



# **Guidance for Performing 10 CFR 50.59 Evaluations for Digital Instrumentation and Controls Modifications**

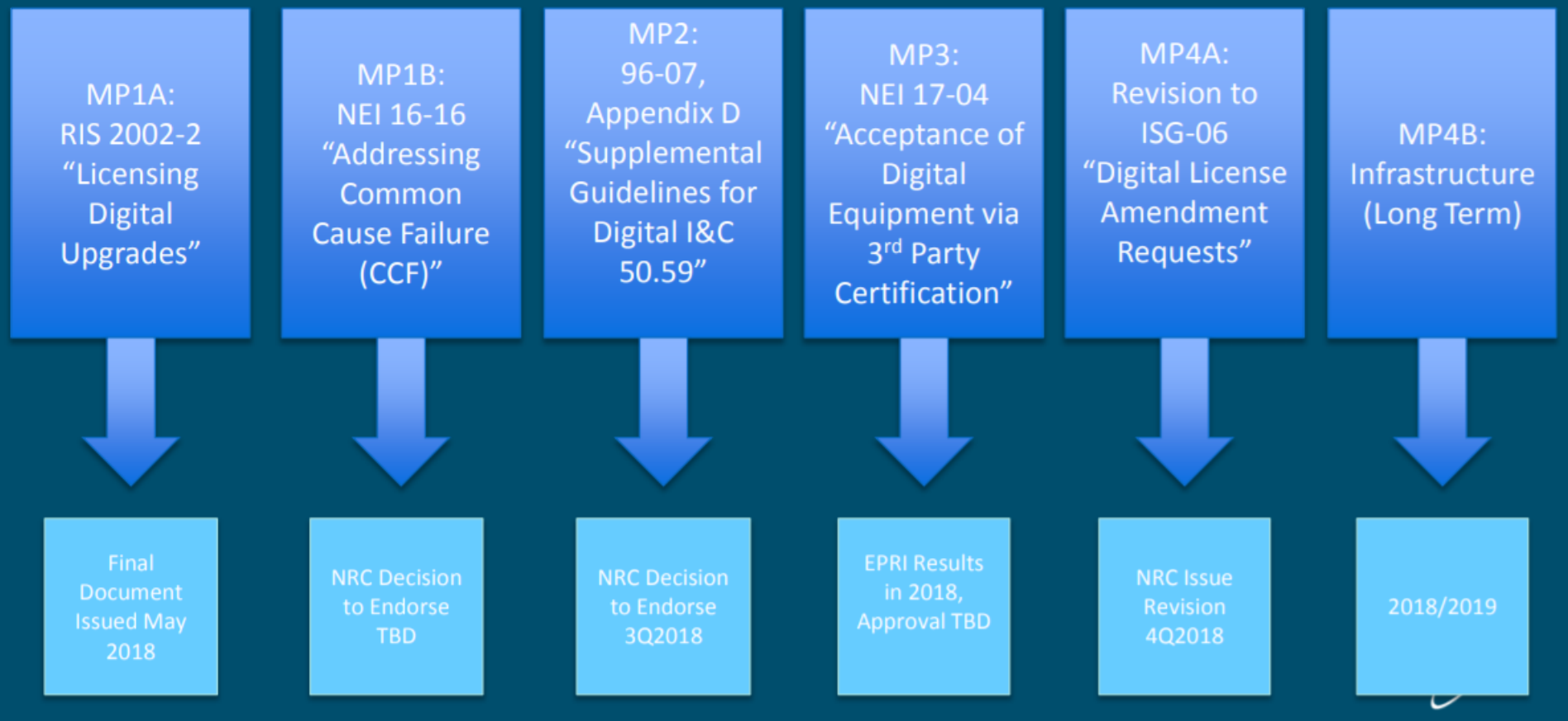
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# Purpose

- Update Licensees and the Public on the process for evaluating and documenting digital I&C modifications using the 10 CFR 50.59 Rule
  - Discuss the structure of RIS 2002-22, Supplement 1, “Clarification on Endorsement of NEI Guidance in Designing Digital Upgrades in Instrumentation and Control Systems” (Issued on 05/31/18).
  - NEI conducted workshops for licensees on RIS 2002-22, Supplement 1 from September through November 2018.
  - Discuss an example of a Qualitative Assessment.
  - Briefly discuss NEI 96-07, Appendix D.

