

SOUTH CAROLINA ELECTRIC & GAS COMPANY

POST OFFICE BOX 764

COLUMBIA, SOUTH CAROLINA 29218

T. C. NICHOLS, JR.  
VICE PRESIDENT AND GROUP EXECUTIVE  
NUCLEAR OPERATIONS

July 10, 1981



Mr. Harold R. Denton, Director  
Office of Nuclear Reactor Regulation  
U. S. Nuclear Regulatory Commission  
Washington, D.C. 20555

Subject: Virgil C. Summer Nuclear Station  
Docket No. 50/395  
SER Item 1.7.21  
Seismic Qualification of Equipment

Dear Mr. Denton:

During the Seismic Qualification Review Team Audit (SQRT) of the Virgil C. Summer Nuclear Station documentation for the seismic qualification of accumulators was not available at the site due to insufficient notification. In order to complete the review of the seismic qualification of the accumulators a meeting was held on May 12, 1981, between Westinghouse and Brookhaven National Labs (NRC consultants). The purpose of this meeting was to discuss and review the seismic qualification of accumulators supplied by Westinghouse for the Virgil C. Summer Nuclear Station. A detailed summary of the meeting is provided in Westinghouse Trip Report NS-S&ESE-8177 (Attachment A).

As a result of the subject review the NRC consultant identified two areas of concern as follows:

1. The computer input and output for the modal analysis performed by Westinghouse was not available at the meeting.
2. There was no one document which tied together all the analyses and reports used to demonstrate qualification of the Virgil C. Summer accumulators.

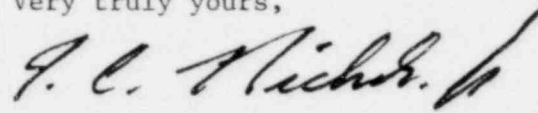
In order to resolve these concerns Westinghouse has initiated the actions described below which were deemed acceptable by the NRC consultant. Relative to the first concern, a simplified model of the modal analysis is provided in Attachment B and the computer input and output for the modal analysis is provided in Attachment C. Relative to the second concern, Westinghouse has revised Calculation Note 34-17-1 to contain a summary statement identifying the analyses and reports used to demonstrate seismic qualification of the Virgil C. Summer Nuclear Station accumulators. The summary information contained in the calculation note is similar to the information described on the second page of Attachment A.

Based on the above information, the subject of seismic qualification of the Virgil C. Summer Nuclear Station accumulators is considered closed. If you have any questions or concerns please contact us.

A049  
6/11

Mr. Harold R. Denton  
July 10, 1981  
Page 2

Very truly yours,

A handwritten signature in cursive script, appearing to read "T. C. Nichols, Jr.", with a large, sweeping flourish at the end.

T. C. Nichols, Jr.

RBC:TCN:lkb

cc: V. C. Summer  
G. H. Fischer  
H. N. Cyrus  
T. C. Nichols, Jr.  
Dr. J. Ruoff  
D. A. Nauman  
W. A. Williams, Jr.  
R. B. Clary  
O. S. Bradham  
A. R. Koon  
M. N. Browne  
B. A. Bursey  
J. L. Skolds  
J. B. Knotts, Jr.  
Dr. M. Reich  
NPCF  
File

NS-S&amp;ESE-81177

6-15-81

5/11-12/81

## TRIP TO

Brookhaven Labs

## LOCATION

Long Island, NY

## PURPOSE\*

To review seismic qualification of accumulator vessels for Virgil Summer (CGE) plant

## SUMMARY/ACTION\*

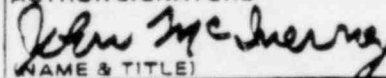
1. As a follow-up to the SQRT audit of the Virgil Summer (CGE) site an NRC consultant (Brookhaven Labs) conducted a review of the seismic qualification of accumulators.
2. During the review the Westinghouse seismic qualification methods were discussed in detail and several reports were reviewed.
3. The seismic qualification was acceptable with the exception of the following two items:
  - a. the consultant requested review of the computer run for the modal analysis.
  - b. there was no one document which tied together all the analyses and reports used to demonstrate qualification of the CGE accumulators.
4. Westinghouse agreed to provide the computer input and results for the modal analysis along with a sketch of the accumulator model, and to pursue the concern raised relative to documentation.

