

APPENDIX TO
REPORT ON EQUIPMENT AVAILABILITY
FOR THE
THIRTEEN-YEAR PERIOD, 1960-1972

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A Report of the
EQUIPMENT AVAILABILITY TASK FORCE
of the
PRIME MOVERS COMMITTEE
EDISON ELECTRIC INSTITUTE

90 Park Avenue

New York, N. Y., 10016

8001230

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APPENDIX

A. EQUIPMENT DEFINITIONS

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| 1. Non-header Unit | Unit in which a single boiler is connected solely and independently to a given turbine-generator. |
| 2. Header Unit | Unit in which the turbine-generator is not solely and independently connected to single boiler. |
| 3. Major Equipment | Major group of equipment within a unit, such as: boiler, reactor, generator, steam turbine, condenser. |
| 4. Component | Part within a "major equipment" group, such as: superheater tube, governor, buckets, boiler feed pump. |
| 5. Maximum Dependable Capacity (MDC) | The dependable main-unit capacity winter or summer, whichever is smaller. |

B. OPERATION AND OUTAGE DEFINITIONS

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| 1. Available | The status of a unit or major piece equipment which is capable of service, whether or not it is actually in service. |
| 2. Base Loading | When a unit is generally run at or near rated output. |
| 3. Cranking Loading | When a unit is generally shut down on standby for auxiliary power during emergency. |
| 4. Cycling Loading | When a unit is generally run but at a load which varies widely with system demand. |
| 5. Economy Outage | (See Reserve Shutdown) |
| 6. Forced Outage | The occurrence of a component failure or other condition which requires that the unit be removed from service immediately or up to and including the very next weekend. |

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| 7. Forced Partial Outage | The occurrence of a component failure or other condition which requires that the load on the unit be reduced 30 MW or more immediately or up to and including the very next weekend. |
| 8. Maintenance Outage | The removal of a unit from service to perform work on specific components which could have been postponed past the very next weekend. This is work done to prevent a potential forced outage and which could not be postponed from season to season. |
| 9. Non-curtailing Equipment Outage | The removal of a specific component from service for repair, which causes no reduction in unit load or a reduction of less than 30 MW. |
| 10. Non-operating Equipment Test | A scheduled test or required operation of a back-up system which is not normally operating. |
| 11. Outage Cause | A component failure, preventive maintenance, or other condition which requires that the unit or a component be taken out of service or run at reduced capacity. |
| 12. Peaking Loading | When a unit is generally shut down and is run only during high demand periods. |
| 13. Planned Outage | The removal of a unit from service for inspection and/or general overhaul of one or more major equipment groups. This is work which is usually scheduled well in advance (e.g., annual boiler overhaul, five-year turbine overhaul). |
| 14. Reserve Shutdown | The removal of a unit from service for economy or similar reasons. This status continues as long as the unit is out but available for operation. |

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15. Scheduled Partial
Outage

The occurrence of a component failure or other condition which requires that the load on the unit be reduced 30 MW or more but where this reduction could be postponed past the very next weekend.

16. Unavailable

The status of any major piece of equipment which renders it inoperable because of the failure of a component, work being performed or other adverse condition.

C. TIME DEFINITIONS

1. Available Hours (AH)

The time in hours during which a unit or major equipment is available; SH + RSH.

2. Demand Period

The time interval each day which is the period of maximum demand on a particular system.

3. Economy Outage Hours
(See Reserve Shutdown
Hours) (TEOH)

The theoretical value of Economy Outage Hours (TEOH) is the difference between Available Hours and Service Hours. If the TEOH differs by less than 1% with the Economy Outage Hours reported at the end of the year, they are considered equal and flagged with Code 1. If the difference is more than 1%, but less than 10%, they are flagged with Code 3; but the reported Economy Outage Hours are still used. However, if the difference is greater than 10%, the calculated value TEOH is used, and Code 2 is a flag that Economy Outage Hours have been derived.

4. Forced Outage Hours
(FOH)

The time in hours during which a unit or major equipment was unavailable due to a Forced Outage.

