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NUCLEAR REGULATORY COMMISSION

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BEFORE THE ATOMIC SAFETY AND LICENSING BOARD

In the Matter of

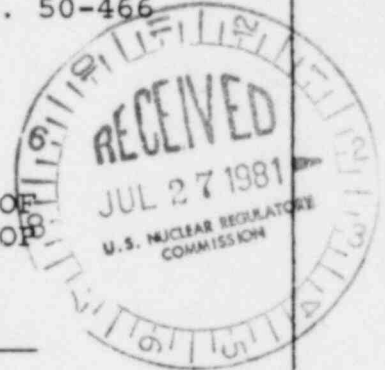
HOUSTON LIGHTING & POWER COMPANY

(Allens Creek Nuclear Generating
Station, Unit No. 1)

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Docket No. 50-466

TESTIMONY OF ROBERT C. IOTTI, ON BEHALF OF
HOUSTON LIGHTING & POWER COMPANY ON BISHOP
CONTENTION 6 And BOARD QUESTION 12
RELATING TO THE SHELL OIL CO.
6 INCH LIQUID PETROLEUM GAS PIPELINE



Q. Please state your name and business address and
describe your educational and professional experience.

A. My name is Robert C. Iotti and my business address
is Ebasco Services, Inc., 2 World Trade Center, New
York, N. Y. I have previously discussed my position and
background in connection with my testimony on Doherty
Contention 47.

Q. Dr. Iotti, what is the purpose of your testimony?

A. The purpose of my testimony is to address Intervenor
Bishop's Contention 6 which alleges that:

The rupture of the six-inch liquid petroleum
gas pipeline could cause a cloud of explosive
gas to travel along depressions to the area of
the plant before exploding with such force to
damage the safety equipment at the plant and the

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2 workers at the plant. For this reason either
3 the pipeline or the plant must be moved.

4 My testimony will also address Board Question 12,
5 which asks the following:

6 Has it been definitely established whether
7 [the LPG] pipeline might carry potentially more
8 dangerous materials such that, following a
9 pipeline rupture, safe shutdown of the plant
10 would be precluded?

11 Q. Dr. Iotti, briefly describe how far the six-inch
12 liquid petroleum gas pipeline is located from the nearest
13 ACNGS Category I structure?

14 A. At its closest point, the line is located approximately
15 8000 feet northeast of the nearest ACNGS Category I
16 structure.

17 Q. What measures has Shell Oil Company taken to detect
18 a possible leak in this pipeline?

19 A. Shell Oil Company is providing a leak detection
20 system capable of detecting a leak of approximately 20
21 bbls/hr in 3 minutes after the leak occurs. Isolation
22 valves in the line will be closed and the pump tripped
23 by the operator after information is received that a leak
24 has occurred. Completion of this isolation can be accomplished in 5 minutes following leak detection. The use of this leak detection system coupled with the ability to isolate makes it extremely unlikely that a rupture occurring

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2 at the nearest point of ACNGS Category I structures could
3 be accompanied by a release of a quantity of LP gas large
4 enough to present a hazard to the plant safety related
5 structures in the event of a detonation or deflagration.

6 Q. Dr. Iotti, although you state that it is extremely
7 unlikely that a detonation of significant quantities of
8 propane could occur from a rupture of the six-inch liquid
9 petroleum gas pipeline, has the Applicant nonetheless
10 performed an analysis of potential effects of a rupture
11 of the line and the potential effects of detonation/
12 deflagration of the escaping LP gas?

13 A. Yes. Appendix 2.2-A of the PSAR contains analyses of
14 the potential effects of a rupture of the liquified
15 petroleum gas line and subsequent detonation and/or
16 deflagration of the escaping gas. These analyses utilize
17 several conservative assumptions and demonstrate conclu-
18 sively that the plant's Category I structures will not
19 suffer any adverse consequences from a line rupture and
20 subsequent detonation and/or deflagration of the emitted
21 LP gas.

22 Q. Would you briefly describe the gaseous transportation
23 mechanisms for which these analyses are performed?

24 A. Separate analyses have been performed for each of
the four modes in which a flammable cloud of LPG could be

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2 generated and transported toward the plant. The four
3 modes described briefly are:

4 1. Atmospheric dispersion toward the plant of
5 the LP gas released from the postulated break.

6 2. Slumping of the heavier than air cloud
7 formed by the mixing of the LP gas and the surrounding
8 air at the postulated break location accompanied by
9 further mixing with air at the cloud-to-air interface
10 resulting in a fog-like cloud travelling toward the
11 plant along the depression of Allens Creek.

