

PDR

CONFIRMATORY SURVEY
OF THE
UNIVERSITY OF KANSAS TRAINING REACTOR
UNIVERSITY OF KANSAS
LAWRENCE, KANSAS
[DOCKET 50-148]

A. J. ANSARI AND J. L. PAYNE

Prepared for the
U. S. Nuclear Regulatory Commission
Office of Nuclear Reactor Regulation

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PDR ADOCK 05000148
P PDR


O R I S E

OAK RIDGE INSTITUTE FOR SCIENCE AND EDUCATION

Environmental Survey and Site Assessment Program
Energy/Environment Systems Division

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Prepared by

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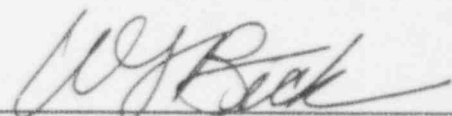
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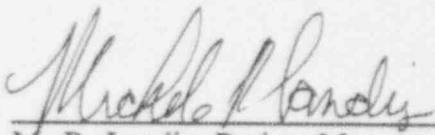
FINAL REPORT


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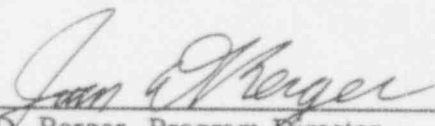
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LAWRENCE, KANSAS

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AND

Guidelines for Residual Concentrations of Thorium and Uranium Wastes
in Soil.

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ABBREVIATIONS

cm ²	square centimeter
cpm	counts per minute
dpm/100 cm ²	disintegrations per minute/100 square centimeters
ft	foot
GM	Geiger-Mueller
kg	kilogram
m	meter
m ²	square meter
NaI	Sodium Iodide
pCi/g	picocurie per gram
PIC	Pressurized Ionization Chamber
μR/h	microroentgen per hour
ZnS	Zinc Sulfide

ACRONYMS

ASME	American Society of Mechanical Engineers
CWM	Chemical Waste Management, Inc.
EPA	Environmental Protection Agency
EML	Environmental Measurement Laboratory
ESSAP	Environmental Survey and Site Assessment Program
KU	Kansas University
KUTR	Kansas University Training Reactor
MDA	Minimum Detectable Activity
NIST	National Institute for Standards Technology
NRC	Nuclear Regulatory Commission
ORISE	Oak Ridge Institute for Science and Education

CONFIRMATORY SURVEY
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UNIVERSITY OF KANSAS TRAINING REACTOR
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LAWRENCE, KANSAS

INTRODUCTION AND SITE HISTORY

The Kansas University Training Reactor (KUTR) was a light water-moderated and light water-cooled pool-type reactor. It was designed and built by the Bendix Aviation Corporation and started operations in June 1961. Although initially authorized to operate at power levels up to 10 kw, the reactor was authorized in 1971 to operate at 250 kw for short periods. The reactor was operated under U.S. Nuclear Regulatory Commission (NRC) License R-78 (Docket 50-148), and was used primarily for the purpose of research, training, and demonstrations. The reactor core contained 2.5 kg 93% enriched uranium. The reactor ceased all operations in June 1984. There are no records of any major incidents involving releases of radiological material during the operating history of the reactor.

As part of the decommissioning activities, in January and February 1986, all unirradiated nuclear fuel element assemblies were shipped to the Oak Ridge National Laboratory in Oak Ridge, Tennessee. All irradiated nuclear fuel elements were shipped to the Savannah River Plant in Barnwell, South Carolina. The entire core support structure and the source and fission chambers were also removed. At this point, the residual radioactivity at the facility was in the activated components of the reactor including the reactor aluminum tank wall, portions of the core support structure, and the shielding concrete. The activated control rods and sheaths, grid plate assembly, some aluminum angles, and stainless steel bolts were stored in a shielded vault in a laboratory designated for radioactive materials storage.

In December 1990, the University requested authorization to dismantle the research reactor facility in accordance with a decommissioning plan submitted to the NRC. In September 1991, the NRC issued the order authorizing the dismantling and disposition of component parts of the facility. Components of the reactor that were outside the biological concrete shield of the reactor (e.g., control console with electronics, drive motors, etc.) were surveyed by the

University of Kansas Radiation Safety Service and recycled. In September and October 1992, The Chemical Waste Management, Inc. (CWM), Nuclear Remedial Services, contracted by the University of Kansas, removed the reactor tank, the activated concrete, the activated portions of the beam ports and pneumatic tubes, and other miscellaneous materials including control rod tubes, polyethylene shielding, lead bricks, graphite moderator blocks, and assorted bagged waste materials.

The licensee performed a final radiological survey in November 1992 and provided a final report to the NRC.¹ The primary contaminants at this facility, based on the licensee's analysis, were Co-60 and Eu-152 - products of neutron activation due to reactor operations. The U.S. Nuclear Regulatory Commission, Region IV Office, requested that the Environmental Survey and Site Assessment Program (ESSAP) of Oak Ridge Institute for Science and Education (ORISE) perform an independent confirmatory survey of this facility. This report summarizes the procedures and results of that survey.

SITE DESCRIPTION

Lawrence is situated on the banks of the Kansas River in the northeast corner of the state of Kansas (Figure 1). The facility is located in Burt Hall (formerly, the Nuclear Reactor Center) on the western edge of the main campus of the University of Kansas at Lawrence (Figure 2).

The reactor room has about 200 m² of floor space. The middle of the concrete floor of the reactor room has been excavated. Adjacent to the reactor high bay area, there are six rooms that are offices, classrooms, and a storage room in which radioactive materials are stored (Figure 3). None of these adjacent rooms, or any area outside Burt Hall were within the scope of the decommissioning activities. However, at the request of the NRC, limited survey activities were performed in these areas.

OBJECTIVES

The objectives of the confirmatory process were to provide independent document reviews and radiological data, for use by the NRC in evaluating the adequacy and accuracy of the licensee's radiological status report, relative to established guidelines.

DOCUMENT REVIEW

As part of the confirmatory activities ESSAP reviewed the licensee's radiological survey data.¹ Analytical procedures and methods utilized by the licensee were reviewed for adequacy and appropriateness. The data were reviewed for accuracy, completeness, and compliance with guidelines.

PROCEDURES

On April 8 and 9, 1993, ESSAP performed a confirmatory survey of the University of Kansas Training Reactor on the campus of the University of Kansas at Lawrence. The survey was conducted in accordance with a survey plan which was submitted to and approved by the NRC Region IV Office.²

REFERENCE GRID

The reference grid system established by the licensee was used by ESSAP to reference measurement and sampling locations (Figure 4).

SURFACE SCANS

Surface scans for alpha, beta, and gamma activity were performed on floors and lower walls (up to 2 m), using NaI and large area gas proportional detectors coupled to ratemeters and ratemeter-scalers with audible indicators. Three drains in the reactor room and one drain in the hot lab,

located to the northwest corner of the reactor room were also scanned. Cursory scans were performed in rooms adjacent to the reactor room.

SURFACE ACTIVITY MEASUREMENTS

Direct measurements to determine total alpha and total beta surface activity were performed in 36 randomly selected grid blocks on the floor and lower walls. These measurements were performed using ZnS scintillation and thin-window GM detectors, coupled to ratemeter-scalers. Measurements were performed at the center and at four points equidistant from the center and grid block corners. Four single-point measurements were performed on upper wall surfaces. A smear sample for determining removable activity was obtained from each grid block, at the location corresponding to the maximum total activity and from each single-point measurement location. Smear samples for determining H-3 and C-14 activity were collected from the center point of 10 of the randomly selected grid blocks. Measurement and sampling locations for total and removable activity are illustrated in Figure 5.

