

COVER SHEET

2RE01 INSERVICE INSPECTION SUMMARY REPORT  
FOR REPAIRS AND REPLACEMENTS

AT THE

SOUTH TEXAS PROJECT ELECTRIC GENERATING STATION, UNIT 2  
P. O. Box 289  
Wadsworth, Texas - 77483

USNRC DOCKET NO.: 50-499

OPERATING LICENSE NO.: NPF-80

COMMERCIAL OPERATION DATE: June 19, 1989

Prepared by: *A.P. Pathak* 3-05-91  
A. P. Pathak Consulting Engineer - Codes & Standards

Reviewed by: *S. Timmaraju* 3-5-91  
S. Timmaraju Sr. Consulting Engineer - Codes & Standards

Approved by: *A.C. McIntyre* 3-5-91  
A. C. McIntyre Manager - Design Engineering Department

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9103180394 910308  
PDR ADOCK 05000499  
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ITEM NO.	R OR R JOB IDENT.	PROJ. ID OF ITEM (TPNS NO.)	MFG. S/N AND N.B. (IF ANY) OF COMP.	ITEM/COMP DESCRIPTION	R OR R DESCRIPTION	FORM NCS-2 Y/N	NAME OF THE ANII	COMP. DATE	REMARKS
H-153	CWR 201906	AF-8051 (LINE)	ECI	PIPE SPOOL	REPLACED PIPE	Y	B. RUSSELL TX - 826	10-26-89	
H-154	CWR 201907	AF-8053 (LINE)	ECI	PIPE SPOOL	REPLACED PIPE	Y	B. RUSSELL TX - 826	07-18-90	
H-155	CWR 201909	AF-8052 (LINE)	ECI	PIPE SPOOL	REPLACED PIPE	Y	B. RUSSELL TX - 826	10-26-89	
H-185	CWR 201955	B2HCNOV0008 MOV0009	FISHER CONTROLS SN-BF249075 SN-BF249076	VALVES	ROTATED VALVES 180°	Y	B. RUSSELL TX - 826	05-16-90	
2-89-008	WR FW-81229	7147A	VALTEK SN-34752-16	VALVE	REPLACED VALVE PLUG	Y	B. RUSSELL TX - 826	05-07-90	
2-89-009	WR CC-74806	02TCC0013	TRW MISSION SN-T-0288	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-27-91	
		SPARE	TRW MISSION SN-W-1752	VALVE	ADDED SHIMS TO DISC				
2-89-012	WR CC-83796	3R202TCC0313	TRW MISSION SN-K7167	VALVE	REPLACED HINGE PIN RETAINER	Y	B. RUSSELL TX - 826	02-20-91	
2-89-013	WR CC-79922	3R202TCC0251	ECI	TUBE ADAPTER	REPLACED PIPE/TUBE ADAPTER	Y	B. RUSSELL TX - 826	08-17-90	
2-89-014	WR CC-83792	CC-2513-1FH	PARKER HANNIFIN SN-179	FLEX BELLOWS	REPLACED FLEX BELLOWS	Y	B. RUSSELL TX - 826	02-12-91	
2-89-015	WR CC-83792	CC-2514-1FH	PARKER HANNIFIN SN-180	FLEX BELLOWS	REPLACED FLEX BELLOWS	Y	B. RUSSELL TX - 826	02-12-91	
2-89-017	WR SI-83808	SI-2101-AC	ECI	PIPE SPOOL	REPLACED STUD AND NUTS	Y	B. RUSSELL TX - 826	11-01-90	
2-89-020	WR CC-68542	3R202TCC0417	ROCKWELL SN-CC775	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	05-16-90	
2-89-022	WR RC-76038	1R142TRC0058C	KE20TEST SN-CAB20-8	VALVE	REPLACED VALVE DISC	Y	B. RUSSELL TX - 826	04-04-90	

