



KANSAS GAS AND ELECTRIC COMPANY

GLENN L. KOESTER
VICE PRESIDENT-OPERATIONS

May 3, 1978

Mr. W.C. Seidle, Chief
Reactor Construction and Engineering
Support Branch
U.S. Nuclear Regulatory Commission
Region IV
611 Ryan Plaza Drive, Suite 1000
Arlington, Texas 76011

Re: Response to Inspection Report
NRC Docket No. STN 50-482/Rpt. 78-04
Containment Base Mat Ninety-Day
Cylinder Breaks

Dear Mr. Seidle:

As indicated in the referenced report, an investigation of 90-day cylinder breaks has been initiated and is continuing. To date no problem with the actual base mat concrete has been identified. The laboratory tests conducted by the Portland Cement Association indicate that the base mat concrete is considerably above design strength.

The exact cause of the low breaks has not been definitely established and investigations are continuing to try and identify the exact cause. Physical misalignment of the cylinder compression testing machine has been found. This condition is being analyzed in an effort to quantify the effect on indicated strength.

Our preliminary investigations of this matter indicate that this problem is not reportable under regulation 50.55(c); however, when our investigations are complete, we will forward to you a copy of our final report. It is estimated that it will take about 90 days to complete our investigations and prepare the final report.

Yours very truly,

Glenn L. Koester

GLK:bb
cc: JOArterburn
EWCreel
WEHitt
DTMcPhee

7812110282

TABLE I - PCA COMPRESSION TEST DATA

Power Block
6x12-in. Cylinders
(14 April 1978)

Basemat
2x2 in. Spt==
(17 April 1978)

<u>Cyl. No.</u>	<u>Strength</u> <u>psi</u>	<u>Type of</u> <u>Break</u>	<u>Cyl. No.</u>	<u>Corrected Strength</u> <u>(80% of total) psi</u>
7156	6680	D/C	6408	6680, 6700
7202	6690	D/C	6413	6400, 7950
7208	6260	D/C	6438	6350
7214	6580	D/C	6443	5700, 6440
7220	5830	D/C	6449	5640
7232	5980	D/C		
7238	5960	D/C	6450	5280
7244	6330	D/C	6456	6500
7250	6170	D		
7256	6610	D/C	6473	5060, 5210
7262	6390	D/C	6479	6380
7280	6560	D/C	6498	6200
7286	5910	D	6509	5540
7313	6140	D/T	6510	5160, 5180
7325	6530	D/C	6707	5160, 5920
7331	6030	L/T		
7337	5910	D/C		Ave. = 5970
7343	5970	D/C		Max. = 7950
7356	5860	D/T		Min. = 5060
7362	5980	D/C		Std. Dev. = 752
	Ave. = 6220			
	Max. = 6690			
	Min. = 5830			
	Std. Dev. = 302			

D = diagonal
C = conical
L = lengthwise
T = transverse

Data from Companion Cylinders
tested by Daniel

Ave. = 5370
 Max. = 6110
 Min. = 4360
 Std. Dev. = 477

These data indicate normal strengths at 90 days. Aggregates were sheared in all cylinder breaks and the most common fracture surface was a combination of diagonal and conical forms, not substantially different from forms observed on Daniel's tested cylinders. The diagonal break might be explained by the fact that most of the cylinder bottoms were slightly rounded, with the relative high-point in the center.

A 2x2" cube was cut from remnant of Cylinder No. 6431 and compression-tested on April 7, 1978. Compressive strength, after 20% correction, was 6810 psi. This compressive strength is not included in the statistical calculations.

Don Campbell

DON CAMPBELL
Petrographic Services

md

CT-0407