EXPOSURE RATE MEASUREMENT

Background exposure rate measurements were performed at 3 locations within Burt Hall. One measurement was made in Room 201 and two measurements in Room 200. Both rooms have similar construction as the reactor facility. Room 201 has no history of radioactive material use and is used as a conference room. Room 200 has a history of use of low energy beta-emitting isotopes. However, this room has been surveyed, remodeled and is currently being used as student offices.

Exposure rate measurements were performed at 1 m above the interior building surfaces at 5 locations in the reactor room and 2 locations in the adjacent areas using a pressurized ionization chamber (PIC). Measurement locations in the reactor room are shown in Figure 5.

MISCELLANEOUS SAMPLING

Six soil samples were collected from this facility. Three of these samples were taken from the excavated area in the middle of the reactor room. One soil sample was taken at the center of the area where the demineralizer was formerly located. Two soil samples were taken from the crawlspace underneath the reactor room.

A concrete sample was taken at the south end of the excavated area in the reactor room. Sampling locations are shown in Figure 4.

SAMPLE ANALYSIS AND DATA INTERPRETATION

Samples and survey data were returned to the ESSAP Oak Ridge laboratory for analyses and interpretation. Smears were analyzed for gross alpha and gross beta or H-3/C-14 activity. Soil and concrete samples were analyzed by gamma spectrometry. Spectra were reviewed for U-235, U-238, Co-60, and Eu-152 and any other identifiable photopeaks. Direct measurement and smear data were converted to units of disintegrations per minute per 100 cm² (dpm/100 cm²), and exposure rate measurements were reported in microroentgens per hour (μ R/h). Soil and concrete sample results were reported in units of picocuries per gram (pCi/g). Additional information concerning major instrumentation, sampling equipment, and analytical procedures is provided in Appendices A and B. Results were compared to NRC guidelines which are provided in Appendix C.

FINDINGS AND RESULTS

DOCUMENT REVIEW

ESSAP reviewed the licensee's radiological survey data and comments were provided to the NRC.³ In response to ESSAP's comments, the licensee provided additional information and clarification, regarding site conditions, survey procedures, and data.^{4,5} In ESSAP's opinion, the

licensee's documentation provides an adequate description of the radiological condition of the facility, relative to the NRC guidelines for release to unrestricted use.

SURFACE SCANS

Surface scans for alpha, beta, and gamma activity on the floor and lower walls did not identify any areas of elevated direct radiation.

Three drains, in grid blocks F43, F75, and F115, and one drain in the hot lab, located to the northwest corner of the reactor room, were scanned. No locations of elevated direct radiation were noted.

SURFACE ACTIVITY LEVELS

Results of total activity measurements were all less than the detection limits of the procedure which were 110 dpm/100 cm² and 2400 dpm/100 cm² for alpha and beta, respectively. Removable activity levels were less than the minimum detectable activity of the procedure which were 12 dpm/100 cm² for alpha, 17 dpm/100 cm² for beta, 6 dpm/100 cm² for H-3, and 5 dpm/100 cm² for C-14.

EXPOSURE RATES

Background exposure rates ranged from 11 to 13 uR/h and averaged 12 uR/h. Exposure rate measurements from the 7 locations in the reactor facility ranged from 11 to 13 uR/h (Table 1).

MISCELLANEOUS SAMPLES

Radionuclide concentrations for the soil and concrete samples, collected from the reactor facility, are presented in Table 2. The concentration of Co-60 in all samples was ≤ 0.1 pCi/g. The concentration of Eu-152 ranged from <0.2 to 0.8 pCi/g. The concentration of U-235 was 0.1 pCi/g in all samples. The concentration of U-238 ranged from 0.4 to 1.4 pCi/g.

COMPARISON OF RESULTS WITH GUIDELINES

The NRC guidelines for surface contamination and residual concentrations of radionuclides in soil, established for license termination or release of a facility for unrestricted use, are presented in Appendix C.^{6,7} The major contaminants identified were Co-60 and Eu-152. The applicable guidelines are those for beta-gamma emitters (radionuclides with decay modes other than alpha emission or spontaneous fission) except Sr-90 are:

Total Activity

5,000 dpm β - γ /100 cm², averaged over a 1 m² area
15,000 dpm β - γ /100 cm², maximum in a 100 cm² area

Removable Activity

1000 dpm β - γ /100 cm²

The surface contamination guidelines for uranium are:

Total Activity

5,000 dpm α /100 cm², total, averaged over a 1 m² area
15,000 dpm α /100 cm², total, maximum in a 100 cm² area

Removable Activity

1,000 dpm α /100 cm²

All surface activity measurements were within the guideline levels.

The NRC guideline for exposure rate at 1 m above surface is 5 uR/h above background.⁸ Exposure rates measured in the reactor room were all within this limit. The soil concentration guideline for enriched uranium is 30 pCi/g.⁷ Based on a conservative U-234: U-235 ratio of 30 to 1, the highest total uranium concentration in the samples collected (sample #5, southwest corner of crawlspace) is 4.5 pCi/g which is well below the 30 pCi/g limit.

There are no specific concentration guidelines for Co-60 and Eu-152 in soil.

SUMMARY

On April 8 and 9, 1993, ESSAP performed a confirmatory survey of the University of Kansas Training Reactor on the campus of the University of Kansas at Lawrence, Kansas. Survey activities included document reviews, surface scans, measurements of total and removable surface activity, exposure rate measurements, and soil and concrete sampling.

In ESSAP's opinion, the licensee's documentation provides an adequate description of the radiological condition of the reactor facility. The ESSAP confirmatory measurements support the licensee's conclusion that the facility satisfies NRC's guidelines for release to unrestricted use.

