



CUSTOM METAL FABRICATION

June 9, 1982

U.S.N.R.C. Regional III Office
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Attn: Mr. J.G. Keppler

Re: Possible Deffective Curtain Type Fire
Dampers as furnished to Zack Company by
American Warming and Ventilating Inc.


Subject: Reportable 10 CFR Part 21

Gentlemen:

Zack Company received the attached letter dated June 2, 1982
from American Warming and Ventilating Inc. on June 8, 1982,
in regards to a possible discrepancy in Curtain Type Fire
Dampers 18" wide and narrower.

Zack Company has commenced inspections of listed fire dampers.
We will issue a formal report as to the findings/discrepancies
found at completion of the investigation.

Yours very truly,


Martin L. Skates

MLS/lf
encl.

CC: T. Quaka - CECO QA
C.Z. DeZutel
J.C. DeZutel
D. Malzahn
C. Baumgardner
C. Eichstaedt
Q.A.
Q.C. Site
File/Chicago/Site

8206170285 820609
PDR ADOCK 05000373
S PDR

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• DEDICATED TO CLEANING AND CUSTOMIZING THE AIR OF THE WORLD •

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JUN 11 1982



CUSTOM METAL FABRICATION

June 8, 1982

Commonwealth Edison Company
R.R.#1 Box 240
LaSalle Nuclear Power Station
Marseilles, Ill. 61341

Attn: Mr. Joseph Dierbeck

Re: Curtain Type Fire Dampers as furnished
to Zack Company by American Warming &
Ventilating Company

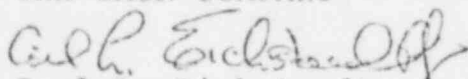
Subject: Reportable 10 CFR Part 21

Gentlemen:

This is to confirm our telephone conversation of 12:40 PM CDT, this date in regards to a possible discrepancy in fire damper closure. Zack Company received the attached letter dated June 2, 1982 from American Warming and Ventilating Inc. on June 8, 1982.

Zack Company will commence inspection of listed fire dampers on Wednesday June 9, 1982. We will issue a formal report as to the findings/discrepancies found on inspection.

Yours very truly,
THE ZACK COMPANY


Carl L. Eichstaedt, Jr.

CLE/nw

cc:T.Quaka - CECO QA
C.Z.DeZutel
J.C.DeZutel
D.Malzahn
C.Baumgardner
Q.A.
Q.C.-Site
File/Chicago/Site

JUN - 8 1982

June 2, 1982

The Zack Company
4600 West 12th. Place
Chicago, IL 60650

Attn: Carl Eichstaedt

Ref: Zack P.O. No. 9505
Commonwealth Edison/LaSalle Nuclear Station
AWV Job No. 90116

Subject: Curtain Type Fire Damper Discrepancies

Dear Mr. Eichstaedt:

There is a possibility that certain Curtain Type Fire Dampers shipped before March 24, 1981 may not close when the fusible link separates.

These fire dampers are units 18" wide and narrower which have small fusible links. A list of the applicable tag numbers is attached.

Attached is a set of instructions for inspection and, if dampers are found to be per sketch "A", instructions for replacement of clover hooks. If you find any dampers needing to have the clover changed, we will be happy to send you the necessary parts.

Yours truly,

Donald E. Sloan
Donald E. Sloan
Q.A. Manager

cc: File, chron, Q.A.

P. O. BOX 279
1310 INDIAN WOOD CIRCLE
MAUMEE, OHIO 43537
(419) 893-5011

AMCA MEMBER

DAMPER LIST
90116

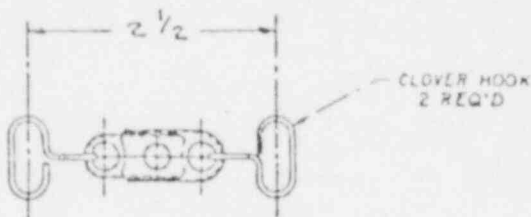
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OVC38Y	1VX45Y
OVC39Y	1VX46Y
OVC46Y	2VD04Y
OVC47Y	2VD07Y
OVC48Y	2VD12Y
OVC49Y	2VD15Y
OVD07Y	2VD21Y
1VD04Y	2VD25Y
1VD07Y	2VX30Y
1VD15Y	2VX31Y
1VD25Y	2VX32Y
1VX30Y	2VX33Y
1VX31Y	2VX34Y
1VX32Y	2VX35Y
1VX33Y	2VX36Y
1VX34Y	2VX37Y
1VX35Y	2VX38Y
1VX36Y	2VX39Y
1VX37Y	2VX40Y
1VX38Y	
1VX39Y	

FUSIBLE LINK INSPECTION

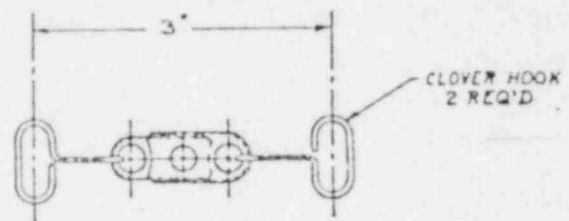
AND REPLACEMENTS

A. Inspection of fire dampers with blade widths of 18" and less.

1. Two types of fusible link assemblies are used as shown in sketches "A" and "B".
2. Inspect and measure the fuse link assemblies and identify the part as an "A" (2 1/2") or "B" (3").
3. If the part is identified as an "A" assembly (2 1/2"), remove the fuse link assembly as follows:
 - a. Support the blade stack so as to remove the loading from the fuse link assembly.
 - b. Remove the fuse link assembly by straightening the clinch straps and sliding the assembly from them.
 - c. Replace the fuse link assembly with a "B" assembly by sliding the clinch straps through the wire loops.
 - d. Bend the clinch straps upward and firmly secure the new fuse link assembly against the bottom of the blade stack.
 - e. Remove any supports and inspect to make certain that the fuse link assembly is centered on the blade stack. Shift the assembly until it is centered.



SKETCH "A"



SKETCH "B"

B. Inspection of fire dampers with blade width greater than 18".

1. Either the "A" assembly or "B" assembly is correct and no corrective action is required.