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ITEM NO.	R OR R JOB IDENT.	PROJ. ID OF ITEM (TPNS NO.)	MFG. S/N AND H.B. (IF ANY) OF COMP.	ITEM/COMP DESCRIPTION	R OR R DESCRIPTION	FORM NIS-2 Y/N	NAME OF THE ANII	COMP. DATE	REMARKS
2-90-004	WR FW-128607	2FV7145A	VALTEK SN-34752-14	VALVE	REPLACED BONNET	Y	B. RUSSELL TX - 826	08-17-90	
2-90-005	WR RC-125011	2R142TRC0053A	KEROTEST SN-AQJ6-2	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	12-13-90	
2-90-006	WR RC-107908	FW-6503 (LINE)	ECI	RC SYSTEM	DELETED VALVE RC-0097 AND CAPPED	Y	B. RUSSELL TX - 826	12-11-90	
2-90-007	WR RC-91471	FW-6501 (LINE)	ECI	RC SYSTEM	DELETED VALVE RC-0095 AND CAPPED	Y	B. RUSSELL TX - 826	12-11-90	
2-90-008	WR RC-91472	FW-6502 (LINE)	ECI	RC SYSTEM	DELETED VALVE RC-0096 AND CAPPED	Y	B. RUSSELL TX - 826	12-11-90	
2-90-009	WR RC-91473	FW-6504 (LINE)	ECI	RC SYSTEM	DELETED VALVE RC-0098 AND CAPPED	Y	B. RUSSELL TX - 826	12-11-90	
2-90-012	WR EW-134905	N2EW-TW6865 N2EW-TW6863 N2EW-TW6888 N2EW-TW6868 N2EW-TW6684 N2EW-TW6905	ECI	EW SYSTEM	REPLACED STAINLESS STEEL THERMOWELLS	Y	B. RUSSELL TX - 826	02-26-91	
2-90-016	WR MS-105869	1R122NSG201A	WESTINGHOUSE SN-2151 NB-29	STEAM GENERATOR	REPLACED PRIMARY MANWAY BOLTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-017	WR MS-105870	1R122NSG201B	WESTINGHOUSE SN-2152 NB-30	STEAM GENERATOR	REPLACED PRIMARY MANWAY BOLTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-018	WR MS-105871	1R122NSG201C	WESTINGHOUSE SN-2153 NB-31	STEAM GENERATOR	REPLACED PRIMARY MANWAY BOLTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-019	WR MS-105872	1R122NSG201D	WESTINGHOUSE SN-2154 NB-32	STEAM GENERATOR	REPLACED PRIMARY MANWAY BOLTS	Y	B. RUSSELL TX - 826	02-27-91	

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2-90-020	WR MS-105927	D2MSPV7441	CONTROL COMP. SN-35200-1-4	VALVE	REPLACED VALVE PLUG	Y	B. RUSSELL TX - 826	10-04-90	
2-90-021	WR RC-107534	1R132NPP201B	WESTINGHOUSE SN-2-115E580G02 NB-47	STEAM GENERATOR	REPLACED #2 HOUSING	Y	B. RUSSELL TX - 826	02-24-91	
2-90-022	WR RC-107535	1R132NPP201D	WESTINGHOUSE SN-4-115E580G02 NB-49	STEAM GENERATOR	REPLACED #2 HOUSING	Y	B. RUSSELL TX - 826	02-24-91	
2-90-031	WR MS-91931	SPARE	LUKENS STEEL SN-C43464	HANDHOLE COVER	REPAIRED BY MACHINING	Y	B. RUSSELL TX - 826	12-15-90	
2-90-032	WR MS-105924	A2MSPV7411	CONTROL COMP. SN-35200-1-1	VALVE	REPLACED VALVE PLUG	Y	B. RUSSELL TX - 826	02-24-91	
2-90-033	WR MS-105925	B2MSPV7421	CONTROL COMP. SN-35200-1-2	VALVE	REPLACED VALVE PLUG	Y	B. RUSSELL TX - 826	02-24-91	
2-90-034	WR MS-105926	C2MSPV7431	CONTROL COMP. SN-35200-1-3	VALVE	REPLACED VALVE PLUG	Y	B. RUSSELL TX - 826	02-24-91	
2-90-035	WR FC-91853	3R212TFC0016B	ANCHOR/DARLING SN-E-6288-26-3	VALVE	REPLACED TACK WELD ON DISC	Y	B. RUSSELL TX - 826	02-28-91	
2-90-036	WR FC-91852	3R212TFC0016A	ANCHOR/DARLING SN-E-6288-26-4	VALVE	REPLACED TACK WELD ON DISC	Y	B. RUSSELL TX - 826	02-08-91	
2-90-037	WR MS-134453	MS2001-HL5002	NPSI SN-NA-2739-001	PIPE SUPPORT	REPLACED SWAY STRUT	Y	B. RUSSELL TX - 826	02-08-91	
2-90-038	WR MS-134454	MS2002-HL5002	NPSI SN-NA-2761-001	PIPE SUPPORT	REPLACED SWAY STRUT	Y	B. RUSSELL TX - 826	02-08-91	
2-90-039	WR EW-134904	N2EW-TW6904 N2EW-TW6858 N2EW-TW6854 N2EW-TW6855 N2EW-TW6883	ECI	EW SYSTEM	REPLACED STAINLESS STEEL THERMOWELLS	Y	B. RUSSELL TX - 826	02-26-91	

