

1 RECEIVED

2 JUL 21 1981

UNITED STATES OF AMERICA
NUCLEAR REGULATORY COMMISSION

BEFORE THE ATOMIC SAFETY AND LICENSING BOARD

3 OFFICE OF APPLICATIONS
& REPORTS SERVICES

4 In the Matter of

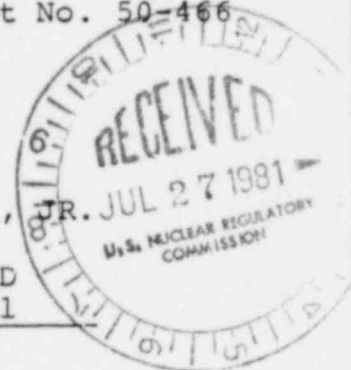
5 HOUSTON LIGHTING & POWER COMPANY

6 (Allens Creek Nuclear Generating
7 Station, Unit 1)

S
S
S
S
S

Docket No. 50-466

8 DIRECT TESTIMONY OF GEORGE W. OPREA, JR.
9 AND JEROME H. GOLDBERG
10 ON TECHNICAL QUALIFICATIONS AND
11 TEXPIRG ADDITIONAL CONTENTION 31



11 Q. Please state your name and position.

12 A. My name is George W. Oprea, Jr. and I am Executive
13 Vice President of Houston Lighting & Power Company (HL&P).
14 My name is Jerome H. Goldberg, and I am Vice President,
15 Nuclear Engineering and Construction, of HL&P.

16 Q. Mr. Oprea, would you please describe your profes-
17 sional experience and educational background.

18 A. I graduated from Rice University in 1952 with a
19 Bachelor of Arts and a Bachelor of Science in Electrical
20 Engineering. That same year, I joined HL&P in the Distribu-
21 tion Planning Section of the Engineering Department where I
22 participated in computer applications engineering for system
23 planning. In 1965, I was named superintendent of the
24 Engineering Planning Division and two years later assumed

1 responsibility as Project Manager, Energy Control Center. In
2 1970, I was promoted to Manager of the Energy Control and
3 Dispatching Department. I was elected Vice President of
4 Operations in 1971 and Group Vice President of Operations in
5 1973. I assumed my present position as Executive Vice Presi-
6 dent and member of the Board of Directors in 1974.

7 I am a Director of the Atomic Industrial Forum, a
8 Director of the American Nuclear Energy Council, a member of
9 the American Nuclear Society and I serve on the EEI Executive
10 Advisory Committee on Nuclear Energy.

11 I am a registered Professional Engineer in the State
12 of Texas.

13 Q. Mr. Goldberg, would you please describe your
14 educational and professional background.

15 A. I received a Bachelor of Science degree in Marine
16 Engineering from the U.S. Merchants Marine Academy in 1953
17 and a Master of Science degree in Nuclear Engineering from
18 Massachusetts Institute of Technology in 1960.

19 I joined HL&P as Vice President, Nuclear Engineer-
20 ing and Construction in October 1980 where I have responsi-
21 bility for engineering and construction of the South Texas
22 Project (STP) and HL&P's planned Allens Creek facility.

23 From 1971 until October 1980 I was employed by Stone
24 & Webster, where I began as a nuclear engineer and was

1 promoted to positions of increasing management responsibility
2 up to the position of Vice President and Deputy Director of
3 Construction. During the course of my employment with Stone
4 & Webster, I also served as Project Engineer and Project
5 Manager of the Beaver Valley I Nuclear Project and as Chief
6 Engineer of the Engineering Mechanics Division.

7 Prior to joining Stone & Webster, I was employed
8 from 1955 to 1971 at the Quincy, Massachusetts ship building
9 yard in various positions involving engineering, design,
10 construction and fueling of nuclear surface warships and
11 submarines. I became the Nuclear Construction Manager and
12 was responsible for all nuclear construction activities
13 associated with four submarines built at the Quincy facility.

14 I served on active duty in the U.S. Navy from 1953
15 to 1955.

16 I am a member of the American Nuclear Society and a
17 registered Professional Engineer in seven states:
18 Massachusetts, New York, Pennsylvania, Rhode Island,
19 California, Virginia and Texas.

