

THE CINCINNATI GAS & ELECTRIC COMPANY



CINCINNATI, OHIO 45201

May 25, 1982

QA-1780

E. A. BORGMANN
SENIOR VICE PRESIDENT

U. S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Attention: Mr. J. G. Keppler
Regional Administrator

RE: WM. H. ZIMMER NUCLEAR POWER STATION UNIT 1
10CFR50.55(e)-ITEM M-33-STAMPING OF ASME
FITTINGS-DOCKET NO. 50-358, CONSTRUCTION
PERMIT NO. CPPR-88, W.O. #57300-957,
JOB E-5590 FILE NO. NRC-8, M-33

Gentlemen:

This letter constitutes an interim report concerning the subject condition initially reported to the Commission under 10CFR50.55(e).

In the previous interim report, QA-1666, dated March 23, 1982, it was stated that a CG&E audit of its contractor, H. J. Kaiser Company, revealed that the subject SA105GR. II, ASME Class 3 fittings were stamped with a letter "N" to indicate the normalized condition of the material. Two potential problems arose when it was discovered that the fittings were stamped without authorization from the vendor and the marking was accomplished using a "high stress" stamp.

The Kaiser warehouse superintendent has indicated that the fittings stamped were shipped with certification stating that all fittings were indeed normalized. The vendor, Bonney Forge, has stated that all fittings with material designation SA105GR. II are normalized; this condition being indicated by either the material designation or a letter "N" stamped in the serial number on each fitting. Kaiser was not aware of this practice and independently stamped fittings with the "N" although they were already marked with the material designation. All fittings stamped by Kaiser have been quarantined under Kaiser Nonconformance Report (NR) #E-4016.

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CG&E further investigated this condition and discovered other fittings that were stamped with a "high stress" stamp but are not included in this NR.

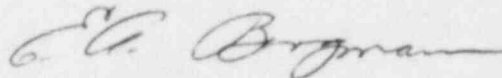
Consequently, CG&E NR #C-QAD-82-1358-E was issued to quarantine other fittings marked with the "high stress" stamp. Disposition of this NR, including a review for those fittings possibly installed in the field, will be completed by July 15, 1982, at which time a report will be submitted.

We trust the above will be found acceptable as an interim report under 10CFR50.55(e).

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By



E. A. BORGMANN
SENIOR VICE PRESIDENT

FKP:plc

cc: NRC Resident Inspector
Attn: W. F. Christianson
NRC Office of Inspection and Enforcement
Washington, D. C. 20555