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2-90-040	WR EW-134906	N2EW-TW6906 N2EW-TW6877 N2EW-TW6873 N2EW-TW6874 N2EW-TW6875 N2EW-TW6893	ECI	EW SYSTEM	REPLACED STAINLESS STEEL THERMOWELLS	Y	B. RUSSELL TX - 826	02-26-91	
2-90-041	WR IB-128245	1R122MSG201A	WESTINGHOUSE SN-2151 NB-29	STEAM GENERATOR	DRILLED AND TAPPED MOUNTING HOLES	Y	B. RUSSELL TX - 826	02-20-91	
2-90-042	WR IB-128246	1R122MSG201B	WESTINGHOUSE SN-2152 NB-30	STEAM GENERATOR	DRILLED AND TAPPED MOUNTING HOLES	Y	B. RUSSELL TX - 826	02-20-91	
2-90-043	WR IB-128247	1R122MSG201C	WESTINGHOUSE SN-2153 NB-31	STEAM GENERATOR	DRILLED AND TAPPED MOUNTING HOLES	Y	B. RUSSELL TX - 826	02-20-91	
2-90-044	WR IB-128248	1R122MSG201D	WESTINGHOUSE SN-2154 NB-32	STEAM GENERATOR	DRILLED AND TAPPED MOUNTING HOLES	Y	B. RUSSELL TX - 826	02-20-91	
2-90-046	WR CC-75454	3R202TCC0045	ROCKWELL SN-CB084	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-08-91	
2-90-047	WR CC-75429	3R202TCC0185	ROCKWELL SN-CC786	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-24-91	
2-90-048	WR CH-79810	3V112TCH1462	ROCKWELL SN-CB847	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-25-91	
2-90-049	WR FC-133338	3R212TFC0102	ROCKWELL SN-CD750	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-05-91	
2-90-051	WR CC-79767	3R202TCC0125	ROCKWELL SN-CB849	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-05-91	
2-90-053	WR CH-105207	3V112TCH1502	ROCKWELL SN-CB208	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-05-91	

