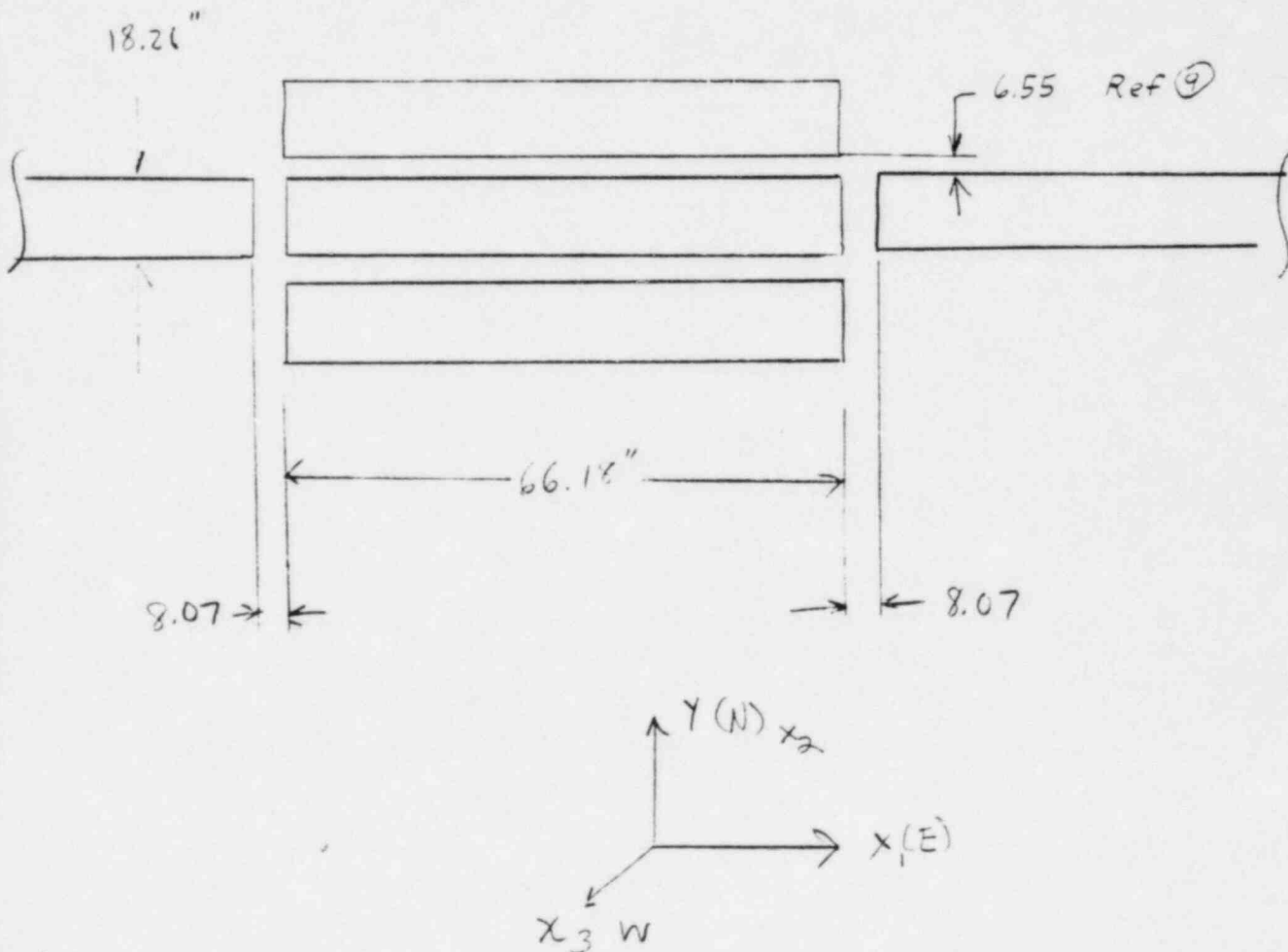


FIGURE 1 : SPENT FUEL RACK SPACING

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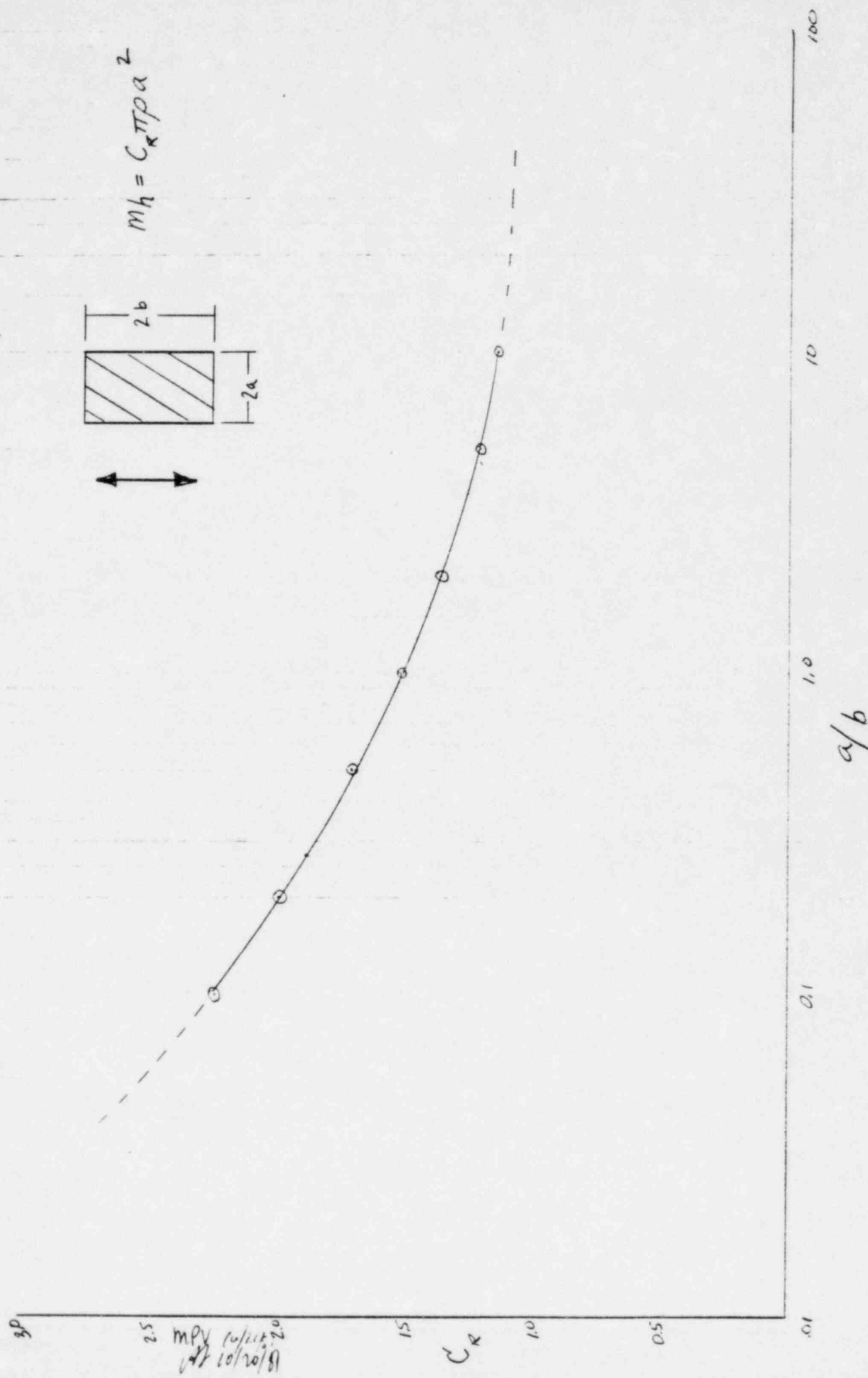


FIGURE 2 ADDED HYDRODYNAMIC MASS COEFFICIENTS FOR SINGLE RECTANGULAR MEMBER (REF 8)

Project Wm. H. Zimmer Nuclear Power Station

File No. 33.803.055

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## EFFECTIVE MASS (cont.)

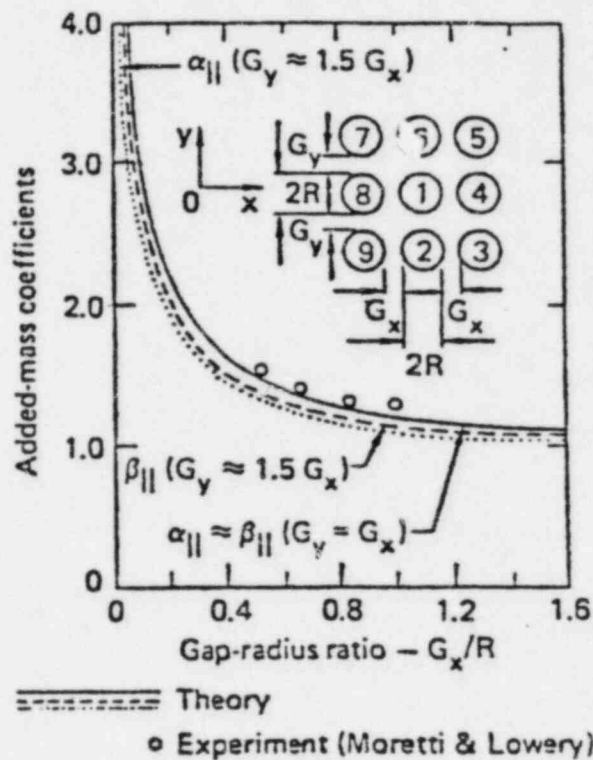


FIGURE 3. ADD HYDRODYNAMIC MASS COEF. FOR MULTIPLE CYLINDRICAL MEMBERS.

## REFERENCE FOR FIGURES 2 & 3

REF (3): R.G. DONG, EFFECTIVE MASS AND DAMPING OF SUBMERGED STRUCTURES APR 1, 1971  
 LAWRENCE LIVERMORE LAB, UCRL-52342

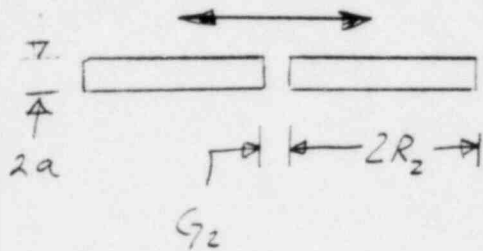
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 Owner Cincinnati Gas and Electric Co.  
 Client Cincinnati Gas and Electric Co.

## EFFECTIVE MASS (Cont.)

CALCULATING  $M_X$



$$b = R_2 = 33''$$

$$a = 9''$$

$$a/b = .273$$

$$G_2/R_2 = \frac{7.56}{33.34}$$

$$= .23$$

$$M_X = CC_R \pi \rho a^2 l$$

$$= 2.0 (1.88) \pi \rho a^2 l$$

$$= \underline{\underline{6150 \text{ lbs}}}$$

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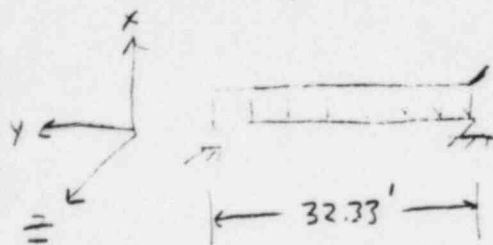
Project Wm. H. Zimmer Nuclear Power Station  
Owner Cincinnati Gas and Electric Co.  
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SEISMIC RESTRAINT  
SPRING CONSTANT EVALUATION:

STIFFNESS APPROXIMATED BY }  
ASSUMING

- ① SIMPLE SUPPORTS, UNIFORM LOAD  
② LONGER LENGTH OF BEAM



$$w = \frac{45 \text{ #}}{12} = 3.75 \text{ lbs/in}$$

$$f_n = \frac{K_n}{2\pi} \sqrt{\frac{EI_g}{w l^4}}$$

1<sup>ST</sup> MODE  $K_n = 9.87$

Ref ④ p. 575

$$f_n = \frac{1}{2\pi} \sqrt{\frac{K_1}{m}}$$

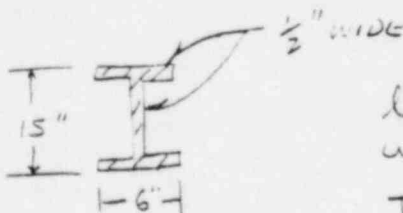
$K_1$  = SPRING CONSTANT

$$m = \frac{w l}{g} \quad w = \frac{m g}{l}$$

$$K_1 = \frac{(K_n)^2 EI_g}{g/l l^4} = \frac{K_n^2 EI}{l^3}$$

$$= \frac{(9.87)^2 29(10)^6 (18.14)}{[32.33(12)]^3} = \underline{\underline{877.4 \text{ lbs/in}}}$$

IN X DIRECTION



$$l = 32.33'$$

$$w = 45 \text{ #/ft}$$

$$I_{zz} = 18.14 \text{ in}^4$$

$$E = 29 \times 10^6 \text{ psi}$$

Ref ③ p 9

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Owner Cincinnati Gas and Electric Co.  
Client Cincinnati Gas and Electric Co.

SEISMIC RESTRAINT  
SPRING CONSTANT EVALUATION (Cont):

X-DIRECTION

$$K_2 = \frac{AE}{L} = \frac{75.52 \times 29(10)^6}{22.33(12)} = 5.64 \text{ EC}$$

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Project Wm. H. Zimmer Nuclear Power Station File No. 33.803.055  
 Owner Cincinnati Gas and Electric Co.  
 Client Cincinnati Gas and Electric Co.

## MODEL PROPERTIES

MAT'L: ALUM 6063-T5

$$E = 10.3 \times 10^6$$

POISSON'S RATIO = .334

$$\begin{aligned} \text{WEIGHT DENSITY} &= 16860 / 178'' (1.97(4) - 2.758(18)) \\ &= 16860 / .78 (75.524) \\ &= 1.254 \text{ lb./in}^3 \end{aligned}$$

## EXTRN NODE WEIGHTS:



Y-DIRECTION -

$$34,635/8 = 4330 \text{ /ELEMENT}$$

$$\text{NODES } 2 \text{ thru } 8 = 4330 \text{ lbs}$$

$$\text{NODES } 1 \text{ \& } 9 = 2165 \text{ lbs}$$

X-DIRECTION -

$$6150/8 = 769$$

$$\text{NODES } 2 \text{ thru } 8 = 769$$

$$\text{NODES } 1 \text{ \& } 9 = 385$$

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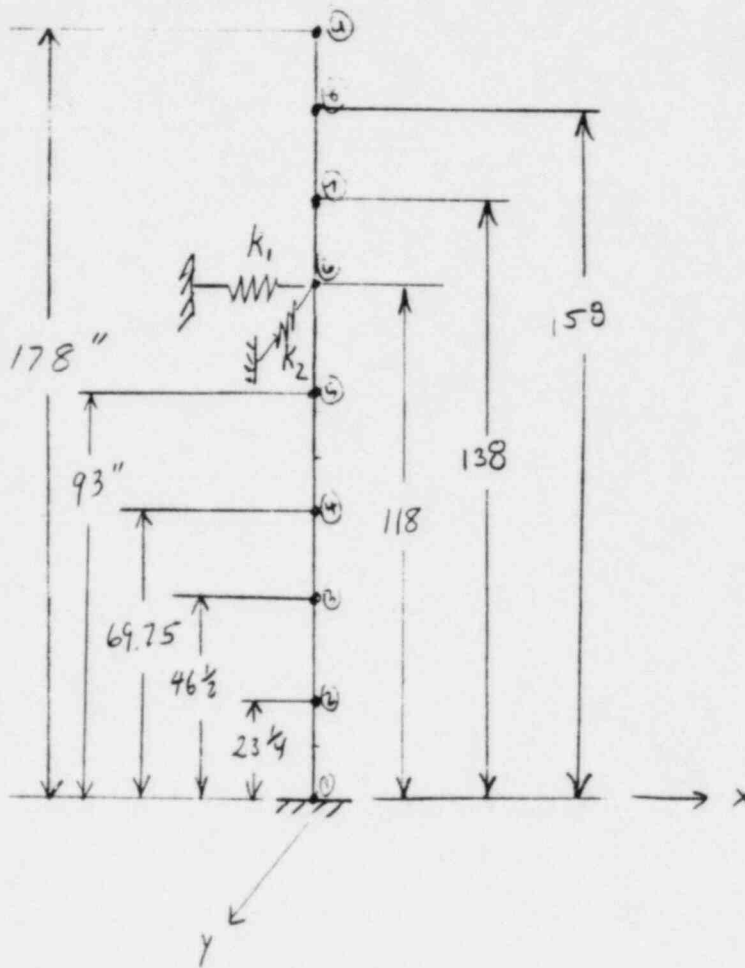
Project Wm. H. Zimmer Nuclear Power Station

File No. 33.803.0551

Owner Cincinnati Gas and Electric Co.

Client Cincinnati Gas and Electric Co.

MODEL AND PROPERTIES:



NUMBER OF NODES = 9

AREA = 75.52 "

$I_x = 3101 \text{ in}^4$

$I_y = 28168 \text{ in}^4$

NOTE: LENGTH IS 10" LONGER THAN INDIVIDUAL CHANNELS  
(REF 6)

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ZIMMER UNIT-1 4130-15

PREPARED BY: Bruce M. Day DATE: 6/16/80

REVIEWED BY: Tom Sepadepala DATE: 6-27-80

CALC # EMD-024252 PAGE 46 OF 52

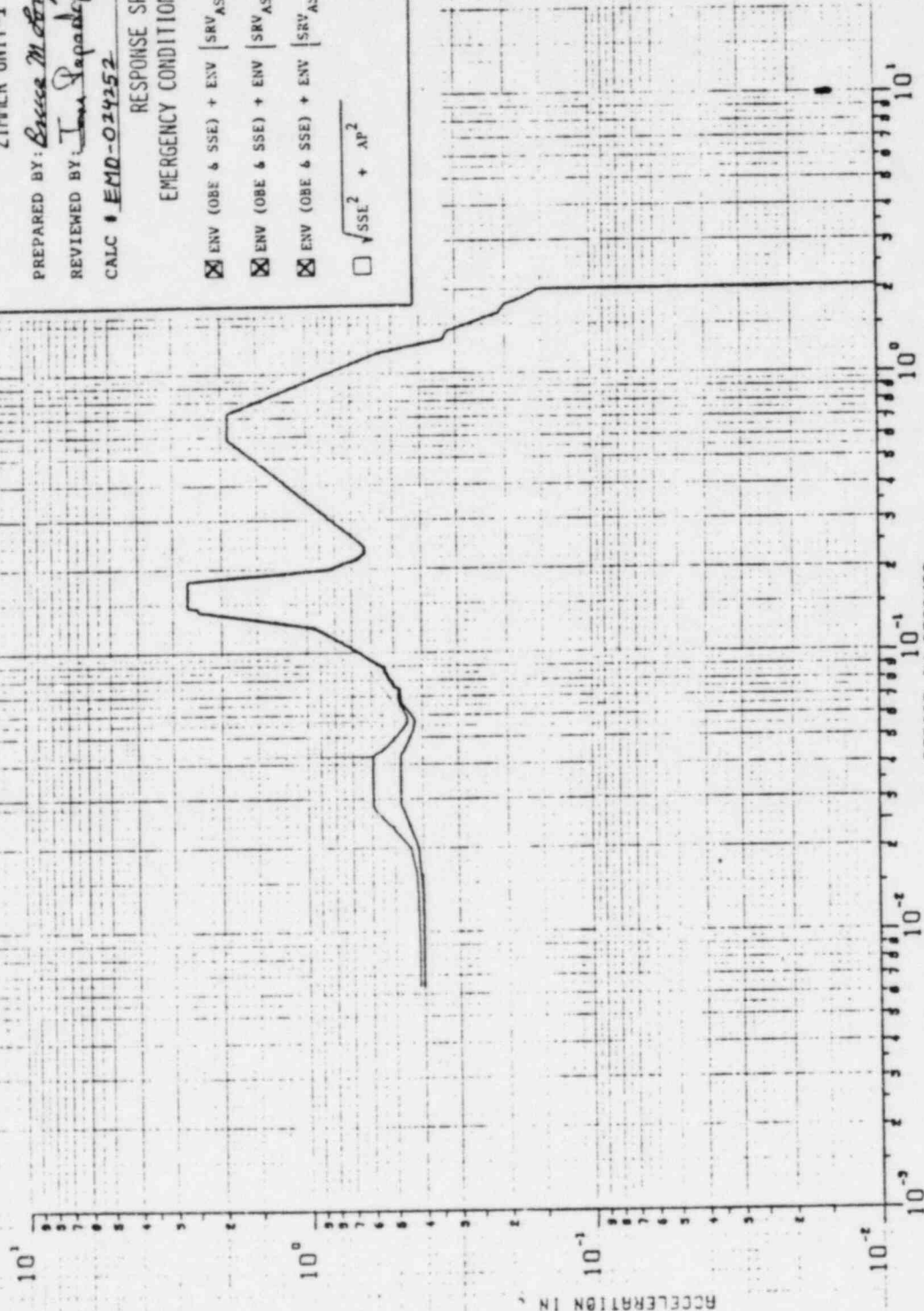
RESPONSE SPECTRA

EMERGENCY CONDITION - 2% DAMPING

- ☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CHG  
☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & 0.6 SRV ADS-TQ] + CO 1  
☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CO 2

☐  $\sqrt{SSE^2 + AP^2}$ 

Calc No EMD-024252  
 Proj. 01 6/16/80  
 Proj. No. 4130-15  
 Page 46



PERIOD IN SECONDS

H07EW OF -2% ABSV( C2 + C3 + C4 ) ZIMMER REACTOR BLDG. ELEV. 593'-6" REV. 01

NE NEUTRALIZER CO

Run 10 899 PML 06/15/80

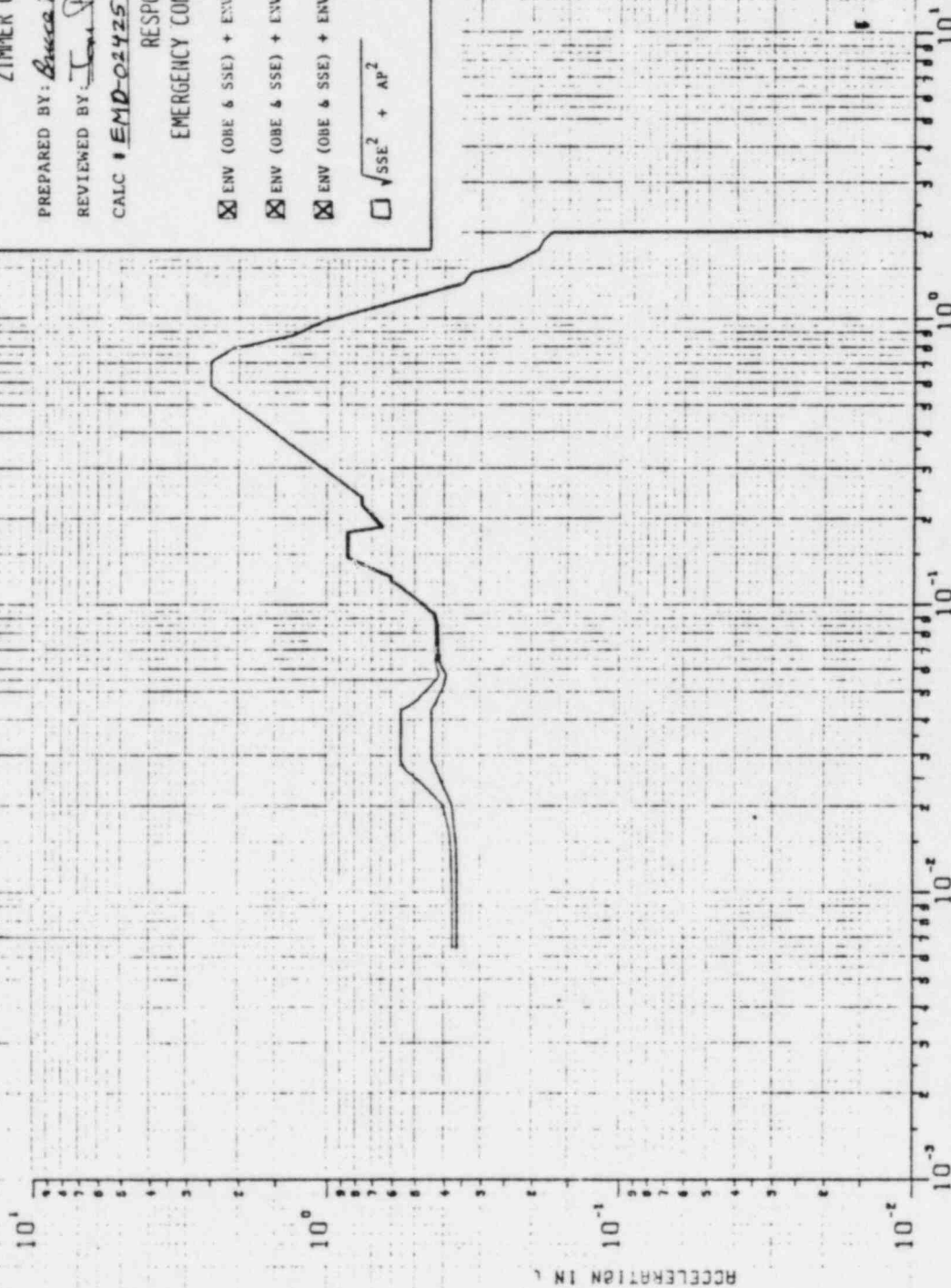
ZIMMER UNIT-1 4130-15

PREPARED BY: Bruce M. Fry DATE: 6/16/80  
 REVIEWED BY: Tom Papadopoulos DATE: 6-22-80  
 CALC # EMD-024252 PAGE 45 OF 52

RESPONSE SPECTRA  
 EMERGENCY CONDITION - 2% DAMPING

- ☒ ENV (OBE & SSE) + ENV [SRV<sub>ASY-TQ</sub> & SRV<sub>ADS-TQ</sub>] + CRG
- ☒ ENV (OBE & SSE) + ENV [SRV<sub>ASY-TQ</sub> & 0.6 SRV<sub>ADS-TQ</sub>] + CO 1
- ☒ ENV (OBE & SSE) + ENV [SRV<sub>ASY-TQ</sub> & SRV<sub>ADS-TQ</sub>] + CO 2
- ☐  $\sqrt{SSE^2 + AP^2}$

Calc. No. 143 - C-143  
 Rev. 1  
 Proj. No. 11/22/80  
 Page 16 of 36



H0-NS OF-2% ABSV( C2 + C3 + C4 ) ZIMMER REACTOR BLDG. ELEV. 593'-6" REV. 01  
 PERIOD IN SECONDS

RUN 1D 899 BNL 06/16/80

NEUTRONICS

ZIMMER UNIT-1 4130-15

PREPARED BY: *Bruce M. Long* DATE: *6/16/50*

REVIEWED BY: *Tom R. Ragsdale* DATE: *6-27-*

CALC # *EMD-024252* PAGE *47* OF *5*

RESPONSE SPECTRA

EMERGENCY CONDITION - 2% DAMPING

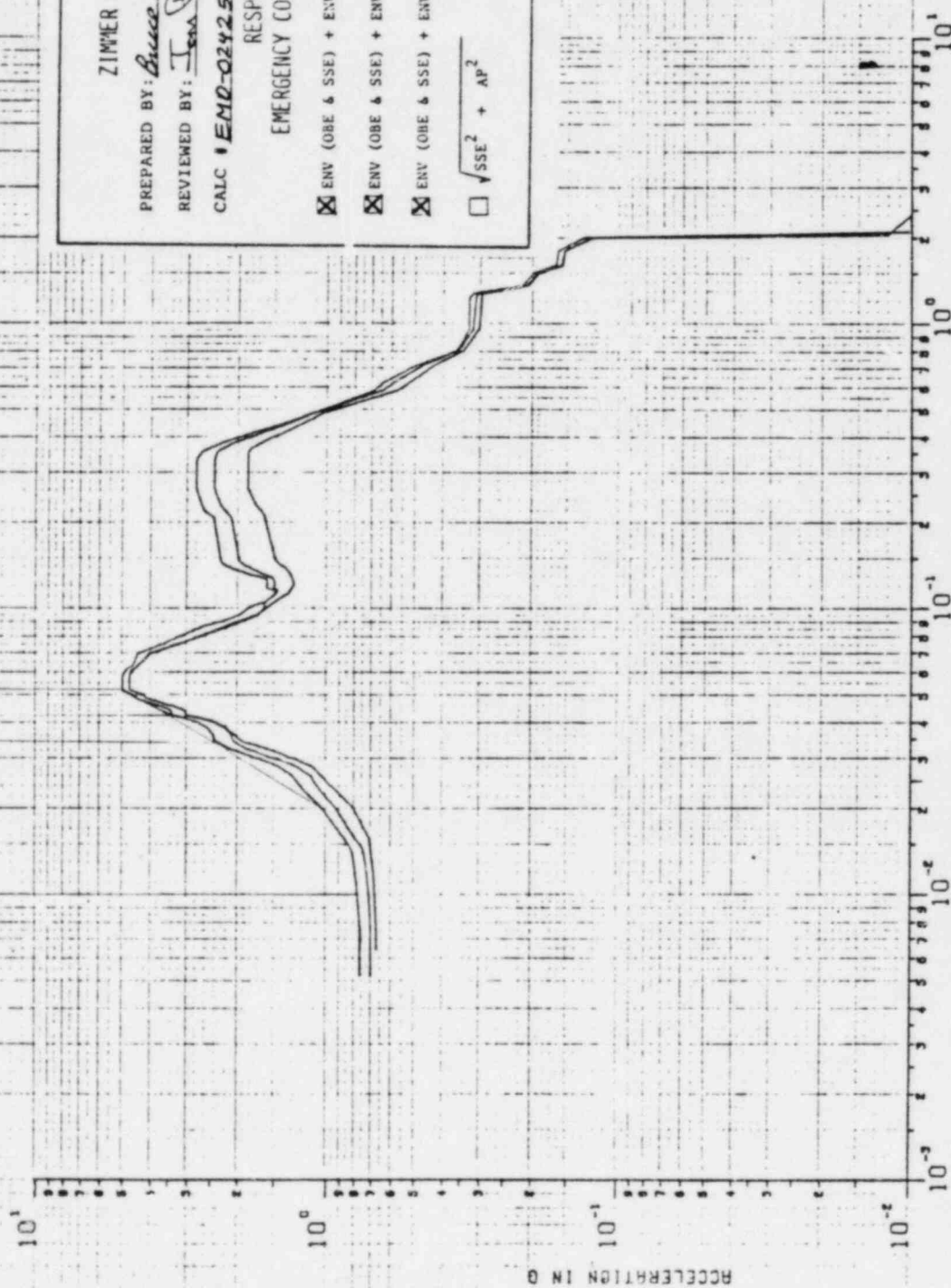
☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CHG

☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & 0.6 SRV ADS-TQ] + CO 1

☒ ENV (OBE & SSE) + ENV [SRV ASY-TQ & SRV ADS-TQ] + CO 2

☐  $\sqrt{SSE^2 + AP^2}$

CALC. NO. *6-1*  
 DESIGNED BY *W. H. Ragsdale*  
 DATE *6-11-50*



VS (VS) OF -2% ABSV( C2 + C3 + C4 ) ZIMMER REACTOR BLDG. ELEV. 593'-6" REV. 01

(13) RUN ID 899 BML 06/16/50

K-E NEUFELD & SONS

Project Wm. H. Zimmer Nuclear Power Station  
Owner Cincinnati Gas and Electric Co.  
Client Cincinnati Gas and Electric Co.

File No. 33-803.0551

STRESS CALCULATIONS  
MAXIMUM STRESS IN COLUMNS

$$\begin{aligned} P/A &= 149 \text{ psi} \\ V_2/KA &= 122 \text{ psi} \\ V_3/KA &= 134 \text{ psi} \end{aligned}$$

AT BASE REF. ⑤

$$M_2/I = 82 \text{ psi}$$

$$M_3/I = 35 \text{ psi}$$

$$\frac{M_2 C}{I} = 82(33) = 2706 \text{ psi}$$

$$\frac{M_3 C}{I} = 35(9.13) = 320 \text{ psi}$$

COMBINED BENDING AND AXIAL

$$2706 + 320 + 149 = 3179 \text{ psi}$$

COMBINED SHEAR

$$122 + 134 = 256 \text{ psi}$$

$$YIELD = 31 \text{ Ksi}$$

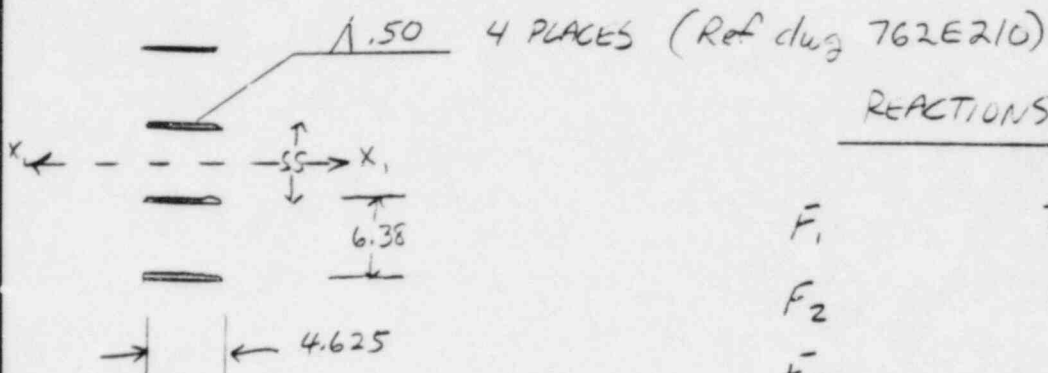
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Checked By/Date	10/20/91						

Project Wm. H. Zimmer Nuclear Power Station File No. 33.803.055

Owner Cincinnati Gas and Electric Co

Client Cincinnati Gas and Electric Co

## WELDS AT BASE (NODE 1)

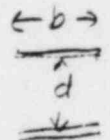


### REACTIONS AT NODE 1

$F_1$	7.87	$(10)^3 \text{ lbs}$	REF ③
$F_2$	8.62	"	
$F_3$	11.2	"	
$M_1$	2.55	$10^5 \text{ in. lbs}$	
$M_2$	9.78	"	

ABOUT  $X_1 - X_1$

$$I_u = \frac{bd^2}{2} \quad \text{FOR TWO INSIDE OR OUTSIDE}$$



$$I_{u_1} + I_{u_2} = \frac{4}{2} ((5.5)^2 + (18.26)^2) = 727 \text{ in}^3$$

= f (p. 17)  
(Dug has larger values)

$$I_{u \text{ TOTAL}} = .707 (.19) 727 = 97.7$$

$$J_x = \frac{Mc}{I} = \frac{2.55(10^5/10)(9.13)}{97.7} = 2383 \text{ psi}$$

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# nutech

San Jose, California

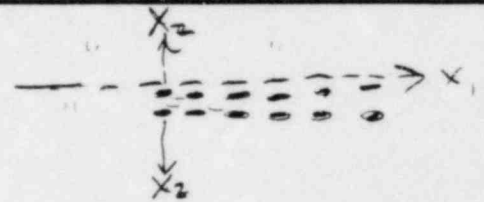
Project Wm. H. Zimmer Nuclear Power Station

File No. 33.803.0551

Owner Cincinnati Gas and Electric Co.

Client Cincinnati Gas and Electric Co.

WELDS AT BASE (cont)



$$I_{X_2} \approx 8 \left[ \frac{5hd}{12} + A [6.625^2 + 13.2^2 + 19.9^2 + 26.5^2 + \frac{1}{8} 32.5^2] \right]$$

$$= 5 \left[ \frac{.707(.19)(4)}{12} + .707(.19)4 [6.625^2 + 13.2^2 + 19.9^2 + 26.5^2 + \frac{1}{8} 32.5^2] \right]$$

$$= 8 [5(.716) + .537 (1846)]$$

$$= 7958 \text{ in}^4$$

$$J_{X_2} = \frac{9.78 (10)^5 (33)}{7958} = 4055 \text{ psi}$$

$$\gamma_1 + \gamma_2 = \frac{1170 + 8620}{40 (4) .707 (.19)} = 767 \text{ psi}$$

OK

$$J_{X_1} + J_{X_2} = 4055 + 2383 = 6438 \text{ psi}$$

OK

YIELD = 20,000 ref (2) p 17

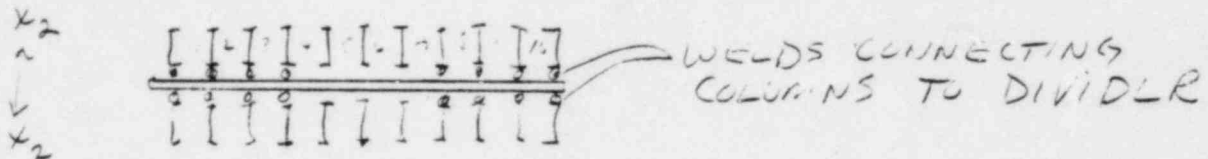
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Checked By/Date	14/10/20/91						

Project Wm. H. Zimmer Nuclear Power Station File No. 33.803.0551

Owner Cincinnati Gas and Electric Co.

Client Cincinnati Gas and Electric Co.

## WELDS AT DIVIDER (AT NODE 6)



$$A_w = 22.7 \text{ in}^2 \quad (\text{Ref 2 p.13})$$

$$\text{YIELD STRENGTH} = 20,000 \text{ psi} \quad (\text{Ref 2 p.13})$$

$$\text{TOTAL FORCES} = F_{x1} + F_{x2} + F_{x3} \quad (\text{CONSERVATIVE})$$

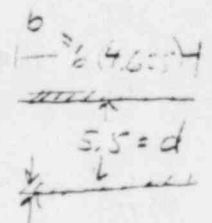
$$7.47 + 6.75 + 5.65 = 19.87 \text{ Kips} \quad (\text{Element 5 Ref 5})$$

Not spring loads, Spring loads not given by Dynex 4)

$$\text{SHEAR STRESS} = \frac{19.870}{22.7} = 875 \text{ psi} \quad \text{OK. } \checkmark$$

THESE WELDS DO NOT TAKE BENDING; HOWEVER THE BENDING STRESSES ARE CONSERVATIVELY INCLUDED HERE AS IF THESE WELDS HELD UPPER AND LOWER HALF OF RACK TOGETHER.

$$f = \frac{M}{I} = \frac{M}{2bdh(.707)} \quad \text{where } f = \text{upper stress}$$



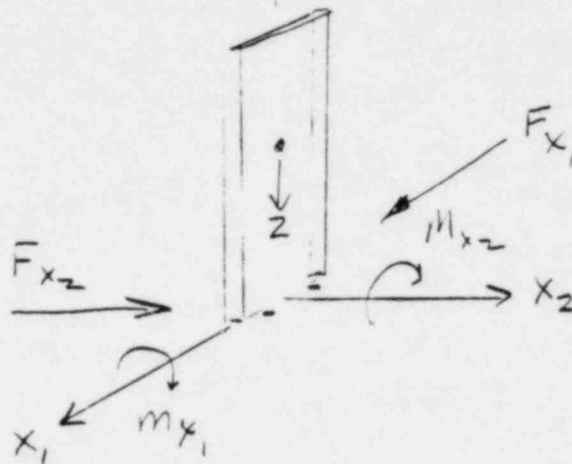
$$= \frac{198(10)^5}{2(4.625)(6)(5.5)(2.5)(.707)}$$

$$11 = 198(10)^5$$

$$= 3666 \text{ psi}$$

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## BOLT PAD STRESS



BOLT PAD



Area = 1.29 sq in

Ref ② p 20

RESULTANT FORCE ON ONE BOLT (TENSION) :

$$R = \left[ M_{x2}/2r_2 + M_{x1}/2r_1 \right] \frac{1}{2} + \overbrace{[F_3 - mg]}^{-Z} \frac{1}{4} + \text{Pretorque}$$

Where

$$M_{x2} = 9.783 (10)^5 \text{ in} \cdot \text{lb}$$

$$M_{x1} = 2.546 (10)^5$$

$$r_2 \approx 21'' \text{ (min)}$$

$$r_1 = 1075''$$

Ref ⑥ dwg 7626210  
Ref ② p 10

$$F_3 = 1.124 \cdot 10^4 \text{ lbs}$$

$$mg = 1.68 \cdot 10^4$$

$$\text{Pretorque} = 4800 \text{ lbs}$$

ref ② 20

$$R = [(9.783/2) + (2.546/1075)] (10)^5 (1.25) + (1.124 - 1.68) (10)^4 (1.25) + 4800 = 2.0977 (10)^4 \text{ lbs}$$

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Project Wm. H. Zimmer Nuclear Power Station File No. 33,803.QSS  
 Owner Cincinnati Gas and Electric Co.  
 Client Cincinnati Gas and Electric Co.

## WELDS AT DIVIDER (cont)

$$A_w = .707 h d = .707(.25) 4.625 \quad \text{Ref 1. 13}$$

ABOUT  $X_2$  AXIS

$$I_{X_2} \approx 8 \left[ 3 \frac{1}{2} \frac{h d^3}{12} + m h d \left[ 13.25^2 + 19.9^2 + 20.5^2 + \frac{1}{2} 32.5^2 \right] \right]$$

$$= 8 \left[ 3.5 \frac{(.707).25(4.625)^3}{12} + .707(.25) 4.625 [1802] \right]$$

$$= 11825$$

$$\sigma_{X_2} = \frac{M C}{I} = \frac{1.7110^5 \times 3}{11825} = 475 \text{ psi}$$

$$\sigma_{X_1} + \sigma_{X_2} = 475 + 3666 = 4141 \text{ psi}$$

ALLOWABLE - 20000 psi ref (2) p 13

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Checked By/Date	1/27/10/20/91					

Project Wm. H. Zimmer Nuclear Power Station File No. 33.803.055  
 Owner Cincinnati Gas and Electric Co.  
 Client Cincinnati Gas and Electric Co.

## BOLT PAD STRESS (cont)

$$\sigma = R/A$$

$$= 20977 / 1.29 = 16,262 \text{ psi} \quad \checkmark$$

$$\sigma_{\text{min tensile}} = 23,000$$

$$\sigma_{\text{min yield}} = 16,000$$

} Ref (2) p 20

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Checked By/Date	PA 10/20/81					



Project Wm. H. Zimmer Nuclear Power Station

File No. 33.803.0557

Owner Cincinnati Gas and Electric Co.

Client Cincinnati Gas and Electric Co.

## COMPRESSION OF BASE CASTING AT SUPPORT

1. MAXIMUM PERCENTAGE OF  
BASE EQUAL TO PERCENTAGE  
OF THE CALC

$$R = [m_2/r_2 + m_1/r_1] \frac{1}{4} + [F_3 + m_3] \frac{1}{2} + \text{PRE-LOAD}$$

$$\text{AREA OF SUPPORT} = 5.425 \text{ m}^2 \quad \text{E-B p35}$$

$$R = \left[ \frac{9.783(10^5)}{2(21)} + \frac{2.546(10^5)}{2(10.75)} \right] \frac{1}{2} + \frac{1}{4} (1.03 - 1.12) 10^4 + 4800$$

$$= 2.937(10^4)$$

$$T = R/A = \frac{2.937(10^4)}{5.425} = 5,354 \text{ psi}$$

Allowable = 21,000 psi

Ref (2) p35

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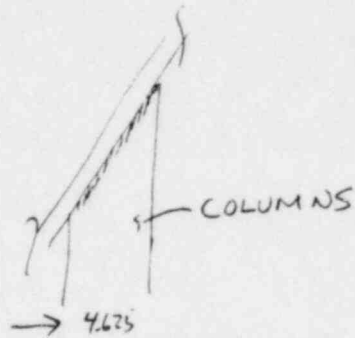
Project Wm. H. Zimmer Nuclear Power Station

File No. 33.803.0551

Owner Cincinnati Gas and Electric Co.

Client Cincinnati Gas and Electric Co.

## WELDS ON DIAGONAL BRACING



ASSUME 2.5" LENGTH WELD  
BOTH SIDES OF BRACE

2 PAIRS OF OUTER CROSS  
BRACING

5 WELDS / BRACE @ SIDE

4 BRACES BETWEEN ROWS  
OF FUEL CELLS

4 WELDS / BRACE @ SIDE

NUMBER OF WELDS BETWEEN NODES 1-5

$$= [4(5) + 4(4)] 2 = 72 \text{ WELDS}$$

$$\text{AREA / WELD} = .707 (.25) 2.5 = .44 \text{ in}^2$$

$$\text{TOTAL AREA} = .44 (72) = 31.815 \text{ in}^2$$

$$P = \{F_{x1} + F_{x2} = 35050 + 29710 = 64760$$

$$T_{avg} = \frac{64760}{31.815} = 2035 \text{ psi}$$

$$T_{allow} = 5600 \text{ psi}$$

Ref ① p18

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Attachment 10

217



DESIGN RECORD FILE  
ASSIGNMENT SHEET

1.0 IDENTIFICATION

DRF FILE NO. \_\_\_\_\_ ASSIGNMENT DATE \_\_\_\_\_

SUBJECT STRESS ANALYSIS - SPENT FUEL STORAGE PALL - CONC. 2

2.0 ASSIGNMENT RESPONSIBILITY

RESPONSIBLE ENGINEER E. B. FARR COMPONENT NO. 139

3.0 RECORDS STORAGE

MICROFILM DATE \_\_\_\_\_

DESIGN ABSTRACT

**GENERAL ELECTRIC**

DESIGN RECORD FILE  
TABLE OF CONTENTS

[illegible]



GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

DATE

21 OCTOBER 1977

SHOP ORDER NO. STRESS ANALYSIS - ZIMMER FSAR

SUBJECT DESIGN VERIFICATION NOTES COVER SHEET BY ROBERT B. FARR SHEET 1 OF F

1. Design of: SPENT FUEL STORAGE RACKS  
System, Equipment, Component

MPL# F16/F22-E002

2. Input to: ☒ Initial Design

☐ Design Change

SPENT FUEL STORAGE RACK-762210REV#5 ECN# NONE  
Title, Number and Current Revision Number of Document

ERM# NONE

☐ Specification

☐ Drawing

Type: \_\_\_\_\_

3. Product Line: ☒ 67, ☒ 69, ☐ BWR 6, ☒ Other as applicable

4. Identification of specific design and engineering data sources.

PER CALCULATION SHEETS

5. Assumptions made for this design:

PER CALCULATION SHEETS

6. Quality, safety, functional requirements on this design:

PER CALCULATION SHEETS

7. Acceptance criteria specified in:

PER CALCULATION SHEETS

8. Interfacing design units within NED:

N/A

9. Does this change require new or revised calculations

☒ Yes

☐ No

Organization responsible for calculations:

REACTOR SERVICING AND INSTRUMENTATION EQUIPMENT DESIGN UNIT #139

10. Manager's designation of verification method(s), and evidence of verification:

Design Review by: 21 OCT. 1977

Date

Reviewing Engr. Sig. Unit # 139

11. Responsible Design Engineer: Robert B. Farr 10-24-77

Manager's Acceptance: JMS 10-24-77

ZIMMER  
Stress Analysis  
Spent Fuel Storage Racks

I.) GENERAL

1.) This analysis is for the spent fuel racks for Zimmer.

2.) Various loads to be considered are:

a) Horizontal seismic and SRV.

b) Vertical seismic, SRV, and chugging.

(Note: Horizontal "chugging", vent clearing and vertical vent clearing are not applicable. See # 386HA625 and letter Farr/Zemer October 22, 1977, see Appendix # 6).

II.) APPLICABLE DOCUMENTS

1.) Load combination and acceptance criteria # 386HA625.

2.) Sargent and Lundy calculation No. SDD - EMD - 030 dated August 16, 1976, for Project 4130-15.

3.) Aluminum standards and data 1972-1973.

4.) Kaiser Aluminum Welding 1st Edition.

5.) DRF - 139 - F16 - E002 -B81.

6.) Roark 5th Edition.

7.) G. E. Drawings:

a) End channel # 117C2001

b) Tube # 117C2000

c) Guide # 729E475

d) Column # 919D992

e) Divider	# 112C3600
f) Base	# 922D255
g) Arrangement	# 761E957 Rev. 3
h) Spent fuel rack	# 762E210

### III.) BASIC DATA AND ASSUMPTIONS

- 1.) Upon examination of the racks in a 'free standing' condition it becomes evident that the weakest section presented is that section which resists a horizontally applied load directly transverse to the width of the rack.
- 2.) Racks will be laterally supported by a continuous structural member extending the full width of the rack at an elevation 9'10" from the base of the rack.
- 3.) Loads applied in any tri-axial direction are considered maximum, and are the resolved loads of *ANY* SRSS loads.
- 4.) Allowable stresses for 6061-T6 will be in accordance with 386HA625.
- 5.) All loads are to be considered as static "g" load equivalents acting thru a point that will provide the most conservative results.

### IV.) CALCULATIONS

- 1.) Spent fuel racks will be considered as a large fabricated beam with horizontal loading on a ~~cantilever~~ beam with *a* support, *AS SHOWN IN FIG. 1-4*  
*CANTILEVER*
*IN OUTBOARD*  
*BELOW*

3

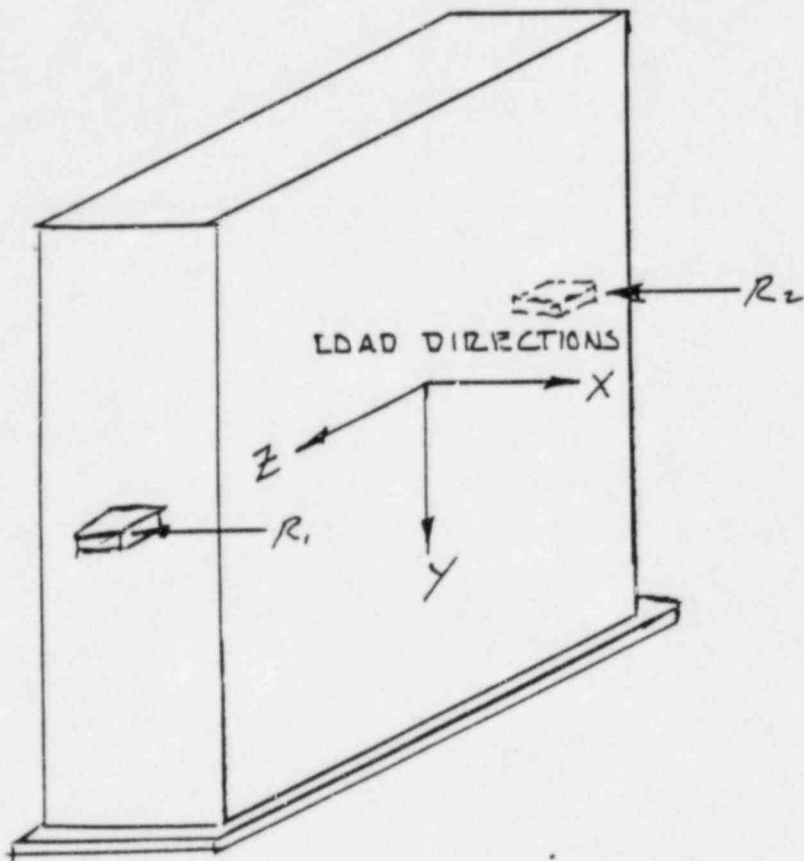


FIG. 1

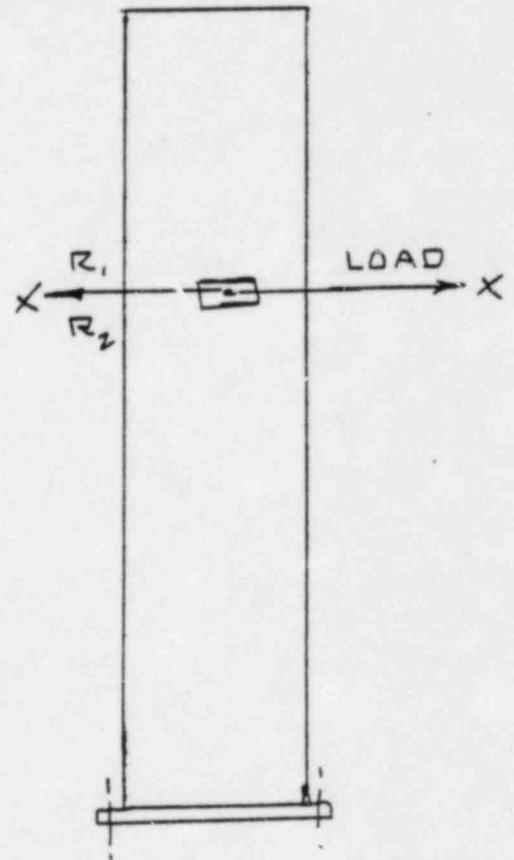


FIG. 2. (X-Y Plane)

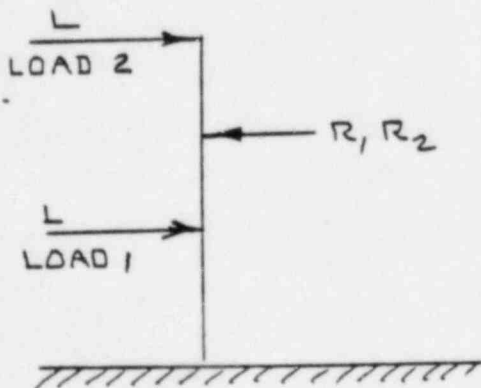


FIG. 3

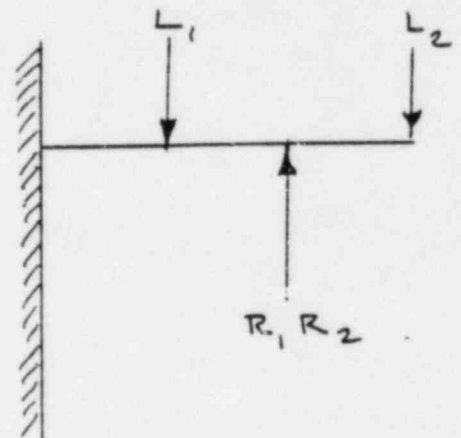
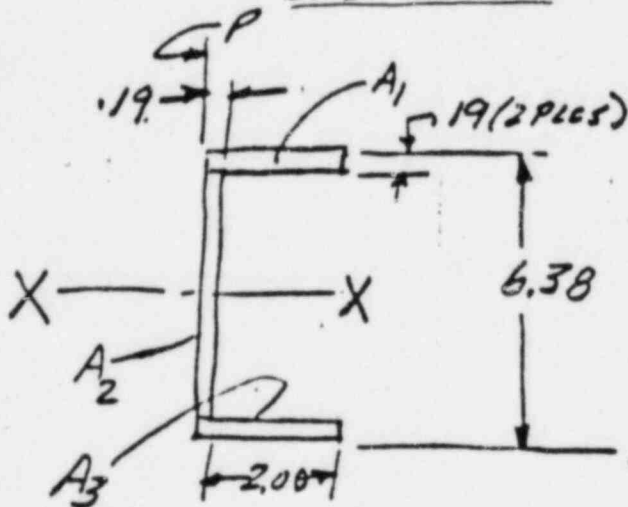


FIG. 4  
(FIG 3 ROTATED 90° CW)

- 2.) The problem can be resolved into two separate beam considerations
1. beam, <sup>with</sup> one end <sup>fixed</sup>, <sup>support</sup> other, is <sup>simple</sup> and, 2. cantilever beam. It is believed that this is a simple but conservative approach. This is especially so when the loads are <sup>ed</sup> considerably concentrated at the mid-point,  $L_1$ , in the one case, and at the end of the beam,  $L_2$ , in the case of the cantilever beam analysis.

3.) BEAM SECTION ANALYSIS (SIMULATED BEAM)  
END CHANNEL:



Mat'l: 6063 -T5 Al. Extrusion  
Density: .099 lbs/cu.in.  
Length = 168.00 inches

Areas:

$$A_{1+3} = (2.19)(.19)(2) = .83 \text{ sq.in.}$$

$$A_2 = (6)(.19) = 1.14 \text{ sq.in.}$$

$$\text{Total} = 1.97 \text{ sq.in.}$$

$$\text{Weight, } (1.97)(168)(.099) = 32.76 \text{ lbs.}$$

$$A_1 = .415$$

$$A_3 = .415$$



$\therefore \bar{y}$  = Neutral axis = EMo

$$1.97 \bar{y} = \left(\frac{.83}{2}\right)(6.285) + (1.14)(3.19) + \left(\frac{.83}{2}\right)(.095) = 2.608 + 3.636 + .039$$

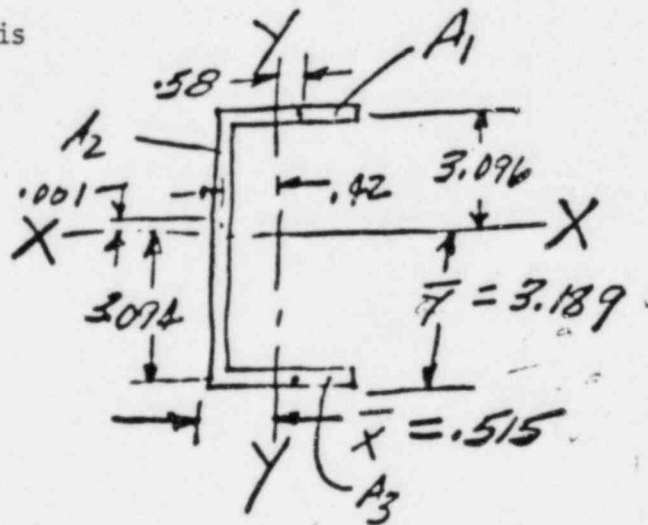
$$1.97 \bar{y} = 6.283 \quad \therefore \bar{y} = \underline{\underline{3.189}}$$

$\therefore \bar{x}$  = Neutral axis = EMP

$$1.97 \bar{x} = \left(\frac{.83}{2}\right)(1.095) + (1.14)(.095) + \left(\frac{.83}{2}\right)(1.095) = .454 + .108 + .454$$

$$1.97 \bar{x} = 1.016 \quad \therefore \bar{x} = \underline{\underline{.515}}$$

. = Element  $N_1$  Axis



Moment of inertia ( $I_x$ ) =  $I_c + Ad^2$  = Transfer formula

Note: Symbols defined on page 3.

$$\therefore I_{x_{A_1}} = \frac{(2.19)(.19)^3}{12} + (.83)(3.096)^2 = .00125 + 7.955 = 7.956$$

$$I_{x_{A_2}} = \frac{(.19)(6)^3}{12} + (1.14)(.001)^2 = 3.42 + 0 = 3.420$$

$$I_{x_{A_3}} = \frac{(2.19)(.19)^3}{12} + (.83)(3.094)^2 = .00125 + 7.945 = 7.946$$

$$EI_x = \frac{19.522 \text{ in}^4}{11.378}$$

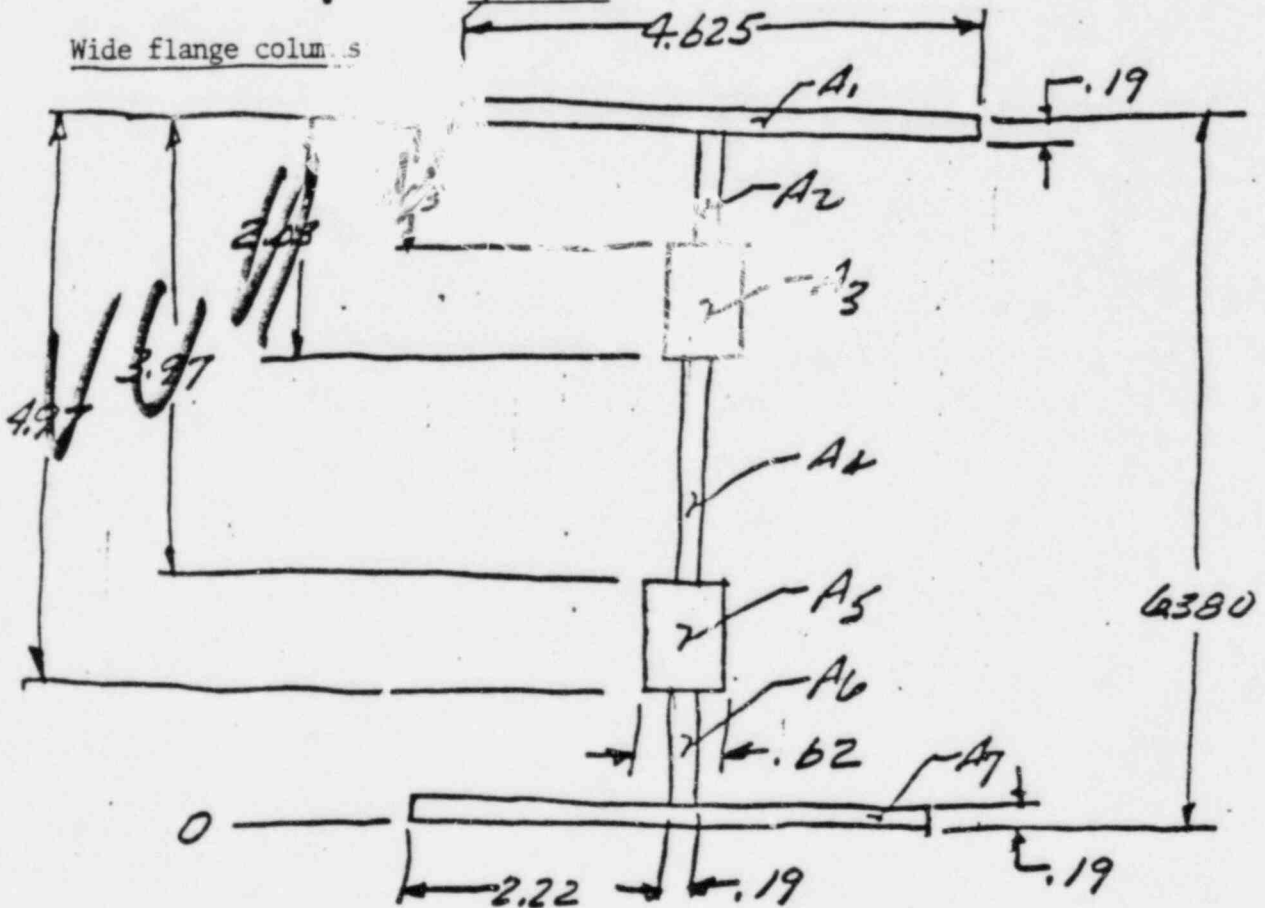
$$I_{y_{A_1}} = \frac{(.19)(2.19)^3}{12} + (.416)(.58)^2 = .166 + .279 = .445$$

$$I_{y_{A_2}} = \frac{(6)(.19)^3}{12} + (1.14)(.42)^2 = .00343 + .201 = .204$$

$$I_{y_{A_3}} = I_{y_{A_1}} = .445$$

$$= 1.094 \text{ in}^4$$

Wide flange columns



Length = 168"

Mat'l: 6063-T5 Alum.

Density = .099 lbs/cu.in.

Areas:

$$A_1 = (4.625)(.19) = .878 \text{ sq. in.}$$

$$A_2 = (1.03)(.19) = .196$$

$$A_3 = (1.00)(.62) = .620$$

$$A_4 = (1.94)(.19) = .368$$

$$A_5 = (1.00)(.62) = .620$$

$$A_6 = (1.03)(.19) = .196$$

$$A_7 = (4.625)(.19) = .878$$

$$\text{Total} = \underline{3.756 \text{ sq. in.}}$$

$$\text{Weight} = (3.756)(168)(.099) = \underline{62.489 \text{ lbs.}}$$

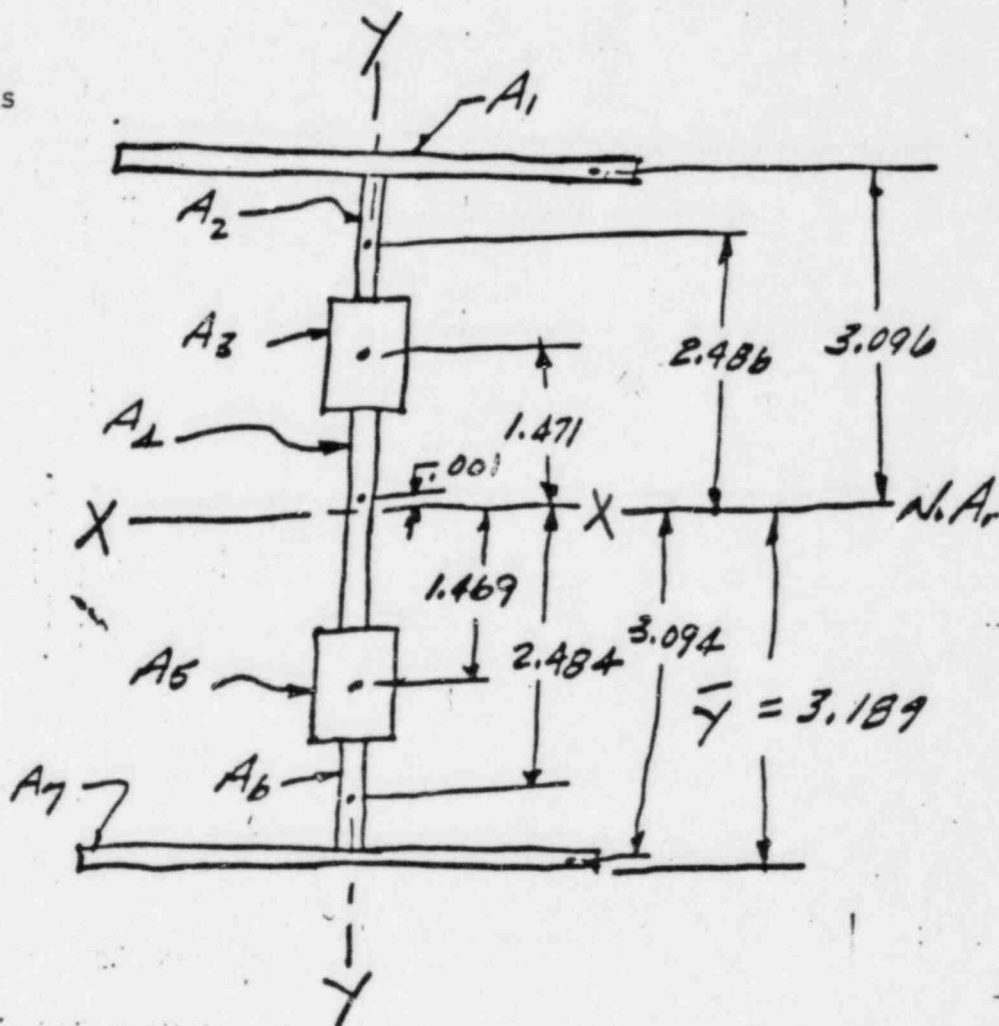
$$\therefore \bar{y} = \text{Neutral axis} = \text{EMo}$$

$$3.756 \bar{y} = (.878)(6.285) + (.196)(5.675) + (.62)(4.66) + (.368)(3.19) \\ + (.62)(1.72) + (.196)(.705) + (.878)(.095)$$

$$3.756 \bar{y} = 5.518 + 1.112 + 2.889 + 1.173 + 1.066 + .138 + .083$$

$$3.756 \bar{y} = 11.979 \quad \therefore \bar{y} = \frac{11.979}{3.756} = \underline{\underline{3.189''}}$$

. = Element N. Axis



Moment of inertia ( $I_x$ )

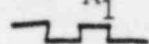
Using transfer formula =  $I_x = I_c + A_d^2$

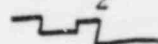
Composite  $I_x = \Sigma$  of  $I_{x0} + A_d^2$  areas:

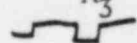
$I_c = I_x$  of area in which  $I_x = \frac{bh^3}{12}$

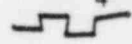
A = Area

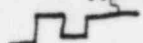
$d = \perp$  Distance between the parallel axes.

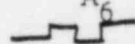
$$I_{x_{A_1}} = \frac{(4.625)(.19)^3}{12} + (.878)(3.096)^2 = .0026 + 8.416 = \underline{8.418}$$


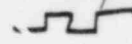
$$I_{x_{A_2}} = \frac{(.19)(1.03)^3}{12} + (.196)(2.486)^2 = .017 + 1.211 = \underline{1.228}$$


$$I_{x_{A_3}} = \frac{(.62)(1)^3}{12} + (.62)(1.471)^2 = .052 + 1.341 = \underline{1.393}$$


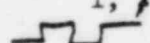
$$I_{x_{A_4}} = \frac{(.19)(1.94)^3}{12} + (.368)(.001)^2 = .116 + 0 = \underline{.116}$$


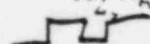
$$I_{x_{A_5}} = \frac{(.62)(1)^3}{12} + (.62)(1.469)^2 = .052 + 1.338 = \underline{1.390}$$


$$I_{x_{A_6}} = \frac{(.19)(1.03)^3}{12} + (.196)(2.484)^2 = .017 + 1.209 = \underline{1.226}$$


$$I_{x_{A_7}} = \frac{(4.625)(.19)^3}{12} + (.878)(3.094)^2 = .0026 + 8.405 = \underline{8.407}$$


$$EI_x = \underline{22.18 \text{ in}^4}$$

$$I_{y_{A_1, A_7}} = (4) \frac{(.19)(2.312)^3}{12} + (.19)(2.312)(1.156)^2 = (4) .196 + .587 = \underline{3.132}$$


$$I_{y_{A_2, A_6}} = (4) \frac{(1.03)(.095)^3}{12} + (.095)(1.03)(.047)^2 = (4) .000074 + 0 = \text{neglect}$$




$$I_{y_{A_1, A_2}} = (4) \frac{(.19)(2.312)^3}{12} + (.19)(2.312)(.156)^2 = (4) (.298 + .0587) = 3.132$$

DUPLICATION OF PREVIOUS PAGE

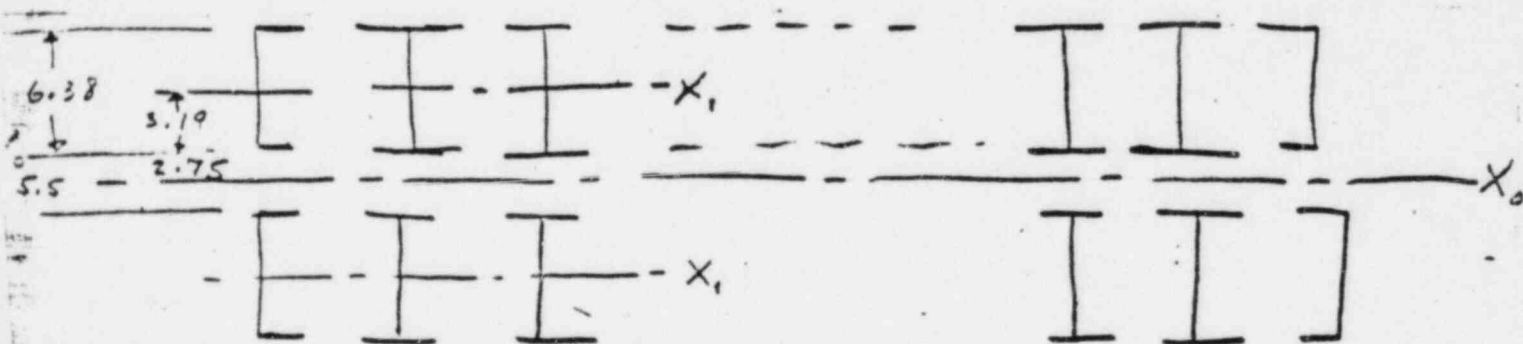
$$I_{y_{A_2, A_3}} = (4) \frac{(.03)(.098)^3}{12} + (.098)(.03)(.047)^2 = (4) (.000874 + .000074) = .0011$$

= Neglect DUPLICATION OF PREVIOUS PAGE

$$I_{y_{A_3, A_5}} = (4) \frac{(1)(.31)^3}{12} + (.31)(1)(.155)^2 = (4) .0025 + .007 = .038$$

$$I_{y_{A_4}} = (2) \frac{(1.94)(.095)^3}{12} + (.095)(1.94)(.047)^2 = (2) .00014 + .00041 = .0011$$

$$I_y = \underline{\underline{3.17}} \text{ in}^4$$



End channels

$$I_{x_1} = 19.322 \text{ in}^4$$

$$d = 3.19 + 2.75 = 5.94"$$

$$I_{x_0} = I_{x_1} + Ad^2$$

$$I_{x_1} = [19.322 + 1.97 (5.94)^2] \times 2 = \underline{\underline{177.66}} \text{ (1 pair)}$$

Wide flange column

$$I_{xj} = 22.18$$

$$I_{x_0} = I_{xj} + Ad^2$$

$$I_{x_0} = [22.18 + 3.756 (5.94)^2] \times 2 = \underline{\underline{309.41}}$$

Total  $I_{x_0}$

$$I_{x_0} = 2 I_{x_1} + 9 I_{x_2}$$

2 pairs end channels

$$I_{x_0} = 2(161.77) + 9 (309.41)$$

9 ~~each~~ W.F. columns

$$I_{x_0} = 323.5 + 2785$$

Pairs

$$I_{x_0} = \underline{\underline{3108 \text{ in}^4}}$$

Note: Exterior and interior box beams are not considered in the analysis, thus the results are very conservative.

4.) Applied loadings

Determine approximate elevation of C.G. of spent fuel with reference to refueling floor and relate this to the seismic, SRV, and LOCA curves provided by Sargent and Lundy. Appropriate "g" accelerations can be obtained by assuming those values at elevations very close to C.G. of spent fuel, or, by interpolation.

Seismic (See appendices # 1 and 2)

Refueling floor = 627'9"

Floor of pool = 588'0"

Height of C.G. = 8'0"

Elevation @ rack C.G. = 596'0"

Mode at elevation 593'6" is closest to rack C.G.

First natural frequency of rack = 258.1 Hz (see Reference # 5)

Seismic "g" acceleration @ 258.1 Hz and N-S = .34 (Racks are oriented in rows extending N-S) *g*

Seismic "g" acceleration @ 258.1 Hz and E-W = .36

Hydrodynamic weight of fuel element = 840# ~~840~~ *20 x 20 x 20*

Hydrodynamic weight of rack = 2020# (see Reference # 5)

HIGHEST Height "g" loading is in the E-W direction and is .36 horizontally

Load generated Seismically = .36 (840 x 20 + 2020) = 6775# ✓

SRV Loading (see Appendix # 3)

— (840 x 20 + 2020) 0MF

Refueling floor = 627'9"

Floor or pool = 588'

+ 8' (prox. prior to C.G. rack)

596

Node 601'7" is closest to C.G. rack elevation. SRV at this elevation

(At first natural frequency = 258.1 Hz

"g" load this point = .05

load generated = .05 x (840 x 20 + 2020) = 941#

LOCA loads do not apply to spent fuel storage racks for Zimmer per /

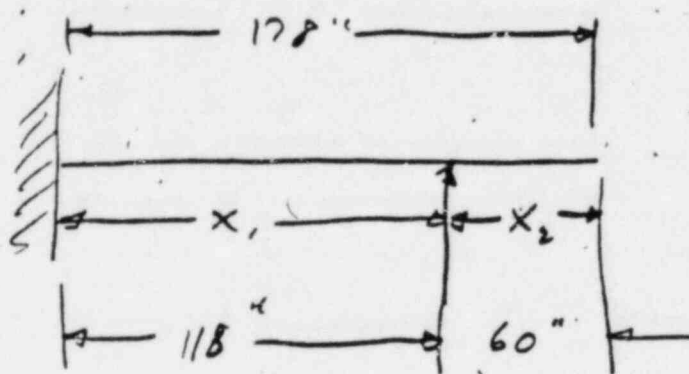
CONVERSATION FARR/de la FUENTE 10/14/77 (see Appendix # 6).

