

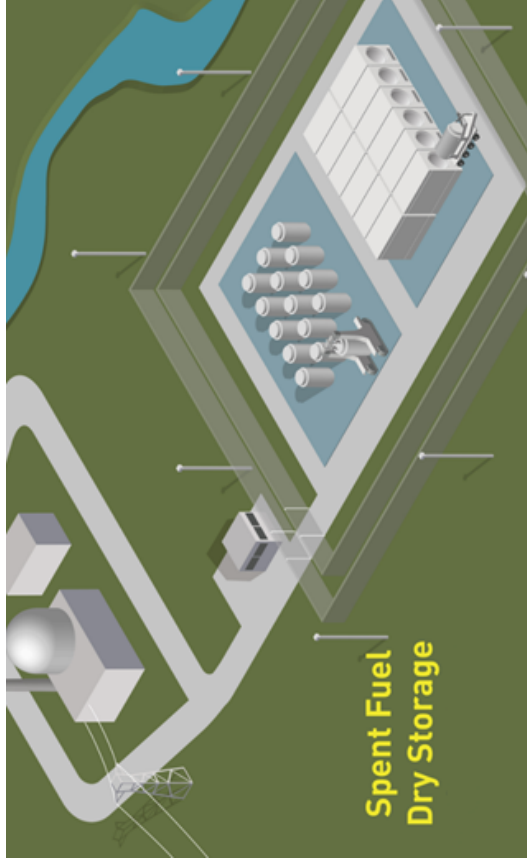
ISFSI Inspection Program Enhancement Initiative Overview

Jeremy Tapp
Office of Nuclear Materials Safety and Safeguards
Division of Fuel Management
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Background

- Internal feedback to provide a more risk-informed independent spent fuel storage installation (ISFSI) inspection program
- The Nuclear Energy Institute submitted one recommendation in their letter on Reactor Oversight Process enhancements (September 19, 2018) regarding ISFSI inspection
- Initiated a proactive review to enhance the ISFSI inspection program in June 2019



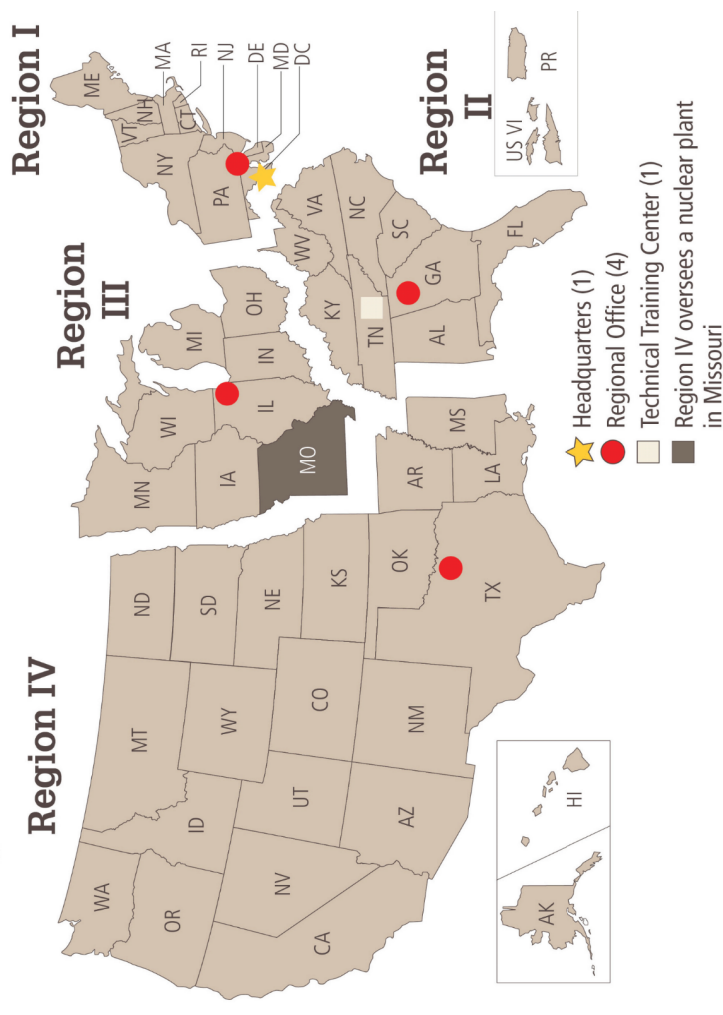
ISFSI Enhancement Working Group

A working group of NRC regional ISFSI inspectors and NRC Headquarters staff was formed to evaluate and enhance the NRC's existing ISFSI inspection program by developing a clearer, more risk-informed, comprehensive, and consistent approach to ISFSI inspections across the four regions that focuses on those areas most important to safety

- Working Group Charter, Agencywide Documents Access and Management System (ADAMS) Accession No. ML19155A273



NRC Regions



Nuclear Power Plants

- Each regional office oversees the plants in its region — except for the Callaway plant in Missouri, which Region IV oversees.

