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U S Nuclear Regulatory Commission  
Attn: Document Control Desk  
Washington, DC 20555

PRAIRIE ISLAND NUCLEAR GENERATING PLANT

Docket Nos. 50-282 License Nos. DPR-42  
50-306 DPR-60

Supplemental Response to Notice of Violation 92025  
Weakness in the Quality Assurance Program

Following discussions with Jeff Wright, Region III, we have modified our position concerning the acceptability of using journeyman or craft experience for certification. Violation "b" stated:

Certification records indicated that two QC inspectors were improperly certified since journeyman or craft experience was accepted to certify inspectors rather than limiting applicable experience to inspection, examination, and testing as required by Section 6.6 of 5ACD 3.21, "Qualification and Certification of Inspection, Examination, and Testing Personnel," Revision 1, and Attachment 4 to Chapter 1 of the Certification Manual, "Qualification and Certification of QC Inspection Personnel," Revision 1 (282/92025-01B(DRS); 306/92025-01B(DRS)).

NSP's commitment to ANSI N45.2.6-1978, *Qualifications of Inspection, Examination, and Testing Personnel for Nuclear Power Plants*, as modified by Regulatory Guide 1.58 revision 1, remains unchanged. Our implementing procedures allow journeyman or craft experience to be accepted as applicable inspection experience. These implementing procedures will be revised to assure certification is demonstrated by:

- 1). documentation of related experience in inspection, examination or testing,  
or,
- 2). testing to demonstrate proficiency in inspection, examination or testing,  
or,
- 3). capability demonstration of proficiency inspection, examination, or testing.

In addition, the Nuclear Quality Department is performing an audit to verify NSP's compliance to ANSI N45.2.6-1978 as modified by Regulatory Guide 1.58, Revision 1. The revision to the implementing procedures and the audit will be completed by February 1, 1994. Any resulting audit findings will be appropriately resolved.

This letter contains the following new NRC commitments:

- 1). An audit to verify NSP's compliance to ANSI N45.2.6-1978 as modified by Regulatory Guide 1.58, Revision 1. To be completed by February 1, 1993.
- 2). Revision of documents implementing ANSI N45.2.6-1978 as modified by Regulatory Guide 1.58, Revision 1. To be completed by February 1, 1993.

Previous NSP-NRC correspondence concerning violation 92025 are letters dated March 1, 1993, April 22 1993, and July 21, 1993. Should you have any questions on this response, please contact Roger Anderson (612-337-2050) or Paul Kamman (612-337-2211).



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