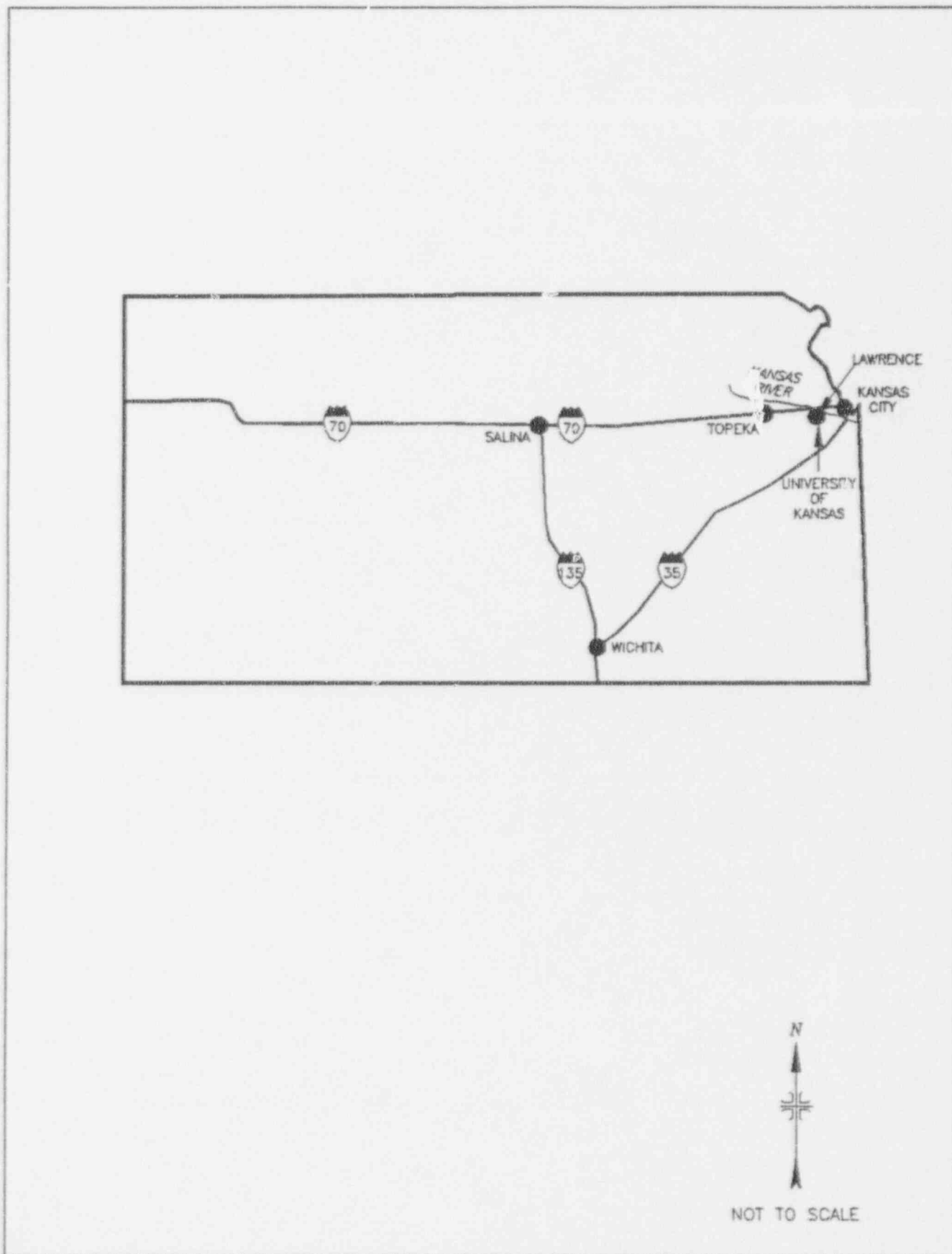


FIGURE 1: State of Kansas - Location of the University of Kansas at Lawrence, Kansas

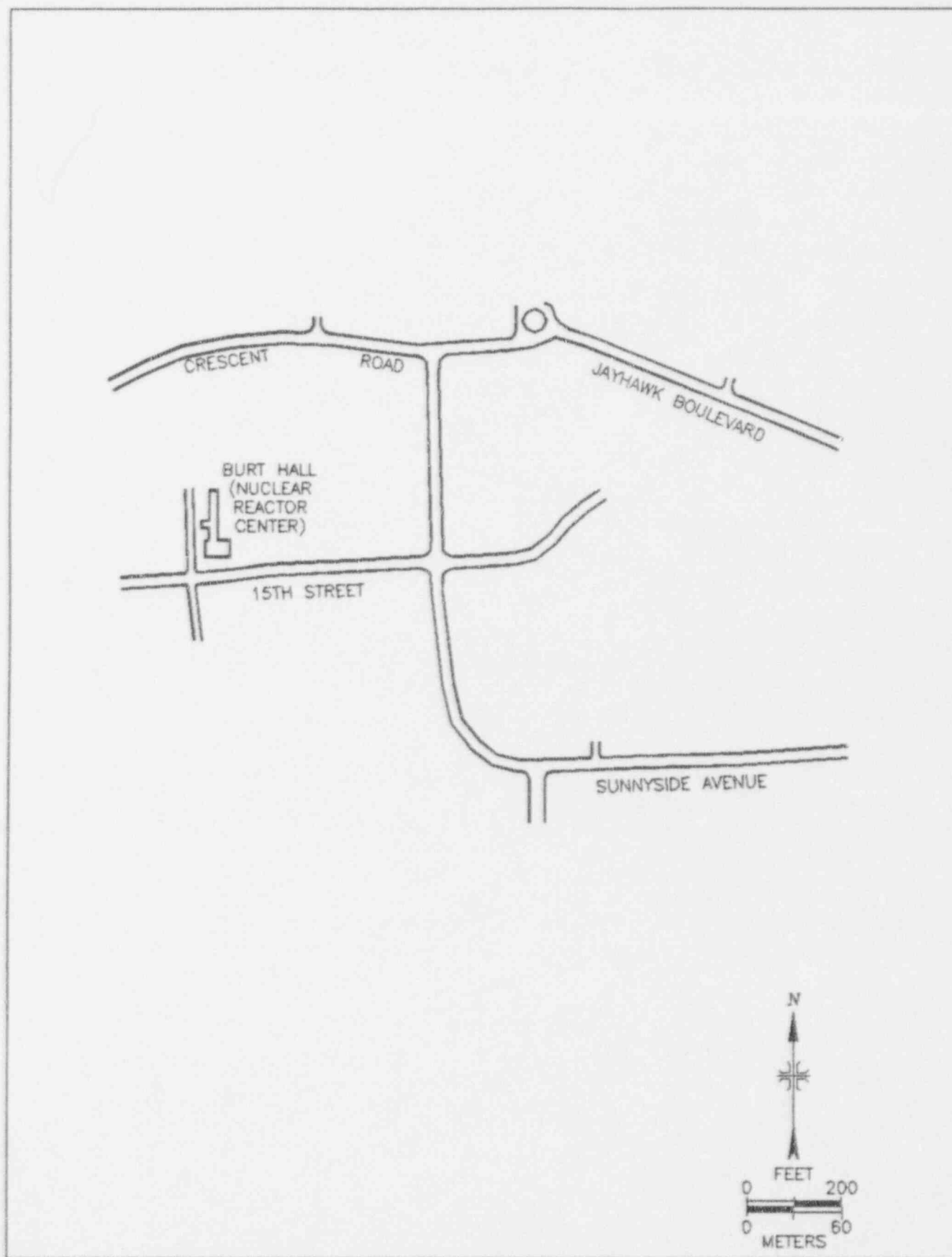


FIGURE 2: Location of Burt Hall (the Former Nuclear Reactor Center) on the Campus of the University of Kansas

