

**Detroit
Edison**

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DMB/50.55(e)

July 20, 1981
EF2-54128

Mr. James G. Keppler
Region III
U.S. Nuclear Regulatory Commission
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Subject: Final Report of 10CFR50.55(e) Item on Removal of Pipe Supports
After Inspection (#39)

Dear Mr. Keppler:

This is submitted as Detroit Edison's final report on the Removal of Pipe Supports after QC Inspection and Acceptance problem which was reported per 50.55(e) requirements.

This item was originally reported to Mr. J.E. Konklin of NRC-Region III by Detroit Edison's Mr. H.A. Walker, Supervisor-Construction Quality Assurance, on February 20, 1981.

It was determined that the problem of removing pipe supports without proper authority applies to all Site Contractors responsible for installation of QA Level I Pipe Supports. Construction management has written a procedure (AP-IV-20) to cover the disassembling and re-assembling of pipe supports. This procedure will control the removal and re-installation of pipe supports in the future. At the time of system completion and turnover walkdowns, the hangers will be re-verified to assure they are installed properly and constructed to design documents.

If you have questions concerning this matter, please contact Mr. H.A. Walker, Supervisor-Construction Quality Assurance.

Very truly yours,

DAWells

DAW/HAW/cp



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Mr. James G. Keppler, Director
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July 27, 1981
EF2-54128

cc: Mr. Victor Stelio, Jr., Director
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