5.) Total loading (horizontal maximum)

$$\begin{aligned}
 &= 0 + \sqrt{(\text{scram})^2 + (\text{SRV})^2} \\
 &= \sqrt{(6775)^2 + (941)^2} \\
 &= \sqrt{45,900,625 + 885,481} \\
 &= \sqrt{46,786,106} \\
 &= \underline{6840\#}
 \end{aligned}$$

7904 lbs T/O limit  
LTC

6.) Application of load to simulated beam



$$\text{Load per inch} = \frac{6840}{178} = 38.426\#/in$$

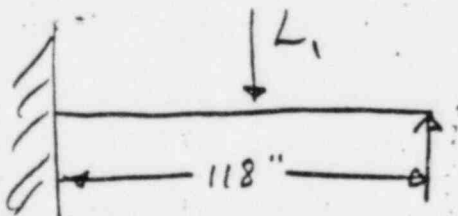
$$\text{Load beam } X_1 = 38.426 \times 118 = 4534.268\#$$

$$\text{Load beam } X_2 = 38.426 \times 60 = 2305.56\#$$

$$6839.828$$

Use 6840#

7.) MOMENTS of both simulated beams



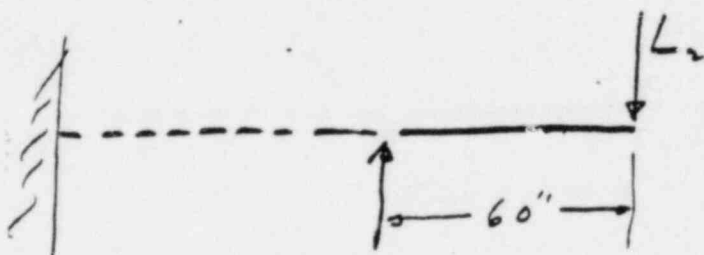
$$L_1 = 4534\#$$

Beam  $X_1$

Load assumed conservative in the interest of conservatism.

$$M = \frac{FL}{4} = \frac{4534 \times 118}{4} = \frac{535012}{4}$$

$$M = \underline{\underline{133,753 \text{ lbs. in.}}}$$



$$L_2 = 941$$

BEAM X2

Load assumed concentrated at the end in the interest of conservatism.

$$M = FL = 941 \times 60 = 56460$$

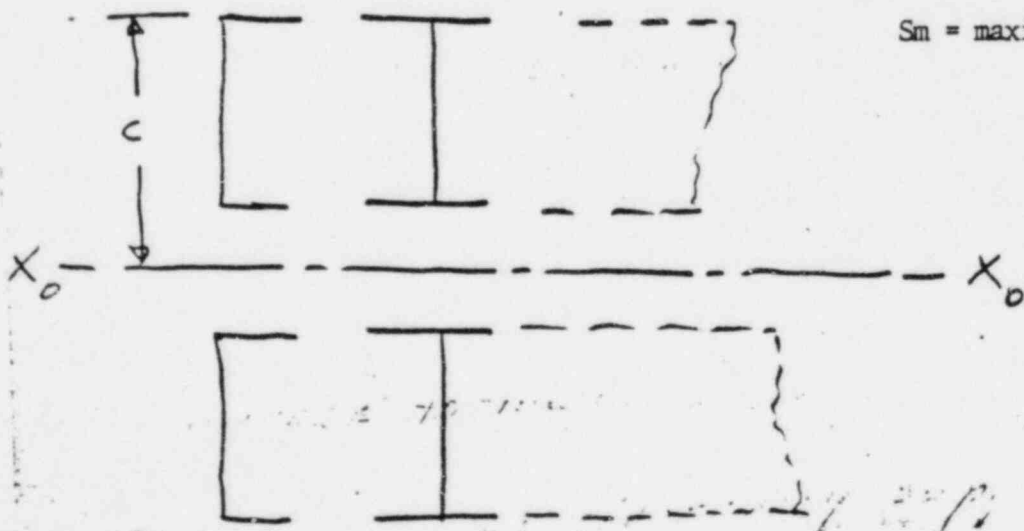
$$M = \underline{\underline{56460 \text{ lbs. in.}}}$$

8.) Stresses (maximum outer fiber) both simulated beams

$$I_{x_0} = \frac{3108}{3140}$$

$$C = 6.38 + 2.75 = 9.13$$

$S_m$  = maximum stress



For beam  $X_1$

$$S_m = \frac{MC}{I} = \frac{133,753 \times 9.13}{3140} = \frac{1,221,165}{3140}$$

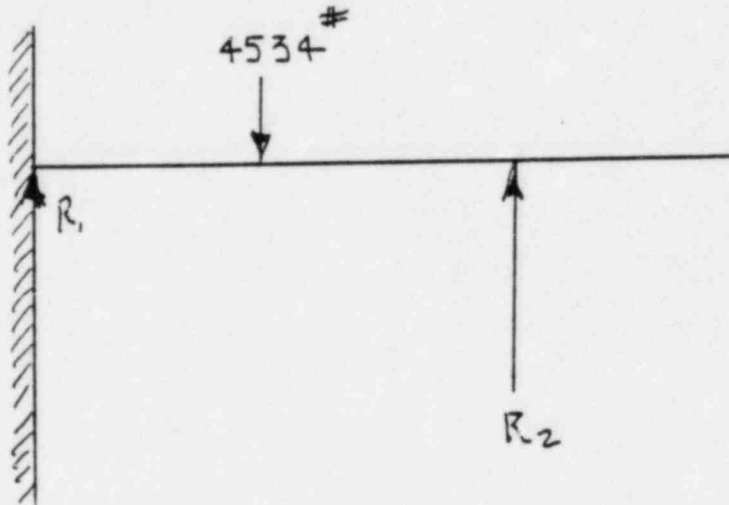
$$S_m = \frac{392}{389\#/in^2} = \frac{3108}{3108}$$

For beam  $X_2$

$$S_m = \frac{MC}{I} = \frac{133,753 \times 9.13}{3140} = \frac{1,221,165}{3140}$$

$$S_m = \frac{166}{166\#/in^2} = \frac{3108}{3108}$$

9.) Base weld in shear (HORIZ)



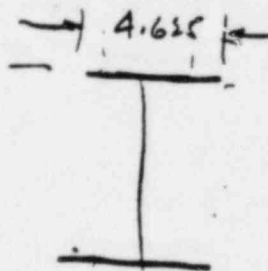
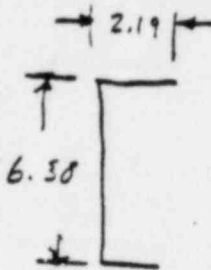
$$R_1 = \frac{4534}{2} = \underline{\underline{2267\#}}$$



1/4" welds

$$\text{Weld I} = 4(2.19 + 2.19 + 6.58)$$

$$= 43.04"$$



$$\text{Weld I} = 18(4.625 + 4.625)$$

$$= 166.5"$$

$$\text{Total } 1/4" \text{ weld} = 166.5 + 43 = 209.5"$$

$$\text{Weld shear area} = .25 \times .707 \times 209.5 = 37.029 \text{ in}^2$$

$$\text{Stress applied} = \frac{2267}{37.029} = 61.22 \text{ #/in}^2$$

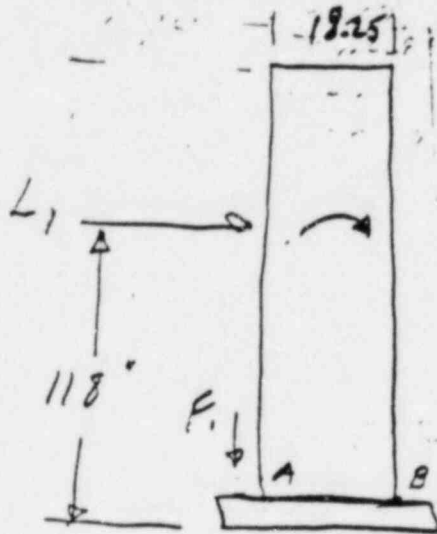
10) Base welds in vertical shear

Note upward vertical seismic will not be considered due to the low magnitude of the vertical upward "g" response. <sup>VERTICAL SEISMIC = 0.41 "g" (LESS THAN 1 "g")</sup> Upward vertical SRV will not be considered due to low magnitude (Reference Sargent and Lundy, page 73) = .07 "g" (less THAN .1 g)

Assume that rack is not restrained by seismic bracing and is in a FREE standing condition.

$$A-B = 6.375 + 6.375 + 5.5 = 18.25"$$

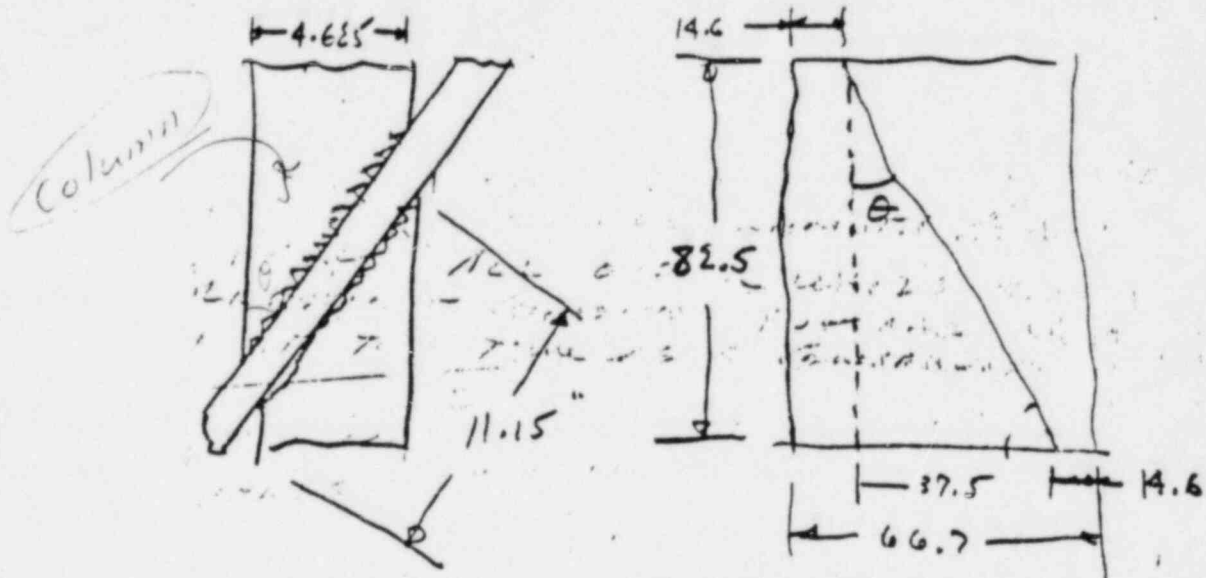
$$L = 6840 \text{ #}$$



Also assume that <sup>THE WHICH</sup> load <sup>A</sup> extends its force thru the point at which the seismic bracing would normally contact <sup>THE</sup> ~~entire~~ rack, will tend to rotate <sup>THE</sup> ~~about~~ point "B" with ~~entire~~ <sup>THE</sup> restraining force considered ~~applied at point A~~ for full length horizontal along the base. All other ~~welds~~ enter into the restraint condition but are not considered at this time as a conservative approach.

11.) Welds on diagonal bracing

Consider one side only and only the full length bracing.



$$\tan \theta = \frac{37.5}{82.5} = .454545$$

$$\sin \theta = \frac{\text{side opp.}}{\text{Hyp.}}$$

$$\text{Hyp.} = \frac{4.625}{.41469} = 11.15"$$

$$\theta = 24 \frac{1}{2}^\circ \text{ prox}$$

Examination of Dwg. indicates that this weld occurs on 5 columns.

$$\text{Length of weld} = (11.15 \times 2) \times 5 = 111.5"$$

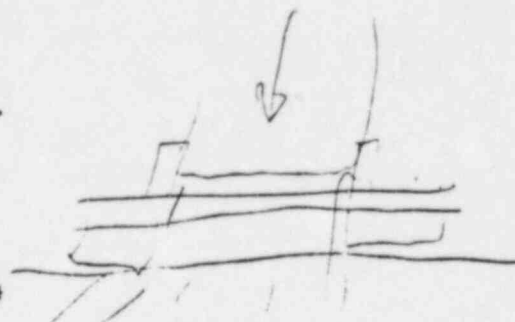
$$\text{Area of weld} = .707 \times .25 \times 111.5 = 19.7 \text{ in}^2$$

$$\text{Applied stress} = 389 \#/\text{in}^2$$

$$\text{Weld allowable } F_s = \text{prox. } .40 S_y = 5600 \#/\text{in}^2$$

Weld is adequate.

- 19 -



$$L_1 = \frac{6840 \times 118}{18.25} = \frac{807120}{18.25} = 44,226\#$$

$$\text{Length of weld} = (2 \times 2.19) + 9 (4.625)$$

$$= 4.38 + 41.625$$

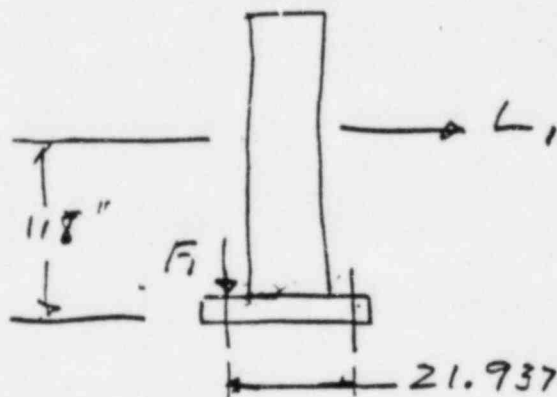
$$= 46''$$

$$\text{Shear area of weld} = .25 \times .707 \times 46 = 8.131 \text{ in}^2$$

$$\text{Stress applied} = \frac{44,226}{8.131} = \underline{\underline{5439\#/in^2}}$$

When it is considered that seismic braces are in effect the rack is very safe.

12.) Floor bolt lugs



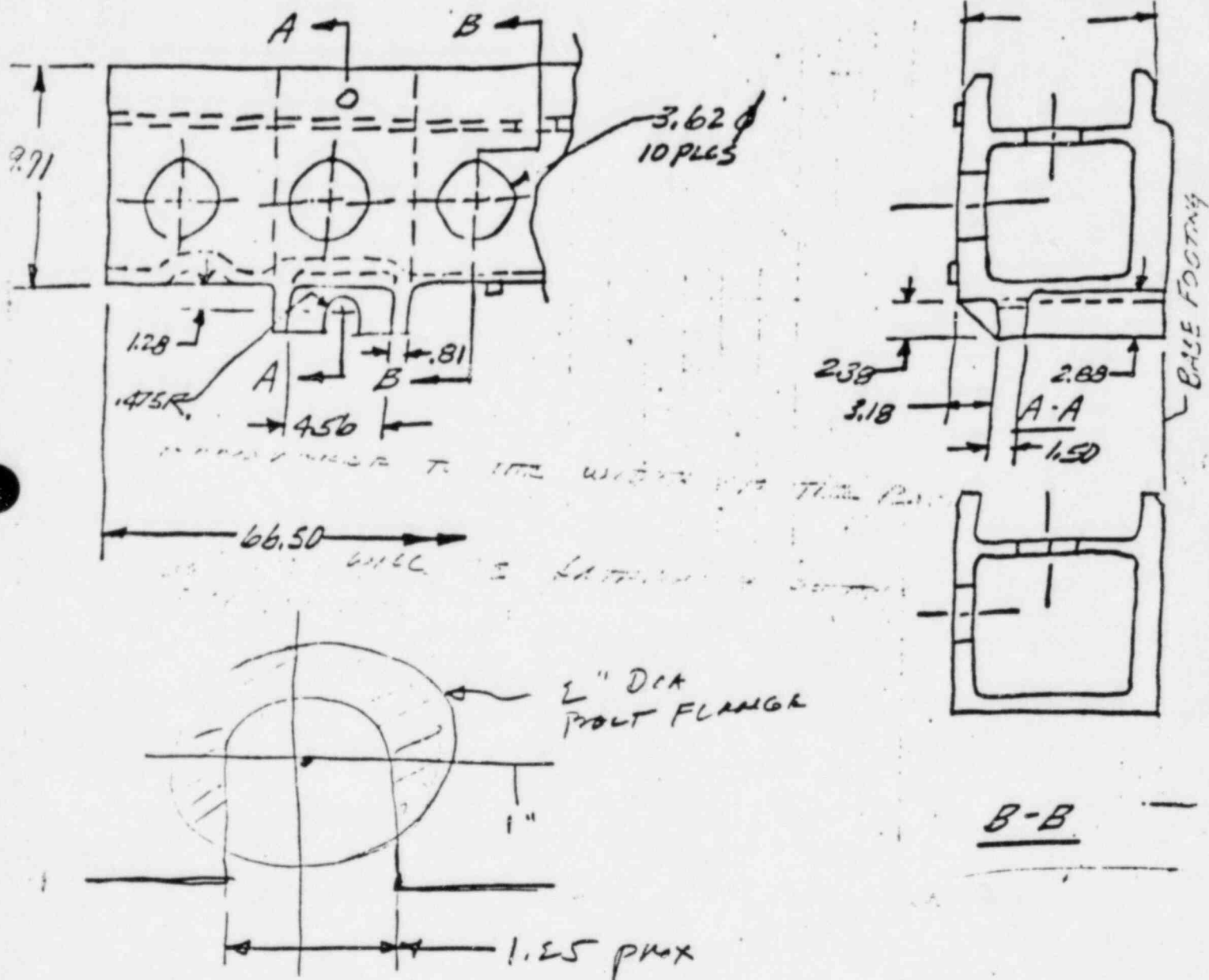
$$L_1 = 6840$$

$$F_1 = \frac{6840 \times 118}{21.937} = \frac{807120}{21.937} = \underline{\underline{36,793\#}}$$

$$F_1 = \frac{807120}{21.937} = 36,793\#$$

$$\text{Each of (2) bolts has } \frac{36,793}{2} = \underline{\underline{18,396\#}} \text{ applied load.}$$

$$18,396\# \text{ applied load}$$



Area = approximately 1.29 in<sup>2</sup> (see Ref. #5, page 13) ?

Bearing

$$F_a = \frac{18,396}{1.29} = 14,260\#/in^2$$

$$Allowable = 35,000 \times .6 = 21,000\#$$

Lug in shear !

Area of shear = (circ. of 2" circle - Gap) x thickness of lug

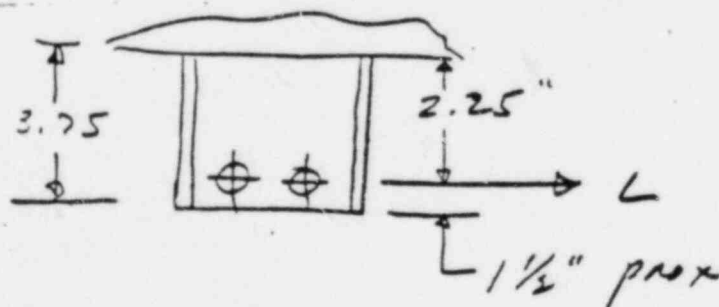
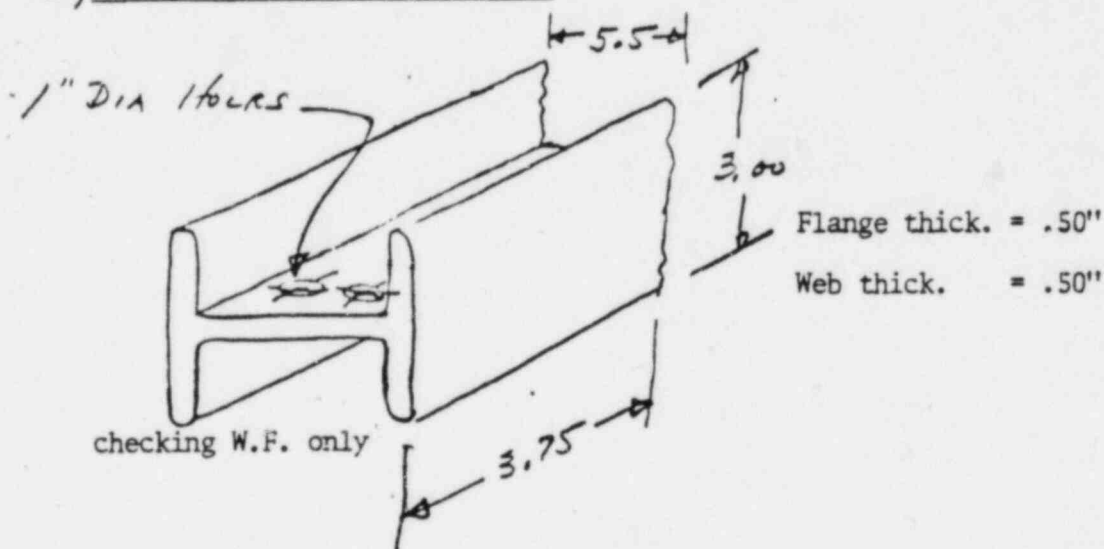
$$\text{Area} = (6.2832 - 1.25) \times 1.5 = \underline{\underline{7.5498 \text{ in}^2}}$$

$$S_s = \frac{18,396}{7.5498} = \underline{\underline{2,437\#/in^2}}$$

$$\begin{aligned} F_s &= .40 \times S_y \\ &= .40 \times 30,000\#/in^2 \\ &= \underline{\underline{12,000\#/in^2}} \quad ; // \text{wable} \end{aligned}$$

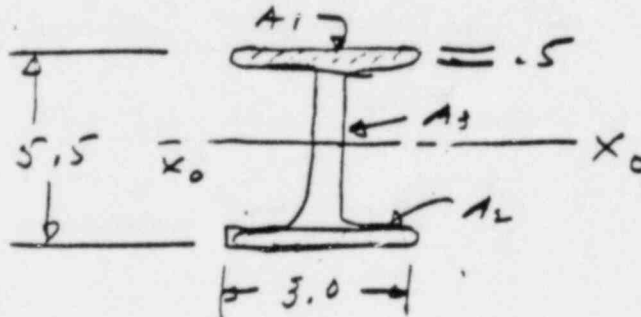
Note: When it is considered that lateral seismic bracing is in use,  
the lugs are very safe.

13.) Strength of seismic restraints (WF for bracing)





AS. A CANTILEVER BEAM; - 22 -



$$A_1 = A_2 = .5 \times 3.00 = 1.5 \text{ in}^2$$

$$A_3 = 4.5 \times .5 = 2.25 \text{ in}^2$$

$$I_{x_1} = \frac{bd^3}{12} = \frac{3 \times (.5)^3}{12} = \frac{.375}{12} = \underline{.03125}$$

$$I_{x_2} = I_{x_1}$$

$$I_{x_3} = \frac{bd^3}{12} = \frac{.5 \times (4.5)^3}{12} = \frac{45.5625}{12} = \underline{3.7968}$$

Transferring  $I_{x_1}$  and  $I_{x_3}$  to  $X_0$

$$I_{x_0} = [x_1 + A_1 (2.50)^2] + [I_{x_2} + A_2 (2.50)^2] + [I_{x_3} + A_3 (0)^2]$$

$$I_{x_0} = [.03125 + 1.5 (6.25)] + [.03125 + 1.5 (6.25)] + [3.7968]$$

$$I_{x_0} = 9.40625 + 9.40625 + 3.7968$$

$$I_{x_0} = \underline{22.6093 \text{ in}^4}$$

Load applied = ~~3200#~~ (see sheet 9)  $6840 \div 2 = 3420^{\#}$  (SEE SHEET #12) USING FULL LOAD IS VERY CONSERVATIVE.

Load as applied is equally divided between the (2) ends and ~~1600#~~ = 1710<sup>#</sup>.

$$M = \frac{FL}{2} = \frac{1710}{2} \times 2.25 = \underline{1923.75^{\#}}$$

$$S = \frac{MC}{I} = \frac{1923.75}{22.6093} = \underline{219^{\#}/\text{in}^2} \quad 234^{\#}/\text{in}^2$$

Bearing loads at bolt ~~hooks~~ HOLES

Assume ONE bolt holding INSTEAD OF TWO.

$$A = 1.00 \text{ dia.} \times .5 \text{ thickness} = .5 \text{ in}^2$$

$$S = \frac{L}{A} = \frac{1710}{.5} = \frac{3420}{3208 \text{#/in}^2}$$

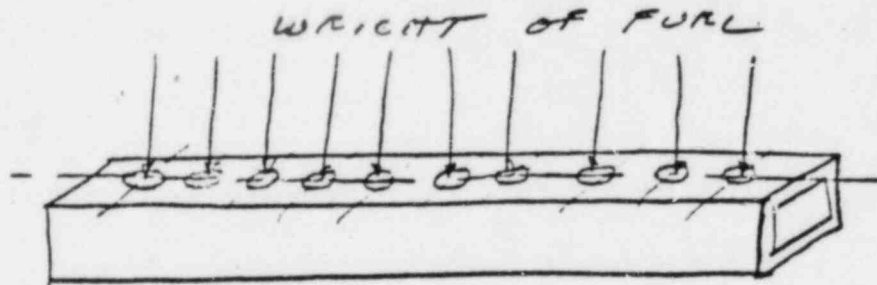
$$F_a = 1.6 \times 30,000 \# = 18,000 \text{#/in}^2$$

$$F.S. = \frac{18,000 \#}{\frac{3420}{3208 \#}} = \frac{5.26}{5.61}$$

14.) Strength of lower casting as a flat plate

Strength of top surface of casting can be considered as a rectangular flat plate support on the two long sides and uniformly loaded.

<sup>ROARK</sup>  
(Reference ~~Poxx~~ 5th Edition, page 26, (ASE6).



Hydrodynamic weight of fuel = 840

Ten fuel bundles -  $10 \times 840 = 8400 \#$

Vertical columns are not considered as <sup>THEIR</sup> support is vested in the vertical sides of the casting. The weight of flat plate portion of casting is not computed as the results are <sup>NEGLIGIBLE</sup> negligible - only the

weight of the fuel need be considered. First natural frequency ~~OF THE WELDED RACK ASSEMBLY IN THE VERTICAL DIRECTION IS 1441 HZ~~ (see Reference # 5). <sup>409.22 (conversion  $f_n = 2\pi \cdot 3.14 \cdot 1441$ )</sup>

TOTAL LOADING WILL BE OBTAINED BY SRSS METHOD USING NORMAL LOAD, (STATIC WEIGHT), PLUS SEISMIC "g" LOAD, PLUS SRV "g" LOAD. LOCA LOADING DOES NOT APPLY TO ZIMMER FUEL STORAGE POOLS. (REF: APPEND. 4 & 5). ABOVE DATA WILL BE USED PER 386H4625 AS FOLLOWS:

$$Z \text{ LOAD} = \text{STATIC WEIGHT} + \sqrt{(\text{SEISMIC})^2 + (\text{SRV})^2}$$

Normal static weight = 8400#

Seismic = .4 x 8400 = 3360#

SRV = .125 x 8400 = 1050#

Note: LOCA is not considered as the first natural frequency is

so high that corresponding "g" accelerations are negligible. (340#)  
*1.25 x 8400 = 1050*

Vertical upward load is not considered as the sum of seismic and SRV =  
 = 0.4 + 0.125  
 .525 "g" - 1 "g".

Vertical downward load:

$$L = \text{Normal} + \sqrt{(\text{seismic})^2 + (\text{SRV})^2}$$

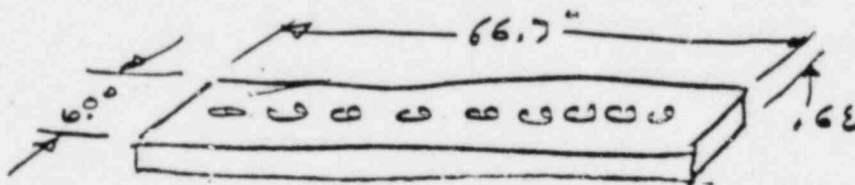
$$L = 8400 + \sqrt{(3360)^2 + (1050)^2}$$

$$L = 8400 + \sqrt{11,589,600 + 1,102,500}$$

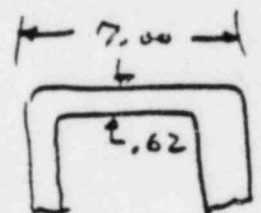
$$L = 8400 + 3520$$

$$L = \underline{\underline{11920\#}}$$

Stress on top of casting (see Reference # 6, page



$$\text{Surface load} = \frac{11920}{6 \times 66.7} = \underline{\underline{29.78\#/\text{in}^2}}$$



$$.38 \left| \left| -6.00 \right| \right| .62$$

25.52

$$\text{ALLOWABLE STRESS} = F_b = .66 \times S_y$$

$$F_b = .66 \times 30,000 \text{ psi}$$

$$F_b = 20,000 \text{ psi}$$

~~NOTE: SHOULD A FAILURE OCCUR IN THE CASTING AS DESCRIBED ABOVE, A CRITICAL FAILURE WOULD NOT OCCUR AS THE FUEL ELEMENTS WILL FALL LESS THAN 7' BUT WILL REMAIN UPRIGHT AND WITHIN THE SAFE GEOMETRIC AREA PRESENTED BY THE RACK COLUMNS.~~

- 25 -

$$S = \frac{896^2}{.5 \times 29.78 \times (6.00)^2}$$

$$B = .5$$

$$q = \text{Surface load} = 29.78 \text{ #/in}^2$$

$$b = 6.00$$

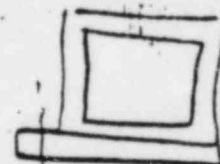
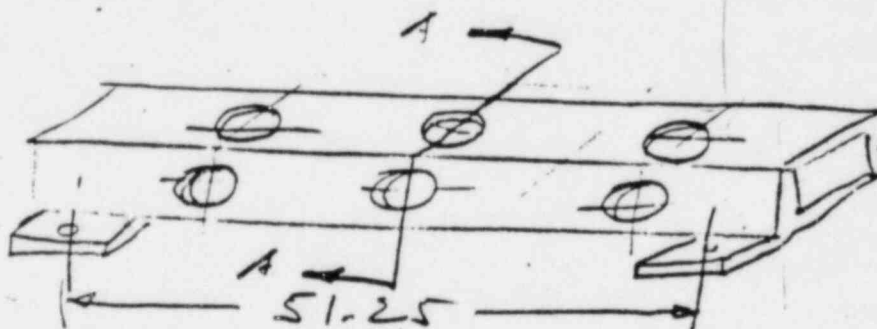
$$t = .62$$

$$S = \frac{13945}{43,528 \text{ #/in}^2}$$

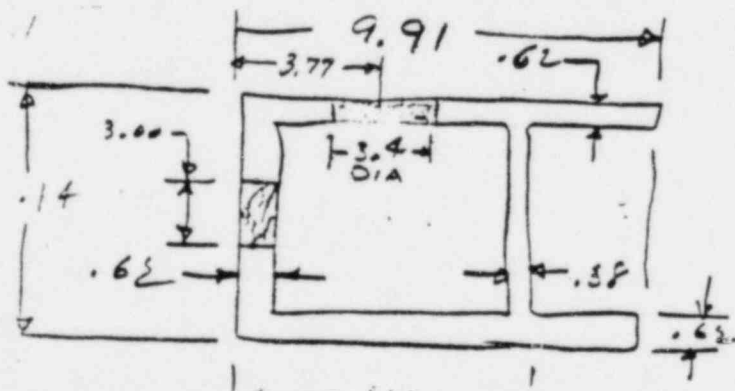
15.) Casting as a beam (load in -"Y" direction)

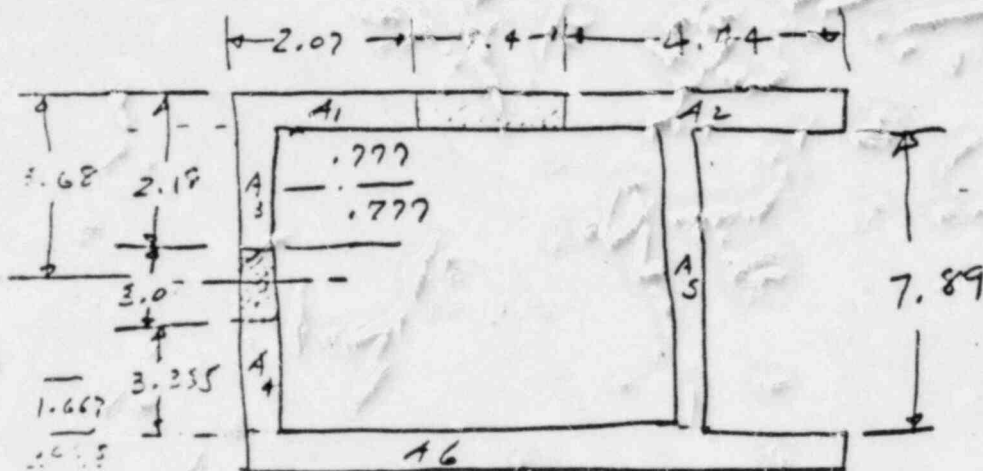
SIMPLY SUPPORTED BEAM

In this analysis the casting will be considered as a ~~uniformly loaded~~ beam, simply supported. No consideration will be given for the beneficial effects of the superstructure comprising the columns and end channels which are welded to, and form a part of, the lower casting. ~~Casual~~ observation reveals that only slight effects may be gained as the columns and end channels are not welded together to form a relatively homogeneous structure.



Areas of section





$$\begin{aligned}
 A_1 &= .625 \times 2.07 = & 1.295 \text{ in}^2 \\
 A_2 &= .625 \times (9.91 - 2.07 - 3.4) = & 2.775 \\
 A_3 &= .625 \times (2.18 - .625) = & .972 \\
 A_4 &= .625 \times (9.14 - .625 - 2.18 - 3.0) = & 2.084 \\
 A_5 &= .625 (9.14 - .625 - .625) = & 4.931 \\
 A_6 &= .625 \times 9.91 = & 6.194 \\
 & & \underline{\underline{18.249 \text{ in}^2}}
 \end{aligned}$$

Determine neutral axis

$$\begin{aligned}
 18.249 &= 1.293 (8.827) + 2.775 (8.827) + .972 (7.738) + 2.084 (2.292) \\
 &\quad + 4.931 (4.57) + 6.194 (.3125) \\
 18.249 &= 11.413 + 24.494 + 7.521 + 4.776 + 22.53 + 1.935 \\
 18.249 &= 72.669 \\
 &= \underline{\underline{3.982''}}
 \end{aligned}$$

Determine moment of inertia

$$\frac{A_1}{12} = \frac{bd^3}{12} = \frac{2.07 (.625)^3}{12} = .042 \text{ in}^4$$

$$\frac{A_2}{12} = \frac{bd^3}{12} = \frac{4.44 (.625)^3}{12} = .090 \text{ in}^4$$

$$\frac{A_3}{12} = \frac{bd^3}{12} = \frac{.625 (1.555)^3}{12} = .195 \text{ in}^4$$

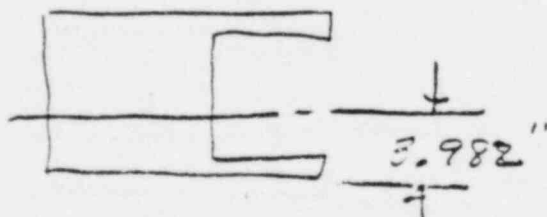
$$\frac{A_4}{12} = \frac{bd^3}{12} = \frac{.625 (3.335)^3}{12} = 1.932 \text{ in}^4$$

$$\frac{A_5}{12} = \frac{bd^3}{12} = \frac{.625 (7.89)^3}{12} = 25.581 \text{ in}^4$$

$$\frac{A_6}{12} = \frac{bd^3}{12} = \frac{9.91 (.625)^3}{12} = .201 \text{ in}^4$$

---


$$28.041 \text{ in}^4$$





ΣI About neutral axis

$$I_{x_0} = [I_{x_1} + A_1 (4.533)^2] + [I_{x_2} + A_2 (4.533)^2] + [I_{x_3} + A_3 (3.756)^2] \\ + [I_{x_4} + A_4 (1.69)^2] + [I_{x_5} + A_5 (.68)^2] + [I_{x_6} + A_6 (3.669)^2]$$

$$I_{x_0} = 26.61 + 57.11 + 13.91 + 7.88 + 27.86 + 83.58$$

$$I_{x_0} = \frac{216.95 \text{ in}^4}{11920}$$

$$\text{Maximum load} = \frac{9108}{11920} + \text{weight of columns} + \text{top casting}$$

$$= \frac{9108}{11920} + 562\# + 85\#$$

$$= \frac{12567}{9755\#}$$

$$M = \frac{FL}{4} = \frac{12567}{9755} \times \frac{51.25}{4}$$

$$M = \frac{161015}{124,986} \text{ lbs. in.}$$

Maximum stress (outer fiber)

$$S = \frac{MC}{I} = \frac{161015}{124,986} \times \frac{3.982}{216.95}$$

$$S = \frac{2955}{2294\#/\text{in}^2}$$

17. Casting as a beam (load in "X" direction)

In this case it becomes obvious that the section modulus will be greater in the vertical axis and with lighter loads (see page 9) it becomes unnecessary to calculate stresses in this direction.

V. MISCELLANEOUS LOAD CONSIDERATIONS

1. Load in "Z" direction are not considered as the relative strength of the rack in the "Z" direction is much greater than in the "X" direction.
2. Loads in the "+Y" direction are much less than in the "-Y" direction due to the fact that the fuel elements are not restrained by the rack.

## VI. SUMMARY

1. The spent fuel rack is adequate with regard to its capacity to withstand all external loads that would present a critical array of the fuel elements.

2. Points considered and maximum stresses

a) Vertical columns =

392  
389#/in<sup>2</sup>

b) End channels =

392  
389#/in<sup>2</sup>

c) Welds (base to columns) =

61#/in<sup>2</sup>

d) Welds (diagonal bracing) =

389#/in<sup>2</sup>

e) Base (top surface)

1394.5  
41,528#/in<sup>2</sup>

f) Base (maximum flexural stress) =

2,955  
3,294#/in<sup>2</sup>

g) Lugs (shear) =

2,437#/in<sup>2</sup>

h) Lateral beam (flexural) =

14,260#/in<sup>2</sup>  
219#/in<sup>2</sup>

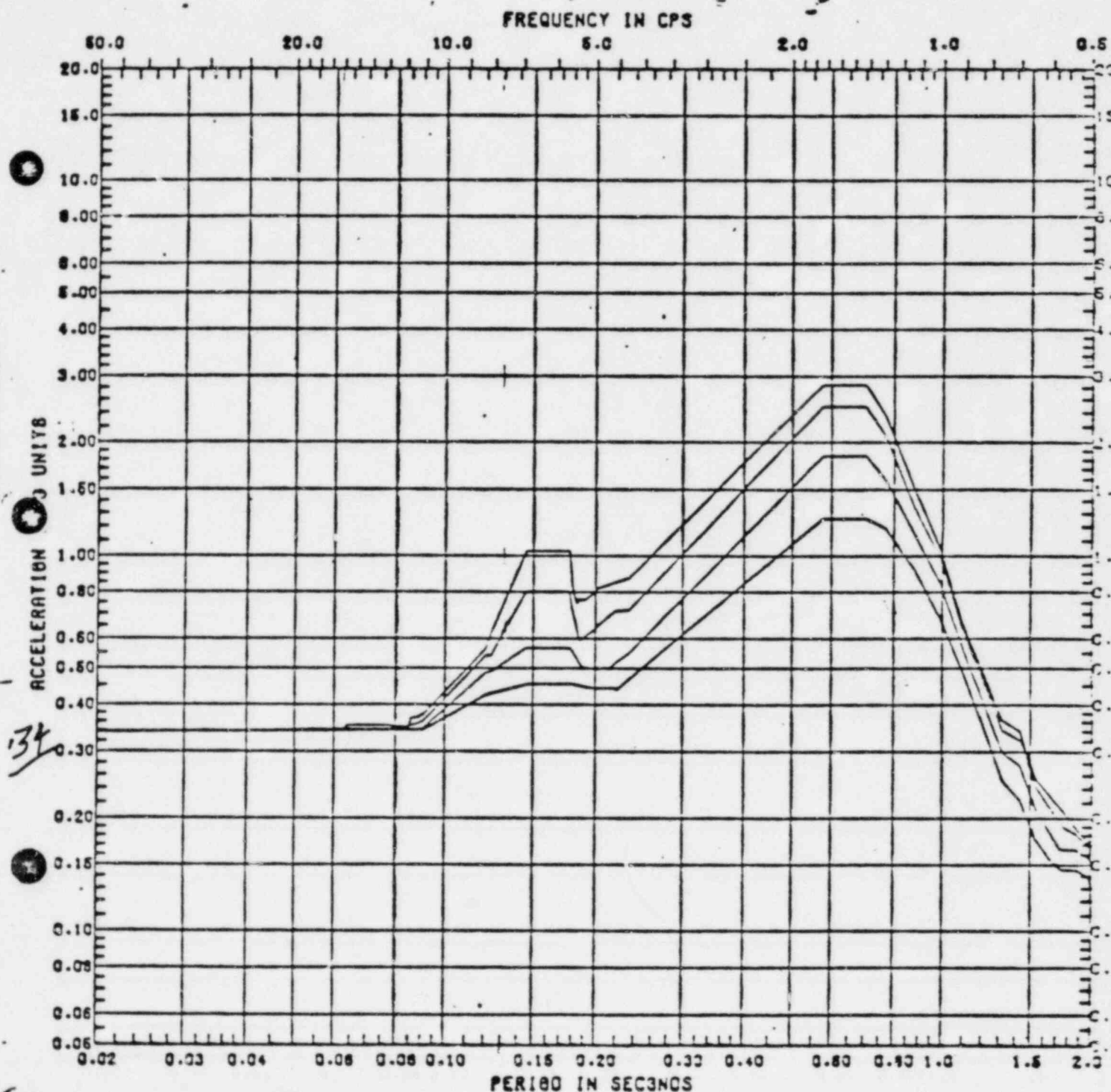
~~3. It is to be specifically noted that a failure of the top surface of base casting, a critical array will not be effected.~~

**SARGENT & LUNDY**  
ENGINEERS

28 JUL 76  
8290EL

ZIMMER, 413 S. SOIL-STRUCT. HORIZ. OBE  
DESIGNER O. L. JCV CHECKER D. P. Jain  
DESIGN SPECTRA AT JOINT/S LAB 5 X-COMP  
PEAKS WIDENED BY 10% ON EACH SIDE  
DAMPING 0.010 0.020 0.050 0.100  
PAGE 40 OF 125

*APPENDIX #1*



D.B.E. Horiz. Response Spectra N-S Component  
ELEVATION 593'-6"  
LOCATION Reactor Building Slab

SPECTRA NO. 5-C  
REVISION NO. 0

SARGENT & LUNDY  
ENGINEERS

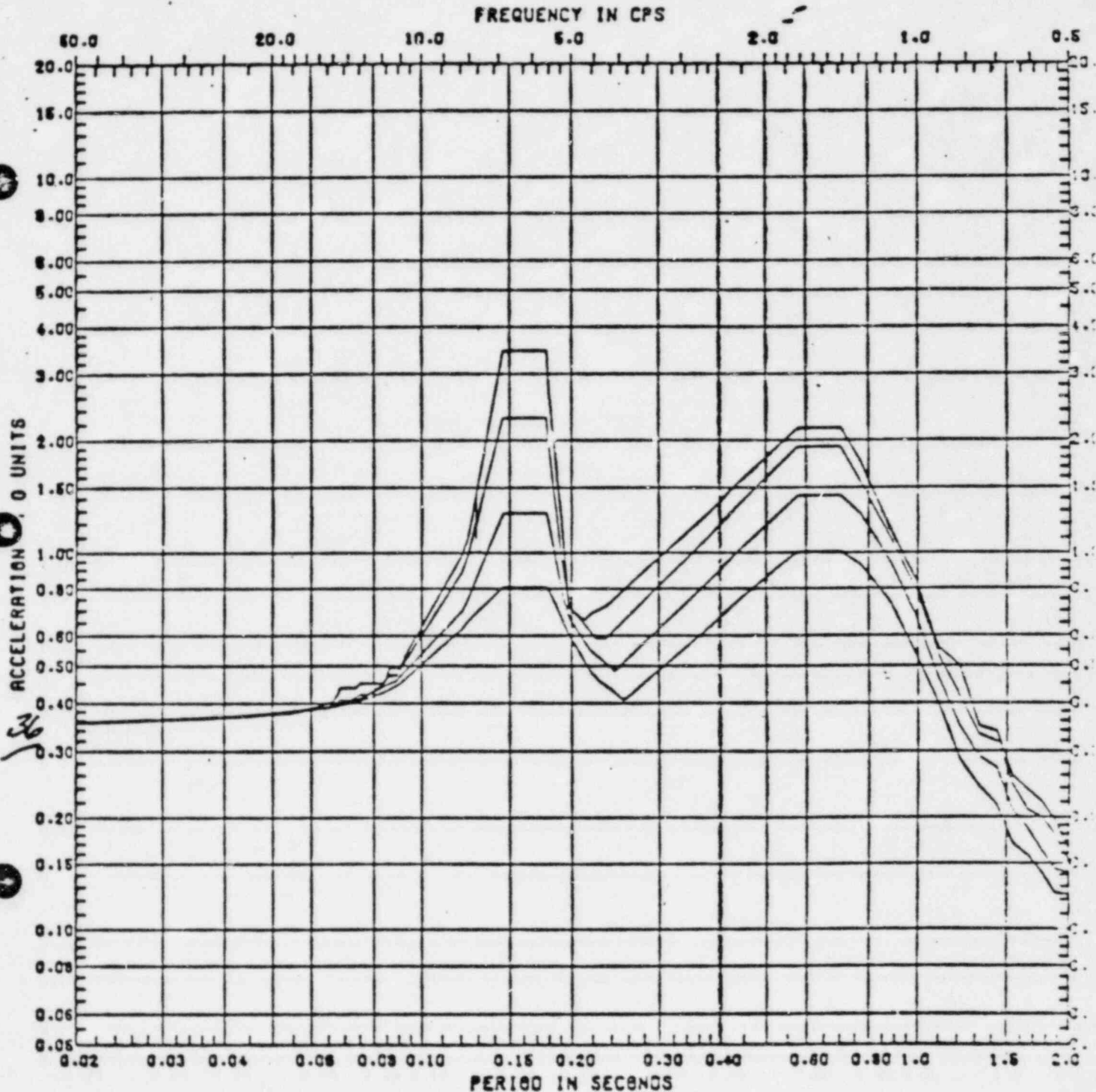
28 JUL 76

8290EL

ZIMMER, 413015, SOIL-STRUCT. HORIZ. USE  
DESIGNER: LAY CHECKER B.P. Jain  
DESIGN SPECTRA AT JOINT/SLAB S Y-COMP  
PEAKS WIDENED BY 10% ON EACH SIDE  
DAMPING 0.010 0.020 0.050 0.100  
PAGE 41 OF 125

10

APPENDIX 2



5.2. Horiz. Response Spectra E-W Component

SPECTRA NO. 5-D

ELEVATION 593'-6" SSE

LOCATION Reactor Building Slab

REVISION NO. 0

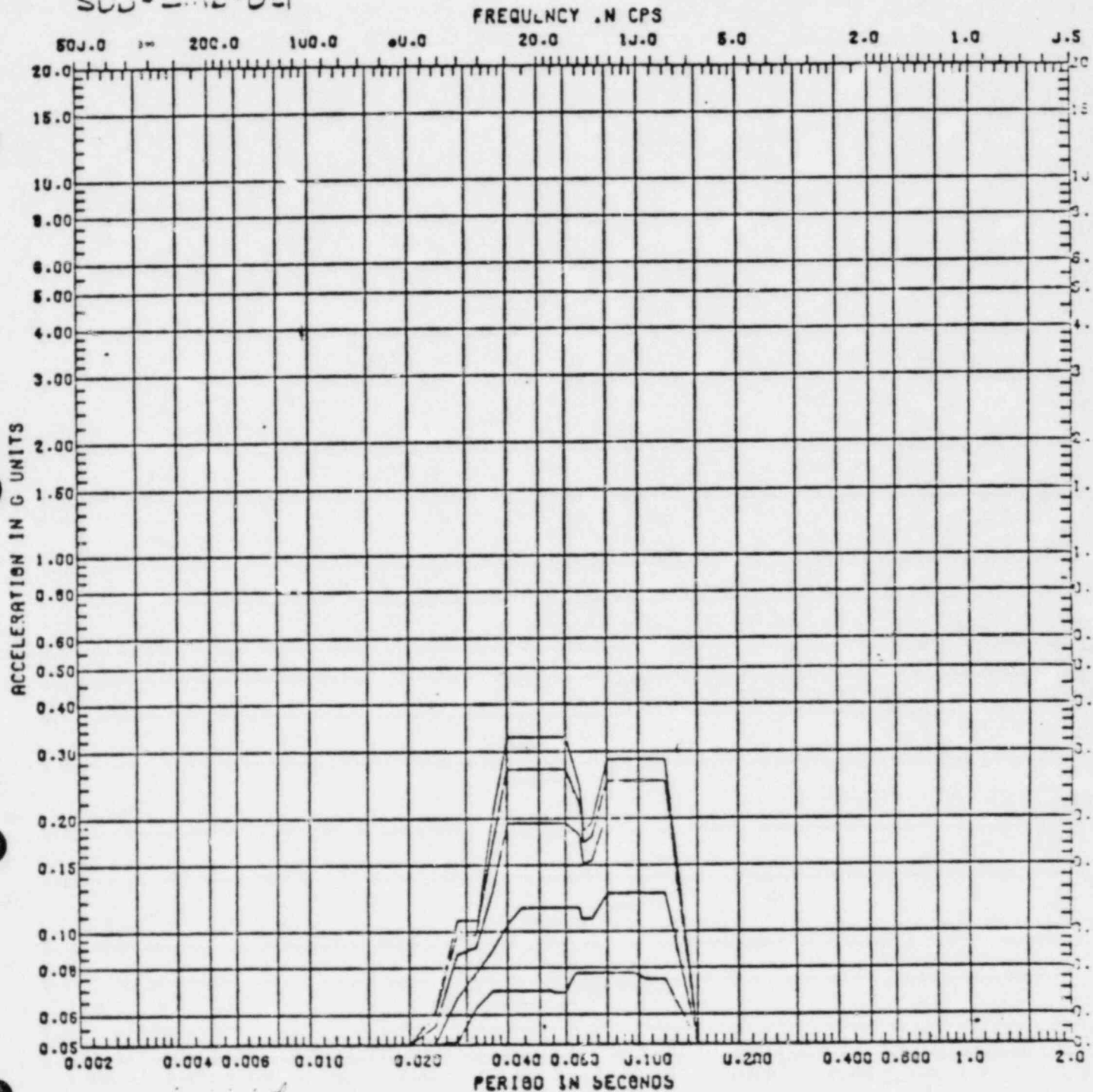
SARGENT & LUNDY  
ENGINEERS

10/01/7  
1915WC

4130-15  
SDD-ENV-021

ZIMMER SEQ-SRV-RSO-ENV-NH222  
DESIGNER S. W. O. CHECKER J. J. O.  
DESIGN SPECTRA AT JOINT/SLAB  
PEAKS WIDENED BY 20% ON EACH SIDE  
DAMPING 0.005 0.010 0.020 0.050 0.100  
PAGE 63 OF 74

Appendix #3



RS303-H insignificant

HORIZ RESPONSE SPECTRA  
ELEVATION 543'-4"  
LOCATION REACTOR BUILDING

SPECTRA NO. S303-H

REVISION NO. 2



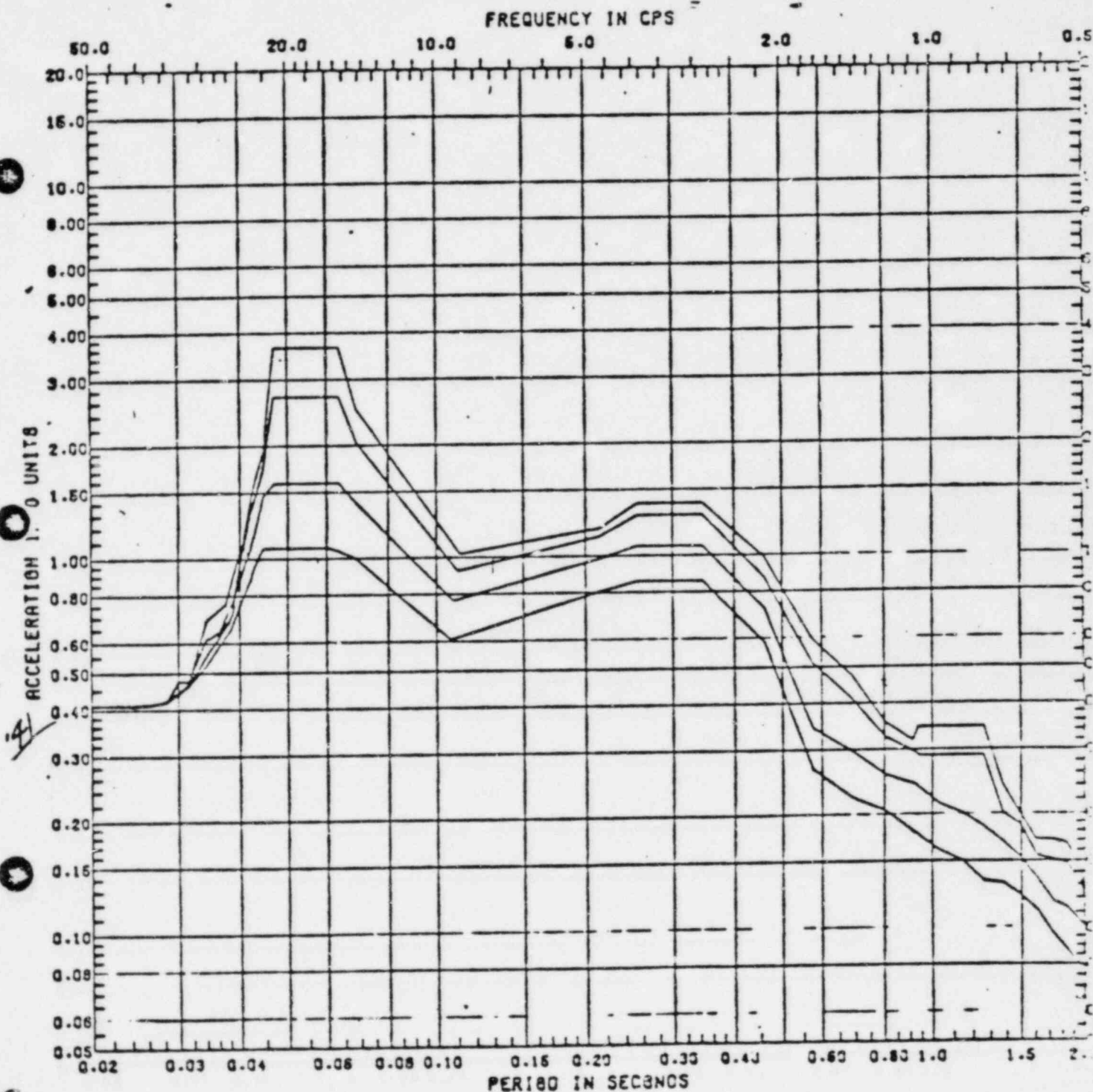
SARGENT & LUNDY  
ENGINEERS

01 AUG 76

6740EL

ZIMMERMAN 15 SOIL-STRUCT.V.S 5.08E  
DESIGNER D. L. LOW CHECKER B. P. Jahn  
DESIGN SPECTRA AT JOINT/SLAB 27 X-COMP  
PEAKS WIDENED BY 15% ON EACH SIDE  
DAMPING 0.010 0.020 0.050 0.100  
PAGE 48 OF 125

APPENDIX #4



D.B.E. VERT RESPONSE SPECTRA  
ELEVATION 593'-6", 570'-6"  
LOCATION Reactor Bldg. Slab

SPECTRA NO. 4-F, 5-F

REVISION NO. 0



Attachment 11

33,803,0551

139F16-EC02-BB1

ISSUED BY PD  
DATE 1-21-77

DESIGN RECORD FILE

ASSIGNMENT SHEET

1.0 IDENTIFICATION

DRF FILE NO. 139-FILE 002-BB1 ASSIGNMENT DATE 1-20-77

SUBJECT CAORSC, ASSURANCE OF FUNCTION

PRODUCT SEGMENT SPENT FUEL STORAGE RACKS

COMPONENT/SUBCOMPONENT \_\_\_\_\_

PROJECT/PRODUCT LINE CAORSC

2.0 ASSIGNMENT RESPONSIBILITY

DRF CUSTODIAN D. VICKERMAN COMP. 139 EXT. 5-6850

3.0 RECORDS STORAGE

MICROFILM DATE \_\_\_\_\_

DESIGN ABSTRACT

THIS FILE CONTAINS THE SEISMIC, NATURAL FREQUENCY AND STRESS CALCULATIONS TO DETERMINE IF THE SPENT FUEL STORAGE RACKS RETAIN THEIR FUNCTIONAL INTEGRITY DURING A SEISMIC EVENT WITH THE NEW LOADS COMBINED.

APPROVED BY: [Signature]  
1-20-77

## 2

DATE \_\_\_\_\_

TAN 7-77

SUBJECT DESIGN VERIFICATION NOTES COVER SHEET BY \_\_\_\_\_ SHEET 1 OF 1

1. Design of: SPENT FUEL STORAGE PACK MPL# F16 ECCR  
System, Equipment, Component

2. Input to: ☒ Initial Design ☐ Design Change

ASSEM DWG. TCE210 Gool ECN# \_\_\_\_\_

Title, Number and Current Revision Number of Document

ERM#

☐ Specification ☐ Drawing Type: STRESS ANALYSIS

3. Product Line: ☒ 67, ☐ 69, ☐ BWR 6, ☐ Other as applicable

4. Identification of specific design and engineering data sources.

LEADING COMBINATION AND ACCEPTANCE CRITERIA" 22A4677 (Review)  
LETTER TO J. GANGEI FROM JOHN COWIFFE DATED DEC 21-1976  
S. Assumptions made for this design: Ref. P. D. Hogg, 1961, 78544758 and  
Replaces 22A4677 (Review copy) without  
affecting this analysis. pages 1-12-77

6. Quality, safety, functional requirements on this design:

7. Acceptance criteria specified in:

8. Interfacing design units within NED:

9. Does this change require new or revised calculations ☒ Yes ☐ No

Organization responsible for calculations: Quattro Systems Corporation, Inc.  
DESIGN

10. Manager's designation of verification method(s), and evidence of verification:

Review of alternate calculations. Design Review by: 11 JAN 77 <sup>\*</sup> INTERIM P. C. McKeeman 139  
Date Reviewing Engr. Sig. Unit =  
OVER FOR COMMENTS  
11. Responsible Design Engineer: TAVAR GANTEE J. Gantee JAN. 7-77

Manager's Acceptance: W. H. Rogers 1-12-77

①  
Page 0.2

## VERIFICATION COMMENTS

IN THE HORIZ DIRECTION THE NATURAL FREQUENCY IS BELOW 33 CPS. FROM THIS, USING SRSS COMBINATION OF THE  $\Delta$  LOADING OBTAINED FROM SPEC 22A4677, THE  $\Delta$  LOADING IS LESS THAN 1. WITH THE USAGE OF 1  $\Delta$  LOAD THE ONLY PART OF THE RACKS IN QUESTION IS THE BOLT PADS. THESE PADS SEEM TO BE THE WEAKEST PART.

VERTICAL ANALYSIS WAS NOT CONDUCTED BECAUSE THE NATURAL FREQ IS GREATER THAN 33 CPS. (IE RIGID BODY). THIS IS AN INTERIM VERIFICATION BECAUSE THE INPUT DATA IS NOT VERIFIED AND THE ANALYSIS IS NOT COMPLETE TO PROOF THAT THE RACKS WOULD NOT HAVE A LOSS OF FUNCTION. IF ANALYSIS IS INCLUDED ON THE EFFECTS OF THE DIVIDER (P/N 22) ON THE OVERTURNING MOMENT AND WITH THE INPUT DATA (SPEC 22A4677) VERIFIED I FEEL THAT THE RACKS WILL BE ADEQUATE FOR RETAINING THEIR FUNCTIONAL INTEGRITY.

D. C. Vickerman 11 JAN 77.

## TABLE OF CONTENTS

[illegible]

GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

4

NUMBER \_\_\_\_\_ DATE JAN 7-77  
SUBJECT CADSO ASSURANCE OF FUNCTION BY T.G. NIEL SHEET 0.1 OF \_\_\_\_\_

INTRODUCTION

IN ADDITION TO SEISMIC, THE CADSO RACKS WERE  
TO BE ANALYZED FOR CHUGGING AND SRVD LOADS.  
THE COMBINED EFFECT OF THESE THREE LOADS = 0.644748g  
HOWEVER ~~THE ENTIRE ANALYSIS, FOR SAKE OF CONSERV-~~  
~~ATISAN, WAS BASED ON NO. 1~~

THE RACK IS QUITE STRONG IN HORIZONTAL DIRECTION.  
IN VERTICAL DIRECTION THE NATURAL FREQUENCY IS  
1444 HZ. WHICH INDICATES THAT THE RACK IS EVEN  
MORE STRONGER THAN ~~THE~~ HORIZONTAL DIRECTION.



GENERAL ELECTRIC CO.  
Nuclear Energy Division

ENGINEERING CALCULATION SHEET

NUMBER EWA NO. 7392J-28 REV. 1 DATE DEC 18 1973  
SUBJECT CACRSO LOADS OF FUNCTION ASSESSMENT BY J. GANJEI SHEET 1 OF 1

THE PURPOSE OF THIS ANALYSIS IS TO ASSESS THE STRUCTURAL  
INTEGRITY OF CACRSO'S SPENT FUEL STORAGE RACKS WHEN  
SUBJECTED TO "THE NEW LOADS".

ORIGINAL ANALYSIS FOR CACRSO RACKS WITH ASSEMBLY  
DRAWING NO. 762E 2104001 WAS NOT AT HAND. THERE-  
FORE A COMPLETE ANALYSIS FOR SEISMIC AS WELL AS  
FOR THE "NEW LOADS" WILL BE DONE. THE FINAL LOAD FOR  
STRUCTURAL ANALYSIS OF EACH RACK WILL BE THE RESULTANT  
(BY SRSS METHOD) OF ALL THE LOADS.

THE FOLLOWING RESPONSE SPECTRA WERE PROVIDED BY  
THE AUTHOR OF EWA NO. 7392J-28 REV. 1:

HORIZ. RESPONSE SPECTRUM FOR DBL (FOR 36.4M ELEV.)  
" " " " CBL (FOR 36.4M ELEV.)  
VERTICAL " " " " (FOR ALL LOCATIONS)

GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

NUMBER \_\_\_\_\_ DATE JAN. 7-77  
SUBJECT ASSUMPTIONS OF FUNCTION FOR BARS BY T. GANJEI SHEET 1A OF \_\_\_\_\_

REFERENCES:

- 1) LOADING COMBINATIONS AND ACCEPTANCE CRITERIA  
FOR BWR 4 & 5 MARK II (22A4677)
- 2) STRUCTURAL ALUMINUM DESIGN. REYNOLDS ALUMINUM.
- 3) ENGINEERING DATA FOR ALUMINUM STRUCTURES.  
THE ALUMINUM ASSOCIATION
- 4) DESIGN OF WELDED STRUCTURES. BY BLODGETT
- 5) STRESS ANALYSIS OF CONCEPT 2 REACTOR FOR FUKUSHIMA  
G AND TCRH 2 BY: J. GANJEI
- 6) FORMULAS FOR STRESS AND STRAIN  
BY: RCHARK
- 7) LETTER TO J. GANJEI FROM JOHN CONLIFFE  
DATED DEC 21-1976

GENERAL ELECTRIC CO.  
Nuclear Energy Division

ENGINEERING CALCULATION SHEET

7

NUMBER \_\_\_\_\_ DATE DEC 13-76  
SUBJECT CADRE LOSS OF COORDINATE ASSESSMENT BY J. GANTER SHEET 2 OF \_\_\_\_\_

NATURAL FREQUENCY CALCULATION

$$\omega_n = 2\pi f_n \rightarrow f_n = \frac{\omega_n}{2\pi}$$

$$\omega_n = \frac{3.52}{l^2} \sqrt{\frac{EI}{m}}$$

RACK LENGTH = 178 IN.

where  $m = \text{mass} / \text{LENGTH}$

$$\text{total mass} = \frac{1}{3} (\text{RACK WT.} + \text{FOOT WT.})$$

$$= \frac{1}{3} (2000 + 20 \times 650) = 38.87 \frac{\text{lb}}{\text{IN}}$$

$$m = \frac{38.87}{178} = .21835 \frac{\text{lb}}{\text{IN}^2}$$

$$\text{TOTAL } I = \sum [I_i + A_i l_i^2]$$

$$\text{FOR I} = 20 [21.3 + 3.70(5.34)^2]$$

$$= 3080 \text{ IN}^4$$

$$\text{FOR } \square = 4(1.556 + 1.734(10.315)^2)$$

$$= 753 \text{ IN}^4$$

$$\text{TOTAL } = 3833 \text{ IN}^4$$

$$\left. \begin{array}{l} I_1 = 21.3 \text{ IN}^4 \\ A_1 = 3.70 \text{ IN}^2 \\ d_1 = 5.34 \text{ IN} \end{array} \right\} \text{FOR 1-BEAMS (20)}$$

$$\left. \begin{array}{l} I_2 = 1.556 \text{ IN}^4 \\ A_2 = 1.734 \text{ IN}^2 \\ d_2 = 10.315 \text{ IN} \end{array} \right\} \text{FOR 20 TUBES (4)}$$

$$\omega_n = \frac{3.52 \times 10^5}{(178)^2} \sqrt{\frac{10 \times 3833}{.21835}} = 46.54 \frac{\text{RAD}}{\text{SEC}}$$

$$f_n = \frac{\omega_n}{2\pi} = \frac{46.54}{6.28} = 7.4 \text{ cycles/SEC}$$

$$T = \frac{1}{f_n} = \frac{1}{7.4} = .135 \text{ SEC. (PERIOD)}$$



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GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

NUMBER \_\_\_\_\_ DATE DEC. 23 - 76  
SUBJECT DATA LOSS OF FUNCTION ASSESSMENT BY J. GANTET SHEET 3 OF \_\_\_\_\_

FOR PERIOD  $T = .135$  SEC THE MAX RESPONSE <sup>HORIZONTAL</sup> ACCELERATION  
IS .46g (DUE TO SEISMIC FOR SSE)

NOW WE ATTEMPT TO CALCULATE RESPONSE ACCELERATION (HORIZ)

DUE TO CHUCCING. TO FIND THIS, WE USE SPECTRA IN

SECTION 4B (REF. 1) FOR NODE 44 TIMES A FACTOR OF 2.0.

THIS ACCELERATION IS .02g. FOR OUR USE  $2 \times .02g = .04g$

NEXT, WE FIND HORIZ. RESP. SPECTRA DUE TO SRVD. TO DO

THIS WE USE SPECTRA FOR IN SECTION 3B FOR NODE 44

TIMES A FACTOR OF 1.5. THIS ACCELERATION IS .3g FOR OUR

USE  $.3g \times 1.5 = .45g$

THE MAX EFFECT ON RACK IS EXPECTED TO BE:

SEISMIC + CHUCCING + SRVD

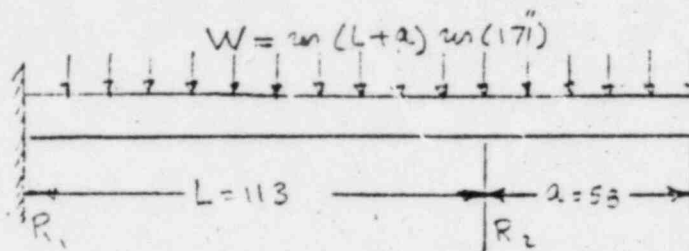
WE NOW COMBINE THE EFFECTS BY SRSS METHOD:

$$G = \sqrt{\frac{.46^2}{2} + \frac{.04^2}{2} + \frac{.45^2}{2}} = \sqrt{(.46)^2 + (.04)^2 + (.45)^2} = \underline{.644748}$$

GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

NUMBER \_\_\_\_\_ DATE JAN 12-77  
SUBJECT CARGO LOSS OF FUNCTION BY T. GANJEI SHEET 4 OF \_\_\_\_\_

DIVIDER (P/N 22) IS A SEISMIC RESTRAINT WHICH PREVENTS RACK FROM OVERTURNING. THEREFORE IT OFFERS SUPPORT TO EACH ROW OF COLUMNS



$$16522 \div 2 = 8261 \text{ LBS} \quad \text{LOAD PER ROW (10 BUNDLES/ROW)}$$

$$w = 8261 \div 171 = 48.3 \frac{\text{LBS}}{\text{IN}} \quad \text{LOAD PER LENGTH}$$

REACTION

$$R_2 = \frac{w}{8L} (6a^2 + 8aL + 3L^2) \quad \text{REF. 2 STRUCTURAL ALUMINUM DES REYNOLDS}$$

$$R_2 = \frac{48.3}{8(113)} (6(55)^2 + 8(55)(113) + 3(113)^2) = 5926 \text{ LBS PER ROW}$$

$$R_1 = w(L+a) - R_2$$

$$= 48.3(113+55) - 5926 = 2333 \text{ LBS PER ROW}$$

BENDING MOMENTS

$$M_{R_2} = - \frac{wa^2}{2} = - \frac{(48.3)(55)^2}{2} = 81240 \text{ IN-LBS PER ROW}$$

$$M_{R_1} = - \frac{w(L+a)^2}{2} + R_2 L$$

$$= - \frac{48.3(171)^2}{2} + 5926(113) = -36552 \text{ IN-LBS PER ROW}$$

THE REACTIONS AND MOMENTS FOR 2 ROWS (1 RACK) ARE:

$$R_2 = 11852 \text{ LBS}$$

$$R_1 = 592 \text{ LBS (PER COLUMN)}$$

$$R_1 = 4666 \text{ LBS}$$

$$R_2 = 233 \text{ LBS ( " " )}$$

$$M_2 = 162480 \text{ IN-LBS}$$

$$M_2 = 8124 \text{ IN-LBS ( " " )}$$

$$M_1 = -73065 \text{ IN-LBS}$$

$$M_1 = -3655 \text{ IN-LBS ( " " )}$$

GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

10

NUMBER \_\_\_\_\_ DATE JAN 12-17  
SUBJECT CARR 90 LOSS OF FUNCTIONAL BY J. GANITE SHEET 5 OF 5

AT DIVIDER  $\begin{cases} R_2 = 11852 \text{ LBS} \\ M_2 = 162480 \text{ IN-LBS} \end{cases}$

AT BELT  $\begin{cases} R_1 = 4666 \text{ LBS} \\ M_1 = -73065 \text{ IN-LBS} \end{cases}$

WEIGHT OF LOADED RACK = 15020 #

HYDRODYNAMIC MASS = 10% OF 15020 #

TOTAL = 16522

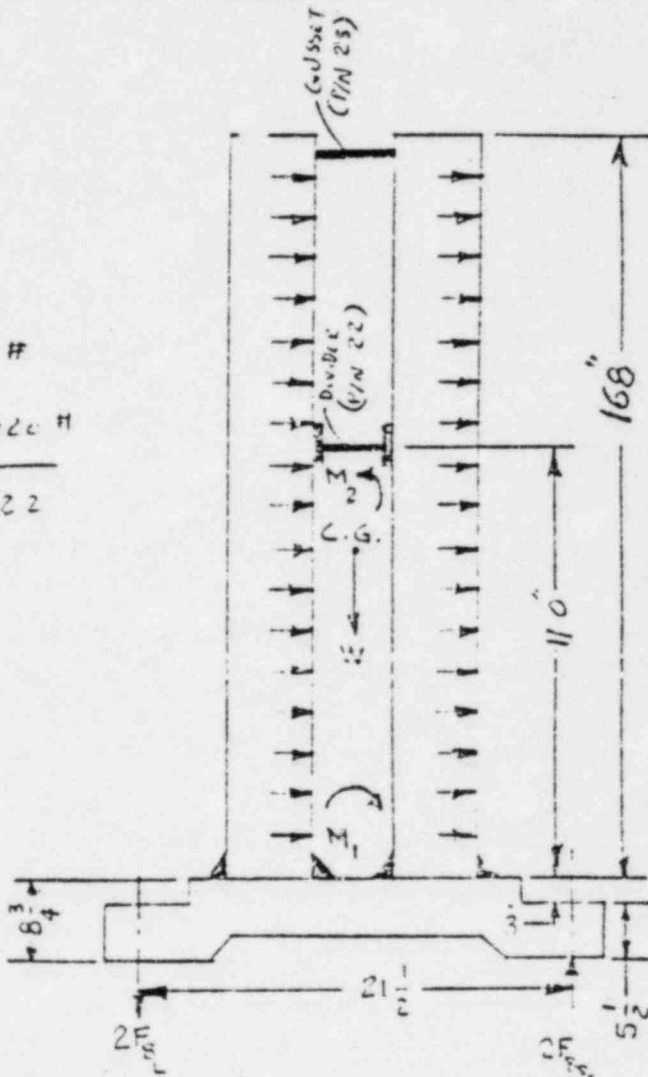
TAKING MOMENTS ABOUT  $F_{R_1}$

$\sum M_{R_1} = 0$

$M_2 + M_1 + W\left(\frac{21.5}{2}\right) = 2F_{R_2}(21.5)$

$162480 - 73065 - 16522(10.75) = 43F_{R_2}$

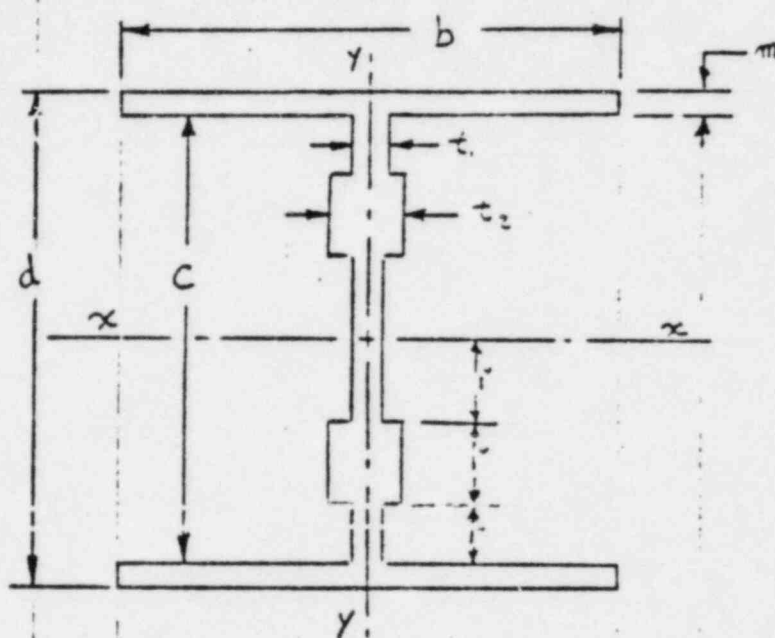
$F_{R_2} = -2051 \text{ LBS (IN COMPRESSION)}$





SECTION MODULUS,  $Z = \frac{I}{C}$

REF 5



$$\begin{aligned} b &= 4.625 \\ d &= 6.375 \\ t_1 &= .1875 \\ t_2 &= .625 \\ m &= .1875 \\ c &= 6.00 \end{aligned}$$

$$\begin{aligned} \text{SECTION AREA} &= 2bm + 4(t_1) + 2(t_2) \\ &= 2(4.625)(.1875) + 4(.1875) + 2(.625) \\ &= 3.76 \text{ IN}^2 \end{aligned}$$

MOMENT OF INERTIA

$$\begin{aligned} I_{x-x} &= \frac{b(d^3 - c^3)}{12} + \frac{t_1 c^3}{12} + 2 \left[ \frac{(t_2 - t_1)^3}{12} + (t_2 - t_1)(1)(1.5)^2 \right] \\ &= \frac{1}{12} \left[ (4.625) [(6.375)^3 - (6.00)^3] + \frac{(.4375)^3}{6} + 2(.4375)(1.5)^2 \right] \\ &= \frac{1}{12} [4.625(260 - 216) + .1875(216)] + \frac{.09}{6} + 1.0 \\ &= \frac{1}{12} [203 + 40.5] = \frac{1}{12} (243.5) + 1 = 21.3 \text{ IN}^4 \end{aligned}$$

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GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

NUMBER \_\_\_\_\_ DATE DEC 23 1976  
SUBJECT CROSS BACK ANALYSIS FOR LOSS OF FUNCTION BY J. GANJEI SHEET 6 OF \_\_\_\_\_

$$I_{xx} = 21.3 \text{ IN}^4$$
$$A_1 = 3.76 \text{ IN}^2$$
$$C = 3.13 \text{ IN.}$$

$$\text{BEND. STRESS} = \frac{MC}{I} = \frac{3653 \times 3.13}{21.3} = 547 \text{ PSI (AT THE BASE, POINT \#1)}$$

$$\text{SHEAR STRESS} = \frac{R_L}{A} = \frac{592}{3.76} = 157 \text{ PSI (AT DIVIDER, POINT \#2)}$$

$$\text{BEND. STRESS} = \frac{MC}{I} = \frac{5124 \times 3.19}{21.3} = 1217 \text{ PSI (AT DIVIDER, POINT \#2)}$$

$$\text{SHEAR STRESS} = \frac{R_1}{A} = \frac{233}{3.76} = 62 \text{ PSI (AT BASE, POINT \#1)}$$

RESULTANT STRESSES

$$\text{FOR POINT \#1} = \sqrt{(547)^2 + (62)^2} = 550 \text{ PSI}$$

$$\text{FOR POINT \#2} = \sqrt{(1217)^2 + (157)^2} = 1226 \text{ PSI}$$

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**GENERAL ELECTRIC CO.**  
Nuclear Energy Division  
**ENGINEERING CALCULATION SHEET**

NUMBER \_\_\_\_\_ DATE JAN 3 - 77  
SUBJECT CRACKING ASSURANCE OF FILLER MET BY GANTZ SHEET 7 OF \_\_\_\_\_

WELD CALCULATION ON COLUMN-DIVIDER-COLUMN (DWG NO. 762E210)  
IN THIS ANALYSIS THE WORST CONDITION IS CONSIDERED FOR SAKE OF  
CONSERVATISM. ASSUME THAT THE TWO ROWS OF COLUMNS ARE PULLING  
APART.