20 Q. Gentlemen, what is the purpose of your testimony?

21 A. The purpose of this testimony is to address TexPirg
22 Additional Contention 31, which alleges that HL&P is not
23 technically qualified to construct Allens Creek because of
24 construction problems at the South Texas Project nuclear plant.

1 Q. Mr. Oprea would you please describe the organization
2 and management structure for overseeing the design and
3 construction of the Allens Creek project.

4 A. The major organizations involved in the Allens
5 Creek project are: Houston Lighting & Power Company,
6 Ebasco Services, Incorporated, and the General Electric
7 Company (GE).

8 As the applicant, HL&P has and retains the overall
9 responsibility for the engineering, design, procurement,
10 fabrication, construction, fuel management, pre-operational
11 testing, operation and quality assurance activities for
12 Allens Creek. HL&P audits the activities of Ebasco, GE,
13 consultants and other contractors to assure that their
14 quality assurance programs are implemented.

15 Ebasco is the architect-engineer and is responsible
16 to HL&P for design and engineering activities. Ebasco will
17 also perform activities related to procurement, vendor
18 surveillance, and construction management services as
19 specified by HL&P.

20 The General Electric Company is the vendor for the
21 nuclear steam supply system. GE performs design and engi-
22 neering, procurement, fabrication, vendor surveillance, and
23 quality assurance associated with the Nuclear Steam Supply
24 System (NSSS).

1 To ensure the appropriate top-level corporate
2 management involvement in the HL&P nuclear projects, my
3 efforts as the Executive Vice President are devoted
4 essentially 100% to our nuclear program. I report directly
5 to the President of the Company. The nuclear responsibili-
6 ties under my supervision include engineering, design,
7 procurement, fabrication, construction, fuel management,
8 pre-operational testing, operation and quality assurance.
9 (See Attachment GWO-1)

10 Last year we created the new position of Vice
11 President for Nuclear Engineering and Construction, and Mr.
12 Goldberg was hired to fill that position. He is respon-
13 sible for all nuclear engineering and construction activi-
14 ties, and the Manager for the Allens Creek Project reports
15 directly to him. Mr. Goldberg, in turn, reports directly to
16 me.

17 A new position, Vice President Nuclear Plant
18 Operations, has recently been created. This position is
19 held by Mr. Jerrold G. Dewease. Mr. Dewease, formerly
20 Assistant Director of Nuclear Power with Tennessee Valley
21 Authority, will have direct responsibility for all nuclear
22 power plant operations, maintenance and related training.
23 Mr. Dewease reports directly to me. The Plant Superinten-
24 dent for Allens Creek will report to Mr. Dewease.

1 The Manager for Allens Creek is responsible for
2 the overall management and coordination of project planning,
3 scheduling, cost control, engineering, construction and
4 start-up of the project. To accomplish this, he is
5 supported by a project management organization.

6 The HL&P quality assurance organization is
7 separate from the nuclear engineering and construction
8 effort, and reports directly to me.

9 The basic HL&P organizational management structure
10 and details of the scope of work and division of responsi-
11 bilities can be found in the PSAR in Chapter 13 and Item II.
12 J.3.1 of Appendix O. Quality assurance responsibilities
13 are described in Chapter 17 of the PSAR and Item I.F.2 of
14 Appendix O. I should note, however, that the PSAR does not
15 reflect the addition of Mr. Dewease to our Staff.

16 Q. Mr. Oprea, would you please describe the techni-
17 cal resources directed by HL&P.

18 A. HL&P has an inhouse staff of engineers and
19 managers to oversee the design and verify conformance with
20 the applicable regulations, codes and other design criteria
21 for the Allens Creek project. Sufficient manpower is
22 maintained to meet current responsibilities of the project.
23 Additionally, in some specific cases, temporary engineering
24 support is assigned from line departments within the

1 Company, or consultants are contracted to work under the
2 direction of HL&P personnel. In this regard we have an
3 extensive corporate manpower pool to draw upon when
4 necessary. We have approximately 250 employees in various
5 disciplines including management, nuclear, civil
6 and mechanical engineering, health physics and nuclear fuels.

7 Project staffing will increase commensurate with
8 the project activities that are planned or underway. A
9 planned HL&P project manpower schedule for Allens Creek is
10 shown on page 0-183 of the PSAR.