12 3. Initial gravity flow of the LP gas/air
13 cloud followed by atmospheric dispersion and vice
14 versa.

15 4. Gravity flow of nearly pure LP gas/liquid
16 with little mixing with the surrounding air. This
17 results in essentially a pure LP gas stream in the
18 Allens Creek depression, which is postulated to heat
19 up, mix with air, and then be atmospherically dispersed
20 toward the plant.

21 Q. What are the significant assumptions used in each
22 LPG pipeline rupture analysis?

23 A. Those assumptions which have the greatest impact on
24 the calculations performed are:

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2 1. The rate of flow of LP gas out of the
3 break, which influences the size of the cloud that
4 can be created, is conservatively computed by assuming
5 that a complete severance in the line occurs at the
6 Allens Creek Crossing. (This assumption applies to
7 the analyses performed for the modes numbered 2, 3
8 and 4 above).

9 2. Double ended rupture of the line occurs
10 instantaneously and at the closest point to plant
11 Category 1 structures (8000 feet). (This assumption
12 applies to the analyses performed for mode number
13 1.)

14 3. The temperature of the atmosphere is
15 assumed to be 72°F. Higher temperatures would lead
16 to higher vaporization of escaping propane, but the
17 flow rate would be less due to higher quality at the
18 exit plane.

19 4. The LP gas is assumed to be propane because
20 of its chemical and physical properties which render
21 it a conservative choice for reasons explained later
22 in my testimony.

23 5. Assumed meteorological conditions were
24 characterized by a Pasquill F inversion with wind
speed of 0.8 mps in the direction of the plant

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2 structures. Such conditions occur at the ACNGS site
3 only 5% of the time. (This assumption applies to
4 the analyses performed for the modes numbered 1 and
5 3 above.)

6 6. A leak detection system is available which
7 is capable of detecting a leak of approximately 20
8 bbls/hr (or about 5% of operating flow) in 3 minutes
9 after the leak occurs. After detection, line shutdown
10 and isolation will be taken in 5 minutes.

11 The break is conservatively calculated to
12 initially discharge 568 lbs/sec for 480 seconds.
13 Thereafter due to pipeline operator action in
14 stopping the pipeline pumps and closing valves, flow
15 is predicted at 70 lbs/sec for 515 seconds, then
16 dropping to 30 lbs/sec for another 2750 seconds, at
17 which time flow ceases.

18 To estimate the maximum credible size of an
19 atmospherically dispersed cloud, an average constant
20 conservative flow of 100 lbs/sec of propane is
21 assumed to issue continuously from the postulated
22 break.

23 Q. For each analysis that was performed, what were the
24 calculated effects on the Allens Creek plant?

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2 A. For the analysis concerned with the previously-
3 described first mode of gaseous transportation, the
4 calculated effects were:

5 The assumption of stable atmospheric conditions
6 with low wind speeds led to the prediction of larger
7 detonable/deflagrable clouds than would be predicted
8 if realistic atmospheric conditions were assumed.
9 The calculated maximum size of the detonable cloud
10 has been determined to be $1.55 \times 10^7 \text{ ft}^3$, while the
11 maximum deflagrable size has been determined to be
12 $1.96 \times 10^7 \text{ ft}^3$.

13 After detonation, the analysis shows that a
14 peak overpressure of only 0.6 psi would impact on
15 the nearest Category I plant structure. Since all
16 Category I plant structures are designed to withstand
17 a peak overpressure of 2.3 psi, no damage would
18 occur to the ACNGS Category I structures.

19 For the analysis concerned with the previously-
20 described second mode of gaseous transportation, the
21 calculated effects were:

22 For the analysis of the gravity flow along the
23 Allens Creek depression with air mixing at the
24 propane/air cloud and air interface, the analysis
demonstrates that clouds of flammable concentration

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2 will not extend further than 6,000 feet down the
3 Allens Creek channel, a location which is approximately
4 1400 feet from the nearest Category I plant structure.

5 Assuming further that the entire cloud is a
6 homogeneous flammable mixture of propane and air,
7 its detonation has shown to produce a peak overpressure
8 of only 1.0 psi. Again this detonation would pose
9 no safety hazard to the plant.

10 For the remaining two analysis concerned with
11 the previously described third and fourth modes of trans-
12 portation the calculated effects were:

13 Detonation of these maximum sized clouds pose
14 no safety hazard to the plant. Peak overpressures of
15 less than .6 psi and 1.0 psi have been calculated to
16 result from analyses concerned with the third and fourth
17 previously described modes respectively.