BY LOOKING AT DWG. 762E210 AND READING NOTE 3 WE CAN  
SEE THAT ONLY  $3\frac{1}{2}$  PAIRS OF COLUMNS ARE WELDED FROM EACH  
END TO THE DIVIDER (PART NO. 22). THE REMAINDER 3 PAIRS IN  
MIDDLE ARE NOT WELDED TO THE DIVIDER.

SINCE THE TWO ROWS ARE COMPLETELY CONNECTED TO EACH OTHER,  
(BY GUSSET, P/N 23) ALL THE PULLING FORCE IS TRANSMITTED TO THE  
DIVIDER.

$$F = W \quad \text{WHERE} \quad W = 12 \times \frac{F_1}{20} = 304.4 \frac{\text{LBS}}{\text{IN.}}$$

$$W = \frac{W}{A} \quad \text{AND} \quad W = 16562 \text{ LBS (LOADED ROW)}$$

$$F = \frac{W}{2} = 16562 \text{ LBS}$$

WELD AREA  $A_w$

$$A_w = \underbrace{(0.25)(0.75)(4)(6)}_{\text{FOR 6 COLUMNS}} + \underbrace{(0.5)(0.75)(2)(4)(6)}_{\text{FOR 2 END CHANNELS}} = 22.712 \text{ SQ. IN.}$$

$$\text{WELD STRESS, } T_w = \frac{F}{A} = \frac{16562}{22.712} = 727 \text{ PSI}$$

FOR FILLER ALLOY E60150 YIELD STRENGTH = 20,000 PSI (REF. WELDING BY  
KISER ALUMINUM TABLE 11-3-10) SAFETY FACTOR =  $\frac{20,000}{727} = 27$

GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

NUMBER \_\_\_\_\_ DATE 12-1-77  
SUBJECT WELD INSURANCE RE-EVALUATION BY SAINTS SHEET 2 OF 2

WELD CALCULATION

COLUMN - GUSSET - COLUMN (PART NOS. 17, 18, AND 19)

WELD AREA,  $A_w$ :

$$A_w = (.707)(.1875)(4)(7)^{(6)} + (.707)(.1875)(2)(2)(2)(45) = 23.66 \text{ sq. in.}$$

STRESS ON WELD  $\sigma_w = \frac{F}{A} = \frac{16502}{23.66} = 698 \text{ PSI}$

SAFETY FACTOR  $= \frac{20000}{698} = 28$

IN REALITY, THE FORCE THAT WOULD BE APPLIED FROM COLUMNS  
IS FAR LESS THAN 16502 LBS.

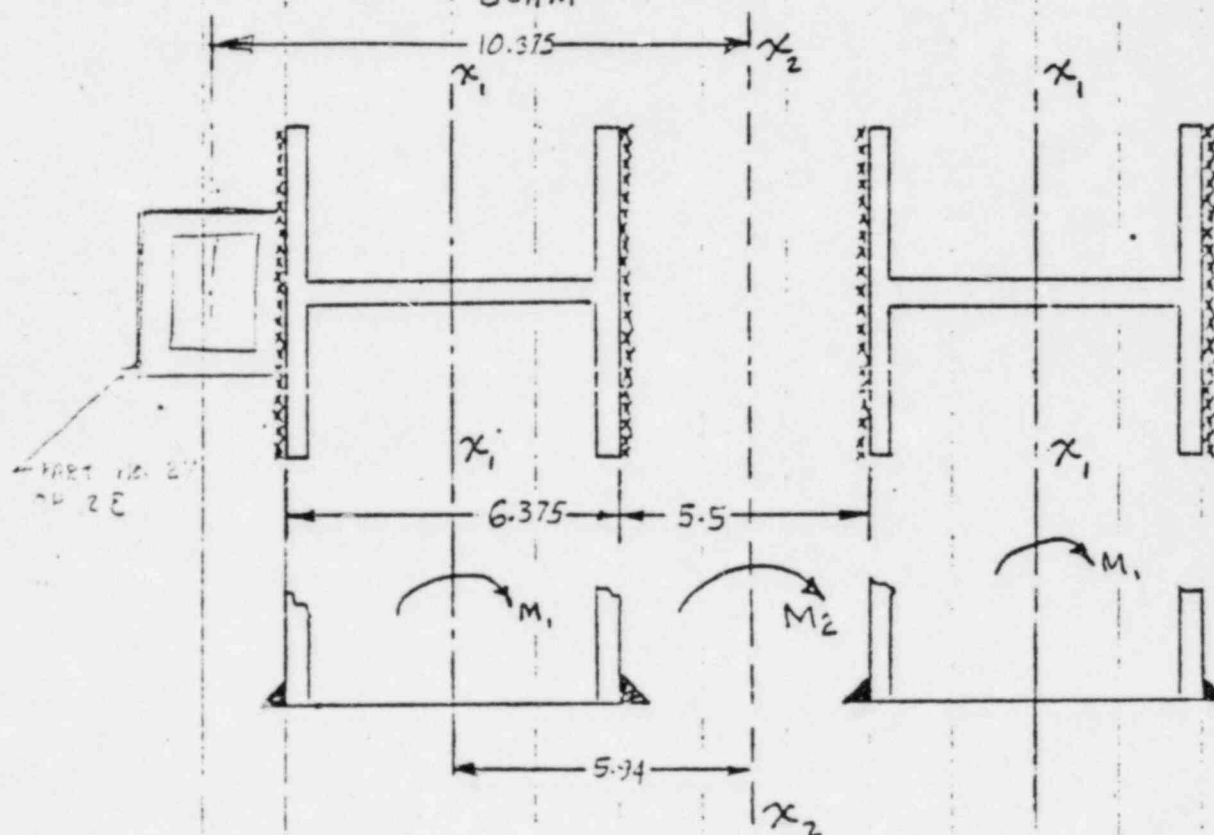
IN ABOVE ANALYSIS, THE STRESS ON GUSSET (PART NO. 25)

IS NOT EVEN CONSIDERED.

# WELD STRESSES ON COLUMN-BASE JOINT

CASE 1) ASSUMING EACH COLUMN CARRIES ITS OWN MOM. AND SHEAR

CASE 2) ASSUMING BOTH COLUMNS ACT AS A SINGLE BEAM



FOR THE COLUMN

$$I_{x_1 x_1} = 21.3 \text{ IN}^4$$

$$A_1 = 3.76 \text{ IN}^2$$

$$C_1 = 3.19 \text{ IN}$$

FOR THE TWO COLUMNS:

$$I_{x_1 x_1} = 2I_{x_1 x_1} + (5.94)^2 (2A_1)$$

$$I_{x_1 x_1} = 2(21.3) + (5.94)^2 (2)(3.76) = 303.11$$

16

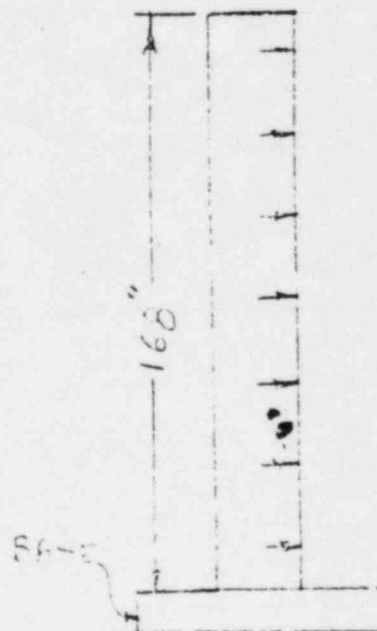
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ENGINEERING CALCULATION SHEET

NUMBER \_\_\_\_\_ DATE JAN 12 - 77  
SUBJECT CRACKS & LOSS OF FUNCTION BY J. GANJET SHEET 01 OF \_\_\_\_\_

IN NEXT PAGE THE ENTIRE RACK, FOR SAKE OF  
CONSERVATION, IS CONSIDERED AS A CANTILEVER BEAM  
WHICH IS UNIFORMLY LOADED ~~HT~~ WITH LENGTH OF 168 IN.

MOMENT AT BASE IS:

$$M = - \frac{WL}{2} = - \frac{(16562)(168)}{2} = 1470458 \text{ IN. LBS}$$



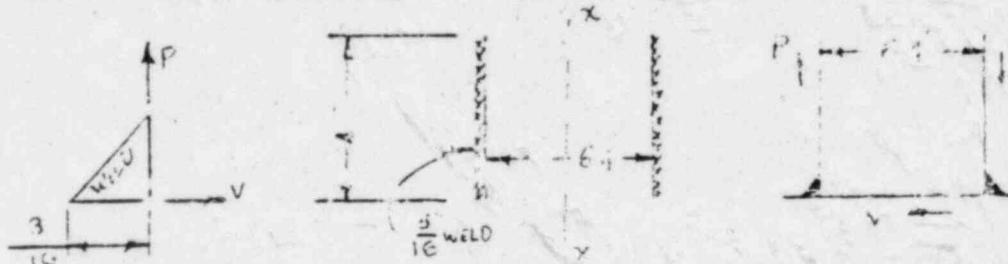


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ENGINEERING CALCULATION SHEET

NUMBER \_\_\_\_\_ DATE \_\_\_\_\_  
SUBJECT CARGO ASSURANCE OF FUNCTION BY J. G. AMET SHEET 10 OF 10

WELD ANALYSIS - CASE I

CONSIDER A SINGLE COLUMN (PIN 16) WHICH IS FIXED AT  
BASE AND SUBJECTED TO BENDING MOMENT



$$\text{MOMENT PER COLUMN} = 14704 \text{ IN-LBS} \div 20 = 735.23 \text{ IN-LBS}$$

$$P = \frac{M}{C} = \frac{735.23}{0.4} = 1838 \text{ LBS}$$

$$V = \frac{15,000}{20} = 750 \text{ LBS (SHEAR PER COLUMN)}$$

$$\text{RESULTANT} = \sqrt{(1838)^2 + (750)^2} = 1980 \text{ LBS}$$

$$\text{STRESS} = \frac{F}{A_w}$$

$$A_w = 2(0.707)(1/8)(4) = 1.07 \text{ SQ IN}$$

$$\text{STRESS} = \frac{1980}{1.07} = 1841 \text{ PSI} < \text{YIELD}$$

$$\text{Y.S. FOR ER 5356} = 20,000 \text{ PSI}$$

$$\text{Y.S. FOR ER 5356-T6} = 30,000 \text{ PSI}$$

NOTE:

IN ABOVE CALCULATION, THE SUPPORT FROM THE DIVIDER (PIN 22) WAS IGNORED.

IF WE CONSIDER THE DIVIDER, THE MOMENT AND SHEAR VALUES FOR THIS

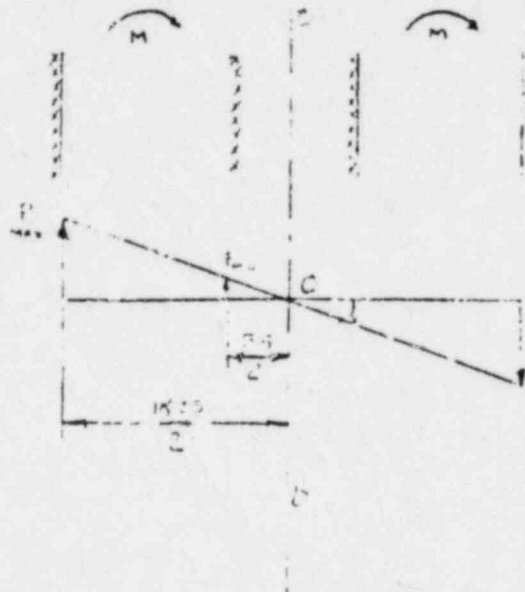
CALCULATION WOULD BE:  $M = 5653 \text{ IN-LBS}$ , AND  $V = 233 \text{ LBS}$  RESPECTIVELY  
(SEE PAGE 5) WHICH WOULD RESULT IN LOT HIGHER SAFETY FACTOR.

GENERAL ELECTRIC CO.  
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ENGINEERING CALCULATION SHEET

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NUMBER \_\_\_\_\_ DATE JAN 3 77  
SUBJECT CARGO ARRIVALANCE OF FUNCTION BY J. GARDNER SHEET 11 OF \_\_\_\_\_

WELD ANALYSIS (CONTINUED) CASE II



ASSUMING THAT A-B AXIS IS  
THE NEUTRAL AXIS FOR THE TWO  
I-BEAMS. THE LINEAR STRESSES  
INCREASE LINEARLY FROM A-B  
AXIS.

$$\sum M_A = 0$$

$$2M = 2P_{max} \left( \frac{18.5}{2} \right) + 2P_{min} \left( \frac{5.5}{2} \right)$$

IN TWO SIMILAR TRIANGLES, WE HAVE:

$$\frac{P_{min}}{5.5} = \frac{P_{max}}{18.5} \Rightarrow P_{min} = \frac{P_{max}(5.5)}{18.5}$$

$$P_{min} = .3 P_{max}$$

MOMENT FOR COLUMN = 73523 IN-LB.

$$73523 = 9.125 P_{max} + 2.15 (.3 P_{max})$$

$$P_{max} = 7340 \text{ LBS}$$

CHECK FOR COLUMN = 751 LBS

$$\text{RESULTANT } R = \sqrt{P_{max}^2 + V^2} = \sqrt{(540)^2 + (540)^2} = 7427 \text{ LBS}$$

$$A_w = 1.07 \text{ in}^2 \text{ (SEE PG 10)}$$

$$s = \frac{7427}{1.07} = 6941 \text{ PSI} \quad \text{COMPARE THIS WITH YIELD STRENGTH OF WELD ON PAGE 10}$$

AGAIN, NO CREDIT WAS TAKEN FOR EXISTENCE OF THE DIVIDER (PIN 22)  
CONSIDERING THE DIVIDER WOULD RESULT IN LOT LESSER STRESS.

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**ENGINEERING CALCULATION SHEET**

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NUMBER \_\_\_\_\_ DATE JAN 4 - 77  
SUBJECT CACRS: APPROPRIATE CALCULATION BY J. GARDNER SHEET 12 OF \_\_\_\_\_

ALTERNATE WELD ANALYSIS

BASED ON PROPERTIES OF WELD TREATED AS A LINE.

(SEE PAGE 7.4-7 TABLES OF REF 4)

WE USE SECTION MODULUS OF WELD,  $S_w$  FOR WELDS SUBJECTED TO BENDING LOADS.

$$S_w = b d$$

$$b = 4$$

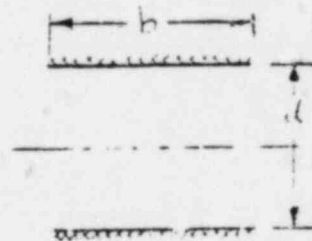
$$d = 0.4$$

$$S_w = (4 \times 0.4) = 1.6 \text{ IN}^2$$

$$f_b = \frac{M}{S_w} = \frac{73523}{1.6} = 2372 \text{ LBS/IN}$$

$$\text{SHEAR} = 751$$

$$\text{SHEAR/IN.} = \frac{751}{2(4)} = 94 \text{ LBS/IN}$$



$$f = \text{RESULTANT} = \sqrt{(2372)^2 + (94)^2} = 2486 \text{ LBS/IN} \quad \text{THIS SHOULD BE THE WELD STRESS}$$

$$f = (\text{ALLOWABLE WELD STRESS})(\text{WELD SIZE IN})$$

KNOWING THAT Y.S. OF WELD = 20,000 PSI, WE CAN SAY THAT ITS

ALLOWABLE IS AT LEAST 15,000 PSI

$$\therefore 2486 \text{ LBS/IN} = (15,000 \text{ LBS/IN}^2)(w) \rightarrow w = .1657$$

THE WELD SIZE USED IS:  $\frac{3}{16}$  WHICH RESULTS IN SAFETY

$$\text{FACTOR OF: } \frac{19}{.1657} = 1.15 \quad (\text{SEE NOTE ON PAGE 10})$$

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**GENERAL ELECTRIC CO.**  
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**ENGINEERING CALCULATION SHEET**

NUMBER \_\_\_\_\_ DATE JAN 6 - 77  
SUBJECT RAIL SCISSOR DRIVE OF FUNCTION BY J GANTZ SHEET 13 OF \_\_\_\_\_

STRESS ANALYSIS OF RACK'S BOLTING PADS

BOLT FLANGE AREA

$$A_b = \frac{\pi D^2}{4} = 3.14 \text{ SQ IN.}$$

NET SECTION AREA

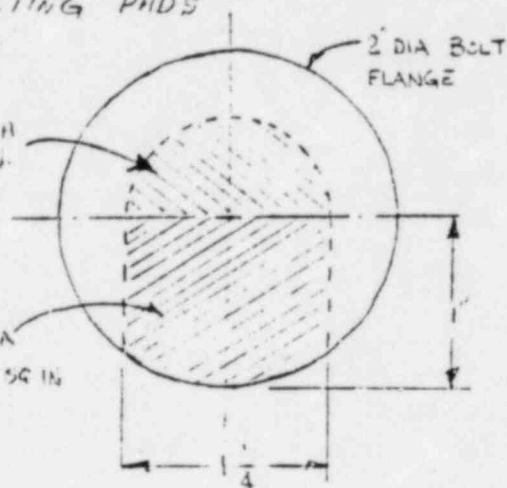
$$A_n = 3.14 - (.6 + .25) = 1.29 \text{ IN}^2$$

TIGHTENING TORQUE AS SHOWN

ON ARRANGEMENT DWG = 80 FT-LBS

THIS ARCH  
IS .6 SQ IN.

THIS AREA  
IS 1.29 SQ IN.



$$(80 \text{ FT-LBS}) \left( 12 \frac{\text{IN}}{\text{FT}} \right) = 960 \text{ IN-LBS}$$

APPROXIMATE RELATION BETWEEN TORQUE AND TENSILE FORCE OF BOLT

$$T = \mu D F \quad \text{WHERE}$$

$T$  = TORQUE, IN-LBS

$D$  = NOMINAL BOLT DIA, IN

$F$  = TENSILE FORCE ON BOLT, LBS

$\mu$  = COEFFICIENT OF FRICTION = .2

$$960 = (.2)(1) F$$

$$F = 4800 \text{ LBS}$$

LOAD ON BOLT AS A RESULT OF OVERTURNING = 2051 LBS (FROM P15)

$$\text{TOTAL LOAD} = 2051 + 4800 = 6851 \text{ LBS}$$

$$\text{STRESS ON BOLTING PAD} = \frac{6851}{1.29} = 5310 \text{ PSI} \quad \text{OK}$$

MATERIAL OF CASTING: ASTM B-108 TYPE 307CA-T6

MIN TENSILE STRENGTH = 23000 PSI

MIN YIELD (AT 0.2% OFFSET) = 16,000 PSI

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NUMBER \_\_\_\_\_ DATE JAN 7 - 77  
SUBJECT CRANE: ASSURANCE OF FUNCTION BY T. GANLEY SHEET 14 OF \_\_\_\_\_

CALCULATION OF NATURAL FREQUENCY IN VERTICAL DIRECTION

$$f_{nv} = 3.13 \sqrt{\frac{k}{W + \frac{1}{3}wl}} \quad (\text{REF. G PG 303 CASE II})$$

THE ABOVE IS THE FORMULA FOR LONGITUDINAL VIBRATION OF UNIFORM BAR OR SPRING, WITH END LOAD  $W$ , AND ITS OWN WEIGHT,  $wl$ , AND

SPRING CONSTANT  $k$  = TENSION REQUIRED PER INCH OF STRETCH.

IN THIS EQUATION  $W$  IS ZERO SINCE WE

HAVE NO LOAD APPLIED TO THE END OF RACK.

ALSO THE WEIGHT OF FUEL BUNDLES DOES

NOT CONTRIBUTE TO VERTICAL VIBRATION.

THEREFORE IT IS EXCLUDED.



$$f_{nv} = 3.13 \sqrt{\frac{3k}{wl}}$$

$$k = \frac{F}{x} = \frac{EA}{l}$$

$$E = \frac{\text{Stress}}{\text{Strain}} = \frac{F/A}{\epsilon} = \frac{F}{\epsilon A}$$

$$\epsilon = \frac{\Delta l}{l}$$

$$\therefore E = \frac{Fl}{A(\Delta l)} \rightarrow \Delta l = \frac{Fl}{AE}$$

$$k = \frac{F}{x} = \frac{FEA}{Fl} = \frac{EA}{l}$$

$$\therefore f_{nv} = 3.13 \sqrt{\frac{3EA}{wl^2}} = \frac{3.13(9)}{l} \sqrt{\frac{EA}{w}}$$

WHERE:

$wl$  = WEIGHT OF EMPTY RACK, LBS

$E$  = MODULUS OF ELAST,  $10^{10}$  PSI

$A$  = CROSS SECTIONAL AREA,  $\text{IN}^2$

$l$  = LENGTH OF RACK, IN

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NUMBER \_\_\_\_\_ DATE JAN 7-77  
SUBJECT CACRSC - ASSURANCE OF EJECTION BY J GANTZ SHEET 13 OF \_\_\_\_\_

$$A = 20(3.76) + 8(1.734) \quad \text{SEE PG 2}$$

$$A = 89 \text{ SQ IN.}$$

$$QD = \frac{2020}{168} = 12 \frac{\text{LBS}}{\text{IN.}}$$

$$f_{mv}^2 = \frac{5.42}{168} \sqrt{\frac{10110 \times 89}{12}} = \frac{(28.17 \times 1000)(89)}{168} = 277.7 \text{ Hz}$$

$$f_{mv}^2 = 1444 \text{ CYCLES/SEC.}$$

BY REFERRING TO CORRESPONDING CURVES (SEE REF. 7),

THIS HIGH NATURAL FREQUENCY IN VERTICAL DIRECTION INDICATES

THAT THE RACK IS QUITE RIGID IN THIS DIRECTION AND

SEISMIC LOADS ARE NOT SIGNIFICANT.



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GENERAL ELECTRIC CO.  
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ENGINEERING CALCULATION SHEET

DATE

13 JAN 77

SHOP ORDER NO. EWA 79927-28

VERIFICATION CALCULATIONS

SUBJECT SPENT FUEL RACKS, CAORSO  
LOSS OF FUNCTION ASSESSMENT BY J.C. Vickersman SHEET 1 OF 15

REFERENCES

1) DWGS.; SPENT FUEL RACK, TOP DWG 762E210  
OUTL 105D4781  
COLUMN 919D992  
TUBE 117C2000  
END CHANNEL 117C2001  
GUSSET 209A72B2  
BASE CASTING 922D246  
DIVIDER 112C3600  
FUEL, FIELD ASSY 159C5242  
BUNDLE OUTL 814E929  
CHANNEL OUTL 829E165

2) SPECS.; LOADING COMBINATIONS AND ACCEPTANCE  
CRITERIA 22A4677

3) LETTER; LOADS FOR CAORSO LOSS OF FUNCTION  
ASSESSMENT, DEC. 21, 1976, FROM  
JOHN CUNLIFFE

4) TEXT; VIBRATION THEORY & APPLICATIONS,  
W. F. THOMSON, © 1965, pp 274-275

GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

DATE 13 JAN 77

SHOP ORDER NO. \_\_\_\_\_

SUBJECT \_\_\_\_\_

BY \_\_\_\_\_

SHEET 2 OF 15PURPOSE

THE PURPOSE OF THESE CALCULATIONS IS TO VERIFY THE CALCULATIONS BY J. KANTEL, 7 JAN 77, FOR ANALYSIS OF THE SPENT FUEL RACKS LOSS OF FUNCTION ASSESSMENT FOR THE CAORSO PLANT.

CALCULATIONS

WEIGHT OF FUEL BUNDLE + CHANNEL

$$645 + 99 = 744 \text{ Lbs}$$

APPROX BUOYANT FORCE ON FUEL ASSEMBLY  
IN WATER,  $F_B / \text{FUEL ASSY.}$

VOL. DISPL BY FUEL BUNDLE 1.1049  $\text{ft}^3$   
CHANNEL .2417  $\text{ft}^3$

ASSUMT.  $\rho_{\text{WATER}} = 62.4 \text{ lb/ft}^3$

$$F_B / \text{FUEL ASSY} = (1.1049 + .2417)(62.4) = 84.032 \text{ Lbs}$$

WEIGHT OF THE RACK = 2020 Lbs

BUOYANT FORCE ON RACK IN WATER.

$$\text{VOL DISPL} = 11.928 \text{ ft}^3$$

$$F_B / \text{RACK} = (11.928)(62.4) = 744.307 \text{ Lbs.}$$

TOTAL WT OF RACK AND FUEL, 20 BUNDLES,  $W_A$ .

$$W_A = 20(744) + 2020 = 16,900 \text{ Lbs.}$$

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ENGINEERING CALCULATION SHEET

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DATE 13 JAN 77

SHOP ORDER NO. \_\_\_\_\_

SUBJECT \_\_\_\_\_ BY \_\_\_\_\_ SHEET 3 OF 15

WET WEIGHT OF FULL RACK,  $W_B$

$$W_B = 16,900 - 20(84.032) - 744.307 \\ = 14,475 \text{ Lbs}$$

THE EQ FOR THE NATURAL FREQUENCY OF THE RACK IS:

$$\omega_N = \pi^2 \sqrt{gEI/W}, \quad W = \text{WT/UNIT LENGTH}$$

ASSUME THAT THE EFFECTIVE LENGTH IS FROM THE CENTER OF THE DIVIDER TO THE TOP OF THE BASE.

$$L = 110.79 \text{ IN.}$$

ASSUMING THAT THE END CONDITIONS ARE CLAMPED AND HINGED, THE VALUE FOR  $(\pi L)^2$  IN THE FUNDAMENTAL MODE IS:

$$(\pi L)^2 = 15.4$$

SOLVING FOR FREQ,  $f_N$

$$f = \frac{\omega}{2\pi}$$

$$\therefore f_N = \frac{15.4}{2\pi L^2} \sqrt{gEI/W}$$

$$g = 386.07 \text{ IN/SEC}^2$$

$$E = 1 \times 10^7 \text{ PSI, ALUM.}$$

GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

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DATE 12 JAN 77

SHOP ORDER NO. \_\_\_\_\_

SUBJECT \_\_\_\_\_

BY \_\_\_\_\_

SHEET 4 OF 15

MOMENT OF INERTIA ABOUT THE CENTER  
OF THE RACK  
I FOR BOX CHANNEL, USING I OF X-SECT  
IF CHANNEL WAS STRAIGHT UP & DOWN.

$$I_0 = \frac{2.500^4 - 2.125^4}{12} = 1.556 \text{ IN}^4$$

I FOR COLUMN,  
DUE TO SCHEDULE, THE VALUE OF MOMENT  
OF INERTIA FOR THE COLUMN WAS  
COMPARED TO STANDARD I BEAMS AND  
FOUND TO BE ACCURATE

$$I_I = 21.3 \text{ IN}^4$$

$$I = \sum [I_n + A_n d_n^2]$$

FOR COLUMNS

$$A = 3.76 \text{ IN}^2$$

$$d = \frac{6.38}{2} + \frac{5.60}{2} = 5.99 \text{ IN}$$

FOR BOX CHANNEL

$$A = 1.73 \text{ IN}^2$$

$$d_1 = \frac{3.5}{2} - 6.38 - \frac{5.6}{2} = 10.43 \text{ IN}$$

$$d_2 = \frac{5.6}{2} - \frac{3.5}{2} = 1.55 \text{ IN}$$

I TOTAL FOR COLUMNS

$$I = 20 [21.3 + (3.76)(5.99)^2]$$

$$= 3124 \text{ IN}^4$$

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Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

DATE 13 JAN 77

SHOP ORDER NO. \_\_\_\_\_

SUBJECT \_\_\_\_\_

BY \_\_\_\_\_

SHEET 5 OF 15

 $I_{TOTAL}$  FOR BOX CHANNEL

$$I_1 = 4 [1.556 + (1.73)(10.43)^2]$$

$$= 759 \text{ IN}^4$$

$$I_2 = 4 [1.556 + (1.73)(1.55)^2]$$

$$= 22.85 \text{ IN}^4$$

$$I = I_1 + I_2 = 759 + 23 = 782 \text{ IN}^4$$

 $I$  FOR THE RACK

$$I = 782 + 3124 = 3906 \text{ IN}^4$$

WEIGHT PER UNIT LENGTH,  $W$   
1<sup>ST</sup> THE WEIGHT FOR THIS VALUE IS  
CONSIDERED TO BE THE WT OF COLUMNS,  
TUBES (BOX CHANNEL) & PLATES (ITEM 12) OVER  
A LENGTH EQUAL TO THE LENGTH OF THE  
COLUMNS

$$WT_1 \text{ OF COLUMNS, } A = 3.76 \text{ IN}^2, L = 168 \text{ IN}, \rho = .098 \frac{\text{LBS}}{\text{IN}^3}$$

$$WT = (3.76)(168)(.098)(20) = 1238 \text{ LBS.}$$

$$WT_2 \text{ OF TUBES, } A = 1.734, L_{COMB} = 1630.24 \text{ IN.}$$

$$WT = (1.734)(1630.24)(.098) = 277 \text{ LBS.}$$

$$WT \text{ OF PLATES, } A = .625, L = 13.75 \text{ IN}$$

$$WT = (.625)(13.75)(4)(.098) = 3.37 \text{ LBS.}$$

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ENGINEERING CALCULATION SHEET

DATE 13 JAN 77

SHOP ORDER NO.

SUBJECT

BY

SHEET 6 OF 15

TOTAL EFFECTIVE WEIGHT PER UNIT LENGTH

$$W = \frac{1238 + 277 + 3}{168} = 9.0357 \text{ Lb/in}$$

THEREFORE THE ANALYTIC NATURAL FREQUENCY IS;

$$f_N = \frac{15.4}{2\pi(110.79)^2} \sqrt{\frac{(386.07)(10^7)(3906)}{9.0357}}$$

$$f_N = 258.1 \text{ CPS}$$

257.9 Hz

2<sup>ND</sup> THE WEIGHT PER UNIT LENGTH, W, IS CALCULATED CONSIDERING THE WEIGHT OF THE FUEL AS AN INTEGRAL PART OF THE RACK.

$$\begin{aligned} \text{TOTAL DRY WEIGHT} &= 16,900 \text{ Lbs.} \\ \text{LENGTH} &= 176.75 \text{ IN} \end{aligned}$$

$$95.615 \text{ Lbs/in}$$

$$f_N = \frac{15.4}{2\pi(110.79)^2} \sqrt{\frac{(386.07)(10^7)(3906)}{95.615}}$$

$$f_N = 79.3 \text{ CPS}$$

$$T = .0126 \text{ SEC}$$



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Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

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SUBJECT

BY

SHEET 7 OF 15

BOTH OF THE FREQUENCIES OBTAINED ARE HIGHER THAN THE DATA AVAILABLE. FAROUK HUSSAIN STATED THAT IN THIS CASE THE VALUES OF  $G$  AT THE END OF THE SCALE SHOULD BE USED. THE DAMPENING FACTOR USED IN THE FOLLOWING DATA IS 4.0%, 2% FOR COMBINED LOADS PLUS 2% FOR SUBMERGENCE IN WATER. THE FOLLOWING IS THE DATA FROM THE RESPONSE SPECTRA FURNISHED BY THE AE, HORIZ.

$$SSE \ G = .375$$

$$SRVD \ G = .6 \times 1.5 = .9 \quad @ \ 36 \text{ CPS}$$

$$CHUCKING = .425 \times 2.0 = .850 \quad @ \ 49 \text{ CPS}$$

THE MULTIPLYING FACTORS ARE FROM JOHN CUNLIFFES LETTER OF 24 SEP 76 TO J.P. HOFFMAN. USING SRSS FOR COMBINING THE  $G$ 'S YIELDS THE FOLLOWING.

$$G_{\text{COMB}} = (.375^2 + .9^2 + .850^2)^{1/2}$$

$G_{\text{COMB}} = 1.293$ HORIZ.
-------------------------------------

30

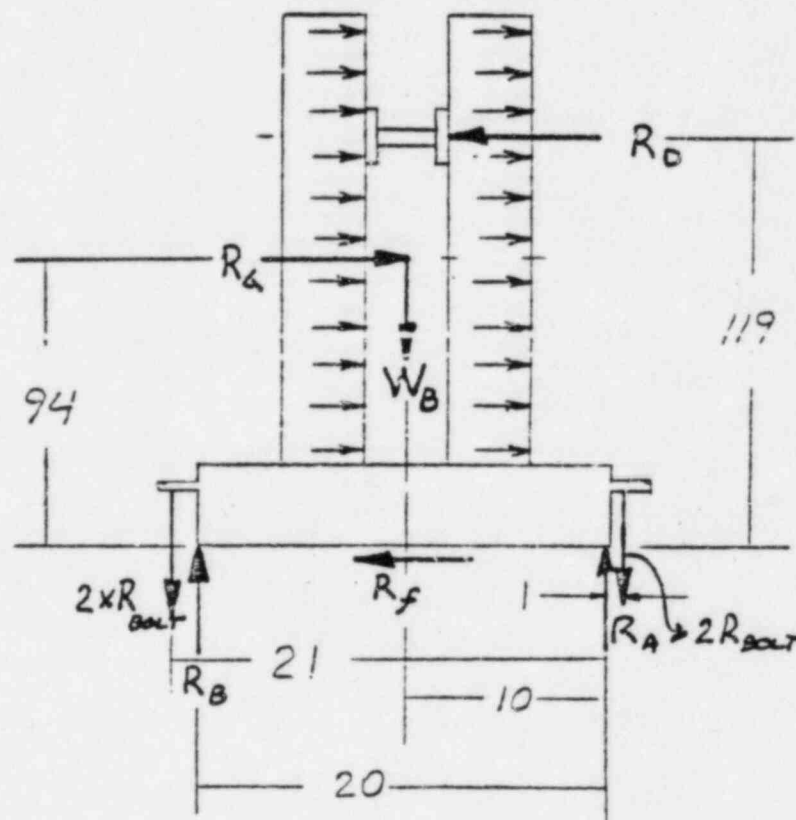
**GENERAL ELECTRIC CO.**  
Nuclear Energy Division  
**ENGINEERING CALCULATION SHEET**

DATE 13 JAN 77

SHOP ORDER NO. \_\_\_\_\_

SUBJECT \_\_\_\_\_ BY \_\_\_\_\_ SHEET 8 OF 15

ASSUMING THAT THE FUEL LOAD IS UNIFORMLY DISTRIBUTED AGAINST THE SIDE OF THE RACK AND THAT THEIR RESULTANT G LOAD AND THE TOTAL WEIGHT ACT THROUGH THE GEOMETRIC CENTER OF THE RACK.



$W_B$  IS THE WET WEIGHT OF FUEL & RACK

$R_A$  IS THE HORIZ. G LOAD

$R_D$  IS THE REACTION AT THE DIVIDER

$R_f$  IS THE FRICTION FORCE

$R_{BOLT}$  IS THE LOAD FROM THE BOLT TORQUE

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SHEET 9 OF 15

$$W_B = \text{DRY WEIGHT} - \text{BUOYANT FORCE}$$

DISPLACED VOLUMES OF WATER

$$R_{ACK} = 11.928 \text{ ft}^3$$

$$F_{UEL} = 20.097 \text{ ft}^3$$

$$F_{. CHANNEL} = 4.835 \text{ ft}^3$$

$$TOTAL DISPLACEMENT = 38.86 \text{ ft}^3$$

$$\begin{aligned} \text{BUOYANT FORCE} &= (38.86 \text{ ft}^3)(62.4 \text{ lb/ft}^3 \text{ H}_2\text{O}) \\ &= 2424.864 \text{ lbs} \end{aligned}$$

$$\therefore W_B = 16,900 - 2425 = \boxed{14,475 \text{ LBS}}$$

$$\begin{aligned} R_L &= G_{LOAD} \times (\text{DRY WEIGHT} + \text{HYDRODYNAMIC}) \\ &= 1.293 (16,900 + 10\% \text{ DRY WT}) \end{aligned}$$

$$R_L = \boxed{24037 \text{ LBS.}}$$

$$R_f = 4(W_B + 4R_{BOLT}) \text{ ASSUMING } u = .2$$

$$R_{BOLT} = \frac{\text{TORQUE}}{K \times \text{BOLT DIA}}, K = .193 \text{ FOR 1" SMC BOLT}$$

$$R_{BOLT} = \frac{(80 \text{ ft-lb})(12 \frac{\text{IN}}{\text{FT}})}{(.193)(1 \text{ IN})} = \boxed{4974 \text{ LBS}}$$

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SHEET 10 OF 15

$$R_f = .2(14,475 + 4(4974)) = \boxed{6874 \text{ Lbs}}$$

SOLVING FOR  $R_D$

$$\sum F_x = R_A - R_D - R_f$$

$$R_D = 24037 - 6874$$

$$R_D = \boxed{17163 \text{ Lbs}}$$

SOLVING FOR THE FLOOR REACTIONS  $R_A$  &  $R_B$ .

$$\sum M_{\text{left}} = R_D(20) - 2R_{\text{BOLT}}(21) - W_B(10) + R_A(144) - R_D(119) + 2R_{\text{BOLT}}(61)$$

$$R_B = \frac{208908 + 144750 - 2259478 + 2042397 - 9948}{20}$$

$$R_B = 6331.45 \approx \boxed{6331 \text{ Lbs}}$$

$$\sum F_y = R_B + R_A - 4R_{\text{BOLT}} - W_B$$

$$R_A = -6331 + 4(4974) + 14,475$$

$$R_A = \boxed{28040 \text{ Lbs}}$$

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DATE 13 JAN 77

SHOP ORDER NO. \_\_\_\_\_  
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LOAD ON DIVIDER WELDS IN TENSION FROM  
1/2 OF THE RACK.

$$\text{LOAD} = 17,163 / 2 = 8581.5$$

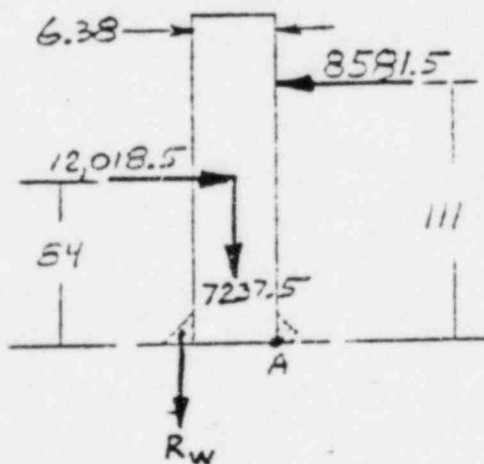
TOTAL LENGTH OF WELD  
3 COLS. BOTH ENDS TIMES WIDTH  
 $3 \times 2 \times 4.62 = 27.72 \text{ IN}$   
2 END CHANNELS TIMES WIDTH  
 $2 \times 2.19 = 4.38 \text{ IN}$

AREA OF WELD, .25 FILLET

$$A_w = (.25 \times .707 \times 27.72 + 4.38) = 5.674 \text{ IN}^2$$

$$\sigma_w = \frac{8581.5}{5.674} = \boxed{1512 \text{ PSI}}$$

WELD STRESSES IN BASE



AREA OF WELD

COL FILLET WIDTH  
 $9 \times .50 \times .707 \times 4.62 = 14.7$

ENDS  
 $2 \times .50 \times .707 \times 2.19 = 1.55$

TOTAL AREA = 16.25 IN<sup>2</sup>

$$\sum M_A = 12,018.5(84) - R_w(6.38) - 7237.5(6.38/2) - 8581.5(111)$$

$$R_w = 5316.59$$

$$\sigma_w = \boxed{327 \text{ PSI}}$$

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SHOP ORDER NO. \_\_\_\_\_

SUBJECT \_\_\_\_\_ BY \_\_\_\_\_ SHEET 12 OF 15

WELD AT BOTTOM OF COL IN SHEAR

$$\text{WELD AREA} = 16.25 \times 2 = 32.50 \text{ IN}^2$$

$$F_s = 12,018.5 - 8581.5 = 3437 \text{ Lb}$$

$$\tau_w = \frac{3437}{32.5} = \boxed{105.75} \text{ PSI}$$

STRESS IN BOLT FLANGE

ASSUME THAT THE LOAD FROM TORQUING THE BOLTS IS NOT RELIEVED BY COMPRESSION OF THE BASE.

ANALYZING FOR SHEAR CUT OF FLANGE

$$\begin{aligned} \text{SHEAR CIRCUMFERENCE} &= (2" \text{ DIA}) \pi - 1.25 \\ &= 5.03 \text{ IN} \end{aligned}$$

$$\text{SHEAR AREA} = (5.03)(1.5)$$

$$A_s = 7.5497 \text{ IN}^2$$

$$\tau_{\text{FLANGE}} = \frac{4974}{7.5497} = \boxed{658.83 \text{ PSI}}$$



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DATE 13 JAN 77

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SUBJECT \_\_\_\_\_ BY \_\_\_\_\_ SHEET 13 OF 15

COMPRESSION OF BASE CASTING AT SUPPORTS.

X-SECT AREA OF WEBS IN COMPRESSION  
IS ASSUMED TO BE THE AREA BETWEEN  
LIGHTENING HOLE SPACING.

$$\text{THICK WEB AREA} = (62)(6.625) = 4.1075 \text{ in}^2$$

THIN WEB AREA MINUS HOLE AREA =

$$(38)(6.625) - (38)(3.00) = 1.3775 \text{ in}^2$$

$$\text{TOTAL } A_x = 5.485 \text{ in}^2$$

MAX COMPRESSIVE LOAD PER SUPPORT

$$\text{LOAD} = 28040 / 2 = 14020 \text{ LBS.}$$

COMPRESSIVE STRESS,  $\sigma_c$

$$\sigma_c = \frac{14020 \text{ LBS}}{5.485 \text{ in}^2} = \boxed{2556 \text{ PSI}}$$

THIS STRESS IS THE MOST CRITICAL  
STRESS IN THE RACK. WHEN COMPARED  
TO THE COMPRESSIVE YLD STR OF 21,000 PSI  
THE F.S. IS:

$$\text{F.S.} = \frac{21,000}{2556} = 8.22 \text{ (HORZ.)}$$

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**GENERAL ELECTRIC CO.**  
Nuclear Energy Division  
**ENGINEERING CALCULATION SHEET**

DATE 13 JAN 77  
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SUBJECT \_\_\_\_\_ BY \_\_\_\_\_ SHEET 14 OF 15

ANALYSIS IN THE VERTICAL DIRECTION.

THE LOAD IN THE VERTICAL DIRECTION  
IS THE RACKS OWN WEIGHT.

THE EQUATION FOR THE NATURAL  
FREQ IS :

$$f_N = 3.13 \sqrt{\frac{3R}{Wl}}, R = \frac{F}{\Delta x}, E = \frac{F/A}{\Delta x/l}$$

$$= 3.13 \sqrt{\frac{3EA}{(Wl)l}}, Wl = \text{OWN WEIGHT}$$

$$A = 20(3.76) + 8(1.734), 2EF \approx 4$$

$$A = 89 \text{ IN}^2$$

$$f_N = 3.13 \sqrt{\frac{3(10^7)(89)}{2020(168)}} = \boxed{277.7 \text{ CPS}}$$

$$T = \frac{1}{f_N} = \boxed{.0036 \text{ SEC}}$$

FROM VERTICAL RESPONSE SPECTRA

$$SSE = .15G$$

$$(SRVD - 20\%)1.1 = \left(\frac{200}{386.07} - 20\%\right)1.1 = .45588G$$

$$CHUGGING \times 1.5 = (.215)1.5 = .3225G$$

COMBINING, SSE + SRVD + CHUG, FOR COMBINED  
LOAD

$$\text{LOAD COMBO} = (.15^2 + .45588^2 + .3225^2)^{1/2} = .5782G$$

GENERAL ELECTRIC

DWG - 39-116007-331 (FINAL)  
35

JOHN CUNLIFFE

RYWELL ARR. CONT.

MC 767

PLACE

DATE JAN-13-77

CC: J.M. SAGER

SUBJECT CAORSO RACKS. ASSURANCE OF FUNCTION.

THE SUBJECT RACK HAS BEEN ANALYZED FOR STRUCTURAL STABILITY WHEN SUBJECTED TO COMBINED LOADS = SEISMIC, CHUGGING, AND SRVD LOADS. BASIS FOR THIS ANALYSIS WAS YOUR LETTER TO ME (DATED 12-21-76) AND DOCUMENT 22A 4677 FOR BWR 4 & 5 FOR MARK II.

RACK IS STRONG AND WILL MAINTAIN ITS FUNCTION WHEN SUBJECTED TO THE COMBINED ABOVE LOADS. THIS ANALYSIS HAS BEEN VERIFIED BY DAVE VICKERMAN WHO IS NOW RESPONSIBLE ENGINEER FOR THESE RACKS (CONCEPT #2).  
DESIGN RECORD FILE NO. IS "DV 762E210"

Gangli

REACTOR SERVICING

1850-283

5-1873

IN YOUR NAME PLAINLY

COMPONENT

INDG & ROOM

PHONE DIAL CODE

37  
GENERAL ELECTRIC CO.  
Nuclear Energy Division  
ENGINEERING CALCULATION SHEET

DATE 13 JAN 77

SHOP ORDER NO. \_\_\_\_\_  
SUBJECT \_\_\_\_\_ BY \_\_\_\_\_ SHEET 15 OF 15

∞ THE MAX LOAD WILL BE

$$\text{MAX LOAD} = 14 + .57824 = 1.57824$$

USING THE LOAD THE MAX VERTICAL LOAD  
ON THE BASE IS:

$$(16,900)(1.5782) = 26,672 \text{ Lbs.}$$

THE STRESS IN THE BASE WEB OVER  
ONE OF THE SUPPORTS IS.

$$\sigma_c = \frac{26,672}{4} / 5.485 = \boxed{1216 \text{ PSI}}$$

### SUMMARY

FROM THE PRECEDING ANALYSIS, THE  
SPENT FUEL STORAGE RACK, LOSS OF  
FUNCTION CALCULATIONS BY JAVAD GANJEI  
CONFIRM THAT THE RACKS RETAIN THEIR  
FUNCTIONAL INTEGRITY UNDER THE NEW  
COMBINED LOADS.

D. C. Vickerman  
13 JAN 77

Attachment 12

**SARGENT LUNDY**ENGINEERS  
CHICAGO

Calc. For SPENT FUEL STORAGE RACKS

HORIZ. SEISMIC RESPONSE STUDY

☒ Safety-Related☐ Non-Safety-Related

Calc. No. 72

Rev. Date

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Client C&amp;E

Project ZIMMER-1

Proj. No. 4130

Equip. No.

Prepared by

L. J. E. E. E.

Date 3/10/79

Reviewed by

Robert J. H. H.

Date 3/12/79

Approved by

Date

NUTECH FILE NO.  
33.803.0551STRUCTURE DESCRIPTION:

SPENT FUEL POOL OF THE REACTOR BUILDING  
Q EL. 627'-9". THE SPENT FUEL STORAGE  
RACKS AND THE DIVIDER BEAM (BY G.E.)  
SPAN BETWEEN I-SECTIONS WITH BUMPER  
GUSSET PLATES (BY S&L) AS A STRUCTURAL  
SYSTEM TO TRANSFER ALL HORIZONTAL  
SEISMIC FORCES TO THE POOL WALLS.

PROCEDURES FOR ANALYSIS FOR DESIGN: TWO APPROACHES FOR SEISMIC  
ANALYSIS WERE CONSIDERED.

PGS 1-16

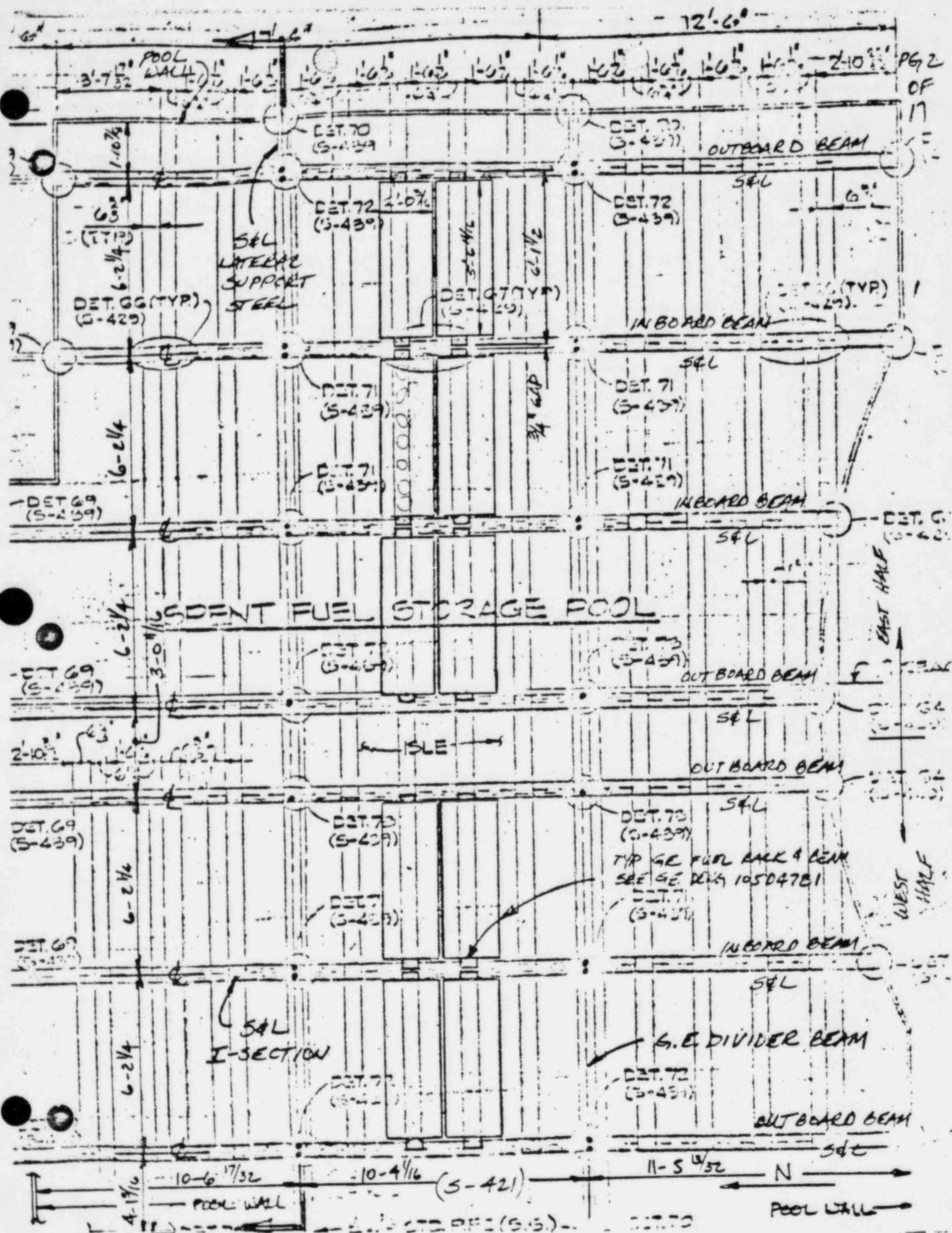
- (1) CONSIDER THE HORIZONTAL (EAST-WEST) SEISMIC RESPONSE OF S&L I-SECTIONS TO BE TRANSFERRED TO THE POOL WALL THRU THE G.E. DIVIDER BEAMS OF THE SPENT FUEL STORAGE RACKS. THE G.E. DIVIDER BEAMS USED AS LATERAL SUPPORTS ARE LOCATED AT APPROXIMATE THIRD POINTS OF THE S&L I-SECTIONS. THE CONNECTION BETWEEN THE LAST I-SECTION AND POOL WALL IS PROVIDED BY S&L. (REF. S-921)

PGS 16-17

- (2) CONSIDER THE HORIZONTAL (EAST-WEST) SEISMIC RESPONSE OF S&L I-SECTIONS TO BE TRANSFERRED TO THE BASE OF THE SPENT FUEL POOL THRU CROSS BRACING OF THE STORAGE RACKS AND THRU SWING BOLTS @ BASE OF RACKS.

DESIGN METHODS & CODES, REFERENCES AND CRITERIAMATERIALSLOADS AND LOAD COMBINATIONSSEE INDIVIDUAL  
CALCULATION  
SHEETS





**SARGENT LUNDY**

ENGINEERS  
CHICAGO

Calc. For **SPENT FUEL STORAGE RACKS**  
**HULL SEISMIC RESPONSE STUDY**

☒ Safety-Related

☐ Non-Safety-Related

Calc. No. **72**

Rev. \_\_\_\_\_ Date \_\_\_\_\_

Page **3** of **17**

Client **C9&E**

Project **EIMMER-1**

Proj. No. **4130-00** Equip. No. \_\_\_\_\_

Prepared by **W. J. L. L. L. L.**

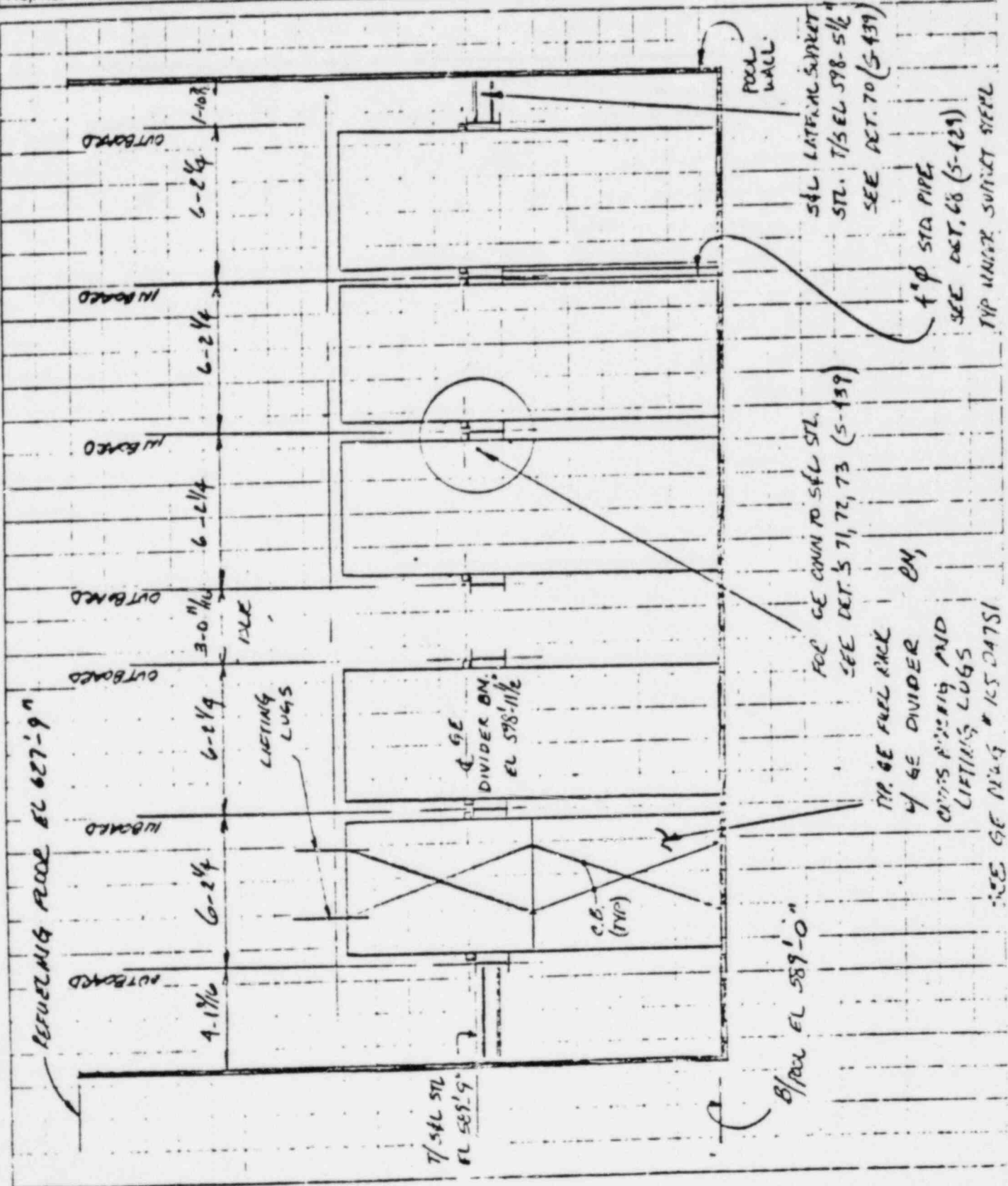
Date **3/10/73**

Reviewed by **Robert J. L. L. L.**

Date **3/10/73**

Approved by \_\_\_\_\_

Date \_\_\_\_\_





Calcs. For SPENT FUEL STORAGE RACKS

DATE SEISMIC RESPONSE: 10/1/77

☒ Safety-Related

☐ Non-Safety-Related

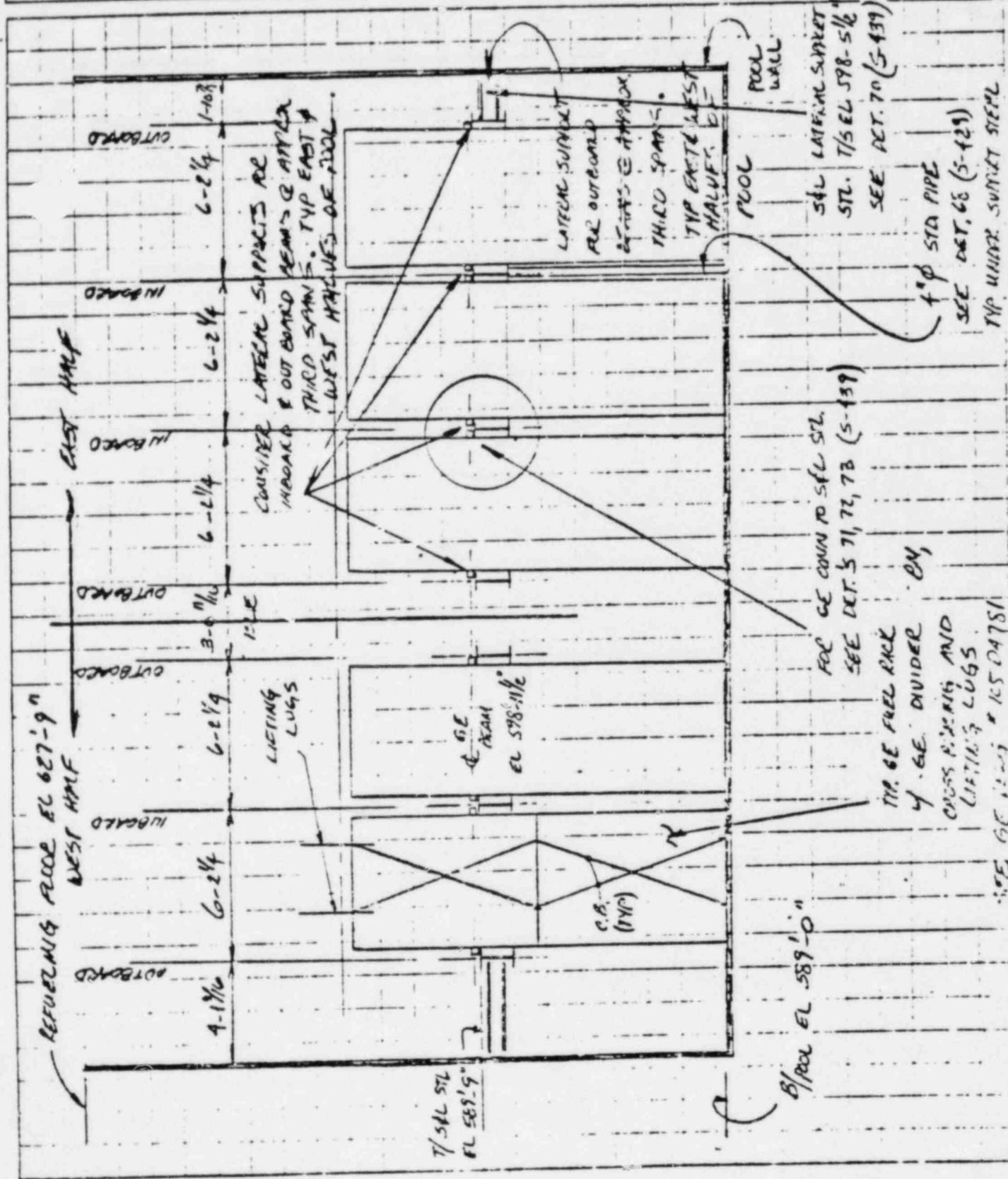
Calc. No. 72

Rev. Date

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Client *CGE*  
 Project *2 INNEI-1*  
 Proj. No. *4120-60* Equip. No.

Prepared by *James J. Kelly* Date *2/16/78*  
 Reviewed by *Michael J. Hatcher* Date *3/13/78*  
 Approved by \_\_\_\_\_ Date \_\_\_\_\_





Client CG & E

Project ZIMAPCC-1

Proj. No. 4130-00

Equip. No.

Prepared by

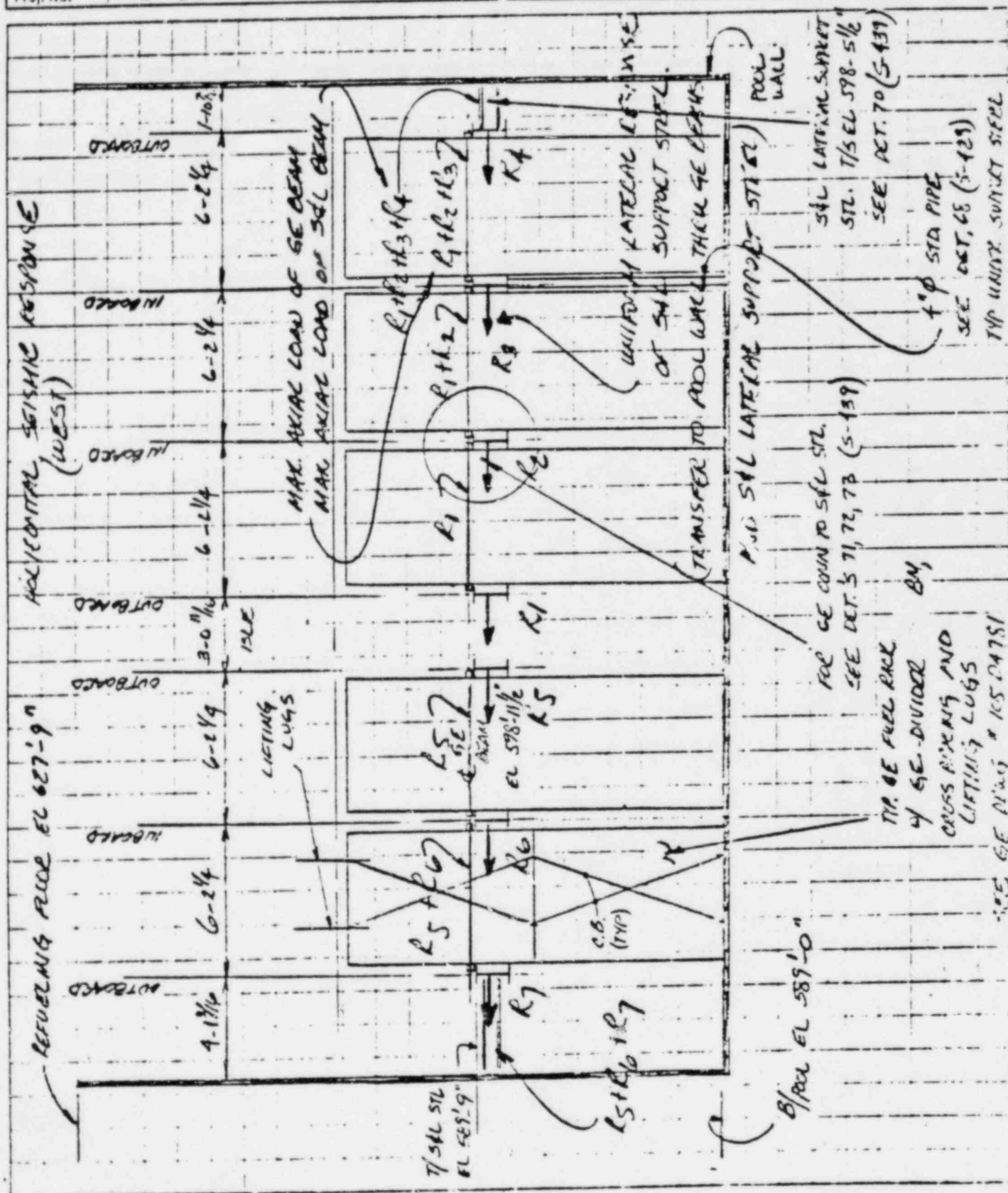
Date 3/10/75

Reviewed by

Date 2/12/78

Approved by \_\_\_\_\_

Date \_\_\_\_\_



Calcs. For SPENT FILM STORAGE RACKS  
(HOME SEARCH RESPONSE) STUDY

<input checked="" type="checkbox"/>	Safety—Related
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Non-Safety-Related

Calc. No. 72.

Rev.	Date
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Page 6 of 17

Client	CGE		
Project	ZINNEP-1		
Proj. No.	4130-00	Equip. No.	

Prepared by James J. Liles

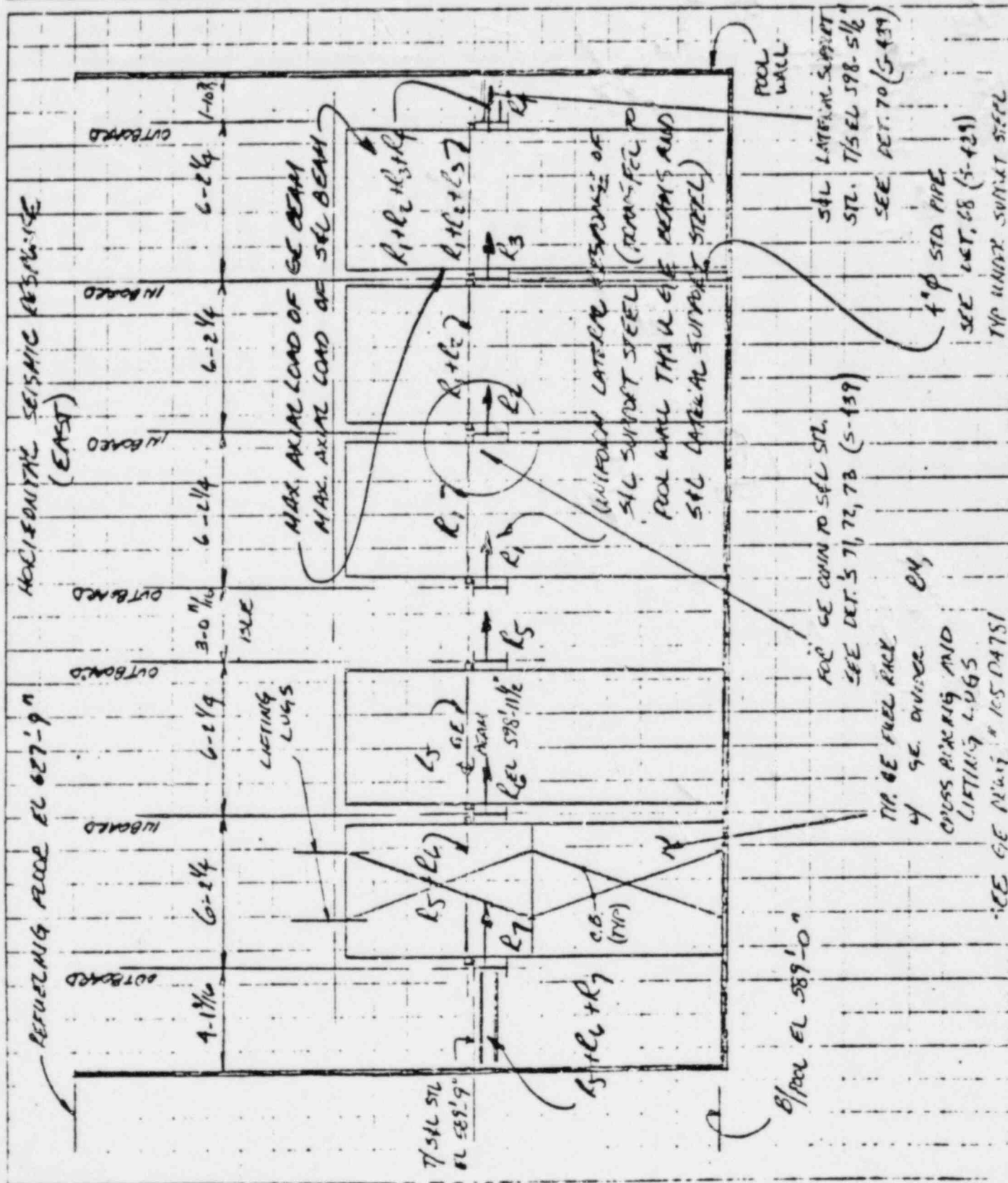
Date 3/10/78

Reviewed by Robert L. Hatten

Date 3/13/75

Approved by

Date \_\_\_\_\_



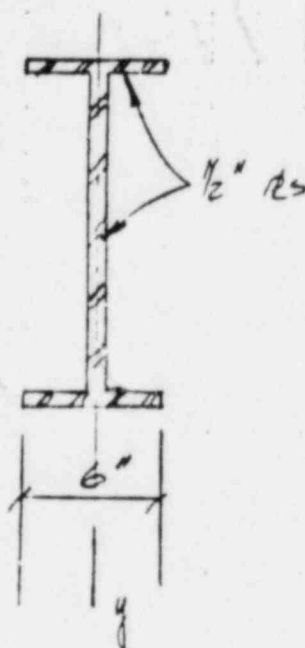
Client CGE  
Project ENHCEL-1  
Proj. No. 4190-00 Equip. No.     

Prepared by James J. Eide Date 3/10/78  
Reviewed by Robert L. Hutton Date 3/13/78  
Approved by      Date     

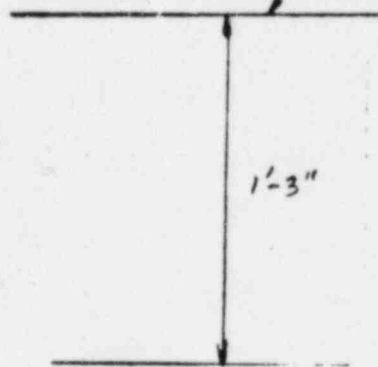
DETERMINE OUTBOARD & INBOARD BEAM FREQUENCIES FOR UNIFORM LATERAL RESPONSE OF SEISMIC OCCURANCE.

SOL-I- SECTIONS OF THE SPENT FUEL POOL.

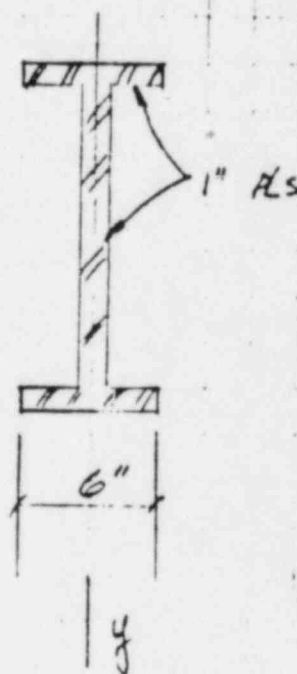
OUT BOARD



T/S EL 598'-9"



IN BOARD



WEIGHT PER FOOT (ASSUME STAINLESS STEEL = 500 #/ft<sup>3</sup>)

OUTBOARD	$\left[ \left( 2 \times \frac{6}{12} \times \frac{0.5}{12} \right) + \left( \frac{14}{12} \times \frac{0.5}{12} \right) \right]$	$500 \text{ #/ft}^3 = 45 \text{ #/ft}$
INBOARD	$\left[ \left( 2 \times \frac{6}{12} \times \frac{1}{12} \right) + \left( \frac{13}{12} \times \frac{1}{12} \right) \right]$	$500 \text{ #/ft}^3 = 87 \text{ #/ft}$





Calc. For <u>SPENT FUEL STORAGE TANKS</u>	
<u>ACTIVE SEISMIC RESPONSE STUDY</u>	
<input checked="" type="checkbox"/> Safety-Related	<input type="checkbox"/> Non-Safety-Related

Calc. No. <u>72</u>
Rev. <u>    </u> Date <u>    </u>
Page <u>8</u> of <u>17</u>

Client <u>CE&amp;E</u>
Project <u>2111-1-1</u>
Proj. No. <u>4130-00</u> Equip. No. <u>    </u>

Prepared by <u>James D. L. Jr.</u>	Date <u>3/10/78</u>
Reviewed by <u>Robert L. Johnson</u>	Date <u>3/13/78</u>
Approved by <u>    </u>	Date <u>    </u>

### SECTION PROPERTIES

OUTBOARD

$$AREA = (2 \times 6 \times \frac{1}{2}) + (14 \times \frac{1}{2}) = 13 \text{ in}^2$$

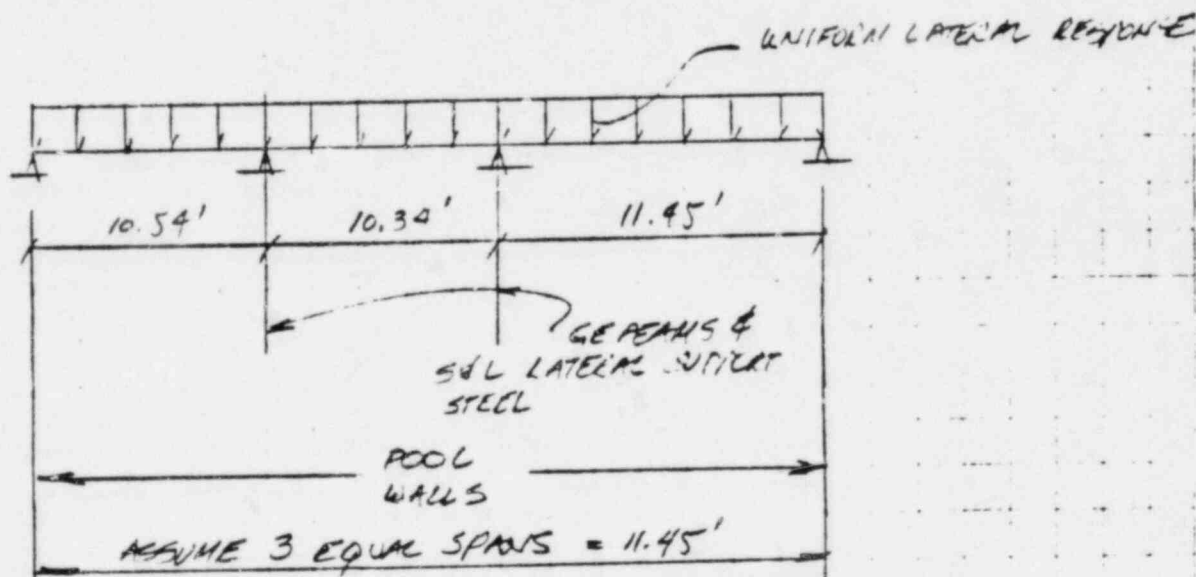
$$I_{yy} = \frac{bh^3}{12} = (2 \times \frac{0.5 \times 6^3}{12}) + \frac{14 \times 0.5^3}{12} = 18.14 \text{ in}^4$$

INBOARD

$$AREA = (2 \times 6 \times 1) + (13 \times 1) = 25 \text{ in}^2$$

$$I_{yy} = \frac{bh^3}{12} = (2 \times \frac{1 \times 6^3}{12}) + \frac{13 \times 1^3}{12} = 37.08 \text{ in}^4$$

BEAM SPAN & BOUNDARY CONDITIONS (SELECT LARGEST LENGTH)



BY APPROXIMATE ANALYSIS TO DETERMINE THE FUNDAMENTAL FREQUENCY OF THE CONTINUOUS BEAM ABOVE, SELECT NATURAL MODE SHAPES OF A SIMPLY-SUPPORTED SINGLE SPAN AND A SIMPLE-FIXED END, SINGLE SPAN. THE FREQUENCIES OF THESE 2 CASES WILL PROVIDE A CONSERVATIVE RANGE OF VALUES IN WHICH TO SELECT CORRESPONDING HORIZ RESPONSES OF SEISMIC OCCURRENCE FOR THE S&L I-SECTIONS.

