



**UNITED STATES  
NUCLEAR REGULATORY COMMISSION**  
REGION I  
2100 RENAISSANCE BLVD.  
KING OF PRUSSIA, PA 19406-2713

December 16, 2019

Kay Kassel, M.S., C.N.M.T.  
Radiation Safety Officer  
Alliance HealthCare Services, Inc.  
330 Harper Park Drive, Suite C  
Beckley, WV 25801

**SUBJECT: ALLIANCE HEALTHCARE SERVICES, INC, LICENSE AMENDMENT, MAIL  
CONTROL NO. 615397**

Dear Ms. Kassel:

This refers to your license amendment request dated September 16, 2019. Please find enclosed Amendment No. 21 adding temporary storage not to exceed 1 year incident to transfer of germanium-68 sources in accordance with 10 CFR 30.41, and decay-in-storage in accordance with 10 CFR 35.92 for strontium-82 and -85 waste at your Owasso, Michigan site.

An environmental assessment for this action was not required, since this action is categorically excluded under 10 CFR 51.22(c)(14).

Please review the enclosed document carefully and be sure that you understand and fully implement all the conditions incorporated into the amended license. If there are any errors or questions, please contact me at 610-337-5169 or via electronic mail at penny.lanzisera@nrc.gov so that appropriate corrections or answers can be provided.

You will be periodically inspected by the NRC. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action(s) against you. This could include issuance of a Notice of Violation, or Imposition of a Civil Penalty, or an Order Suspending, Modifying or Revoking Your License as specified in the NRC Enforcement Policy. The NRC Enforcement Policy is available at:  
<http://www.nrc.gov/reading-rm/doc-collections/enforcement/>.

An electronic version of the NRC's regulations is available on the NRC Web Site at: [www.nrc.gov](http://www.nrc.gov). Additional information regarding medical uses of radioactive materials may be obtained on the NRC Web Site at: <http://www.nrc.gov/materials/miau/med-use-toolkit.html>. This site also provides the updated Training and Experience NRC Form 313A series of forms and guidance, as well as information on the revised regulations for naturally-occurring and accelerator-produced radioactive materials (NARM).

The NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on NRC's safety culture Web Site at: <http://www.nrc.gov/about-nrc/safety-culture.html>. We strongly encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in NRC-regulated activities.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter and its enclosure will be available electronically for public inspection in the NRC Public Document Room or from the NRC's document system (ADAMS). ADAMS is accessible from the NRC Web Site at: <http://www.nrc.gov/reading-rm/adams.html>.

Thank you for your cooperation.

Sincerely,

A handwritten signature in black ink, appearing to read 'Penny Lanzisera', written over a horizontal line.

Penny Lanzisera, Senior Health Physicist  
Medical and Licensing Assistance Branch  
Division of Nuclear Materials Safety  
Region I

License No. 47-25570-01  
Docket No. 030-35774  
Mail Control No. 615397

Enclosure:  
Amendment No. 21

ALLIANCE HEALTHCARE SERVICES, INC, LICENSE AMENDMENT, MAIL CONTROL NO.  
615397 DATED DECEMBER 16, 2019

DOCUMENT NAME: G:\WBL Documents\WBL License Cover Letter\L47-25570-01.615397.docx

**SUNSI Review Complete: PLanzisera**

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DATE	12-16-19						

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