# Digital I&C Integrated Action Plan

## Digital I&C Modernization Plan (MP) Schedule



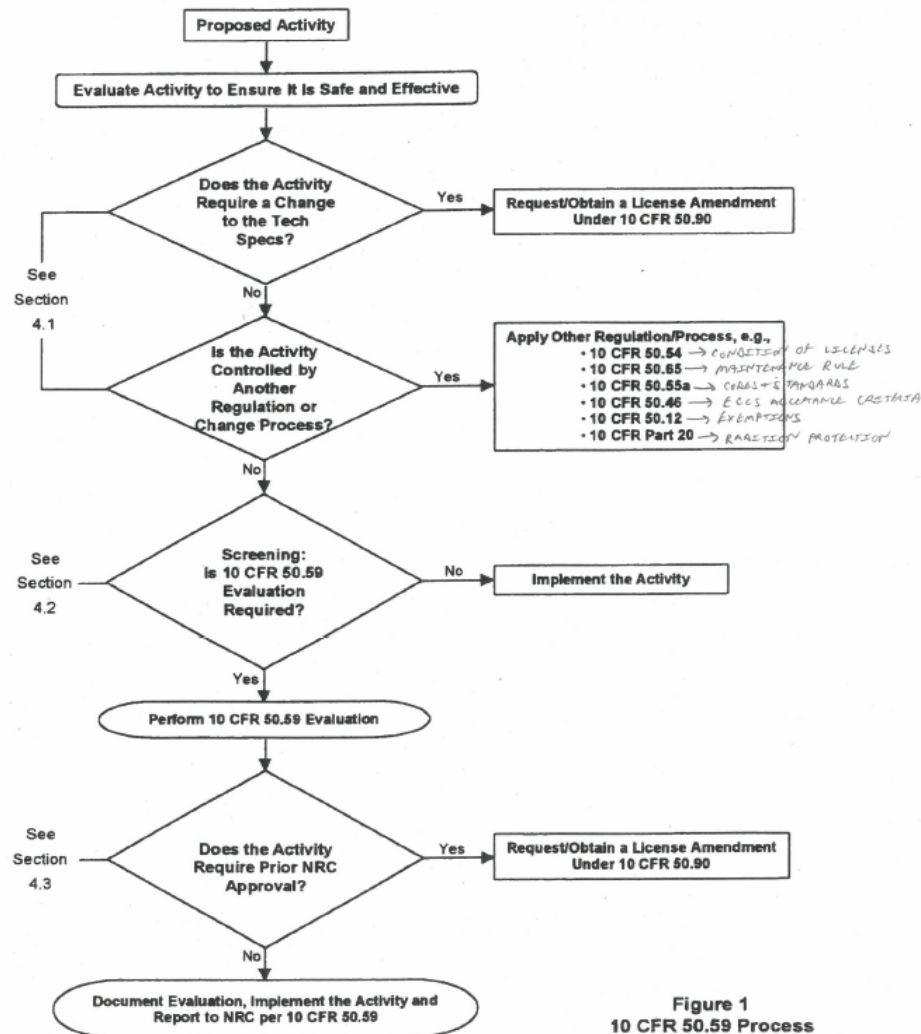
# History of the 10 CFR 50.59 Rule

- First promulgated in 1962 and modified in 1968.
- Allows Licenses to make changes to the facility without prior NRC staff approval.
  - Must maintain acceptable levels of safety as documented in the FSAR.
- Rule was reviewed in 1995; issued in 1999 which increased flexibility for licensees:
  - Now allows changes that only minimally increase the probability or consequences of accidents
  - Nov 2000: NRC issues RG 1.187
    - Endorses NEI 96-07, Rev.1, “Guidelines for 10 CFR 50.59 Implementation”

