

NRC REGION II  
ATLANTA, GEORGIA

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FLORIDA POWER &amp; LIGHT COMPANY

August 26, 1982

L-82-376

Mr. James P. O'Reilly  
Regional Administrator, Region II  
U.S. Nuclear Regulatory Commission  
101 Marietta Street, Suite 3100  
Atlanta, Georgia 30303

Re: RII:JLC  
St. Lucie Unit 2  
Docket No. 50-389/82-20

Dear Mr. O'Reilly:

On July 22, 1982 Florida Power & Light provided a final response to the violation, "Failure to Follow Procedure for Marking and Inspection of Pipe Engagement into Socket Fittings". Per telecon with your Mr. J. Coley on August 17, 1982, Florida Power & Light is providing a supplemental response to the above violation.

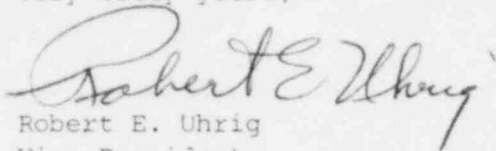
In order to alleviate the concern expressed by Mr. Coley regarding our present method of inspection of fit-up and final inspection of socket joints as specified in SQP-47, Rev. 8; Florida Power & Light is committing to the following:

1. Instituting an RT examination program of those socket joints inspected and accepted since the start of the 100% QC inspection of fit-up and final inspection. The RT program will examine a sample large enough to be statistically valid and to include the work of all QC inspectors. The program will continue at that sampling level until all socket welding is completed.
2. If, as a result of Item 1, a joint is found rejectable because of error in fit-up or final inspection, the responsible fitter and QC inspector will be terminated.
3. Additional training will be given to all mechanical QC inspectors on the requirements of SQP-47 and the RT examination program. This training will be documented in the individuals' training folders.
4. QC supervisors will insure that inspectors are performing 100% inspection of fit-up and/or pullback.
5. Increase the level of supervisory surveillance of QC inspectors in the field.

Mr. James P. O'Reilly  
August 23, 1982  
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The above actions will establish and maintain a high confidence level in our socket fitting inspection program.

Very truly yours,

A handwritten signature in cursive script, reading "Robert E. Uhrig". The signature is written in dark ink and is positioned above the printed name and title.

Robert E. Uhrig  
Vice President  
Advanced Systems and Technology

REU/PPC/au