



Wisconsin  
Electric  
POWER COMPANY

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VPNPD-93-042

NRC-93-021

February 19, 1993

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U.S. NUCLEAR REGULATORY COMMISSION  
Mail Station P1-137  
Washington, DC 20555

Gentlemen:

DOCKETS 50-266 AND 50-301  
ASME SECTION XI REPAIR AND REPLACEMENT PROGRAM  
POINT BEACH NUCLEAR PLANT, UNITS 1 AND 2

Wisconsin Electric Power Company submitted a letter to you on March 26, 1991 (NRC-91-034), stating that we do not have a formally documented repair and replacement program which fully meets the program requirements described in ASME Section XI, 1986 edition, no addenda, Articles IWX 4000 and 7000. In this letter, WE committed to revision and development of procedures as necessary so that repairs and replacements of Class 1, 2, and 3 piping systems are conducted in a manner which satisfies the requirements of the Section XI Code. Also, a formal program description will be developed that delineates how repairs and replacements of these piping systems are performed at Point Beach. The committed program completion and implementation date is February 28, 1993.

Wisconsin Electric established a task group to develop and implement a repair and replacement program. This task group developed a procedure, QP 3-11, "Repair/Replacement Program," that delineates how repairs and replacements of requirements of IWX 4000 and 7000 of the ASME Section XI Code. The task group also reviewed and revised existing procedures and programs, as necessary, to successfully implement the repair and replacement program. Formalized training on ASME Section XI and the repair and replacement program has been conducted.

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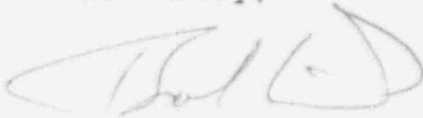
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The Authorized Inspection Agency (Hartford Steam Boiler) has reviewed QP 3-11, "Repair/Replacement Program" and has found it acceptable. The repair and replacement program will be implemented on February 28, 1993. If you have any questions concerning this program, please contact us.

Sincerely,

A handwritten signature in dark ink, appearing to read "Bob Link", with a stylized flourish at the end.

Bob Link  
Vice President  
Nuclear Power

jg

cc: NRC Resident Inspector  
NRC Regional Administrator, Region III