11 Q. Mr. Goldberg, does HL&P maintain any technical
12 training program?

13 A. Yes. In addition to hiring experienced individuals
14 into the Company, HL&P maintains an active technical train-
15 ing program. All professionals have the opportunity and
16 are expected to attend outside developmental courses or
17 seminars each year. The line departments are responsible
18 for training and hold technical workshops directed by in-
19 house experts, Ebasco, GE and other vendor personnel.
20 Typical workshops include studies of codes, components,
21 BWR operation and design, quality assurance and procedural
22 requirements.

23 The Health Physics Division has established a
24 radiation training group, which is developing a number of

1 courses to teach HL&P personnel and contractors radiation
2 protection, including the full range of technician train-
3 ing, general employee training, and operator training.

4 Q. Mr. Goldberg have you provided for the feedback
5 of operating, design and construction experience into the
6 Allens Creek project?

7 A. Yes. HL&P has developed an administrative procedure
8 for the evaluation of operating, design and construction
9 experience to assure that applicable industry experience is
10 considered in the design of the Allens Creek project.
11 Information from outside HL&P is directed to the Nuclear
12 Licensing Department, which is responsible for distributing
13 the information for those experiences which are of interest
14 to Allens Creek. The Licensing Department categorizes
15 these experiences and directs the information to the
16 appropriate organization within HL&P for review and use.
17 Experiences from within HL&P are also directed to the
18 cognizant Allens Creek Project organizations. This feedback
19 program is described in further detail in Amendment 59 to
20 the Allens Creek PSAR, Appendix O, in Item I.C.5.

21 Q. Mr. Goldberg, would you please describe the
22 interaction between HL&P and its contractors for the design
23 and construction of the Allens creek project?

24 A. HL&P provides overall design coordination utilizing

1 the Allens Creek project team. The team will follow
2 documented procedures for each phase of the coordination
3 process. HL&P oversight of contractor design activities is
4 facilitated by the issuance of several status and performance
5 reports which are directed to various levels of management.
6 In addition, copies of correspondence among contractors are
7 sent to HL&P for information.

8 HL&P monitors and evaluates Ebasco performance by
9 requiring Ebasco to obtain HL&P approval of the basic design
10 criteria and selected design documents. In addition, HL&P
11 purchases all engineered equipment based on Ebasco-generated
12 and HL&P-approved specifications.

13 GE has the responsibility to provide the NSSS design.
14 For those activities within GE's scope, HL&P monitors and
15 evaluates GE performance by review of GE prepared system
16 descriptions and other selected design documents. Ebasco
17 also reviews these documents to ensure interface coordination
18 between the NSSS and balance of plant.

19 The HL&P Project Construction Manager and his
20 staff are responsible for construction overview of contractor
21 performance. They monitor construction activities, approve
22 schedules, field procurement, requisitioning and selected in-
23 voices. They impose other financial controls; assure
24 compliance with permit and license requirements; assure

1 procedure compliance; assure coordination of Ebasco field
2 engineering with Ebasco home office engineering staff; and
3 coordinate contractor turnover of plant systems to nuclear
4 operations.

5 Q. Mr. Oprea, would you please describe the executive
6 management overview and involvement in the Allens Creek
7 project.

8 A. I am the senior corporate officer in charge of
9 HL&P's nuclear program. I keep Mr. Jordan, the President of
10 the Company, informed on all our nuclear activities, including
11 Allens Creek. I regularly report to the Company's Board of
12 Directors on our nuclear projects. As Executive Vice
13 President, I exercise executive management overview through
14 regularly scheduled meetings and through written and verbal
15 reports from the staff that is involved in our nuclear
16 projects. I also get involved in decisions on significant
17 matters that involve our nuclear projects, and I am called
18 upon to set policy for future activities.

19 As Vice President for Nuclear Engineering and
20 Construction, Mr. Goldberg authorizes all NRC licensing
21 submittals, establishes the nuclear engineering and con-
22 struction organizational structure and division of respon-
23 sibilities therein, approves the filling of each staff
24 position within the approved staffing compliment, and

1 participates in decisions involving engineering and
2 construction activities. He holds periodic management
3 review meetings on Allens Creek in which Ebasco and GE
4 management representatives participate, thus enabling the
5 management of all three companies to be regularly informed
6 of the project status, management and technical issues and
7 plans for the future.

8 The Allens Creek project organization provides
9 monthly status reports to the Vice President for Nuclear
10 Engineering and Construction, to other HL&P executives and
11 to the principal contractor project managers. These reports
12 identify project progress, problem areas, and planned
13 activity over the next reporting period.