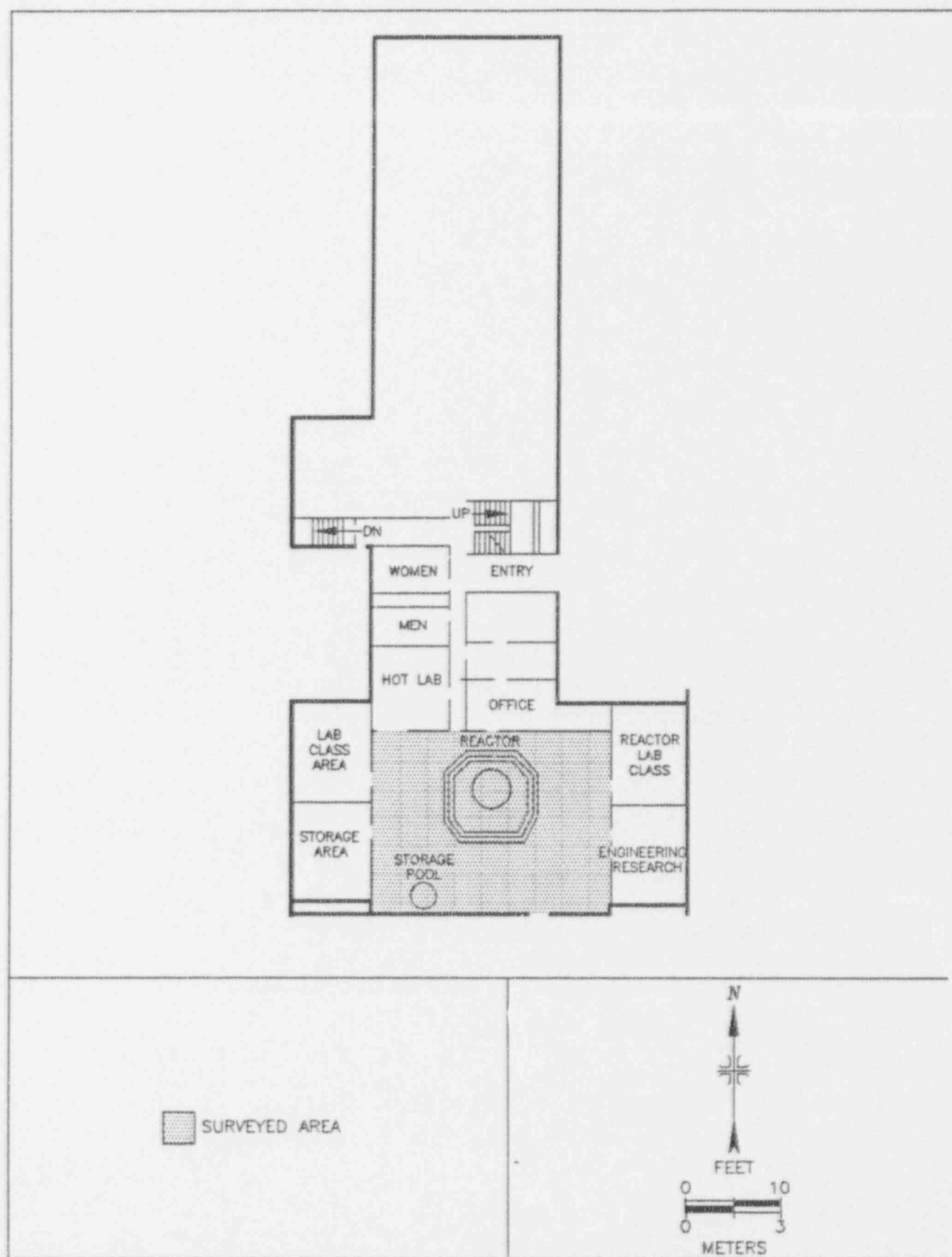


FIGURE 3: Burt Hall, First Floor – Location of the Former Training Reactor Facility