## PERSONS PRESENT (NAME/TITLE/ORG./DIV./DEPT./GROUP)\*

J. J. McInerney, W  
S. Hyde, W  
J. Curreri, Brookhaven

NOTHING IN THIS REPORT SHALL BE CONSTRUED TO CHANGE ANY TERMS, CONDITIONS, REQUIREMENTS, SPECIFICATIONS, OR PRICE IN ANY WRITTEN AGREEMENT.

## AUTHOR SIGNATURE \*



(NAME &amp; TITLE)

## DATE

6/22/81

## DISTRIBUTION\*

J. J. McInerney

S. Hyde, 3  
J. Reid, 3  
J. Pandya, 3

F. Manger, 4  
D. Rawlins, 4  
G. Butterworth, 4

D. Alexander, PC 2  
R. Kelly, PC 2  
J. Cookingham, 5

J. Curreri, Brookhaven Labs  
R. Clearly, SCE&G

## Details of Trip

### A. Background

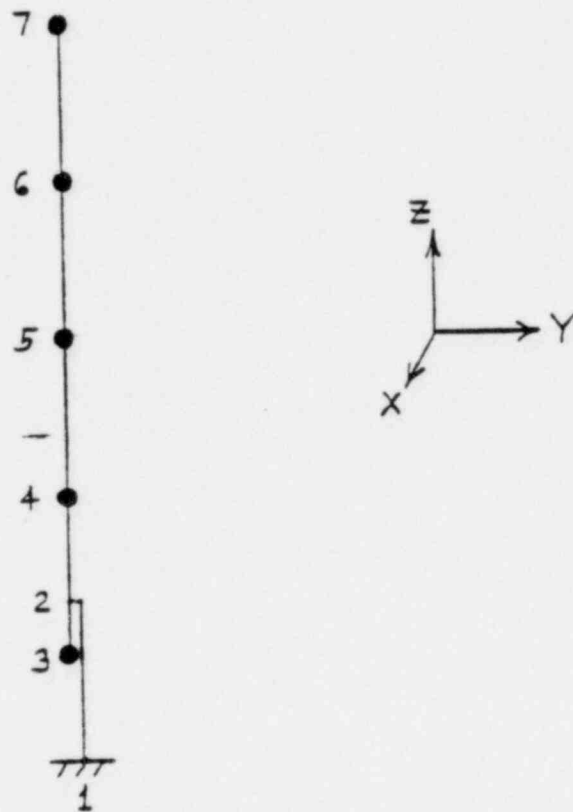
During the SQRT audit at the Virgil Summer site the accumulators were identified as a component which would be audited. Since this component was not identified prior to the audit and seismic qualification documentation was not available at the site during the audit. Subsequent to the audit a SQRT Form was prepared for the accumulators and submitted to the NRC. After receipt of the SQRT Form the NRC requested copies of the seismic qualification documentation for review by their consultant, Brookhaven Labs. In lieu of submitting the proprietary documentation, Westinghouse arranged to meet with Brookhaven consultants to discuss the Westinghouse seismic qualification methods and review the appropriate seismic qualification documentation.

### B. Discussion of Seismic Qualification

The seismic qualification methods were discussed in detail for the accumulators. The basic qualification consisted of a static analysis by the vendor (Delta Southern) to generic g levels identified in the equipment specification. The vendor analysis was documented in a design report and reviewed during the meeting. To supplement the vendor analysis Westinghouse performed a two dimensional modal analysis to determine the natural frequencies. The g values at the predominant calculated natural frequency were then obtained from the appropriate Virgil Summer response spectra and compared with the generic qualification levels used by the vendor to demonstrate the acceptability of the vendor qualification. The consultant reviewed the results of this analysis as documented in Calculation Note 34-17-1 dated 1/3/77. The consultant was also interested in reviewing the computer run for this analysis. However, this information was not available at the meeting. To further demonstrate the acceptability of the Westinghouse methods for determining natural frequencies the testing performed at Diablo Canyon (WCAP 9478) to verify analysis techniques was discussed and reviewed.

The last step in the qualification process was to demonstrate that the two dimensional analysis performed for the accumulators satisfied the requirement for three dimensional seismic analysis which was imposed on the Summer plant after the initial accumulator seismic analysis was completed. This was accomplished by comparing the g values obtained in the two dimensional analysis with the information in WCAP 8230 which provides a generic method for making such a comparison.