**SARGENT LUNDY**

ENGINEERS  
CHICAGO

Calc. For SPENT FUEL STORAGE RACKS  
HOBIE SPINNING RESEARCH STUDY

X Safety-Related

Non-Safety-Related

Calc. No. 72

Rev. Date

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Client C-1 E

Project EIMMEL-1

Proj. No. 4190-00 Equip. No.

Prepared by LINDA J. KIDWELL

Date 3/10/78

Reviewed by ROBERT J. HALTOM

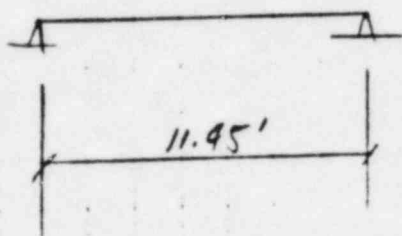
Date 3/13/78

Approved by

Date

SELECT LARGEST SINGLE SPAN

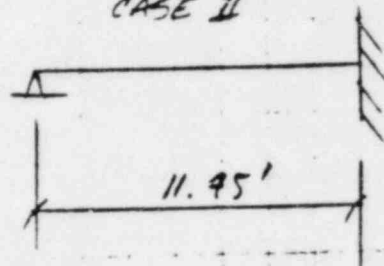
CASE I



$$2\pi f^2 = \omega$$

$$\omega = \frac{\pi^2}{L^2} \left( \frac{EI}{m} \right)^{1/2}$$

CASE II



$$2\pi f = \omega$$

$$\omega \approx \frac{(1.25)^2 \pi^2}{L^2} \left( \frac{EI}{m} \right)^{1/2}$$

FOR BOTH CASES ABOVE, CONSIDER THE FIRST MODE SHAPE ( $r=1$ ), AND CALCULATE THE FREQUENCIES FOR INBOARD AND OUTBOARD BEAMS.

$$\omega = \frac{\pi^2}{L^2} \left( \frac{EI}{m} \right)^{1/2}$$

$$\omega \approx \frac{(1.25)^2 \pi^2}{L^2} \left( \frac{EI}{m} \right)^{1/2}$$

$$\text{WHERE } m = \frac{W}{g}$$

$$\omega = \frac{\pi^2}{L^2} \left( \frac{EIg}{W} \right)^{1/2}$$

$$\omega \approx \frac{(1.25)^2 \pi^2}{L^2} \left( \frac{EIg}{W} \right)^{1/2}$$

$$\text{OR } \omega = \pi^2 \left( \frac{EIg}{W L^4} \right)^{1/2}$$

$$\text{OR } \omega \approx (1.25)^2 \pi^2 \left( \frac{EIg}{W L^4} \right)^{1/2}$$

$$\text{THEN } f = \frac{\omega}{2\pi} = \frac{\pi}{2} \left( \frac{EIg}{W L^4} \right)^{1/2}$$

$$\text{THEN } f = \frac{\omega}{2\pi} \approx \frac{(1.25)^2 \pi}{2} \left( \frac{EIg}{W L^4} \right)^{1/2}$$

WHERE  $E = 29 \times 10^6$  psi

$I = 12$  in<sup>4</sup>

$g = 32.1729$  ft/sec<sup>2</sup> OR 386 in/sec<sup>2</sup>

$W = \#/\text{in}$

$$L = \omega = (11.45)12 = 137.4$$

Client CGFS  
Project ZIMMER-1  
Proj. No. 4130-00 Equip. No.     

Prepared by JAMES D. LITKE Date 3/10/78  
Reviewed by Robert L. Hattis Date 3/13/78  
Approved by      Date     

FOR CASE I

OUTBOARD

$$f_{I_0} = \frac{\pi}{2} \sqrt{\frac{2.4 \times 10^6 (18.14)(366)}{3.75 (137.4)^4}} = 19.36 \text{ cps}$$

INBOARD

$$f_{I_i} = \frac{\pi}{2} \sqrt{\frac{2.4 \times 10^6 (37.28)(366)}{7.05 (137.4)^4}} = 19.91 \text{ cps}$$

FOR CASE II

OUTBOARD

$$1.25^2 f_{I_0} = 30.25 \text{ cps}$$

INBOARD

$$1.25^2 f_{I_i} = 31.11 \text{ cps}$$

OBTAIN THE HORIZONTAL RESPONSE FOR OUTBOARD & INBOARD BEAMS FROM THE RESPONSE SPECTRA PLOTS USING A FREQUENCY RANGE OF 19-30 cps. REFERENCE SOIL-STRUCTURE INTERACTION (SSI) SEISMIC RESPONSE SPECTRA AND SAFETY RELIEF VALVE (SRV) RESPONSE SPECTRA. CONSERVATIVELY SELECT READINGS FROM THE REACTION BUILDING SLABS @ EL. 627'-9" IN EAST & WEST DIRECTION ONLY. FOR SRV, HIGHEST ELEV. OF RESPONSE GIVEN IS EL 601'-7".

A. WICKING LOADS (SERVICE CONDITION)  $SSI + SRV (= OBE + SRV)$

B. YIELD LOADS (ACCIDENT CONDITION)  $SSI (= DBE)$

LOAD A  
(FOR WORKING LOADS)

$$SSI = 0.34 g$$

$$SRV = 0.095 g$$

$$SSI + SRV = 0.435 g$$

(GOVERNS  
REF. PG 12 & 14)

LOAD B  
(FOR YIELD LOADS)

$$SSI = 0.20 g \quad \text{--- (REF. PG 13)}$$

THE ABOVE  $g$  VALUES CORRESPOND TO THE % OF CRITICAL DAMPING AS FOLLOWS

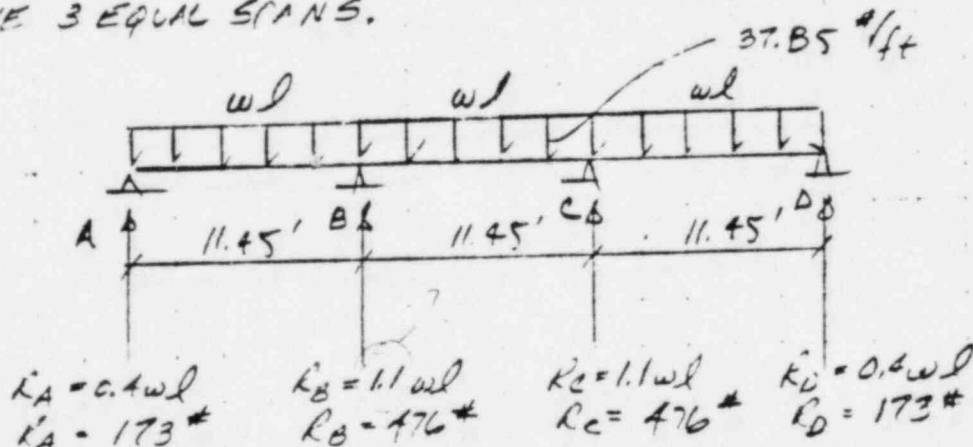
STRUCTURE	OBE	OBE
H.S. BOLTED STL. FIXED STRUCTURE	5%	10%
REF. S&L DESIGN CRITERIA FOR EINMEC-1 PROJECT		

RESPONSES

0  $45 \text{ #/ft} (0.435) = 19.58 \text{ #/ft}$

INBOARD  $87 \text{ #/ft} (0.435) = 37.85 \text{ #/ft}$

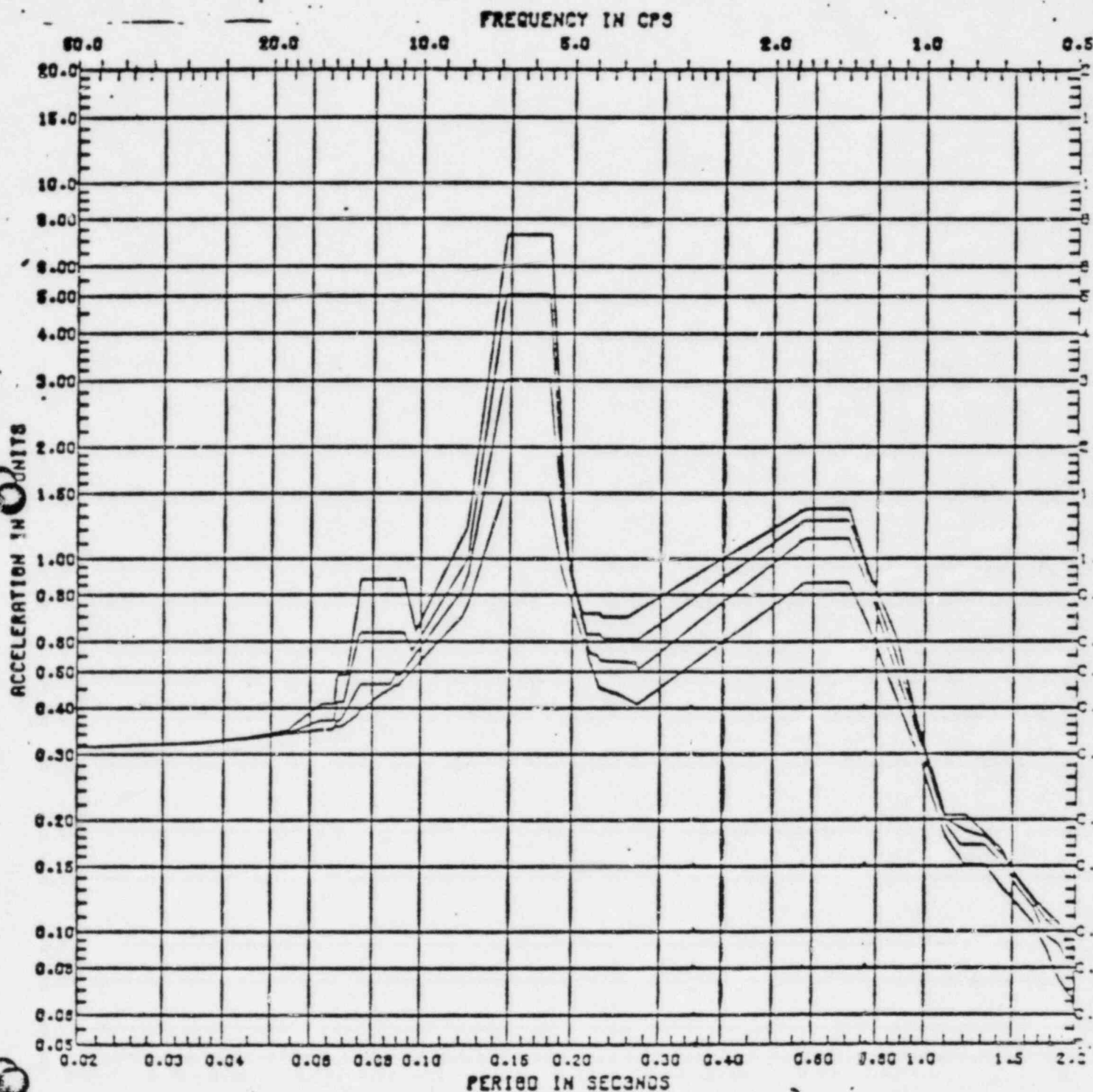
DETERMINE THE RESPONSES @ LATERAL SUPPORT PTS.  
REF. AISC PG 2-210, #36. CONSIDER INBOARD BEAM FIRST.  
ASSUME 3 EQUAL SPANS.



SARGENT & LUNDY  
ENGINEERS

14 JUL 76  
SL180

ZIMMER1 SE-STRUCT.HOR.895.SLAB 6 Y  
DESIGNER O.E. Lev CHECKER B. P. Jain  
DESIGN SPECTRA AT JOINT/SLAB  
PEAKS WIDENED BY 10% ON EACH SIDE  
DAMPING 0.005 0.010 0.020 0.050  
PAGE 12 OF 17



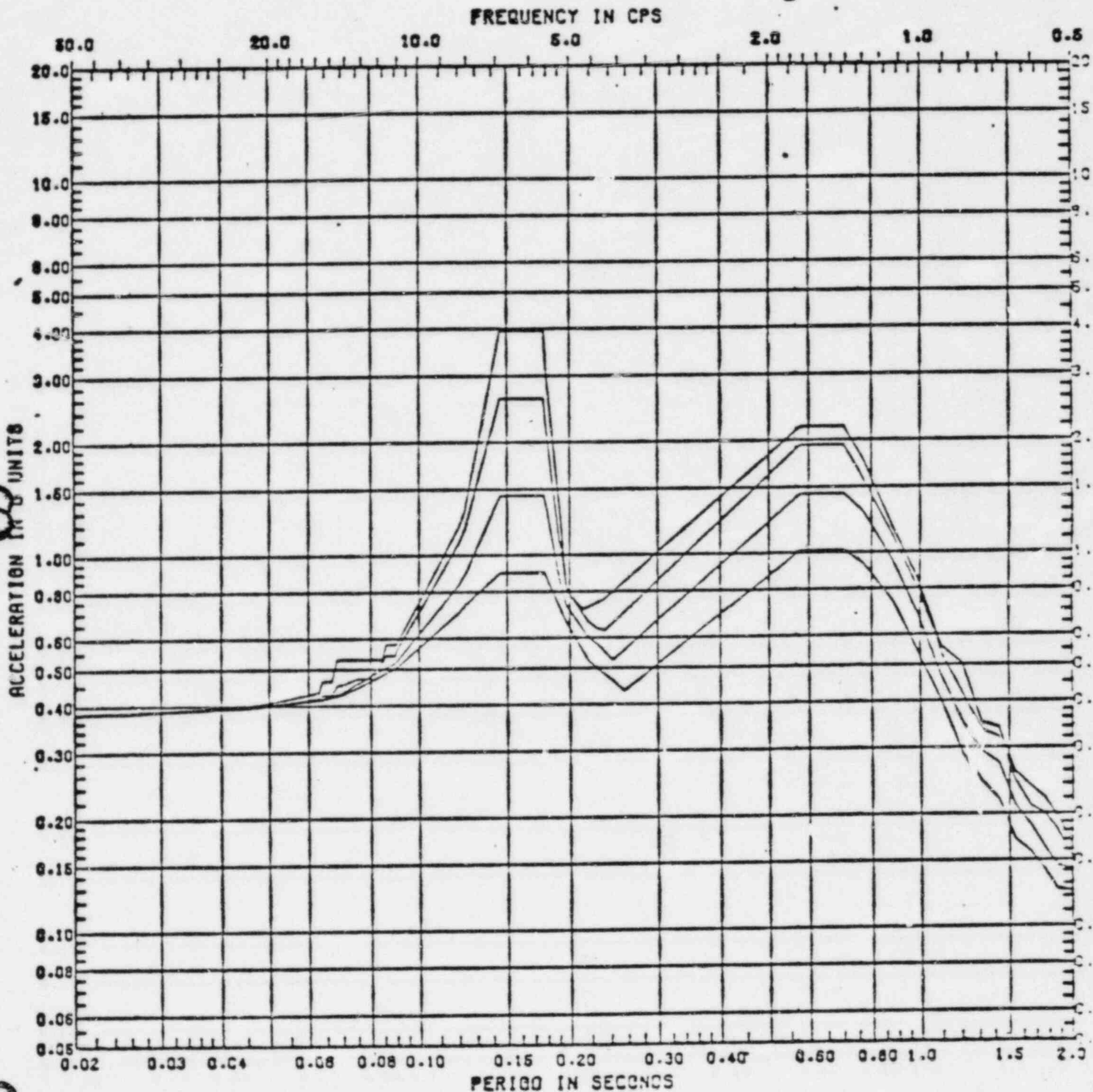
O.B.E. Horiz. Response Spectra E-W Component SPECTRA NO. 6-B  
ELEVATION 627'-9"  
LOCATION Reactor Building Slab REVISION NO. 0



SARGENT & LLOYD  
ENGINEERS

28 JUL 76  
8290EL

ZIMMER, 4130'S, SOIL-STRUCT. HORIZ. DBE  
DESIGNER O.A. LOV CHECKER B.P. Jain  
DESIGN SPECTRA AT JOINT/SLAB 6 Y-COMP  
PEAKS WIDENED BY 10% ON EACH SIDE  
DAMPING 0.010 0.020 0.050 0.100  
PAGE 13 OF 17



D.B.E. Horiz. Response Spectra E-W Component  
ELEVATION 627'-9"  
LOCATION Reactor Building Slab

SPECTRA NO. 6-D

REVISION NO. 0



## ENGINEERS

191SWC

4130-15

SDD-END-021

ZIMMER SEQ-SRY-RSO-ENV-NH242

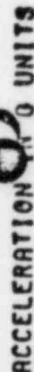
DESIGNER: J. C. H. CHECKER

DESIGN SPECTRA AT JOINT, SLAB

PEAKS WIDENED BY 20% ON EACH SIDE

DAMPING 0.005 0.010 0.020 0.050 0.100

PAGE 14 OF 17



HORIZ      RESPONSE SPECTRA

ELEVATION 601'-7"

LOCATION REACTOR BUILDING

SPELTRA NO. 5304-1

REV. SIGN NO. 2

**SARGENT LUNDY**

ENGINEERS

Calc. No. 72

Rev. Date

Page 15 of 17

X Safety-Related

Non-Safety-Related

Client C&D E

Project ZIMMER-1

Proj. No. 4130-00

Equip. No.

Prepared by

Date 5/1/78

Reviewed by

Date 3/13/78

Approved by

Date

NOW CONSIDER OUTBOARD BEAM

$$R_A = R_D = 173 \left( \frac{19.55}{27.85} \right) = 90 \#$$

$$R_U = R_C = 476 \left( \frac{19.55}{27.85} \right) = 246 \#$$

DESIGN PROCEDURE #1

MAX. AXIAL LOAD OF GE DIVIDER BEAM (REF. PGS 5 & 6) =  $R_1 + R_2 + R_3$

WHERE  $R_1$  = INTERIOR SUPPORT REACTION OF OUTBOARD BM  
 $R_2 = R_3$  = " " " " " INBOARD "

$$R_1 = 246 \#$$

$$R_2 = R_3 = 476 \#$$

$$R_1 + R_2 + R_3 = 1198 \#$$

MAX. AXIAL OF STL BEAM @ POOL WALL (REF PGS 5 & 6) =  $R_1 + R_2 + R_3 + R_4$

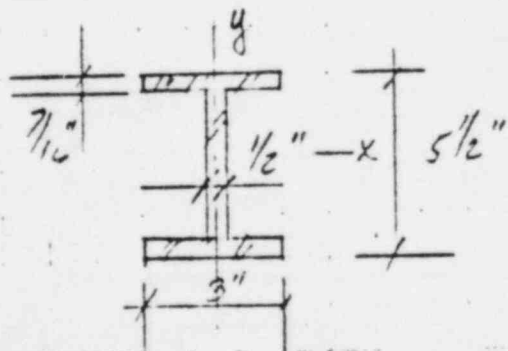
WHERE  $R_4 = R_1$

$$R_1 + R_2 + R_3 + R_4 = 1444 \#$$

SECTION PROPERTIES OF GE DIVIDER BEAM

REF. GE DRWG # 10504781 & FIELD DATA PER TELEPHONE

CONVERSATION BETWEEN J. RIDGE (SFL) & L. KRANITZ (KEI), 3/10/78.



$$AREA = (2 \times 3 \times 7/16) + (4 \times 5/8 \times 1/2) = 4.94 \text{ in}^2$$

$$I_x = 2 \left[ \frac{3(7/16)^3}{12} + 1.3125(2.53)^2 \right] + \frac{0.5(4 \times 1/2)^3}{12}$$

$$I_x = 20.97 \text{ in}^4$$

Client CG&E  
Project FINNER-1  
Proj. No. 4130-00 Equip. No. \_\_\_\_\_

Prepared by James J. Lidge Date 3/10/78  
Reviewed by Robert J. Hutton Date 3/13/78  
Approved by \_\_\_\_\_ Date \_\_\_\_\_

$$S_x = 20.97 / 2.75 = 7.63 \text{ in}^3$$

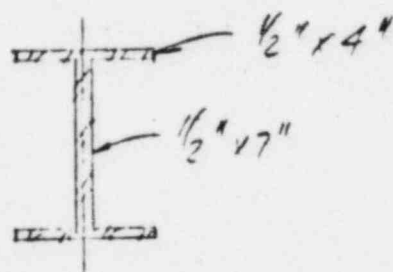
$$I_y = 2 \times \frac{7/16 (3)^3}{12} + 4 \times \frac{5/8 (0.5)^3}{12} = 2.02 \text{ in}^4$$

$$S_y = 2.02 / 1.5 = 1.34 \text{ in}^3$$

MAX. AXIAL STRESS OF SE DIVIDER BEAM

$$f_a = 1.198 / 4.94 \text{ in}^2 = 0.24 \text{ ksi}$$

MAX. AXIAL STRESS OF SFL BEAM @ POOL WALL (REF DET. TO S-439)

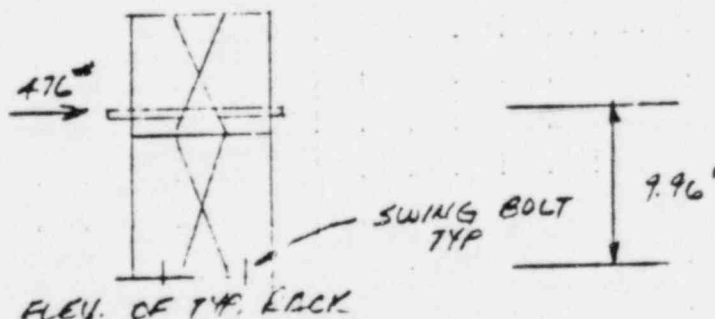


$$A_{\text{REA}} = (2 \times 1/2 \times 4) + (1/2 \times 7) = 7.5 \text{ in}^2$$

$$f_a = 1.446 / 7.5 \text{ in}^2 = 0.19 \text{ ksi}$$

DESIGN PROCEDURE #2

ASSUMING THE LATERAL RESPONSES OF SFL SUPPORT STEEL TO TRANSFER INTO THE SE BEAM AND THEN DISSIPATE THROUGH-OUT EACH INDIVIDUAL SPENT FUEL RACK, THE MAXIMUM LOAD TAKEN TO THE SWING BOLTS AT THE RACK BASE WOULD BE ONLY ONE INTERIOR SUPPORT RESPONSE OF AN INBOARD BEAM.



**SARGENT LUNDY**

ENGINEERS  
CHICAGO

For SPENT FUEL STORAGE RACKS  
MOORE SEISMIC RESILIENCE STUDY

☒ Safety-Related

☐ Non-Safety-Related

Calc. No. 72

Rev. Date

Page 17 of 17

Client CYRE  
Project ZIMMER-1  
Proj. No. A130-CO Equip. No.

Prepared by James D. Smith Date 2/10/75  
Reviewed by Robert L. Hatter Date 2/12/75  
Approved by \_\_\_\_\_ Date \_\_\_\_\_

OVERTURNING MOMENT PER SWING BOLT TENSION

$$M = P_c = 0.476(9.96) = 4.74^{1k}$$

FORCE COUPLE OF OVERTURNING MOMENT

$Fd = M$  WHERE  $d$  = C-C SPACING OF SWING BOLTS  
ON EACH RACK

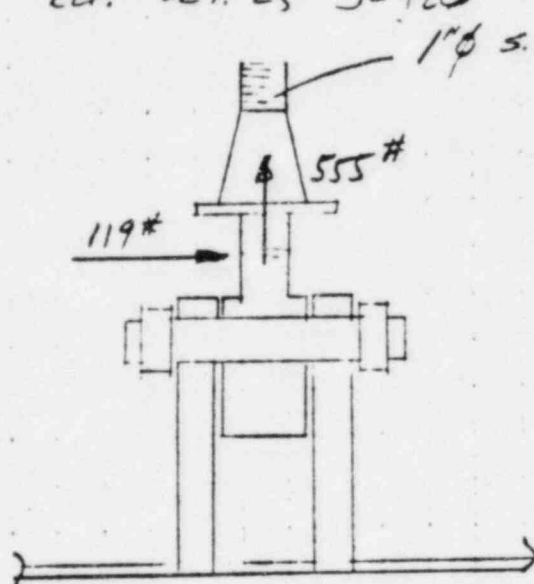
$$d = 4' 3\frac{1}{4}" = 57.25" = 4.27'$$

REF. PLAN S-421

$$F = M/d = 4.74^{1k} / 4.27' = 1.11^{1k} \text{ TENSION}$$

SWING BOLT LOADING (4 BOLTS/RACK 2 EA. SIDE)

REF. DET. 25 S-426



1" S.S. BOLT B-UNC-2A  
SHEAR =  $476/4 = 119^{1k}$

$$\text{TENSION} = 1.11/2 = 555^{1k}$$

PER  
BOLT

LOADS ARE TOO SMALL TO  
CONSIDER ANY APPRECIABLE  
STRESSING.

Attachment 13

1	1	11111111	11	11	111111	111111	11111111	11111111	MPV06JP
11	11	11	11	11	11	11	11	11	MPV06JP
111	111	11	11	11	11	11	11	11	MPV06JP
11111111	11	11	11	11	11	11111111	11	11	MPV06JP
11	11	11	11	11	11	11	11	11	MPV06JP
11	11	11111111	11	11	11	11	11	11111111	MPV06JP
11	11	11	11	11	11	11	11	11	MPV06JP
11	11	11	1111	11	11	11	11	11	MPV06JP
11	11	11	11	111111	111111	111	11		MPV06JP

NUTECH Engineers

San Jose, Ca.

Zimmer Spent Fuel Storage Rack Analysis

CLIENT	=	CINCINNATI GAS & ELECTRIC Co.
PROJECT NAME	=	SEISMIC REQUALIFICATION ANALYSIS
JOB NUMBER	=	CGE-0311
FILE NUMBER	=	33.083.0551
COMPUTER CODE	=	STARDYNE
RUN NUMBER	=	MPV06JP
MICROFICHE NUMBER	=	NONE
REPORT NUMBER	=	CGE-03-218

PREPARED BY/DATE: Mark Voutyras 10/12/81  
Mark Voutyras

CHECKED BY/DATE: A. Javid 10/12/81  
Ahmad Javid

Start



WESTERN CYBERNET CENTER

\*\*\*\*\*  
ATTENTION : USERS OF THE NEW CALCOMP 1051 PLOTTER AT THE  
LOS ANGELES DATA CENTER.  
\*\*\*\*\*

SCOPE 3.4 USERS, PLEASE REFER TO "EXPLAIN,LAPLOTS" IF LOGGED IN  
NDS, OR "SYSBULL,46" IF LOGGING IN SCOPE 3.4, (VIA A BATCH TER-  
MINAL) FOR INSTRUCTIONS NEEDED TO DRAW SCOPE ORIGIN PLOTS.  
\*\*\*\*\*

OVER THE COUNTER PROCESSING AT W.C.C.  
-----

ON MONDAY, SEPTEMBER 14, 1981, THE TERMINAL OPERATIONS OF THE  
WESTERN CYBERNET CENTER (CENTRAL SITE) WILL MOVE TO A NEW  
LOCATION AT 1190 BORREGAS, IN SUNNYVALE. (RIGHT BEHIND THE  
CURRENT CYBERNET CENTER AT 215 MOFFETT PARK DRIVE)  
ANY JOBS DIVERTED TO UN=C (CENTRAL SITE) WILL COME OUT AT THE  
NEW BUILDING.

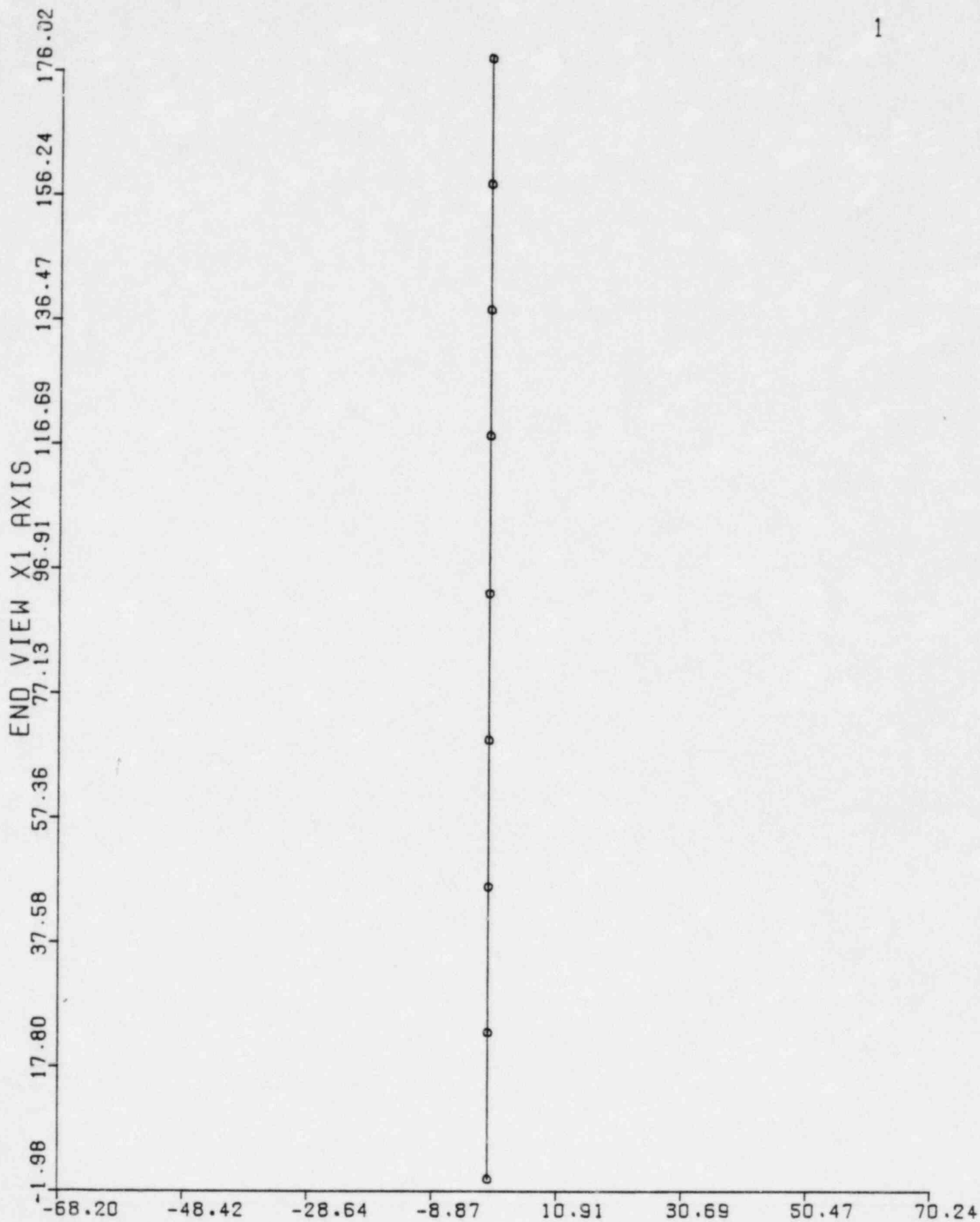
PLEASE NOTE THE NEW HOURS OF TERMINAL OPERATION OVER-THE-COUNTER

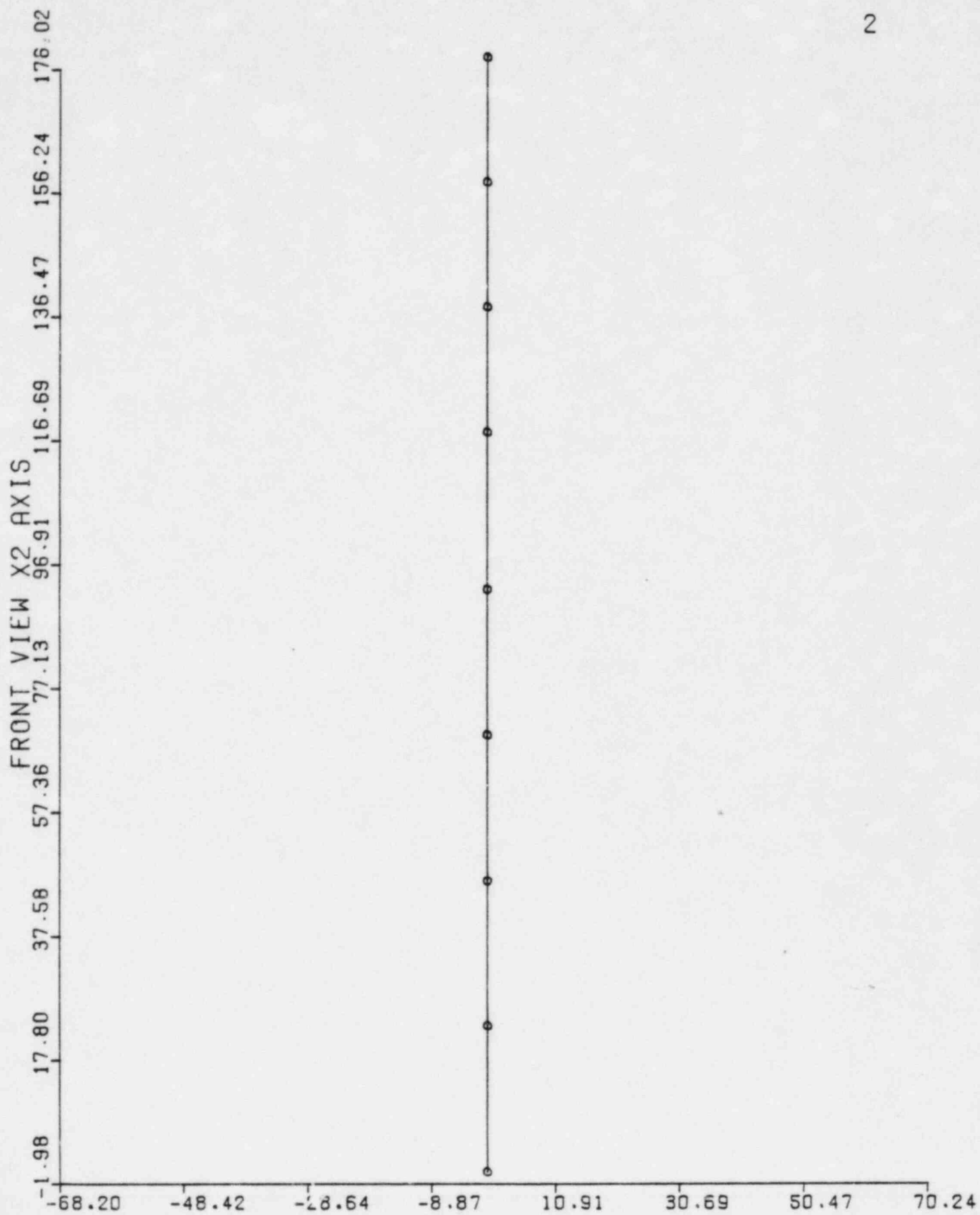
MONDAY - FRIDAY	0800 - 2000
SATURDAY	0800 - 1700
SUNDAY	CLOSED

FOR ADDITIONAL INFORMATION, PLEASE CONTACT THE CYBERNET SUPPORT  
GROUP OR YOUR MARKETING REPRESENTATIVE.  
\*\*\*\*\*

\*\*\*\*\*  
\*\*\* ENTERING PHASE 1 \*\*\* RUN DATE = 10/12/81 TIME OF DAY 14.41.29 \*\*\*  
\*\*\*\*\*

\*\*\*\* GEOMETRY READ, PRINT AND CHECK LINK \*\*\*\*





S S  
S S  
SSSSSSSSSSSS  
S S  
S S

```
*****  
S T A R D Y N E   B U L L E T I N S  
*****  
  
A STARDYNE INFORMATION BULLETIN IS AVAILABLE  
WHICH DESCRIBES IMPORTANT CHANGES CONCERNING THIS  
RELEASE LEVEL OF THE PROGRAM. IN ORDER TO ACCESS  
THIS PULLETTIN - ENTER THE FOLLOWING CONTROL CARDS..  
AT SCOPE 3.4 AT NOS 1  
  
APPLIC(STARPUL) ATTACH(STARBUL/UN=LIBRARY)  
REWIND(STARPUL) REWIND(STARBUL)  
COPYBF(STARBUL,A) COPYBF(STARBUL,A)  
REWIND(A) REWIND(A)  
COPYSPE(A,OUTPUT) COPYSB(A,OUTPUT)
```

INPUT \*\*\*

[illegible]

CARD NO	*****	CARD TYPE
1	START	START
2	TAPE2 CREATION DATE 10/02/81, TIME 15.18.06, STAR 3.0 LEVEL SEP01/81	TAPE
3	SPENT FUEL STORAGE RACK	SPEN
4	MATLG 16063-T5 AL 10.3E6 0.334 1.254	MATLG
5	END	END
6	NODEG 1 5 1 0.0 0.0 0.0 0.0 0.0 93.0	NODEG
7	NODE 6 0.0 0.0 118.0	NODE
8	NODEG 7 9 1 0.0 0.0 138.0 0.0 0.0 178.0	NODEG
9	NODE 10 2.0 0.0 0.0	NODE
10	END	END
11	RESTG 1 123456	RESTG
12	END	END
13	WGHT 9 285.0 2165.0 0.0	WGHT
14	WGHT 1 385.0 2165.0 0.0	WGHT
15	WGHTG 2 8 1 769.0 4330.0 0.0	WGHTG
16	END	END
17	BEAMG 1 8 1 1 2 1 10 1 1	BEAMG
18	END	END
19	BPROP1 1 75.52 31269.0 3101.0 28168.0 0.85 0.85	BPROP
20	END	END
21	MADDX 6 1 877.4 5.64E6	MADDX
22	END	END
23	FIXED 10	FIXED
24	END	END
25	WASNOWX 9 5 3 8 4 4 6 9 5 2 7 7 8 3 2 6	WASNO
26	WASNDAT1 2 1 2 12 12 6 2 48 24 24	WASND
27	END	END
29	MODAL ANALYSIS OF SPENT FUEL STORAGE RACK	MODA
30	DYNAMIC 2	DYNAM
31	TAPE4G 1 9999 1 11 1	TAPE4
32	ENDMODEL	ENDMO

TAPE2 CREATION DATE 10/02/81, TIME 15.18.06, STAR 3.0 LEVEL SEP01/81

SPENT FUEL STORAGE RACK

GEOMETRY PROCESSING OPTIONS---

GEOMETRY INPUT FILE	(NFILE) =	2
ACCELERATION OF GRAVITY	( G ) =	.386-0000E+03
DOF PER NODE	(JDOF) =	6
NODE REORDER	(IRENUM) =	0.0
GEOMETRY PLOTS	(IGEOMP) =	0
DEFORMED PLOTS	(IVECIP) =	0
PLOT VIEW SELECTOR	(IPVIEW) =	0
PLOTTER TYPE	(PLTYPE) =	SC420
PLOT SYMBOL	(PSYM) =	0
CALCOMP PLOT SIZE	(PSIZE) =	1.0

\*\*\*\*\* MATERIAL PROPERTY TABLE \*\*\*\*\*

---MATERIAL---							
NUMBER	NAME	MODULUS OF ELASTICITY E1/E2	POISSONS RATIO PR1/PR2	SHEAR MODULUS G/GTSHK	DENSITY	COEFFICIENT OF THERMAL EXPANSION ALPH1/ALPH2	DAMPING COEFFICIENT
MATL	1 6063-T5 AL	1.030000E+07 1.030000E+07	3.340000E-01 3.340000E-01	3.860570E+06 3.860570E+06	1.254000E+00	0. 0.	0.



\*\*\* NODAL COORDINATE TABLE \*\*\*

NODE	X1	X2	X3
NODE 1	0.	0.	0.
NODE 2	0.	0.	0.
NODE 3	0.	0.	0.
NODE 4	0.	0.	0.
NODE 5	0.	0.	0.
NODE 6	0.	0.	0.
NODE 7	0.	0.	0.
NODE 8	0.	0.	0.
NODE 9	0.	0.	0.
NODE 10	0.	0.	0.

--- MAXIMUM ALLOWABLE NODE NUMBER BY ANALYSIS TYPE ---

	FOR CM277700	FOR CM377700
STAR STATIC	1700	4000
STAR LANCZOS	1500	4000
STAR HOR/GUYAN	1300	2500
STAR INV.ITER.	1000	1300
STAR SUBSTRUCTURE	1700	3500
DYNRE 1		NO LIMIT
DYNRE 2		NO LIMIT
DYNRE 3		NO LIMIT
DYNRE 4		NO LIMIT
DYNRE 5		NO LIMIT

LARGEST NODE NUMBER CODED IN THIS MODEL = 10

\*\*\*NEXT TABLE HEADER\*\*\* (NEXT)

\*\*\* NODAL RESTRAINED DOF TABLE \*\*\*

	NODE	X1	X2	X3	X4	X5	X6
RESTS	1	1	1	1	1	1	1

\*\*\*NEXT TABLE HEADER\*\* (WGHT

]

\*\*\* INPUT NODAL WEIGHT TABLE \*\*\* 2

NODE	X	Y	W1	W2	W3	W4	W5	W6
WEIGHTS								
1	34500E+03	21650E+04	0.	0.	0.	0.	0.	0.
2	34500E+03	21650E+04	0.	0.	0.	0.	0.	0.
3	76900E+03	43300E+04	0.	0.	0.	0.	0.	0.
4	76900E+03	43300E+04	0.	0.	0.	0.	0.	0.
5	76900E+03	43300E+04	0.	0.	0.	0.	0.	0.
6	76900E+03	43300E+04	0.	0.	0.	0.	0.	0.
7	76900E+03	43300E+04	0.	0.	0.	0.	0.	0.
8	76900E+03	43300E+04	0.	0.	0.	0.	0.	0.
SUMMATION	61530E+04	34640E+05	0.	0.	0.	0.	0.	0.

\*\*\*NEXT TABLE HEADER\*\* (BEAMG

\*\*\* BEAM SECTION PROPERTY TABLE \*\*\*

	BPROP1=	A	J	12	13	SF2	SF3
	BPROP2=	H2	H3	CTORS	SSF2	SSF3	DIST WGT
	BPROP3=	00	T	RADIUS	FLEX FLAG	LIQ DENS	DIST WGT
	BPROP4=	XOFFA	YOFFA	ZOFFA	XOFFB	YOFFB	ZOFFB
	BPROP5=	SYA	SZA	SYB	SZH	SYC	SZC
NUMBER							
1	BPROP1	7.552000E+01	3.126900E+04	3.101000E+03	2.816800E+04	8.500000E-01	8.500000E-01

\*\*\* BEAM CONNECTIVITY TABLE \*\*\*

	NO	JA	JB	JC	MATL NO	BPRP NO	FIN CODE	H2/ UD	H3/ T	LENGTH	AREA	J	I2	I3	SF2	SF3
BEAMG	1	1	2	10	1	1	000000	2.000E+00	2.000E+00	2.325E+01	7.552E+01	3.127E+04	3.101E+03	2.817E+04	.850	.850
BEAMG	2	2	3	10	1	1	000000	2.000E+00	2.000E+00	2.325E+01	7.552E+01	3.127E+04	3.101E+03	2.817E+04	.850	.850
BEAMG	3	3	4	10	1	1	000000	2.000E+00	2.000E+00	2.325E+01	7.552E+01	3.127E+04	3.101E+03	2.817E+04	.850	.850
BEAMG	4	4	5	10	1	1	000000	2.000E+00	2.000E+00	2.325E+01	7.552E+01	3.127E+04	3.101E+03	2.817E+04	.850	.850
BEAMG	5	5	6	10	1	1	000000	2.000E+00	2.000E+00	2.500E+01	7.552E+01	3.127E+04	3.101E+03	2.817E+04	.850	.850
BEAMG	6	6	7	10	1	1	000000	2.000E+00	2.000E+00	2.000E+01	7.552E+01	3.127E+04	3.101E+03	2.817E+04	.850	.850
BEAMG	7	7	8	10	1	1	000000	2.000E+00	2.000E+00	2.000E+01	7.552E+01	3.127E+04	3.101E+03	2.817E+04	.850	.850
BEAMG	8	8	9	10	1	1	000000	2.000E+00	2.000E+00	2.000E+01	7.552E+01	3.127E+04	3.101E+03	2.817E+04	.850	.850

\*\*NOTICE\*\* TO SUPPRESS PRINTING OF THE FOLLOWING TWO BEAM INPUT DATA TABLES (2 AND 3), ADD THIS CARD -

1 12  
BEAMPRNT 1

ANYWHERE IN THE BEAM CONNECTIVITY TABLE.

# BEAM DATA TABLE 2

BEAMG	NO	WEIGHT	VCTORS	SSF2	SSF3	ELBOW RADIUS	FLEXIBILITY FACTOR	ELBOW ANGLE	BEAM X2-DIR COSINES X1 X2 X3
BEAMG	1	2.202E+03	1.352E+00	1.176E+00	1.176E+00	0.	0.	0.	1.000E+00 0. 0.
BEAMG	2	2.202E+03	1.352E+00	1.176E+00	1.176E+00	0.	0.	0.	1.000E+00 0. 0.
BEAMG	3	2.202E+03	1.352E+00	1.176E+00	1.176E+00	0.	0.	0.	1.000E+00 0. 0.
BEAMG	4	2.202E+03	1.352E+00	1.176E+00	1.176E+00	0.	0.	0.	1.000E+00 0. 0.
BEAMG	5	2.368E+03	1.352E+00	1.176E+00	1.176E+00	0.	0.	0.	1.000E+00 0. 0.
BEAMG	6	1.894E+03	1.352E+00	1.176E+00	1.176E+00	0.	0.	0.	1.000E+00 0. 0.
BEAMG	7	1.894E+03	1.352E+00	1.176E+00	1.176E+00	0.	0.	0.	1.000E+00 0. 0.
BEAMG	8	1.894E+03	1.352E+00	1.176E+00	1.176E+00	0.	0.	0.	1.000E+00 0. 0.

\*\*NEXT TABLE HEADER\*\* (INDEX

)



# STIFFNESS

## \*\*\* MATRIX ADDITION TABLE \*\*\*

ROW	COLUMN	IR	IC	IR	IR+1	IR+2
MADD	6	0	1	0	8.774000000E+02	5.640000000E+06

THE NUMBER OF MATRIX CARDS ENTERED IS

1

\*\*NEXT TABLE HEADER\*\* (FIXED

XXXXXXXXXXXXXXXXXXXXX END OF GEOMETRY DATA XXXXXXXXXXXXXXXXXXXXX

\*\*\* FINAL WEIGHT SUMMARY \*\*\*  
(INCLUDES ELEMENT AND NODAL WEIGHTS)

	NODE	W1	W2	W3	W4	W5	W6
WEIGHTS	1	.14859E+04	.32659E+04	.11009E+04	0.	0.	0.
WEIGHTS	2	.29708E+04	.65318E+04	.22018E+04	0.	0.	0.
WEIGHTS	3	.29708E+04	.65318E+04	.22018E+04	0.	0.	0.
WEIGHTS	4	.29708E+04	.65318E+04	.22018E+04	0.	0.	0.
WEIGHTS	5	.30537E+04	.66147E+04	.22847E+04	0.	0.	0.
WEIGHTS	6	.28998E+04	.64608E+04	.21308E+04	0.	0.	0.
WEIGHTS	7	.26630E+04	.62240E+04	.18940E+04	0.	0.	0.
WEIGHTS	8	.26630E+04	.62240E+04	.18940E+04	0.	0.	0.
WEIGHTS	9	.13320E+04	.31120E+04	.94702E+03	0.	0.	0.
SUMMATION		.23010E+05	.51497E+05	.16857E+05	0.	0.	0.

CENTER OF GRAVITY BASED ON X1 WEIGHTS ONLY.  
(WEIGHTS IN NON-GLOBAL DIRECTIONS WILL INVALIDATE RESULTS)

X1 = 0.  
X2 = 0.  
X3 = .897853769E+02

CENTER OF GRAVITY BASED ON X2 WEIGHTS ONLY.  
(WEIGHTS IN NON-GLOBAL DIRECTIONS WILL INVALIDATE RESULTS)

X1 = 0.  
X2 = 0.  
X3 = .909759415E+02

CENTER OF GRAVITY BASED ON X3 WEIGHTS ONLY.  
(WEIGHTS IN NON-GLOBAL DIRECTIONS WILL INVALIDATE RESULTS)

X1 = 0.  
X2 = 0.  
X3 = .890000000E+02

\* PHASE I INPUT SUMMARY \*

10 WAS FULLY RESTRAINED, SINCE IT IS NOT CONNECTED TO ANY ELEMENT OR MATRIX.

\*\*NOTE\*\* NODE

NODE NO	NO OF BEAMS	NO OF JCS	NO OF T-PLATES	NO OF Q-PLATES	NO OF CUBES	NO OF TET-RAHEDRONS	MATRIX ADDITIONS	NO OF RESTRAINTS	NO OF WEIGHTS
1	1	0	0	0	0	0	0	0	3
2	2	0	0	0	0	0	0	0	3
3	2	0	0	0	0	0	0	0	3
4	2	0	0	0	0	0	0	0	3
5	2	0	0	0	0	0	0	0	3
6	2	0	0	0	0	0	1	0	3
7	2	0	0	0	0	0	0	0	3
8	2	0	0	0	0	0	0	0	3
9	1	0	0	0	0	0	0	0	3
10	0	8	0	0	0	0	0	0	0

\*\*\*\*\* BEGIN NODE REORDERING \*\*\*\*\*

BANDWIDTH OPTIMIZATION WAS BYPASSED.

FINAL NODAL BAND = 2  
FINAL DOF BAND = 12

\*\*\*\*\* END NODE REORDERING \*\*\*\*\*

TABLE 1. THIS IS THE DOF VERSUS NODE TABLE FOR DYNAMIC DEPENDENT MATRIX (THOSE DEGREES OF FREEDOM OF THE FINAL MATRIX WHICH HAVE ZERO MASSES). THIS TABLE IS USED TO IDENTIFY THE DOF ASSOCIATED WITH THE DECOMPOSED MATRIX OBTAINED DURING A HOUSEHOLDER-UP MODAL EXTRACTION. (USE THIS TABLE TO FIND THE NODE NUMBER ASSOCIATED WITH A ROW/COLUMN NUMBER OF MATRICES OUTPUT BY -STAR- )

DOF NODE-LDOF		DOF NODE-LDOF		DOF NODE-LDOF		DOF NODE-LDOF	
1	2-X4,X5,X6	4	3-X4,X5,X6	7	4-X4,X5,X6	10	5-X4,X5,X6
13	6-X4,X5,X6	16	7-X4,X5,X6	19	8-X4,X5,X6	22	9-X4,X5,X6

TABL. THIS IS THE DOF VERSUS NODE TABLE FOR THE INDEPENDENT MATRIX. THE ORDER OF  
 THIS MATRIX IS EQUAL TO THE NUMBER OF DYNAMIC DEGREES OF FREEDOM (EIGENMODES) IN THE MODEL.  
 (USE THIS TABLE TO FIND THE NODE NUMBER ASSOCIATED WITH A ROW/COLUMN NUMBER OF MATRICES OUTPUT BY -STAR- )

DOF NODE-DOF

1 2-x1,x2,x3,  
 13 6-x1,x2,x3,

DOF NODE-DOF

4 3-x1,x2,x3,  
 16 7-x1,x2,x3,

DOF NODE-DOF

7 4-x1,x2,x3,  
 19 8-x1,x2,x3,

DOF NODE-DOF

10 5-x1,x2,x3,  
 22 9-x1,x2,x3,



\* TIME ESTIMATES FOR A STATIC ANALYSIS \*

ESTIMATED TIME = 15.5 (DECIMAL) \* 1.4 PER LOAD CASE (FULL PROCESSING)  
 -OR- \* .7 PER LOAD CASE (DISP. VECTOR ONLY)

TOTAL TIME IF 1 LOAD CASE = 17.5 (DECIMAL) (FULL OUTPUT PROCESSING)  
 TOTAL TIME IF 5 LOAD CASE = 23.3 (DECIMAL) (FULL OUTPUT PROCESSING)  
 TOTAL TIME IF 10 LOAD CASE = 30.3 (DECIMAL) (FULL OUTPUT PROCESSING)

\*\*NOTE\*\* ADD 0.18 PER (THERMALLY OR PRESSURE LOADED) QUADRILATERAL TO GENERATE CONSISTENT LOAD VECTOR  
 \*\*NOTE\*\* ADD 0.06 PER (INTERMEDIATELY LOADED) BEAM TO GENERATE EQUIV. LOAD VECTOR AND STRESS DISTRIBUTION

STATIC MATRIX SIZE (DOF) = 48  
 STATIC MATRIX BAND (DOF) = 12

\* TIME ESTIMATES FOR A DYNAMIC ANALYSIS \*

LANCZOS AND INVTR MATRIX SIZES ARE THE SAME AS STATIC.  
 HQR PARTITIONED MATRIX SIZES

DEPENDENT MATRIX SIZE (DEPD0F) = 24  
 DEPENDENT MATRIX BAND = 12  
 INDEPENDENT MATRIX SIZE (DD0F) = 24

\*\*WARNING\*\* INVERSE ITERATION TIME IS VERY PROBLEM DEPENDENT.

NUMBER OF EIGENVECTORS	TOTAL TIME (DECIMAL) IF			ADDITIONAL TIME	
	EIGENVECTOR ONLY IS OUTPUT			IF	IF
	LANCZOS	HQR/GUYAN	INVTR	COMPOSITE DAMPING IS COMPUTED ALSO (ANY METHOD)	ALL POSSIBLE OUTPUT IS COMPUTED ALSO (ANY METHOD)
1	25.7	36.4	24.1	.5	.7
2	28.1	37.6	33.2	1.0	1.4
5	36.0	41.1	60.6	2.4	3.6
10	46.0	46.9	106.4	4.8	7.2

\* TIME SAVED IF RESTART FILES ENTERED \*

TAPE7	ANY METHOD	TIME SAVED =	3.3
TAPE9	STATIC, LANCZOS, INVTR	TIME SAVED =	2.1
TAPE9	HQR	TIME SAVED =	2.0
TAPE24	HQR	TIME SAVED =	3.9

\*\*NOTE\*\* IF TAPE9 IS SUPPLIED FOR STATIC OR LANCZOS, THEN INCLUDE THE TAPE7 TIME SAVED ALSO.

\*\*NOTE\*\* TIME ESTIMATES ASSUME THAT INPUT IS ON TAPE2 AND THAT MAXIMUM OUTPUT OPTIONS ARE REQUESTED.

\*\*NOTE\*\* ADD RENUMBERING AND/OR PLOT TIME TO ESTIMATES IF THEY ARE TO BE PERFORMED ON NEXT RUN.

\*\*NOTE\*\* BEFORE CODING TIME LIMIT, ADD 20 PERCENT TO TIME ESTIMATE.

\*\* STRUCTURAL DATA INPUT TOTALS \*\*\*\*\*

NUMBER OF NODES .....	10
NUMBER OF ELASTIC BEAMS .....	8
NUMBER OF RIGID BEAMS .....	0
NUMBER OF RIGID SYSTEMS .....	0
NUMBER OF NODES WITH RESTRAINTS ..	2
NUMBER OF TRI-PLATES .....	0
NUMBER OF QUAD-PLATES .....	0
NUMBER OF CUBES .....	0
NUMBER OF TETRAHEDRONS .....	0
NUMBER OF MATRIX ADDITIONS .....	1
NUMBER OF NODES WITH WEIGHTS .....	9
NUMBER OF NODES WITH BOUNDARIES ..	0

```
*****
** ENTERING PHASE 2 ** RUN DATE = 10/12/81 TIME OF DAY 14.41.42 **
*****
```

\*\*\*\* RUN CONTROL, APPLIED LOADS LINK \*\*\*\*

# MODAL ANALYSIS OF SPENT FUEL STORAGE RACK

\*\*\*\*\* CONTROLS FOR LANCZOS MODAL EXTRACTION \*\*\*\*\*

```

NOUT (FINAL STIFFNESS MATRIX (TABLE 2) PRINT 0=NO, +1=YES, -4 AND -5=CHECK RUN).... = 0
ISAVE (USE PREVIOUSLY DECOMPOSED MATRIX ON TAPE9 0=NO, 2=YES)..... = 2
IEROPT (STIFFNESS MATRIX DECOMPOSITION ERROR ANALYSIS. -2 THRU +1, (1 IS NORMAL OPTION)).... = 0
NLOWM (MAX NUMBER OF EIGENVALUES TO BE EXTRACTED, 0=20)..... = 0
SHIFTP (PERMITTED VALUES = 0.0 OR (FOR FREE-FREE) -0.1 THROUGH -100000.)..... = 0.
**NOTE** FOR POSITIVE SHIFTP, LANCZOS WILL COMPUTE THE NUMBER OF EIGENVALUES BELOW SHIFTP -ONLY-
(I.E. NO EIGENVALUES/VECTORS AND NO OFF-DIAGONAL MASS).

```

\*\*\*\*\*END OF DYNAMIC CONTROL CARD EVALUATION\*\*\*\*\*

\*\*\*\*\* OUTPUT OPTION CONTROLS \*\*\*\*\*

OPTION    STARTVP = 1    FIRST VECTOR PROCESSED.  
           NPROCES = 20    LAST VECTOR       PROCESSED.  
           IGMTRY = 0    REPRINT NODAL GEOMETRY.  
           ICUBE = 0    CUBE STRESS COORD. SYSTEM (0=GLOBAL, 1=ELEMENT).  
           FORMAT = 0    FORMAT TYPE (0=E FORMAT, 1=F FORMAT).  
           PAGE = 0    LINES PER PAGE.

\*\*\*\*\* PRINTING \*\*\*\*\*

(2=PRINT, 1=NO PRINT, 0=DEFAULT)

	NODES	BEAMS	TPLTS	QPLT CUBE	T	M
	1 1 1	1 1 1	1 1 1 1 1	1 1 1 1	E	A COMP
FROM	1 1 1	0 0 0	0 0 0 0 0	0 0 0 0	T	0 DAMP
LOAD	0 0 0	8 8 8	P P P P P	Q Q C C	R	D
CASE	1 2 3	1 2 3	2 7 3 4 5	1 2 2 1	A	L

1	2 2 1	1 1 1	1 1 1 1 1	1 1 1 1	1	1 0
21	1 2 1	1 1 1	1 1 1 1 1	1 1 1 1	1	1 1

\*\*\*\*\* TAPE4 OPTIONS SPECIFIED \*\*\*\*\*

FROM CASE-TO CASE	FROM CASE-TO CASE	FROM CASE-TO CASE
1    9999	0       0	0       0

WRITE ON TAPE4 = 1 , DO NOT WRITE ON TAPE4 = 0 .

TAPE4	ID41 =	ID42 =	ID43 =	ID44 =	ID45 =	ID46 =	ID47 =	ID48 =	ID49 =	ID410 =	ID411 =	ID412 =	ID413 =	ID414 =	ID415 =	ID416 =
	1	1	1	1	0	0	0	0	0	0	0	1	0	0	0	0
	APPLIED LOAD VECTORS WRITTEN.															
	DISPLACEMENT VECTORS WRITTEN.															
	BEAM END LOADS WRITTEN.															
	BEAM STRESSES WRITTEN.															
	TRI-PLATE STRESSES WRITTEN.															
	QUAD-PLATE STRESSES WRITTEN.															
	CUBE STRESSES WRITTEN.															
	TETRAHEDRA STRESSES WRITTEN.															
	TPLT GBL. CORNER FORCE WRITTEN.															
	QPLT GBL. CORNER FORCE WRITTEN.															
	CUBE GBL. CORNER FORCE WRITTEN.															
	BEAM LOADS (GLOBAL) WRITTEN.															
	( UNUSED )															
	( UNUSED )															
	MATRIX ELEMENT LOADS WRITTEN.															
	EQUILIBRIUM CHECK VECTOR WRITTEN.															

LIMIT ELEMENT STRESS PRINTING TO MINIMUM STRESS LEVEL OF --

BEAM	0.
TPLATE	0.
QPLATE	0.
CUBE+TETR	0.

\*\*\*\*\*  
\* COMPUTER TIME LIMIT CHECK SUMMARY \*

MAXIMUM TIME LIMIT ASSUMED = 500.0 (DECIMAL)  
TIME EXPENDED ALREADY = 11.3 (DECIMAL)  
1.2\*PREDICTED TIME TO COMPLETION = 64.2 (DECIMAL)

THERE IS SUFFICIENT TIME REMAINING FOR THIS LANCZOS ANALYSIS.

\*\*\*\*\*

\*\*\*\*\*  
\*\*\* ENTERING PHASE 3 \*\*\* RUN DATE = 10/12/81 TIME OF DAY 14.41.45 \*\*\*  
\*\*\*\*\*

\*\*\*\* STIFFNESS MATRIX FORMULATION LINK \*\*\*\*

\*\*\*\*\*  
\*\*\* ENTERING PHASE 18 \*\*\* RUN DATE = 10/12/81 TIME OF DAY 14.41.46 \*\*\*  
\*\*\*\*\*

MASS DOF

\*\*\*\*\*  
\*\*\* ENTERING PHASE 17 \*\*\* RUN DATE = 10/12/81 TIME OF DAY 14.41.47 \*\*\*  
\*\*\*\*\*

\*\*\*\* LANCZOS EIGENVALUE EXTRACTION LINK \*\*\*\*



# MODAL ANALYSIS OF SPENT FUEL STORAGE RACK

## MODAL EXTRACTION DATA

MODE NO	EIGENVALUE ( $\Omega^2$ )	NATURAL FREQUENCY	PERIOD	GENERALIZED WEIGHT	MAX TRANSLATION NODE-DOF VALUE	--- MODAL WEIGHTS --- (GEN. WGT. * PARTICIPATION FACTORS**2) X1 X2 X3				
1	8820.15	14.947	.0669	6825.53	9-2	1.0000	.00000	6565.12449	.00000	12.0
2	8837.39	14.962	.0668	6386.75	9-1	1.0000	14831.28763	.00000	.00000	12.0
3	47805.1	34.798	.0287	17276.3	4-2	1.0000	.00000	36642.61128	.00000	12.0
4	186357.	68.706	.0146	8446.12	9-1	1.0000	4806.51923	.00000	.00000	12.0
5	194497.	70.190	.0142	20539.1	9-2	1.0000	.00000	931.33245	.00000	12.0
6	246179.	78.967	.0127	8437.30	9-3	1.0000	.00000	.00000	13564.99925	12.0
7	349504.	94.091	.0106	20645.5	9-2	1.0000	.00000	2075.00085	.00000	12.0
8	794962.	141.904	.0070	19080.3	2-2	1.0000	.00000	1750.37960	.00000	12.0
9	836652.	145.577	.0069	9142.45	9-1	1.0000	1181.19699	.00000	.00000	12.0
10	122854E+07	176.407	.0057	24794.0	6-2	1.0000	.00000	20.10587	.00000	12.0
11	160345E+07	201.534	.0050	22995.8	3-2	1.0000	.00000	179.36620	.00000	12.0
12	181756E+07	214.568	.0047	11350.3	2-1	1.0000	447.90462	.00000	.00000	12.0
13	210807E+07	231.080	.0043	17404.6	7-2	1.0000	.00000	67.15890	.00000	12.0
14	215627E+07	233.707	.0043	8637.67	9-3	1.0000	.00000	.00000	1433.34163	11.3
15	308932E+07	279.738	.0036	9978.44	2-1	1.0000	184.30817	.00000	.00000	10.3
16	415850E+07	324.555	.0031	10194.2	6-1	1.0000	49.95701	.00000	.00000	8.8
17	489534E+07	352.137	.0028	9817.29	4-1	1.0000	22.86859	.00000	.00000	7.6
18	574128E+07	381.351	.0026	8439.37	9-3	1.0000	.00000	.00000	451.56575	7.4
19	629637E+07	399.361	.0025	7023.63	8-1	1.0000	.01882	.00000	.00000	7.1
20	101322E+08	506.608	.0020	8615.19	9-3	1.0000	.00000	.00000	180.88156	7.8

THE FOLLOWING ARE APPROX. EIGENVALUES FOR WHICH MODES WERE NOT REQUESTED.

21	.152076E+08	620.656								6.4
22	.202003E+08	715.318								6.1
23	.224376E+08	753.891								5.5
24	.303283E+08	876.485								6.7

LANCZOS REDUCED MATRIX SIZE (DOF) = 24  
 APPROX. MAXIMUM EIGENVALUE(OMEGA\*\*2) = .303283E+08

\*\*NOTE\*\* THE LAST COLUMN IN THE TABLE ABOVE IS RELATED TO EIGENVALUE ACCURACY BOUNDS.

\*\*\* EIGENVALUE SEARCH HAS BEEN COMPLETED \*\*\*\*\*

THE NUMBER OF EIGENVALUES EXTRACTED = 20

\*\* TIME SUMMARY FOR LANCZOS EIGENSOLUTION \*\*

	SBUCP	SRUID	
TIME FOR DECOMP	.02	.32	
TIME FOR PREVEC	.02	.26	
TIME FOR TRIDIAG	1.93	18.23	
TIME FOR EIGVAL	.01	.32	
TIME FOR EIGVEC	.12	.16	
TIME FOR EXPAND	.26	4.20	
TIME FOR OUTPUT	.39	4.37	
TOTAL LANCZOS TIME	2.77	27.86	30.63

\*\*\*\*\*  
\*\*\* ENTERING PHASE 7 \*\*\* RUN DATE = 10/12/81 TIME OF DAY 14.42.18 \*\*\*  
\*\*\*\*\*

\*\*\* POST-PROCESS FOR ELEMENT LOADS LINK \*\*\*

NODE	N O D A L X1	P O I N T X2	A P P L I E D X3	F O R C E S X4	FOR OUTPUT VECTOR	
					X5	X6
2	-.175752E-07	-.679949E+04	-.107545E-11	0.	0.	0.
3	-.516691E-07	-.173464E+05	0.	0.	0.	0.
4	-.985324E-07	-.234028E+05	-.860359E-11	0.	0.	0.
5	-.158532E-06	-.179940E+05	0.	0.	0.	0.
6	-.215242E-06	-.782472E+04	0.	0.	0.	0.
7	-.246492E-06	-.463022E+05	-.555070E-11	0.	0.	0.
8	-.295857E-06	-.931816E+05	-.277535E-11	0.	0.	0.
9	-.171843E-06	-.710365E+05	-.462559E-12	0.	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 1 , FREQUENCY = 14.947141 , GENERALIZED WEIGHT = 6825.5330  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 4 VALUE = -.170681E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 2 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	-.000000000	-.045606689	.000000000	.002328254	-.000000000	0.000000000
3	-.000000000	-.116342103	0.000000000	.002235669	-.000000000	0.000000000
4	-.000000000	-.156961791	.000000000	-.000073424	-.000000000	0.000000000
5	-.000000000	-.119173684	0.000000000	-.004254204	-.000000000	0.000000000
6	-.000000000	.053057128	0.000000000	-.010440967	-.000000000	0.000000000
7	-.000000000	.325904334	-.000000000	-.014705357	-.000000000	0.000000000
8	-.000000000	.655871182	-.000000000	-.016623254	-.000000000	0.000000000
9	-.000000000	1.000000000	.000000000	-.017068062	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) = -8.0598186E-12      GEN.WT. TIMES MODAL PART. FACT. (X1) = -5.5012558E-08  
 MODAL PARTICIPATION FACTOR (X2) = 9.8073844E-01      GEN.WT. TIMES MODAL PART. FACT. (X2) = 6.6940626E+03  
 MODAL PARTICIPATION FACTOR (X3) = 1.1652818E-17      GEN.WT. TIMES MODAL PART. FACT. (X3) = 7.9536692E-14

NODE	NODAL X1	POINT X2	APPLIED X3	FORCES X4	FOR OUTPUT VECTOR X5	
2	.311140E+04	-.333165E-07	.521679E-12	0.	0.	
3	.916002E+04	-.849811E-07	-.521679E-12	0.	0.	
4	.174657E+05	-.114348E-06	.521679E-12	0.	0.	
5	.281253E+05	-.881656E-07	-.324787E-11	0.	0.	
6	.381355E+05	.386486E-07	-.504951E-12	0.	0.	
7	.437223E+05	.227594E-06	-.841418E-12	0.	0.	
8	.524104E+05	.457075E-06	-.673134E-12	0.	0.	
9	.304648E+05	.348919E-06	.560945E-12	0.	0.	

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 2 , FREQUENCY = 14.961744 , GENERALIZED WEIGHT = 6386.7461  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = .685891E-02  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 1 VALUE = .100000E+01  
 \*\*\*\*\* TRANSLATIONS \*\*\*\*\* \*\*\*\*\* ROTATIONS (RADIAN) \*\*\*\*\*

NODE	X1	X2	X3	X4	X5	X6
2	.045792282	-.000000000	.000000000	.000000000	.002077782	0.000000000
3	.134813200	-.000000000	-.000000000	.000000000	.003744669	0.000000000
4	.257053037	-.000000000	.000000000	-.000000000	.005012093	0.000000000
5	.402703411	-.000000000	-.000000000	-.000000000	.005904858	0.000000000
6	.575009267	.000000000	-.000000000	-.000000000	.006495249	0.000000000
7	.717857427	.000000000	-.000000000	-.000000000	.006738779	0.000000000
8	.860503147	.000000000	-.000000000	-.000000000	.006837910	0.000000000
9	1.000000000	.000000000	.000000000	-.000000000	.006858911	0.000000000

MODAL PARTICIPATION FACTOR (X1) =	1.5238759E+00	GEN.WT. TIMES MODAL PART. FACT. (X1) =	9.7326085E+03
MODAL PARTICIPATION FACTOR (X2) =	5.1442063E-12	GEN.WT. TIMES MODAL PART. FACT. (X2) =	3.2854739E-08
MODAL PARTICIPATION FACTOR (X3) =	-2.8647896E-17	GEN.WT. TIMES MODAL PART. FACT. (X3) =	-1.8296684E-13



NODE	N O D A L x1	P O I N T x2	A P P L I E D x3	F O R C E S x4	F O R O U T P U T V E C T O R x5	x6
2	.130823E-09	.279503E+06	-.431791E-10	0.	0.	C.
3	.302950E-09	.655164E+06	-.539739E-10	0.	0.	0.
4	.699116E-08	.808112E+06	-.863582E-10	0.	0.	0.
5	.670708E-09	.646916E+06	-.134412E-09	0.	0.	C.
6	.545921E-08	.263251E+06	-.835725E-10	0.	0.	0.
7	.167116E-09	.184748E+06	-.928583E-10	0.	0.	0.
8	.501349E-08	.183419E+06	-.167145E-09	0.	0.	C.
9	0.	.977166E+05	-.742867E-10	0.	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 3 , FREQUENCY = 34.798235 , GENERALIZED WEIGHT = 17276.280  
 \*MAXIMUM ROTATION IS AT NODE 2 \*DOF = 4 VALUE = -.160802E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 4 \*DOF = 2 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	.000000000	.345871126	-.000000000	-.016080216	.000000000	0.000000000
3	.000000000	.810734026	-.000000000	-.013279954	.000000000	0.000000000
4	.000000000	1.000000000	-.000000000	.000491563	.000000000	0.000000000
5	.000000000	.783167533	-.000000000	.012851981	-.000000000	0.000000000
6	.000000000	.329341263	-.000000000	.010667949	-.000000000	0.000000000
7	.000000000	.239922477	-.000000000	.003006228	-.000000000	0.000000000
8	.000000000	.238195478	-.000000000	.000022106	-.000000000	0.000000000
9	0.000000000	.253798305	-.000000000	-.000589765	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) =	1.4161942E-14	GEN.WT. TIMES MODAL PART. FACT. (X1) =	2.4466567E-10
MODAL PARTICIPATION FACTOR (X2) =	1.4563578E+00	GEN.WT. TIMES MODAL PART. FACT. (X2) =	2.5160445E+04
MODAL PARTICIPATION FACTOR (X3) =	-3.4424241E-16	GEN.WT. TIMES MODAL PART. FACT. (X3) =	-5.9472281E-12

MODE	N O D A L Y1	P U I N T X2	A P P L I E D X3	F O R C E S X4	F O R O U T P U T V E C T O R Y5	X6
2	-.500232E+06	.775304E-05	-.385737E-07	0.	0.	0.
3	-.985673E+06	.161325E-04	-.864423E-07	0.	0.	0.
4	-.123643E+07	.219376E-04	-.135589E-06	0.	0.	0.
5	-.115424E+07	.162222E-04	-.147107E-06	0.	0.	0.
6	-.574673E+06	.332721E-05	-.215881E-06	0.	0.	0.
7	.476462E+05	-.221922E-05	-.214282E-06	0.	0.	0.
8	.688266E+06	-.549136E-05	-.229473E-06	0.	0.	0.
9	.642420E+06	-.383738E-05	-.118735E-06	0.	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 4 , FREQUENCY = 68.705678 \* GENERALIZED WEIGHT = 8446.1189  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = .207611E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 1 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	-.349129627	.000000000	-.000000000	-.000000000	-.004281571	0.000000000
3	-.687936348	.000000000	-.000000000	-.000000000	-.003304441	0.000000000
4	-.862951228	.000000000	-.000000000	.000000000	.001547143	0.000000000
5	-.783726578	.000000000	-.000000000	.000000000	.008203099	0.000000000
6	-.410908922	.000000000	-.000000000	.000000000	.014844851	0.000000000
7	.037097278	-.000000000	-.000000000	.000000000	.018515299	0.000000000
8	.535883210	-.000000000	-.000000000	.000000000	.020318299	0.000000000
9	1.000000000	-.000000000	-.000000000	.000000000	.020761148	0.000000000

MODAL PARTICIPATION FACTOR (X1) = -7.5437406E-01	GEN.WT. TIMES MODAL PART. FACT. (X1) = -6.3715330E+03
MODAL PARTICIPATION FACTOR (X2) = 1.3827404E-11	GEN.WT. TIMES MODAL PART. FACT. (X2) = 1.1678790E-07
MODAL PARTICIPATION FACTOR (X3) = -3.0099183E-13	GEN.WT. TIMES MODAL PART. FACT. (X3) = -2.5422127E-09

NODE	N O D A L x1	F O U N T x2	A P P L I E D x3	F O R C E S x4	F O R O U T P U T V E C T O R x5	x6
2	.127407E-05	.161165E+07	-.251910E-06	0.	0.	0.
3	.244544E-05	.227932E+07	-.554048E-06	0.	0.	0.
4	.333218E-05	.512688E+06	-.872413E-06	0.	0.	0.
5	.376592E-05	-.202920E+07	-.121013E-05	0.	0.	0.
6	.328305E-05	-.283532E+07	-.138774E-05	0.	0.	0.
7	.245985E-05	-.281946E+07	-.139394E-05	0.	0.	0.
8	.179258E-05	-.487628E+06	-.149431E-05	0.	0.	0.
9	.580601E-06	.156646E+07	-.766083E-06	0.	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 5 \* FREQUENCY = 70.190252 , GENERALIZED WEIGHT = 20539.093  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 4 VALUE = -.547309E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 2 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	.000000000	.490183469	-.000000000	-.012589148	.000000000	0.000000000
3	.000000000	.693257654	-.000000000	.007144916	.000000000	0.000000000
4	.000000000	.155934542	-.000000000	.026276535	.000000000	0.000000000
5	.000000000	-.509451999	-.000000000	.021179518	.000000000	0.000000000
6	.000000000	-.871846094	-.000000000	.003679042	-.000000000	0.000000000
7	.000000000	-.899948629	-.000000000	-.018549583	-.000000000	0.000000000
8	.000000000	-.155646598	-.000000000	-.044922208	-.000000000	0.000000000
9	.000000000	1.000000000	-.000000000	-.054730873	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) =	1.8313757E-12	GEN.WT. TIMES MODAL PART. FACT. (X1) =	3.7614796E-08
MODAL PARTICIPATION FACTOR (X2) =	-2.1294220E-01	GEN.WT. TIMES MODAL PART. FACT. (X2) =	-4.3736397E+03
MODAL PARTICIPATION FACTOR (X3) =	-7.6515641E-13	GEN.WT. TIMES MODAL PART. FACT. (X3) =	-1.5715619E-08



FOR OUTPUT VER  
X5 X6

NODE	N O D A L X1	P O I N T X2	A P P L I E D X3	F O R C E S X4	
2	-.864973E-06	.150191E-04	.285788E+06	0.	0.
3	-.186507E-05	.313072E-04	.559594E+06	0.	0.
4	-.306023E-05	.343199E-04	.879436E+06	0.	0.
5	-.441958E-05	.242879E-04	.106494E+07	0.	0.
6	-.541337E-05	.648469E-05	.117191E+07	0.	0.
7	-.578172E-05	-.203296E-05	.113241E+07	0.	0.
8	-.655005E-05	-.938419E-05	.118799E+07	0.	0.
9	-.363677E-05	-.887145E-05	.603355E+06	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 6 , FREQUENCY = 79.966929 , GENERALIZED WEIGHT = 8437.3037  
 \*MAXIMUM ROTATION IS AT NODE 2 \*DOF = 4 VALUE = -.147352E-12  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 3 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	-.000000000	.000000000	.203727002	-.000000000	-.000000000	0.000000000
3	-.000000000	.000000000	.394911831	-.000000000	-.000000000	0.000000000
4	-.000000000	.000000000	.577370485	.000000000	-.000000000	0.000000000
5	-.000000000	.000000000	.731620280	.000000000	-.000000000	0.000000000
6	-.000000000	.000000000	.863253428	.000000000	-.000000000	0.000000000
7	-.000000000	-.000000000	.933428176	.000000000	-.000000000	0.000000000
8	-.000000000	-.000000000	.984486713	.000000000	-.000000000	0.000000000
9	-.000000000	-.000000000	1.000000000	.000000000	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) = -5.8770193E-12	GEN.WT. TIMES MODAL PART. FACT. (X1) = -4.9586197E-08
MODAL PARTICIPATION FACTOR (X2) = 1.6861263E-11	GEN.WT. TIMES MODAL PART. FACT. (X2) = 1.4226360E-07
MODAL PARTICIPATION FACTOR (X3) = 1.2679673E+00	GEN.WT. TIMES MODAL PART. FACT. (X3) = 1.0698225E+04

FOR OUTPUT VECTOR  
X5F O R C E S  
X4A P P L I E D  
XJP O I N T  
X2N O D A L  
X1

N O D E

2	-.294603E-06	-.465204E+07	.119667E-05	0.	0.
3	-.381725E-05	-.424430E+07	.222171E-05	0.	0.
4	-.107524E-04	.222280E+07	.312775E-05	0.	0.
5	-.221602E-04	.493253E+07	.407425E-05	0.	0.
6	-.361686E-04	-.838176E+06	.47887E-05	0.	0.
7	-.459457E-04	-.453921E+07	.431192E-05	0.	0.
8	-.590189E-04	-.161660E+07	.448851E-05	0.	0.
9	-.358564E-04	.281486E+07	.225870E-05	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 7 , FREQUENCY = 94.090563 , GENERALIZED WEIGHT = 20645.456  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 4 VALUE = -.588743E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 2 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	-.000000000	-.787406331	.000000000	.012066398	-.000000000	0.000000000
3	-.000000000	-.718384731	.000000000	-.023004634	-.000000000	0.000000000
4	-.000000000	.376227245	.000000000	-.029931119	-.000000000	0.000000000
5	-.000000000	.824413522	.000000000	.008393093	-.000000000	0.000000000
6	-.000000000	-.143428041	.000000000	.030844120	-.000000000	0.000000000
7	-.000000000	-.806293616	.000000000	.001506175	-.000000000	0.000000000
8	-.000000000	-.287153768	.000000000	-.041248557	-.000000000	0.000000000
9	-.000000000	1.000000000	.000000000	-.058874341	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) = -1.1460489E-11	GEN.WT. TIMES MODAL PART. FACT. (X1) = -2.3660702E-07
MODAL PARTICIPATION FACTOR (X2) = -3.1702747E-01	GEN.WT. TIMES MODAL PART. FACT. (X2) = -6.5451767E+03
MODAL PARTICIPATION FACTOR (X3) = 1.4002493E-12	GEN.WT. TIMES MODAL PART. FACT. (X3) = 2.8908786E-08

NODE	N O D A L x1	P O I N T x2	A P P L I E D x3	F O R C E S x4	F O R O U T P U T V E C T O R x5	8
2	.549499E-05	.134383E+08	.114501E-04	0.	0.	
3	-.198625E-04	-.131440E+07	.139149E-04	0.	0.	
4	-.341532E-04	-.112976E+08	.107208E-04	0.	0.	
5	-.511438E-04	.778646E+07	.619434E-05	0.	0.	
6	-.828676E-04	.854548E+07	.470507E-06	0.	0.	
7	-.113929E-03	-.364487E+07	-.388284E-05	0.	0.	
8	-.156402E-03	-.573271E+07	-.821964E-05	0.	0.	
9	-.101656E-03	.410901E+07	-.542373E-05	0.	0.	

