

## DUKE POWER COMPANY

POWER BUILDING

422 SOUTH CHURCH STREET, CHARLOTTE, N. C. 28242

WILLIAM O. PARKER, JR.  
VICE PRESIDENT  
STEAM PRODUCTION

May 27, 1981

TELEPHONE AREA 704  
373-4083

Mr. James P. O'Reilly, Director  
U. S. Nuclear Regulatory Commission  
Region II  
101 Marietta Street, Suite 3100  
Atlanta, Georgia 30303

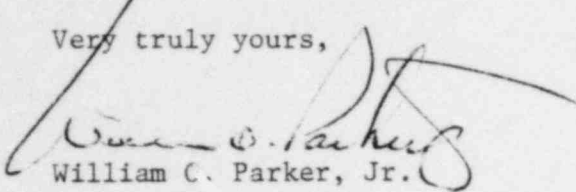
Re: RII: WPK  
50-413/81-05  
50-414/81-05

Dear Mr. O'Reilly:

Please find attached a supplemental response to Infraction No. 413-414/  
81-05-02 as identified in the above referenced Inspection Report.

I declare under penalty of perjury, that the statements set forth herein  
are true and correct to the best of my knowledge.

Very truly yours,

  
William C. Parker, Jr.

RWO/djs  
Attachment

cc: NRC Resident Inspector  
Catawba Nuclear Station

8107240547 810701  
PDR ADOCK 05000413  
PDR  
Q

DUKE POWER COMPANY

CATAWBA NUCLEAR STATION

Supplemental Response:

In reference to my letter of May 4, 1981, concerning Items 3 and 4, Catawba will train all QC welding inspectors in the proper requirements to inspect weld cavity geometries and the "NA" of purge when sufficient weld metal thickness remains after the defect is removed. This information will be incorporated into the Weld Inspector's Training Program to assure all new inspectors are trained as they are hired on. This training will be completed by July 1, 1981.