Based on the above described review by the Brookhaven consultant, the seismic qualification of the Virgil Summer accumulators were deemed acceptable pending review of the computer run for the modal analysis. The consultant did express an additional concern which related to determining the applicability of all the documentation reviewed to the Virgil Summer accumulators. Westinghouse agreed to take action to resolve both of these concerns.

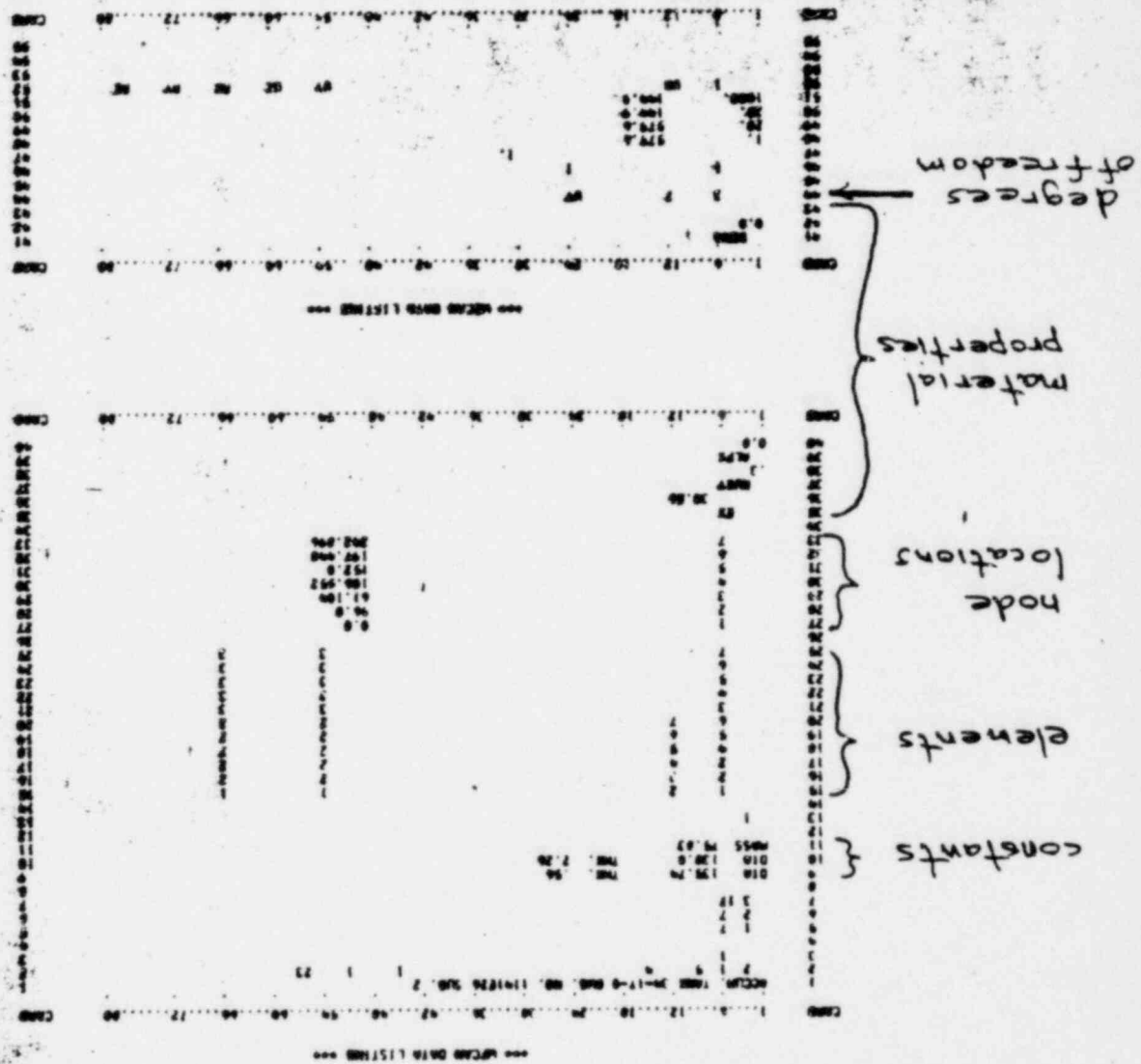


Mathematical Model for Summer Plant  
SIS Accumulator Tank

# Modal Analysis of Summer Plant SIS Accumulator Tank

ATTACHMENT C

Horizontal Shock (Y-direction)