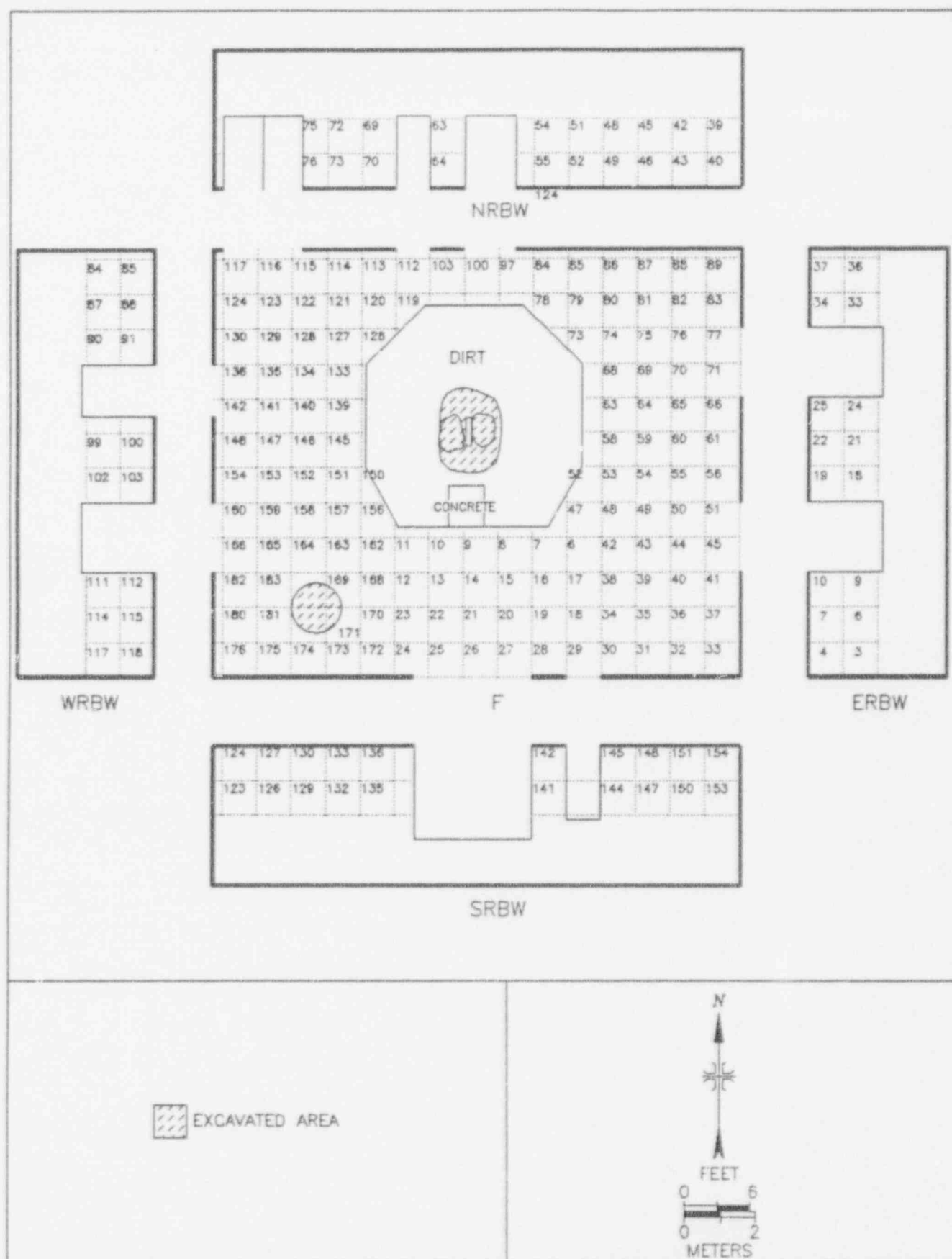


FIGURE 4: Reactor Room - Reference Grid System

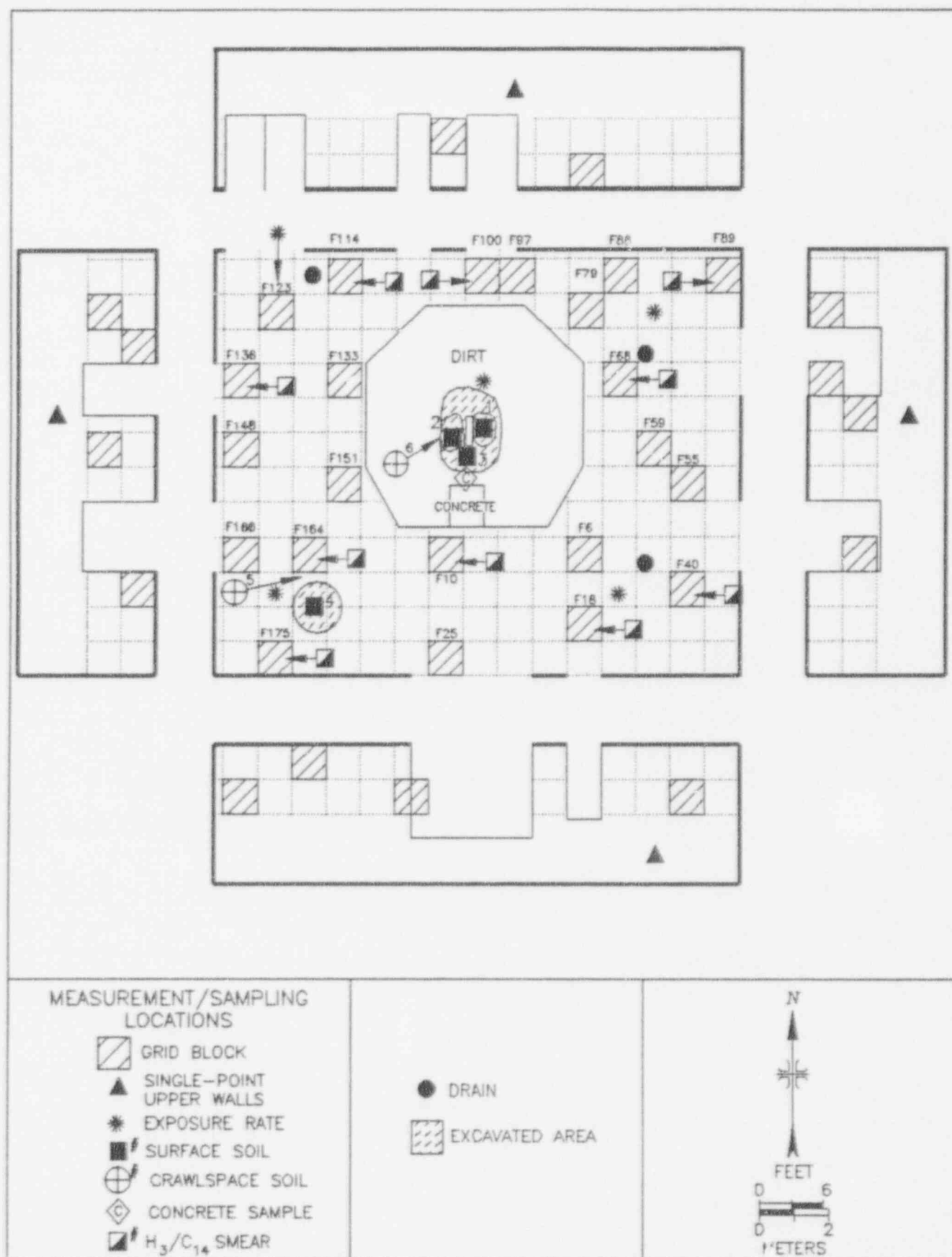


FIGURE 5: Reactor Room — Measurement and Sampling Locations

TABLE 1

EXPOSURE RATE MEASUREMENTS
UNIVERSITY OF KANSAS TRAINING REACTOR
UNIVERSITY OF KANSAS
LAWRENCE, KANSAS

Location	Exposure Rate (uR/h)
Facility Exposure Rates	
Reactor Room, Grid Block F38	12
Reactor Room, Grid Block F81	13
Reactor Room, Grid Block F116	11
Reactor Room, Grid Block F183	12
Reactor Room, Pit Area	11
Engineering Research Lab	11
Hallway adjacent to Hot Lab	13
Background Exposure Rates	
Room 200, Second Floor, Burt Hall North End	12
Room 200, Second Floor, Burt Hall South End	11
Room 201, Second Floor, Burt Hall	13

TABLE 2
RADIONUCLIDE CONCENTRATIONS
IN
MISCELLANEOUS SAMPLES
UNIVERSITY OF KANSAS TRAINING REACTOR
UNIVERSITY OF KANSAS
LAWRENCE, KANSAS

Location ^a	Radionuclide Concentrations (pCi/g) ^b			
	Co-60	Eu-152	U-235	U-238
#1-East Excavation Pit	0.1 ± 0.1	0.8 ± 0.2	0.1 ± 0.1	0.4 ± 0.5
#2-West Excavation Pit	<0.1	0.3 ± 0.1	0.1 ± 0.1	1.1 ± 0.7
#3-South End Dividing Wall of Excavation	<0.1	0.6 ± 0.2	0.1 ± 0.1	0.5 ± 0.4
#4-Center of Demineralizing Pit	<0.1	<0.2	0.1 ± 0.1	0.8 ± 0.7
#5-Southwest Corner of Crawlspace	<0.1	<0.2	0.1 ± 0.1	1.4 ± 0.8
#6-West Foundation of Crawlspace	<0.1	<0.2	0.1 ± 0.1	1.2 ± 0.7
Concrete	<0.1	0.7 ± 0.3	0.1 ± 0.1	1.0 ± 0.5

^aRefer to Figure 4.

^bUncertainties represent the 95% confidence level, based only on counting statistics.

REFERENCES

1. University of Kansas, Lawrence, Kansas, "Final Report for Kansas University Training Reactor Decommissioning", December 8, 1992.
2. Oak Ridge Institute for Science and Education, "Confirmatory Radiological Survey Plan for the University of Kansas Training Reactor, Lawrence, Kansas", March 25, 1993.
3. Letter from A. Jaberaboansari (ORISE) to B. Murray (NRC Region IV), Reference: "Final Report for Kansas University Training Reactor Decommissioning," March 8, 1993.
4. Letter from J. Stevens (CWM) to M. Lemon (KU), dated March 23, 1993.
5. Letter from M. Lemon (KU), provided to W. Holley (NRC) and A. Jaberaboansari (ORISE), Reference: "Clarifications, Corrections, and Additional Documentation in Response to Questions and Comments by ORISE/NRC", April 8, 1993.
6. U.S. Nuclear Regulatory Commission, "Termination of Operating Licenses for Nuclear Reactors," Regulatory Guide 1.86, Washington D.C., June 1974.
7. U.S. Nuclear Regulatory Commission, "Disposal or On-site Storage of Thorium and Uranium Wastes from Past Operations," 46 FR 52061, Washington, D.C., October 23, 1981.
8. U.S. Nuclear Regulatory Commission, Office of Nuclear Material Safety and Safeguards, "Review Plan: Evaluating Decommissioning Plans for Licenses Under 10 CFR Parts 30, 40, and 70," Washington, D.C. 1991.

APPENDIX A
MAJOR INSTRUMENTATION

APPENDIX A

MAJOR INSTRUMENTATION

The display of a specific product is not to be construed as an endorsement of the product or its manufacturer by the authors or their employers.

DIRECT RADIATION MEASUREMENT

Instruments

Eberline Pulse Ratemeter
Model PRM-6
(Eberline, Santa Fe, NM)

Eberline "Rascal" Ratemeter-Scaler
Model PRS-1
(Eberline, Santa Fe, NM)

Ludlum Floor Monitor
Model 239-1
(Ludlum Measurements, Inc.,
Sweetwater, TX)

Ludlum Ratemeter-Scaler
Model 2221
(Ludlum Measurements, Inc.,
Sweetwater, TX)

Detectors

Eberline GM Detector
Model HP-260
Effective Area, 15.5 cm²
(Eberline, Santa Fe, NM)

Eberline ZnS Scintillation Detector
Model AC-3-7
Effective Area, 59 cm²
(Eberline, Santa Fe, NM)

Ludlum Gas Proportional Detector
Model 43-37
Effective Area, 550 cm²
(Ludlum Measurements, Inc.,
Sweetwater, TX)

Ludlum Gas Proportional Detector
Model 43-68
Effective Area, 100 cm²
(Ludlum Measurements, Inc.,
Sweetwater, TX)

Reuter-Stokes Pressurized Ionization Chamber
Model RSS-i11
(Reuter-Stokes, Cleveland, OH)

Victoreen NaI Scintillation Detector
Model 489-55
3.2 cm x 3.8 cm Crystal
(Victoreen, Cleveland, OH)

LABORATORY ANALYTICAL INSTRUMENTATION

High Purity Extended Range Intrinsic Detectors
Model No: ERVDS30-25195
(Tennelec, Oak Ridge, TN)
Used in conjunction with:
Lead Shield Model G-11
(Nuclear Lead, Oak Ridge, TN) and
Multichannel Analyzer
3100 Vax Workstation
(Canberra, Meriden, CT)

High-Purity Germanium Detector
Model GMX-23195-S, 23% Eff.
(EG&G ORTEC, Oak Ridge, TN)
Used in conjunction with:
Lead Shield Model G-16
(Gamma Products, Palos Hills, IL) and
Multichannel Analyzer
3100 Vax Workstation
(Canberra, Meriden, CT)

