

USING REGION
ADDITIONAL

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March 22, 1982
L-82-108

Mr. James P. O'Reilly
Regional Administrator, Region II
U.S. Nuclear Regulatory Commission
101 Marietta Street, Suite 3100
Atlanta, Georgia 30303

Dear Mr. O'Reilly:

Re: St. Lucie Units 1 & 2
Docket Nos. 50-335, 50-389
IE Inspection Reports 81-35 and 81-26

Florida Power and Light Company has reviewed the subject inspection report and a response is attached.

There is no proprietary information in the report.

Very truly yours,

A handwritten signature in cursive script, appearing to read "R. E. Uhrig", is written over the typed name.

Robert E. Uhrig
Vice President
Advanced Systems & Technology

REU/PLP/mbd

Attachment

cc: Harold F. Reis, Esquire

B204140203 B20330
PDR ADDCK 05000335
G PDR

Re: St. Lucie Units 1 & 2
Docket Nos. 50-335 and 50-389
IE Inspection Reports 81-35 and 81-26

Finding:

Technical Specification 6.8.1.c requires that written procedures shall be established, implemented and maintained covering surveillance and test activities of safety-related equipment.

Contrary to the above:

- a. Maintenance Procedure M-0017, Revision 2, was inadequately established and implemented, in that the procedure failed to direct the mechanic to ensure the nozzle ring set-screw was installed in a notch vice on a land and the mechanic turned the nozzle ring the wrong direction after checking the relief point. Improper set screw installation is credited as a major factor in causing early relief valve operation on December 19, 1981.

Response:

1. FPL concurs with the finding.
2. The procedure was not clear on the set screw installation.
3. As corrective action, the replacement relief valve was checked to assure correct installation.
4. As corrective action to prevent future problems, procedure M-0017 was revised to clarify the nozzle ring and set screw installation and this area was emphasized by making this procedural step a "QC Hold Point". Additionally, the training program is stressing the importance of correct nozzle and adjusting ring installation.
5. Full compliance was achieved on March 2, 1982.

STATE OF FLORIDA)
)
COUNTY OF DADE)

J. A. DeMastry, being first duly sworn, deposes and says:

That he is Manager, Nuclear Licensing of Florida Power &
Light Company, the herein;

That he has executed the foregoing document; that the statements made in this said document are true and correct to the best of his knowledge, information, and belief, and that he is authorized to execute the document on behalf of said

J. A. DeMastry
J. A. DeMastry

Subscribed and sworn to before me this

22nd day of March, 1982

Nancy L Cromer
NOTARY PUBLIC, in and for the County of Dade,
State of Florida

My commission expires: NOTARY PUBLIC, STATE OF FLORIDA AT LARGE
MY COMMISSION EXPIRES MARCH 18, 1984