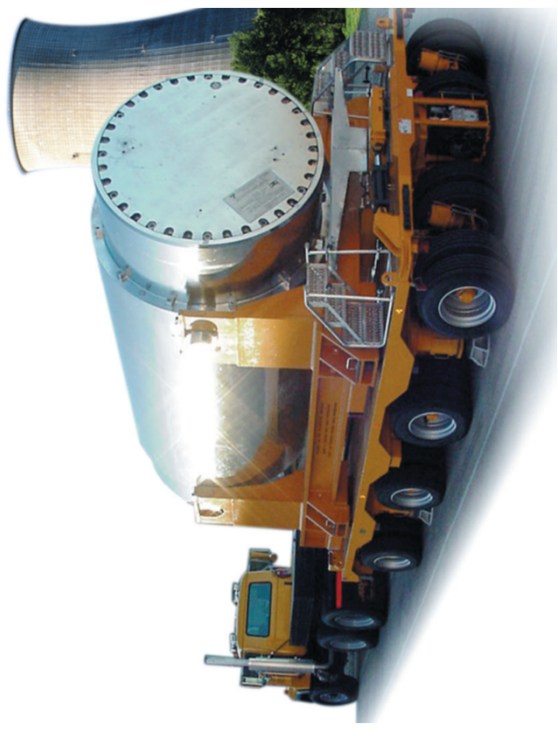
Materials Licensees

- Region I oversees licensees and Federal facilities located geographically in Region I and Region II.



ISFSI Enhancement Scope

- Oversight of ISFSI operations:
 - Onsite component construction
 - Dry runs
 - Loading
 - Monitoring
- Not in scope of review:
 - Transportation
 - Vendor Inspections
 - Aging Management
 - Security



Focus Areas of ISFSI Program



The working group identified five safety focus areas:

- Occupational dose,
- Public dose/exposure,
- Fuel damage,
- Confinement/canister integrity, and
- Impact to plant operation



Areas Reviewed for Potential Enhancement

- Application of risk insights
(methodology)
 - Frequency of inspections
 - Level of effort
- Qualification and training



Methodology

- Holistic approach to develop a more risk-informed, performance-based ISFSI program that takes into account information from—
 - Probabilistic models
 - ISFSI pilot probabilistic risk assessment—NUREG-1864
 - Materials systems risk analysis—NUREG/CR-6642
 - Operating experience
 - Subject matter expertise
- Evaluated all ISFSI inspection procedures and ranked the risk of each inspection activity according to the five safety focus areas
 - Risk prioritization tool to help inspectors identify and focus inspections on the most risk-significant items



Key Considerations

- A comprehensive and objective review to develop a more risk informed inspection program to focus on those areas most important to safety
- Increase in inspection for risk-significant activities and decrease in other activities
- Greater flexibility to perform inspections during more risk significant ISFSI operations
- Recommendations considered varied stakeholder feedback



Working Group Recommendations

Inspection Frequencies

- Informed by operating experience, subject matter expertise, and risk insights, which included the fixed radiographic installation and irradiator facility inspection frequencies
 - Proposed Program
 - Routine inspections – triennial cycle
 - Extended loading campaign – quarterly until complete
 - All other inspection frequencies - as needed
 - Current Program
 - Routine inspections – every 2 years, not to exceed 3 years
 - All other inspection frequencies - as needed



Working Group Recommendations

Formal qualification and training specific for ISFSI inspectors

- Applicable to regional or resident inspectors
- Cross-qualification program developed for reactor inspectors already fully qualified as a resident or regional engineering inspector
- Partial qualification table developed for those resident or regional engineering inspectors who only perform routine loading inspections
- No recommendation on who performs inspection



Working Group Recommendations

Inspection Effort

- Routine inspections
 - Level of effort assessed by performing line-by-line review of hours needed for the risk-significant inspection activities
 - Welding, Heavy Loads, Fuel Loading activities
- Proposed program
 - 96 hours every triennial cycle for routine loading inspections
 - 96 hours every quarter during extended loading campaign
 - 24 hours every triennial cycle (includes Away From Reactor ISFSIs) for routine monitoring inspections
- Current Program
 - 132 hours every 2 years, not to exceed 3 years, for routine loading inspections
 - 24 hours every 2 years, not to exceed 3 years, (includes Away From Reactor ISFSIs) for routine monitoring inspections



Working Group Recommendations

Inspection Effort (cont.)

- Preoperational and initial loading inspections
 - Based revised risk-informed inspection procedures and taking account actual resource expenditures
- Proposed Program
 - Preoperational inspection (Inspection Procedure (IP) 60854) – 200 hours
 - Review of 10 CFR 72.212 evaluations (IP 60856) – 160 hours
- Current Program
 - Preoperational inspection (IP 60854) – 120 hours
 - Review of 10 CFR 72.212 evaluations (IP 60856) – 120 hours
- No change to ISFSI construction inspection (IP 60853) – 120 hours



Additional Areas for Consideration

- The working group also recommended the following:
 - Assess and provide recommendations for enhancement in the areas of inspection readiness for-
 - Transportation of spent nuclear fuel
 - Consolidated Interim Storage Facilities
 - Review possible efficiency gains and overall improvement related to the creation of a Center of Expertise for ISFSI oversight activities
 - Develop a routine assessment of the ISFSI inspection program



Recommendation Development

- Issued a memorandum with the working group's initial assessment and recommendations on October 2, 2019 (ADAMS Accession No. ML19277G895)
 - Includes two enclosures (ADAMS Accession Nos. ML19277G878 and ML19277G879) with recommendations
- Solicited internal and external feedback on the initial recommendations
 - Includes public meetings that provided an opportunity for feedback from stakeholders in various geographic areas
- Updated the working group's recommendations to incorporate feedback (ADAMS Accession No. ML20045D870)



Status and Next Steps

- The NRC will make a final decision and issue a tasking memorandum to the regions with the final recommendations report
- Program documents will be updated, as needed, based upon final decision
 - New technical basis document
 - Revisions to Inspection Manual Chapters and inspection procedures
- Implementation planned for start of calendar year 2021