Low Background Gas Proportional Counter
Model LB-5100-W
(Oxford, Oak Ridge, TN)

Tri-Carb Liquid Scintillation Analyzer
Model 1900CA
(Packard Instrument Co., Meriden, CT)

APPENDIX B
SURVEY AND ANALYTICAL PROCEDURES

APPENDIX B

SURVEY AND ANALYTICAL PROCEDURES

SURVEY PROCEDURES

Surface Scans

Surface scans were performed by passing the probes slowly over the surface; the distance between the probe and the surface was maintained at a minimum - nominally about 1 cm. A large surface area, gas proportional floor monitor was used to scan the floors of the surveyed areas. Other surfaces were scanned using small area (100 cm²) hand-held detectors. Identification of elevated levels was based on increases in the audible signal from the recording and/or indicating instrument. Combinations of detectors and instruments used for the scans were:

Alpha-Beta	—	gas proportional detector with ratemeter-scaler
Gamma	—	NaI scintillation detector with ratemeter

Surface Activity Measurements

Measurements of total alpha and beta activity levels were performed using ZnS scintillation and GM detectors with ratemeters-scalers.

Count rates (cpm), which were integrated over 0.5 minute in a static position, were converted to activity levels (dpm/100 cm²) by dividing the net rate by the 4π efficiency and correcting for the active area of the detector. The alpha activity background count rates for the ZnS scintillation detectors averaged 1 cpm for each detector. Alpha efficiency factors ranged from 0.18 - 0.19 for the ZnS scintillation detectors. The beta activity background count rates for the GM detectors averaged 57 cpm. Beta efficiency factors ranged from 0.15 - 0.17 for the GM

detector. The effective windows for the ZnS scintillation and GM detectors were 59 cm² and 15.5 cm², respectively.

Removable Activity Measurements

Removable activity levels were determined using numbered filter paper disks, 47 mm in diameter. Moderate pressure was applied to the smear and approximately 100 cm² of the surface was wiped. Smears were placed in labeled envelopes with the location and other pertinent information recorded. At some measurement locations, smear samples for H-3/C-14 analysis were obtained.

Exposure Rate Measurements

Measurements of gamma exposure rates were performed at 1 m above surface using a pressurized ionization chamber (PIC).

Miscellaneous Samples

Soil Sampling

Approximately 1 kg of soil was collected at each sample location. Collected samples were placed in a plastic bag, sealed, and labeled in accordance with ESSAP survey procedures.

Concrete Sampling

The concrete sample was taken by chipping material from approximately 100 cm² of surface. The sample was placed in a plastic bag, sealed, and labeled in accordance with ESSAP survey procedures.

ANALYTICAL PROCEDURES

Removable Activity

Gross Alpha/Beta

Smears were counted on a low background gas proportional system for gross alpha and gross beta activity.

Liquid Scintillation

Smears were counted in a liquid scintillation counter for low-energy beta activity to determine H-3 and C-14 activity.

Miscellaneous Samples

Gamma Spectrometry

Solid Samples

Samples of solid material (soil and construction material) were dried, mixed, crushed, and/or homogenized as necessary, and a portion sealed in 0.5-liter Marinelli beaker or other appropriate container. The quantity placed in the beaker was chosen to reproduce the calibrated counting geometry. Net material weights were determined and the samples counted using intrinsic germanium detectors coupled to a pulse height analyzer system. Background and Compton stripping, peak search, peak identification, and concentration calculations were performed using the computer capabilities inherent in the analyzer system. Energy peaks used for determination of radionuclides of concern are:

Co-60	1.173 MeV
Eu-152	0.344 MeV

U-235	0.186 MeV
U-238	0.063 MeV from Th-234*

*Secular equilibrium assumed.

Spectra were also reviewed for other identifiable photopeaks.

UNCERTAINTIES AND DETECTION LIMITS

The uncertainties associated with the analytical data presented in the tables of this report represent the 95% confidence level for that data. These uncertainties were calculated based on both the gross sample count levels and the associated background count levels. Additional uncertainties, associated with sampling and measurement procedures, have not been propagated into the data presented in this report.

Detection limits, referred to as minimum detectable activity (MDA), were based on 2.71 plus 4.66 times the standard deviation of the background count. When the activity was determined to be less than the MDA of the measurement procedure, the result was reported as less than MDA. Because of variations in background levels, measurement efficiencies, and contributions from other radionuclide in samples, the detection limits differ from sample to sample and instrument to instrument.

CALIBRATION AND QUALITY ASSURANCE

Analytical and field survey activities were conducted in accordance with procedures from the following ESSAP documents:

- Survey Procedures Manual, Revision 7 (May 1992)
- Laboratory Procedures Manual, Revision 7 (April 1992)
- Quality Assurance Manual, Revision 5 (May 1992)

The procedures contained in these manuals were developed to meet the requirements of DOE Order 5700.6C and ASME NQA-1 for Quality Assurance and contain measures to assess processes during their performance.

Calibration of all field and laboratory instrumentation was based on standards/sources, traceable to NIST, when such standards/sources were available. In cases where they were not available, standards of an industry recognized organization was used. Calibration of pressurized ionization chambers was performed by the manufacturer.

Quality control procedures include:

- Daily instrument background and check-source measurements to confirm that equipment operation is within acceptable statistical fluctuations.
- Participation in EPA and EML laboratory Quality Assurance Programs.
- Training and certification of all individuals performing procedures.
- Periodic internal and external audits.

APPENDIX C

REGULATORY GUIDE 1.86, TERMINATION OF OPERATING
LICENSES FOR NUCLEAR REACTORS

AND

GUIDELINES FOR RESIDUAL CONCENTRATIONS OF
THORIUM AND URANIUM WASTES IN SOIL

REGULATORY GUIDE

DIRECTORATE OF REGULATORY STANDARDS

REGULATORY GUIDE 1.86

TERMINATION OF OPERATING LICENSES FOR NUCLEAR REACTORS

A. INTRODUCTION

Section 50.51, "Duration of license, renewal," of 10 CFR Part 50, "Licensing of Production and Utilization Facilities," requires that each license to operate a production and utilization facility be issued for a specified duration. Upon expiration of the specified period, the license may be either renewed or terminated by the Commission. Section 50.82, "Applications for termination of licenses," specifies the requirements that must be satisfied to terminate an operating license, including the requirement that the dismantlement of the facility and disposal of the component parts not be inimical to the common defense and security or to the health and safety of the public. This guide describes methods and procedures considered acceptable by the Regulatory staff for the termination of operating licenses for nuclear reactors. The advisory Committee on Reactor Safeguards has been consulted concerning this guide and has concurred in the regulatory position.

B. DISCUSSION

When a licensee decides to terminate his nuclear reactor operating license, he may, as a first step in the process, request that his operating license be amended to restrict him to possess but not operate the facility. The advantage to the licensee of converting to such a possession-only license is reduced surveillance requirements in that periodic surveillance of equipment important to the safety of reactor operation is no longer required. Once this possession-only license is issued, reactor operation is not permitted. Other activities from the reactor and placing it in storage (either onsite or offsite) may be continued.

A licensee having a possession-only license must retain, with the Part 50 license, authorization for special nuclear material (10 CFR Part, 70, "Special Nuclear Material"), byproduct material (10 CFR Part 30, "Rules of General Applicability to Licensing of Byproduct Material"), and source material (10 CFR Part 40, "Licensing of Source Material"), until the fuel, radioactive components, and sources are removed from the facility. Appropriate administrative controls and facility requirements are imposed by the Part 50 license and the technical specifications to assure that proper surveillance is performed and that the reactor facility is maintained in a safe condition and not operated.