14 Q. Mr. Oprea, would you please summarize the quality
15 assurance program for the Allens Creek project?

16 A. The Allens Creek QA program is structured to
17 ensure that HL&P has the ultimate responsibility for quality
18 assurance. HL&P retains overall responsibility for the
19 engineering, design, procurement, fabrication, construction,
20 pre-operational testing, operation and QA activities for
21 Allens Creek. HL&P audits the activities of Ebasco, GE,
22 consultants and other contractors to assure that their QA
23 programs are adequate.

24 The QA program is independent of any responsibility

1 for performing the work to be verified. I have overall
2 responsibility for the HL&P QA program and organization. The
3 QA organization is completely separate from the organizations
4 responsible for engineering, construction, and operation of
5 Allens Creek. The QA organization and personnel are pro-
6 hibited from performing design and construction work. The
7 same holds true for Ebasco, where the QA program is independent
8 of the construction and engineering organizations and QA
9 personnel have no responsibility for performing the work
10 which they must verify.

11 The QA program is based upon written procedures
12 within HL&P, Ebasco, and GE. These written procedures cover
13 every phase of design, procurement, installation, and construc-
14 tion of the project. Comprehensive verification, auditing,
15 surveillance and inspection of HL&P and supplier activities
16 are conducted by QA personnel to ensure that procedures and
17 requirements are properly followed and correctly documented.

18 The QA program operates to ensure that management
19 responsible for design and construction is fully informed of
20 deficiencies revealed by QA. Project procedures provide for
21 notifying responsible individuals of nonconforming items and
22 ensuring involvement of QA personnel in documenting satisfac-
23 tory completion of corrective actions. In addition, trend
24 analyses will be routinely performed to identify generic

1 problems which may develop, and management is informed of
2 the results.

3 The QA program will be adequately staffed by using
4 the project schedule to ensure that personnel are available
5 and qualified to perform QA activities as they occur during
6 construction, and to identify activities requiring special
7 expertise as far in advance as possible. Staffing projections
8 are periodically reviewed and revised as necessary. A train-
9 ing program ensures that QA personnel are properly qualified
10 and certified to perform assigned QA duties.

11 Q. Mr. Oprea, does HL&P emphasize quality to HL&P
12 personnel and contractor personnel working on the Allens Creek
13 project?

14 A. Yes. HL&P management supports and emphasizes quality
15 in all aspects of the Allens Creek project. Indeed, we impress
16 upon the construction organization that it has the principal
17 responsibility for doing quality work in this first instance.
18 In addition, HL&P's Quality Assurance organization is
19 responsible for indoctrinating personnel who have quality-
20 related functions to impress upon them the necessity for
21 work to be performed in accordance with specifications,
22 codes, standards and regulatory requirements.

23 Q. Mr. Oprea, are there sections in the PSAR where
24 these organizational and quality assurance matters are set out

1 in greater detail?

2 A. Yes. Chapter 13 of the PSAR describes the Organiza-
3 tional Structure of the Applicant; Chapter 17 describes Quality
4 Assurance; and Appendix O, which responds to NUREG-0718
5 (Licensing Requirements for Pending Applications for Construc-
6 tion Permits and Manufacturing License), contains several
7 relevant items--I.F.2, Develop More Detailed QA Criteria
8 (p. 0-138); I.C.5, Procedures for Feedback of Operating, Design
9 and Construction Experience (p. 0-127); and II.J.3.1, Organiza-
10 tion and Staffing to Oversee Design and Construction (p. 0-170)

11 Q. Mr. Goldberg, TexPirg AC Contention 31a alleges
12 that HL&P is not technically qualified to design and construct
13 Allens Creek because HL&P has never designed an operating
14 nuclear power plant with a record of safe operation. Would you
15 please respond to this contention?

16 A. It is true that HL&P has never designed a nuclear
17 plant. However, that is not relevant in considering
18 HL&P's technical qualifications, since the plant is being
19 designed by Ebasco and GE. Both of these organizations do
20 have extensive experience in designing nuclear plants, and
21 many of those plants are now operating. As is the case
22 with most utilities, HL&P does not plan to design its
23 nuclear plants. Rather, it is our responsibility to have a
24 staff that can provide technical oversight of the activities

1 of our contractors.

