

PSNH PUBLIC SERVICE
Company of New Hampshire



June 25, 1981

SBN 166
T.F. B..4.2.7

SEABROOK STATION
Engineering Office:
1671 Worcester Road
Framingham, MA 01701

United States Nuclear Regulatory Commission
Washington, D.C. 20555

Attention: Office of Inspection and Enforcement

References: (a) Docket No. 50-433 and 50.444
(b) Telecon of May 20, 1981 Between Mr. Gallo (NRC) and
Mr. DeVincentis (YAEC)

Subject: Interim Report - Reportable 10CFR50.55(e) Item - Specified Weld
Lengths

Dear Sir:

On May 26, 1981, we reported as a potential 10CFR50.55(e) item that an investigation has shown that on some of the support design drawings which do not give the specific length of weld, the length is implied by the use of interfacing dimensions and these have been used by the erection contractor. In addition, in some cases where the weld length was not indicated, the erection contractor formally requested this information from UE&C engineering and a change was issued by UE&C specifying the weld length. No cases are yet known where a support has been installed with inadequate weld length.

The following actions have either been taken or planned to rectify this deficiency:

- a. All new support details will identify the minimum length of welds.
- b. The minimum lengths of welds for all the supports located in the Containment dome have been identified as being of sufficient length.
- c. For all new supports being installed, the contractor will initiate a Request for Information when the length of weld or any other key dimension is not defined on the drawing. UE&C will define any missing information in response to the RFI's.
- d. A review of drawings of all supports which have been installed will be performed to define the minimum lengths of the welds where required. The review will be complete July 31, 1981.
- e. Installed supports will be inspected to assure that minimum lengths of welds are provided.

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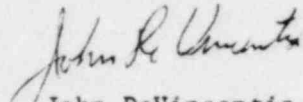
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We will inform you of the results of the inspection upon completion. The inspection is scheduled to be completed October 1, 1981.

Very truly yours,


John DeVincentis
Project Manager

HW/sec