A possession-only license permits various options and procedures for decommissioning, such as mothballing, entombment, or dismantling. The requirements imposed depend on the option selected.

Section 50.82 provides that the licensee may dismantle and dispose of the component parts of a nuclear reactor in accordance with existing regulations. For research reactors and critical facilities, this has usually meant the disassembly of a reactor and its shipment organization for further use. The site from which a reactor has been removed must be decontaminated, as necessary, and inspected by the Commission to determine whether unrestricted access can be approved. In the case of nuclear power reactors, dismantling has usually been accomplished by shipping fuel offsite, making the reactor inoperable, and disposing of some of the radioactive components.

USAEC REGULATORY GUIDES

Regulatory Guides are issued to describe and make available to the public methods acceptable to the AEC regulatory staff of implementing specific parts of the Commission's regulations, to originate techniques used by the staff in evaluating specific problems or postulated accidents, or to provide guidance to applicants. Regulatory Guides are not substitutes for regulations and compliance with them is not required. Methods and solutions different from those set out in the guides will be acceptable if they provide a basis for the findings requisite to the issuance or continuance of a permit or license by the Commission.

Published guides will be revised periodically, as appropriate, to accommodate comments and to reflect new information or experience.

Copies of published guides may be obtained by request indicating the division desired to the U.S. Atomic Energy Commission, Washington, D.C. 20545. Attention: Director of Regulatory Standards. Comments and suggestions for improvements in these guides are encouraged and should be sent to the Secretary of the Commission, U.S. Atomic Energy Commission, Washington, D.C. 20545. Attention: Chief, Public Proceedings Staff.

The guides are issued in the following ten broad divisions:

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| 1. Power Reactors | 6. Products |
| 2. Research and Test Reactors | 7. Transportation |
| 3. Fuels and Materials Facilities | 8. Occupational Health |
| 4. Environmental and Siting | 9. Antitrust Review |
| 5. Materials and Plant Protection | 10. General |

Radioactive components may be either shipped off-site for burial at an authorized burial ground or secured on the site. Those radioactive materials remaining on the site must be isolated from the public by physical barriers or other means to prevent public access to hazardous levels of radiation. Surveillance is necessary to assure the long term integrity of the barriers. The amount of surveillance required depends upon (1) the potential hazard to the health and safety of the public from radioactive material remaining on the site and (2) the integrity of the physical barriers. Before areas may be released for unrestricted use, they must have been decontaminated or the radioactivity must have decayed to less than prescribed limits (Table 1).

The hazard associated with the returned facility is evaluated by considering the amount and type of remaining contamination, the degree of confinement of the remaining radioactive materials, the physical security provided by the confinement, the susceptibility to release of radiation as a result of natural phenomena, and the duration of required surveillance.

C. REGULATORY POSITION

1. APPLICATION FOR A LICENSE TO POSSESS BUT NOT OPERATE (POSSESSION-ONLY LICENSE)

A request to amend an operating license to a possession-only license should be made to the Director of Licensing, U.S. Atomic Energy Commission, Washington, D.C. 20545. The request should include the following information:

- a. A description of the current status of the facility.
- b. A description of measures that will be taken to prevent criticality or reactivity changes and to minimize releases of radioactivity from the facility.
- c. Any proposed changes to the technical specifications that reflect the possession-only facility status and the necessary disassembly/retirement activities to be performed.
- d. A safety analysis of both the activities to be accomplished and the proposed changes to the technical specifications.
- e. An inventory of activated materials and their location in the facility.

2. ALTERNATIVES FOR REACTOR RETIREMENT

Four alternatives for retirement of nuclear reactor facilities are considered acceptable by the Regulatory staff. These are:

a. **Mothballing.** Mothballing of a nuclear reactor facility consists of putting the facility in a state of protective storage. In general, the facility may be left intact except that all fuel assemblies and the radioactive fluids and waste should be removed from the site. Adequate radiation monitoring, environmental surveillance, and appropriate security procedures should be established under a possession-only license to ensure that the health and safety of the public is not endangered.

b. **In-Place Entombment.** In-place entombment consists of sealing all the remaining highly radioactive or contaminated components (e.g., the pressure vessel and reactor internals) within a structure integral with the biological shield after having all fuel assemblies, radioactive fluids and wastes, and certain selected components shipped offsite. The structure should provide integrity over the period of time in which significant quantities (greater than Table 1 levels) of radioactivity remain with the material in the entombment. An appropriate and continuing surveillance program should be established under a possession-only license.

c. **Removal of Radioactive.** Components and Dismantling. All fuel assemblies, radioactive fluids and waste, and other materials having activities above accepted unrestricted activity levels (Table 1) should be removed from the site. The facility owner may then have unrestricted use of the site with no requirement for a license. If the facility owner so desires, the remainder of the reactor facility may be dismantled and all vestiges removed and disposed of.

d. **Conversion to a New Nuclear System or a Fossil Fuel System.** This alternative, which applies only to nuclear power plants, utilizes the existing turbine system with a new steam supply system. The original nuclear steam supply system should be separated from the electric generating system and disposed of in accordance with one of the previous three retirement alternatives.

3. SURVEILLANCE AND SECURITY FOR THE RETIREMENT ALTERNATIVES WHOSE FINAL STATUS REQUIRES A POSSESSION-ONLY LICENSE

A facility which has been licensed under a possession-only license may contain a significant amount of radioactivity in the form of activated and

contaminated hardware and structural materials. Surveillance and commensurate security should be provided to assure that the public health and safety are not endangered.

a. Physical security to prevent inadvertent exposure of personnel should be provided by multiple locked barriers. The presence of these barriers should make it extremely difficult for an unauthorized person to gain access to areas where radiation or contamination levels exceed those specified in Regulatory Position C.4. To prevent inadvertent exposure, radiation areas above 5 mR/hr, such as near the activated primary system of a power plant, should be appropriately marked and should not be accessible except by cutting of welded closures or the disassembly and removal of substantial structures and/or shielding material. Means such as a remote-readout intrusion alarm system should be provided to indicate to designated personnel when a physical barrier is penetrated. Security personnel that provide access control to the facility may be used instead of the physical barriers and the intrusion alarm systems.

b. The physical barriers to unauthorized entrance into the facility, e.g., fences, buildings, welded doors, and access openings, should be inspected at least quarterly to assure that these barriers have not deteriorated and that locks and locking apparatus are intact.

c. A facility radiation survey should be performed at least quarterly to verify that no radioactive material is escaping or being transported through the containment barriers in the facility. Sampling should be done along the most probable path by which radioactive material such as that stored in the inner containment regions could be transported to the outer regions of the facility and ultimately to the environs.

d. An environmental radiation survey should be performed at least semiannually to verify that no significant amounts of radiation have been released to the environment from the facility. Samples such as soil, vegetation, and water should be taken at locations for which statistical data has been established during reactor operations.

e. A site representative should be designated to be responsible for controlling authorized access into and movement within the facility.

f. Administrative procedures should be established for the notification and reporting of abnormal occurrences such as (1) the entrance of an unauthorized person or persons into the facility and (2) a significant change in the radiation or contamination levels in the facility or the offsite environment.

g. The following reports should be made:

(1) An annual report to the Director of Licensing, U.S. Atomic Energy Commission, Washington, D.C. 20545, describing the results of the environmental and facility radiation surveys, the status of the facility, and an evaluation of the performance of security and surveillance measures.

(2) An abnormal occurrence report to the Regulatory Operations Regional Office by telephone within 24 hours of discovery of an abnormal occurrence. The abnormal occurrence will also be reported in the annual report described in the preceding item.

h. Records or logs relative to the following items should be kept and retained until the license is terminated, after which they must be stored with other plant records:

(1) Environmental surveys,

(2) Facility radiation surveys,

(3) Inspections of the physical barriers, and

(4) Abnormal occurrences.