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 8 , FREQUENCY = 141.90357 , GENERALIZED WEIGHT = 19080.256  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 4 VALUE = -.464692E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 2 \*DOF = 2 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	.000000000	1.000000000	.000000000	.003979314	-.000000000	0.000000000
3	-.000000000	-.097809846	.000000000	.034098496	-.000000000	0.000000000
4	-.000000000	-.840704461	.000000000	-.012235744	-.000000000	0.000000000
5	-.000000000	.572164619	.000000000	-.028299495	-.000000000	0.000000000
6	-.000000000	.642896092	.000000000	.018685692	-.000000000	0.000000000
7	-.000000000	-.284643041	-.000000000	.020551610	-.000000000	0.000000000
8	-.000000000	-.447691998	-.000000000	-.020739876	-.000000000	0.000000000
9	-.000000000	.641779113	-.000000000	-.046469210	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) =	-1.4126135E-11	GEN.WT. TIMES MODAL PART. FACT. (X1) =	-2.6953027E-07
MODAL PARTICIPATION FACTOR (X2) =	3.0288239E-01	GEN.WT. TIMES MODAL PART. FACT. (X2) =	5.7790736E+03
MODAL PARTICIPATION FACTOR (X3) =	6.4003307E-13	GEN.WT. TIMES MODAL PART. FACT. (X3) =	1.2211995E-08

NODE	N O D A L x1	P O I N T x2	A P P L I E D x3	F O R C E S x4	F O R x5	O U T P U T V E C T O R x6
2	.460686E+07	-.729022E-03	-.223016E-04	0.	0.	0.
3	.594980E+07	-.168614E-02	-.453103E-04	0.	0.	0.
4	.258148E+07	-.223612E-02	-.483858E-04	0.	0.	0.
5	-.273741E+07	-.190494E-02	-.92406E-04	0.	0.	0.
6	-.512834E+07	-.717666E-03	-.103549E-03	0.	0.	0.
7	-.270682E+07	-.228826E-03	-.10193E-03	0.	0.	0.
8	.166593E+07	.381199E-03	-.107073E-03	0.	0.	0.
9	.288416E+07	.624409E-03	-.544533E-04	0.	0.	0.



\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 9 , FREQUENCY = 145.57544 , GENERALIZED WEIGHT = 9142.9528  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = .215787E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 1 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	.716176430	-.000000000	-.000000000	.000000000	.001964792	0.000000000
3	.924949138	-.000000000	-.000000000	.000000000	-.005037670	0.000000000
4	.401313052	-.000000000	-.000000000	.000000000	-.011172957	0.000000000
5	-.414006722	-.000000000	-.000000000	-.000000000	-.008493454	0.000000000
6	-.816779018	-.000000000	-.000000000	-.000000000	.003957433	0.000000000
7	-.469433466	-.000000000	-.000000000	-.000000000	.015477600	0.000000000
8	.288915720	.000000000	-.000000000	-.000000000	.022590541	0.000000000
9	1.000000000	.000000000	-.000000000	-.000000000	.024578720	0.000000000

MODAL PARTICIPATION FACTOR (X1) = 3.5943298E-01	GEN.WT. TIMES MODAL PART. FACT. (X1) = 3.2862788E+03
MODAL PARTICIPATION FACTOR (X2) = -3.2918991E-10	GEN.WT. TIMES MODAL PART. FACT. (X2) = -3.0006249E-06
MODAL PARTICIPATION FACTOR (X3) = -3.0040565E-11	GEN.WT. TIMES MODAL PART. FACT. (X3) = -2.7465947E-07

NODE	N O D A L X1	P O I N T X2	A P P L I E D X3	F O R C E S X4	FOR OUTPUT VECTOR X5	10 X6
2	-.800297E-04	-.173574E+08	.130454E-03	0.	0.	0.
3	-.190328E-03	.144308E+09	.216660E-03	0.	0.	0.
4	-.148156E-03	-.684926E+06	.272230E-03	0.	0.	0.
5	-.115894E-05	-.134912E+08	.316599E-03	0.	0.	0.
6	.103592E-03	.205419E+08	.308708E-03	0.	0.	0.
7	.592063E-04	.366881E+07	.271949E-03	0.	0.	0.
8	-.501428E-04	-.181306E+08	.262210E-03	0.	0.	0.
9	-.868534E-04	.877773E+07	.126097E-03	0.	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 10 , FREQUENCY = 176.40688 , GENERALIZED WEIGHT = 24794.035  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 4 VALUE = -.730668E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 6 \*DOF = 2 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	-.000000000	-.835788951	.000000000	-.013979264	-.000000000	0.000000000
3	-.000000000	.594868906	.000000000	-.014523332	-.000000000	0.000000000
4	-.000000000	-.032980336	.000000000	.023132773	.000000000	0.000000000
5	-.000000000	-.641486402	.000000000	-.017329792	.000000000	0.000000000
6	.000000000	1.000000000	.000000000	-.009534774	-.000000000	0.000000000
7	.000000000	.185395590	.000000000	.033258852	-.000000000	0.000000000
8	-.000000000	-.916188495	.000000000	-.018103434	-.000000000	0.000000000
9	-.000000000	.887127228	.000000000	-.073066792	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) = -4.9963376E-12	GEN.WT. TIMES MODAL PART. FACT. (X1) = -1.2387937E-07
MODAL PARTICIPATION FACTOR (X2) = -2.8476578E-02	GEN.WT. TIMES MODAL PART. FACT. (X2) = -7.0604928E+02
MODAL PARTICIPATION FACTOR (X3) = 2.4164235E-11	GEN.WT. TIMES MODAL PART. FACT. (X3) = 5.9912889E-07

NODE	N O D A L x1	P U I N T x2	A P P L I E D x3	F O R C E S x4	FOR OUTPUT VECTOR x5	11
2	-.692831E-04	-.198199E+03	.122053E-03	0.	0.	
3	-.370359E-03	.271052E+08	.268249E-03	0.	0.	
4	-.314893E-03	-.267647E+08	.243662E-03	0.	0.	
5	-.390386E-03	.174896E+08	.480978E-04	0.	0.	
6	-.736173E-03	-.451081E+07	-.252181E-03	0.	0.	
7	-.742548E-03	-.109132E+08	-.408153E-03	0.	0.	
8	-.695253E-03	.146956E+08	-.509111E-03	0.	0.	
9	-.341952E-03	-.570464E+07	-.254389E-03	0.	0.	

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 11 , FREQUENCY = 201.53388 , GENERALIZED WEIGHT = 22995.811  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 4 VALUE = .394330E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 3 \*DOF = 2 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	-.000000000	-.731219985	.000000000	-.C18552749	-.000000000	0.000000000
3	-.000000000	1.000000000	.000000000	.C04038519	-.000000000	0.000000000
4	-.000000000	-.987436670	.000000000	.C06124621	-.000000000	0.000000000
5	-.000000000	.637163674	.000000000	-.C15176050	-.000000000	0.000000000
6	-.000000000	-.158247899	-.000000000	.C17408174	-.000000000	0.000000000
7	-.000000000	-.422532434	-.000000000	-.C11555426	-.000000000	0.000000000
8	-.000000000	.564980271	-.000000000	.C03681045	-.000000000	0.000000000
9	-.000000000	-.442127558	-.000000000	.C39433021	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) = -3.8363127E-11	GEN.WT. TIMES MODAL PART. FACT. (X1) = -8.8219122E-07
MODAL PARTICIPATION FACTOR (X2) = -8.8317332E-02	GEN.WT. TIMES MODAL PART. FACT. (X2) = -2.0309287E+03
MODAL PARTICIPATION FACTOR (X3) = -7.7816433E-12	GEN.WT. TIMES MODAL PART. FACT. (X3) = -1.7894520E-07

FOR OUTPUT VECTOR  
X5

F O R C E S  
X4

P O I N T  
X2

A P P L I E D  
X3

N O D A L  
X1

FOR OUTPUT VECTOR  
X6

N O D E

NODE	N O D A L X1	P O I N T X2	A P P L I E D X3	F O R C E S X4	FOR OUTPUT VECTOR X5	FOR OUTPUT VECTOR X6
2	.139743E+08	.135539E-02	.486142E-04	0.	0.	0.
3	.689736E+07	.286191E-02	.862923E-04	0.	0.	0.
4	-.106272E+08	.402974E-02	.539720E-04	0.	0.	0.
5	-.114891E+08	.332572E-02	.126003E-05	0.	0.	0.
6	.715135E+07	.111326E-03	-.404000E-04	0.	0.	0.
7	.105539E+03	-.218491E-02	-.577980E-04	0.	0.	0.
8	.322669E+06	-.459429E-02	-.675804E-04	0.	0.	0.
9	-.617726E+07	-.398587E-02	-.254697E-04	0.	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 12 , FREQUENCY = 214.56788 , GENERALIZED WEIGHT = 11350.307  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = -.270757E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 2 \*DOF = 1 VALUE = .100000E+01  
 \*\*\*\*\* TRANSLATIONS \*\*\*\*\* ROTATIONS (RADIAN) \*\*\*\*\*

NODE	X1	X2	X3	X4	X5	X6
2	1.000000000	.000000000	.000000000	-.000000000	-.002862068	0.000000000
3	.493575612	.000000000	.000000000	-.000000000	-.012466912	0.000000000
4	-.760486805	.000000000	.000000000	-.000000000	-.009369037	0.000000000
5	-.799854820	.000000000	.000000000	.000000000	.002956248	0.000000000
6	.524285985	.000000000	-.000000000	.000000000	.003083622	0.000000000
7	.842528378	-.000000000	-.000000000	.000000000	-.010265088	0.000000000
8	.025758849	-.000000000	-.000000000	.000000000	-.022817443	0.000000000
9	-.985899063	-.000000000	-.000000000	.000000000	-.027075704	0.000000000

MODAL PARTICIPATION FACTOR (X1) =	1.9865018E-01	GEN.WT. TIMES MODAL PART. FACT. (X1) =	2.2547405E+03
MODAL PARTICIPATION FACTOR (X2) =	1.9086286E-11	GEN.WT. TIMES MODAL PART. FACT. (X2) =	2.1663520E-07
MODAL PARTICIPATION FACTOR (X3) =	-2.0782120E-14	GEN.WT. TIMES MODAL PART. FACT. (X3) =	-2.3586344E-10



NODE	N O D A L P O I N T		A P P L I E D F O R C E S		FOR OUTPUT VECTOR		13
	x1	x2	y3	x4	x5	x6	
2	.194727E-02	-.258451E+07	-.320220E-03	0.	0.	0.	
3	.800965E-03	.516984E+07	-.621610E-03	0.	0.	0.	
4	-.102271E-02	-.949291E+07	-.886967E-03	0.	0.	0.	
5	-.519441E-03	.159201E+08	-.114554E-02	0.	0.	0.	
6	.306201E-03	-.318319E+08	-.124000E-02	0.	0.	0.	
7	-.251749E-03	.339563E+08	-.118579E-02	0.	0.	0.	
8	-.107566E-02	-.248409E+08	-.124512E-02	0.	0.	C.	
9	-.837647E-03	.780564E+07	-.623703E-03	0.	0.	C.	

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 13 , FREQUENCY \* 231.07996 , GENERALIZED WEIGHT = 17404.619  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 4 VALUE = -.443597E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 7 \*DOF = 2 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	.000000000	-.072526487	-.000000000	-.002528070	-.000000000	0.000000000
3	.000000000	.145075784	-.000000000	.003190965	-.000000000	0.000000000
4	-.000000000	-.266389893	-.000000000	-.004720106	-.000000000	0.000000000
5	-.000000000	.441151721	-.000000000	.010320938	-.000000000	0.000000000
6	.000000000	-.703085399	-.000000000	-.014030522	-.000000000	0.000000000
7	-.000000000	1.000000000	-.000000000	-.004399469	-.000000000	0.000000000
8	-.000000000	-.731554344	-.000000000	.004516743	-.000000000	0.000000000
9	-.000000000	.459746685	-.000000000	-.044359688	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) =	-6.8746584E-12	GEN.WT. TIMES MODAL PART. FACT. (X1) =	-1.1965081E-07
MODAL PARTICIPATION FACTOR (X2) =	-6.2118295E-02	GEN.WT. TIMES MODAL PART. FACT. (X2) =	-1.0811452E+03
MODAL PARTICIPATION FACTOR (X3) =	-7.6605259E-11	GEN.WT. TIMES MODAL PART. FACT. (X3) =	-1.3332853E-06

FOR OUTPUT VECTOR  
X5

F O R C E S  
X4

A P P L I E D  
X3

P O I N T  
X2

N O D A L  
X1

NODE

2	-.1179C3E-03	.168101E-02	-.721128E+07	0.	0.
3	-.277037E-03	.242140E-02	-.117742E+08	0.	0.
4	-.164176E-03	.225327E-02	-.120129E+08	0.	0.
5	-.553931E-03	.286935E-02	-.813476E+07	0.	0.
6	-.102850E-02	.937491E-03	-.135525E+06	0.	0.
7	-.101775E-02	.341866E-03	.521507E+07	0.	0.
8	-.105151E-02	-.236964E-02	.913335E+07	0.	0.
9	-.626427E-03	-.200066E-02	.528477E+07	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 14 , FREQUENCY = 233.70708 , GENERALIZED WEIGHT = 8637.6682  
 \*MAXIMUM ROTATION IS AT NODE 8 \*DOF = 4 VALUE = .295015E-11  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 3 VALUE = .100000E+01  
 \*\*\*\*\* TRANSLATIONS \*\*\*\*\* ROTATIONS (RADIAN) \*\*\*\*\*

NODE	X1	X2	X3	X4	X5	X6
2	-.000000000	.000000000	-.586898791	-.000000000	-.000000000	0.000000000
3	-.000000000	.000000000	-.958253462	-.000000000	-.000000000	0.000000000
4	-.000000000	.000000000	-.977680504	-.000000000	-.000000000	0.000000000
5	-.000000000	.000000000	-.638045151	.000000000	-.000000000	0.000000000
6	-.000000000	.000000000	-.011397560	.000000000	-.000000000	0.000000000
7	-.000000000	.000000000	.493405101	.000000000	-.000000000	0.000000000
8	-.000000000	-.000000000	.864119523	.000000000	-.000000000	0.000000000
9	-.000000000	-.000000000	1.000000000	.000000000	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) = -1.0035181E-10      GEN.WT. TIMES MODAL PART. FACT. (X1) = -8.6680565E-07  
 MODAL PARTICIPATION FACTOR (X2) = 1.2725865E-10      GEN.WT. TIMES MODAL PART. FACT. (X2) = 1.0992180E-06  
 MODAL PARTICIPATION FACTOR (X3) = -4.0735833E-01      GEN.WT. TIMES MODAL PART. FACT. (X3) = -3.5186261E+03

	N O D A L    P O I N T		A P P L I E D		F O R C E S		F O R O U T P U T V E C T O R		
N O D E	X1	X2	X3		X4		X5	X6	
2	.237521E+08	-.388718E-02	.591833E-03	0.		0.		0.	
3	-.960620E+07	-.106732E-01	.103261E-02	0.		0.		0.	
4	-.181766E+08	-.122864E-01	.139984E-02	0.		0.		0.	
5	.196007E+08	-.664565E-02	.172581E-02	0.		0.		0.	
6	.803502E+07	.324722E-02	.179055E-02	0.		0.		0.	
7	-.148994E+08	.119481E-01	.167828E-02	0.		0.		0.	
8	-.663162E+07	.187924E-01	.173045E-02	0.		0.		0.	
9	.876839E+07	.110866E-01	.848483E-03	0.		0.		0.	

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 15 , FREQUENCY = 279.73805 , GENERALIZED WEIGHT = 9978.4419  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = .233733E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 2 \*DOF = 1 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****						***** ROTATIONS (RADIAN) *****					
	x1	x2	x3	x4	x5	x6	x1	x2	x3	x4	x5	x6
2	1.000000000	-.000000000	.000000000	.000000000	-.004846676	0.000000000						
3	-.404435242	-.000000000	.000000000	.000000000	-.007767074	0.000000000						
4	-.765259824	-.000000000	.000000000	-.000000000	.004416951	0.000000000						
5	.802825468	-.000000000	.000000000	-.000000000	.005823393	0.000000000						
6	.346572051	.000000000	.000000000	-.000000000	-.002470059	0.000000000						
7	-.699784071	.000000000	.000000000	-.000000000	.003766943	0.000000000						
8	-.311469880	.000000000	.000000000	-.000000000	.017328809	0.000000000						
9	.823347359	.000000000	.000000000	-.000000000	.023373256	0.000000000						

MODAL PARTICIPATION FACTOR (X1) =	1.3590672E-01	GEN.WT. TIMES MODAL PART. FACT. (X1) =	1.3561373E+03
MODAL PARTICIPATION FACTOR (X2) =	1.4517366E-10	GEN.WT. TIMES MODAL PART. FACT. (X2) =	1.4486069E-06
MODAL PARTICIPATION FACTOR (X3) =	1.3534710E-10	GEN.WT. TIMES MODAL PART. FACT. (X3) =	1.3505532E-06

FOR OUTPUT VECTOR  
X5F O R C E S  
X4A P P L I E D  
X3P O I N T  
X2N O D A L  
X1

NODE

2	-.2220 7E+08	-.101208E-02	-.541679E-03	0.	0.
3	.2583 76E+08	.990943E-03	-.211970E-02	0.	0.
4	-.900 732E+07	.274459E-03	-.340285E-02	0.	0.
5	-.149846E+08	-.158260E-02	-.430047E-02	0.	0.
6	.312081E+08	.226782E-03	-.431754E-02	0.	0.
7	-.135333E+08	.108527E-01	-.402906E-02	0.	0.
8	-.190590E+08	.264481E-01	-.425422E-02	0.	0.
9	.140518E+08	.206874E-01	-.238594E-02	0.	C.



MODE SHAPE (EIGENVECTOR)

MODE NUMBER 16 , FREQUENCY = 324.55512 , GENERALIZED WEIGHT = 10194.248

\*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = .287874E-01

\*MAXIMUM TRANSLATION IS AT NODE 6 \*DOF = 1 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	-.694367662	-.000000000	-.000000000	-.000000000	.004644805	0.000000000
3	.808183778	.000000000	-.000000000	-.000000000	.002919051	0.000000000
4	-.281564524	.000000000	-.000000000	.000000000	-.001787237	0.000000000
5	-.455954252	-.000000000	-.000000000	-.000000000	.006211349	0.000000000
6	1.000000000	.000000000	-.000000000	-.000000000	.003490271	0.000000000
7	-.472198924	.000000000	-.000000000	-.000000000	.003179378	0.000000000
8	-.664999890	.000000000	-.000000000	-.000000000	.019100856	0.000000000
9	.980216911	.000000001	-.000000000	-.000000000	.028787416	0.000000000

MODAL PARTICIPATION FACTOR (X1) =	-7.0003638E-02	GEN.WT. TIMES MODAL PART. FACT. (X1) =	-7.1363447E+02
MODAL PARTICIPATION FACTOR (X2) =	5.1849908E-10	GEN.WT. TIMES MODAL PART. FACT. (X2) =	5.2857084E-06
MODAL PARTICIPATION FACTOR (X3) =	-2.3107244E-10	GEN.WT. TIMES MODAL PART. FACT. (X3) =	-2.3556099E-06

NODE	N O D A L X1	P O I N T X2	A P P L I E D X3	F U R C E S X4	FOR OUTPUT VECTOR X5	X6	17
2	.204606E+08	-.187712E-02	-.276277E-03	0.	0.	0.	
3	-.337618E+08	.643665E-02	-.249749E-03	0.	0.	0.	
4	.376377E+08	-.844004E-04	-.115489E-03	0.	0.	0.	
5	-.303565E+08	.507583E-03	-.315793E-03	0.	0.	0.	
6	.192305E+03	-.892874E-03	-.566016E-03	0.	0.	0.	
7	-.645414E+06	-.990860E-02	-.673252E-03	0.	0.	0.	
8	-.152844E+08	-.147176E-01	-.756915E-05	0.	0.	0.	
9	.872228E+07	-.106676E-01	-.181660E-03	0.	0.	0.	

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 17 , FREQUENCY = 352.13698 , GENERALIZED WEIGHT = 9817.2902  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = .153023E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 4 \*DOF = 1 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	.543620546	-.000000000	-.000000000	-.000000000	-.003543293	0.000000000
3	-.897021849	.000000000	-.000000000	-.000000000	.000790643	0.000000000
4	1.000000000	-.000000000	-.000000000	.000000000	.000610602	0.000000000
5	-.784660488	.000000000	-.000000000	-.000000000	-.000472725	0.000000000
6	.523453296	-.000000000	-.000000000	.000000000	.003778211	0.000000000
7	-.019129991	-.000000000	-.000000000	-.000000000	.001787875	0.000000000
8	-.453028307	-.000000000	-.000000000	-.000000000	.009289620	0.000000000
9	.516860386	-.000000000	-.000000000	-.000000000	.015302284	0.000000000

MODAL PARTICIPATION FACTOR (X1) =	4.8264060E-02	GEN.WT. TIMES MODAL PART. FACT. (X1) =	4.7382228E+02
MODAL PARTICIPATION FACTOR (X2) =	-2.5088363E-10	GEN.WT. TIMES MODAL PART. FACT. (X2) =	-2.4629974E-06
MODAL PARTICIPATION FACTOR (X3) =	-1.9182163E-11	GEN.WT. TIMES MODAL PART. FACT. (X3) =	-1.8831686E-07

NODE	X1	X2	X3	X4	X5	X6
2	.114284E-02	.198379E-02	.283622E+08	0.	0.	0.
3	-.122032E-02	.276155E-02	.289900E+08	0.	0.	0.
4	-.327803E-02	.263642E-02	.126955E+07	0.	0.	0.
5	.278106E-02	-.981750E-03	-.287346E+08	0.	0.	0.
6	-.745716E-02	-.856807E-02	-.276976E+08	0.	0.	0.
7	-.916759E-02	.126744E-01	-.521729E+07	0.	0.	0.
8	-.103667E-01	-.140517E-01	.179606E+08	0.	0.	0.
9	-.554473E-02	-.615540E-02	.140712E+08	0.	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 18 , FREQUENCY = 381.35075 , GENERALIZED WEIGHT = 8438.3704  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = -.394630E-09  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 3 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	.000000000	.000000000	.866932670	-.000000000	-.000000000	0.000000000
3	-.000000000	.000000000	.886123118	.000000000	-.000000000	0.000000000
4	-.000000000	.000000000	.038805691	-.000000000	-.000000000	0.000000000
5	-.000000000	-.000000000	-.846458423	.000000000	-.000000000	0.000000000
6	-.000000000	-.000000000	-.874837034	-.000000000	-.000000000	0.000000000
7	-.000000000	-.000000000	-.185388717	.000000000	-.000000000	0.000000000
8	-.000000000	-.000000000	.638205014	.000000000	-.000000000	0.000000000
9	-.000000000	-.000000000	1.000000000	.000000000	-.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) = -3.0844283E-10	GEN.WT. TIMES MODAL PART. FACT. (X1) = -2.6027548E-06
MODAL PARTICIPATION FACTOR (X2) = -2.7954560E-10	GEN.WT. TIMES MODAL PART. FACT. (X2) = -2.3589093E-06
MODAL PARTICIPATION FACTOR (X3) = 2.3132960E-01	GEN.WT. TIMES MODAL PART. FACT. (X3) = 1.9520448E+03



\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 19 , FREQUENCY = 399.36054 , GENERALIZED WEIGHT = 7023.6304  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = -.238879E-01  
 \*MAXIMUM TRANSLATION IS AT NODE 8 \*DOF = 1 VALUE = .100000E+01  
 \*\*\*\*\* TRANSLATIONS \*\*\*\*\*  
 \*\*\*\*\* ROTATIONS (RADIAN) \*\*\*\*\*

NODE	X1	X2	X3	X4	X5	X6
2	.014649237	.000000000	.000000000	-.000000000	-.000306234	0.000000000
3	-.043282313	-.000000000	-.000000000	-.000000000	-.000300047	0.000000000
4	.091690662	-.000000000	-.000000000	.000000000	-.001272717	0.000000000
5	-.214408295	-.000000000	-.000000000	-.000000001	-.001041151	0.000000000
6	.515709211	-.000000000	-.000000000	.000000000	-.006326433	0.000000000
7	-.981057234	-.000000000	-.000000000	-.000000000	-.005859772	0.000000000
8	1.000000000	-.000000000	-.000000000	-.000000000	-.011902468	0.000000000
9	-.801036175	-.000000000	-.000000000	-.000000001	-.023887877	0.000000000

MODAL PARTICIPATION FACTOR (X1) =	1.6369642E-03	GEN.WT. TIMES MODAL PART. FACT. (X1) =	1.1497431E+01
MODAL PARTICIPATION FACTOR (X2) =	-2.5533688E-10	GEN.WT. TIMES MODAL PART. FACT. (X2) =	-1.7933919E-06
MODAL PARTICIPATION FACTOR (X3) =	-9.0950899E-11	GEN.WT. TIMES MODAL PART. FACT. (X3) =	-6.3880549E-07



NODE	N O D A L	P O I N T	A P P L I E D	F O R C E S	F O R O U T P U T V E C T O R
	X <sub>1</sub>	X <sub>2</sub>	X <sub>3</sub>	X <sub>4</sub>	X <sub>5</sub>
2	.205844E-02	-.708441E-02	-.564899E+08	0.	0.
3	.166763E-02	-.350820E-02	-.154933E+08	0.	0.
4	.323789E-02	.666799E-02	.522406E+08	0.	0.
5	.506291E-04	.809983E-02	.309434E+08	0.	0.
6	-.925568E-02	-.172852E-02	-.500374E+08	0.	0.
7	-.157735E-01	-.733411E-02	-.366846E+08	0.	0.
8	-.193806E-01	-.315141E-01	.179544E+08	0.	0.
9	-.117948E-01	-.281683E-01	.248323E+08	0.	0.

\* \* \* \* \*  
 MODE SHAPE (EIGENVECTOR)  
 MODE NUMBER 20 , FREQUENCY = 506.60825 , GENERALIZED WEIGHT = 8615.1894  
 \*MAXIMUM ROTATION IS AT NODE 9 \*DOF = 5 VALUE = .210423E-09  
 \*MAXIMUM TRANSLATION IS AT NODE 9 \*DOF = 3 VALUE = .100000E+01

NODE	***** TRANSLATIONS *****			***** ROTATIONS (RADIAN) *****		
	X1	X2	X3	X4	X5	X6
2	.000000000	-.000000000	-.978409045	.000000000	.000000000	0.000000000
3	.000000000	-.000000000	-.268344715	-.000000000	.000000000	0.000000000
4	.000000000	.000000000	.904811112	.000000000	.000000000	0.000000000
5	.000000000	.000000000	.516503972	-.000000000	.000000000	0.000000000
6	-.000000000	-.000000000	-.895539884	.000000000	.000000000	0.000000000
7	-.000000000	-.000000000	-.738629025	-.000000000	.000000000	0.000000000
8	-.000000000	-.000000000	.361504476	-.000000000	.000000000	0.000000000
9	-.000000000	-.000000000	1.000000000	-.000000000	.000000000	0.000000000

MODAL PARTICIPATION FACTOR (X1) = -2.1774322E-10	GEN.WT. TIMES MODAL PART. FACT. (X1) = -1.8758990E-06
MODAL PARTICIPATION FACTOR (X2) = -2.8714349E-10	GEN.WT. TIMES MODAL PART. FACT. (X2) = -2.4737956E-06
MODAL PARTICIPATION FACTOR (X3) = -1.4489878E-01	GEN.WT. TIMES MODAL PART. FACT. (X3) = -1.2483305E+03

\*\*\*\*\*  
\*\*\* ENTERING PHASE 1 \*\*\* RUN DATE = 10/12/81 TIME OF DAY 14.42.42 \*\*\*  
\*\*\*\*\*

\*\*\*\* GEOMETRY READ, PRINT AND CHECK LINK \*\*\*\*

\*\*\* PROCESSING IS COMPLETE FOR THIS MODEL -- BEGIN PROCESSING NEXT MODEL \*\*\*

S S  
S S  
SSSSSSSS  
S S  
S S

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*****
*          ** DYNRE4 (R) **          *
*          ** STARDYNE-3 (R) **       *
*          ** SEP01/81 G LEVEL**      *
*****
*   LATEST USER MANUAL   SEPT 1979   *
*   *   *   *   *   *   *   *   *   *
*   RUN DATE      MONDAY   ,   OCT. 12, 1981
*                   10/12/81   DAY 285 OF 1981
*   RUN TIME      14.44.24.
*   *   *   *   *   *   *   *   *   *
*   CYBERNET      SCOPE 3.4   +433B
*   *   *   *   *   *   *   *   *   *
*   (R) 1968 STARDYNE   SYSTEM BY MECHANICS RESEARCH INC *
*   (R) 1971 STARDYNE-2 SYSTEM BY MECHANICS RESEARCH INC *
*   (R) 1974 STARDYNE-3 SYSTEM BY MECHANICS RESEARCH INC *
*   (R) 1977 STARDYNE-3 SYSTEM BY SYSTEM DEVELOPMENT CORP*
*****

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*****
*   S T A R D Y N E   B U L L E T I N S
*   *   *   *   *   *   *   *   *   *
*   A STARDYNE INFORMATION BULLETIN IS AVAILABLE
*   WHICH DESCRIBES IMPORTANT CHANGES CONCERNING THIS
*   RELEASE LEVEL OF THE PROGRAM. IN ORDER TO ACCESS
*   THIS BULLETIN - ENTER THE FOLLOWING CONTROL CARDS..
*   AT SCOPE 3.4           AT NOS 1
*   *   *   *   *   *   *   *   *   *
*   APPLIC(STARBUL)        ATTACH(STARBUL/UN=LIBRARY)
*   REWIND(STARBUL)        REWIND(STARBUL)
*   COPYBF(STARBUL,A)      COPYBF(STARBUL,A)
*   REWIND(A)              REWIND(A)
*   COPYSBF(4,OUTPUT)      COPYSBF(A,OUTPUT)
*   *   *   *   *   *   *   *   *   *
*****

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*****
* A NEW SUMMATION PROCEDURE HAS BEEN INSTALLED IN DYNRE4. *
* THE CQC (COMPLETE QUADRATIC COMBINATION) METHOD HAS
* BEEN IMPLEMENTED AND MAY BE CHOSEN BY ENTERING RSS = 14 *
* ON THE OUTPUT CARD, PAGE F-60. IN ADDITION, THE IRSSXI *
* DIRECTIONAL COMBINATION OPTIONS MAY BE USED WITH RSS=14.*
* IRSSXI = 0-8 CONTROLS THE COMBINATION OF THE UNSIGNED
* (ABSOLUTE VALUES) OF THE DIRECTIONAL MODAL RESPONSES.

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\* FOR CQC IRSSXI = 9 HAS BEEN ADDED. IT IS THE SAME AS \*  
 \* IRSSXI (BUT WITH ALGEBRIAC DIRECTIONAL COMBINATION). \*  
 \* IRSSXI IS ENTERED ON THE OUTPUT CARD AND DESCRIBED ON \*  
 \* PAGE F-135. \*  
 \* FOR INFORMATION REGARDING THE CQC METHOD, SEE (WILSON, \*  
 \* DER KIUREGHIAN, AND BAYO - A REPLACEMENT FOR THE SRSS \*  
 \* METHOD IN SEISMIC ANALYSIS, MARCH 1980). COPIES OF \*  
 \* THIS PAPER MAY BE OBTAINED FROM STARDYNE- (213)615-1536. \*  
 \*\*\*\*\*

\*\*\*\*\*  
 \* THE CQC METHOD INVOLVES THE CREATION OF A CROSS-MODE \*  
 \* COEFFICIENT MATRIX (PIJ) OF ORDER NMODES, WHICH RELATES \*  
 \* MODAL DAMPING AND FREQUENCY RATIOS. THREE ADDITIONAL \*  
 \* ENTRIES MAY BE MADE ON THE OUTPUT CARD. THEY ARE-- \*  
 \* \*COL 8, ENTER A 1 (ONE) IF PRINTOUT OF PIJ IS DESIRED. \*  
 \* \*COL 73-76 (F4.0), ENTER THE CONSTANT PIJ MODAL DAMPING \*  
 \* RATIO (ASSUMED THE SAME FOR ALL MODES). IF BLANK, \*  
 \* A VALUE OF .02 (2 PERCENT) WILL BE USED. \*  
 \* \*COL 77-80 (F4.0), A CUTOFF TOLERANCE TO PREVENT THE \*  
 \* COMPUTATION OF TRIVIAL PIJ TERMS. SMALLER VALUES \*  
 \* WILL BE NEGLECTED. IF BLANK, A VALUE OF .001 WILL \*  
 \* BE USED. IF A VALUE OF 1.0 OR GREATER IS ENTERED \*  
 \* TO ELIMINATE THE PIJ MATRIX, THE CQC METHOD \*  
 \* AND THE SRSS METHOD (RSS=1) SHOULD PRODUCE THE \*  
 \* SAME RESULTS. \*  
 \*\*\*\*\*

\*\*\*\*\* INPUT DATA CARD \*\*\*\*\*

-----  
 CARD IMAGE  
 -----  
 1 6 12 17 22 27 32 37 42 47 52 57 62 67 72 80  
 \* \* \* \* \*  
 \* \* \* \* \*

CARD NO

```

1 DYNAMIC ANALYSIS
2 STANDARD          1.0          1.0          1.0
3 OUTPUT           0           1   1   1  -1   1           1  1  1
4      1.04 0 3  RESPONSE SPECTRA GIVEN IN G VALUES
5      -1      9
6 6          1          0.7          0.45          0.6          0.6          0.45          0.42
7 6          -7          0.42          0.43          0.43          0.55          0.55          0.40
8 6          1          10.0          17.8          23.8          35.7          50.0          66.7
9 6          -7          100.0          143.9          18.1          22.7          35.7          52.6
10 6          1          0.48          0.43          0.43          0.55          0.55          0.40
11 6          -7          0.37          0.37          0.43          0.55          0.55          0.40
12 6          1          10.0          11.1          18.1          22.7          35.7          52.6
13 6          -7          100.0          143.9          18.1          22.7          35.7          52.6
14 6          1          1.9          4.5          5.0          5.0          1.0          0.85
15 6          -7          0.80          0.76          0.76          0.76          0.76          0.76
16 6          1          10.0          14.3          16.7          19.2          50.0          66.7
17 6          -7          100.0          125.0          143.0          143.0          143.0          143.0
18 ALL DONE
  
```

(END OF INPUT FOR MODEL NO. 1)

\*\*\* RESPONSE NUMBER 1, DYNAMIC ANALYSIS

STANDARD ANALYSIS.

MULTIPLIER X1 = .10000000E+01  
MULTIPLIER X2 = .10000000E+01  
MULTIPLIER X3 = .10000000E+01  
MODE RESP PD (IPR) = 0  
RESP TYPE (ABS) = 0  
RESP TYPE (RSS) = 1  
DISPLACEMENT(D) = 1  
VELOCITY(V) = 1  
ACCELERATION(A) = -1  
IRSSXI (RSS=1 OR 14) = 1  
ACCEL OF GRAVITY(G) = .38640000E+03

BAR LOADS (ELE.) = 1  
BAR LOADS (GLOBAL) = 1  
BAR STRESSES = 1  
TPLATE FORCES (GLOBAL) = 0  
TPLATE STRESSES = 0  
OPLATE FORCES (GLOBAL) = 0  
OPLATE STRESSES = 0  
CUBE FORCES (GLOBAL) = 0  
CUBE STRESSES = 0  
TETRA STRESSES = 0  
EQUILIBRIUM CHECK = 0

\*\*\*\*\* RATIO = 1.000000

\*\*\*\*\* ITYPE = 4

\*\*\*\*\* TAPE = 0

\*\*\*\*\* IROW = 3

\*\*\*\*\* DESC = RESPONSE SPECTRA GIVEN IN G VALUES

\*\*THE FOLLOWING 8 OF NUMBERS WERE SELECTED FROM TAPE4

TAPE4 MODE	1 = DYNRE4 NO	1. DAMP/SPECTRA = 0.	FACTOR = .10000E+01, MPRINT = 0,	IGROUP = 0
TAPE4 MODE	2 = DYNRE4 NO	2. DAMP/SPECTRA = 0.	FACTOR = .10000E+01, MPRINT = 0,	IGROUP = 0
TAPE4 MODE	3 = DYNRE4 NO	3. DAMP/SPECTRA = 0.	FACTOR = .10000E+01, MPRINT = 0,	IGROUP = 0
TAPE4 MODE	4 = DYNRE4 NO	4. DAMP/SPECTRA = 0.	FACTOR = .10000E+01, MPRINT = 0,	IGROUP = 0
TAPE4 MODE	5 = DYNRE4 NO	5. DAMP/SPECTRA = 0.	FACTOR = .10000E+01, MPRINT = 0,	IGROUP = 0
TAPE4 MODE	6 = DYNRE4 NO	6. DAMP/SPECTRA = 0.	FACTOR = .10000E+01, MPRINT = 0,	IGROUP = 0
TAPE4 MODE	7 = DYNRE4 NO	7. DAMP/SPECTRA = 0.	FACTOR = .10000E+01, MPRINT = 0,	IGROUP = 0
TAPE4 MODE	8 = DYNRE4 NO	8. DAMP/SPECTRA = 0.	FACTOR = .10000E+01, MPRINT = 0,	IGROUP = 0



TAPE4 MUNIT 9 = DYNRE4 NO 9 024P/SPECIRA = 0. \* FAC = -1000E+01, MPRINT = 0, IGROUP = 0

1 T4VER5 = (10/12/8114.4.29SEP01/01)

TAPE4 HEADER=(ELELO,DS 10 6 20 1 611110000000100000)

## GENERALIZED MODAL DATA

MODE NUMBER	FREQUENCY (CPS)	GENERALIZED WTS.	WEIGHT PARTICIPATION FACTORS		
			GAMMA 1	GAMMA 2	GAMMA 3
1	.14947E+02	.68255E+04	-.80598E-11	.98074E+00	.11653E-16
2	.14962E+02	.63867E+04	.15239E+01	.51442E-11	-.28648E-16
3	.34798E+02	.17276E+05	.14162E-13	.14564E+01	-.34424E-15
4	.68706E+02	.84461E+04	-.75437E+00	.13827E-10	-.30099E-12
5	.70190E+02	.20539E+05	.18314E-11	-.21294E+00	-.76516E-12
6	.78967E+02	.84373E+04	-.58770E-11	.16861E-10	.12680E+01
7	.94091E+02	.20645E+05	-.11460E-10	-.31703E+00	.14002E-11
8	.14190E+03	.19080E+05	-.14126E-10	.30288E+00	.64003E-12
9	.14555E+03	.91430E+04	.35943E+00	-.32819E-09	-.30041E-10

\*\*\*\*\* SHOCK SPECTRUM CHARACTERISTICS \*\*\*\*\*

\*USER SPECTRUM - RESPONSE SPECTRA GIVEN IN G VALUES

\*USER SUPPLIED ACCEL. SPECTRA CURVE.

FOR DIRECTION X1

1	FREQ =	10.000000,	SPECTRA =	270.480000
2	FREQ =	17.800000,	SPECTRA =	173.880000
3	FREQ =	23.800000,	SPECTRA =	231.840000
4	FREQ =	35.700000,	SPECTRA =	231.840000
5	FREQ =	50.000000,	SPECTRA =	173.880000
6	FREQ =	66.700000,	SPECTRA =	162.288000
7	FREQ =	100.000000,	SPECTRA =	162.288000

\*NATURAL FREQUENCY( .14190357E+03) IS OUTSIDE SPECTRA RANGE. IT WILL BE IGNORED.

\*NATURAL FREQUENCY( .14557694E+03) IS OUTSIDE SPECTRA RANGE. IT WILL BE IGNORED.

\*USER SUPPLIED ACCEL. SPECTRA CURVE.

FOR DIRECTION X2

1	FREQ =	10.000000,	SPECTRA =	185.472000
2	FREQ =	11.100000,	SPECTRA =	166.152000
3	FREQ =	18.100000,	SPECTRA =	166.152000
4	FREQ =	22.700000,	SPECTRA =	212.520000
5	FREQ =	35.700000,	SPECTRA =	212.520000
6	FREQ =	52.600000,	SPECTRA =	154.560000
7	FREQ =	100.000000,	SPECTRA =	142.968000
8	FREQ =	143.900000,	SPECTRA =	142.968000

\*NATURAL FREQUENCY( .14557694E+03) IS OUTSIDE SPECTRA RANGE. IT WILL BE IGNORED.

\*USER SUPPLIED ACCEL. SPECTRA CURVE.

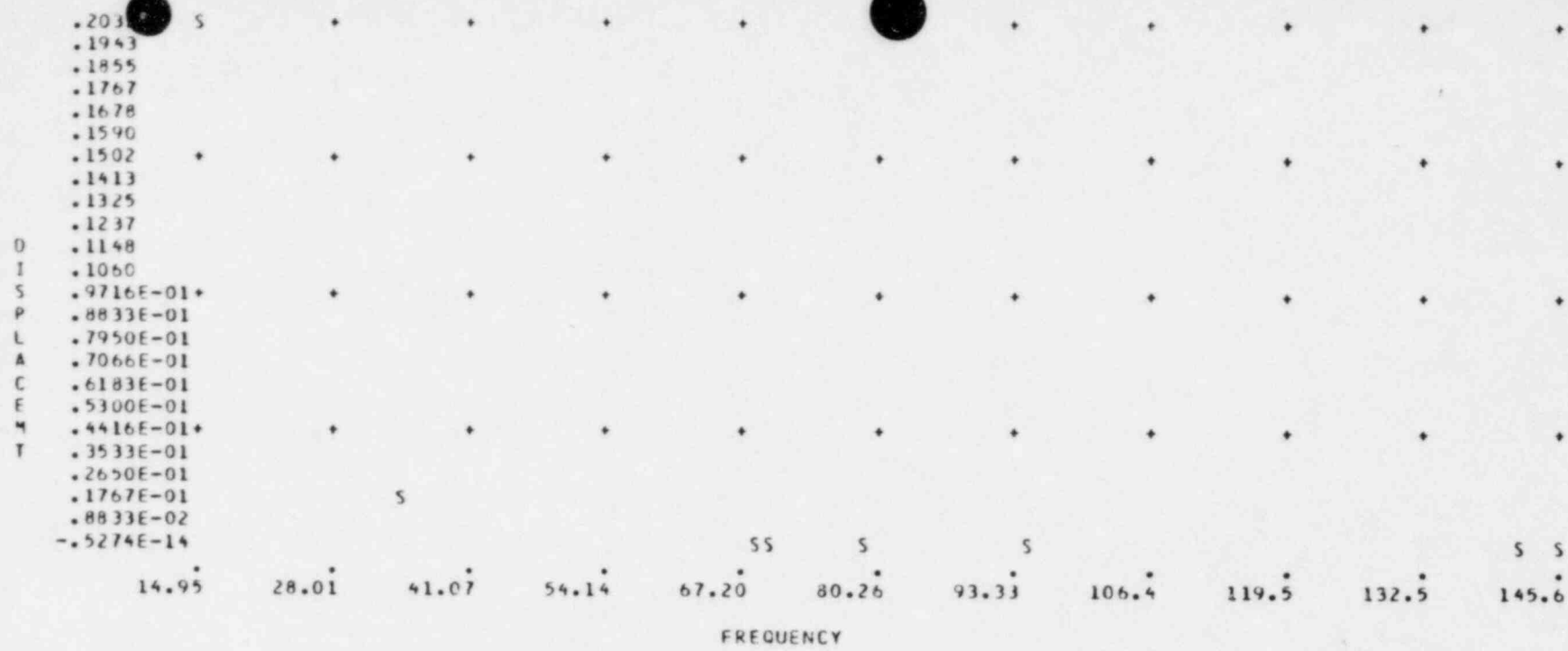
FOR DIRECTION X3

1	FREQ =	10.000000,	SPECTRA =	734.160000
2	FREQ =	14.300000,	SPECTRA =	1738.800000
3	FREQ =	16.700000,	SPECTRA =	1932.000000
4	FREQ =	19.200000,	SPECTRA =	1932.000000
5	FREQ =	50.000000,	SPECTRA =	386.400000
6	FREQ =	66.700000,	SPECTRA =	328.440000
7	FREQ =	100.000000,	SPECTRA =	309.120000
8	FREQ =	125.000000,	SPECTRA =	293.664000
9	FREQ =	143.000000,	SPECTRA =	293.664000

\*NATURAL FREQUENCY( .14557694E+03) IS OUTSIDE SPECTRA RANGE. IT WILL BE IGNORED.







MODE NUMBER	GENLZD FORCE	GENERALIZED DISPLACEMENT	GENERALIZED VELOCITY	GENERALIZED ACCELERATION
1	.283011E-07	.181647E-12	.170595E-10	.160215E-08 ✓
2	.500318E+04	.342515E-01	.321990E+01	.302694E+03
3	.146799E-09	.686811E-16	.150167E-13	.328330E-11
4	.267604E+04	.656944E-03	.283596E+00	.122426E+03
5	.157982E-07	.152810E-14	.673918E-12	.297210E-09
6	.208262E-07	.387430E-14	.192229E-11	.953770E-09
7	.993750E-07	.532154E-14	.314604E-11	.185990E-08
8	0.	0.	0.	0.
9	0.	0.	0.	0.



MODE NUMBER	GENLZD FORCE	GENERALIZED DISPLACEMENT	GENERALIZED VELOCITY	GENERALIZED ACCELERATION
1	.287845E+04	.184749E-01	.173509E+01	.162952E+03
2	.141275E-07	.967163E-13	.909205E-11	.854720E-09
3	.138382E+05	.647431E-02	.141557E+01	.309505E+03
4	.452252E-07	.111024E-13	.479278E-11	.206900E-08
5	.168927E+04	.163396E-03	.720606E-01	.317801E+02
6	.541677E-07	.100768E-13	.499976E-11	.248070E-08
7	.243968E+04	.130645E-03	.772360E-01	.456611E+02
8	.213826E+04	.544711E-04	.485668E-01	.433025E+02
9	0.	0.	0.	0.

MODE NUMBER	GENLZD FORCE	GENERALIZED DISPLACEMENT	GENERALIZED VELOCITY	GENERALIZED ACCELERATION
1	.368836E-12	.236733E-17	.222329E-15	.208802E-13
2	.849037E-12	.581246E-17	.546414E-15	.513670E-13
3	.109399E-10	.511830E-17	.111908E-14	.244681E-12
4	.215132E-08	.528128E-15	.227988E-12	.984203E-10
5	.132567E-07	.128226E-14	.565501E-12	.249396E-09
6	.886654E+04	.164944E-02	.818395E+00	.406058E+03
7	.233389E-07	.124980E-14	.738868E-12	.436810E-09
8	.928112E-08	.236432E-15	.210805E-12	.187955E-09
9	0.	0.	0.	0.

MODE NUMBER	FREQUENCY (CPS)	GENERALIZED DISPLACEMENT	GENERALIZED VELOCITY	GENERALIZED ACCELERATION
1	.149471E+02	.184749E-01	.173509E+01	.162952E+03
2	.149617E+02	.342515E-01	.321990E+01	.302694E+03
3	.347987E+02	.647431E-02	.141557E+01	.309505E+03
4	.687057E+02	.656944E-03	.283596E+00	.122426E+03
5	.701903E+02	.163396E-03	.720606E-01	.317801E+02
6	.789669E+02	.164944E-02	.818395E+00	.406058E+03
7	.940906E+02	.130645E-03	.772360E-01	.456611E+02
8	.141904E+03	.544711E-04	.485668E-01	.433025E+02
9	.145577E+03	0.	0.	0.

NODE	X1	X2	X3	X4	X5	X6
2	1.58513576E-03	2.39672155E-03	3.36036305E-04	1.12674525E-04	7.12227245E-05	0.
3	4.63961879E-03	5.67389513E-03	6.57982773E-04	9.54576989E-05	1.28278926E-04	0.
4	8.82268645E-03	7.09444056E-03	9.52340350E-04	6.79247742E-06	1.71674752E-04	0.
5	1.38028046E-02	5.52989862E-03	1.20676677E-03	1.14527016E-04	2.02322084E-04	0.
6	1.96967838E-02	2.35143439E-03	1.42388829E-03	2.04931431E-04	2.22685702E-04	0.
7	2.45877108E-02	6.22034901E-03	1.54788484E-03	2.72395944E-04	2.31133607E-04	0.
8	2.94756320E-02	1.22150231E-02	1.62385582E-03	3.07250517E-04	2.34588775E-04	0.
9	3.42578066E-02	1.85490702E-02	1.64944412E-03	3.15585030E-04	2.35323603E-04	0.

MAXIMUM RESPONSES FOR THE 6 VALUES PRINTED FOR EACH NODE...

1 =	.03426 AT NODE	9
2 =	.01855 AT NODE	9
3 =	.00165 AT NODE	9
4 =	.00032 AT NODE	9
5 =	.00024 AT NODE	9
6 =	0.00000 AT NODE	1

NODE	X1	X2	X3	X4	X5	X6
2	1.77605698E-01	5.03268482E-01	1.66729065E-01	2.31556959E-02	6.79953602E-03	0.
3	4.75911562E-01	1.16766650E+00	3.26467264E-01	1.93546469E-02	1.20938052E-02	0.
4	8.63106776E-01	1.44244306E+00	4.72516851E-01	3.12780380E-03	1.61443788E-02	0.
5	1.31557400E+00	1.13073704E+00	5.98754041E-01	1.97510462E-02	1.91548211E-02	0.
6	1.85513335E+00	4.80485885E-01	7.06481891E-01	2.37234884E-02	2.13335400E-02	0.
7	2.31144975E+00	6.65867469E-01	7.68004494E-01	2.59214874E-02	2.23244690E-02	0.
8	2.77489487E+00	1.18735381E+00	8.05694549E-01	2.92155630E-02	2.27588840E-02	0.
9	3.23236030E+00	1.77530953E+00	8.18394538E-01	3.03157259E-02	2.28563369E-02	0.

MAXIMUM RESPONSES FOR THE 6 VALUES PRINTED FOR EACH NODE...

1 =	3.23236 AT NODE	9
2 =	1.77531 AT NODE	9
3 =	.81839 AT NODE	9
4 =	.03032 AT NODE	9
5 =	.02286 AT NODE	9
6 =	0.00000 AT NODE	1

NODE	X1	X2	X3	X4	X5	X6
2	1.16289397E-01	3.16171227E-01	2.14091445E-01	1.30448383E-02	2.111886069E-03	0.
3	2.42201104E-01	6.59317444E-01	4.19206142E-01	1.16780436E-02	3.11469615E-03	0.
4	3.39565366E-01	8.10552358E-01	6.06743733E-01	4.18371933E-03	3.95680281E-03	0.
5	4.01470089E-01	6.42000421E-01	7.68840859E-01	1.11026709E-02	5.30584758E-03	0.
→ 6	4.68881915E-01	2.84097940E-01	9.07170735E-01	1.04960059E-02	6.92403681E-03	0.
7	5.62470510E-01	2.67200571E-01	9.86169937E-01	7.20560792E-03	7.89184612E-03	0.
8	6.95145954E-01	3.41669417E-01	1.03457166E+00	9.58942890E-03	8.37471553E-03	0.
9	8.45016981E-01	4.95050168E-01	1.05087418E+00	1.21580433E-02	8.49344423E-03	0.

MAXIMUM RESPONSES FOR THE 6 VALUES PRINTED FOR EACH NODE...

1 =	.84502 AT NODE	9
2 =	.81055 AT NODE	4
3 =	1.05087 AT NODE	9
4 =	.01304 AT NODE	2
5 =	.00849 AT NODE	9
6 =	0.00000 AT NODE	1

NO NODES AXIAL V2 V3 M2 M3 TORSION

1	JA	1	1.1242E+04	7.4702E+03	8.6152E+03	2.5454E+05	9.7826E+05	0.
	J8	2	1.1242E+04	7.8702E+03	8.6152E+03	5.6458E+04	7.9973E+05	0.
2	JA	2	1.0771E+04	7.6894E+03	6.8328E+03	5.6458E+04	7.9973E+05	0.
	J8	3	1.0771E+04	7.6884E+03	6.8328E+03	1.0398E+05	6.2587E+05	0.
3	JA	3	9.8481E+03	7.2618E+03	3.1210E+03	1.0398E+05	6.2587E+05	0.
	J8	4	9.8481E+03	7.2618E+03	3.1210E+03	1.6959E+05	4.6110E+05	0.
4	JA	4	8.5121E+03	6.5924E+03	3.6850E+03	1.6959E+05	4.6110E+05	0.
	J8	5	8.5121E+03	6.5924E+03	3.6850E+03	1.4731E+05	3.1032E+05	0.
5	JA	5	6.7556E+03	5.6498E+03	7.4698E+03	1.4731E+05	3.1032E+05	0.
	J8	6	6.7556E+03	5.6498E+03	7.4698E+03	1.9778E+05	1.7016E+05	0.
6	JA	6	4.8226E+03	4.4297E+03	4.9577E+03	1.9778E+05	1.7016E+05	0.
	J8	7	4.8226E+03	4.4297E+03	4.9577E+03	1.0077E+05	8.1855E+04	0.
7	JA	7	2.9547E+03	2.9702E+03	3.5470E+03	1.0077E+05	8.1855E+04	0.
	J8	8	2.9547E+03	2.9702E+03	3.5470E+03	3.0812E+04	2.2512E+04	0.
8	JA	8	9.9520E+02	1.1256E+03	1.5406E+03	3.0812E+04	2.2512E+04	0.
	J8	9	9.9520E+02	1.1256E+03	1.5406E+03	2.6381E-08	4.9617E-08	0.

MAXIMUM RESPONSES FOR THE 12 VALUES PRINTED FOR EACH ELEMENT OF THIS TYPE...

1 =	11242.49565	AT	ELEMENT NO	1
2 =	7870.19725	AT	ELEMENT NO	1
3 =	8615.17598	AT	ELEMENT NO	1
4 =	25454.32332	AT	ELEMENT NO	1
5 =	978260.94703	AT	ELEMENT NO	1
6 =	0.00000	AT	ELEMENT NO	1
7 =	11242.49565	AT	ELEMENT NO	1
8 =	7870.19725	AT	ELEMENT NO	1
9 =	8615.17598	AT	ELEMENT NO	1
10 =	197777.17809	AT	ELEMENT NO	5
11 =	799729.56569	AT	ELEMENT NO	1
12 =	0.00000	AT	ELEMENT NO	1



NO	NODES	FX1	FX2	FX3	MX1	MX2	MX3
1	JA	1 7.8702E+03	8.6149E+03	1.1242E+04	2.5454E+05	9.7827E+05	0.
	JB	2 7.8702E+03	8.6149E+03	1.1242E+04	5.6457E+04	7.9972E+05	0.
2	JA	2 7.6884E+03	6.8328E+03	1.0771E+04	5.6457E+04	7.9972E+05	0.
	JB	3 7.6884E+03	6.8328E+03	1.0771E+04	1.0398E+05	6.2587E+05	0.
3	JA	3 7.2619E+03	3.1210E+03	9.8480E+03	1.0398E+05	6.2587E+05	0.
	JB	4 7.2619E+03	3.1210E+03	9.8480E+03	1.6959E+05	4.6111E+05	0.
4	JA	4 6.5923E+03	3.6849E+03	8.5121E+03	1.6959E+05	4.6111E+05	0.
	JB	5 6.5923E+03	3.6849E+03	8.5121E+03	1.4731E+05	3.1032E+05	0.
5	JA	5 5.6499E+03	7.4701E+03	6.7556E+03	1.4731E+05	3.1032E+05	0.
	JB	6 5.6499E+03	7.4701E+03	6.7556E+03	1.9778E+05	1.7016E+05	0.
6	JA	6 4.4298E+03	4.9577E+03	4.8226E+03	1.9778E+05	1.7016E+05	0.
	JB	7 4.4298E+03	4.9577E+03	4.8226E+03	1.0077E+05	8.1855E+04	0.
7	JA	7 2.9702E+03	3.5470E+03	2.9546E+03	1.0077E+05	8.1855E+04	0.
	JB	8 2.9702E+03	3.5470E+03	2.9546E+03	3.0812E+04	2.2512E+04	0.
8	JA	8 1.1256E+03	1.5406E+03	9.9521E+02	3.0812E+04	2.2512E+04	0.
	JB	9 1.1256E+03	1.5406E+03	9.9521E+02	2.6381E-08	4.9617E-08	0.

MAXIMUM RESPONSES FOR THE 12 VALUES PRINTED FOR EACH ELEMENT OF THIS TYPE...

1 =	7870.17369	AT ELEMENT NO	1
2 =	8614.89920	AT ELEMENT NO	1
3 =	11242.44617	AT ELEMENT NO	1
4 =	254544.46844	AT ELEMENT NO	1
5 =	978265.04551	AT ELEMENT NO	1
6 =	0.00000	AT ELEMENT NO	1
7 =	7870.17369	AT ELEMENT NO	1
8 =	8614.89920	AT ELEMENT NO	1
9 =	11242.44617	AT ELEMENT NO	1
10 =	197778.22715	AT ELEMENT NO	5
11 =	799720.31867	AT ELEMENT NO	1
12 =	0.00000	AT ELEMENT NO	1

PRSS = 1

BEAM STRESSES

for K=1

for K=2

for C=1

for C=1

LOCAL

NO	NODES	P/A	V2/KA	V3/KA	MC2/I	MC3/I	TC/J
1	JA	1	1.4887E+02	1.2260E+02	1.3421E+02	8.2085E+01	3.4730E+01 0.
	JB	2	1.4887E+02	1.2260E+02	1.3421E+02	1.8206E+01	2.8391E+01 0.
2	JA	2	1.4263E+02	1.1977E+02	1.0644E+02	1.8206E+01	2.8391E+01 0.
	JB	3	1.4263E+02	1.1977E+02	1.0644E+02	3.3531E+01	2.2219E+01 0.
3	JA	3	1.3040E+02	1.1313E+02	4.8620E+01	3.3531E+01	2.2219E+01 0.
	JB	4	1.3040E+02	1.1313E+02	4.8620E+01	5.4689E+01	1.6370E+01 0.
4	JA	4	1.1271E+02	1.0270E+02	5.7405E+01	5.4689E+01	1.6370E+01 0.
	JB	5	1.1271E+02	1.0270E+02	5.7405E+01	4.7504E+01	1.1017E+01 0.
5	JA	5	8.9454E+01	8.8014E+01	1.1637E+02	4.7504E+01	1.1017E+01 0.
	JB	6	8.9454E+01	8.8014E+01	1.1637E+02	6.3779E+01	6.0409E+00 0.
6	JA	6	6.3858E+01	6.9007E+01	7.7232E+01	6.3779E+01	6.0409E+00 0.
	JB	7	6.3858E+01	6.9007E+01	7.7232E+01	3.2496E+01	2.9060E+00 0.
7	JA	7	3.9125E+01	4.6270E+01	5.5256E+01	3.2496E+01	2.9060E+00 0.
	JB	8	3.9125E+01	4.6270E+01	5.5256E+01	9.9362E+00	7.9919E-01 0.
8	JA	8	1.3178E+01	1.7535E+01	2.4000E+01	9.9362E+00	7.9919E-01 0.
	JB	9	1.3178E+01	1.7535E+01	2.4000E+01	8.5073E-12	1.7615E-12 0.

MAXIMUM RESPONSES FOR THE 12 VALUES PRINTED FOR EACH ELEMENT OF THIS TYPE...

1 =	148.86777	AT ELEMENT NO	1
2 =	122.60406	AT ELEMENT NO	1
3 =	134.20951	AT ELEMENT NO	1
4 =	82.08456	AT ELEMENT NO	1
5 =	34.72951	AT ELEMENT NO	1
6 =	0.00000	AT ELEMENT NO	1
7 =	148.86777	AT ELEMENT NO	1
8 =	122.60406	AT ELEMENT NO	1
9 =	134.20951	AT ELEMENT NO	1
10 =	63.77851	AT ELEMENT NO	5
11 =	28.39142	AT ELEMENT NO	1
12 =	0.00000	AT ELEMENT NO	1

Attachment 14



LAWRENCE LIVERMORE LABORATORY

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UCRL-52342

# **EFFECTIVE MASS AND DAMPING OF SUBMERGED STRUCTURES**

R. G. Dong

MS. date: April 1, 1978

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# EFFECTIVE MASS AND DAMPING OF SUBMERGED STRUCTURES

## ABSTRACT

Various structures important for safety in nuclear power plants must remain functioning in the event of an earthquake or other dynamic phenomenon. Some of these important structures, such as spent-fuel storage racks, main pressure-relief valve lines, and internal structures in the reactor vessel, are submerged in water. Dynamic analysis must include the force and damping effects of water. This report provides a technical basis for evaluating the wide variety of modeling assumptions currently used in design analysis. Current design analysis techniques and information in the literature form the basis of our conclusions and recommendations. We surveyed 32 industrial firms and reviewed 49 technical references. We compare various theories with published experimental results wherever possible. Our findings generally pertain to idealized structures, such as single isolated members, arrays of members, and coaxial cylinders. We relate these findings to the actual reactor structures through observations and recommendations. Whenever possible we recommend a definite way to evaluate the effect of hydrodynamic forces on these structures.

## 1. INTRODUCTION

To ensure that various structures important to the safety of nuclear power plants remain functioning during a severe earthquake or other dynamic phenomenon, detailed dynamic analyses must be performed. A number of structures, such as spent-fuel storage racks, main pressure-relief valve lines, and internals of the reactor vessel, are submerged in water. For these structures, the effect of the water in terms of forces and damping must be considered. A wide variety of modeling assumptions are being used in design analysis, and, at present, there are no uniform positions by which to judge the adequacy of the assumptions. The objective of this project is to provide a technical basis for evaluating the assumptions, and to recommend suitable methods to account for the effect of the water.

The methods investigated include the added mass and added damping concept, current design methods, and methods under development. Experimental results available in the literature form the basis of our evaluation whenever possible. Following a procedure agreed upon at the start of the project, we focus on two groups of idealized structures: single isolated members and multiple members. The second group includes two parallel cylinders, members near a boundary, an array of members, and coaxial cylinders. We relate our findings to spent-fuel

storage racks, main pressure-relief valve lines, and the internals of the reactor vessel through observations and recommendations. Development of new methods and performing rigorous analyses were not major endeavors for the project.

An extensive survey of the literature and industrial firms was carried out. Forty-nine references (1-49), listed in the order reviewed, covered single isolated members and multiple members. Thirty-two industrial firms were contacted (see Table 1); this survey revealed that the design methods in current use are quite varied and that, in some instances, rather sophisticated developments are taking place.

Of special interest to the Nuclear Regulatory Committee (NRC) is a recommendation for added mass and damping values made by Newmark and Rosenblueth.<sup>5</sup> This recommendation forms the baseline for NRC's current position on the subject. We compared this recommendation with the theoretical and experimental results we reviewed.

The fluid-structure interaction for multiple members is significantly more complex than for single isolated members and is less well understood. Consequently, we find it advantageous to separate single isolated members from multiple members in our presentation.

Table 1. Industrial firms surveyed.

Argonne National Lab. Argonne, Illinois James Kennedy Yao Chang S. S. Chen	Gilbert Reading, Pennsylvania Donald Croneberger	Program & Remote Systems St. Paul, Minnesota Donald F. Melton Carl Newmeyer
Babcock & Wilcox Lynchburg, Virginia Arthur F. J. Eckert	Los Alamos Scientific Laboratories Los Alamos, New Mexico Tony Hirt	Sargent & Lundy Chicago, Illinois Suren Singh Norman Webber
Bechtel San Francisco, California Sidney Ting Ching Wu	Lockheed Corp. Sunnyvale, California Robert L. Waid	Stone & Webster Boston, Massachusetts George Bushell
Civil Engineering Lab. Port Hueme, California William Armstrong Francis Liu Dallas Meggitt	NASA Huntsville, Alabama Heinz Struck Denny Kross	Southwest Research Institute San Antonio, Texas Frank Dodge
Combustion Engineering Windsor, Connecticut Bob Longo	Naval Post Graduate School Monterey, California Targut Sarpkaya	Universal Analytics Los Angeles, California Dave Herting
EDAC Irvine, California Robert P. Kennedy	Naval Research Laboratory Washington, D.C. Owen M. Griffin	University of California Berkeley, California Anil K. Chopra Ray Clough John Wehausen
EDS San Francisco, California Majoraj Kaul	Nuclear Energy Services Incorp. Danbury, Connecticut Iqbal Husain	URS/John Blume San Francisco, California Roger Skjei Roger Scholl
EPRI Palo Alto, California Conway Chan	Nuclear Services Corp. Campbell, California Henry Thailer	Wachter Pittsburg, Pennsylvania Mr. Wachter Dave Secrist
Exxon Nuclear Co., Inc. Richland, Washington Denny Condotta Charles A. Brown	NUS Corporation Boston, Massachusetts Howard Eckert	Westinghouse Pensacola, Florida John Gormley Tom C. Allen George J. Bohm
Frederick R. Harris, Inc. New York, New York Herman Bomze	Offshore Power Systems Jacksonville, Florida Richard Orr Jeff Shulman	
General Electric San Jose, California Lun-King Liu Bob Buckles	Oregon State University Corvallis, Oregon Tokuo Yamamoto	
	Physics International San Leandro, California Dennis Orphal	



## 2. STRUCTURES AND EXCITATIONS OF CONCERN

The nuclear power-plant structures and excitations of concern are shown in Table 2. Seismic loads are considered described by the response spectrum in the NRC's Regulatory Guide 1.60 (R.G. 1.60).<sup>50</sup> The horizontal spectrum is shown in Fig. 1. The histories for the pressure-relief and blowdown loads were provided by NRC, and are shown in Figs. 2 and 3, respectively. The predominant frequencies are indicated. The structures of concern vary in dimension and arrangement depending on the design and the plant. A representative list of dimensions and/or natural frequencies are given in Table 3.

Table 2. Structures and excitations of concern.

Structures	Excitations
Spent-fuel storage racks	Seismic
Main steam-relief valve line	Pressure relief Blowdown-induced loads Seismic
Internals of reactor vessel	Blowdown-induced loads Seismic

Table 3. Representative sizes and natural frequencies of structures of concern.

Structure	Size	Natural frequency	Condition
Fuel elements	~ 0.5 in. D		
Fuel bundles, BWR	~ 5.5 x 5.5 in.	~ 3 Hz <sup>a</sup>	In water
Fuel bundles, PWR	~ 10 x 10 in.	~ 3 Hz <sup>a</sup>	In water
Fuel racks: firm (1) <sup>b</sup>		17 to 33 Hz	Full and in water
Fuel racks: firm (2)		10 to 20 Hz	Full and in water
Fuel racks: firm (3)		6 to 9 Hz	Full and in water
Fuel racks: firm (4)		~ 12 Hz	Full in air
Fuel racks: firm (4)		~ 10.5 Hz	Full in water
Fuel racks: firm (5)		~ 1.15 Hz	Full in water
Main steam-relief valve line <sup>c</sup>	8 in. D, 72 in. L	0.5 Hz	In air
	8 in. D, 72 in. L	1.2 Hz	In air
	8 in. D, 396 in. L	0.02 Hz	In air
	8 in. D, 396 in. L	0.04 Hz	In air
	12 in. D, 72 in. L	0.8 Hz	In air
	12 in. D, 72 in. L	1.8 Hz	In air
	12 in. D, 396 in. L	0.03 Hz	In air
	12 in. D, 396 in. L	0.06 Hz	In air
Reactor core barrel		40 Hz <sup>a</sup>	In air
		10 Hz <sup>a</sup>	In water

<sup>a</sup> Approximate frequency values provided by NRC.

<sup>b</sup> The industrial firms generally wished to remain anonymous.

<sup>c</sup> Range of diameters and lengths provided by NRC.

## 3. HYDRODYNAMIC THEORIES

Five variations of hydrodynamic theory seen in the literature are listed in Table 4, approximately in the order of increasing complexity. For the dynamic effect on submerged structures, the two simplest theories are used most. The incompressible inviscid

theory, sometimes referred to as potential theory, is used for nonflexible members; i.e., members that can be treated as translating rigid bodies. The compressible inviscid theory is used for flexible members, such as flexible coaxial cylinders.