MECAN - WESTINGHOUSE ELECTRIC CORP. 58 ANALYSIS  
 A PROPRIETARY GENERAL PURPOSE FINITE ELEMENT CODE

14.8850 8/20/74 CP: 1.7% PP: 0.000

ACCU: 1AMB 34-17-0 DMS. NO. 1141626 SUB. 2

SOLUTION TYPE.....K20 2 MODE/STEP ANALYSIS  
 SOLUTION KEY.....K4 1 5 -0 4 -0 1 -0 -0 -0 -0  
 MOD ROTATION ANGLE KEY.....K6 -0  
 RESTART KEY.....K8 -0  
 ELAST-PLAST KEY.....K13 -0  
 NODE FORCE OUTPUT KEY.....K19 1  
 NO OF EXTRA MATL PROP.....K16 -0  
 BOUND COND CHANGE KEY.....K17 1  
 ELER MATRIS OUTPUT KEY.....K14 -0  
 NO OF VALUES IN TABLE.....K21 23  
 GEOMETRY PLOT KEY.....K22 -0  
 COUPLED NODE KEY.....K23 -0  
 MESH PRINTOUT KEY.....K24 -0  
 COORD SYSTEM OUTPUT KEY.....K25 -0  
 POST PLOTTING KEY.....K26 -0

NUMBER OF LOAD STEPS.....NSTEP 1  
 DATA FILE - ELEMENTS.....INELM 5  
 DATA FILE - NODES.....INNODE 5  
 DATA FILE - BOUND COND.....INBC 5  
 DATA FILE - TEMP.....INTMP 5  
 REFERENCE TEMPERATURE.....THEF -0.0  
 MATL TEMP DEPENDENCE.....TMIN -0.0  
 MATL TEMP DEPENDENCE.....TMAX 900.0  
 MATL TEMP DEPENDENCE.....TDELTA 100.0  
 BLOCK SIZES.....BLKSIZE 500 500 36 100 1000

.....ELEMENT LIBRARY USED.....

TYPE	STEP	DESCRIPTION	KEYS	CORRELATION ARRAY
1	7	3-DIMENSIONAL PIPE 12/6/71	-0 -0	1 2 3 4 5 6 7 8 9 10 11 12 0 0 0 0 0 0 0 0 0 0 0 0
2	7	3-DIMENSIONAL PIPE 12/6/71	-0 -0	1 2 3 4 5 6 7 8 9 10 11 12 0 0 0 0 0 0 0 0 0 0 0 0
3	17	LUMPED MASS 3-DIM 4/30/70	-0 -0	1 2 3 0

ASSIGNMENT OF D.O.F. FOR CORRELATION ARRAY AS FOLLOWS..... ANY USER ASSIGNED ARRAYS CANNOT ADD DIFFERENT D.O.F.

UX INDEX 15 1  
 UY INDEX 15 2  
 UZ INDEX 15 3  
 RX INDEX 15 4  
 RY INDEX 15 5  
 RZ INDEX 15 6

ELEMENT REAL CONSTANT TABLE

TBL	CONSTANTS	LABEL	VALUE	LABEL	VALUE	LABEL	VALUE	LABEL	VALUE
1	1 TO 2	DIA	.1357E+03	THE	54000E+00				
2	1 TO 2	DIA	.13000E+03	THE	22600E+01				
3	1 TO 1	MASS	.75830E+02						

