



Northern States Power Company

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July 31, 1990

10 CFR Part 50
Section 50.55(g)

Director of Nuclear Reactor Regulation
US Nuclear Regulatory Commission
Attn: Document Control Desk
Washington DC 20555

PRAIRIE ISLAND NUCLEAR GENERATING PLANT
Docket No. 50-282 License No. DPR-42
50-306 DPR-60

Revision No. 2 to the ASME Code Section XI
Inspection and Testing Program

Attached you will find a copy of Revision No. 2 to the Prairie Island Code Section XI Inservice Inspection and Testing Program Manual. This is a revision to our Inservice Inspection and Testing program submitted to the Commission on December 22, 1983 covering the second ten-year interval of operation of the Prairie Island plant.

NRC Staff review and approval is requested for revised Relief Request No. 66 for Unit 2 in accordance with 10 CFR Part 50, Section 50.55(g). The change to Unit 2 Request for Relief No. 66 now is the same as Unit 1 Request for Relief No. 66.

Request for Relief No. 67 is hereby withdrawn from both units. Request for Relief No. 67 is not needed since the exemption criteria excludes "components and their connection in piping on 1 inch, nominal pipe size and smaller." Request for Relief No. 67 was written for the Excess Letdown Heat Exchanger nozzles which are 3/4 inch.

Also attached are instructions for entering the page revisions. Please contact us if you have any questions related to this revision.

Thomas M Parker
Manager
Nuclear Support Services

c: Regional Administrator-III, NRC
NRR Project Manager, NRC
NRC Resident Inspector, NRC
State of Minnesota
Hartford Insurance
G Charnoff

Attachments:

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PDR ADOCK 05000282
Q PIC

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Instructions for Entering

1. File Cover Letter Separately.
2. Replace Review and Approval Page with the attached page.
3. Insert pages in the ISI/IST Program Manual as follows:

REMOVE & DISCARD

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1.5-55
2.1.1-9
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2.5-41
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INSERT ATTACHED REVISED PAGES

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1.5-1

2.1.1-9
2.5-1
2.5-41

NOTE: Use the "Record of Revisions" pages ii and iii to verify your copy is complete and up-to-date.