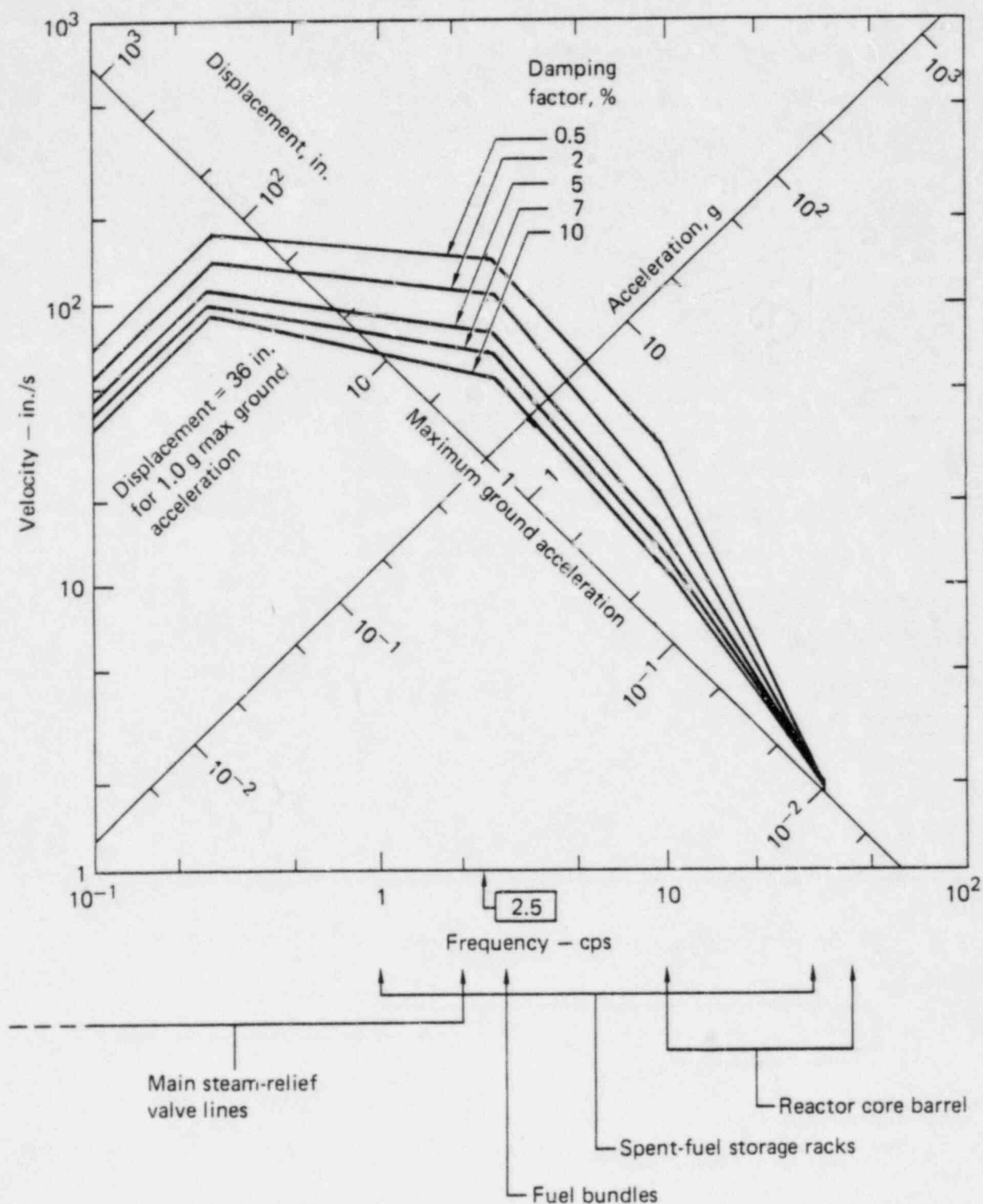


Fig. 1. Horizontal design response spectra, scaled to 1-g horizontal ground acceleration (from R. G. I.60).<sup>10</sup>

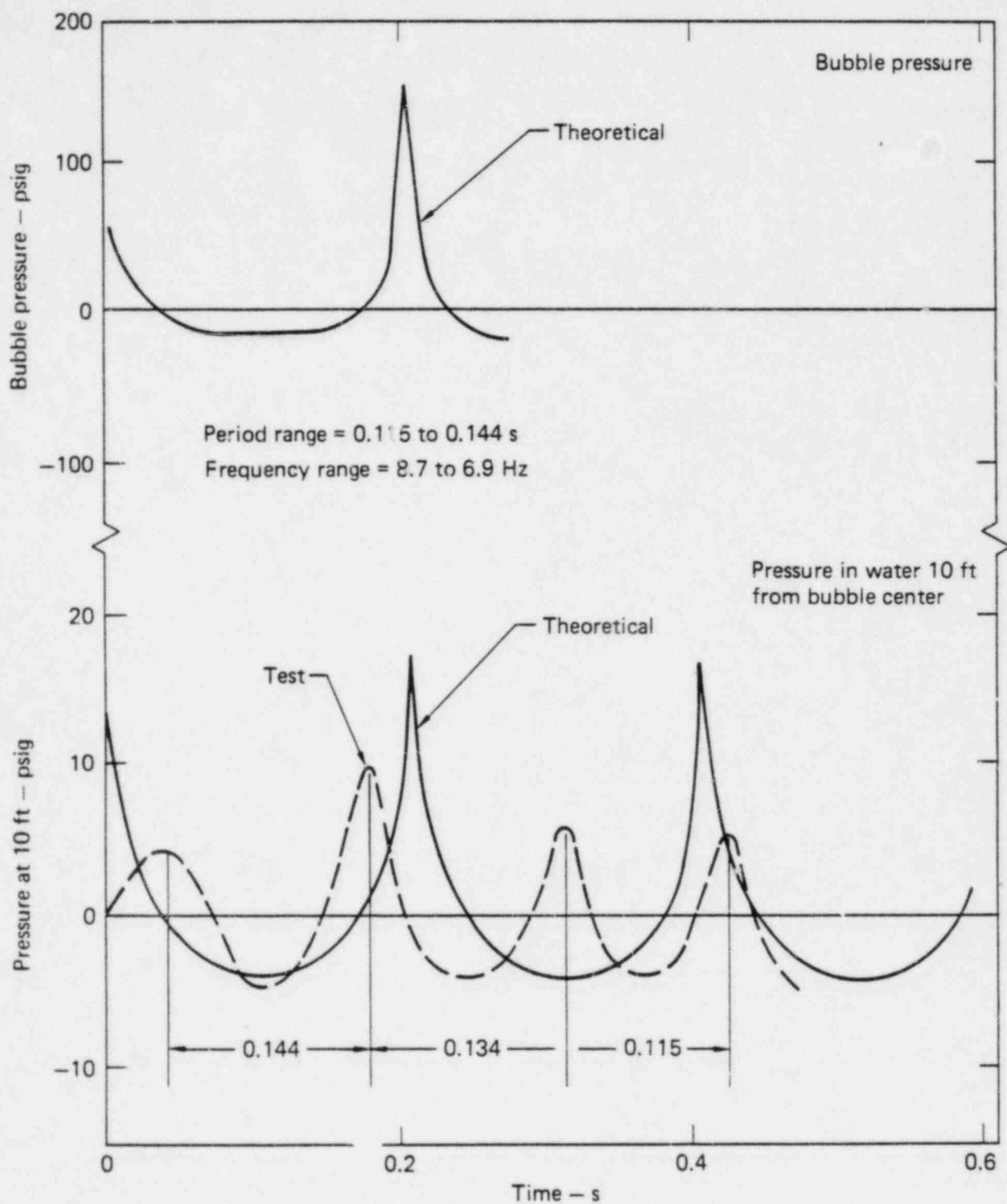


Fig. 2. Pressure in bubble and water, steam relief.

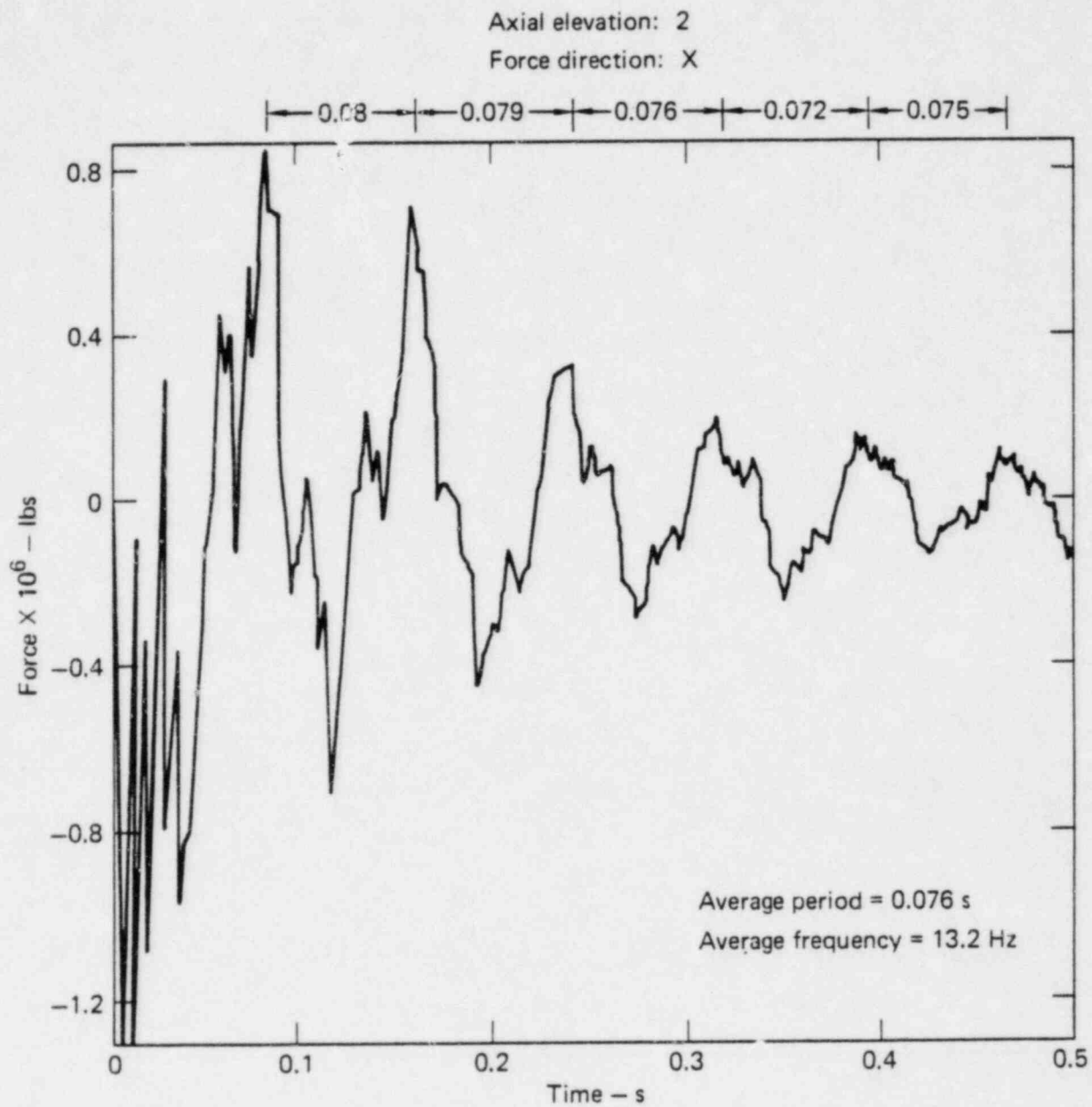

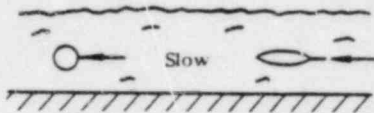
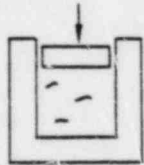
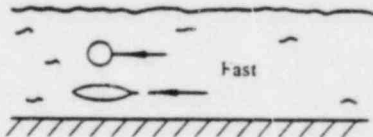
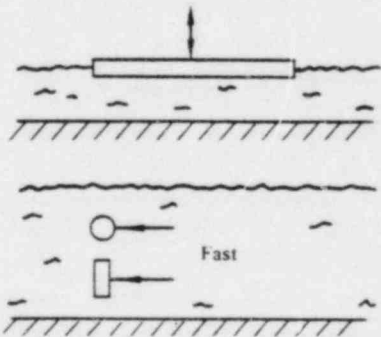
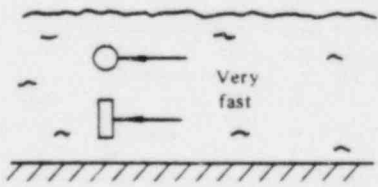


Fig. 3. Blowdown excitation; horizontal force on core barrel.

Table 4. Hydrodynamic theories.

Theories	Applicable conditions	
Incompressible invicid	<ul style="list-style-type: none"> <li>• Virtually no boundary layer</li> </ul>	
(Potential theory)	<ul style="list-style-type: none"> <li>• Fluid escape is easy</li> </ul>	
Compressible invicid	<ul style="list-style-type: none"> <li>• Virtually no boundary layer</li> <li>• Fluid escape is not easy</li> </ul>	
Incompressible viscous	<ul style="list-style-type: none"> <li>• Appreciable boundary layer</li> <li>• Fluid escape is easy</li> </ul>	
Compressible viscous (Navier-Stokes)	<ul style="list-style-type: none"> <li>• Appreciable boundary layer</li> <li>• Fluid escape is not easy or velocity is high</li> </ul>	
Nonlinear	<ul style="list-style-type: none"> <li>• Appreciable boundary layer</li> <li>• Velocity is very high</li> </ul>	

#### 4. SOME METHODS USED FOR CURRENT DESIGN ANALYSIS

Our survey of industrial firms revealed a variety of methods (see, Table 5), for calculating added mass and damping. The firms' identifications are kept in confidence, as was desired by a majority of those providing information. Some overlap exists, so that each method shown may represent more than one firm. The philosophy behind each method is illustrated using a simplified representation of a fuel bundle with its can enclosure. For clarity, we show only four fuel elements per bundle, although in reality a typical fuel bundle has from 60 to 200 fuel elements. A single fuel bundle with its can is an example of a single isolated member in Table 5, and two or more fuel bundles are examples of multiple members. The volumes of water included in the calculations of virtual mass are shaded in crosshatch. In the case of fuel bundles, the mass of the water within the can is simply taken as part of the structural mass. The mass of a certain volume of water outside of the can is added to the structural mass, and this is commonly referred to as the added mass from submersion. The methods used for calculating this added mass is quite varied, as indicated in Table 5, and they are largely based on engineering judgment together with whatever analytical and/or experimental information was available at the time.

A detailed description of the basis for each method was not provided by the firms contacted; perhaps for most, the only basis was engineering judgement. In a few cases, references were cited; however, we found

no direct relation between the methods and the references.

Table 5 is self-explanatory for most of the cases shown. In method 5, the procedure presented by Fritz<sup>7</sup> for coaxial cylinders was used to approximate the interaction between the central member and the eight peripheral members of a 3 x 3 array. In method 9, the cans are in contact with each other, so that virtually no water exists between adjacent cans.

The bases for the damping value used are likewise quite varied. Zero damping was chosen in some cases to ensure conservatism. In some instances, the structural plus added damping was taken as 2 to 2-1/2 times the structural damping. The basis for this appears to be various references, such as 3 and 17, which choose to present experimental results for total damping in terms of a factor, such as 2, times the structural damping. We disagree with this interpretation, for it implies that the submerging water somehow knows how much damping is in the structure, and it subsequently adds an equal amount. The experimental results given in Ref. 3 and 17 could just as well be expressed in terms of an added damping, which we feel is a more valid interpretation. It is our opinion that the use of a factor times the structural damping, as used in method 3 and considered for use in methods 7 and 8, should be discouraged.

Our assessment of the methods described in Table 5 is given in Section 9.5 of this report.

Table 5. Design methods for evaluating added mass in current use for seismic excitations.


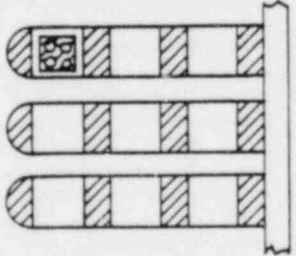









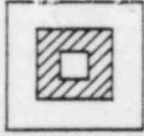
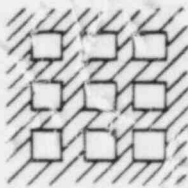




Method number	Single, isolated member	Multiple members	Damping
1	Potential theory (perfect fluid)	Potential theory	
2	Potential theory	Potential theory modified by experiments	
3			2 times structural damping

Table 5. (continued)

Method number	Single, isolated member	Multiple member	Damping
4	 Where  = 40% of 	  	   Added damping = 0%
5	Potential theory	 Fritz (Ref. 7)	 Added damping = 0 to 3%
6	Added mass = displaced water	For natural frequency evaluations  For inertial load evaluations 	Added damping = 2%
7	Added mass = displaced water	Use the smaller of: <ul style="list-style-type: none"> <li>Actual measured amount of water surrounding the racks</li> <li>Evaluate the added mass as if the cans were single and isolated</li> </ul>	Prefer to use 2 to $2\frac{1}{2} \times$ structural damping, but are using added damping of 2% per NRC's request
8			Added damping = Usually 0%, but might consider using 2 times structural damping
9		 Very thin film of water	Added damping = 0%

An assessment of validity of these methods is given in Section 9.5 of this report. A method recommended by LLL, not shown in this table, is explained in Sections 9.1 and 9.2 of this report.



## 5. SINGLE ISOLATED MEMBERS

### 5.1 Procedure Recommended By Newmark and Rosenblueth

A procedure for evaluating the added mass and damping of single isolated members submerged in a fluid was suggested by Newmark and Rosenblueth.<sup>5</sup> For added mass, they suggested:

"If the structure is a long, rigid prism on flexible supports, moving in a direction perpendicular to its axis, flow of liquid around the structure is essentially two-dimensional. Under these conditions, the added mass is that of a circular cylinder of liquid having the same length as the prism and a diameter equal to the width of the projection of the prism on a plane perpendicular to the direction of motion (Fig. 4)." For added damping they said:

"...damping due to liquid viscosity may be disregarded. Energy dissipation due to radiation into the liquid may be more important, but the model tests to which we have referred [1] indicate that it will not exceed about 2% of critical for submerged structures of ordinary dimensions."

An evaluation was carried out and included in our presentation.

### 5.2 Added Mass for Single Isolated Members

If a single isolated member is accelerated in a stationary fluid, its acceleration induces the fluid in its immediate neighborhood to accelerate. The accelerating fluid in return induces an added mass effect onto the member. Under sufficiently small amplitudes of motion, cyclic or unidirectional, the

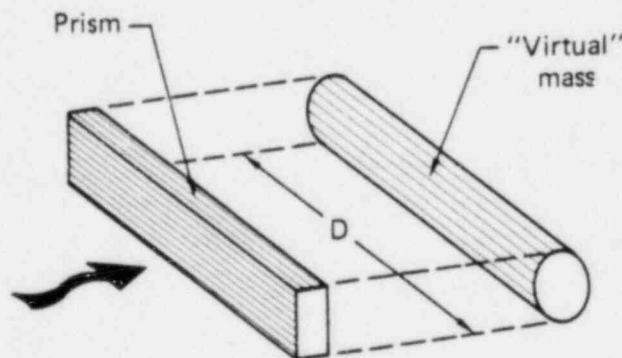


Fig. 4. Submerged body and its virtual mass.<sup>5</sup>

added mass phenomenon can be described in terms of an added mass coefficient  $C_m$  defined as

$$C_m = \frac{\text{added mass of fluid}}{\text{reference fluid mass}}$$

where the reference fluid mass is that of the cylinder of fluid of diameter equal to the dimension perpendicular to the direction of motion, or, in some cases, it is the mass of the displaced fluid. The added mass phenomenon for single isolated members has been rather extensively investigated experimentally and analytically. Theoretical treatment has been quite successful using the potential theory.

Experimental data for single isolated members are available in Refs. 1, 3, 4, 6, 12, 13, 17, 20, and 29. Potential theory results are given in Refs. 2 and 7, Table 6. The available experimental data, potential theory results, and Newmark and Rosenblueth's (N&R) recommendations are compared in Figs. 5a through 5i for a variety of specimen geometries. N&R's recommendation as worded in Ref. 5 applies only to the situations of Figs. 5a, 5c, and 5d; therefore, comparison with the recommendation is carried out only for these three cases. Notice that the added mass coefficient is independent of the cross-sectional geometry of the specimen for N&R's recommendation. This is a simplification embodied in the recommendation, which is important to keep in mind, for we will see later that it will give rise to some uncertainties about conservatism when using the recommendation.

A comparison between Figs. 5a and 5b and between Figs. 5e and 5f reveals that the value of  $C_m$  for a fluid moving around a stationary specimen is higher than the value for a specimen moving in a stationary fluid. This higher value of  $C_m$  is exhibited theoretically,<sup>6,11</sup> as well as experimentally, and is important to account for in real applications. For a stationary circular cylinder in a moving fluid,  $C_m = 2$ , which means the hydrodynamic force acting on the stationary cylinder is *twice* the mass of fluid displaced times the acceleration of the fluid. By comparison, for a translating circular cylinder in a stationary fluid,  $C_m = 1$ , which means the total force required to accelerate the cylinder is the mass of the cylinder plus the mass of the displaced fluid multiplied by acceleration *of the cylinder*. For the case in which both the cylinder and fluid are in motion, these two force contributions should be calculated separately and superimposed.

Table 6. Two-dimensional bodies.<sup>2</sup>

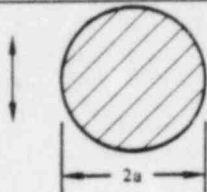
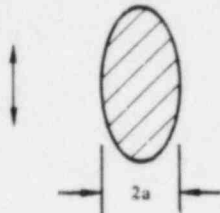
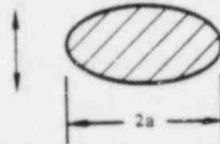
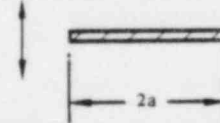
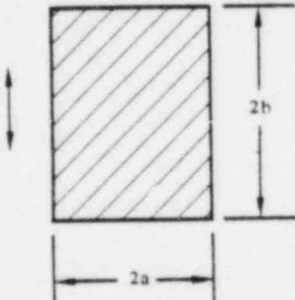
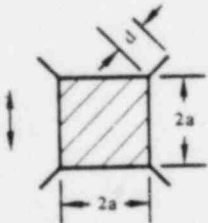
Section through body	Translational direction	Hydrodynamic mass per unit length
	Vertical	$m_h = 1 \pi \rho a^2$
	Vertical	$m_h = 1 \pi \rho a^2$
	Vertical	$m_h = 1 \pi \rho a^2$
	Vertical	$m_h = 1 \pi \rho a^2$
	Vertical	$a/b = \infty$ $m_h = 1 \pi \rho a^2$ $a/b = 10$ $m_h = 1.14 \pi \rho a^2$ $a/b = 5$ $m_h = 1.21 \pi \rho a^2$ $a/b = 2$ $m_h = 1.36 \pi \rho a^2$ $a/b = 1$ $m_h = 1.51 \pi \rho a^2$ $a/b = 1/2$ $m_h = 1.70 \pi \rho a^2$ $a/b = 1/5$ $m_h = 1.98 \pi \rho a^2$ $a/b = 1/10$ $m_h = 2.23 \pi \rho a^2$
	Vertical	$d/a = 0.05$ $m_h = 1.61 \pi \rho a^2$ $d/a = 0.10$ $m_h = 1.72 \pi \rho a^2$ $d/a = 0.25$ $m_h = 2.19 \pi \rho a^2$

Table 6. (continued)

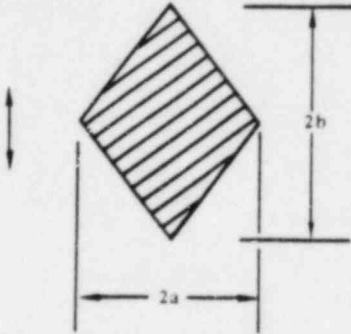
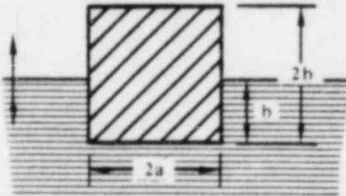
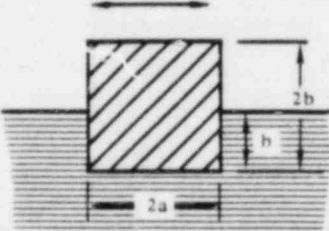
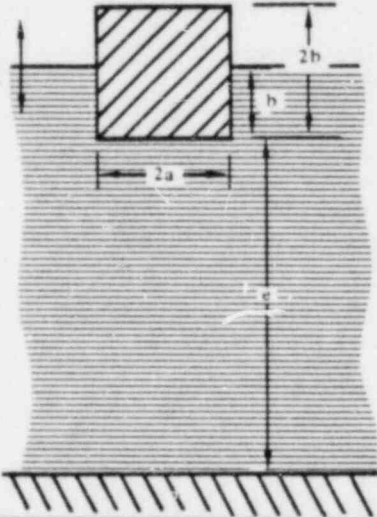
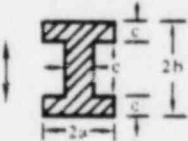
Section through body	Translational direction	Hydrodynamic mass per unit length
	Vertical	$m_h = 0.85 \pi \rho a^2$ $m_h = 0.76 \pi \rho a^2$ $m_h = 0.67 \pi \rho a^2$ $m_h = 0.61 \pi \rho a^2$
	Vertical (normal to free surface)	$m_h = 0.75 \pi \rho a^2$
	Horizontal (parallel to free surface)	$m_h = 0.25 \pi \rho a^2$
	Vertical (normal to free surface)	$m_h = 0.75 \pi \rho a^2$ $m_h = 0.83 \pi \rho a^2$ $m_h = 0.89 \pi \rho a^2$ $m_h = 1.00 \pi \rho a^2$ $m_h = 1.35 \pi \rho a^2$ $m_h = 2.00 \pi \rho a^2$
	Vertical	$m_h = 2.11 \pi \rho a^2$

Table 6. (continued)

# Three-dimensional bodies

Body shape

Translational direction

Hydrodynamic mass

## 1. FLAT PLATES

Circular disk

Vertical

$$m_h = \frac{8}{3} \rho a^3$$

Effect of Frequency of Oscillation on Hydrodynamic Mass of a Circular Disc

$\omega$  = angular frequency  
 $c$  = velocity of sound in medium

Elliptical disk

As shown

$$m_h = K b a^2 \frac{\pi}{6} \rho$$

$b/a$	$K$
$\infty$	1.00
14.3	0.991
12.75	0.987
10.43	0.985
9.57	0.983
8.19	0.978
7.00	0.972
6.00	0.964
5.02	0.952
4.00	0.933
3.00	0.900
2.00	0.826
1.50	0.748
1.00	0.637

Rectangular plates

Vertical

$$m_h = K \pi \rho \frac{a^2}{4} b$$

$b/a$	$K$
1.0	0.478
1.5	0.680
2.0	0.840
2.5	0.953
3.0	1.00
3.5	1.00
4.0	1.00
-	1.00

Table 6. (continued)

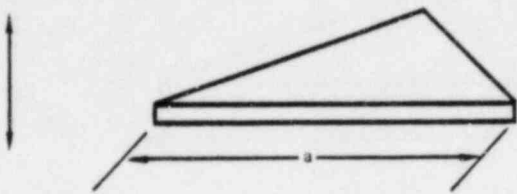
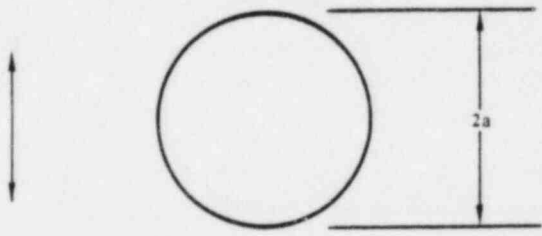
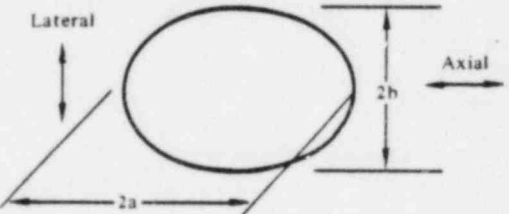
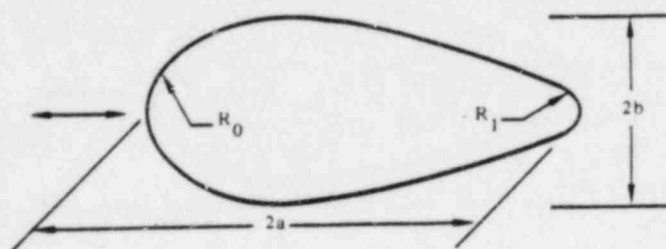
Body shape	Translational direction	Hydrodynamic mass																																										
Triangular plates	Vertical																																											
		$m_h = \frac{\rho}{3} a^3 \frac{(\tan \theta)^{3/2}}{(\pi)}$																																										
<hr/>																																												
2. BODIES OF REVOLUTION	Vertical																																											
Spheres																																												
		$m_h = \frac{2}{3} \pi \rho a^3$																																										
<hr/>																																												
Ellipsoids	Vertical																																											
		$m_h = K \cdot \frac{4}{3} \pi \rho a b^2$																																										
	<table> <tr> <th>a/b</th><th>K for axial motion</th><th>K for lateral motion</th></tr> <tr><td>1.00</td><td>0.500</td><td>0.500</td></tr> <tr><td>1.50</td><td>0.305</td><td>0.621</td></tr> <tr><td>2.00</td><td>0.209</td><td>0.702</td></tr> <tr><td>2.51</td><td>0.156</td><td>0.763</td></tr> <tr><td>2.99</td><td>0.122</td><td>0.803</td></tr> <tr><td>3.99</td><td>0.082</td><td>0.860</td></tr> <tr><td>4.99</td><td>0.059</td><td>0.895</td></tr> <tr><td>6.01</td><td>0.045</td><td>0.918</td></tr> <tr><td>6.97</td><td>0.036</td><td>0.933</td></tr> <tr><td>8.01</td><td>0.029</td><td>0.945</td></tr> <tr><td>9.02</td><td>0.024</td><td>0.954</td></tr> <tr><td>9.97</td><td>0.021</td><td>0.960</td></tr> <tr><td></td><td>0</td><td>1.000</td></tr> </table>	a/b	K for axial motion	K for lateral motion	1.00	0.500	0.500	1.50	0.305	0.621	2.00	0.209	0.702	2.51	0.156	0.763	2.99	0.122	0.803	3.99	0.082	0.860	4.99	0.059	0.895	6.01	0.045	0.918	6.97	0.036	0.933	8.01	0.029	0.945	9.02	0.024	0.954	9.97	0.021	0.960		0	1.000	
a/b	K for axial motion	K for lateral motion																																										
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9.97	0.021	0.960																																										
	0	1.000																																										

Table 6. (continued)

Body shape	Translational direction	Hydrodynamic mass
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Approximate method for elongated bodies of revolution.



$$m_h = K_1 \rho V = K_e \left[ 1 + 17.0 \left( C_p - \frac{2}{3} \right)^2 + 2.49 \left( M - \frac{1}{2} \right)^2 + 0.283 \left[ \left( r_0 - \frac{1}{2} \right)^2 + \left( r_1 - \frac{1}{2} \right)^2 \right] \right]$$

where;  $K_1$  - Hydrodynamic mass coefficient for axial motion

$K_e$  - Hydrodynamic mass coefficient for axial motion of an ellipsoid of the same ratio of  $a/b$

$V$  - Volume of body

$C_p$  - Prismatic coefficient =  $\frac{4V}{b^2 (2a)}$

$M$  - Nondimensional abscissa  $\frac{X_m}{l}$  corresponding to maximum ordinate

$r_0, r_1$  - Dimensionless radii of curvature at nose and tail

$$r_0 = \frac{R_0 (2a)}{b^2}$$

$$r_1 = \frac{R_1 (2a)}{b^2}$$

Lateral motion

Munk has shown that the hydrodynamic mass of an elongated body of revolution can be reasonably approximated by the product of the density of the fluid, the volume of the body, and the  $k$  factor for an ellipsoid of the same  $a/b$  ratio.

Table 6. (continued)

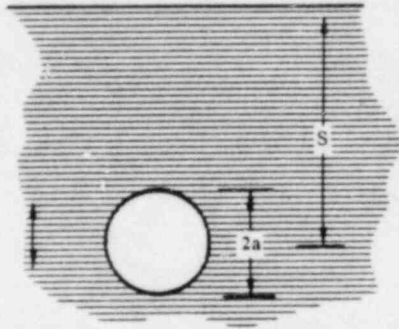
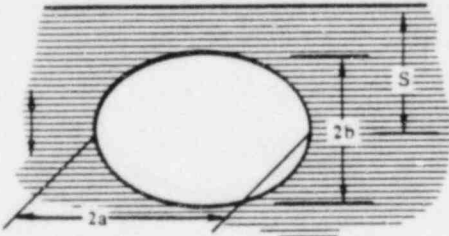
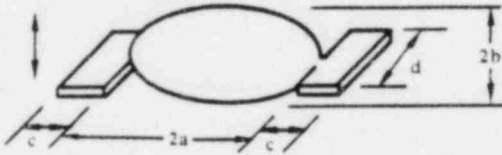
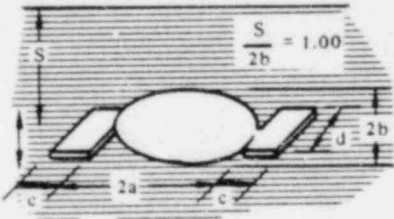
Body shape	Translational direction	Hydrodynamic mass																						
Sphere near a free surface	Vertical	$m_h = K \frac{2}{3} \pi \rho a^3$ <table><tr><th><math>s/2a</math></th><th><math>K</math></th></tr><tr><td>0</td><td>0.50</td></tr><tr><td>0.5</td><td>0.88</td></tr><tr><td>1.0</td><td>1.08</td></tr><tr><td>1.5</td><td>1.16</td></tr><tr><td>2.0</td><td>1.18</td></tr><tr><td>2.5</td><td>1.18</td></tr><tr><td>3.0</td><td>1.16</td></tr><tr><td>3.5</td><td>1.12</td></tr><tr><td>4.0</td><td>1.04</td></tr><tr><td>4.5</td><td>1.00</td></tr></table>	$s/2a$	$K$	0	0.50	0.5	0.88	1.0	1.08	1.5	1.16	2.0	1.18	2.5	1.18	3.0	1.16	3.5	1.12	4.0	1.04	4.5	1.00
$s/2a$	$K$																							
0	0.50																							
0.5	0.88																							
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3.5	1.12																							
4.0	1.04																							
4.5	1.00																							
																								
Ellipsoid near a free surface	Vertical	$m_h = K \cdot \frac{4}{3} \pi \rho ab^2$ $a/b = 2.00$ <table><tr><th><math>s/2b</math></th><th><math>K</math></th></tr><tr><td>1.00</td><td>0.913</td></tr><tr><td>2.00</td><td>0.905</td></tr></table>	$s/2b$	$K$	1.00	0.913	2.00	0.905																
$s/2b$	$K$																							
1.00	0.913																							
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3. BODIES OF ARBITRARY SHAPE																								
Ellipsoid with attached rectangular flat plates	Vertical	$m_h = K \cdot \frac{4}{3} \pi \rho ab^2$ $a/b = 2.00; c = b$ $c \cdot d = N \pi ab$ <table><tr><th><math>N</math></th><th><math>K</math></th></tr><tr><td>0</td><td>0.7024</td></tr><tr><td>0.20</td><td>0.8150</td></tr><tr><td>0.30</td><td>1.0240</td></tr><tr><td>0.40</td><td>1.1500</td></tr><tr><td>0.50</td><td>1.2370</td></tr></table>	$N$	$K$	0	0.7024	0.20	0.8150	0.30	1.0240	0.40	1.1500	0.50	1.2370										
$N$	$K$																							
0	0.7024																							
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Ellipsoid with attached rectangular flat plates near a free surface	Vertical	$m_h = K \cdot \frac{4}{3} \pi \rho ab^2$ $a/b = 2.00; c = b$ $c \cdot d = N \pi ab$ <table><tr><th><math>N</math></th><th><math>K</math></th></tr><tr><td>0</td><td>0.9130</td></tr><tr><td>0.20</td><td>1.0354</td></tr><tr><td>0.30</td><td>1.3010</td></tr><tr><td>0.40</td><td>1.4610</td></tr><tr><td>0.50</td><td>1.5706</td></tr></table>	$N$	$K$	0	0.9130	0.20	1.0354	0.30	1.3010	0.40	1.4610	0.50	1.5706										
$N$	$K$																							
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Table 6. (continued)

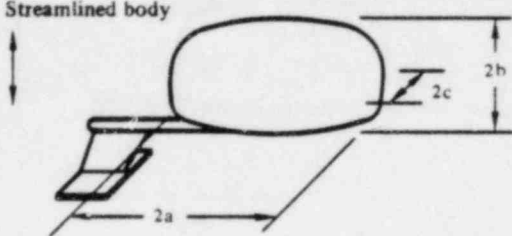
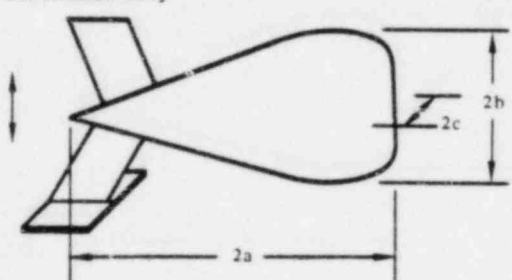
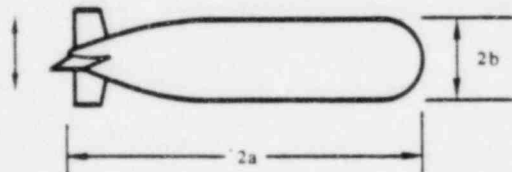
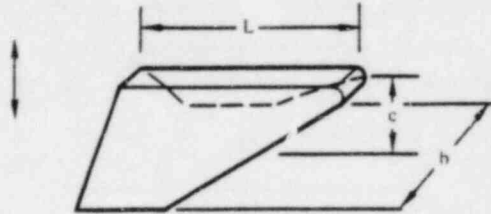
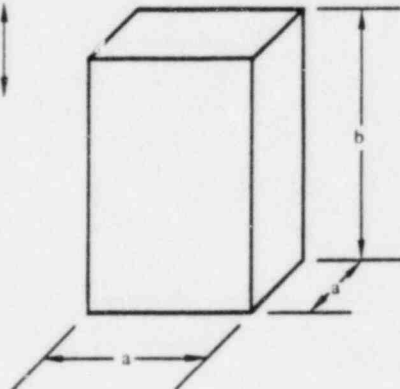
Body shape	Translational direction	Hydrodynamic mass
<p>Streamlined body</p>  <p><math>\frac{a}{b} = 2.38</math>      <math>\frac{a}{c} = 2.11</math></p> <p>Area of horizontal "tail" = 25% of area of body maximum horizontal section.</p>	Vertical	$m_h = 1.124 \rho \left[ \frac{4}{3} \pi a d^2 \right]$ $d = \frac{c + b}{2}$
<p>Streamlined body</p>  <p><math>\frac{a}{b} = 2.4</math>      <math>\frac{a}{c} = 3.0</math></p> <p>Area of horizontal "tail" = 20% of area of body maximum horizontal section.</p>	Vertical	$m_h = 0.672 \rho \left[ \frac{4}{3} \pi a d^2 \right]$ $d = \frac{c + b}{2}$
<p>"Torpedo" type body</p>  <p><math>\frac{a}{b} = 5.0</math></p> <p>Area of horizontal "tail" = 10% of area of body maximum horizontal section.</p>	Vertical	$m_h = 0.818 \pi \rho b^2 (2a)$

Table 6. (continued)

Body shape	Translational direction	Hydrodynamic mass																		
V-Fin type body	Vertical	$m_h = .3975 \rho L^3$																		
																				
$\frac{L}{h} = 1.0$	$\frac{L}{c} = 2.0$																			
Parallelepipeds	Vertical	$m_h = K \rho a^2 b$																		
		<table><tr><th><math>b/a</math></th><th><math>K</math></th></tr><tr><td>1</td><td>2.32</td></tr><tr><td>2</td><td>0.86</td></tr><tr><td>3</td><td>0.62</td></tr><tr><td>4</td><td>0.47</td></tr><tr><td>5</td><td>0.37</td></tr><tr><td>6</td><td>0.29</td></tr><tr><td>7</td><td>0.22</td></tr><tr><td>10</td><td>0.10</td></tr></table>	$b/a$	$K$	1	2.32	2	0.86	3	0.62	4	0.47	5	0.37	6	0.29	7	0.22	10	0.10
$b/a$	$K$																			
1	2.32																			
2	0.86																			
3	0.62																			
4	0.47																			
5	0.37																			
6	0.29																			
7	0.22																			
10	0.10																			

Some scatter is seen in the experimental data. Various possible effects contributing to the scatter includes specimen flexibility, frequency dependency, amplitude dependency, and normal experimental variability. Specimen flexibility appears to be an important factor that tends to lower the added mass.<sup>1,3</sup> The cantilevered and the thin-walled specimens exhibited lower added masses than do spring-mounted rigid specimens. Taking into consideration this lowering effect from specimen flexibility, the agreement between experiments and potential theory can be considered quite good. The exception is Fig. 5i, where we suspect the theoretical results reported in Refs. 2 and 7 are incorrect. Our reasoning is that  $C_m$  for a cube and a sphere should be similar. Yet, Fig. 5i gives  $C_m = 2.32$  for a cube ( $b/a = 1$ ), while Fig. 5e gives  $C_m = 0.5$  for a sphere. The experimental value for a cube shown in Fig. 5i is  $C_m = 0.67$ . This compares much more favorably with  $C_m$  for a sphere than with the theoretical value for a cube, which supports our contention that the theoretical results of Fig. 5i are incorrect. To our knowledge, the case of Fig. 5i is the only error contained in Refs. 2 and 7; however, some caution might be exercised in using these references for cases in which no experimental data is available for comparison.

The good agreement between potential theory and experimental data lead us to conclude that potential theory satisfactorily describes the added mass phenomenon. This confirms the opinion, as expressed in Refs. 15, and 16, that for single isolated members the compressibility and viscous effects of the water are negligible compared with inertial effects. Potential theory, while unable to model compressibility and viscosity, can model inertial effects quite well. Taking the position that the added mass given by potential theory is valid, a basis for evaluating the adequacy of N&R's recommendation becomes possible. In the case of a circular cylinder moving in a stationary fluid, N&R's recommendation coincides with potential theory, Fig. 5a. In the case of a rectangular cylinder moving in a stationary fluid, N&R's  $C_m$  value can be less than (Fig. 5c) or greater than (Fig. 5d) that given by potential theory, depending on the direction of motion of the specimen as illustrated by Figs. 5c and 5d. The difference between N&R's  $C_m$  values and those given by potential theory can be quite significant. For example, consider a cylinder of square geometry; i.e.,  $a/b = 1.0$ . In Fig. 5e, the theoretical  $C_m$  value is 1.5 compared with N&R's  $C_m$  value of again 1.0. We will show later that to help assure conservatism we would want to maximize  $C_m$  under some conditions and to minimize  $C_m$  under

others. Because using N&R's recommendation can result in  $C_m$  values either greater than or less than the theoretical  $C_m$  values, conservatism is not necessarily ensured by following this recommendation. The use of potential theory to evaluate added mass is preferred in terms of greater control over the conservatism as well as providing greater general accuracy.

### 5.3 Effect of Finite Length on Added Mass for Single Isolated Members

In the case of a finite length member, the fluid flows around the end(s) as well as around the length. Therefore, the inertial resistance to motion is less than that for an infinitely long member. Figures 6 and 7, from Ref. 4, illustrate the effect experimentally and theoretically for specimens with both ends free for fluid to flow around. These curves could apply in an approximate sense to cross sections other than those of the figures.

### 5.4 Effect of Partial Submersion on Added Mass for Single Isolated Members

The added mass effect decreases near the water surface for a partially submerged member. The added mass distribution based on potential theory is shown in Fig. 8 for a vertical circular pier for three levels of partial submersion.<sup>5,9</sup> The decrease in total added mass as a function of depth of submersion is given in terms of a correction factor in Fig. 9. Experimental results for vertical cylinders are shown in Fig. 10 with the partial submersion given as a fraction of the total length.<sup>3</sup> Unfortunately, the specimen length was not given, so that no comparison can be made with Fig. 9. The general trend, however, agrees with that of Fig. 9. The correction factors of Fig. 9 could apply in an approximate sense to vertical cylinders of cross sections other than circular.

### 5.5 Added Damping for Single Isolated Members

The damping force acting on a submerged member is usually relatively small and not included in analysis as an acting force. Instead, the effect is usually

$$C_m = \frac{\text{Added mass of water}}{\text{Reference water mass}}$$

Ref. water mass = Cylinder of water of diameter equal to dimension perpendicular to direction of motion unless otherwise noted

Curves:

———— Potential theory (Refs. 2 and 7)  
 - - - - - Newmark and Rosenblueth's recommendation (Ref. 5)

Experimental results:






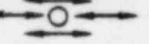
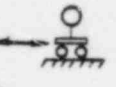


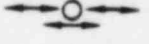
○	Solid on springs		Ref. 1
□	Cantilevered beams		Ref. 1
△	Cantilevered beams		Ref. 3
◁	Solid on springs		Ref. 4
▷	Fixed solid in flow		Ref. 13
◇	Fixed solid in oscillating fluid		Ref. 6
⊖	Solid oscillating in fluid		Ref. 12
⊙	Thin-walled hollow beams		Ref. 17
⊗	Solid oscillating in fluid		Ref. 20
⊙	Fixed solid in oscillating fluid		Ref. 29

Fig. 5. Comparisons of the potential theory, Newmark and Rosenblueth's recommendations, and experimental data.

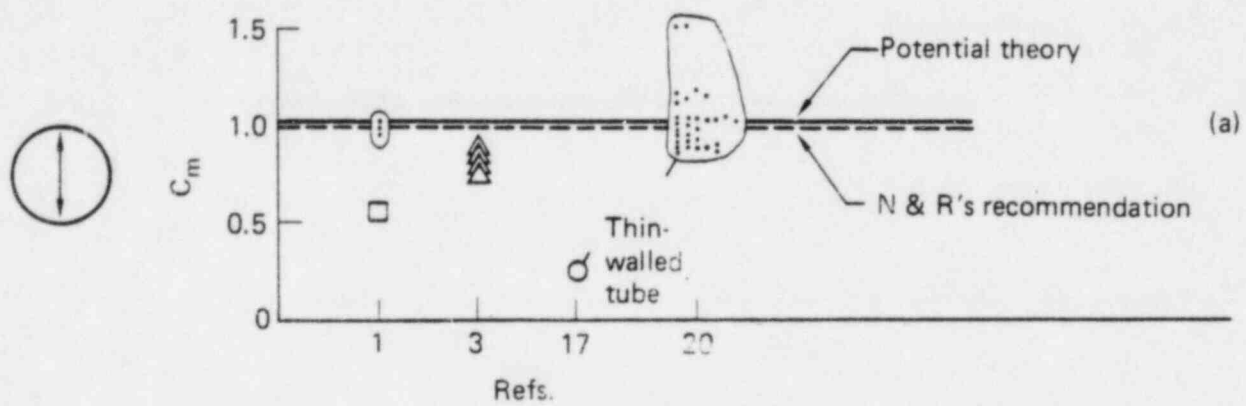


Fig. 5a. Comparisons for an oscillation circular cylinder in still fluid.

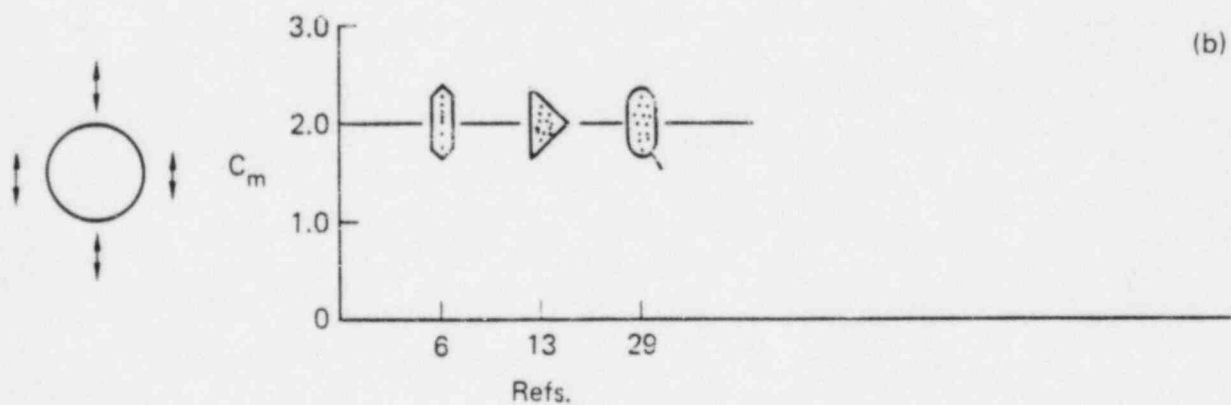


Fig. 5b. Comparisons for a fixed circular cylinder in oscillating fluid.

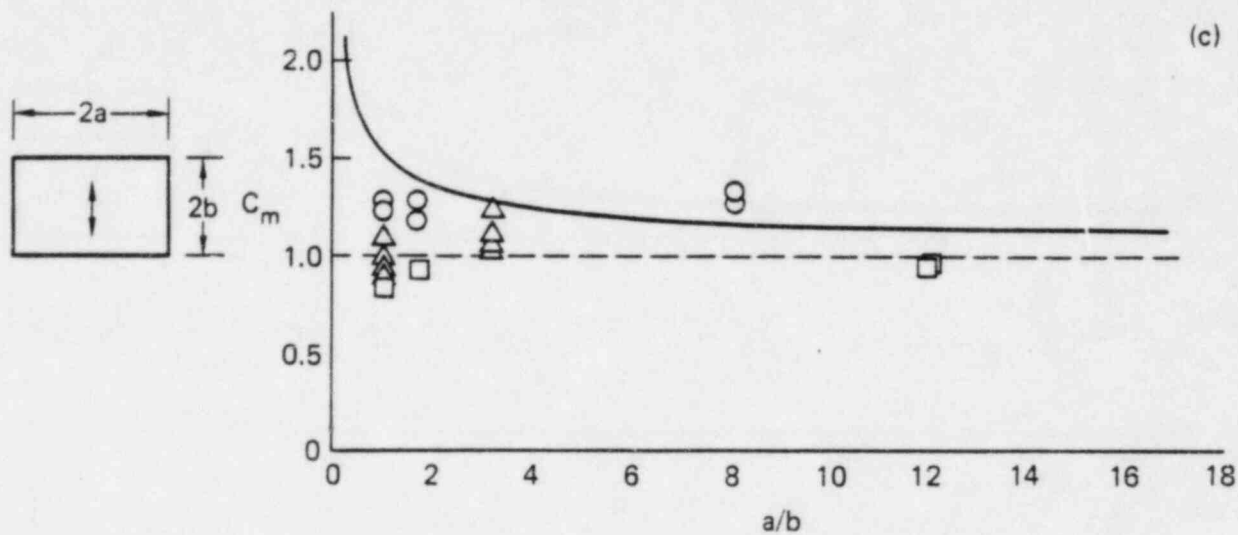


Fig. 5c. Comparisons for an oscillating rectangular cylinder in still fluid.

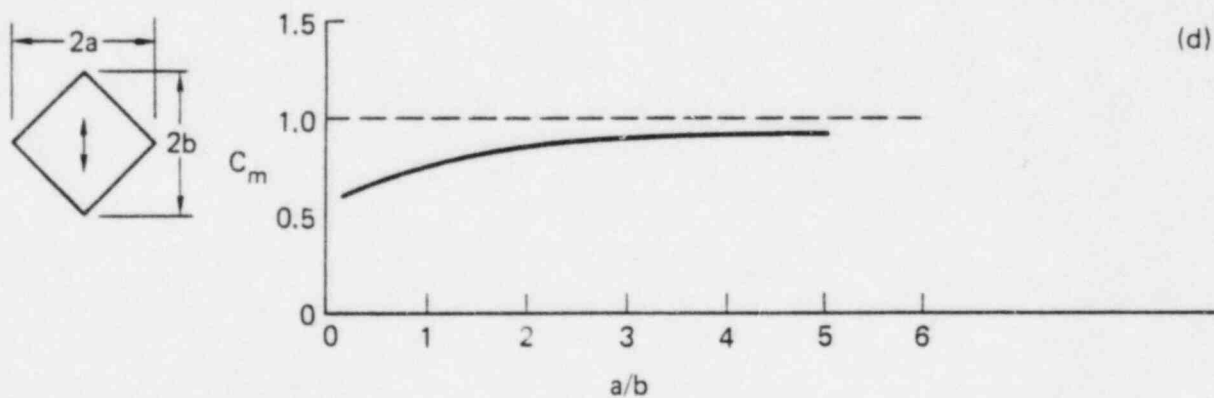


Fig. 5d. Comparisons for an oscillating rhombic cylinder in still fluid.

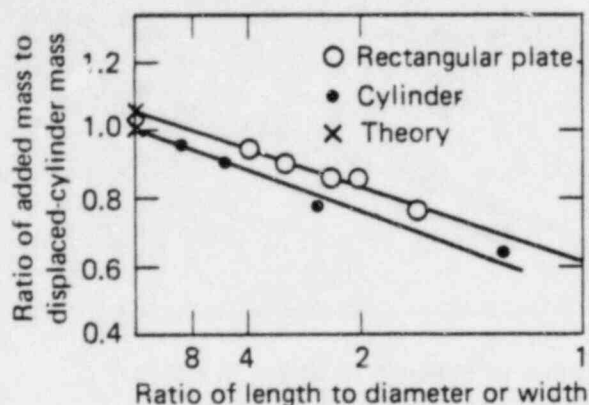


Fig. 6. Circular cylinders and rectangular plates.<sup>4</sup>

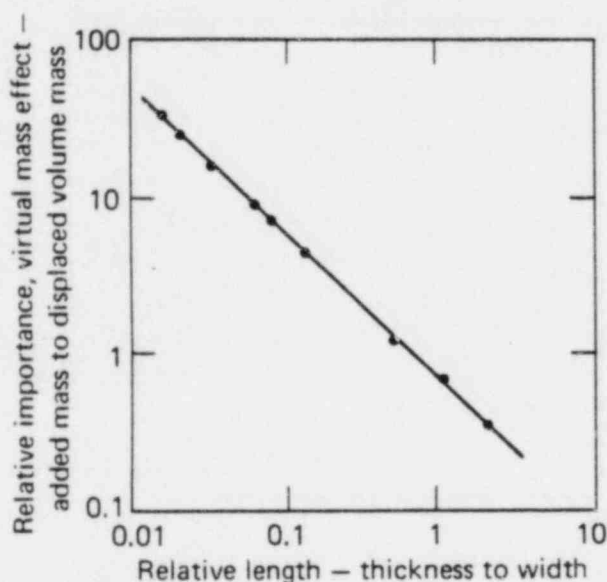


Fig. 7. Relative effect of virtual mass in parallelepipeds — square side moving broadside on.<sup>4</sup>

described as an equivalent viscous damping. The contributions to added damping are:

- Fluid viscosity.
- Component impact.
- Wave generation.
- Acoustic generation.

The last two are forms of radiation damping; i.e., wave or acoustic energy generated radiate away from the submerged member. We do not expect a significant amount of acoustic energy generation for the structures and excitations of concern. Wave generation is generally not important for fully submerged structures under seismic excitation,<sup>1,5</sup> and it seems reasonable to extend this to other types of excitations, such as vibrations induced in the main

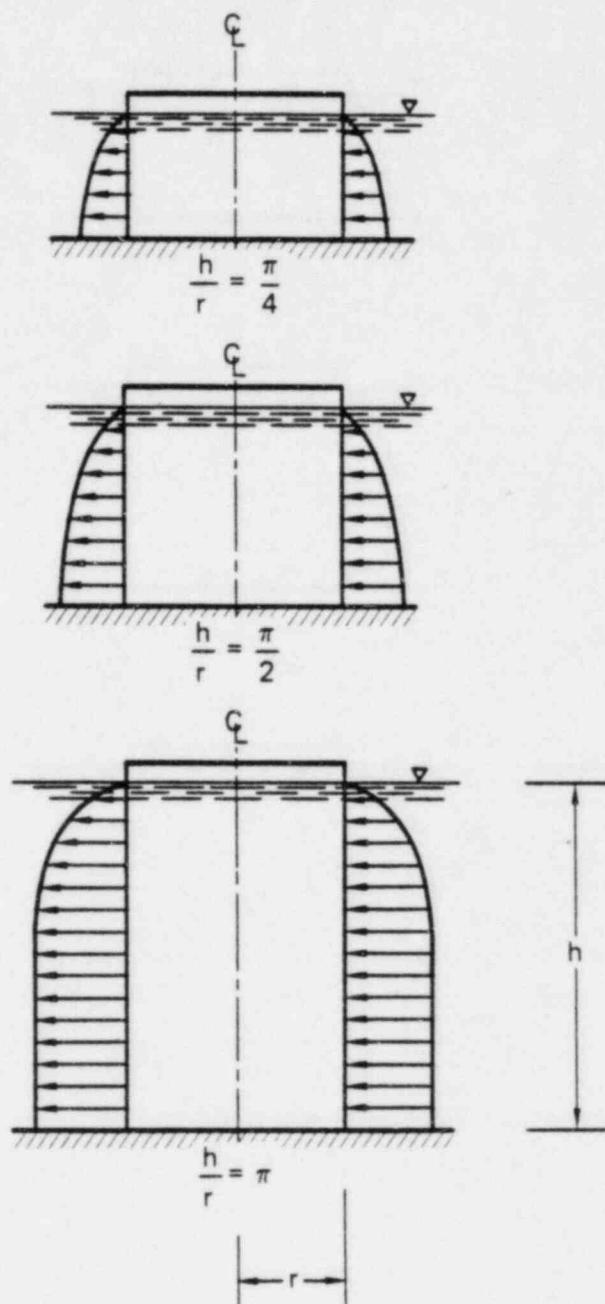


Fig. 8. Added mass distribution for a partially submerged member.<sup>5,9</sup>

steam-relief valve line by normal pressure relief. For partially or fully submerged members in a finite-size water enclosure, radiation damping is again, usually not taken into consideration, because the radiation energy may bounce off the enclosure walls back to the submerged member. Therefore, in the actual structures of concern, we choose to ignore wave generation as a source of damping. Component impact may be a significant source of damping for



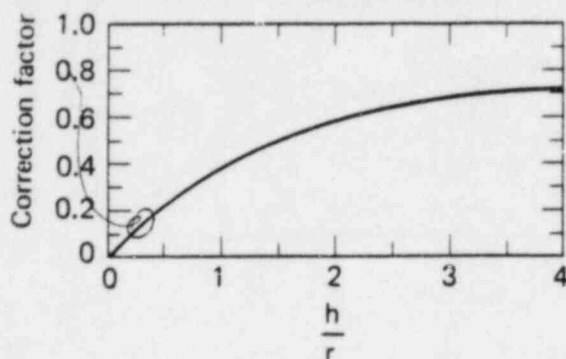


Fig. 9. Liquid mass correction factor in circular pier.<sup>5,9</sup>

multiple members, and this will be discussed further when we address multiple members later in this report; however, it is not a source of damping for single isolated members. Therefore, for single isolated members, fluid viscosity is the only source of damping in need of consideration.

Added damping is not as thoroughly investigated in the literature as was added mass. Theoretical predictions of damping are seldom attempted because experimental values are usually more reliable. Therefore, our conclusions on added damping are based whenever possible on published experimental data.

Experimental data on added damping are represented in Refs. 1, 3, 20, and 27 covering a variety of specimen shapes and experimental conditions. The most extensive set of data is found in Ref. 20 where circular cylinders of 0.31-, 0.5-, 0.75-, and 1.0-in. diameters are investigated over the frequencies 2.5 to 18.6 Hz and amplitude-to-diameter ( $A/D$ ) ratios of up to 2.0. The data of Ref. 20 indicate that viscous damping applies up to an  $A/D$  value of 0.32 for the smallest specimen (0.31 in. diam) and 0.5 for the largest (1.0 in. diam). Beyond the viscous damping range is the nonlinear range where the damping force becomes proportional to the square of the velocity. The change from linear to nonlinear behavior with increasing  $A/D$  value was quite distinct as indicated in Fig. 11 for two examples from Ref. 20. Nonlinear damping is seen to be greater than linear damping, so that using the linear damping value as an approximation in the nonlinear range will be conservative. The  $A/D$  values where the change from linear to nonlinear damping occurs are plotted vs. specimen diameter in Fig. 12. A gradual increase with diameter is seen; however, without data for larger diameters we are uncertain if the trend would continue to increase for the sizes of actual structures of concern.

In structural analysis, damping is expressed as either a damping coefficient or a percent of critical

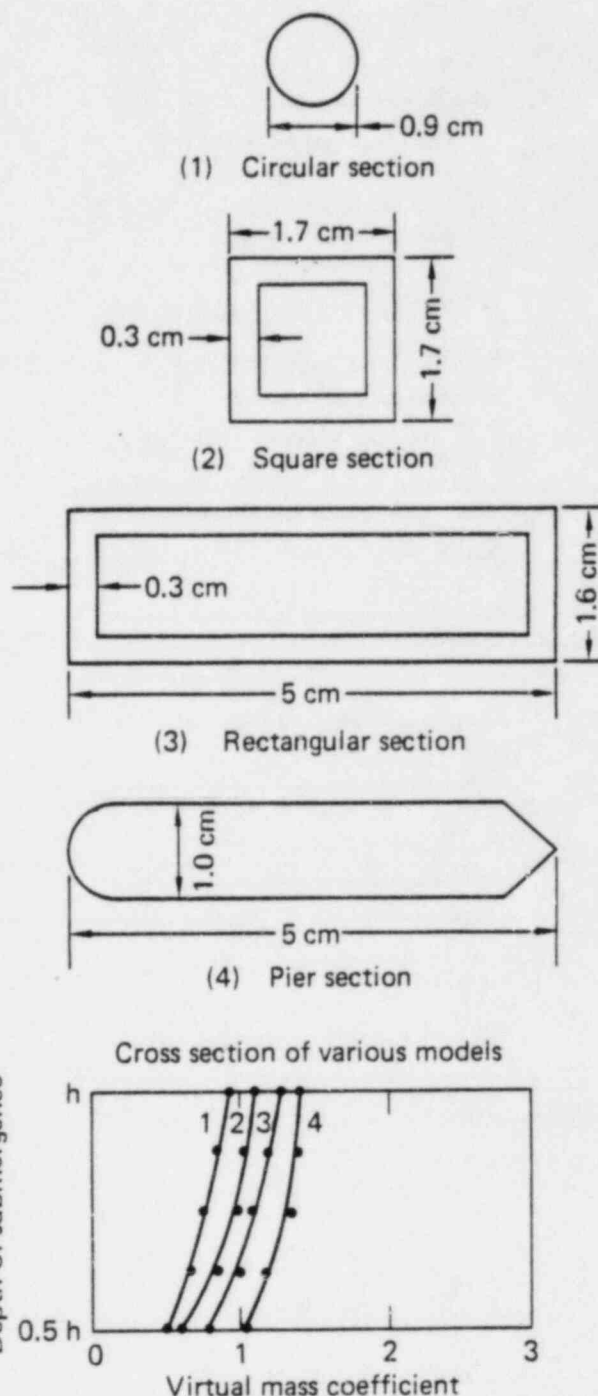


Fig. 10. Variation of virtual mass vs depth of submergence.<sup>1</sup>

damping. Damping coefficient describes the damping independent of the mass and stiffness of a structure, whereas, the percent of critical damping is a description associated with the mass and stiffness. To see which description best fits the added damping from water we converted the data in Ref. 20 to both an added coefficient and an added percent of critical

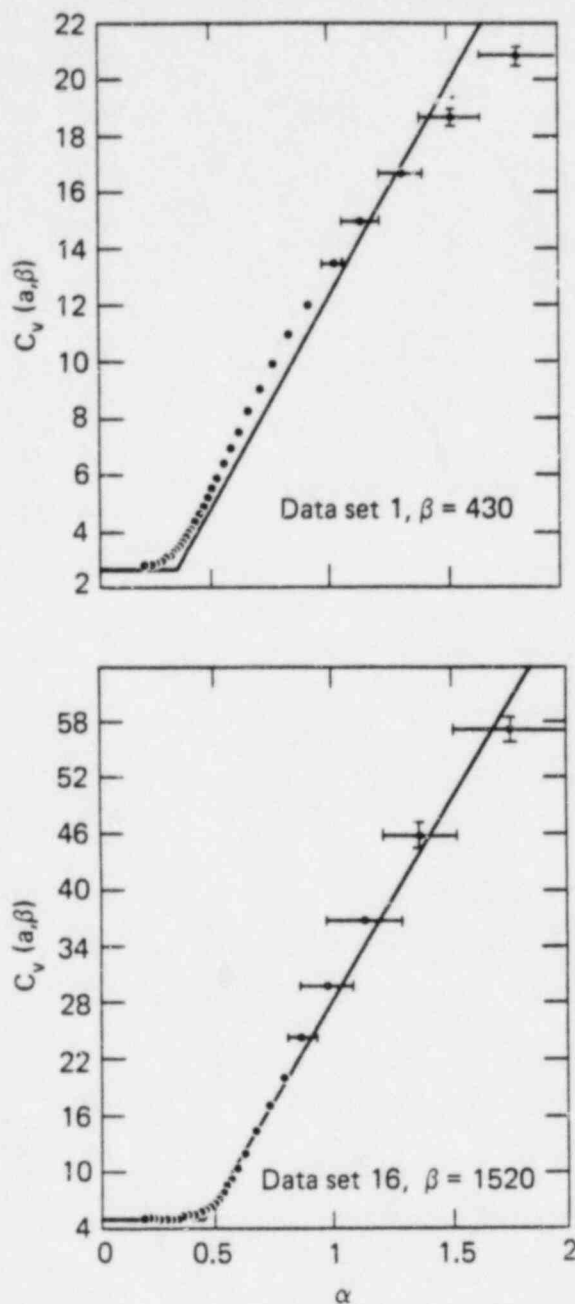


Fig. 11. The calculated viscous damping coefficient  $C_v(\alpha, \beta)$  vs the dimensionless amplitude  $\alpha = A/D$ . The calculated points are denoted by the "+" symbol and the inherent error bounds on these points are enclosed by the "( )" symbol. The solid curve is the two-segment straight line fit to the calculated points.<sup>20</sup>

damping. These are plotted vs. frequency in Figs. 13a and 13b, respectively. The added coefficient varied significantly with frequency in an inconsistent manner; i.e., the 0.13-, 0.5-, and 0.75-in. specimen showed an increase with frequency, whereas the 1.0-in.-specimen showed a decrease. The added percent

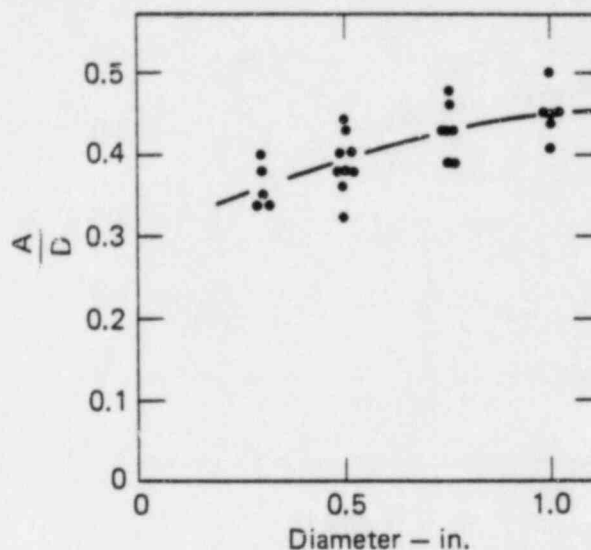
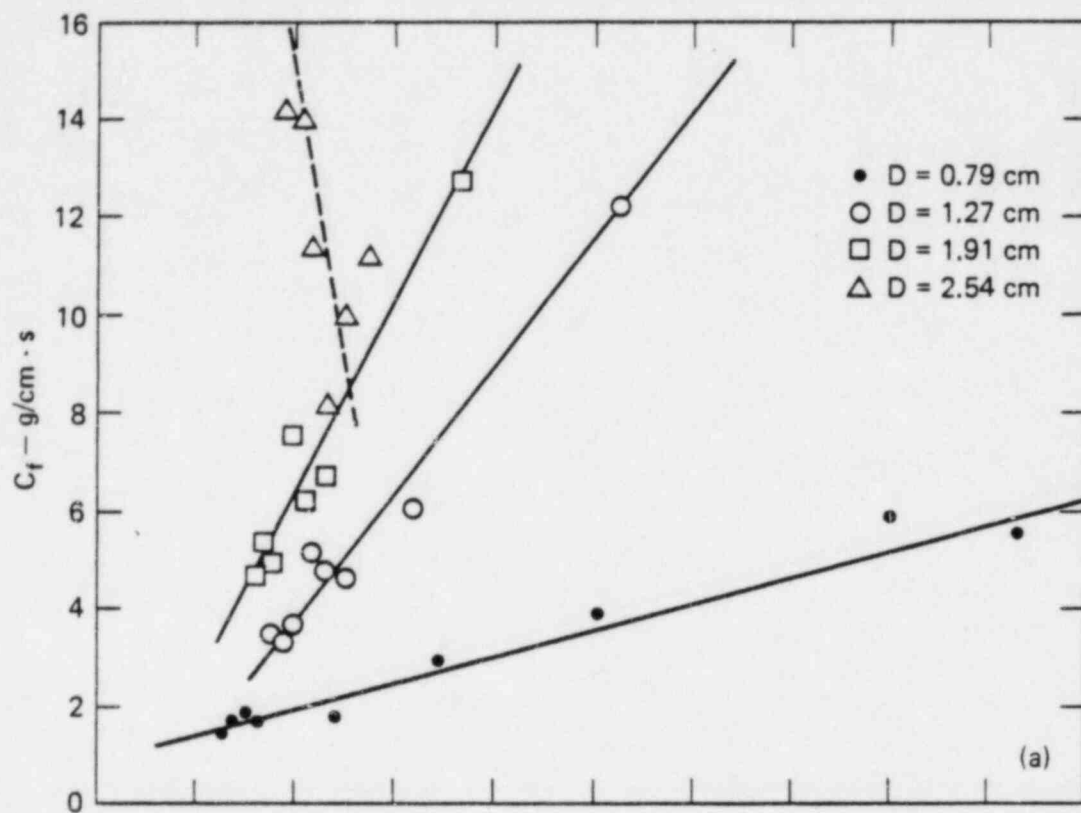


Fig. 12. Amplitude/diameter value for linear damping, oscillating submerged circular cylinders.<sup>20</sup>

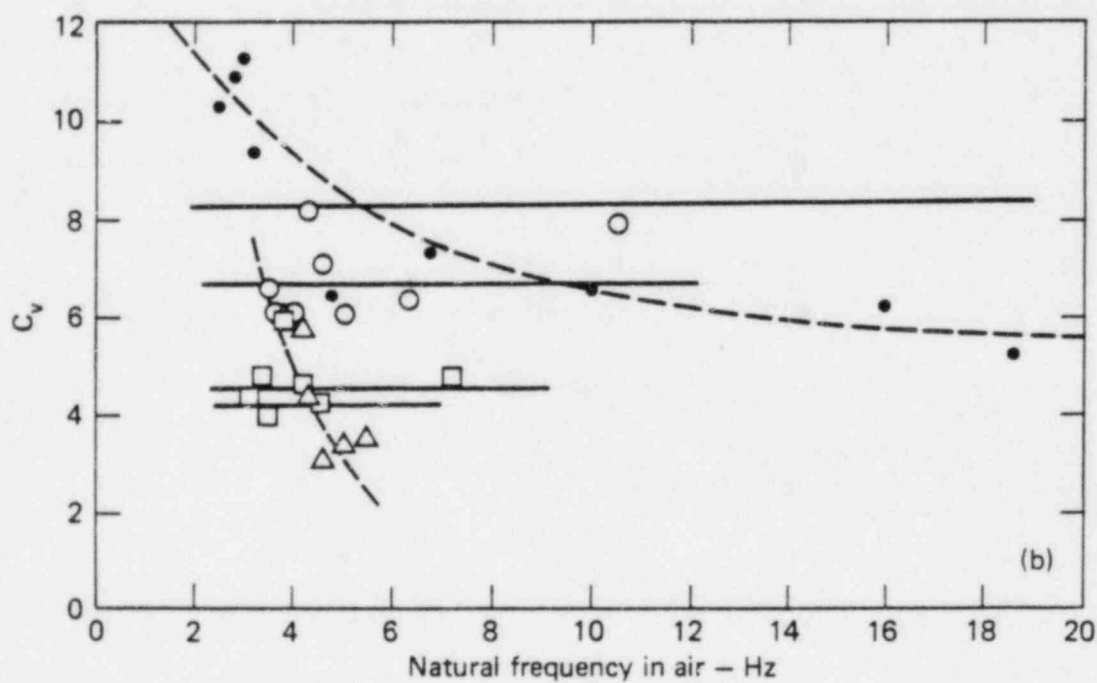
of critical damping varied less and was more consistent; i.e., all specimens showed either a constant value or decreasing value with frequency. Those showing decreasing values are the 0.31- and 1.0-in. specimens, as indicated by dashed curves in Fig. 13b. At this point, we chose to impose a simplification to proceed with forming a workable recommendation. Therefore, we chose to describe the percent of critical damping as a constant with respect to frequency. The constant values are indicated by the solid curves in Fig. 13b, and are plotted in Fig. 14 as a function of specimen size. Experimental data from Refs. 1, 3, and 27 are added, and these included specimens of circular, square, and plate cross-sections. The data points are few, and the scatter is moderate; yet a general trend is apparent in that added damping decreases with increasing specimen size. The trend was established by the data for circular specimens and was not contradicted by the data for square and plate specimens. Further discussion of this trend follows.

## 5.6 Effect of Structural Size on Added Damping for Single Isolated Members

The decrease in added damping with increasing structural size indicated in Fig. 14 is further confirmed by comparing with a similar trend established for damping of water sloshing in pools. The latter trend is well established, and expressions for the dependence of damping on pool size are given



Added damping in terms of damping coefficient.



Added damping in terms of the percent of critical damping.

Fig. 13. Damping data on oscillating circular cylinders in still water.<sup>29</sup>

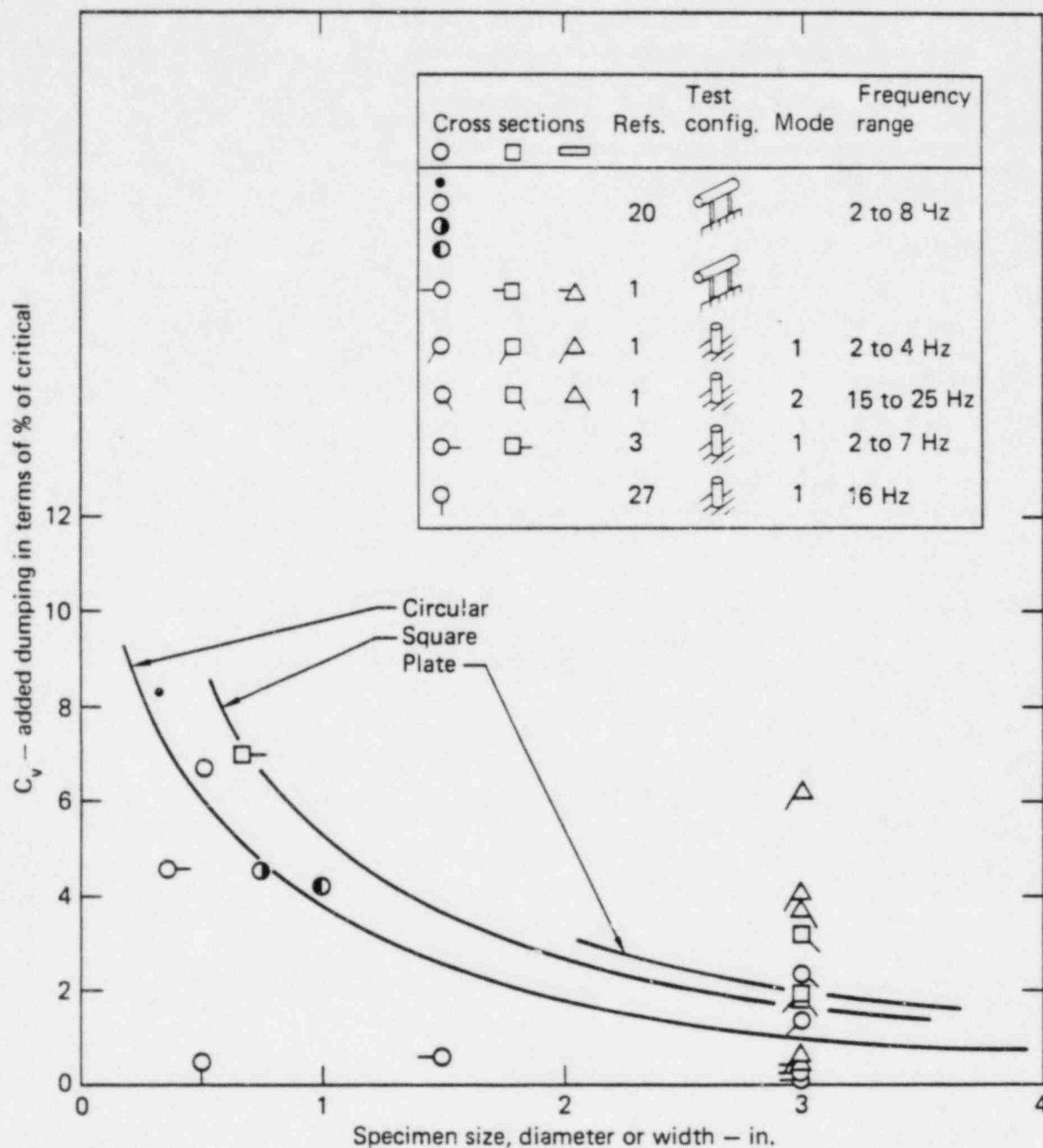


Fig. 14. Percent of added damping for various specimen cross sections and sizes.

in Refs. 51, 52, and 53. Several different expressions are seen in these references; however, they all have a common form of,

$$\log(\delta) = \log(A) - (q) \log(R),$$

where  $\delta$  is the damping of the water sloshing in the pool,  $A$  is a constant,  $q$  is the constant defining the dependence on the pool size, and  $R$  is the length of the pool. Depending on the expression used, the value of  $q$  ranged from 0.75 to 1.0.

