



Commonwealth Edison

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Address Reply to: Post Office Box 767
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April 9, 1982

Mr. James G. Keppler, Regional Administrator
Directorate of Inspection and
Enforcement - Region III
U.S. Nuclear Regulatory Commission
799 Roosevelt Road
Glen Ellyn, IL 60137



Subject: LaSalle County Station Units 1 and 2
Response to I.E. Bulletin 82-01
NRC Docket Nos. 50-373 and 50-374

References (a): C. Schroeder letter to A. Schwencer
dated March 25, 1982, "Associated
Piping and Engineering Corporation
Alteration of Radiographs of Welds
in Piping Subassemblies"

(b): I&E Inspection Report 82-13,
dated April 1, 1982.

(c): I.E. Bulletin 82-01, "Alteration of
Radiographs of Welds in Piping
Subassemblies"

Dear Mr. Keppler:

The purpose of this letter is to provide Commonwealth
Edison Company's response to Reference (c).

As was explained in Reference (a), Commonwealth Edison
Company received advance notice of this problem in mid-February. As
a result of this information, Commonwealth Edison Quality Assurance
performed Q.A. Surveillance 82-163 and 82-176.

On March 17, 1982, Q.A. Surveillance 82-163 determined that:

"Associated Piping and Engineering Corp. (AP&E) supplied
radiographs to General Electric (G.E.) for replacement spools in
the recirculation loop at LaSalle Station Units 1 and 2. The
subject radiographs were reviewed to determine the following:

1. That required T holes are visible and discernible.
2. That the T holes have not been enhanced or altered.

This was accomplished by viewing the radiographs in a high
intensity viewer (to discern required T hole), and full overhead
lighting at an oblique angle to the viewers line of vision (to
assure no alterations were present). After a critical review,
no alterations or enhancements were observed. Based on this
review, code acceptability of the subject spools (S/N's 1,2,3,
4,5,6,7,8,9,10,11,15,16, 17,18,19,20,21,22, & 24) is not in
question."

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Following this Q.A. surveillance, your staff performed a 25% audit of the same material (Reference (b)) and likewise determined that the acceptance criteria for this review had been met.

On March 29, 1982, Q.A. Surveillance 82-176 determined that:

"Associated Piping & Engineering Corp. (AP&E) supplied radiographs to General Electric (G.E.) for replacement safe end nozzles in the recirculation system at LaSalle Station Unit 1. The subject radiographs were reviewed to determine the following:

1. That the required T holes are visible and discernible.
2. That the T holes have not been enhanced or altered.

This was accomplished by viewing the radiographs in a high intensity viewer (to discern required T hole), and full overhead lighting at an oblique angle to the viewers line of vision (to assure no alterations were present). After a critical review, no alterations or enhancements were observed. Based on this review, code acceptability on the subject spools (S/N's 6991 through 7002 inclusive) is not in question."

This letter fulfills the prescribed actions 1, 4, and 5 of Reference (c). Actions 2 and 3 are not required for LaSalle County Station.

To the best of my knowledge and belief the statements contained herein are true and correct. In some respects these statements are not based upon my personal knowledge but upon information furnished by other Commonwealth Edison employees. Such information has been reviewed in accordance with Company practice and I believe it to be reliable.

If you have any further questions in this matter, please contact this office.

Very truly yours,

C. W. Schroeder 4/12/82

C. W. Schroeder

Nuclear Licensing Administrator

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cc: Director, Office of I&E, Washington, D.C.
NRC Resident Inspector - LSCS

SUBSCRIBED and SWORN to
before me, this 12TH day
of April, 1982

[Signature]
Notary Public