

**Detroit
Edison**

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May 26, 1982
EF2-58,072

Mr. James G. Keppler, Regional Administrator
Region III
U.S. Nuclear Regulatory Commission
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Subject: Final Report of 10CFR50.55(e) Item on Defective GE-I&SE Welds (#31)

Dear Mr. Keppler:

This is Detroit Edison's final report on the defective GE-I&SE welds problem. The problem was originally reported to Mr. P.A. Barrett of NRC Region III by Detroit Edison's Mr. T.A. Alessi, Director-Project Quality Assurance on October 24, 1980.

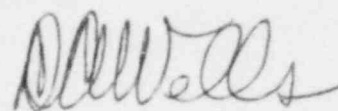
At that time, a review of nineteen (19) radiographs in the G-33 system, which is a drain line to the reactor vessel, revealed problems with seven (7) out of the nineteen (19) welds. These radiographs were previously accepted by a contractor that had since left the site.

Following an investigation, it was determined that additional defects had been noted in reviewing radiographs of other previously accepted GE-I&SE welds. The welds were jet pump diffuser to adapter welds and safe end modification welds.

Repair work on the defective welds has been completed. The welds are now acceptable.

If you have questions concerning this matter, please contact Mr. H.A. Walker, Supervisor-Construction Quality Assurance.

Very truly yours,



DAW/HAW/cp

cc: Mr. Richard DeYoung, Director
Office of Inspection and Enforcement
Division of Reactor Inspection Programs
U.S. Nuclear Regulatory Commission

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