2 Q. Mr. Goldberg, TexPirg AC Contention 31b alleges that
3 HL&P is not technically qualified to design and construct
4 Allens Creek because:

5 In 1978, an internal study by the Applicant stated that
6 HL&P had underestimated the amount of steel required
7 for HL&P's South Texas Project by 122%, concrete by
8 63%, rebar by 125%, piping by 88%, wire and cables by
9 100%, terminations by 71%, cable trays by 116%, and
10 conduit by 49%, at the time of application to build the
11 South Texas Project in 1973. The report concluded that
12 this underestimation was partially due to "development
13 from the conceptual stage" which had occurred since the
14 construction license proceedings there. This may
15 indicate technical deficiencies in the Applicant's
16 power plant construction planning.

17 Would you please respond to this contention?

18 A. The AE's 1973 estimate for STP was an early
19 conceptual estimate based on plants that had been engineered
20 and completed during the 1960's and/or engineered in the
21 1960's and were scheduled to be completed in the 1970's.
22 This estimating process did not account for the rapid
23 expansion in regulatory requirements which began in 1973.
24 Moreover, the A/E underestimated the duration of construction.
In contrast, the design of the Allens Creek project is not
conceptual, the actual design is about 65% complete. The
material and cost estimates are, therefore, much firmer.
Moreover, the construction schedule on Allens Creek, which
has been stretched for financial reasons, is unquestionably
an achievable schedule.

1 Q. TexPirg Contention 3lc alleges that HL&P is not
2 technically qualified to design and construct Allens Creek
3 because:

4 NRC inspections indicate that the Applicant deviated in
5 at least three instances from the PSAR submitted for its
6 South Texas Project, all of which related to quality
assurance, and this raises questions regarding the
Applicant's ability to meet commitments in its ACNGS
PSAR.

7 In an interrogatory answer dated November 19, 1979,
8 TexPirg indicated that the three deviations related to: (1)
9 PSAR paragraph 17.15A; (2) PSAR paragraph 3.8.1.2.1; and (3)
10 an unspecified PSAR section dealing with audit design reviews.
11 Mr. Goldberg, would you please comment on this contention?

12 A. As to the first allegation, it should be noted that
13 there is no paragraph "17.15A" in the PSAR. This designation,
14 however, was used by the NRC in I&E Report 79-08 (June 4, 1979)
15 as a reference to PSAR paragraph 17.1.5A and I have assumed
16 that the interrogatory answer referred to this I&E Report.
17 This report did not question the adequacy of our construction
18 or QA activities. The question here concerned the extent
19 to which certain monitoring activities needed to be
20 described in a subcontractor's procedures. The procedures
21 in effect required Pittsburg-Des Moines Steel Company's
22 QA department to monitor certain welding operations and to
23 document the monitoring on a Fabrication Check List. The
24 NRC believed that the procedure should have been more explicit

1 in describing the monitoring program. Although HL&P
2 thought the procedure then in effect satisfied the PSAR
3 requirement, we resolved the problem by issuing a new
4 procedure.

5 As to the second allegation, paragraph 3.8.1.2.1 of
6 the PSAR made certain requirements of the ACI-ASME's "Proposed
7 Standard Code for Concrete Reactor Vessels and Containments"
8 applicable to STP. During an early phase of the project, the
9 NRC observed a concrete pour in which a QC inspector trainee
10 was participating in the inspection with other inspectors.
11 The use of a trainee in this situation was not allowed by the
12 ACI-ASME Code and, thus, the NRC cited us for a "deviation" in
13 I&E Report 77-06 (May 17, 1977). Once the situation was
14 identified, our A/E agreed not to use trainees as inspectors,
15 but rather to have them attend future placements for
16 observation purposes only.

17 The issue concerning the activities of the Design
18 Review Committee was raised in I&E Report 77-12 (December 9,
19 1977) and represented a question of interpretation concerning
20 PSAR paragraph 17.1.1A.3.1.1. We simply amended the PSAR
21 to clear up the question of interpretation.

22 HL&P acted promptly to correct these situations as
23 they occurred and took recurrence control measures as
24 appropriate. There is no indication that HL&P made commit-

1 ments in the PSAR which it ignored or sought to avoid. The
2 instances of error in applying or interpreting procedures
3 were made in good faith and do not reflect adversely on
4 HL&P's technical competence.