5. Forced Partial
Outage Hours (FPOH)

The time in hours during which a unit or major equipment is unavailable for full load due to a forced partial outage.

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6. Hours Waiting (HW) That portion of time for any outage during which no work could be performed. This includes time for cooling down equipment and shipment of parts. This is time that could not be affected by a change in work schedule or the number of men worked.
 7. Maintenance Outage Hours (MOH) The time in hours during which a unit or major equipment is unavailable due to a maintenance outage.
 8. Period Hours (PH) The clock hours in the period under consideration. (Generally one year)
 9. Planned Outage Hours (POH) The time in hours during which a unit or major equipment is unavailable due to a planned outage.
 10. Reserve Shutdown Hours (RSH) Reserve shutdown duration in hours.
 11. Schedule Partial Outage Hours (SPOH) The time in hours during which a unit or major equipment is unavailable for full load due to a scheduled partial outage.
 12. Service Hours (SH) The total number of hours the unit was actually operated with breakers closed to the station bus.
 13. Unit Years (UY) This term is the common denominator used to normalize data from units of the same type with different lengths of service. The following example contains 20 UY of experience from 4 units.
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|------------------|---|---|---|---|----|
| Unit | A | B | C | D | 4 |
| Years in Service | 8 | 3 | 7 | 2 | 20 |
14. Work (Manhours Worked) (MH) The total number of manhours worked on or off site to accomplish repairs.

D. EQUATIONS

1. Average Forced Outage Duration (Summation of FOH)/(Number of Forced Outages)
2. Capacity Factor $[(\text{Total Generation in MW-Hr})/(\text{PH} \times \text{MDC})] 100$
3. Component Outage Severity Index The average number of forced outage hours of a specific component per incident.

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4. Equivalent Forced Outage Rate (EFOR)
(for each forced partial outage, an equivalent full load outage duration is calculated to include the effect of partial as well as full forced outages on the forced outage rate)

EFOR is calculated as follows:
 $TE = FPOH(CR/CF)$

WHERE:

TE is equivalent forced outage time

CR is size of reduction or derating from full load

CF is rated capacity

THEN:

$$EFOR = 100((TF + TES)/(TO + TF + TAS + TPS))$$

WHERE:

TF is total full forced outage time

TO is total operation time at 100% availability

TAS is sum of actual forced partial outage times

TES is sum of equivalent forced outage times

TPS is sum of equivalent scheduled partial operating times

5. Forced Outage Incident Rate
6. Forced Outage Rate
7. Forced Outage Ratio
8. Operating Availability
9. Output Factor
LOAD FACTOR
10. Service Factor

$$[(\text{Forced Incidents})/(\text{Forced} + \text{Maintenance} + \text{Planned Incidents})] \times 100$$

$$[FOH / (SH + FOH)] \times 100$$

$$[FOH/(\text{Total Unavailable Hours})] \times 100$$

$$[AH/PH] \times 100$$

$$(\text{Total generation in MW-Hr.}) \times 100 / (SH \times MDC)$$

$$[SH/PH] \times 100$$

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11. Relative Mechanical Availability (RMA)

Relative Mechanical Availability is a form of Operating Availability adjusted to show relative effort. The prime assumption is that most outage time is affected by work schedules and crew sizes. Relative Mechanical Availability uses an Adjusted Outage Time (AOT) based on effort. Manhours worked is a measure of effort which is reasonably independent of work schedules and crew sizes. Manhours worked (MH) divided by a standard work force (SWF) gives a derived time worked based on effort. If we assume a round-the-clock schedule, then this derived time worked is almost a derived outage time based on effort. The difference is the amount of outage time which is independent of effort called Hours Waiting (HW). See Appendix C-6. An arbitrary assumption of ten men for the standard work force gives:

$$AOT = HW + MH/10$$

Then substituting AOT for outage time in the equation for operating availability gives:

$$\begin{aligned} RMA &= [(PH - AOT) / PH] 100 \\ &= [(PH - (HW + MH/10)) / PH] 100 \end{aligned}$$