4. DECONTAMINATION FOR RELEASE FOR UNRESTRICTED USE

If it is desired to terminate a license and to eliminate any further surveillance requirements, the facility should be sufficiently decontaminated to prevent risk to the public health and safety. After the decontamination is satisfactorily accomplished and the site inspected by the Commission, the Commission may authorize the license to be terminated and the facility abandoned or released for unrestricted use. The licensee should perform the decontamination using the following guidelines:

a. The licensee should make a reasonable effort to eliminate residual contamination.

b. No covering should be applied to radioactive surfaces of equipment or structures by paint, plating, or other covering material until it is known that contamination levels (determined by a survey and documented) are below the limits specified in Table 1. In addition, a reasonable effort should be made (and documented) to further minimize contamination prior to any such covering.

c. The radioactivity of the interior surfaces of pipes, drain lines, or ductwork should be determined

by making measurements at all traps and other appropriate access points, provided contamination at these locations is likely to be representative of contamination on the interior of the pipes, drain lines, or ductwork. Surfaces of premises, equipment, or scrap which are likely to be contaminated but are of such size, construction, or location as to make the surface inaccessible for purposes of measurement should be assumed to be contaminated in excess of the permissible radiation limits.

d. Upon request, the Commission may authorize a licensee to relinquish possession or control of premises, equipment, or scrap having surfaces contaminated in excess of the limits specified. This may include, but is not limited to, special circumstances such as the transfer of premises to another licensed organization that will continue to work with radioactive materials. Requests for such authorization should provide:

(1) Detailed, specific information describing the premises, equipment, scrap, and radioactive contaminants and the nature, extent, and degree of residual surface contamination.

(2) A detailed health and safety analysis indicating that the residual amounts of materials on surface areas, together with other considerations such as the prospective use of the premises, equipment, or scrap, are unlikely to result in an unreasonable risk to the health and safety of the public.

e. Prior to release of the premises for unrestricted use, the licensee should make a comprehensive radiation survey establishing that contamination is within the limits specified in Table 1. A survey report should be filed with the Director of Licensing, U.S. Atomic Energy Commission, Washington, D.C. 20545, with a copy to the Director of the Regulatory Operations regional Office having jurisdiction. The report should be filed at least 30 days prior to the planned date of abandonment. The survey report should:

(1) Identify the premises;

(2) Show that reasonable effort has been made to reduce residual contamination to as low as practicable levels;

(3) Describe the scope of the survey and the general procedures followed; and

(4) State the finding of the survey in units specified in Table 1.

After review of the report, the Commission may inspect the facilities to confirm the survey prior to granting approval for abandonment.

5. REACTOR RETIREMENT PROCEDURES

As indicated in Regulatory Position C.2, several alternatives are acceptable for reactor facility retirement. If minor disassembly or "mothballing" is planned, this could be done by the existing operating and maintenance procedures under the license in effect. Any planned actions involving an unreviewed safety question or a change in the technical specifications should be reviewed and approved in accordance with the requirements of 10 CFR § 50.59.

If major structural changes to radioactive components of the facility are planned, such as removal of the pressure vessel or major components of the primary system, a dismantlement plan including the information required by § 50.82 should be submitted to the Commission. A dismantlement plan should be submitted for all the alternatives of Regulatory Position C.2 except mothballing. However, minor disassembly activities may still be performed in the absence of such a plan, provided they are permitted by existing operating and maintenance procedures. A dismantlement plan should include the following:

a. A description of the ultimate status of the facility

b. A description of the dismantling activities and the precautions to be taken.

c. A safety analysis of the dismantling activities including any effluents which may be released.

d. A safety analysis of the facility in its ultimate status.

Upon satisfactory review and approval of the dismantling plan, a dismantling order is issued by the Commission in accordance with § 50.82. When dismantling is completed and the Commission has been notified by letter, the appropriate Regulatory Operations Regional Office inspects the facility and verifies completion in accordance with the dismantlement plan. If residual radiation levels do not exceed the values in Table 1, the Commission may terminate the license. If possession-only license under which the dismantling activities have been conducted or, as an alternative, may make application to the State (if an Agreement State) for a byproduct materials license.

TABLE 1
ACCEPTABLE SURFACE CONTAMINATION LEVELS

Nuclide ^a	Average ^{b,c}	Maximum ^{b,d}	Removable ^{b,e}
U-nat, U-235, U-238, and associated decay products	5,000 dpm α /100 cm ²	15,000 dpm α /100 cm ²	1,000 dpm α /100 cm ²
Transuranics, Ra-226, Ra-228, Th-230, Th-228, Pa-231, Ac-227, I-125, I-129	100 dpm/100 cm ²	300 dpm/100 cm ²	20 dpm/100 cm ²
Th-nat, Th-232, Sr-90, Ra-223, Ra-224, U-232, I-126, I-131, I-133	1,000 dpm/100 cm ²	3,000 dpm/100 cm ²	200 dpm/100 cm ²
Beta-gamma emitters (nuclides with decay modes other than alpha emission or spontaneous fission) except Sr-90 and others noted above.	5,000 dpm $\beta\gamma$ /100 cm ²	15,000 dpm $\beta\gamma$ /100 cm ²	1,000 dpm $\beta\gamma$ /100 cm ²

^aWhere surface contamination by both alpha- and beta-gamma-emitting nuclides exists, the limits established for alpha- and beta- gamma-emitting nuclides should apply independently.

^bAs used in this table, dpm (disintegrations per minute) means the rate of emission by radioactive material as determined by correcting the counts per minute observed by an appropriate detector for background, efficiency, and geometric factors associated with the instrumentation.

^cMeasurements of average contaminant should not be averaged over more than 1 square meter. For objects of less surface area, the average should be derived for each such object.

^dThe maximum contamination level applies to an area of not more than 100 cm².

^eThe amount of removable radioactive material per 100 cm² of surface area should be determined by wiping that area with dry filter or soft absorbent paper, applying moderate pressure, and assessing the amount of radioactive material on the wipe with an appropriate instrument of known efficiency. When removable contamination on objects of less surface area is determined, the pertinent levels should be reduced proportionally and the entire surface should be wiped.

Guidelines for Residual Concentrations of Thorium and Uranium Wastes in Soil

On October 23, 1981, the Nuclear Regulatory Commission published in the Federal register a notice of Branch Technical Position on "Disposal or Onsite Storage of Thorium and Uranium Wastes from Past Operations." This document established guidelines for concentrations of uranium and thorium in soil, that will limit maximum radiation received by the public under various conditions of future land usage. These concentrations are as follows:

Material	Maximum Concentrations (pCi/g) for various options			
	1 ^a	2 ^b	3 ^c	4 ^d
Natural Thorium (Th-232 + Th-228) with daughters present and in equilibrium	10	50	--	500
Natural Uranium (U-238 + U-234) with daughters present and in equilibrium	10	--	40	200
Depleted Uranium:				
Soluble	35	100	--	1,000
Insoluble	35	300	--	3,000
Enriched Uranium:				
Soluble	30	100	--	1,000
Insoluble	30	250	--	2,500

^aBased on EPA cleanup standards which limit radiation to 1 mrad/yr to lung and 3 mrad/yr to bone from ingestion and inhalation and 10 μ R/h above background from direct external exposure.

^bBased on limiting individual dose to 170 mrem/yr.

^cBased on limiting equivalent exposure to 0.02 working level or less.

^dBased on limiting individual dose to 500 mrem/yr and in case of natural uranium, limiting exposure to 0.02 working level or less.