

THE CINCINNATI GAS & ELECTRIC COMPANY



CINCINNATI, OHIO 45201

November 4, 1981
QA-1531

E. A. BORGMANN
SENIOR VICE PRESIDENT

U. S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Attention: Mr. J. G. Keppler, Director

RE: WM. H. ZIMMER NUCLEAR POWER STATION
UNIT 1 - IE INSPECTION REPORT NO. 81-21,
DOCKET NO. 50-358, CONSTRUCTION PERMIT
CPPR-88, W.O. 57300-957, JOB E-5590

Gentlemen:

This letter constitutes our follow-up response to the item of non-compliance indicated in the above referenced inspection report. It is our opinion that nothing in the report or in this response is proprietary in nature.

In regard to the items of non-compliance listed in appendix A, notice of violation, our response is as follows:

" . . . Shim thickness was not selected so the total thickness being radiographed under the penetrameter was the same as the weld thickness In addition, when the source was placed on the axis of the object being radiographed with a single exposure, there was not at least three uniformly spaced penetrameters"

(A) Corrective Action Taken and Results Achieved.

The two welds involved in this inspection report were CY-606 and WR-4.

Weld WR-4 was cut from the line and replaced with weld K-2031 in accordance with Engineering Change Request (ECR) Number 1149 as reported to you in our interim response dated September 25, 1981. We therefore consider weld WR-4 to be properly dispositioned and removed from further consideration.

The line containing weld CY-606 was uncovered, drained and weld CY-606 was re-radiographed using properly spaced and properly shimmed penetrameters.

8112010581 811104
PDR ADOCK 05000358
Q PDR

NOV 6 1981

Mr. J. G. Keppler, Director
U. S. Nuclear Regulatory Commission
Region III
November 4, 1981
Page #2

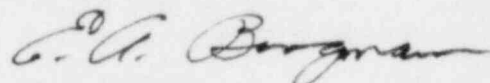
In view of the above actions, CG&E considers these non-compliances to be properly dispositioned.

(B) Corrective Action Taken To Avoid Further Non-compliance.
All field radiographers have been instructed in the proper placement and proper shimming of penetrameters.

(C) Date When full Compliance will be Achieved.
CG&E considers that in view of the above actions full compliance has been achieved as of this date.

Very truly yours,

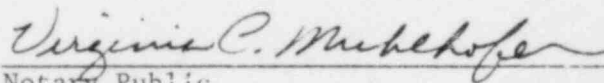
THE CINCINNATI GAS & ELECTRIC COMPANY

By 
E. A. Borgmann
SENIOR VICE PRESIDENT

JRV/bjs
cc: NRC Resident Inspector
Attn: W. F. Christianson

State of Ohio)
County of Hamilton)

Sworn to and subscribed before me this 4th day of November, 1981


Notary Public

VIRGINIA P. MUHLHOFER
Notary Public, State Of Ohio
My Commission Expires July 28, 1982