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2-90-055	WR SG-107538	FW-6501 (LINE)	ECI	RC SYSTEM	CAPPED OFF BELLY DRAIN	Y	B. RUSSELL TX - 826	02-27-91	
2-90-056	WR SG-107539	FW-6502 (LINE)	ECI	RC SYSTEM	CAPPED OFF BELLY DRAIN	Y	B. RUSSELL TX - 826	02-27-91	
2-90-057	WR SG-107540	FW-6503 (LINE)	ECI	RC SYSTEM	CAPPED OFF BELLY DRAIN	Y	B. RUSSELL TX - 826	02-27-91	
2-90-058	WR SG-107541	FW-6504 (LINE)	ECI	RC SYSTEM	CAPPED OFF BELLY DRAIN	Y	B. RUSSELL TX - 826	02-27-91	
2-90-059	WR DG-102751	3R282NJK204A 3R282NJK208A 3R282NJK209A	ASSOC. PIPING SN-K-0557 TUBE TURNS SN-56378, 56385	EXPANSION JOINTS	INSTALLED MINOR ATTACHMENTS	Y	B. RUSSELL TX - 826	02-25-91	
2-90-060	WR DG-102752	3R282NJK204B 3R282NJK207B 3R282NJK208B 3R282NJK209B	ASSOC. PIPING SN-K-0550, 566 TUBE TURNS SN-56383, 56380	EXPANSION JOINTS	INSTALLED MINOR ATTACHMENTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-061	WR DG-102753	3R282NJK208C 3R282NJK209C	TUBE TURNS SN-56377, 56384	EXPANSION JOINTS	INSTALLED MINOR ATTACHMENTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-066	WR CV-80584	M2CVPSV3169	CROSBY VALVE SN-M60722-00-0015	SAFETY VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-12-91	
2-90-069	WR SI-98897	A2S1HCV0900	TARGET ROCK SN-20	VALVE	REPLACED SEAL WELD	Y	B. RUSSELL TX - 826	02-28-91	
2-90-070	WR FC-128438	3R212TFC0103	KEROTEST SN-BAX33-1	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-12-91	
2-90-071	WR CC-81620	SPARE	TRW MISSION SN-T-0288	VALVE	REPLACED DISC PLATES	Y	B. RUSSELL TX - 826	02-15-91	
2-90-073	WR CV-79945	2R172TCV0715	KEROTEST SN-BAF21-18	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-28-91	

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2-90-075	WR CV-88946	2R172ZCV0737	DRAGON VALVES SN-RB4179	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-20-91	
2-90-076	WR CV-131758	N2CVFT0110	ITT BARTON SN-5141	FLOW METER	REPLACED FLOW METER	Y	B. RUSSELL TX - 826	02-20-91	
2-90-077	WR CC-74799	B2CCMOV0148	ROCKWELL SN-4-482	VALVE	REPLACED DISC	Y	B. RUSSELL TX - 826	02-27-91	
2-90-078	WR SI-78083	2N122TS10137	KEROTEST SN-ARA1-6	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-20-91	
2-90-081	WR MS-105885	1R122NSG201A	WESTINGHOUSE SN-2151 NB-29	STEAM GENERATOR	REPLACED MANWAY BOLTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-082	WR MS-105886	1R122NSG201B	WESTINGHOUSE SN-2152 NB-30	STEAM GENERATOR	REPLACED MANWAY BOLTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-083	WR MS-105887	1R122NSG201C	WESTINGHOUSE SN-2153 NB-31	STEAM GENERATOR	REPLACED MANWAY BOLTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-084	WR MS-105888	1R122NSG201D	WESTINGHOUSE SN-2154 NB-32	STEAM GENERATOR	REPLACED MANWAY BOLTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-086	WR CV-118262	2R172XCV0006	WESTINGHOUSE SN-W750003 NB-W20111	VALVE	DRILLED HOLE IN DISC	Y	B. RUSSELL TX - 826	02-25-91	
2-90-092	WR CC-118271	SPARE	C & S VALVE SN-89-0761-01(N)-02	VALVE	ADDED SHIMS TO DISC	Y	B. RUSSELL TX - 826	02-25-91	
2-90-095	WR FW-92659	A2FWFV7148A	VALTEK SN-34752-17	VALVE	REPLACED VALVE PLUG	Y	B. RUSSELL TX - 826	02-15-91	
2-90-096	WR FW-92661	B2FWFV7146A	VALTEK SN-34752-15	VALVE	REPLACED VALVE PLUG	Y	B. RUSSELL TX - 826	02-25-01	

