

DRESSER

DRESSER INDUSTRIAL VALVE & INSTRUMENT DIVISION

DRESSER INDUSTRIES, INC.

P. O. BOX 1480

ALEXANDRIA, LOUISIANA 71301

April 30, 1974

Dan Gardner
Duke Power Co.
Teletypewriter No. (704) 374-8033

POOR
ORIGINAL

1. Relative to our telephone conversation today, radiographic log sheet with film number N1 corresponds to Dresser Order 30-62252-0 and this Dresser Order number corresponds to B&W Order 020158LS for the Oconee Valves. Part number 1846301 corresponds to the valve base along with heat code 139788. The valve body should be stamped with the N1 symbol. — S/N BL-08902, Item # 1 Unit # 1
2. A second valve with film number N2 and the same heat code and same Dresser Order number and part number was also furnished for Oconee. — S/N BL-08903, Item # 2, Unit # 2
3. The third valve shows film number N29 with a heat number 8054177 and was furnished in accordance with the same instructions as itemized for the two valves above. Additionally, this radiographic log sheet indicates the part number with OS-126 which is a Dresser Order Control Instruction. Also in my last transmittal, you will find a non-destructive test report dated 11/24/70 and also an item #3 which is valve serial number BL-08904. LP inspection in accordance with SP-33 was performed on this sheet as indicated and also carries a heat number designated 8054177.

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-2-

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Dresser can certify that they have sufficient data to trace radiographic and NDT on these valves and in particular item #3 can be traced through records as indicated above. - *This is the Unit # 3 valve, Item # 3.*

Very truly yours,

T.R. Bordelon

T.R. Bordelon

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NON DESTRUCTIVE TEST REPORT

TYPE 2 1/2 V X 31533

DATE 11/24/76 ITEM 3

SECTION ORDER NO.	CUSTOMER ORDER NO.	PART NO.	PRINT NO.	RAW MATERIAL NO.
<u>1-62252-0</u>		<u>1846301</u> <u>23026</u>	<u>418463</u>	

DESCRIPTION: MAIN PUMP ASSEMBLY

QUANTITY ON ORDER	<u>1</u>
QUANTITY INSPECTED	<u>1</u>
QUANTITY REJECTED	<u>0</u>

NUMBERS: 8064177

NETIC PARTICLE INSPECTION

SPECIFICATION _____

OR DRY _____

D SPACING _____

RENT _____

IOGRAPHIC INSPECTION

SPECIFICATION _____

SS _____

FILM _____

LIQUID PENETRANT INSPECTION

SPECIFICATION SP33

TYPE PENETRANT _____

PENETRANT TIME _____

DEVELOPMENT TIME _____

HYDROSTATIC TEST INSPECTION

SPECIFICATION _____

TYPE HYDRO _____

PRESSURE _____

TIME _____

NOTES: Parts inspected weld area in accordance
with SP33 Rev 2 - 6-30-76 no defects noted

INSPECTED BY: William S. Sal TCIA-2

APPROVED BY: [Signature] Q.C.E.

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