

LICENSEE EVENT REPORT

U. S. NUCLEAR REGULATORY COMMISSION
UPDATE REPORT
PREVIOUS REPORT DATE 05-30-80CONTROL BLOCK:

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80
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 (PLEASE PRINT OR TYPE ALL REQUIRED INFORMATION)

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EVENT DESCRIPTION AND PROBABLE CONSEQUENCES (10)

At 0515 while making a containment inspection the operator discovered a cracked weld on 11B Reactor Coolant Pump (RCP) contr.1 bleedoff line (T.S. 6.9.1.9.d). Since the leak could not be isolated from the RCP seal, the reactor was placed in cold shutdown to facilitate repairs. The weld was repaired and the unit returned to service at 1910 on 5-5-80. This is not a repetitive occurrence.

0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80
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CAUSE DESCRIPTION AND CORRECTIVE ACTIONS (27)

Crack was located in heat affected zone of a weld joining this 4" long 1" diameter schedule 80 Pipe Spool to the seal. Cause of the failure was metal fatigue due to residual stress from welding on initial installation. Pipe was replaced and a weld repair performed. Engineering review and evaluation indicates no additional corrective action necessary.

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80
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NAME OF PREPARER S. M. Davis/D. E. Huseby

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