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2-90-098	WR CV-88523	2R172TCV0146	ROCKWELL SN-29-1281	VALVE	REPLACED BALL AND BONNET	Y	B. RUSSELL TX - 826	02-27-91	
2-90-099	WR CV-92657	2R172XCV0006	WESTINGHOUSE SN-W750003 NB-W20111	VALVE	CAPPED PACKING LEAK OFF	Y	B. RUSSELL TX - 826	02-25-91	
2-90-100	WR CV-92658	A2CVN0V0003	WESTINGHOUSE SN-W750004 NB-W20112	VALVE	CAPPED PACKING LEAK OFF	Y	B. RUSSELL TX - 826	02-28-91	
2-90-101	WR CV-75031	2R172TCV0574	KEROTEST SN-ARA1-5	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-20-91	
2-90-102	WR CH-118711	CH-7684-SV-A1	ECI	PIPE SPOOL	REPLACED SWAGE	Y	B. RUSSELL TX - 826	02-06-91	
2-90-104	WR SN-139662	CC2425-HL5016	ANCHOR/DARLING SN-437	PIPE SUPPORT	REPLACED SNUBBER	Y	B. RUSSELL TX - 826	01-31-91	
2-90-109	WR EW-92133	EW-2109-D	SOUTHWEST FAB SN-	PE SPOOL	REPLACED PIPE AND FLANGE	Y	B. RUSSELL TX - 826	02-15-91	
2-90-110	WR AF-129551	MS-2051-J	SOUTHWEST FAB SN-38690	PIPE SPOOL	WELD REPAIRED STEAM CUTS	Y	B. RUSSELL TX - 826	02-27-91	
2-90-111	WR CC-118464	2R202TCC0198	C & S VALVE SN-89-0761-02(N)-01	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-27-91	
2-90-112	WR AF-72432	D2AF5V7518	VALTEK SN-34752-20	VALVE	REPLACED VALVE PLUG	Y	B. RUSSELL TX - 826	02-27-91	
2-90-113	WR AF-127989	3S142TAF0177	ANCHOR/DARLING SN-E-6288-8-7	VALVE	REPLACED JACK WELD ON DISC	Y	B. RUSSELL TX - 826	02-25-91	
2-90-114	WR SN-90542	CV2117-HL5005	ANCHOR/DARLING SN-634	PIPE SUPPORT	REPLACED SNUBBER	Y	B. RUSSELL TX - 826	02-05-91	
2-90-117	WR SN-139670	CV2088-HL5002	ANCHOR/DARLING SN-755	PIPE SUPPORT	REPLACED SNUBBER	Y	B. RUSSELL TX - 826	01-31-91	

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2-90-118	WR SN-139668	FW2119-HL5004	ANCHOR/DARLING SN-754	PIPE SUPPORT	REPLACED SNUBBER	Y	B. RUSSELL TX - 826	01-31-91	
2-90-119	WR SN-91871	SI2308-HL5001	ANCHOR/DARLING SN-472	PIPE SUPPORT	REPLACED SNUBBER	Y	B. RUSSELL TX - 826	01-31-91	
2-90-120	WR SN-139667	SB2201-HL5017	ANCHOR/DARLING SN-808	PIPE SUPPORT	REPLACED SNUBBER	Y	B. RUSSELL TX - 826	01-31-91	
2-90-121	WR SN-139665	SB2401-HL5016	ANCHOR/DARLING SN-310	PIPE SUPPORT	REPLACED SNUBBER	Y	B. RUSSELL TX - 826	01-30-91	
2-90-122	WR SN-139674	FW2117-HL5004	ANCHOR/DARLING SN-760	PIPE SUPPORT	REPLACED SNUBBER	Y	B. RUSSELL TX - 826	01-30-91	
2-90-123	WR FW-75459	251321FW0220	KEROTEST SN-ZN4-3	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-20-91	
2-90-124	WR FW-75461	251321FW0221	KEROTEST SN-ZN4-25	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-20-91	
2-90-125	WR SB-75787	252021SB0330	KEROTEST SN-AKR2-24	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	02-26-91	
2-90-127	WR CC-65056	282021CC0123	TRW MISSION SN-N-1752	VALVE	REPLACED VALVE	Y	B. RUSSELL TX - 826	01-31-91	
2-90-128	WR SB-131603	A25BFV4187A	TARGET ROCK SN-12	VALVE	REPLACED SEAL WELD	Y	B. RUSSELL TX - 826	02-25-91	
2-90-133	WR RM-118153	3R272NPA201A	HAYWARD TYLER SN-812701 MB-64	PUMP	REPLACED PUMP	Y	B. RUSSELL TX - 826	02-27-91	
2-90-140	WR DG-132745	EW-2307-K	HL&P	PIPE SPOOL	REPLACED EXPANSION JOINT WITH SPOOL	Y	B. RUSSELL TX - 826	02-27-91	

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