To see if the decrease in added damping for submerged single isolated members follows the trend established for water sloshing in pools, the data in Fig. 14 is replotted in Fig. 15 in terms of  $\log(\text{damping})$  vs  $\log(\text{specimen size})$ . The scatter is rather wide; however, the decreasing trend is apparent. A straight line was least-square fitted to the data as shown. The slope of this line gave  $q = 0.85$ . Because the value of 0.85 fell between the values of 0.75 and 1.0 established for pools, we interpret this as good

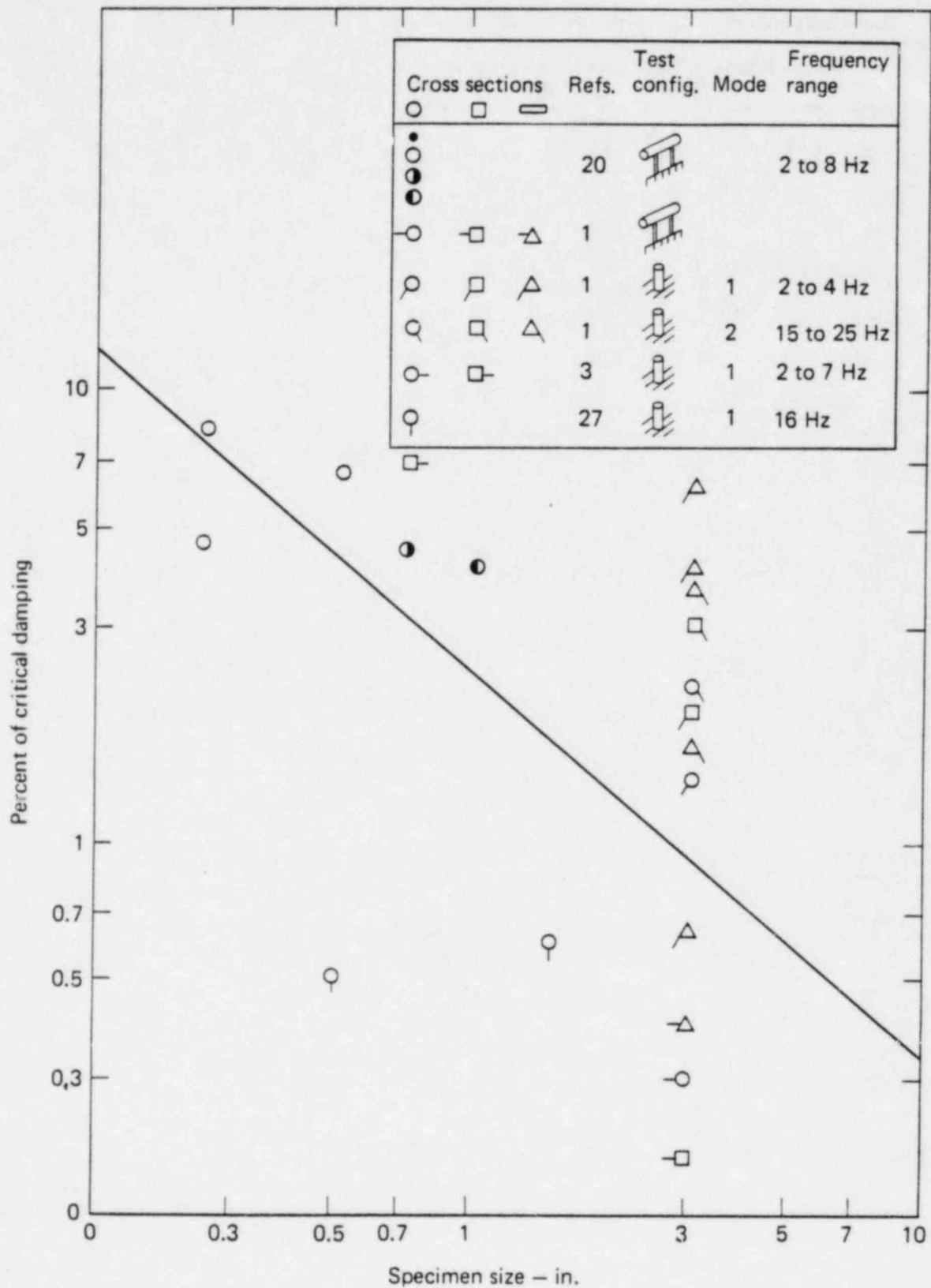


Fig. 15. A log vs log plot of the percent of added damping for various specimen cross sections and sizes.

confirmation that added damping for submerged single isolated members decreases with increasing structural size and that the dependence on structural size is reasonably characterized by Fig. 15. Our findings were shown to D. D. Kana of the Southwest Research Institute,<sup>54</sup> and he agreed that our treatment and interpretations are reasonable in view of the current state of understanding of the added damping phenomenon. We, then, used Fig. 15 to extrapolate the added damping values for the structural sizes of concern shown in Table 3. The results are given in Table 7. Except for single isolated fuel elements, the damping for all other single isolated members of the structures shown in Table 7 is quite low. These low values are in agreement with Newmark and Rosenblueth's suggestion<sup>5</sup> (See Section 5.1 of this report) that "damping due to liquid viscosity may be disregarded" for single isolated members of common structural sizes.

### 5.7 Range of Applicability of the Added Mass and Added Damping Concept for Single Isolated Members

The range of applicability of the added mass and added damping concept for single isolated members can be considered as being defined by the smaller of either the range for added mass or the range for added damping. In Section 5.4 of this report, the range of applicability of added linear damping was found to vary from an amplitude to diameter (A/D) ratio of 0.32 for a 0.31-in. diameter specimen to an A/D value of 0.5 for a 1.0-in. diameter specimen. The applicable range increases with specimen size, so that we would expect the range to be greater than an A/D value of 0.5 for specimen diameters larger than 1.0 in. Also in Section 5.4, we observed that beyond the range of applicability for linear damping, the damping increases. Therefore, using linear damping beyond the linear range would be conservative. Consequently, depending on the degree of conservatism desired, linear added damping may be used to

some degree beyond its applicability range. Again in Section 5.4 of this report, the added damping values for single isolated members of structural sizes of actual concern are generally quite low. (See Table 7). Except for the single isolated fuel element, we may choose to ignore the added damping. In this case, the range of applicability for the added damping concept may be disregarded.

Turning now to the range of applicability of the added mass concept for single isolated members, experimental results for added mass coefficient  $C_m$  over a wide range of amplitudes for various specimen geometries are shown in Figs. 16 through 19. The abscissa in all four figures is  $U_m T/D$  which is simply  $2\pi$  times the A/D ratio;  $U_m$  is the velocity amplitude, and  $T$  is the period of oscillation in seconds per cycle. Comparing these curves with the theoretical value for  $C_m$  obtained using potential theory we defined the range of applicability as the range of  $U_m T/D$  corresponding to experimental values of  $C_m$  within  $\pm 10\%$  of the theoretical value. The resulting A/D values for the applicable range of added mass are tabulated in Table 8. The A/D values for the applicable range of linear damping are also indicated.

The four values of A/D in Table 8 for the applicable range of the added mass concept are in good agreement. The A/D value for a sphere is expected to be higher than that for a cylinder or plate because it is a finite length specimen (more streamlined), and, therefore, potential flow can be expected to apply over higher values of displacements. The A/D range of 0.32 to 0.5 for the applicability of linear damping is not drastically different from the 0.8 and 1.4 values for added mass. Therefore, we consider the ranges for both to be mutually supportive.

Because the smallest structure of concern shown in Table 7 is 0.5-in. diameter, the range of applicability for the added mass and added damping concept for these structures, as single isolated members, can be considered to be no less than an A/D value of 0.4 according to Table 8. If added damping should be ignored, then the range would be an A/D value of

Table 7. Added damping values projected in Fig. 15 for single, isolated structures

Structure	Size, in.	Added damping, % of critical
Fuel elements	$\sim 0.5 D$	$\leq 4.2$
BWR fuel bundle	$\sim 5.5 \times 5.5$	$\leq 0.55$
PWR fuel bundle	$\sim 10 \times 10$	$\leq 0.33$
Main steam-relief valve line	$\left\{ \begin{array}{l} 8 D \\ 12 D \end{array} \right.$	$\leq 0.40$
		$\leq 0.29$



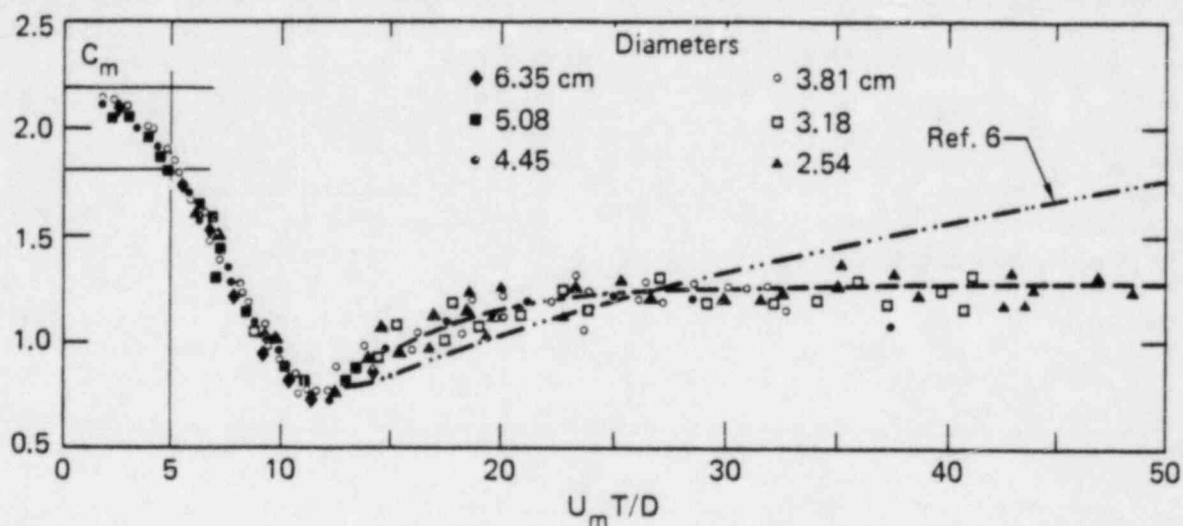


Fig. 16. Mass coefficient vs the period parameter for a cylinder.<sup>29</sup>

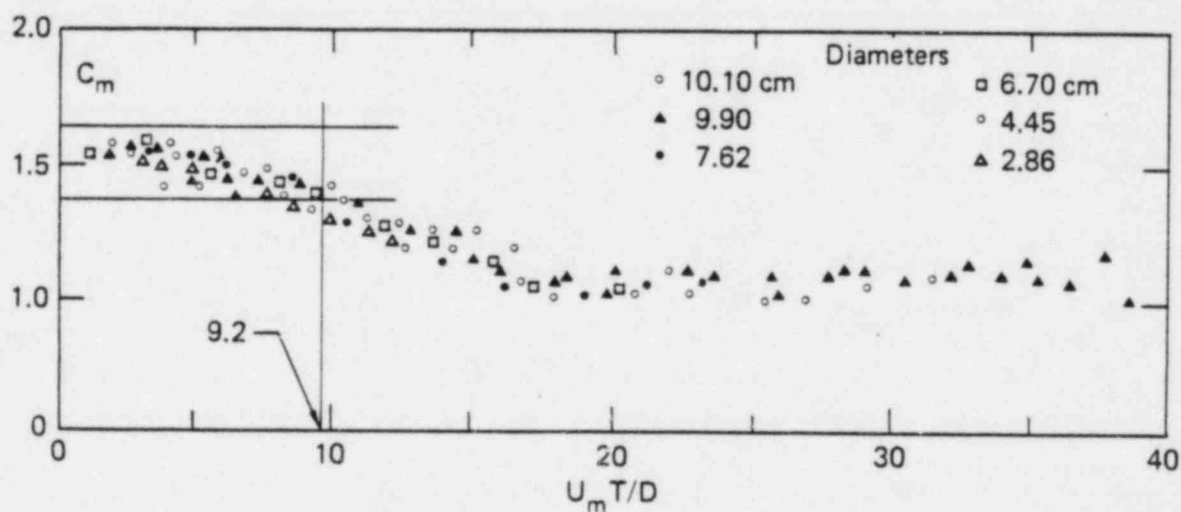


Fig. 17. Mass coefficient vs the period parameter for a sphere.<sup>29</sup>

Table 8. Applicable range of motion amplitude determined from added mass and added damping experimental data

Type of data	Specimen geometry	$A/D = U_m T/2\pi D^*$
Added mass	Circular cylinder <sup>29</sup>	0.8
	Sphere <sup>29</sup>	1.4
	Circular cylinder <sup>6</sup>	0.8
	Plate <sup>6</sup>	0.8
Added damping	Circular cylinder <sup>29</sup>	
	diameter:	
	0.31 in.	0.32
	0.5 in.	0.4
	0.75 in.	0.43
	1.0 in.	0.5

\* $U_m$  = maximum oscillating velocity

T = period in seconds/cycle

D = specimen diameter or width

A = maximum oscillating displacement



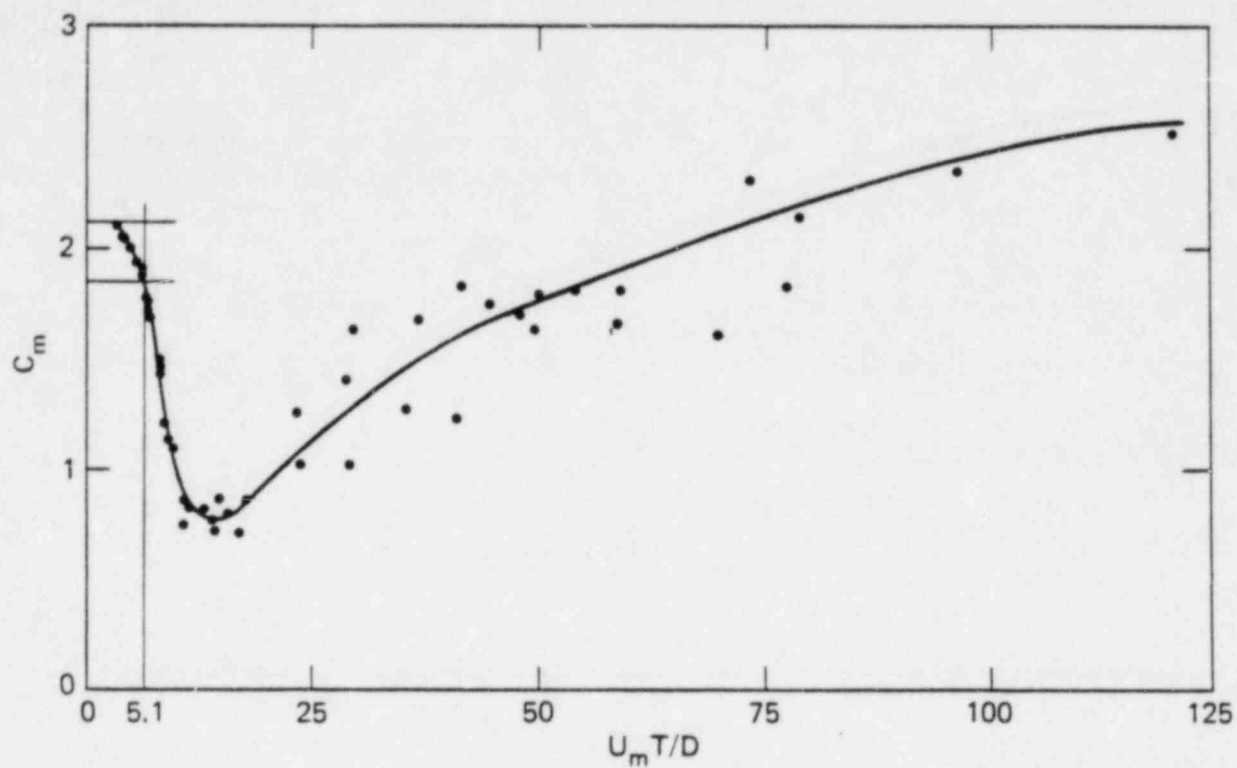


Fig. 18. Variations of the mass coefficient of cylinder.<sup>a</sup>

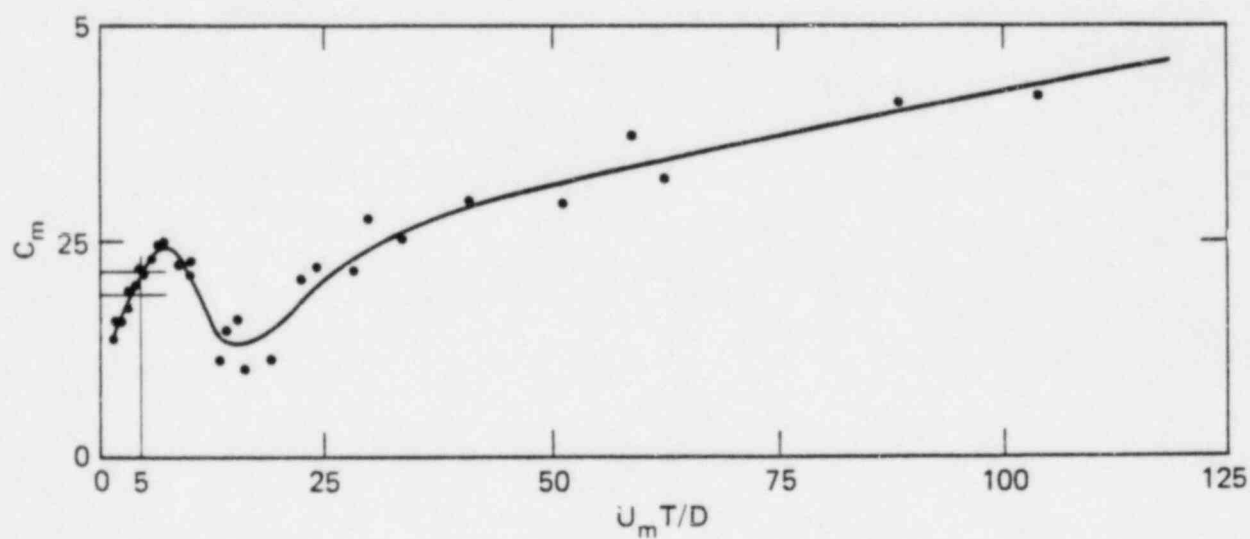


Fig. 19. Variations of the mass coefficients of plates.

0.8. In either case, however, the applicable range would probably adequately cover any response to seismic and normal steam-relief excitations. The response to an accident condition may or may not be within the applicability range depending on the structure involved and its location relative to the accident site.

Our conclusions are based on experimental data from rather small specimens, sizes up to 3.0 in. in diameter, and on rather low frequencies (0.35 Hz for

Ref. 29, 0.48 Hz for Ref. 6, and from 2.5 to 18.6 Hz for Ref. 20). Theoretical considerations indicated in the added mass coefficients should be size and frequency independent. We made a simplifying assumption that added damping is frequency independent, and we developed a technique to describe added damping as a function of structural size. Although we feel comfortable with our assumptions and developments, some additional experimental verification at higher frequencies and with larger specimens would be highly desirable.

## 6. MULTIPLE MEMBERS

### 6.1 Complexities Associated with Multiple Members

The fluid dynamic effects on multiple members are more complex than for a single isolated member. The arrangement of the members, space between members, motion of one member relative to another, and the generation of lift forces are all additional important considerations. Added mass forces are no longer necessarily in line with the direction of motion, and lift forces may be generated which tend to act perpendicularly to the direction of motion.<sup>10,26,36</sup> Damping tends to be higher than for single isolated members, and tight spaces between members, in particular, can increase the damping measurably.<sup>27,47,49</sup> Multiple-member response, in general, is not too well understood. Current interest appears high as evidenced in recent publications, particularly relating to nuclear reactors. Many highly theoretical works are presented; some are rather complicated in terms of practical, everyday use in design analyses. Some experimental data are available to validate certain, often limited, aspects of the theoretical solutions. In general, additional experimental validation is needed, and the range of applicability of the various analytical techniques needs to be established.

Although many of the investigations are motivated by reactor internal concerns, the results published so far apply at best only to normal reactor operations and not to conditions associated with a blowdown accident. The flow rates and/or component motions are assumed small. Conditions associated with a blowdown accident are very likely beyond the range of applicability of the various techniques presented.

For our presentation, we separate our findings with respect to three types of structural arrangements:

- (1) groups of cylinder, such as arrays.
- (2) groups of cylinders, or a single cylinder, surrounded by a large circular cylinder, and
- (3) coaxial flexible cylinders.

The first category can apply to the main steam-relief valve line next to the pressure suppression pool wall, an array of fuel elements in a fuel bundle, an array of fuel bundles in a spent-fuel storage rack, and an array of storage racks in a spent-fuel storage pool. The second and third categories can apply to the reactor-vessel internals.

### 6.2 of Cylinders Hydrodynamic Coupling for Groups

Closed form solutions using potential theory are presented in Refs. 10, 18, 19, 32, 33, 34, 35, 36, 42, 43, and 48 for added mass and lift forces for a group of cylinders. The solutions are given in terms of multiple summations and infinite series. The analyses are rather complicated but quite general; a group of different sized cylinders arranged arbitrarily can be handled, at least theoretically. A clear physical interpretation of the complex solutions is not immediately apparent. Some insight is provided in Refs. 32, 34, 35, and 36, where the solution is expressed in terms of "self-added" and "added" mass coefficients. The self-added mass coefficients characterize the hydrodynamic forces on a member from its own motion with all other members held stationary. The added mass coefficients characterize

the hydrodynamic forces in a stationary member with other members in motion. Because potential theory is linear, reciprocity applies; i.e., the force induced onto member  $i$  from the motion of member  $j$  is the same as the force induced onto member  $j$  from the motion of member  $i$ .

Experimental comparisons with theory are given in Refs. 30, 32, and 36 for a seven-member hexagonal array (Fig. 20) and a 3 x 3 square array (Fig. 21). In both configurations, the central member is in motion while the rest are stationary. The self-added mass coefficients for the central member are determined for four sizes of space between members. The agreement between theory and experiment is good. Comparisons between theory and experiment are made for a row of five cantilevered cylinders, a group of three cantilevered cylinders, and a group of four cantilevered cylinders<sup>48</sup> in terms of natural frequencies and mode shapes. The group arrangements are shown in Figs. 22, 23, 24, and 25, respectively, and the comparisons in Figs. 26, 27, and 28, respectively. The agreement between theory and experiment is good. Further comparisons were made in terms of acceleration response under steady-state sinusoidal excitation for the row of five cylinders and the group of three cylinders. The frequency of excitation was swept from 50 Hz to 80 Hz. The comparisons are shown in Figs. 29 and 30 for the two cases, respectively. The agreement is good in Fig. 29 and fair in Fig. 30.

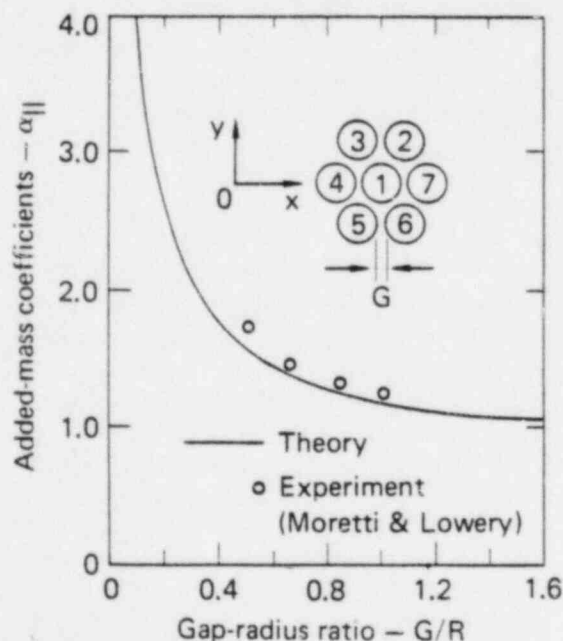


Fig. 20. Theoretical and experimental values of added mass coefficients for a seven-rod bundle.<sup>23</sup>

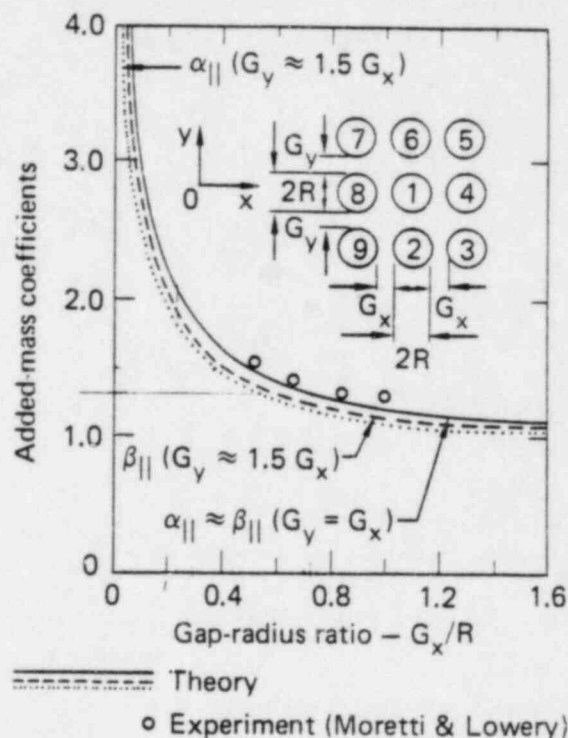


Fig. 21. Theoretical and experimental values of added mass coefficients for a nine-rod bundle.<sup>12</sup>

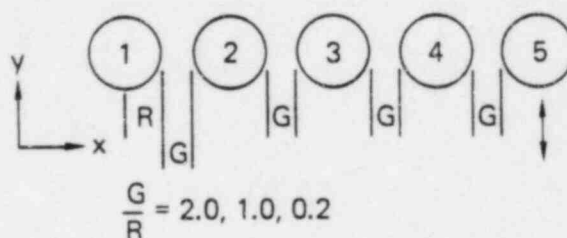


Fig. 22.  $R$  of five cantilevered cylinders.<sup>48</sup>

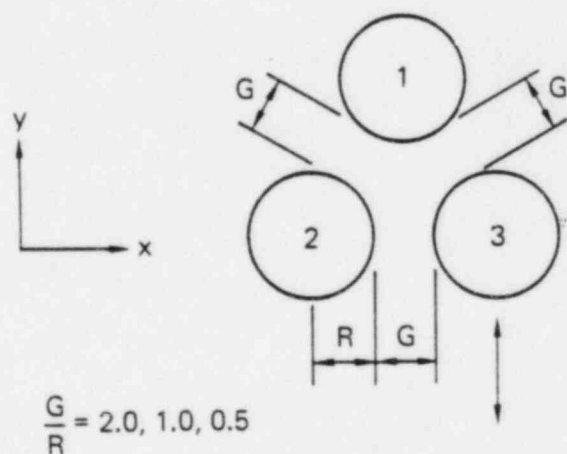


Fig. 23. Group of three cantilevered cylinders.<sup>48</sup>

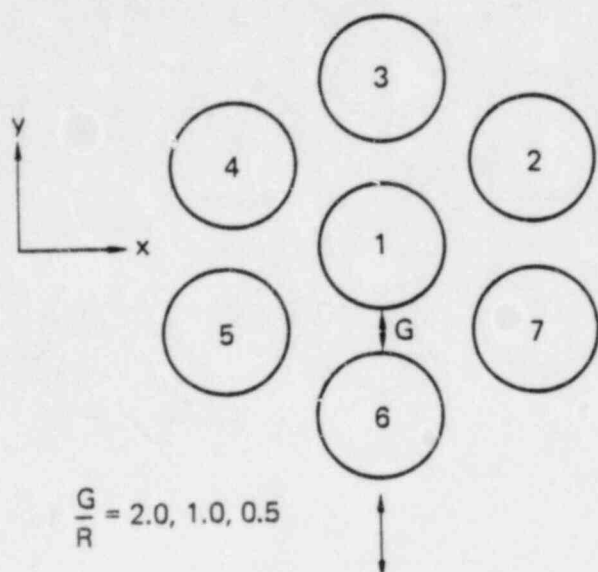


Fig. 24. Array of seven cantilevered cylinders.<sup>44</sup>

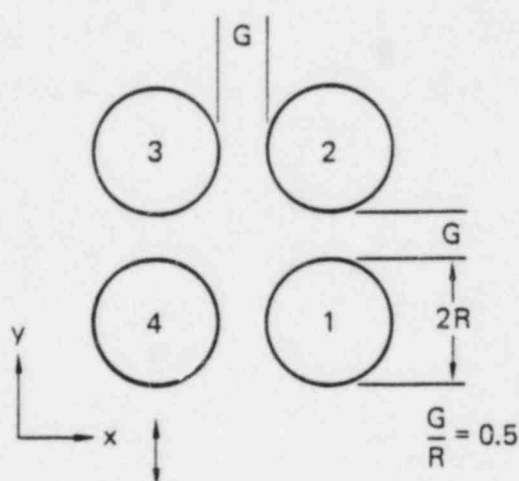


Fig. 25. A 2 x 2 array of cantilevered cylinders.<sup>44</sup>

Although experimental confirmations are few, they are generally good for arrays of cylinders. Combining this with the excellent confirmation established for single isolated members that was discussed earlier in this report, we feel rather confident that the potential theory will adequately describe the added mass and lift forces for groups of cylinders. We would expect the range of applicability with respect to motion amplitude to be less than that for single isolated members because of the close proximity of the members. Whether or not the potential theory will be adequate under excitations of normally expected earthquakes is unknown. However, for the time being, we believe the potential theory can be assumed adequate based on the rather

high range of displacement amplitudes applicable for single isolated members; see Section 5.7.

The added mass and lift forces for a 4 x 4 array of cylinders moving in unison, as shown in Fig. 31, are calculated using potential theory.<sup>10</sup> This illustrates an important effect resulting from hydrodynamic coupling among groups of members. The added mass forces are not necessarily in line with the direction of the motion, and lift forces tending to act perpendicular to the direction of motion are generated. In addition, the distribution of forces is not uniform among the members. The total load on each member, the vector sum of the added mass and lift forces, accentuates this nonuniformity. In terms of the total load, cylinders 4 and 6 in Fig. 31 carry the highest, while cylinders 1 and 13 carry the lowest. Non-uniformity in the load for arrays are not accounted for among the design methods in current use outlined in Section 4 of this report. It may, or may not, be important, depending on the purpose of the analysis and on the configuration of the array; however, its existence and possible effects should be kept in mind.

For the 4 x 4 array shown in Fig. 31, the net lift force for the entire array is zero because of symmetry. The total added mass force, however, depends on the space between members. For the case where the X and Y center-to-center, distance-to-diameter (X/D and Y/D) ratios are both 1.5, the total added mass force is equal to 16 times that of a single isolated cylinder.<sup>10</sup> However, for X/D = 1.5 Y/D = 3.0, the total is 20 times that of a single isolated cylinder.<sup>10</sup> In the latter case, the total force carried by the array is greater than that carried by 16 individual isolated cylinders. The direction of the motion or flow, as well as the spacing, affect the force magnitudes as shown in Figs. 32 through 35 taken from Ref. 10. These effects, as well as the nonuniform load distribution, underscore the importance of considering hydrodynamic coupling for groups of cylinders.

If the spacing between members is increased, when will the members respond as if isolated? For a single isolated circular cylinder the added mass coefficient is unity, and the lift force is zero. Using these values as the criteria for defining when members of a group become essentially isolated, Figs. 33a and 34a indicate that the members of the 4 x 4 array of Fig. 31 become essentially isolated at X/D and Y/D ratios of 2.5.<sup>10</sup> Similarly, an X/D ratio of 2.5 was obtained for the case of two parallel cylinders as reported in Refs. 18, 19, and 26. Other arrangements also gave ratio values of 2.5; these include in-line and staggered arrangements of three cylinders and arrays other than 4 x 4 square arrangements (Refs. 18, 19, 26, 30, 31, 32, 34, 35, 36, and 42). Thus, a ratio value of 2.5 seems to be more or less universally applicable.

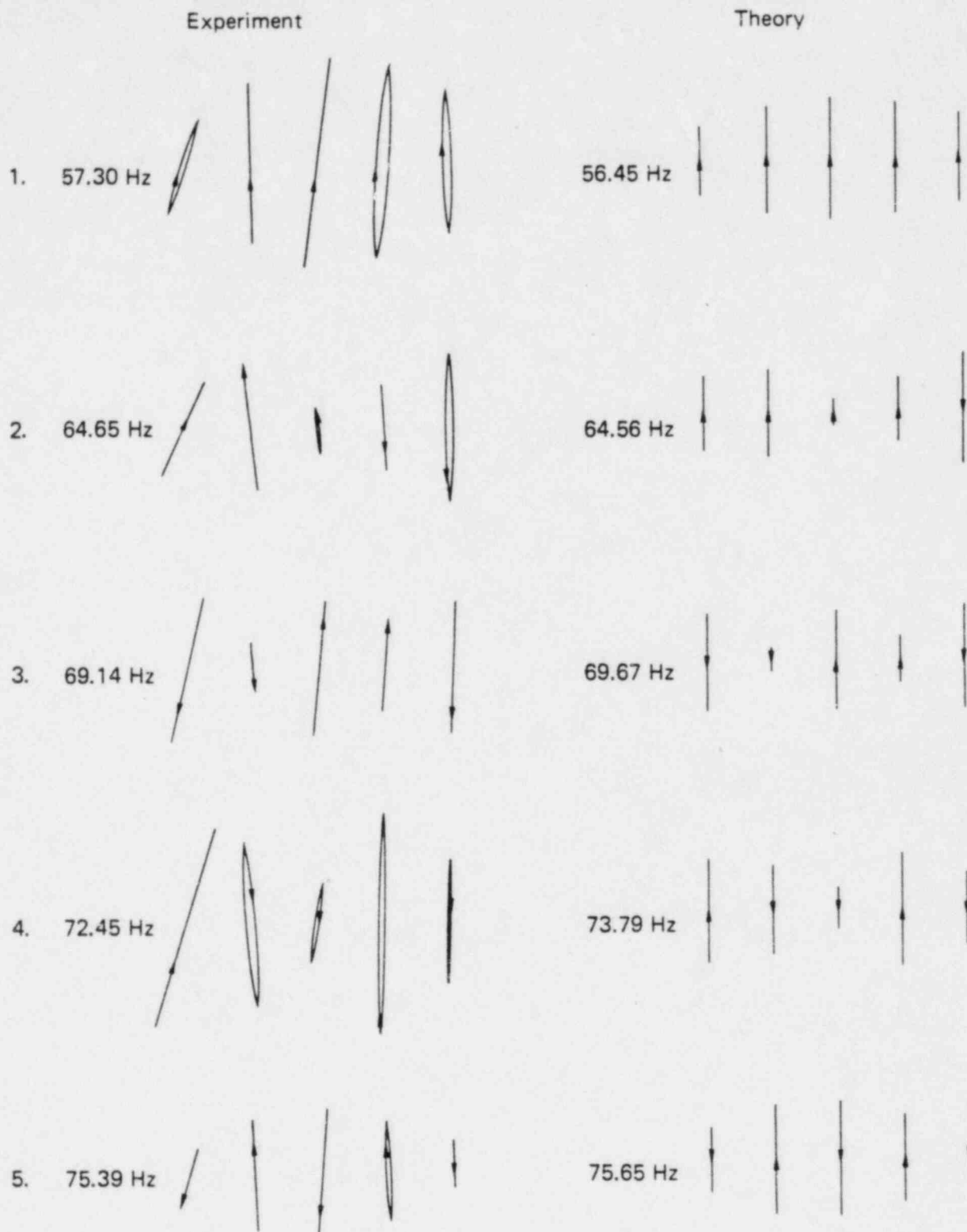


Fig. 26. Mode shapes of a row of five tubes with a  $G/R = 0.25$ .<sup>48</sup>

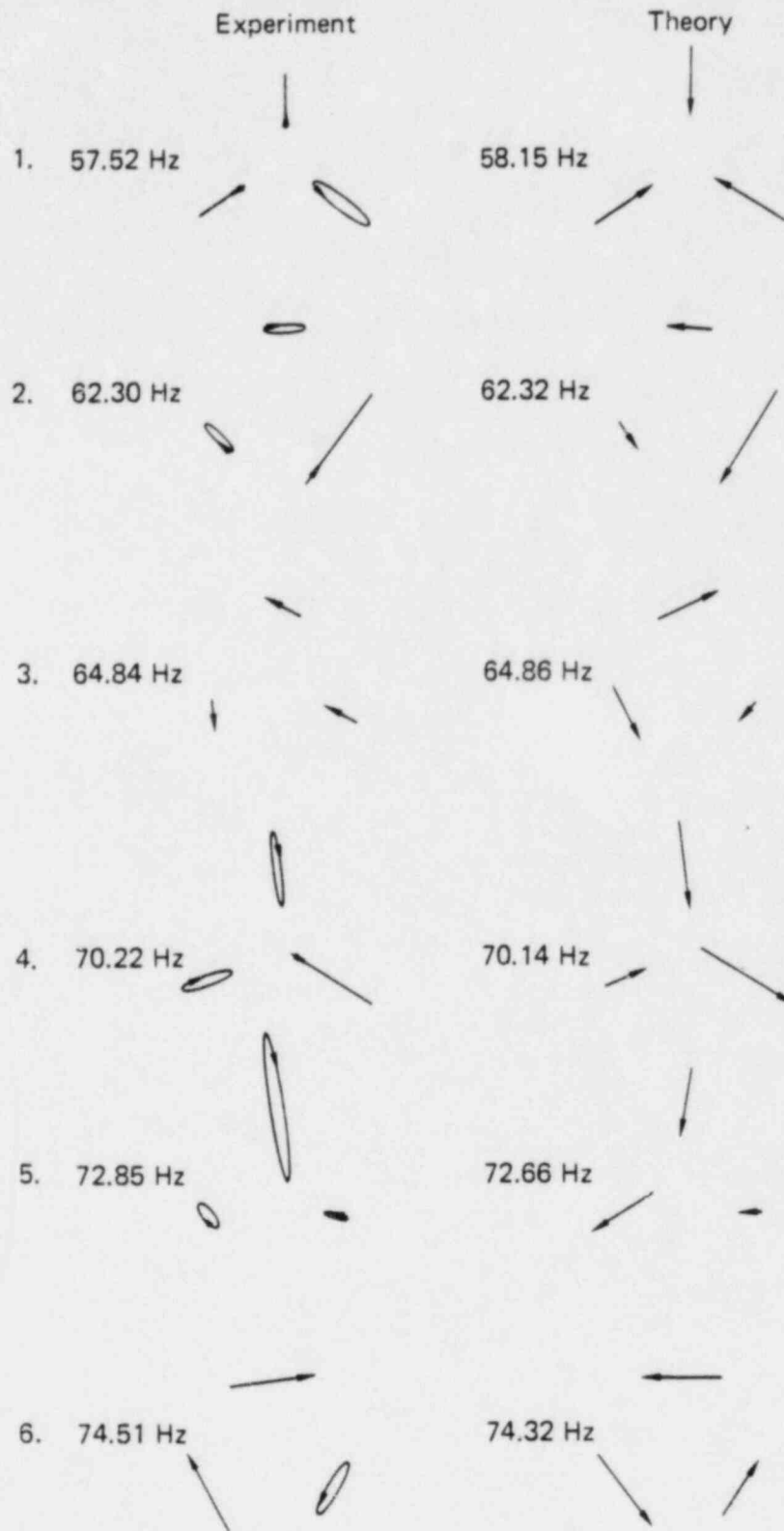


Fig. 27. Mode shapes of a group of three tubes with a  $G/R = 0.5$ .<sup>48</sup>



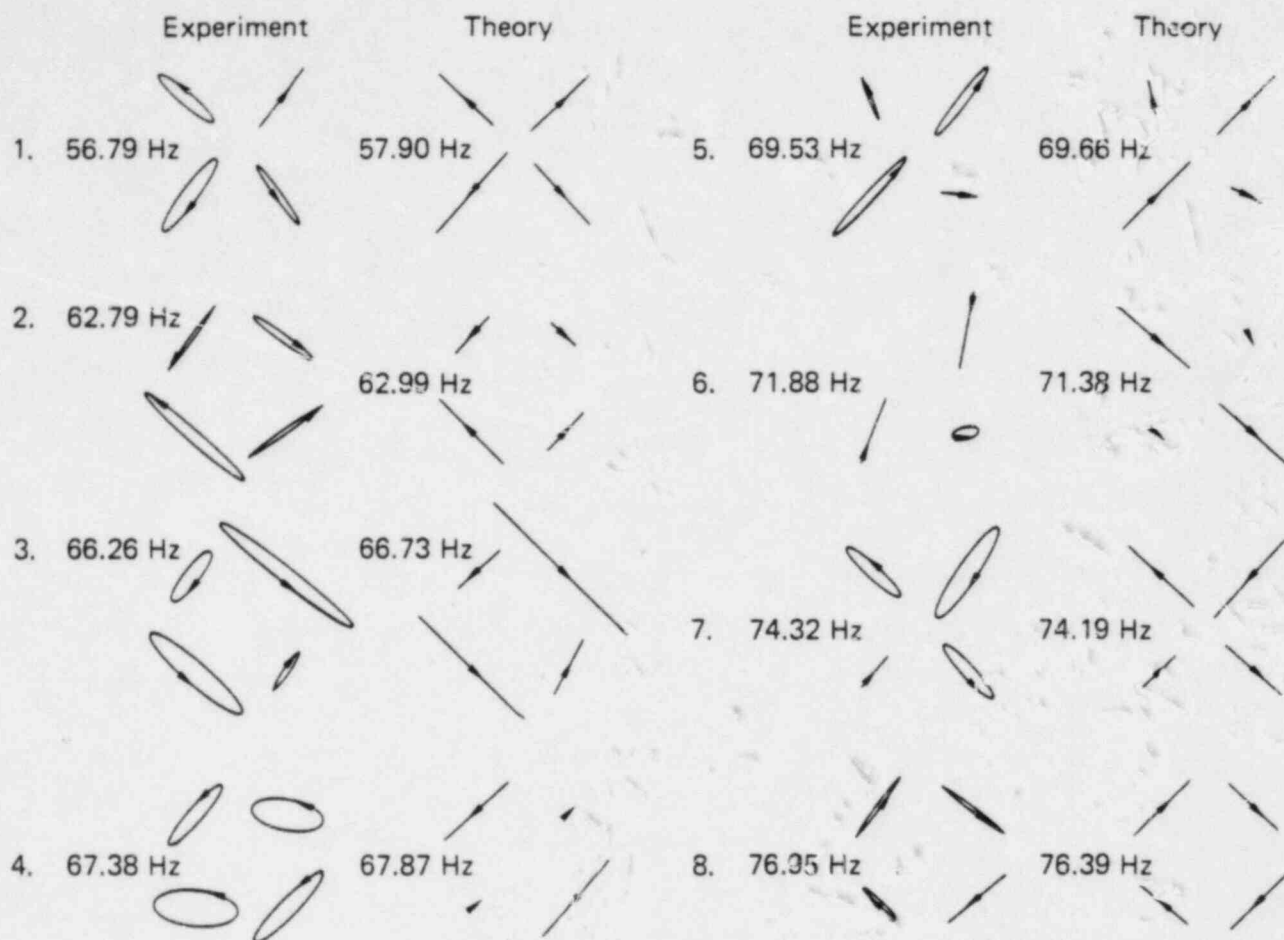


Fig. 28. Mode shapes of a group of four tubes in unconfined water.<sup>44</sup>

For applications practical to large arrays, a simplification was suggested in Ref. 35. In a regular array of cylinders the most significant hydrodynamic coupling for a given member is with its immediate neighbors, and coupling with members further removed can be neglected. This means that, regardless of the size of the array, it can be analyzed in subparts consisting of each member and its immediate neighbors. The author of Ref. 35 reached this conclusion upon theoretically analyzing regular hexagonal arrays of 7, 19, and 37 cylinders. For each case, the added mass coefficients of the central cylinder was calculated and compared from case to case. The coefficients for the 19- and 37-cylinder arrays matched almost identically, and those for the 7-cylinder array were close. Thus, the simplification suggested seemed reasonable. We can make a further confirmation of this simplification by examining the 4 x 4 array shown in Fig. 31. Considering the high

degree of similarity in the magnitudes and directions of the forces on cylinders 6, 7, 10, and 11, each of these four centrally located cylinders must be influenced to approximately the same degree by the hydrodynamic coupling. Each is surrounded in the same manner by eight immediate neighbors so, had the simplification been applied, the forces on each would have been the same. This comparison may not provide strong additional confirmation, but it is supportive. A precaution needs to be mentioned; the highest loads are carried by the corner members, cylinders 14 and 16. The simplification was developed based on results for centrally located members, so that it may, or may not, apply to peripheral and corner members. In the case of the 4 x 4 array, the corner members are the most important to analyze. We suspect the corner members might also be the most important to analyze in other size arrays.



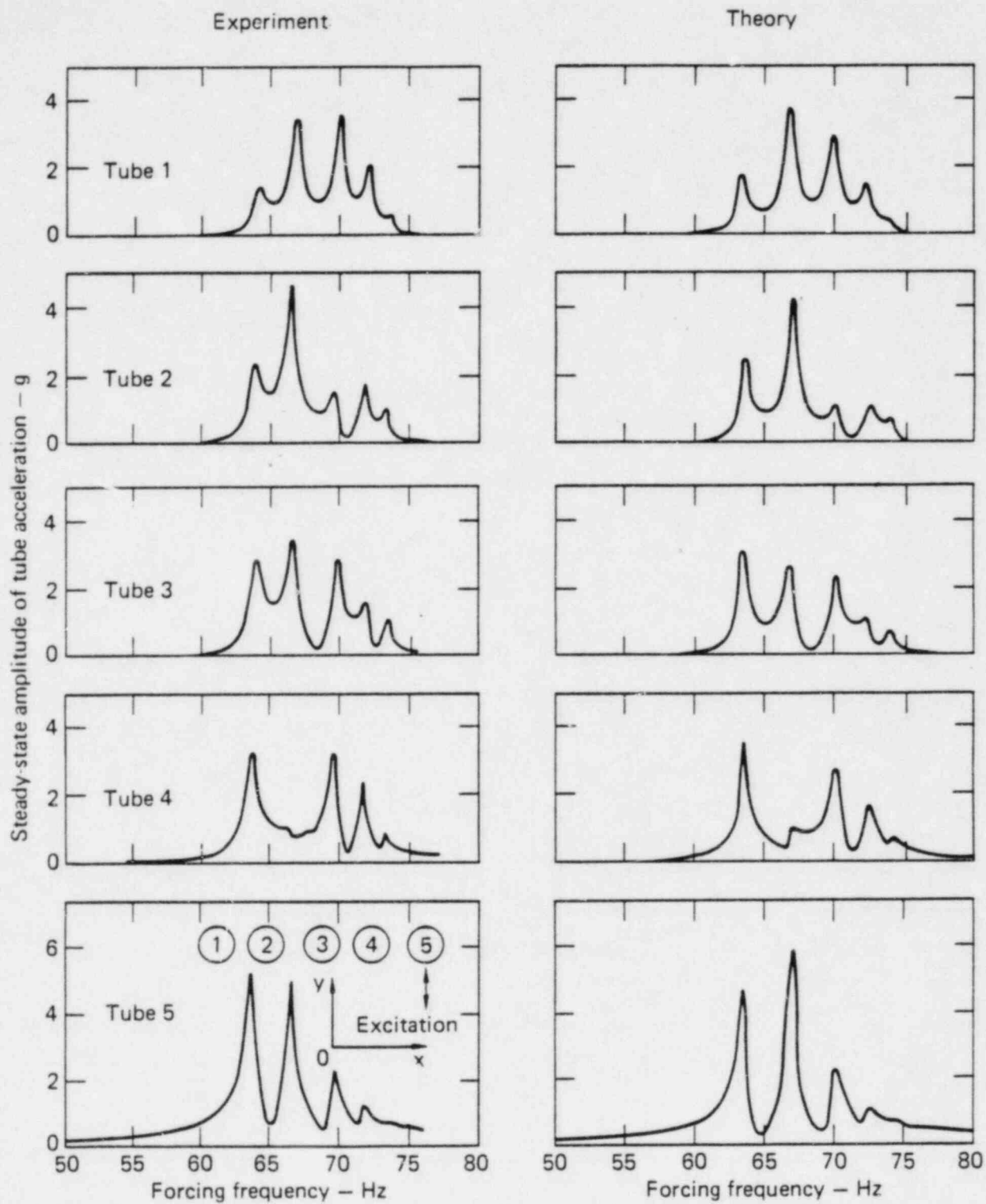


Fig. 29. Steady-state responses of a row of five tubes to an excitation on tube 5 with a  $G/R = 1.0$ .<sup>18</sup>

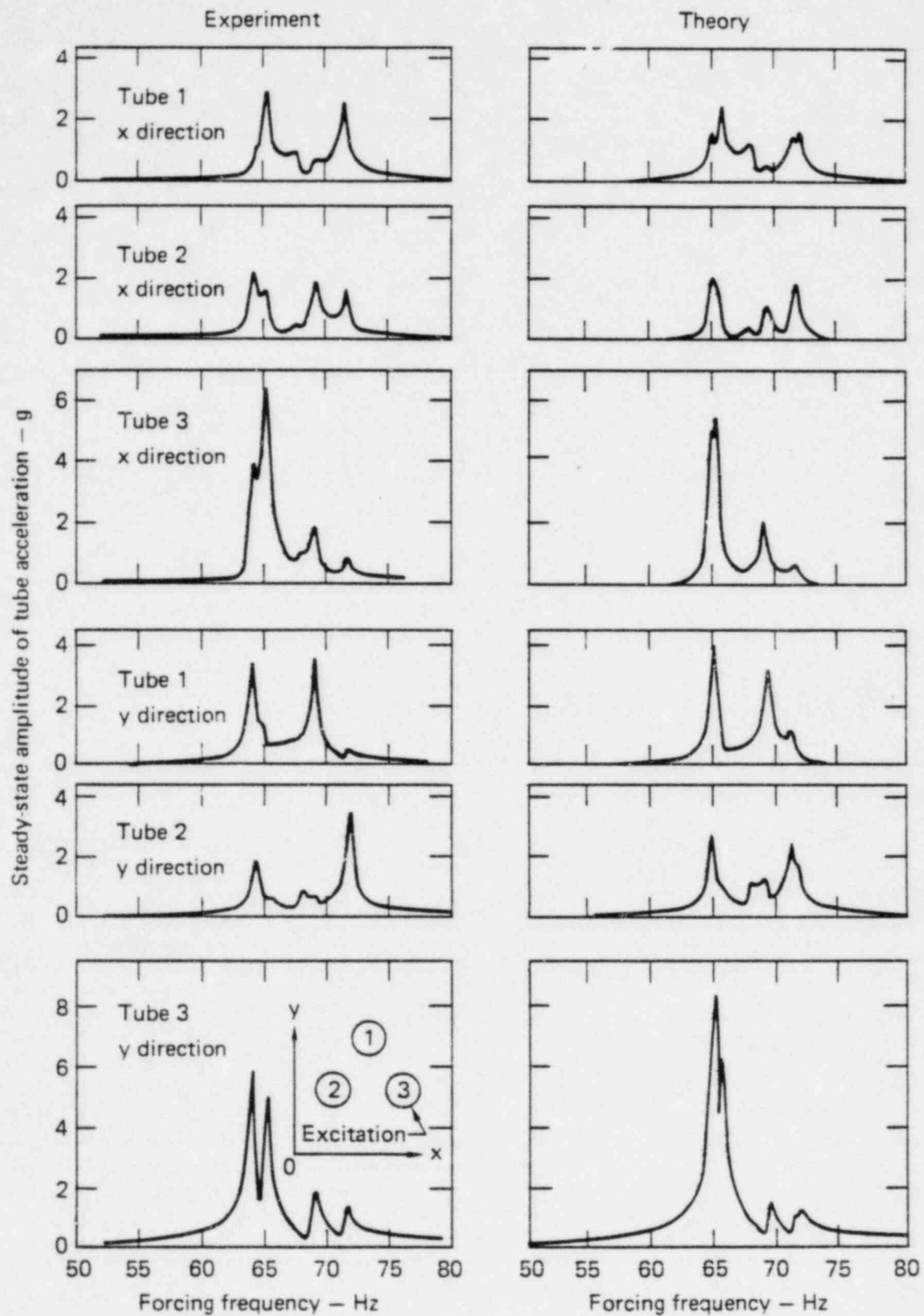


Fig. 30. Steady-state responses of a group of three tubes to an excitation on tube 3 with a  $G/R = 2.0$ .<sup>48</sup>

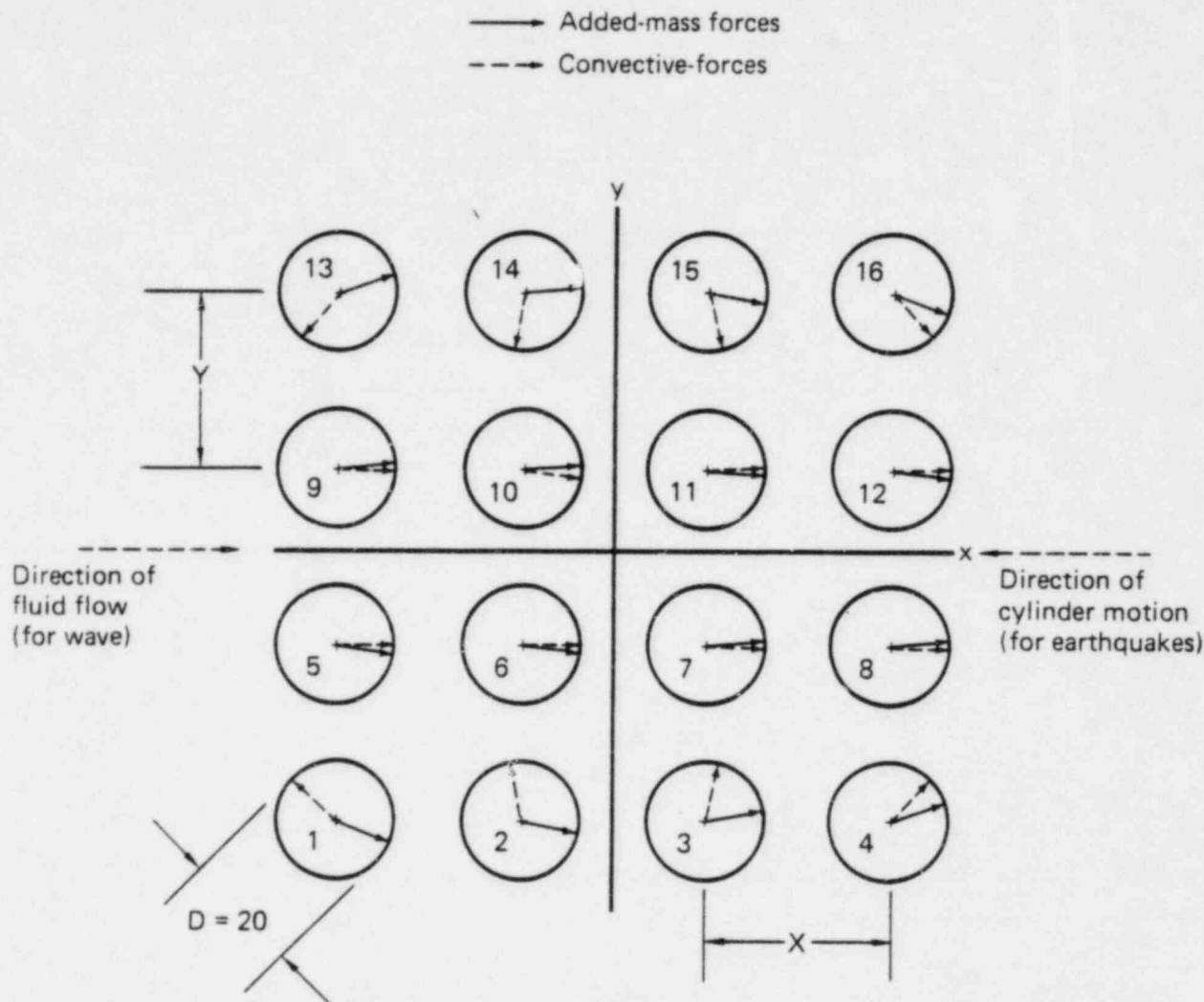


Fig. 31. Added-mass and convective forces on a  $4 \times 4$  array with  $X = Y = 1.5 D$ .<sup>19</sup>

An approximation that is even simpler was suggested in Ref. 10. The total interaction is considered to be the sum of interactions between each two adjacent members. Therefore, the members of the array are analyzed two at a time and the results superimposed. The approximation was shown to be accurate to within 2 to 25% for a  $4 \times 4$  array compared to a rigorous analysis. The accuracy varied depending on the member of the array. Corner members can be analyzed.

### 6.3 Hydrodynamic Coupling for Rigid Members Surrounded by a Rigid Circular Cylinder

A number of different member arrangements surrounded by a rigid circular cylinder have been

investigated. Closed-form solutions based on potential theory are presented for coaxial cylinders (Refs. 7, 30, 26 and 34), eccentric cylinders (Refs. 26 and 34), and an array of cylinders surrounded by a cylinder (Refs. 26 and 34). A finite element method was developed and applied to coaxial cylinders and to an array of cylinders surrounded by a circular cylinder.<sup>21,42</sup> Analyses of coaxial cylinders using an incompressible viscous fluid theory are given in Refs. 27 and 45. For the remainder of Section 6.3 of this report, we will focus primarily on results pertaining to rigid coaxial cylinders. This is a simple model commonly used to simulate the internals of the reactor vessel under seismic excitation.

For two rigid coaxial cylinders in motion, as shown in Fig. 36, with the annular space filled with fluid, the potential theory solution is expressible in a form quite convenient for design applications. The

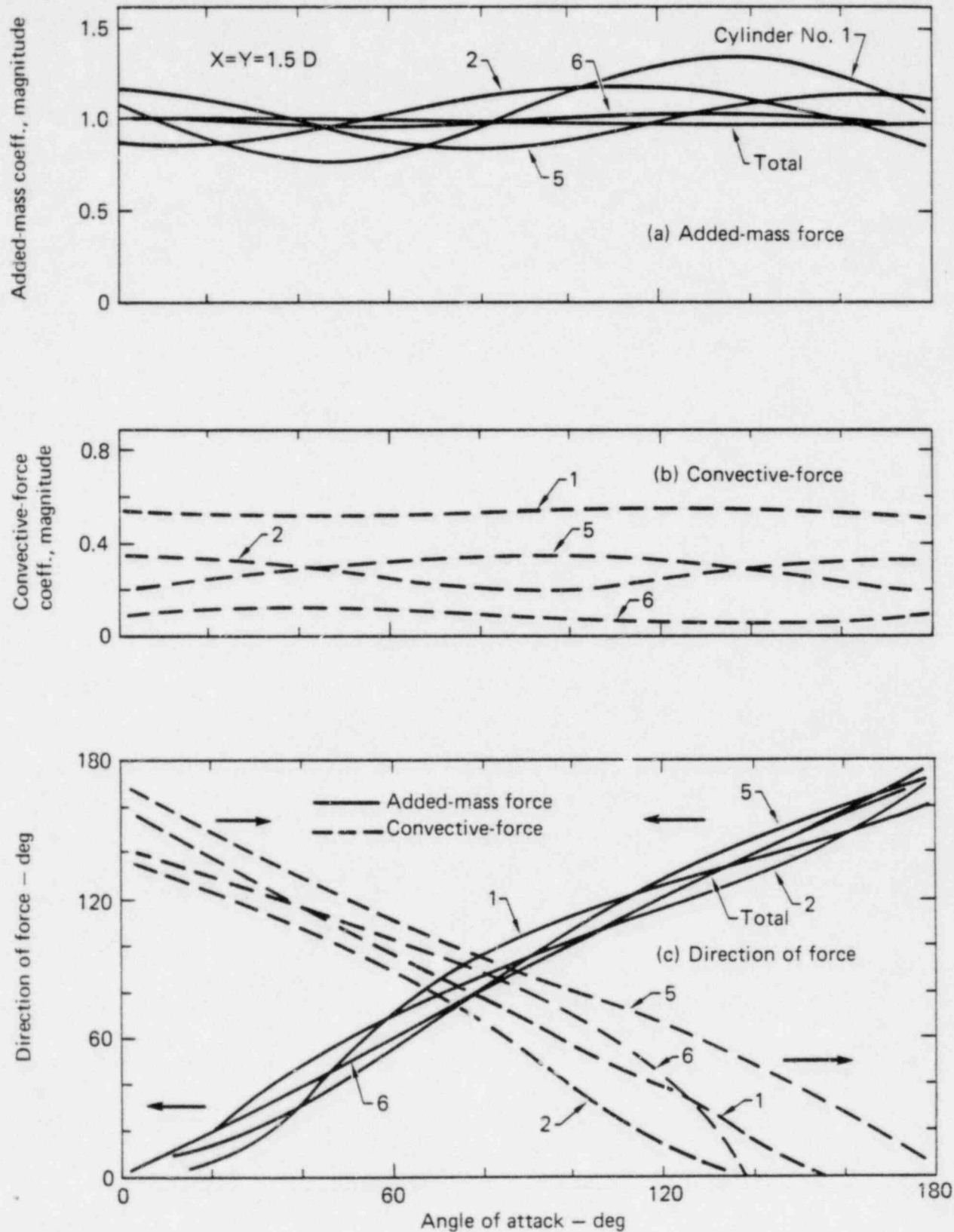


Fig. 32. Hydrodynamic forces vs angle of attack for a  $4 \times 4$  array with  $X = Y = 1.5 D$ .<sup>10</sup>

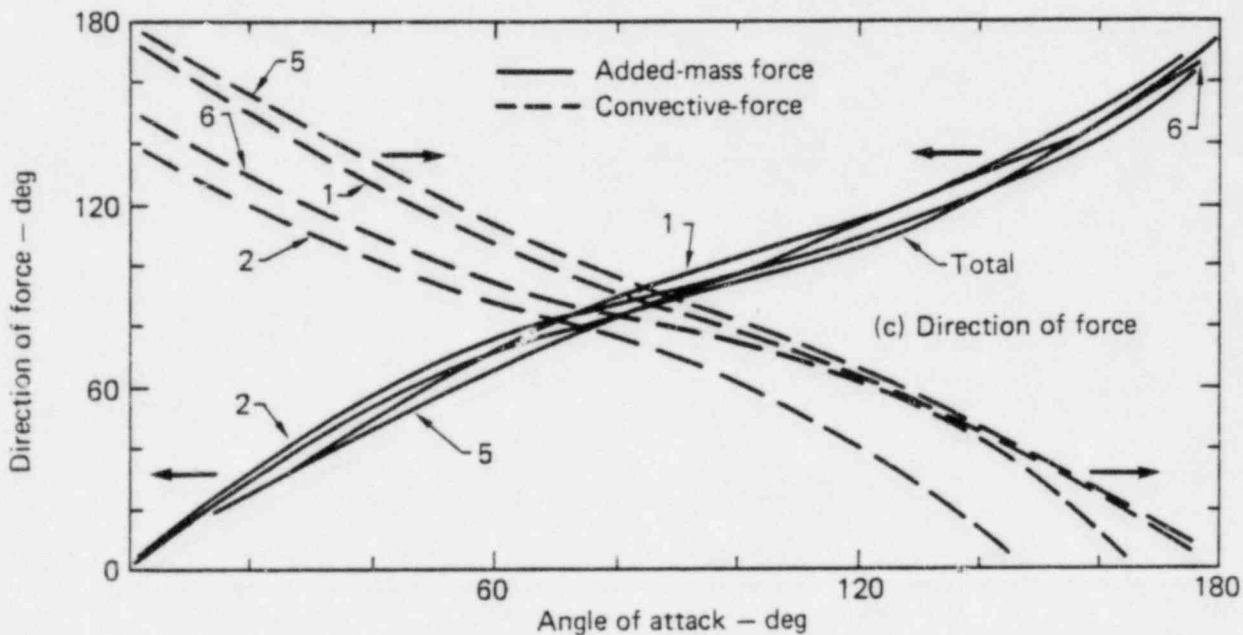
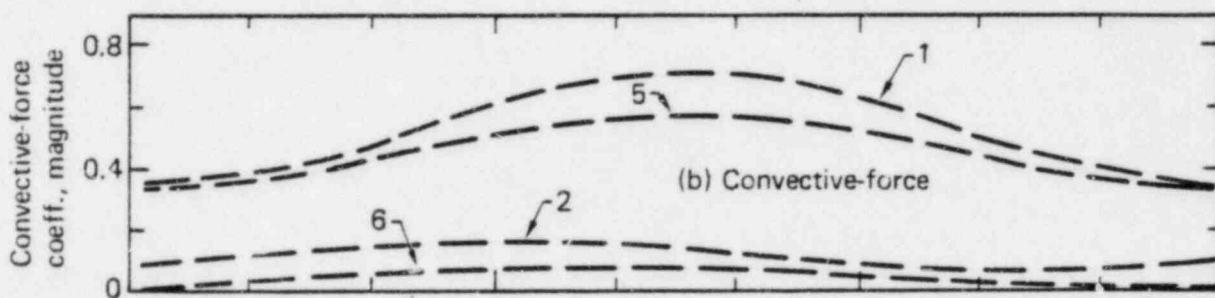
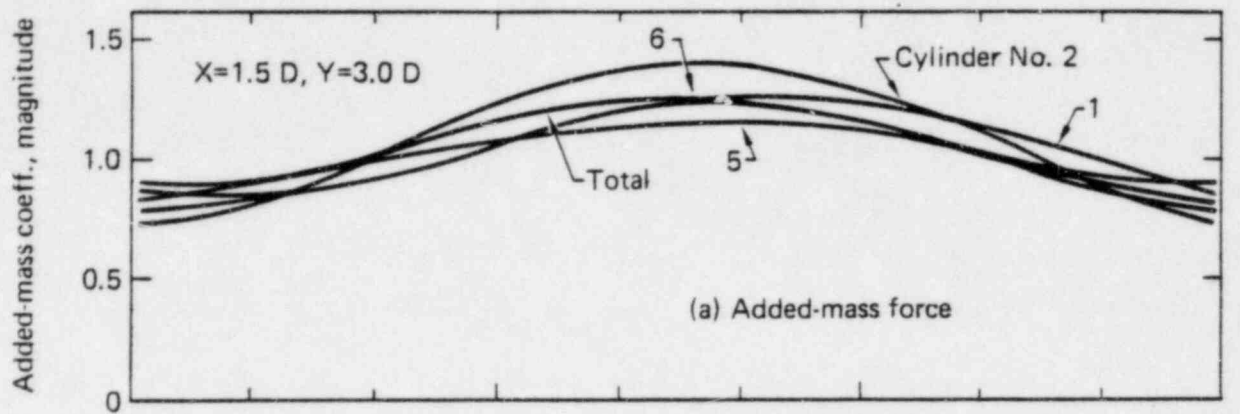


Fig. 33. Hydrodynamic forces vs angle of attack for a  $4 \times 4$  array with  $X = 1.5 D$  and  $Y = 3 D$ .<sup>18</sup>

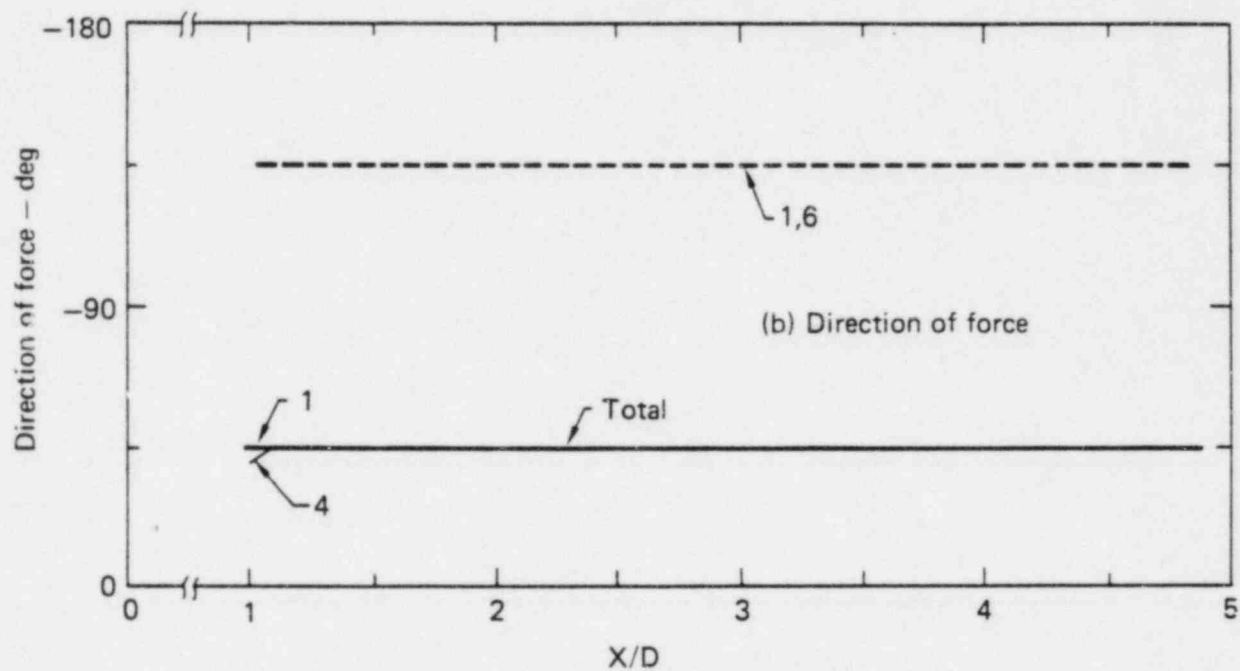
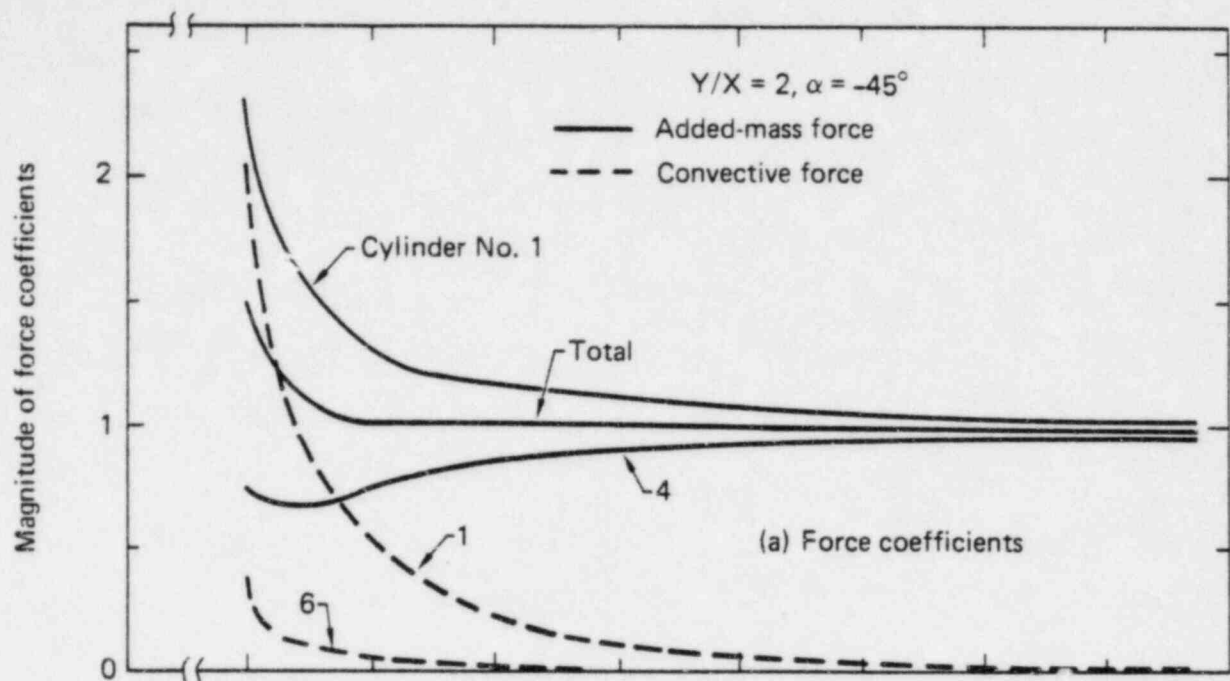


Fig. 34. Hydrodynamic forces vs spacing for a  $4 \times 4$  array with  $Y/X = 1.0$  and  $\alpha = 45^\circ$ .<sup>10</sup>

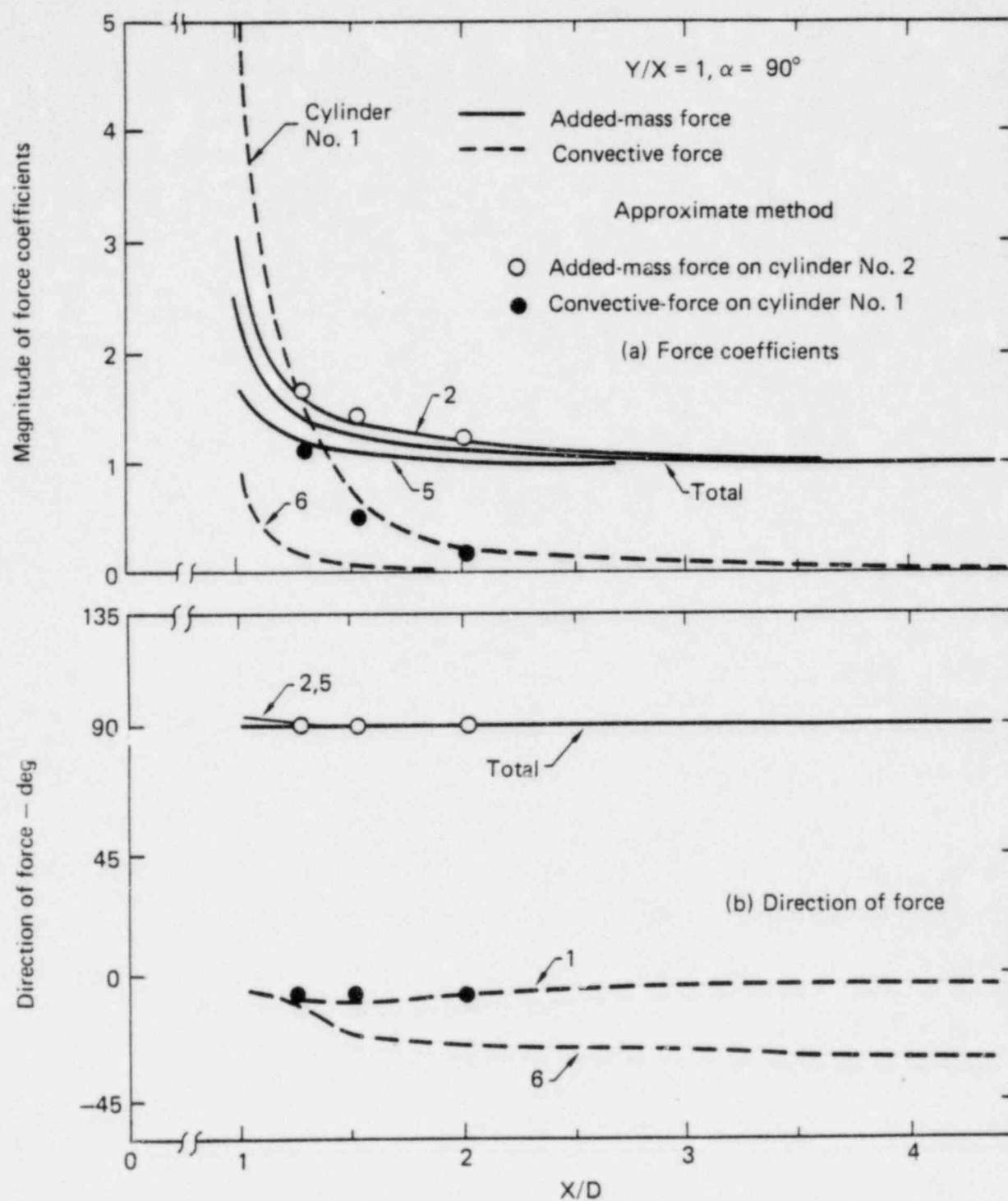


Fig. 35. Hydrodynamic forces vs spacing for a  $4 \times 4$  array with  $Y/X = 2.0$  and  $\alpha = 90 \text{ deg}$ .<sup>10</sup>



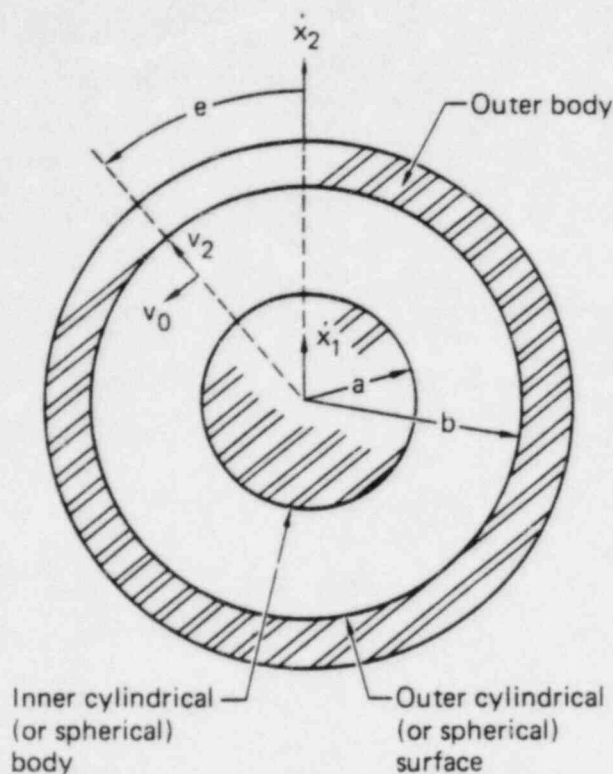


Fig. 36. Two-body motion with fluid coupling.

fluid forces on the inner and outer cylinders are, respectively,<sup>7</sup>

$$F_{f1} = -M_H \ddot{x}_1 + (M_1 + M_H) \ddot{x}_2 \quad (1)$$

$$F_{f2} = (M_1 + M_H) \ddot{x}_1 - (M_1 + M_2 + M_H) \ddot{x}_2 \quad (2)$$

where,

$$M_1 = \pi a^2 L \rho = \text{mass of fluid displaced by the inner cylinder} \quad (3)$$

$$M_2 = \pi b^2 L \rho = \text{mass of fluid that could fill the outer cylindrical cavity in the absence of the inner cylinder} \quad (4)$$

$$M_H = M_1 \frac{b^2 + a^2}{b^2 - a^2} = \text{mass term depending on the relative sizes of the inner and outer cylinders.} \quad (5)$$

$L$  = length of the cylinders

$\rho$  = mass density of the fluid.