18 Q. Does the PSAR analysis address the hazards resulting
19 from cloud deflagrations instead of detonations?

20 A. Yes, it does. Using the same analyses that were
21 applied to the detonable clouds, the conclusion reached
22 is that deflagration would also pose no hazard to the
23 plant Category I structures.

24 Q. Did the PSAR analysis also look at the effect of
missiles generated by the assumed detonation?

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2 A. Yes it did. The hazards presented by missiles have
3 been assessed by computing the total mass of debris
4 observed to be generated by surface explosions of equivalent
5 amounts of TNT for the largest of the detonations postulated
6 by the four analyses previously described. Then the
7 total mass of debris that could strike a plant safety
8 related structure was computed using the assumption that
9 all of this mass would be concentrated in one missile
10 travelling at the maximum air particle velocity.

11 This was done since the open area between the
12 location of the hypothetical clouds and the plant is
13 devoid of structures or objects capable of becoming
14 severe missiles. Under these assumptions the energy of
15 the missile has been computed to be insufficient to cause
16 any damage to any plant safety-related structure.

17 Q. In the preceding analyses you have stated that the
18 postulated rupture in the line is a complete severance of
19 the line. Could smaller breaks occur and result in
20 hazards to the plant which are possibly more severe than
21 those caused by the very large break?

22 A. No, they could not. Smaller breaks have been examined
23 and, under the same conservative assumptions made in the
24 analyses of the large breaks, result in lower volumetric
flow rates and ultimately in smaller, lesser-concentrated

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2 clouds which, if detonated, would produce lower overpres-
3 sures than those resulting from larger breaks.

4 Q. In reference to Board Question 12, propane has been
5 used as the representative LP gas for performing the
6 analysis. What is the reasoning behind this choice and
7 could the LPG pipeline carry potentially more dangerous
8 materials?

9 A. Propane gas was chosen because it represents the
10 most conservative approach in the analysis for the following
11 reasons:

12 1. The LP gas line currently carries batches
13 of gasoline, isopentane, normal butane and isobutane,
14 plus distillate. The only other hazardous products
15 which could reasonably be assumed to be transported
16 in the line are propane and possibly other liquid
17 hydrocarbons. Pound for pound propane has effectively
18 the same TNT mass equivalency of other flammable
19 hydrocarbons such as butane, isobutane, ethylene,
20 butadiene, propylene, etc. 1/

21 1/ T. V. Eichler, E. S. Napadensky, "Accidental Vapor Phase
22 Explosions on Transportation Routes Near Nuclear Plants,"
23 NUREG/CR-0075, April 1977.
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2 2. The flammable and detonable limits of
3 propane are wider than those of the higher hydrocar-
4 bons, hence proportionately more propane can be
5 contained in deflagrating or detonating clouds than
6 other higher hydrocarbons. Thus for the same flow
7 of LP gas out of the break, assuming propane as the
8 LP gas maximizes the quantity of material which can
9 detonate or deflagrate and hence maximizes the
10 hazards to the plant.

11 3. For the same line pressure and temperature,
12 the specific volume of the higher hydrocarbons is
13 comparable or higher than that of propane, so that
14 the same or more pounds of propane would be contained
15 in any given segment of the line as other hydrocarbons.
16 Thus again a larger quantity of flammable material
17 can be postulated to escape from a hypothetical
18 break in the line by assuming that the line carries
19 propane rather than other higher hydrocarbons,
20 leading again to maximizing the hazards to the
21 plant.

22 4. The initial flow rates out of a break are
23 comparable for propanes and butanes, but would be
24 slower for the other heavier than air hydrocarbons.
Hence, again the assumption of propane leads to
maximizing the hazards to the plant.

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2 5. The amount of energy needed to cause a
3 detonation of a mixture of LP gas and air is lower
4 for propane-air mixtures than for mixtures of air
5 and other higher hydrocarbons. Assuming that the
6 LP gas is pure propane increases the likelihood
7 that there will be sources of sufficient energy to
8 cause the hypothetical vapor cloud to ignite or
9 detonate. The only known case of an open air
10 detonation of a vapor cloud involved propane.

11 6. There are several instances of unconfirmed
12 propane-air cloud deflagrations and at least one
13 detonation, against which it was possible to compare
14 results of the analyses.

15 In summary, propane was chosen since it would
16 present the greatest hazard to the plant.

17 Q. What are your conclusions?

18 A. Analyses have been performed, utilizing conservative
19 assumptions, that adequately demonstrate the plant
20 Category I structures at Allens Creek will not suffer
21 adverse consequences due to the postulated LP line
22 rupture and subsequent detonation and/or deflagration of
23 the emitted LP gas.
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