LOCAL COORDINATE SYSTEM DEFINITIONS

NO.	TYPE	X0	Y0	Z0	Q1	Q2	Q3
1	CART	-8.00	-0.00	-0.00	-8.00	-0.00	-0.00

ELEMENT DESCRIPTION CP= 1.772 PP= 0.000

ELEMENT TYPE	MTL	TBL	NOES
1	1	1	1
2	2	1	2
3	2	1	2
4	2	1	2
5	2	1	2
6	2	1	2
7	1	1	3
8	1	1	3
9	1	1	3
10	1	1	3
11	3	1	3

NO OF ELEMENTS... NUMEL= 11

COORD DESCRIPTION CP= 1.789 PP= 0.000

COORD	X(1)	X(2)	X(3)	COORD SYSTEM NO	0	CART
1	-0.0000	-0.0000	0.0000	COORD SYSTEM NO	0	CART
2	-0.0000	-0.0000	0.0000	COORD SYSTEM NO	0	CART
3	-0.0000	-0.0000	0.0000	COORD SYSTEM NO	0	CART
4	-0.0000	-0.0000	0.0000	COORD SYSTEM NO	0	CART
5	-0.0000	-0.0000	0.0000	COORD SYSTEM NO	0	CART
6	-0.0000	-0.0000	0.0000	COORD SYSTEM NO	0	CART
7	-0.0000	-0.0000	0.0000	COORD SYSTEM NO	0	CART

NO OF COORDS... NUMCO= 7

THE NUMBER OF WORDS IN EACH OF BLOCKS 1 AND 2 = 804

PROPERTY AL PROPERTIES... 001

MTL NO 1

STV .3000E+00


ALPV 0.

MTV .3000E+00

DEVS 0.



3-0	3-0
1-0	1-0
2-0	2-0

1,000	579.60
20,000	579.60
50,000	1,159.20
1,000,000	1,159.20

[illegible]

COMPLETE SET OF EIGENVALUES  
MODE FREQUENCY (HERTZ)

1	20.310
2	66.768
3	712.98
4	112.52
5	167.14

← 1<sup>st</sup> horizontal frequency

MODE	PARTICIPATION FACTOR	EFFECTIVE MASS	FRACTION EFF. MASS
1	1.3327	338.64	.89317
2	9.3180	10.482	.10677
3	-4.9700E-02	7.2041E-02	.9006E-04
4	7.0172E-02	4.6431E-02	.24646E-04
5	-6.3093E-02	7.1418E-02	.18460E-04

EXPANDED MODE SHAPE FOR MODE 1 FREQUENCY 20310E+02 HERTZ (CYCLES/SECOND)

MODE	UX	UY	UZ	RX	RY	RZ
1	0.	0.	0.	0.	0.	0.
2	0.	4.4997E	0.	-107468E-02	0.	0.
3	0.	75.1387	0.	-107271E-02	0.	0.
4	0.	4.9970E	0.	-112726E-02	0.	0.
5	0.	66.7024	0.	-128183E-02	0.	0.
6	0.	8.3674E	0.	-175729E-02	0.	0.
7	0.	1.00070	0.	-117644E-02	0.	0.

# Vertical Shock (Z-direction)

\*\*\* WFFM DATA LISTING \*\*\*

CARD	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
1	ACCU	TIME	14-17-0	DATE	NO.	1141F24	SUB	2																																
2	1	4																																						
3	1																																							
4																																								
5	1	7																																						
6	2	7																																						
7	3	17																																						
8																																								
9	014	135.74																																						
10	016	130.0																																						
11	0055	19.83																																						
12																																								
13	1																																							
14																																								
15	1	2																																						
16	2	3																																						
17	2	4																																						
18	4	4																																						
19	4	6																																						
20	5	7																																						
21	3																																							
22	4																																							
23	4																																							
24	4																																							
25	7																																							
26																																								
27	1																																							
28	2																																							
29	3																																							
30	4																																							
31	4																																							
32	6																																							
33	7																																							
34																																								
35	75	30.26																																						
36																																								
37	RECV																																							
38	3																																							
39	ALPH																																							
40	0.0																																							

SPECTRAL REPLY

REPLY	US
1	0.
2	0.
3	0.
4	0.
5	0.
6	0.
7	0.

[illegible]

FRANCIS JIM HENRY  
FRANCIS JIM HENRY

ELEMENT DESCRIPTION CP= 3.407 PP= 0.000

ELEMENT TYPE	NO.1	NO.2	NO.3	NO.4	NO.5	NO.6
1	1	1	1	1	2	
2	2	1	2	2	3	
3	2	1	2	2	4	
4	2	1	2	4	5	
5	2	1	2	5	6	
6	2	1	2	6	7	
7	1	1	1	3		
8	3	1	1	4		
9	2	1	3	5		
10	3	1	3	6		
11	1	1	3	7		

NO OF ELEMENTS...ALPH= 11

EXPANDED NO

NO	EXP
1	0.
2	0.
3	0.
4	0.
5	0.
6	0.
7	0.

