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J. T. Beckham, Jr.
Vice President - Nuclear
Hatch Project



August 10, 1993

Docket No. 50-321

HL-3421
005945

U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, D.C. 20555

Edwin I. Hatch Nuclear Plant - Unit 1
Inservice Inspection Associated With the
Spring 1993 Maintenance/Refueling Outage

Gentlemen:

In accordance with the Requirements of Article IWA-6000 of the American Society of Mechanical Engineers (ASME) Code, Section XI, the Owners' Data Report for inservice inspection (form NIS-1) for the inservice inspection activities conducted at Plant Hatch Unit 1 during the Spring 1993 maintenance/refueling outage, is enclosed.

In addition to the inspections required by the code, Georgia Power Company (GPC) has performed several inspections not specifically required by the ASME Code on selected Class 1, 2, and 3 components. The code and augmented inspection performed at Unit 1 are summarized below and reported in the Owners' Data Report.

- Ultrasonic examinations of austenitic stainless steel piping welds in the primary coolant pressure boundary per Generic Letter 88-01 and NUREG-0313, Revision 2. The results are provided in the enclosure under Class 1 examinations.
- Ultrasonic thickness measurements were performed on selected components in the extraction steam and condensate/feedwater system piping per GPC's ongoing erosion/corrosion program. A portion of these components was selected due to their similarity in design and operating conditions to components involved with the pipe break incident at Plant Surry.
- Ultrasonic examination of seven welds in the Reactor Water Cleanup (RWCU) piping were performed per commitments to the NRC related to NUREG-0313.

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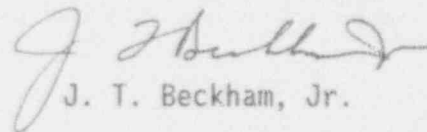
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- The core spray sparger and associated piping were visually examined per IE Bulletin 80-13.
- Both shroud support access hole covers were removed and replaced with bolted covers.
- The replacement, testing, and examination of reactor pressure vessel N11B instrument nozzle piping is documented in the enclosure under repairs and replacements.

Sincerely,


J. T. Beckham, Jr.

JKB/cr

Enclosure: Owners' Data Report for Inservice Inspection -
Edwin I. Hatch Nuclear Plant Unit 1 -
March 1993 - May 1993

cc: Georgia Power Company
Mr. H. L. Sumner, General Manager - Nuclear Plant
NORMS

U.S. Nuclear Regulatory Commission, Washington, D.C.
Mr. K. Jabbour, Licensing Project Manager - Hatch

U.S. Nuclear Regulatory Commission, Region II
Mr. S. D. Ebnetter, Regional Administrator
Mr. L. D. Wert, Senior Resident Inspector - Hatch

OWNER'S DATA REPORT

FOR

INSERVICE INSPECTION

EDWIN I. HATCH NUCLEAR PLANT

UNIT 1

MARCH 1993 - MAY 1993

PREPARED BY:

Robert W. Healy