5 Q. TexPirg Contention 3ld alleges that HL&P is not
6 technically qualified to design and construct Allens Creek
7 because:

8 HL&P has reported to the NRC that it failed to meet a
9 commitment that a gantry crane at the South Texas
10 Project meets tornado stress levels due to providing
11 inadequate bid specifications to contractors, and
12 this directly relates to the technical performance of
13 the Applicant in this docket.

14 Mr. Goldberg, would you please respond to this contention?

15 A. This contention is correct insofar as it states that
16 HL&P reported to the NRC that the effects of tornado wind
17 loadings were not properly included for the essential cooling
18 water gantry cranes. The discrepancy was caused by a failure
19 on the part of the AE and was not a systematic problem that
20 would reflect on HL&P's technical competence. On the contrary,
21 upon discovery of the discrepancy it was reported promptly to
22 NRC and corrective actions were taken.

23 In my opinion, the capability to find, report, and
24 correct discrepancies is an attribute of technical competence.

25 Q. TexPirg Contention 3le alleges that HL&P is not
26 technically qualified to design and construct Allens Creek
27 because:

1 In a 1977 NRC inspection report at HL&P's South Texas
2 Project (Rpt. #50-492-08), HL&P was informed six of
3 the ten quality control inspectors stated that they
4 had experienced harassment (including an individual
5 report of a death threat), and despite this notice,
6 at least four other instances of quality control
7 inspector-reported harassment were noted in later
8 NRC inspections; and on August 22, 1978 NRC report
9 states that QC inspectors at South Texas Project agreed
10 "in majority" that they were not receiving adequate
11 technical assistance from Project Quality Assurance
12 Licensee personnel.

13 Mr. Oprea, would you please respond to this contention?

14 A. It is important to point out that the 1977 inspec-
15 tion report clearly stated that the NRC had not found any
16 programmatic harassment or intimidation of QC inspectors. The
17 two incidents of harassment cited therein were shown to be
18 the result of friction between the Brown & Root QC inspectors
19 and Brown & Root construction personnel. The report notes
20 that as a result of such friction the QC inspectors actually
21 became more strict in their inspections.

22 The allegation regarding "technical support" cited
23 in the August 22, 1978 report (I&E 78-12) was not substantiated
24 by the NRC investigation and no items of non-compliance or
25 deviations were cited by the NRC. Since the QC inspector's job
26 is not an engineering or design function, it does not require
27 "technical support" in any meaningful sense. Thus, we do
28 not regard the allegation as valid.

29 Q. Were there other allegations of harassments investi-
30 gated by the NRC?

1 A. Yes. For example, there were allegations of
2 harassment in the NRC's Notice of Violation on April 30, 1980
3 and the associated Investigation Report No. 79-19. In answer
4 to the Notice of Violation, HL&P stated it had no way to
5 verify the NRC's allegations because the NRC did not disclose
6 the identity of the persons involved nor the places and dates
7 of such incidents. Nonetheless, HL&P took steps to eliminate
8 any problems. For example, the A/E revised its QC salary
9 administration; upgraded the QC supervisory positions; empha-
10 sized that project procedures, specifications and drawings were
11 to be rigorously followed; required management personnel to
12 make more frequent visits to the site; reemphasized its "open
13 door" policy to top corporate management; made more efficient
14 the communication chain between site QC personnel and top QA
15 management; emphasized the role of QC supervision; initiated
16 "QA Bulletins" to provide better understanding of overall
17 activities within the QA departments; instituted regular
18 refresher training of A/E construction and QA/QC personnel
19 in project procedures; and increased the size of the QA/QC
20 staff.

21 The NRC has issued a followup report (I&E 80-25) and
22 found that the problem had been corrected, that no recurrent
23 trends were evident, and that the matter was considered closed.
24 In sum, we do not think these matters have any bearing on a
plant that is to be constructed by Ebasco, but if we ever

1 encounter the problem again we know how to take steps to
2 correct it.