NODE DESCRIPTION CP= 3.923 PP= 0.000

NODE	X(1)	X(2)	X(3)	COORD SYSTEM NO	0	CART
1	-0.0000	-0.0000	0.0000	COORD SYSTEM NO	0	CART
2	-0.0000	-0.0000	96.0000	COORD SYSTEM NO	0	CART
3	-0.0000	-0.0000	81.1096	COORD SYSTEM NO	0	CART
4	-0.0000	-0.0000	106.5520	COORD SYSTEM NO	0	CART
5	-0.0000	-0.0000	152.0000	COORD SYSTEM NO	0	CART
6	-0.0000	-0.0000	197.4480	COORD SYSTEM NO	0	CART
7	-0.0000	-0.0000	242.8960	COORD SYSTEM NO	0	CART

NO OF NODES...ALPH= 7

THE NUMBER OF WORDS IN EACH OF BLOCKS 1 AND 2 = 804

SPECTRAL #

NO	SPECTRAL
1	0.
2	0.
3	0.
4	0.
5	0.
6	0.
7	0.

# MATERIAL PROPERTIES DATA

MATL NO 1

ET= .0000E+00

ALPH= 0.

NU= .0000E+00

SE= 0.

TIME

1-0 PIPE  
1 01m  
2 01m  
FORCES ON 1  
FORCES ON 2  
3-0 PIPE  
1 01m  
2 01m  
FORCES ON 1  
FORCES ON 2  
3-0 PIPE  
1 01m  
2 01m  
FORCES ON 1  
FORCES ON 2  
3-0 PIPE  
1 01m





COMPLETE SET OF EIGENVALUES

NODE	FREQUENCY (HERTZ)
1	67.900
2	242.87
3	541.96
4	748.14
5	878.57

1st vertical frequency

TIME = 0.0

3-D PIPE 1. NCE  
1. 0100 + 0.000  
2. 0100 + 0.000

FORCES ON NODE  
FORCES ON NODE

3-D PIPE 2. NCE  
1. 0100 + 0.000  
2. 0100 + 0.000

FORCES ON NODE  
FORCES ON NODE

3-D PIPE 3. NCE  
1. 0100 + 0.000  
2. 0100 + 0.000

FORCES ON NODE  
FORCES ON NODE

3-D PIPE 4. NCE  
1. 0100 + 0.000  
2. 0100 + 0.000

FORCES ON NODE  
FORCES ON NODE

3-D PIPE 5. NCE  
1. 0100 + 0.000  
2. 0100 + 0.000

FORCES ON NODE  
FORCES ON NODE

NODE	PARTICIPATION FACTOR	EFFECTIVE MASS	FRACTION EFF. MASS
1	.1701	377.92	.44674
2	.1900E-01	1.2039	.11742E-02
3	.16697E-02	5.132E-03	.13900E-05
4	.6449E-02	2.032E-01	.53412E-04
5	.10434E-02	.46302E-02	.25199E-04

TIME = 0.0

3-D PIPE 6. NCE  
1. 0100 + 0.000  
2. 0100 + 0.000

FORCES ON NODE  
FORCES ON NODE

EXPANDED MODE SHAPE FOR MODE 1 FREQUENCY 67.900E+02 HERTZ (CYCLES/SECOND)

NODE	UX	UY	UZ	RX	RY	RZ
1	0.	0.	0.	0.	0.	0.
2	0.	0.	.854786	0.	0.	0.
3	0.	0.	.649094	0.	0.	0.
4	0.	0.	.873044	0.	0.	0.
5	0.	0.	.936138	0.	0.	0.
6	0.	0.	.478659	0.	0.	0.
7	0.	0.	1.000000	0.	0.	0.

COMBINED SPEI

NODE	1	2	3	4	5	6	7
1	0.	0.	0.	0.	0.	0.	0.
2	0.	0.	0.	0.	0.	0.	0.
3	0.	0.	0.	0.	0.	0.	0.
4	0.	0.	0.	0.	0.	0.	0.
5	0.	0.	0.	0.	0.	0.	0.
6	0.	0.	0.	0.	0.	0.	0.
7	0.	0.	0.	0.	0.	0.	0.