## **NEI 96-07 and RG 1.187**

- NEI 96-07 was originally NSAC-125, but not endorsed by NRC.
- NEI 96-07
  - Applicability
  - Screening
  - Evaluation Process
- Regulatory Guide 1.187
  - Endorses NEI 96-07 – “Provides methods that are acceptable to the NRC staff for complying with the provisions of 10 CFR 50.59”

# 50.59 Process Chart



# **Digital I&C 10 CFR 50.59 Guidance**

- **EPRI TR-102348**
  - Issued in 1993 to establish guidelines for digital upgrades in the context of 10 CFR 50.59.
  - Endorsed by NRC GL 95-02
    - “Use of NUMARC/EPRI Report TR-102348, ‘Guideline on Licensing Digital Upgrades,’ in Determining the Acceptability of Performing Analog-to-Digital Replacements under 10 CFR 50.59”
- **EPRI TR-102348, Revision 1 issued to address revised 10 CFR 50.59 rule in 1999**
  - Issued as NEI 01-01
  - Endorsed by NRC RIS 2002-22

## **NEI 01-01**

- Industry inconsistently applying guidance in NEI 01-01 in digital upgrades
  - Lack of industry guidance on the technical evaluation of common cause failures
  - NRC IN 2010-10: “Implementation of a Digital Control System Under 10 CFR 50.59”
  - Harris 2013 violation: SSPS control circuit boards replaced with digital complex programmable logic device (CPLD)-based boards
  - NRC Letter to NEI: “Summary of Concerns with NEI 01-01,” dated 11/05/13 (ADAMS Accession No. ML13298A787)
- NRC issues RIS 2002-22, Supplement 1 in May 2018 to clarify RIS 2002-22
  - NRC continues to endorse NEI 01-01



# Digital I&C Modifications

- What make these different?
  - Common Cause Failure (CCF)
    - Due to combined functions, shared communications, shared resources, and software error in redundant channels
- Safety Model of nuclear plant
  - Defense in depth and redundant equipment
  - Hardware: Likelihood of CCF acceptably low
    - High quality standards in development and manufacture
    - Physical separation of redundant equipment
    - Degradation methods slow to develop (i.e. corrosion)
  - Software: Special cause of single failure vulnerability
    - Software resides in redundant channels of the system
    - Single undetected design error in software could lead to CCF in all redundant channels

## **RIS 2002-22, Supplement 1**

- RIS 2002-22, Supplement 1, clarifies guidance for preparing and documenting “Qualitative Assessments”
- **Not for Replacement of:**
  - **Reactor Protection System (wholesale)**
  - **Engineered Safety Features Actuation System (wholesale)**
  - **Modification/Replacement of the Internal Logic Portions of These Systems**

# Qualitative Assessment

- Originally discussed in NEI 01-01, Sections 4 and 5 and Appendices A and B, but limited guidance on how to accomplish.
- RIS 2002-22, Supplement 1
  - Evaluate the likelihood of failure of a proposed digital mod to accomplish designated safety function
  - Evaluate the likelihood of common cause failure
- Used to support a conclusion that a proposed digital I&C modifications will not result in more than a minimal increase in:
  - The frequency of occurrence of accidents (50.59(c)(2)(i))
  - The likelihood of occurrence of malfunctions (50.59(c)(2)(ii))
  - Create the possibility of an accident of a different type (50.59(c)(2)(v))
  - Create the possibility for a malfunction of an SSC with a different result (50.59(c)(2)(vi))

# Qualitative Assessment Factors

- Design Attributes
  - Can prevent or limit failures from occurring.
  - Focus primarily on built-in features
    - Fault detection
    - Failure management schemes
    - Internal redundancy
    - Diagnostics within the integrated software and hardware architecture
  - Can be external
    - For example: Mechanical stops or speed limiters

# Qualitative Assessment Factors

- Typical Design Attributes
  - Watchdog timers that function independent of software
  - Self-testing and diagnostics capabilities
  - Use of highly testable devices (i.e. breakers, relays)
  - Elimination of concurrent triggers
  - Segmentation
  - Redundant networks
  - Unidirectional communications
  - Network switches with traffic control
  - Use of redundant controllers, I/O, power sources, etc.
  - Internal or external diversity
  - Use of isolation devices
  - Extensive testing

