

Thomas J. Martin

Vice President

Engineering and Construction

Public Service Electric and Gas Company 80 Park Plaza Newark, N.J. 07101 201/430-8316

May 26, 1982

Mr. R. C. Haynes, Administrator
U. S. Nuclear Regulatory Commission
Office of Inspection and Enforcement
Region I
631 Park Avenue
King of Prussia, Pennsylvania 19406

Dear Mr. Haynes:

NRC INSPECTION REPORT 50-354/82-04 AND 50-355/82-03
NO. 1 UNIT
HOPE CREEK GENERATING STATION

Your letter, dated April 20, 1982, transmitted the above referenced inspection report which contained a Notice of Violation concerning the tack welding of electrical penetration W101D without proper issuance of weld filler metal for that weld joint. The following response is provided in accordance with the Notice of Violation.

Corrective Steps Taken and Results Achieved

On March 11, 1982, the tack welds on electrical penetration W101D were removed and re-tack welded with filler metal that was properly issued, even though the correct filler metal had been used during the initial tack welding.

During the field investigation, it was noted that the weld configuration, procedure, qualification, and filler metal were the same as for the adjacent joint being welded at the time of the identified violation.

In addition, as a result of our investigation, we found that the inspection of these tack welds is a Bechtel QC hold point. Consequently, the unauthorized tack weld would have been rejected by Bechtel QC based on the lack of filler metal documentation.

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PDR ADOCK 05000354
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Corrective Steps Taken to Preclude Recurrence

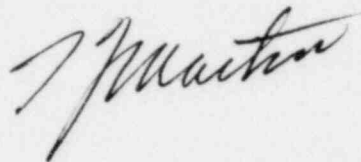
The responsible foreman and craftsman who tack welded penetration W101D without proper filler metal documentation have been reinstructed in the Project requirements for using welding materials issued in accordance with Project approved procedures.

The subject of welding material control has been emphasized and covered in detail at weekly welders training sessions. All welders are required to attend these sessions on a rotating basis.

Date of Full Compliance

Full compliance, in accordance with the corrective actions cited above, was achieved by March 19, 1982.

Very truly yours,



CC: Office of Inspection and Enforcement
Division of Reactor Construction - Inspection
Washington, D.C.

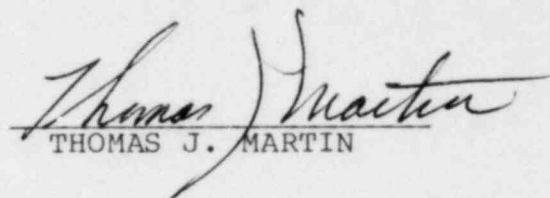
NRC Resident Inspector - Hope Creek
P.O. Box 241
Hancocks Bridge, New Jersey 08038

STATE OF NEW JERSEY)


) SS: COUNTY OF ESSEX
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THOMAS J. MARTIN, being duly sworn according to law deposes
and says:

I am a Vice President of Public Service Electric and Gas
Company, and as such, I find the matters set forth in our
letter dated May 26, 1982, concerning combined NRC
Inspection Report 50-354/82-04 and 50-355/82-03, are true to
the best of my knowledge, information, and belief.


THOMAS J. MARTIN

Subscribed and sworn to before me
this 26th day of May, 1982



Notary Public of New Jersey

My Commission expires on Feb. 18, 1985