Values for  $M_1$  and  $M_2$  can be determined experimentally or theoretically. Similar expressions are also presented in Ref. 30. These equations theoretically apply only to infinitely long cylinders; therefore,  $L$  should be significantly greater than the radii  $a$  and  $b$ . In addition, we expect that the solution's invalidity will diminish if the annular space is very small compared to radii  $a$  or  $b$  because the fluid would then be subjected to a significant amount of flow and shearing to accommodate the relative motions of the cylinders. The incompressible and inviscid assumptions would be less valid. Unfortunately, we have found no published indication of the range of applicability of the Eqs. (1) through (5) with respect to annulus size and motion amplitude.

Some comparison with experiments for five cases of two coaxial rigid cylinders are given in Table 9 taken from Ref. 7. The outer cylinder is fixed while the inner cylinder is vibrated. The added mass values on the inner cylinder, evaluated with Eq. (1), were compared with measured values. In the first four cases, the theoretical value was higher than the experimental by 21 to 36%, and, in the fifth case, it was lower by 33%. The comparison was fair.

The finite element technique developed in Refs. 21 and 42 compared very well with potential theory in terms of added mass coefficients for two coaxial rigid cylinders. (See Table 10 from Ref. 21). The basis of comparison was the  $M_1$ ,  $M_2$ , and  $M_H$  of Eqs. (1) and (2). Therefore, the finite element technique is capable of duplicating the closed-form results very well. A comparison of the finite element technique with experimental results was presented in Ref. 42 for a 2 x 2 array of square cylinders surrounded by a circular cylinder, Fig. 37. Cylinder B is driven at a fixed displacement amplitude over the frequency range from 3 to 15 Hz, and the required force was monitored. The agreement between the finite-element and experimental results was reasonable.<sup>42</sup>

A somewhat more sophisticated treatment of coaxial rigid cylinders is given in Refs. 27 and 45 using an incompressible viscous theory. The solution expressions are much more complex than those for potential theory and are contained in the references. A comparison with experiment was made for a fixed outer cylinder and oscillating inner cylinder. The outer cylinder diameter was varied from 0.625 in. to 2.5 in., while the inner cylinder diameter was kept at 0.5 in. The agreement between analysis and experiment was quite good, as shown in Fig. 38, and it is noticeably better than the comparisons discussed earlier for the potential theory. A possible conclusion is that viscous effects may be important and perhaps should be included when analyzing coaxial rigid cylinders. More experimental comparisons are needed to confirm this possibility.

Table 9. Added mass on coaxial rigid cylinders<sup>7</sup>

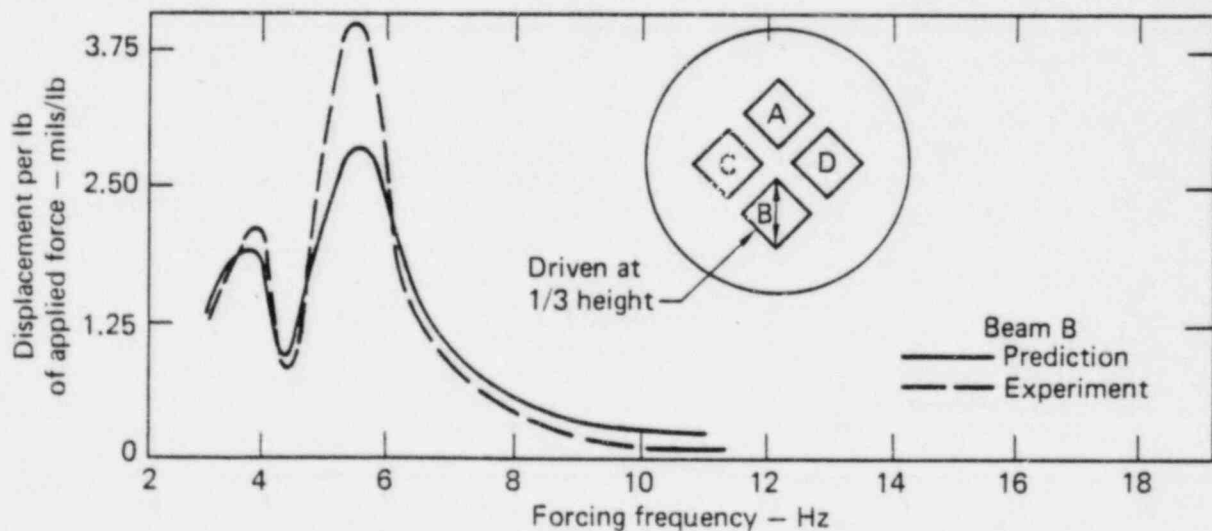
Annulus		Liquid	Natural frequency, cpm	Calculated added mass, lbs	Experimental added mass, lbs	Difference, %
Radius, in.	Clearance, in.					
4.0	0.16	Water	370	280	180	36
3.9	0.39	Water	520	100	75	27
4.0	0.25	Water	425	170	127	25
4.0	0.25	Glycerol solution	390	190	150	21
4.0	0.25	Oil	320	150	200	-33

Table 10. Comparing added mass coefficients between closed form and finite elements solutions for coaxial rigid cylinders.<sup>42</sup>

	Closed form	Finite element
$M_H = \rho \pi a^2 \left( \frac{b^2 + a^2}{b^2 - a^2} \right)^*$	$5.23 \rho$	$5.169 \rho$
$M_1 + M_2 + M_H = \rho \pi b^2 \left( \frac{b^2 + a^2}{b^2 - a^2} \right)^*$	$20.95 \rho$	$20.792 \rho$
$M_1 + M_H = -2\rho \pi \left( \frac{a^2 b^2}{b^2 - a^2} \right)^*$	$-8.38 \rho$	$-8.29 \rho$

\*a = radius of inner cylinder = 1 in.

b = radius of outer cylinder = 2 in.

Fig. 37. Displacement response of a  $2 \times 2$  square cylinder surrounded by a circular cylinder.<sup>42</sup>

## 6.4 Hydrodynamic Coupling for Flexible Coaxial Cylinders

Coaxial cylinders with the inner cylinder analyzed as a flexible shell probably constitute a more realistic model of the internals of the reactor vessel than would coaxial rigid cylinders. Such a mathematical model was analyzed in Ref. 38 using an incompressible inviscid theory. The deformation of the inner cylinder is compared with experiment in Fig. 39 taken from Ref. 38, and the comparison is reasonable.

The case of three coaxial cylinders with the outer cylinder rigid and the inner cylinders flexible was analyzed in Ref. 46 using a compressible inviscid fluid theory. A simpler case involving only one inner cylinder was compared with experiment in terms of natural frequencies in Tables 11 and 12 taken from Ref. 46. The  $m$  and  $n$  quantities are, respectively, the axial and circumferential mode numbers of the inner cylinder. The agreement between theory and experiment is very good.

A finite element analysis using the code NASTRAN was applied to two coaxial cylinders, the outer one rigid and the inner flexible.<sup>47</sup> A compressible inviscid fluid theory was used. A comparison between analytical natural frequencies and experimental data is shown in Fig. 40 taken from Ref. 47. The comparison ranged from good to fair.

In general, based on the very limited amount of experimental comparison, the compressible inviscid fluid theory seems to do better than the incompressible inviscid potential theory. This indicates that fluid compressibility may be quite important to include when analyzing flexible members. Additional experimental confirmation is needed to fully establish this possibility.

## 6.5 Damping for Multiple Members

In Section 5.5 of this report we explained that for fully submerged structures in a finite size container, radiation damping can generally be ignored. The contributions to added damping that remain are fluid viscosity and component impact. Both theoretical and experimental values for fluid viscosity damping have been published, although no analytical treatment of impact damping has been found. For experiments involving both fluid viscosity and component impact, no separation of the measured total damping into these two contributions was made. Establishing a fixed value of damping for a general multiple member structure is very difficult, if not impossible, because damping can be significantly

influenced by member arrangement, spacing, and relative motions among the members.

Analyses were carried out for two coaxial cylinders using a viscous fluid theory.<sup>27,48</sup> Three fluids were investigated in Ref. 27, and the theoretical damping was compared with the experimental as shown in Fig. 39 taken from Ref. 27. The agreement was quite good, indicating it is possible to obtain reliable damping values theoretically. Agreement was not as good in Ref. 45, where, by comparing the theoretical and experimental oscillatory motion amplitudes, it was determined that the theoretical damping underestimated the actual by a measureable amount.

The dependence of damping on the size of the annular space between two coaxial cylinders is clearly seen in Fig. 41. A sharp increase in damping is seen at a  $D/d$  ratio less than 1.75 to 2.75, depending on the fluid involved; the value of 1.75 applies to water. The quantities  $D$  and  $d$  are the diameters of the outer and inner cylinders, respectively. The diameter  $d$  was 0.5 in., and  $D$  varied from 0.625 in. to 2.5 in.

Experimental damping values for coaxial rigid cylinders submerged in three fluids are shown in Table 9 taken from Ref. 7. Adding the values for water to Fig. 41 indicates good agreement with the data from Ref. 27.

Experimentally determined damping from water viscosity are presented in Ref. 48 for a row of five cylinders (Fig. 22), a group of three cylinders (Fig. 23), a hexagonal array of seven cylinders (Fig. 24), a  $2 \times 2$  array of cylinders (Fig. 25), a  $2 \times 2$  array of cylinders near a wall (Fig. 42), and a  $2 \times 2$  array of cylinders surrounded by a cylinder (Fig. 43). The results from Ref. 48 are reproduced in Tables 13 through 25. The tubes are all 0.5 in. diameter and 12.0 in. long. The damping values in these tables should be approximately the same as those in Fig. 41 because the inner cylinder used for Fig. 41 was also 0.5 in. diameter, and the space between cylinders reported in Tables 13 through 25 are generally within the gap size range covered in Fig. 41. In other words, space size-to-radius ratio values of 0.4 to 2.0 for Ref. 48 corresponds to  $D/d$  ratio values of 1.8 to 5.0 for Ref. 27. Comparing the damping values confirmed our speculation; i.e., the added damping values from Tables 13 through 25 ranged from 0.38 to 1.9%; this range compares very closely with the range 0.5 to 1.8% shown for water in Fig. 41 and corresponding to  $D/d$  ratios from 1.8 to 5.0.

Up to this point, all experimental data for damping are mutually supportive, and the damping for multiple members 0.5-in. in diameter is characterized to a usable degree. The next question is how can

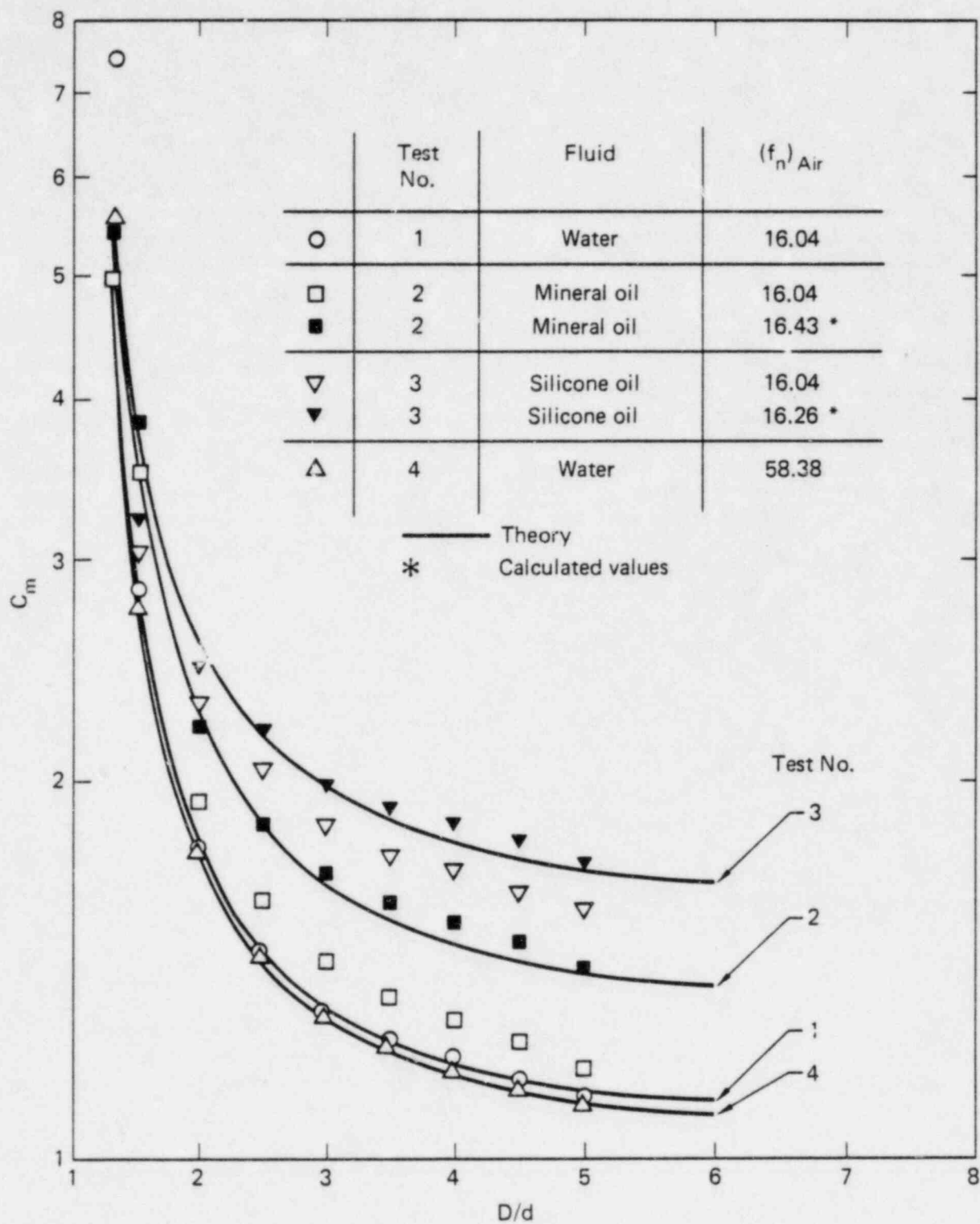
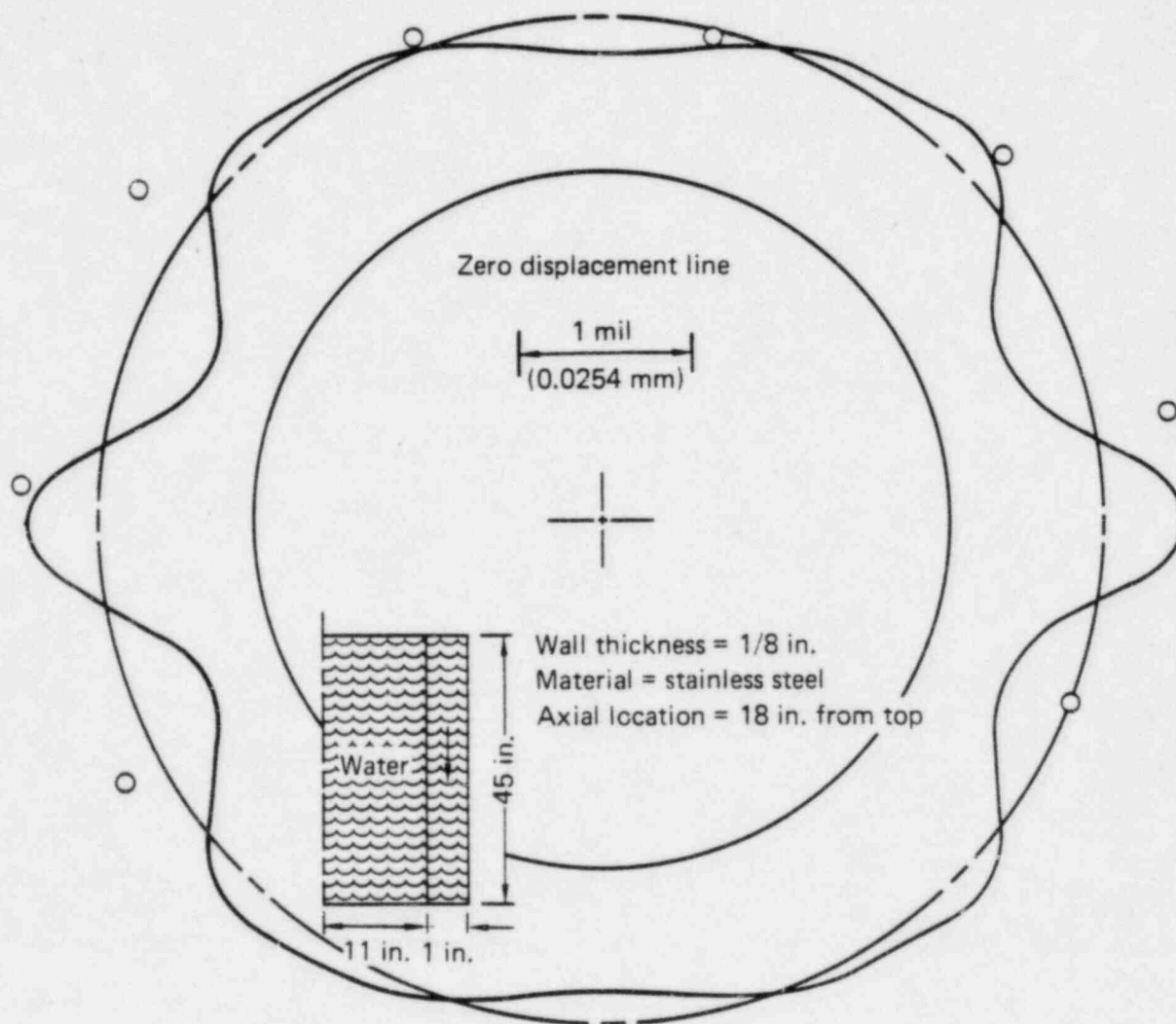


Fig. 38. Theoretical and experimental values of  $C_m$  as a function of  $D/d$ .<sup>21</sup>



- Computed worst possible displacement (all ring modes in phase)  
0.43–1.34 mils (0.0109 – 0.0340 mm)
- Computed host probable displacement (random phase between  
ring modes) 0.94 mils (0.0239 mm)
- Measured displacement 0.90 – 1.26 mils (0.0229 – 0.0320 mm)

Fig. 39. Computed vs r.m.s. displacement of cylinder.<sup>18</sup>



Table 11. Measured and computed natural frequencies for coaxial cylinders, inner cylinder flexible, inner cylinder filled with water only.<sup>42</sup>

Mode (m, n)	Experimental frequency, Hz	Computed frequency, Hz	Discrepancies, % frequency
1, 3	103	90.6	12.0
1, 4	106	98.2	7.4
1, 5	145	144	0.7
1, 6	213	214	0.5
2, 5	219	203	7.3

Table 12. Measured and computed natural frequencies for coaxial cylinders, inner cylinder flexible, both inner and outer cylinders filled with water.<sup>42</sup>

Mode (m, n)	Experimental frequency, Hz	Computed frequency, Hz	Discrepancies, % frequency
1, 2	64	62.4	2.5
1, 3	54	46.2	14.0
1, 4	60	55.9	6.8
1, 5	90	89.2	0.9
1, 6	139	140.9	1.4
1, 7	206	209.2	1.6
2, 5	136	127.4	6.3
2, 6	165	163.7	0.8

we extrapolate the results to structural sizes of concern. At this point, there is no established way. The extrapolation technique we developed for single isolated members, (Figs. 14 and 15) cannot be trusted to apply to multiple members in the absence of experimental evidence. A possible method is the analytical technique developed in Ref. 27 to form relationships that can relate the 0.5-in. specimens to structural sizes of concern. This might be a very useful area for future exploration because damping is a topic of high interest.

Some measurements of total damping in actual reactors and models of reactors are reported in Ref. 41. The values are 2 to 5% for core-barrel beam modes, 1 to 2% for core-barrel shell modes, 2 to 5% for guide tubes. These values are measured under low-displacement amplitudes on actual reactors. When the coolant is flowing, the damping increases with increasing flow rate, giving rise to core barrel damping ranging from 8.8 to 12%. In the opinion of the authors of Ref. 41, a significant contribution to

the total damping resulted from component impact, particularly while the coolant was flowing. Component impact was, therefore, very possibly responsible for a major part of the 8.8 to 12% damping measured. Unfortunately, no separation between fluid viscosity effects and component impact was made. Consequently, the usefulness of the damping values is limited for general application because the component impact contribution could vary from one reactor design to another.

Further evidence that component impact contributes significantly to the damping was found in Ref. 43. The effect of tube-support interaction on the dynamic response of heat-exchanger tubes was examined. The total damping measured was from 2 to 7.5%, whereas it was felt the combined structural damping and fluid viscosity damping should have been approximately 2%. Again, no separation between component impact and other contributions was made.

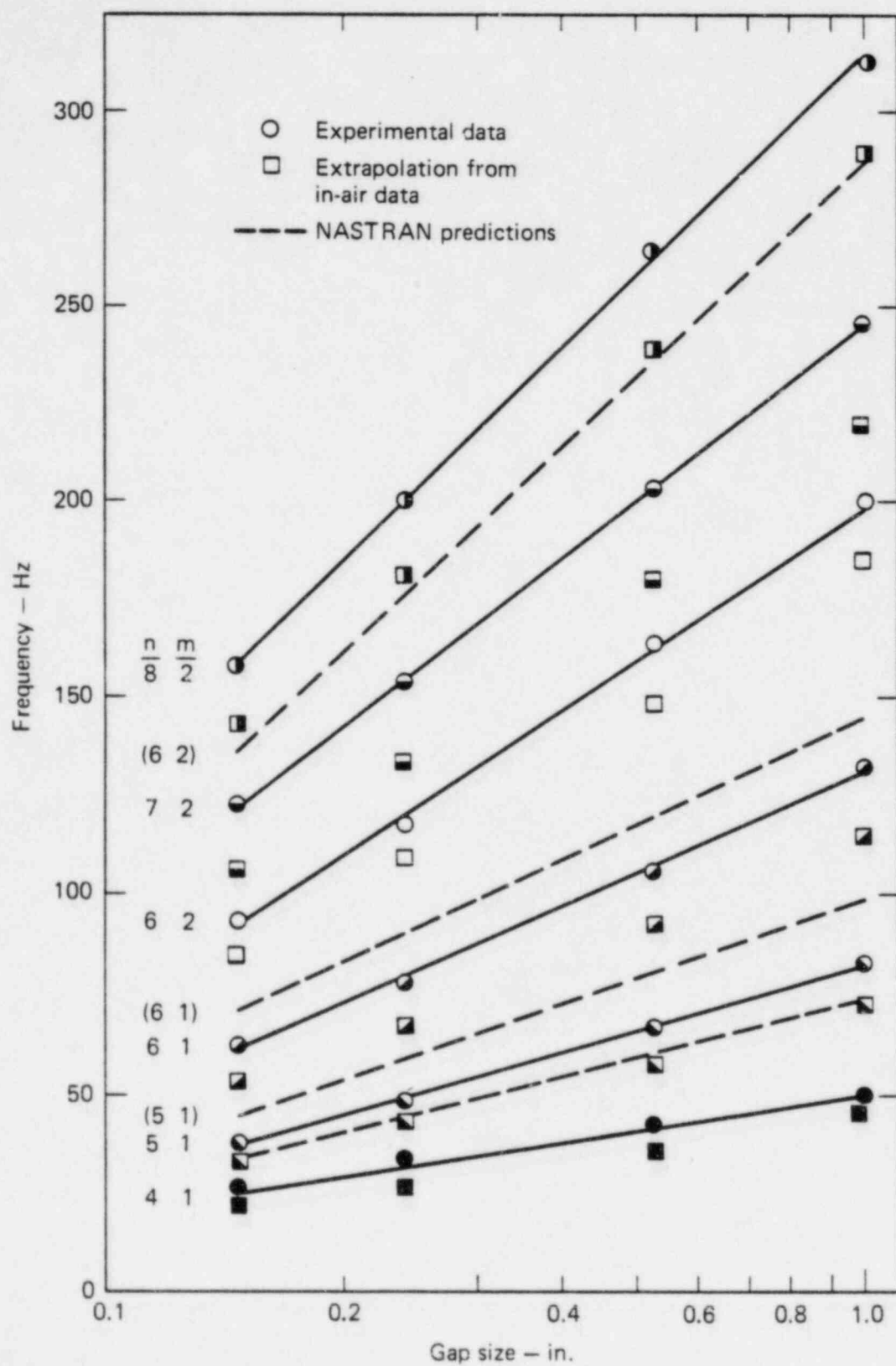


Fig. 40. Comparison of experimental and predicted vibration frequencies for the shell with a fluid filled gap.<sup>47</sup>



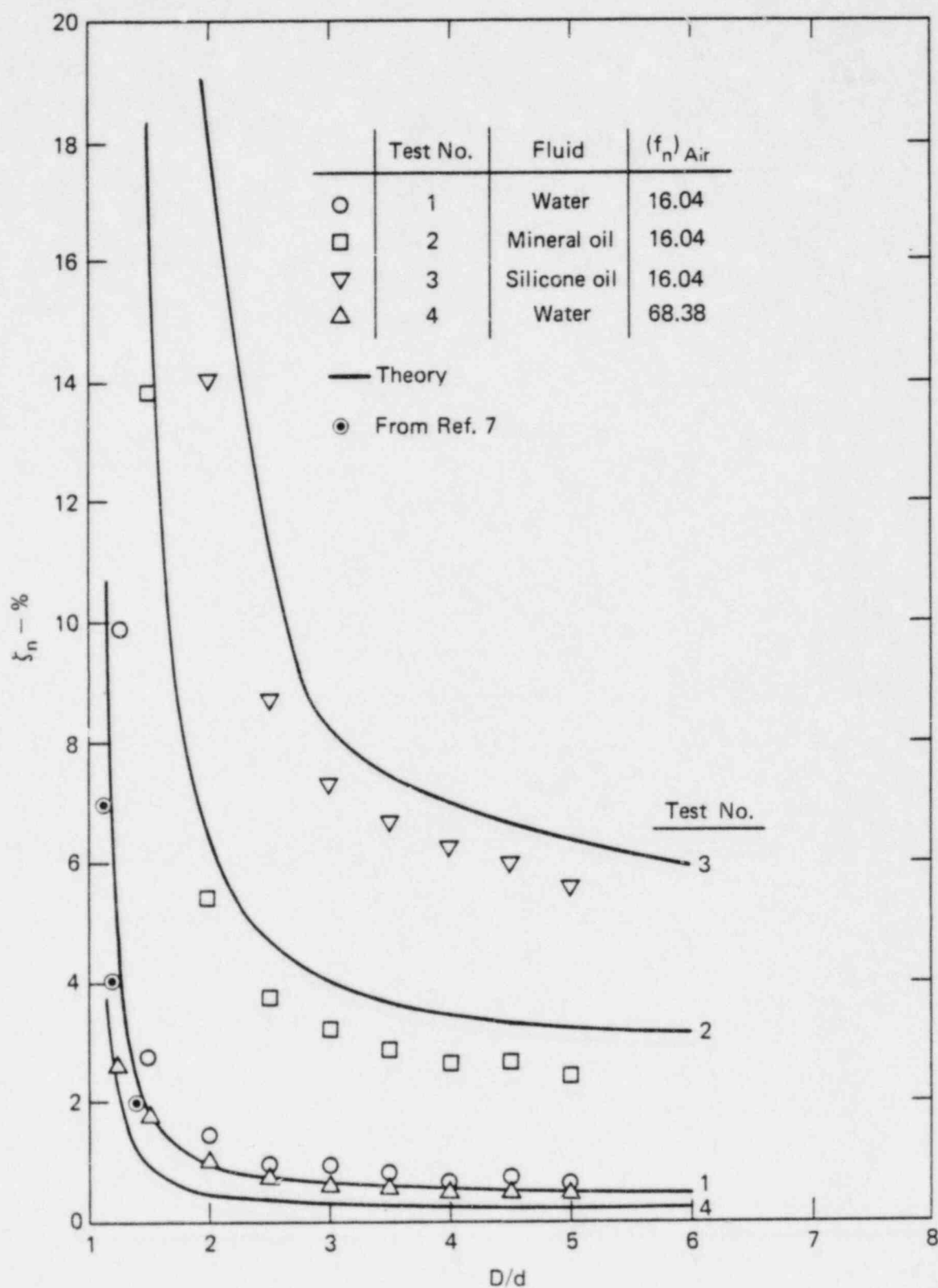


Fig. 41. Theoretical and experimental values of  $\zeta_n$  as a function of  $D/d$ .<sup>27</sup>

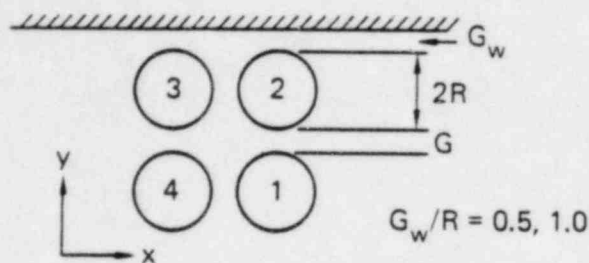


Fig. 42. A  $2 \times 2$  array of cantilevered cylinders near a wall.<sup>48</sup>

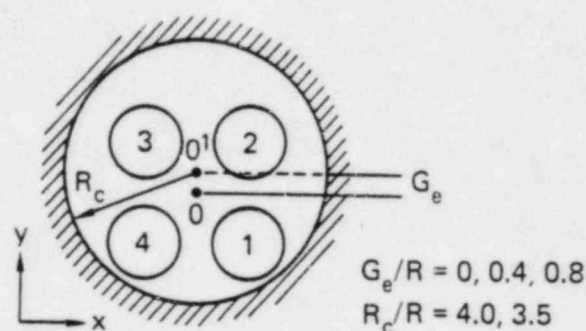


Fig. 43. A  $2 \times 2$  array of cantilevered cylinders near a wall.<sup>48</sup>

Table 13. Experimental and analytical results for uncoupled vibration of a row of five tubes.<sup>48</sup>

Gap-to-radius ratio, $C/R$	Direction of motion	Tube number	Dimensionless spring constant, $p_i$	Measured uncoupled natural frequency, Hz		Measured damping ratio		Calculated uncoupled natural frequency in water, Hz
				In air	In water	In air	In water	
2.0 (1.988)	x	1	104.3	83.79	69.63	0.00118	0.0044	70.07
		2	99.0	84.67	70.41	0.00095	0.0049	70.58
		3	128.5	84.27	69.92	0.00031	0.0053	70.39
		4	155.2	84.38	70.21	0.00028	0.0045	70.57
		5	354.0	77.93	65.50	0.00062	0.0043	66.87
	y	1	129.0	84.08	70.02	0.00113	0.0042	70.31
		2	129.3	85.05	70.90	0.00032	0.0036	70.89
		3	242.6	84.86	70.51	0.00103	0.0044	70.86
		4	288.5	84.86	70.80	0.00078	0.0034	70.96
		5	354.0	77.93	66.70	0.00148	0.0042	66.87
1.0 (0.981)	x	1	105.1	83.40	69.24	0.00044	0.0063	69.54
		2	84.2	83.79	68.75	0.00052	0.0078	69.39
		3	98.3	83.69	68.85	0.00051	0.0088	69.43
		4	86.5	83.01	68.26	0.00063	0.0099	68.96
		5	186.6	77.05	64.94	0.00103	0.0047	65.93
	y	1	155.8	83.89	69.92	0.00032	0.0037	69.91
		2	114.1	84.28	69.53	0.00054	0.0043	69.72
		3	154.9	84.28	69.63	0.00073	0.0044	69.82
		4	127.4	83.59	69.04	0.00152	0.0051	69.37
		5	253.4	77.25	65.53	0.00092	0.0039	66.07
0.25 (0.248)	x	1	99.2	83.40	68.55	0.00093	0.0073	68.45
		2	85.2	83.50	66.99	0.00045	0.0124	67.08
		3	92.0	83.50	67.29	0.00146	0.0137	67.23
		4	97.2	83.40	67.38	0.00131	0.0190	67.28
		5	325.2	77.73	64.55	0.00108	0.0081	65.63
	y	1	131.5	83.79	69.24	0.00046	0.0062	68.52
		2	101.1	83.79	67.38	0.00055	0.0076	66.70
		3	97.2	83.59	66.80	0.00088	0.0070	66.53
		4	103.6	83.50	67.19	0.00069	0.0076	66.75
		5	930.5	78.02	65.42	0.00226	0.0046	65.66

Table 14. Experimental and analytical results for uncoupled vibration of a group of three tubes.<sup>48</sup>

Gap-to-radius ratio, G/R	Direction of motion	Tube number	Dimensionless spring constant, $\beta_1$	Measured uncoupled natural frequency, Hz		Measured damping ratio		Calculated uncoupled natural frequency in water, Hz
				In air	In water	In air	In water	
2.0 (1.933)	x	1	53.2	82.03	68.35	0.00152	0.0038	68.53
		2	141.4	84.38	70.21	0.00090	0.0041	70.35
		3	386.0	77.24	65.82	0.00341	0.0041	66.22
	y	1	55.2	82.13	68.55	0.00103	0.0037	68.59
		2	79.1	83.50	69.53	0.00095	0.0045	69.63
		3	123.2	76.46	65.33	0.00217	0.0034	65.55
1.0 (0.983)	x	1	62.6	82.23	69.26	0.00072	0.0047	68.28
		2	79.5	83.50	69.14	0.00109	0.0087	69.08
		3	115.8	76.76	65.04	0.00073	0.0071	65.36
	y	1	71.1	82.52	68.36	0.00095	0.0042	68.37
		2	63.4	83.01	68.55	0.00174	0.0075	68.75
		3	77.4	76.17	64.55	0.00215	0.0063	64.91
0.5 (0.475)	x	1	58.5	82.42	67.58	0.00076	0.0044	67.62
		2	94.0	83.98	67.68	0.00183	0.0051	68.26
		3	82.9	76.07	63.09	0.00226	0.0052	63.76
	y	1	52.6	82.13	66.99	0.00125	0.0048	66.75
		2	59.2	83.01	67.77	0.00233	0.0053	67.79
		3	88.3	76.17	63.87	0.00119	0.0055	64.12

Table 15. Experimental and analytical results for uncoupled vibration of a group of seven tubes.<sup>48</sup>

Gap-to-radius ratio, G/R	Direction of motion	Tube number	Dimensionless spring constant, $P_1$	Measured uncoupled natural frequency, Hz		Measured damping ratio		Calculated uncoupled natural frequency in water, Hz
				In air	In water	In air	In water	
1.5 (1.384)	x	1	52.2	82.42	67.91	0.00079	0.0049	68.29
		2	60.1	83.11	68.96	0.00044	0.0103	68.72
		3	73.6	83.06	68.75	0.00086	0.0043	69.94
		4	57.3	81.93	67.48	0.00050	0.0061	67.97
		5	55.9	81.98	68.02	0.00074	0.0054	68.03
		6	223.4	77.15	65.38	0.00052	0.0040	65.77
		7	47.4	81.78	67.19	0.00099	0.0047	67.29
	y	1	64.1	82.96	68.80	0.00107	0.0040	68.81
		2	79.5	83.74	69.17	0.00089	0.0045	69.32
		3	55.2	82.37	67.63	0.00140	0.0055	68.21
		4	72.0	82.47	68.46	0.00110	0.0033	68.49
		5	73.3	82.62	68.75	0.00054	0.0043	68.64
		6	106.4	76.46	64.45	0.00094	0.0039	65.05
		7	49.8	81.93	66.80	0.00109	0.0047	67.41
1.0 (0.867)	x	1	52.1	81.15	65.63	0.00104	0.0049	66.20
		2	54.7	81.84	66.31	0.00063	0.0040	66.61
		3	91.9	82.81	67.77	0.00083	0.0043	67.96
		4	75.7	82.62	67.19	0.00084	0.0040	67.48
		5	62.0	82.23	67.38	0.00085	0.0042	67.20
		6	88.3	75.49	63.39	0.00180	0.0043	63.68
		7	50.6	81.35	64.84	0.00092	0.0051	65.18
	y	1	71.5	81.93	67.19	0.00061	0.0044	67.09
		2	72.5	82.52	67.19	0.00063	0.0055	67.42
		3	61.2	81.98	66.60	0.00062	0.0049	66.75
		4	75.7	82.62	67.97	0.00084	0.0040	67.74
		5	63.2	82.28	68.16	0.00120	0.0041	67.49
		6	74.2	75.20	62.60	0.00134	0.0048	63.00
		7	48.9	81.25	64.84	0.00078	0.0055	65.10
0.4 (0.394)	x	1	66.2	82.62	67.20	0.00253	0.0072	64.11
		2	66.8	83.06	62.82	0.00263	0.0073	64.27
		3	61.1	82.62	65.14	0.00143	0.0056	65.72
		4	95.9	83.01	63.55	0.00121	0.0064	64.52
		5	91.2	82.81	61.91	0.00130	0.0010	64.40
		6	76.5	75.98	61.77	0.00048	0.0060	62.39
		7	48.8	81.64	59.13	0.00168	0.0103	60.13
	y	1	56.6	82.23	65.72	0.00250	0.0052	64.85
		2	53.2	82.62	66.11	0.00200	0.0050	64.99
		3	49.3	82.03	61.87	0.00082	0.0088	63.14
		4	77.1	82.62	69.77	0.00126	0.0050	65.26
		5	91.2	82.81	65.23	0.00118	0.0054	65.45
		6	62.6	75.59	59.52	0.00045	0.0066	60.28
		7	40.8	81.05	58.94	0.00062	0.0112	59.69

Table 16. Experimental and analytical results for uncoupled vibration of the four-tube array in unconfined water.<sup>48</sup>

Gap-to-radius ratio, G/R	Direction of motion	Tube number	Dimensionless spring constant, $\beta_1$	Measured uncoupled natural frequency, Hz		Measured damping ratio		Calculated uncoupled natural frequency in water, Hz
				In air	in water	In air	In water	
0.5 (0.585)	x	1	98.1	83.79	68.65	0.00099	0.0079	68.57
		2	60.6	83.98	68.85	0.00169	0.0138	68.42
		3	78.1	83.59	68.55	0.00566	0.0125	68.41
		4	1030.0	77.83	65.33	0.00091	0.0080	65.55
	y	1	75.0	83.30	67.77	0.00131	0.0072	68.17
		2	74.9	84.28	68.95	0.00286	0.0147	68.82
		3	86.4	83.78	68.46	0.00290	0.0089	68.57
		4	228.1	77.34	64.16	0.00633	0.0117	65.13

Table 17. Experimental and analytical results for uncoupled vibration of the four-tube array near a flat wall.<sup>48</sup>

Gap-to-radius ratio, $G_w/R$	Direction of motion	Tube number	Measured uncoupled natural frequency, Hz	Measured damping ratio	Calculated uncoupled natural frequency, Hz
1.0	x	1	68.46	0.0066	68.27
		2	67.24	0.0071	66.87
		3	66.75	0.0059	66.88
		4	65.14	0.0101	65.29
	y	1	67.58	0.0078	67.93
		2	67.04	0.0065	67.38
		3	66.55	0.0087	67.15
		4	64.06	0.0070	64.93
0.5	x	1	68.51	0.0059	68.14
		2	65.53	0.0138	65.31
		3	65.38	0.0143	65.31
		4	65.19	0.0094	65.18
	y	1	67.48	0.0038	67.85
		2	66.16	0.0087	66.15
		3	66.06	0.0096	65.91
		4	64.21	0.0103	64.86

Table 18. Experimental and analytical results for uncoupled vibration of the four-tube array contained in a cylinder.<sup>48</sup>

Radius ratio, $R_c/R$	Eccentricity, $G_e/R$	Direction of motion	Tube number	Measured uncoupled natural frequency, Hz	Measured damping ratio	Calculated uncoupled natural frequency, Hz
4.0	0.0	x	1	65.33	0.0095	66.07
			2	65.77	0.0082	65.89
			3	65.92	0.0071	65.91
			4	62.26	0.0055	63.43
		y	1	64.70	0.0079	65.68
			2	65.53	0.0073	66.28
			3	65.87	0.0068	66.06
			4	62.26	0.0053	63.02
	0.4	x	1	65.48	0.0060	65.47
			2	65.14	0.0070	66.19
			3	65.38	0.0068	66.21
			4	62.60	0.0054	62.92
		y	1	64.94	0.0069	65.07
			2	65.33	0.0060	66.62
			3	64.84	0.0106	66.40
			4	62.55	0.0054	62.50
3.5	0.8	x	1	65.33	0.0069	64.25
			2	62.84	0.0093	66.30
			3	63.82	0.0082	66.31
			4	62.79	0.0074	61.87
		y	1	65.82	0.0057	63.89
			2	64.21	0.0091	66.79
			3	62.94	0.0111	65.57
			4	62.45	0.0075	61.49
	0.0	x	1	63.67	0.0079	64.43
			2	64.31	0.0092	64.25
			3	64.75	0.0094	64.27
			4	60.84	0.0105	62.02
		y	1	62.21	0.0101	64.05
			2	64.50	0.0091	64.63
			3	63.82	0.0100	64.42
			4	59.91	0.0102	61.62
3.5	0.4	x	1	64.65	0.0069	62.73
			2	63.67	0.0085	64.94
			3	63.92	0.0070	64.96
			4	61.13	0.0128	50.56
		y	1	63.78	0.0085	62.36
			2	62.45	0.0073	65.40
			3	63.92	0.0090	65.19
			4	61.67	0.0067	60.17



Table 19. Experimental and analytical results for coupled vibration of five tubes.<sup>48</sup>

Gap-to-radius ratio, G/R	Direction of motion	Mode number	Measured coupled natural frequencies, Hz	Calculated coupled natural frequencies, Hz	Damping ratio
2.0 (1.988)	x	1	66.16	66.45	0.0043
		2	68.12	68.50	0.0047
		3	69.34	69.46	0.0047
		4	71.12	71.15	0.0046
		5	73.29	73.28	0.0051
	y	1	66.08	66.18	0.0040
		2	68.64	68.44	0.0039
		3	70.21	70.54	0.1040
		4	71.80	72.08	0.0038
		5	72.68	73.04	0.0041
1.0 (0.981)	x	1	63.77	64.56	0.0061
		2	65.72	66.24	0.0072
		3	68.09	68.16	0.0075
		4	70.98	70.91	0.0080
		5	74.83	74.48	0.0088
	y	1	63.77	63.35	0.0040
		2	66.67	66.74	0.0039
		3	69.80	69.98	0.0043
		4	71.90	72.31	0.0046
		5	73.52	73.88	0.0046
0.25 (0.248)	x	1	59.96	61.02	0.0126
		2	62.50	62.92	0.0105
		3	66.29	66.59	0.0102
		4	71.53	71.55	0.0127
		5	77.64	77.19	0.0152
	y	1	57.33	56.45	0.0058
		2	64.67	64.56	0.0059
		3	69.14	69.67	0.0063
		4	72.95	73.39	0.0074
		5	75.39	75.65	0.0081



Table 20. Experimental and analytical results for coupled vibration of three tubes.<sup>48</sup>

Gap-to-radius ratio, G/R	Mode number	Measured coupled natural frequencies, Hz	Calculated coupled natural frequencies, Hz	Damping ratio
2.0 (1.933)	1	64.02	64.61	0.0036
	2	65.20	65.23	0.0038
	3	67.65	67.76	0.0039
	4	69.04	69.10	0.0039
	5	71.28	71.10	0.0043
	6	71.52	71.61	0.0042
1.0 (0.983)	1	61.21	62.04	0.0061
	2	64.02	63.84	0.0063
	3	66.25	66.42	0.0060
	4	69.52	69.68	0.0065
	5	72.10	71.78	0.0069
	6	72.85	72.72	0.0070
0.5 (0.475)	1	57.42	58.15	0.0046
	2	62.29	62.32	0.0051
	3	64.76	64.86	0.0047
	4	70.24	70.14	0.0055
	5	72.88	72.66	0.0054
	6	74.47	74.32	0.0055

Table 21. Experimental and analytical results for coupled vibration of seven tubes.<sup>48</sup>

Gap-to-radius ratio, G/R	Mode number	Measured natural frequencies, Hz	Calculated natural frequencies, Hz	Calculated damping ratio
1.5 (1.384)	1	60.25	61.18	0.0043
	2	61.91	62.66	0.0045
	3	62.70	62.76	0.0052
	4	64.65	64.74	0.0040
	5	66.06	66.33	0.0045
	6	66.46	66.94	0.0048
	7	67.53	68.31	0.0043
	8	68.99	68.79	0.0055
	9	69.87	70.22	0.0051
	10	70.75	71.07	0.0060
	11	71.58	72.03	0.0066
	12	72.41	73.13	0.0050
	13	73.44	73.32	0.0056
	14	74.36	74.47	0.0049
1.0 (0.867)	1	55.61	56.87	0.0041
	2	58.20	58.73	0.0044
	3	58.89	58.86	0.0042
	4	62.06	62.12	0.0041
	5	64.45	64.43	0.0043
	6	65.33	64.99	0.0042
	7	68.36	67.68	0.0050
	8	69.29	68.23	0.0044
	9	70.85	70.12	0.0049
	10	71.63	71.26	0.0047
	11	72.66	72.69	0.0048
	12	74.07	74.04	0.0052
	13	74.46	74.27	0.0056
	14	75.54	75.79	0.0050
0.4 (0.394)	1	48.39	49.69	0.0048
	2	50.96	51.35	0.0077
	3	51.41	51.70	0.0066
	4	59.47	59.30	0.0052
	5	60.99	61.35	0.0054
	6	62.40	62.09	0.0050
	7	68.41	67.99	0.0067
	8	69.14	68.30	0.0057
	9	70.80	70.74	0.0074
	10	72.46	72.09	0.0062
	11	74.46	74.22	0.0079
	12	76.07	76.02	0.0094
	13	76.46	76.09	0.0099
	14	78.56	78.28	0.0065

Table 22. Experimental and analytical results for coupled vibration of the four-tube array in unconfined water.<sup>48</sup>

Gap-to-radius ratio, $G/R$	Mode number	Measured coupled natural frequencies, Hz	Calculated coupled natural frequencies, Hz	Damping ratio
0.5 (0.585)	1	56.79	57.90	0.0090
	2	62.79	62.99	0.0094
	3	66.26	66.73	0.0123
	4	67.38	67.87	0.0091
	5	69.53	69.66	0.0117
	6	71.88	71.38	0.0095
	7	74.32	74.19	0.0124
	8	76.95	76.39	0.0121

Table 23. Experimental and analytical results for coupled vibration of the four-tube array near a flat wall.<sup>48</sup>

Gap-to-radius ratio, $G_w/R$	Mode number	Measured coupled natural frequency, Hz	Calculated coupled natural frequency, Hz	Damping ratio
1.0	1	56.69	57.78	0.0066
	2	61.87	62.08	0.0071
	3	64.84	64.75	0.0077
	4	66.94	66.69	0.0071
	5	69.04	68.95	0.0079
	6	71.19	70.32	0.0077
	7	73.54	73.35	0.0080
	8	76.81	76.25	0.0083
0.5	1	56.25	57.17	0.0094
	2	60.11	60.52	0.0093
	3	64.36	64.08	0.0098
	4	66.70	66.11	0.0091
	5	68.51	68.30	0.0097
	6	70.68	69.60	0.0112
	7	72.99	72.82	0.0084
	8	76.51	76.13	0.0115

Table 24. Experimental results for uncoupled vibration of the four-tube arrays in viscous fluids.<sup>48</sup>

Conditions	Direction of motion	Tube number	Measured uncoupled natural frequency, Hz		Measured damping ratio	
			Water	Mineral oil	Water	Mineral oil
In unconfined fluid	x	1	68.65	68.31	0.0079	0.0262
		2	68.85	69.14	0.0138	0.0318
		3	68.55	68.41	0.0125	0.0285
		4	65.33	65.04	0.0080	0.0309
	y	1	67.77	67.48	0.0072	0.0284
		2	68.95	69.14	0.0147	0.0336
		3	68.46	68.56	0.0089	0.0285
		4	64.16	64.99	0.0117	0.0290
Near a flat wall ( $G_w/R = 0.5$ )	x	1	68.51	68.56	0.0059	0.0254
		2	65.53	66.31	0.0138	0.0311
		3	65.38	65.58	0.0143	0.0308
		4	65.19	64.70	0.0094	0.0375
	y	1	67.48	67.48	0.0038	0.0350
		2	66.16	65.82	0.0087	0.0268
		3	66.06	66.02	0.0006	0.0323
		4	64.21	64.84	0.0103	0.0243

## 7. CONSERVATIVE CHOICE FOR ADDED MASS

The calculation of added mass will generally involve varying degrees of engineering judgment regarding such considerations as the effects of finite length, neighboring members, irregularities in geometry, etc. Decisions on these factors can be significantly influenced by considering whether conservatism is increased by maximizing or minimizing the added mass. This generally varies from situation to situation, and for some cases, a preliminary analysis may be required to help make the decision. We will make some suggestions regarding the structures of concern subjected to seismic excitations prescribed by the response spectrum in R.G. 1.60<sup>50</sup> (shown in Fig. 1).

Let us assume that we are interested in the inertial forces; therefore, we will deal with the spectral accelerations. The maximum spectral acceleration occurs at a frequency of 2.5 Hz, as indicated in Fig. 1. Therefore, to help ensure conservative inertial forces at frequencies above 2.5 Hz, we would maximize the added mass to bring the calculated natural frequency into regions of higher spectral acceleration. Conversely, we would minimize the added mass at frequencies below 2.5 Hz to achieve the same objective.

Figure 1 shows the natural frequency ranges of the structures of concern listed in Table 3. The natural frequencies are for representative existing structures. According to the frequency values shown in Fig. 1, we should maximize the added mass for the reactor core barrel. For spent-fuel storage racks, the natural frequency can fall on either side of 2.5 Hz. Therefore, the natural frequency in air should be first determined to see whether the added mass should be maximized or minimized. The natural frequency of one fuel bundle we examined was close to 2.5 Hz. Other fuel bundles can presumably fall above or below 2.5 Hz. Therefore, again the natural frequency in air should be first evaluated to determine whether to maximize or minimize the added mass. The natural frequency of the main steam-relief valve line generally falls above 2.5 Hz; however, the upper limit is quite close to 2.5 Hz. Therefore, for cases suspected of having a high natural frequency, it would be best to check the natural frequency first. Otherwise, we would generally minimize the added mass for main steam-relief valve lines. This discussion applies in principle to all acceleration response spectrums; the frequency at which the maximum spectral acceleration occurs may differ from the 2.5 Hz applying to the spectrum of R.G. 1.60.

Table 25. Experimental and analytical results for coupled vibration of the four-tube array contained in a cylinder.<sup>48</sup>

Radius ratio, $R_t/R$	Eccentricity, $G_e/R$	Mode number	Measured coupled natural frequency, Hz	Calculated coupled natural frequency, Hz	Damping ratio
4.0	0.0	1	56.15	57.86	0.0061
		2	59.52	59.98	0.0058
		3	62.21	62.11	0.0074
		4	62.25	62.37	0.0070
		5	67.53	68.31	0.0070
		6	69.43	69.27	0.0080
		7	72.27	72.22	0.0083
		8	76.66	76.43	0.0086
	0.4	1	56.25	57.81	0.0058
		2	59.40	59.12	0.0054
		3	61.67	61.96	0.0062
		4	62.26	62.80	0.0075
		5	67.68	68.06	0.0066
		6	69.43	69.15	0.0073
		7	72.11	72.34	0.0079
		8	76.61	76.43	0.0081
	0.8	1	55.86	57.29	0.0064
		2	58.11	57.63	0.0071
		3	60.74	61.25	0.0075
		4	62.65	63.14	0.0092
		5	67.29	67.33	0.0076
		6	68.60	68.79	0.0084
		7	71.53	72.34	0.0100
		8	76.32	76.35	0.0099
3.5	0.0	1	55.57	57.43	0.0091
		2	57.03	57.70	0.0090
		3	59.33	59.56	0.0085
		4	59.77	59.83	0.0087
		5	66.31	67.40	0.0105
		6	68.07	68.25	0.0100
		7	70.90	70.59	0.0102
		8	76.22	76.18	0.0113
	0.4	1	55.76	55.33	0.0076
		2	57.37	57.23	0.0084
		3	59.20	59.03	0.0078
		4	59.72	60.87	0.0076
		5	66.70	66.42	0.0088
		6	68.21	67.91	0.0087
		7	70.31	70.99	0.0089
		8	76.17	76.12	0.0099



## 8. COMPUTER CODES IN CURRENT USE

The computer codes used for various aspects of fluid-structure interaction analysis are listed in Table 26; this is not a complete list of such codes. The

attributes or capabilities of these codes were not explored for this study.

Table. 26. Codes used in industry

Codes	Application	Firm
EDAC/MSAP4	Fluid motion in tanks	EDAC
ANSYS	Offshore reactor platform	Offshore Power Systems
SOLASURF	Incompressible fluid motions: waves	LASL
SOLAICE	Compressible fluid motions	LASL
SOLAFLEX	Internals of reactor vessel possible, said nus.	LASL
WECAN	Internals of reactor vessel	Westinghouse
NASTRAN	Booster tanks space shuttle tanks	Universal Analysis
MARC	General, including fluids	Marc Analysis Corp.
DYNA-3D	General, including fluids	LLL
PISCES	Fluid-structure interaction	Physics International
WATERHASS	Added mass	GE
MULTIFLEX	Internals of reactor vessel	Westinghouse
AMASS	Added mass	Argonne National Lab.
CESHOX	Fluid-structure interaction	Combustion Engineering

## 9. CONCLUSIONS AND RECOMMENDATIONS

### 9.1 Idealized Single Isolated, and Multiple, Members

Hydrodynamic effects on submerged single isolated members are fairly well understood. The added mass and added damping concept is adequate under seismic and normal steam-relief excitations; however, it is probably inappropriate for blowdown accidents. The potential theory will accurately give the added mass values, and tabulated results are available in the literature for a wide variety of single member geometries (Table 6). A presentation of the potential theory can be found in standard textbooks on the mechanics of fluids, such as Ref. 16.

Values for added damping are generally determined experimentally, and values are published for single isolated specimens of small sizes; i.e., up to 3.0 in. in diameter. To project these values to structural sizes of concern, we devised an extrapolation technique based on the published data and established information for the damping of water sloshing in pools. This gave the damping values for the structures of concern shown in Table 7. We will emphasize that these values apply only to situations in which these structures can be considered single

isolated members. The damping values for multiple members can be very different.

For multiple rigid members under seismic and normal steam-relief excitations, the concept of added mass and added damping seems also to apply, although the experimental confirmation is far less extensive than for single isolated members. If we accept the concept's validity then the added mass effect can be calculated using potential theory. Analytical description of the added mass effect is more complex than for a single isolated member; it involves "self-added" and "added" mass coefficients. The first characterizes the force on a member from its own motion with other members stationary, while the second characterizes the force on a stationary member from the motion of other members. Some published values for these coefficients are available for certain simple multiple member arrangements (Refs. 10, 18, 19, 26, 27, 30, 31, 32, 34, 35, 36, and 42). An extensive compilation covering all configurations of interest would be a major analytical undertaking because the coefficient values are influenced by the member arrangement, the space between members, and the geometry of the individual members. Reference 26 has perhaps the most extensive compilation of values.

An approximation was suggested in Ref. 35 to help simplify the analysis of large arrays: i.e., only the hydrodynamic coupling between a member and its immediate neighbors needs to be considered. Coupling with members farther away may be ignored. This allows an array to be analyzed in subparts. The approximation was founded on theoretical results for the central member of hexagonal arrays; therefore, we are not certain how valid it would be for peripheral members. In particular, the corner members of an array receive the highest loads, and this technique may not apply. No experimental confirmation of the approximation was given.

An approximation that is even simpler was suggested in Ref. 10. The total interaction is considered to be the sum of interactions between two adjacent members. Therefore, the members of the array are analyzed two at a time and the results superimposed. The approximation was shown to be accurate to within 2 to 25% for a 4 x 4 array compared to a rigorous analysis. The accuracy varied, depending on the member of the array. Corner members can be analyzed.

As the gap between members of an array is increased beyond a certain point, the members respond as if single and isolated. For circular cylindrical members, when the gap reaches 1.5 times the member diameter, the members can be treated as if single and isolated. This 1.5 value was applicable to virtually all multiple member arrangements we found for circular cylindrical members.

In the case of coaxial rigid cylinders, the potential theory solution can be expressed very conveniently for design applications. The inertial forces are given in terms of the mass of the fluid displaced by the inner cylinder and the mass of fluid filling the interior of the outer cylinder in the absence of the inner cylinder. In a more sophisticated analysis, an incompressible viscous fluid theory was used instead of the potential theory. The results generally agreed better with experiments than did the potential theory. This indicates that viscosity effects may be important for coaxial cylinders; however, the analytical expressions are more complicated than those for potential theory. We would like to see further confirmation before recommending the more complex theory over the easy-to-apply potential theory.

Coaxial flexible cylinders probably provide a more accurate model for the reactor internals than do coaxial rigid cylinders. Analytical treatments generally involve a compressible inviscid fluid theory and are fairly complex. Much needs to be explored for this case before conclusions can be drawn

regarding design oriented methods. Interest in this area is currently high.

Damping for multiple members is presently a broad, imprecise topic, mainly because of its dependence on member arrangement, gap size between members, member geometry, and whether the member motions are in-phase or out-of-phase. If the gap size is not less than 0.4 times the member size, the damping is approximately that of a single isolated member. This convenient simplification may not always apply in practice, but when it does, it eliminates the dependence of damping on member arrangement and whether the members are moving in-phase or out-of-phase. It holds for coaxial cylinders as well as for arrays. Unfortunately, it is established for very small specimens (0.5-in. diameter) rather than for structural sizes of concern. However, we believe we can assume the 0.4 factor also applies to larger structures.

For gap sizes less than 0.4 times the member size, the damping increases rapidly with decreasing gap size when the members are moving out-of-phase with each other. On the other hand, if the members are moving in unison, the damping is very low, i.e., more in the range of damping values for single isolated members. Damping values for small gaps are available for small specimens, i.e., 0.5-in. diameter. At present, there is no established way to extrapolate these values to the structural sizes of concern. The analytical treatment presented in Ref. 27 fairly successfully predicted the damping for 0.5-in.-diameter specimens. The same procedure could be applied to large structures; however, the success of doing this would need to be explored.

## 9.2 Spent-Fuel Storage Racks

The fuel elements in a fuel bundle constitute an array of multiple members. The cans in a spent-fuel storage rack also form an array. The racks in a spent-fuel storage pool form yet another array. The added mass and added damping concept is applicable to these arrays under seismic excitation. The discussions we gave on this concept for single isolated members and arrays are directly applicable to these structures.

The racks are generally quite stiff so, more than likely, the entire rack will move in unison. If the rack is isolated, the added damping would be quite low, on the order of the values for fuel bundles shown in Table 7. Usually, however, the rack is next to other racks, or next to a wall. In this case, out-of-phase



motions between a rack and a neighboring structure could measurably increase the damping. Unfortunately, because of a lack of information, we are not in a position to recommend a damping value under this condition. On the other hand, in most cases, the racks are firmly anchored to the pool structure and to each other; consequently, out-of-phase motions would generally not occur. For this situation, the damping would be very low, on the order of the values for fuel bundles shown in Table 7.

Damping from component impact and the anchoring effect of water need to be addressed because they may be brought up as arguments against the use of such low damping values for racks. Component impact may occur between the fuel bundles and the cans, and, according to Refs. 41 and 43, component impact can contribute measurably to damping. However, without an indication of how much it contributes and how much it can vary from one rack design to another, we are not in a position to recommend a value for it. Because of the surrounding water, racks in a pool will tend to translate with the pool under seismic excitation. This is an anchoring effect, and it is a manifestation of inertial forces rather than damping. If the added mass effect is analyzed using the "self-added" and "added" mass coefficients described in Section 6.2 of this report, the anchoring effect of the water would be properly taken into account.

### 9.3 Main Steam-Relief Valve Line

The added mass and added damping concept can be applied to the main steam-relief valve line under seismic and normal steam-relief excitations. The line is submerged near the wall of the pressure suppression pool. If the gap between the line and pool wall is greater than 1.5 times the diameter of the line, the added mass can be evaluated as if the line is single and isolated. Otherwise, the presence of the wall needs to be taken into account, and the curve in Fig. 44 can provide the added mass coefficient for motions of the line in any direction.

If the gap is greater than 0.4 times the diameter of the line, the added damping can be assumed to be that of a single isolated member, and the values given in Table 7 apply. The damping will be greater if the gap is smaller. Unfortunately, without sufficient published information, we are not in a position to recommend damping values for this latter case.

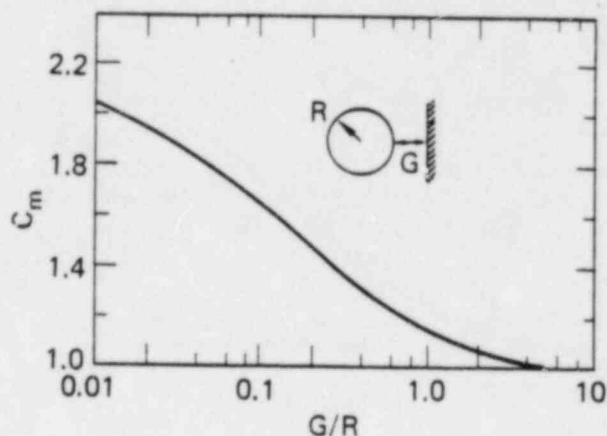


Fig. 44. Hydrodynamic mass coefficient for a cylinder vibrating near a wall.<sup>26</sup>

### 9.4 Internals of the Reactor Vessel

Seismic excitation and blowdown accidents are two important concerns for the internals of the reactor vessel. The blowdown accident is at least an order of magnitude more complex than the other phenomena addressed in this project, and the analysis techniques required are significantly more complex and sophisticated than those required for the others. From the very beginning of the project, it was realized that an investigation of the accident problem would very likely be beyond the financial and time limitations of the project. However, NRC and we agreed to include it in the project to see what we could find out about it, and, if our findings were inconclusive, that would be totally acceptable to NRC. As it turns out, our findings are generally inconclusive.

It became increasingly clear to us as we neared the end of the project that, indeed, a meaningful investigation of the accident problem is beyond the financial and time resources of the project. Moreover, it was beyond the guidelines of the project in that the work required to address the accident problem is research rather than an evaluation of methods for design calculations. The project's guidelines<sup>55</sup> were, in essence, to investigate analytical techniques in current use or having a potential use for practical design calculations. Because we tailored our efforts to this guideline, we subsequently did not come across references which dealt in depth with the accident problem. Our findings are generally more applicable to seismic and normal operation excitations.

Analytical models commonly used for the internals of the reactor vessel include:

- (1) two coaxial rigid cylinders.
- (2) two coaxial cylinders with the inner cylinder flexible and the outer one rigid.
- (3) three coaxial cylinders with the two inner cylinders flexible and the outer one rigid.

Model (1) is generally used to approximate the first beam mode of the core barrel; models (2) and (3) are to approximate shell-bending modes. Model (3) models reactors with a thermal shield.

The added mass and added damping concept can be applied to model (1). The potential theory expressions for the added mass response are quite convenient for design applications and are characterized by fluid mass quantities that are simple to determine, as explained in Section 6.3 of this report. This technique is suitable for analysis of the first mode beam bending deformation of the core barrel under seismic or normal operation excitations. In a blowdown accident the hydrodynamic effects are most likely too severe for this treatment; however, the technique may provide a very rough estimate of the response. Because no experimental confirmation is available, we cannot make a more definite statement concerning blowdown accidents.

A more sophisticated analysis of model (1) using an incompressible viscous fluid theory is also available as explained in Section 6.3 of this report. The results seem to compare better with experimental results than did the added mass concept; however, the expressions are more complex. This is another technique suitable for analyzing the first mode beam-bending deformation of the reactor core barrel under seismic and normal-operation excitations. The same comments relating to the accident condition given in the preceding paragraph also apply here.

Models (2) and (3) are generally examined with a compressible inviscid theory as discussed in Section 6.4 of this report. These models are appropriate for shell bending modes of the core barrel and thermal shield under seismic or normal operation excitations. Again, the technique might be feasible for an approximate analysis of the shell-bending deformation under an accident, provided the fluid properties are properly adjusted.

Because the annular gap between the core barrel and the reactor vessel is small, less than 0.4 times the diameter of the core barrel, damping from water viscosity can be expected to be important. Total (structural plus added) damping measured on actual reactors revealed 2 to 5% for core barrel beam modes, and 1 to 2% for shell modes.<sup>41</sup> These values are comparable with values in Fig. 41 for small  $D/d$

ratios; i.e., for  $D/d$  less than 1.8, where  $D$  and  $d$  are the outer and inner diameters, respectively, of coaxial rigid cylinders. We are not implying that Fig. 41, which is for 0.5-in.-diameter specimens, necessarily applies to sizes of a core barrel; however, the core barrel values measured are at least not contradictory to those in Fig. 41. Other damping values given in Ref. 41 for reactors includes both the effects of fluid viscosity and component impact. These ranged from 8.8 to 12%, and no separation with respect to the two contributions was made. We believe the damping from component impact is bound to vary from one reactor design to another; therefore, no reliable value of damping can be assigned to it. In addition, component impact must be, at least in most cases, an undesirable phenomenon that is to be avoided if possible. Therefore, if the sought-after condition is such that component impact is virtually absent, the fluid viscosity would be the dominating cause of added damping. Consequently, we would recommend using a total (structural plus added) damping value of 2 to 5% for beam modes, and 1 to 2% for shell modes.

## 9.5 Methods for Current Design Analysis of Fuel Racks\*

As mentioned in Section 4 of this report, the methods in current use for design analysis shown in Table 5 are based on engineering judgment together with analytical and/or experimental information available at the time. We will provide an assessment of validity of each method as compared with our suggested method based on the material presented earlier in this report. Because of the complexity of multiple structure-water interaction, an accurate assessment needs rigorous analyses of the types described in Section 6 of this report. However, because the methods listed in Table 5 are numerous, this is an effort beyond the scope of this project. Consequently, our assessment is based on observations only.

The methods described in Table 5 are formulated for low-amplitude dynamic phenomenon, such as seismic excitation. Our assessment focuses on fuel racks, for which many of the methods are formulated; however, our conclusions are not necessarily limited to fuel racks. Three types of racks of particular interest to NRC are:

Type 1: A regular array of 9 x 9 in. cans spaced 4 in. apart.

Type 2: A regular array of 6 x 6 in. cans spaced 1 in. apart.

\* These methods are described in Table 5.

Type 3: A regular array of cans with no space between cans.

The effective mass of a submerged can is the sum of the mass of the can, the mass of the contained fuel rods, the mass of the water contained within the can, and the added mass from interaction with the surrounding water. The terms added mass and added damping, as commonly used, pertain only to the interaction with the surrounding water.

We will begin our discussion by first describing LLL's recommendations for fuel racks. This will be followed by our assessment of the methods in Table 5.

#### 9.5.1 LLL Recommendations for Fuel Racks

If the fuel racks are arranged so that the predominate modes of vibration consist of the cans translating in unison, we recommend using the coefficients in Table 27 to evaluate the added mass per can. The added mass per can is the coefficient times the mass of the water displaced by the exterior volume of the can.

The basis for our recommendations, in the absence of a rigorous analysis, is that we believe the added mass per can in an array should be the smaller of either the added mass for the can if single and isolated or the mass of the water actually surrounding the can in the array. For the three rack types of interest, the coefficient values for these two

situations are shown in Table 28. Our recommendation is to use the coefficient values of the second situation.

For the three rack types, we are, in essence, saying the water between the cans translates directly with the cans. Accordingly, as far as the water-structure interaction of an entire rack module is concerned, the module interacts essentially as a solid structure. Therefore, in addition to the added mass for each can, the added mass effect on the module should be accounted for. For the three rack types of interest it should be evaluated assuming the module is a solid structure. To our knowledge, the space between rack modules is generally small compared to the module dimensions. Assuming the rack modules translate in unison, we would recommend adding the mass of the water between modules to the mass of the modules.

If the cans do not translate in unison, the situation becomes significantly more complex. The analytical method we recommended in Sections 9.1 and 9.2 of this report should then be used. The modules, however, can still be taken as solid structures for the three rack types of interest.

The added damping for fuel racks is a complex issue, and there is insufficient published technical information on which to base a sound recommendation. Further comments are given in Section 9.2 of this report. A major difficulty is the use of the simple added damping concept to approximate a phenomenon that is measurably more complex in the case of multiple members. Unfortunately, no better alternatives were found for a design-oriented approach. Therefore, we currently suggest using the added damping values given in Table 7; i.e., 0.6% for rack type 1, and 0.4% for rack type 2, and 0% for rack type 3, based on the type 3 rack module responding as a unit. We recommend that further studies on damping be carried out, particularly experimental studies.

Table 27. Added mass coefficients for evaluating added mass per can.

Rack type	Added mass coefficient
1	1.086
2	0.36
3	0

Table 28. The coefficient values for three rack types for (1) the added mass of a single isolated can and (2) the mass of water surrounding the can.

Rack type	Potential theory for situation 1	Actual surrounding water for situation 2*
1	1.186	1.086
2	1.186	0.36
3	1.186	0

\* For  $9 \times 9$  in. cans spaced 4 in. apart,  $\frac{13 \times 13 - 9 \times 9}{9 \times 9} = 1.086$

For  $6 \times 6$  in. cans spaced 1 in. apart,  $\frac{7 \times 7 - 6 \times 6}{6 \times 6} = 0.36$

### 9.5.2 Methods No. 1 and No. 2

For single isolated members, potential theory will provide valid added mass values. Using the expressions tabulated in Table 6 is the same as applying potential theory.

Applying potential theory to evaluate the added mass for multiple members is likewise valid. However, the solution procedure is usually difficult, and approximate solutions are normally sought. The accuracy of the approximate analytical model may be of primary concern. Details on the approximations used, if any, and on the damping values used were not given by the firms using Methods No. 1 and No. 2.

### 9.5.3 Method No. 3

For single isolated members, Method No. 3 gives the same results as the procedure recommended by Newmark and Rosenblueth (N&R).<sup>5</sup> Therefore, as discussed in Sections 5.1 and 5.2 of this report, the added mass value would be two-thirds that given by potential theory for a square member. We would recommend using potential theory over Method No. 3 for greater accuracy, for essentially the same level of analytical complexity in the case of single isolated members.

For multiple members, Method No. 3 does not appear to be extracted from the references (Refs. 1, 3, and others) mentioned by the user. For the three rack types of interest the resulting coefficient values are shown in Table 29, in comparison with LLL's recommendations. It appears Method No. 3 will significantly underestimate the LLL recommendation for added mass for rack types 1 and 2.

Our objections to using a total damping of two times the structural damping was discussed in Section 4 of this report.

### 9.5.4 Method No. 4

Method No. 4 does not appear to be extracted from the references (Refs. 1, 3, 4, 7, and others) mentioned by the user. For single isolated square members, the added mass is approximately one-third that given by potential theory. For the rack types of interest the added mass per can is given by the coefficients values in Table 30, in comparison with LLL's recommendations. It appears Method No. 4 will significantly underestimate the LLL recommendation for added mass for rack type 1.

Based on the information available on added damping the use of zero added damping is certainly conservative.

### 9.5.5 Method No. 5

Potential theory will provide valid added mass values for single isolated members.

For multiple members, the user is addressing more general motions than unison translation. Fritz's method<sup>7</sup> provides an approximation for a generic member surrounded by adjacent members. The procedure by which the user applied Fritz's method to an array was not totally clear to us. However, for unison motion, we speculated that recognition was probably given to the fact that a generic member plays two roles: as the central member and as part of the surrounding square cylinder for its adjacent members. Therefore, superimposing the forces given

Table 29. Coefficient values for three rack types comparing Method No. 3 of Table 5 with the LLL recommendation.

Rack type	Method No. 3 coefficients	LLL-recommended coefficients
1	0.44	1.086
2	0.17	0.36
3	0	0

Table 30. Coefficients for three rack types comparing Method No. 4 with the LLL recommendation.

Rack type	Method No. 4 coefficients	LLL-recommended coefficients
1	0.4	1.086
2	0.36	0.36
3	0	0



Table 31. Coefficients for three rack types comparing Method No. 5 with the LLL recommendation.

Rack type	Method No. 5 coefficients*	LLL-recommended coefficients
1	2.568	1.086
2	0.778	0.36
3	0	0

\* For 9 × 9 in. cans spaced 4 in. apart,  $\frac{17 \times 17 - 9 \times 9}{9 \times 9} = 2.568$

For 6 × 6 in. cans spaced 1 in. apart,  $\frac{8 \times 8 - 6 \times 6}{6 \times 6} = 0.778$

in Fritz<sup>7</sup> for the two roles played by a generic member lead us to conclude that the added mass for a given member is the mass of the water between the member and its surrounding square cylinder. This would result in the added mass coefficients for the rack types of interest shown in Table 31, in comparison with LLL's recommendations. Consequently, according to our speculation of how the user applied Fritz's method, Method No. 5 overestimates the LLL recommendation for added mass for rack types 1 and 2.

The added damping ranged from 0 to 3% as compared with our previously recommended value. Because of insufficient information on their use of added damping, we are in a poor position to assess the validity of these values.

#### 9.5.6. Method No. 6

An added mass equal to the mass of water displaced by the exterior volume of a square can will be 0.843 times that given by potential theory, for single isolated square cans. We prefer using potential theory, for essentially the same analytical complexity.

For the three rack types of interest, the procedure for evaluating the natural frequency corresponds to LLL's recommendation. However, the procedure for evaluating inertial loads essentially ignores the added mass. Consequently, we consider Method No. 6 inappropriate (in comparison with LLL recommendations) for analyzing inertial effects for rack types 1 and 2.

An added damping of 2% does not correspond to the value we previously suggested.

#### 9.5.7. Method No. 7

For single isolated members, the comments made for Method No. 6 also apply to Method No. 7. For multiple members translating in unison, Method No. 7 corresponds almost to LLL's recommendation. The only difference is LLL recommends using potential theory rather than the mass of the displaced water to evaluate the added mass for single isolated members. For the three rack types of interest, Method No. 7 and LLL's recommendations give the same values for the added mass.

We discourage the use of 2 to 2-½ times the structural damping as the total damping. An added damping of 2% does not correspond to the value we previously suggested.

#### 9.5.8. Method No. 8

We consider Method No. 8 inappropriate (in comparison with LLL recommendations) for evaluating the added mass effect for rack types 1 and 2. We disagree with the use of two times the structural damping as the total damping for the reason discussed in Section 4 of this report.

#### 9.5.9. Method No. 9

The user is apparently involved with only rack type 3, and Method No. 9 is appropriate for this configuration. The use of zero added damping could be appropriate and is certainly conservative.

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