3 Q. TexPirg Contention 31f alleges that HL&P is not
4 technically qualified to design and construct the Allens Creek
5 project because:

6 On September 15, 1978, the NRC reported an investigation
7 of an incident in which a quality control inspector
8 alleged that HL&P's contractor at the South Texas Project
9 fired him for strict inspection behavior, while the
10 contractor's employee alleged a conversation with the
11 quality control inspector in which the inspector allegedly
solicited a bribe and supposedly stated that HL&P would
"stay out" of any quality control let-downs; and
though intervenor does not know what in fact occurred
in this incident, the matter is sufficiently serious
to form the basis for the consideration of this contention
in this docket;

12 Mr. Oprea, would you please respond to this contention?

13 A. This appears to be a reference to a series of events
14 that led to the A/E firing a QC inspector in August, 1978.
15 The management of the A/E was faced with a difficult problem
16 in this situation. A trusted, long-term construction employee
17 alleged that the QC inspector solicited a bribe in return for
18 the QC inspector's "going easy" on the construction man's
19 concrete pours. The construction man was cooperative in the
20 investigation and gave a sworn statement about the event.
21 While the QC inspector denied the allegation, he refused to
22 give a sworn statement and was generally evasive in answering
23 questions. Given this situation, the A/E decided that they
24 had to release the QC inspector. HL&P was not involved in

1 the decision, but was kept informed of the progress of the
2 investigation, and the results thereof. HL&P concurred with
3 the A/E's decision in this matter.

4 In my opinion, this has no bearing on the technical
5 qualifications of HL&P for the Allens Creek project.

6 Q. TexPirg Contention 3lg alleges that HL&P is not
7 technically qualified to design and construct Allens Creek
8 because:

9 HL&P is the Project Manager of South Texas Project and
10 is ultimately responsible to the NRC for the 24 items
11 of non-compliance reported in inspections there so far,
12 and for the numerous construction problems such as
building the mechanical auxillary building one foot too
narrow and installing under-strength bolts, and that
such performance as project manager there raises
questions as to the technical qualifications of Applicant.

13 TexPirg's answers to HL&P's Fourth Set of Inter-
14 rogatories state that the "24 items of non-compliance" were
15 listed in an exhibit in HL&P's rate case in PUC Docket No.
16 2676.

17 Mr. Oprea, would you please respond to this contention?

18 A. Although systems are designed, procedures are
19 written and personnel are trained with the goal of having no
20 items of non-compliance, we must use people to build these
21 plants and people make mistakes. I am not aware of any plant
22 which has been built with no items of non-compliance resulting
23 from NRC inspections. As the items are identified, corrective
24 actions are taken and recurrence control is addressed as

1 appropriate. As to the items identified in the exhibit in
2 the rate case, the NRC has determined that HL&P's resolution
3 of these items was satisfactory and has closed out these items.

4 Items of non-compliance generally evidence the
5 failure of specific individuals to understand or follow pro-
6 cedures and, thus, are not at all indicative of technical
7 competence. The one foot short building at STP, for example,
8 resulted from a survey error by an A/E survey crew working in
9 the field. Errors of this sort are not a reflection on the
10 technical competence of HL&P and could not be prevented
11 unless HL&P attempted to duplicate every function of the
12 architect-engineer/constructor.

13 Wherever an item of non-compliance has indicated a
14 shortcoming in the management systems used on the project,
15 such as a failure to trend non-conformances, we have attempted
16 to strengthen the system. The lessons learned in this process
17 are being used in designing the management systems for ACNGS
18 in order to minimize such occurrences.

19 Q. Mr. Oprea, in your opinion do the inspection reports
20 referred to in the contention have a bearing on HL&P's
21 technical competence to design and construct Allens Creek?

22 A. Yes, but it is not a negative influence. First of
23 all, we do not regard these reports as especially unique. All
24 nuclear plants have a variety of such reports during the
period of construction. What is significant is the ability

1 to make corrections, to learn from the experience, and to
2 minimize future occurrences.

3 In regard to HL&P, the STP experience has been a
4 positive contribution to our technical competence. We have
5 become aware of the need for strong management involvement in
6 our nuclear projects and have taken steps to accomplish this.
7 In my opinion, the measures discussed in this testimony
8 regarding management for design and construction and the
9 quality assurance program, and detailed in Chapters 13 and
10 17 and Appendix O of the PSAR, reflect that HL&P has the
11 technical competence to undertake the Allens Creek project.

12 Q. Mr. Goldberg, would you please describe the technical
13 competence of the General Electric Company to design a nuclear
14 steam supply system for the Allens Creek project?

