

**AMP XI.S8, Protective Coating Monitoring and Maintenance**  
**Service Level 1 Coatings Inspection Frequency**

**Overview of purpose of change:** Revise the frequency of in-service coating inspection monitoring to be consistent with the intent of ASTM D5163-08 paragraph 6 and allow the inspection of coatings meeting AMP XI.S8 element 6 acceptance criteria to be performed on a frequency not to exceed six years and based on trending of the total amount of permitted degraded coatings. Coatings not meeting acceptance criteria will be evaluated by a qualified Nuclear Coating Specialist to determine the appropriate timing for repair, replacement, or removal.

**Basis Document Input:** Revise NUREG-2221 as follows:

Add the following text to Table 2-30, AMP XI.S8 Protective Coating Monitoring and Maintenance.

Element 4 Detection of Aging Effects:

Summary of Significant Changes:	Technical Basis for Change
Inspections will be performed on a frequency not to exceed six years based on station operating experience and trending of the total amount of degraded coatings allowed in containment.	ASTM Specification D5163-08 paragraph 6 notes that the frequency of in-service coating inspections shall be determined by the licensee. ASTM D5163-08 paragraph 6 also notes that it is a good practice to perform inspections during each refueling outage. A frequency not to exceed six years based on station operating experience is justified based upon coating meeting acceptance criteria (AMP element 6) <u>and</u> trending of the total amount of degraded coatings in containment (AMP element 5). A coating condition assessment report is performed by a qualified Nuclear Coating Specialist to determine prioritization of repairs to be conducted during the current outage or repairs that can be postponed to a future date (ASTM D5163-08 paragraph 11.1.2). Trending of the total amount of degraded coatings allowed in containment is also performed by a qualified Nuclear Coating Specialist.

**References:**

[1] NUREG-2191, Section XI.S8, Generic Aging Lessons Learned for Subsequent License Renewal (GALL-SLR) Report, U. S. Nuclear Regulatory Commission, July 2017.

[2] ASTM D5163-08, "Standard Guide for Establishing a Program for Condition Assessment of Coating Service Level I Coating Systems in Nuclear Power Plants." West Conshohocken, Pennsylvania: American Society for Testing and Materials. 2008.

**Document Changes:**

**NUREG-2191, GALL-SLR**

Revise AMP XI.S08 element 4 as noted below:

- 4,     *Detection of Aging Effects:*** ~~ASTM D5163-08, paragraph 6 defines the inspection frequency to be each refueling outage or during major maintenance outages, as needed. General visual inspections will be performed on a frequency not to exceed six years based on station operating experience and trending of the total amount of degraded coatings allowed in containment.~~  
ASTM D 5163-08, paragraph 9, discusses the qualifications for inspection personnel, the inspection coordinator, and the inspection results evaluator. ASTM D 5163-08, subparagraph 10.1, discusses development of the inspection plan and the inspection methods to be used. It states that a general visual inspection shall be conducted on all readily accessible coated surfaces during a walk-through. After a walk-through, or during the general visual inspection, thorough visual inspections shall be carried out on previously designated areas and on areas noted as deficient during the walk-through. A thorough visual inspection shall also be carried out on all coatings near sumps or screens associated with the ECCS. This subparagraph also addresses field documentation of inspection results. ASTM D 5163-08, subparagraph 10.5, identifies instruments and equipment needed for inspection.