15 A. The General Electric Company is one of the major
16 designers and fabricators in this country of nuclear reactors
17 and nuclear fuel. It has been in the nuclear business since
18 1955 and presently has over 80 reactors either complete, under
19 construction, or on order. Twenty-four of these reactors are
20 BWR/6 design with Mark III Containments. Of these twenty-
21 four, Grand Gulf 1 & 2, River Bend 1 & 2, Perry 1 & 2,
22 Hartsville A-1, A-2, B-1, B-2, Phipps Bend 1 & 2, Clinton 1 &
23 2, Skagit 1 & 2, and Black Fox 1 & 2 are being and/or are
24 schedule to be constructed domestically. Each of these has
also received or is pursuing a construction permit based on

1 the same basic design Allens Creek utilizes.

2 Of the domestic BWR/6's Grand Gulf 1 is expected to
3 startup early 1982, Clinton 1 and Perry 1 in 1983 and River
4 Bend in 1984. Also, the Kuo Sheng 1 reactor, a BWR/6 Mark
5 III in Taiwan, is in the startup phase and has commercially
6 produced electricity at 35% of full power.

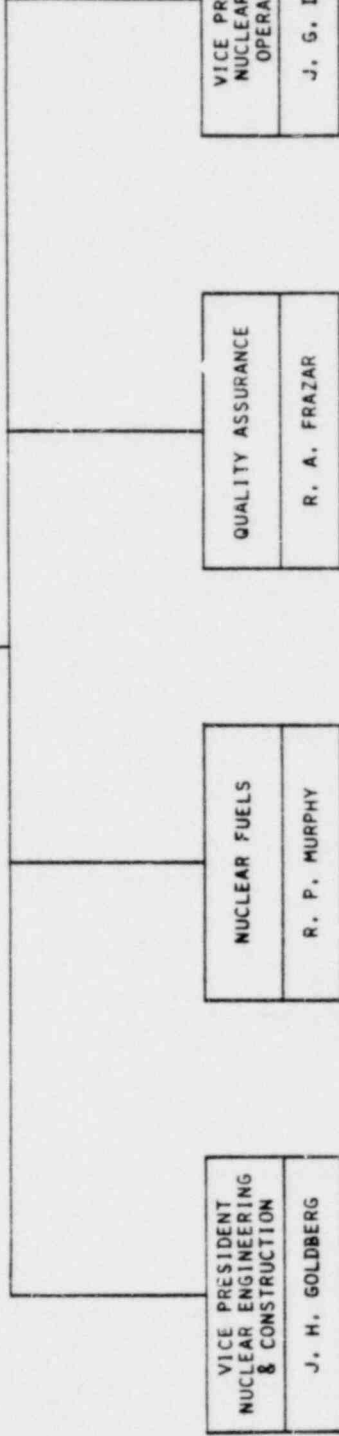
7 GE has extensive research and development facilities
8 which are used in the design of the BWR. These facilities
9 are both full scale and scaled down models and cover such
10 topics as core thermal hydraulics, mechanical testing of BWR
11 material, performance characteristics of various BWR components,
12 blowdown loads on containment, and servicing and maintenance of
13 the BWR. Thus, GE has extensive experience, knowledge and
14 capability to design and fabricate the BWR.

15 Q. Mr. Goldberg, would you please describe the technical
16 qualifications of Ebasco to serve as the architect engineer
17 for the Allens Creek plant?

18 A. Ebasco is responsible for design engineering,
19 construction, equipment procurement and startup of the
20 balance of plant facilities. This includes all plant structures,
21 systems and components other than those provided by the NSSS
22 supplier. Ebasco has provided engineering, construction and
23 consulting services to utilities in the United States and
24 throughout the world for 70 years. In the past 18 years,
Ebasco has been the architect-engineer (AE) on 25 nuclear

1 projects; fourteen of which are General Electric BWR's. Of
2 these fourteen plants 12 are operating successfully. Cur-
3 rently, Ebasco maintains a permanent force of approximately
4 4,000 personnel to carry out services related to power
5 generation, transmission and distribution. Approximately
6 1000 of these employees are specifically identified with
7 nuclear activities. Thus, Ebasco Services has substantial
8 experience in the design and construction of BWR nuclear
9 plants.

EXECUTIVE VICE PRESIDENT
G. W. OPREA, JR.



CORPORATE
NUCLEAR ORGANIZATION