# Qualitative Assessment Factors

- Quality of the Design Process
  - Software development
  - Hardware and software integration processes
  - System design
  - Validation and testing processes
- For Safety Related:
  - Development process is documented and available for referencing in the Qualitative Assessment
- Commercial grade:
  - Documentation may not be extensive
  - Qualitative Assessment may place greater emphasis on Design Attributes and OE

# Qualitative Assessment Factors

- Operating Experience (OE)
  - Relevant OE: can be used to show that integrated software and hardware in a mod has adequate dependability
  - OE from nuclear industry
  - Supplier uses quality processes
    - Continual process improvement
    - Incorporation of lessons learned

# Failure Analysis

- Can be used to identify possible CCF vulnerabilities and assess the need to further modify the design.
- It can provide a valuable input into the Qualitative Assessment
- Key Areas to Consider:
  - Potential sources of CCF
  - Combination of design functions into a single digital device
  - Digital Communications
  - Creating new interactions with other SSCs
  - Interconnectivity across channels, systems, and divisions
  - Changing response times

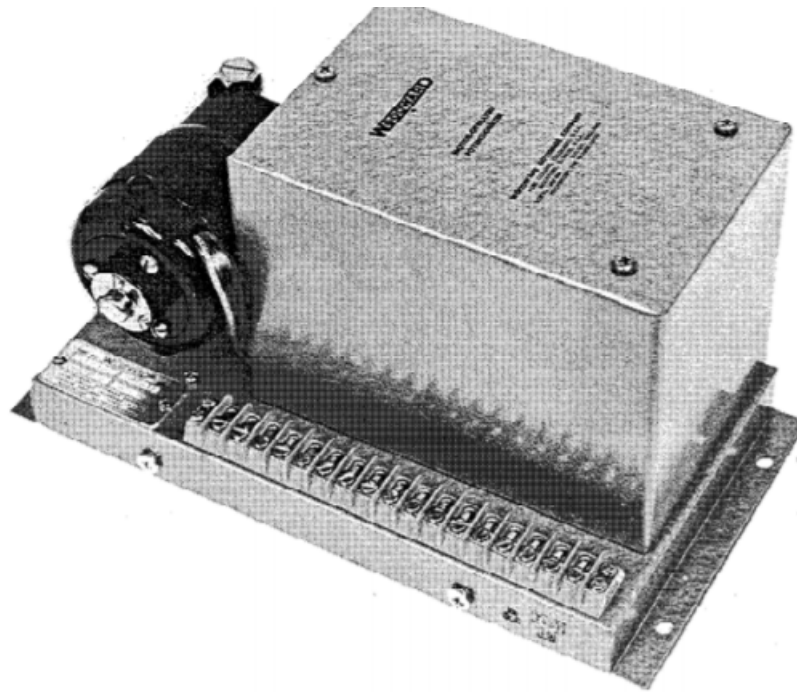


# Digital Modification Examples

- Examples of digital modifications that can be done without prior NRC approval using a qualitative assessment:
  - Replacement of analog relays (including timing relays) with digital relays
  - Replacement of analog controls for safety-related support systems (i.e. main control room chillers)
  - Replacement of analog controls for emergency diesel generator supporting systems and auxiliary systems such as voltage regulation
  - Installation of circuit breakers that contain embedded digital devices
  - Replacement of analog recorders and indicators w/ digital
  - Digital upgrades to non-safety related control systems

# Qualitative Assessment Example

Replacement of the Existing Electric Diesel Generator (EDG) Voltage Regulator Analog Motor-Operated Potentiometer (MOP) with a Digital Reference Adjuster (DRA)



**Motor Operated Potentiometer**

# Qualitative Assessment Example

Replacement of the Existing EDG Voltage Regulator Analog Motor-Operated Potentiometer (MOP) with a Digital Reference Adjuster (DRA)

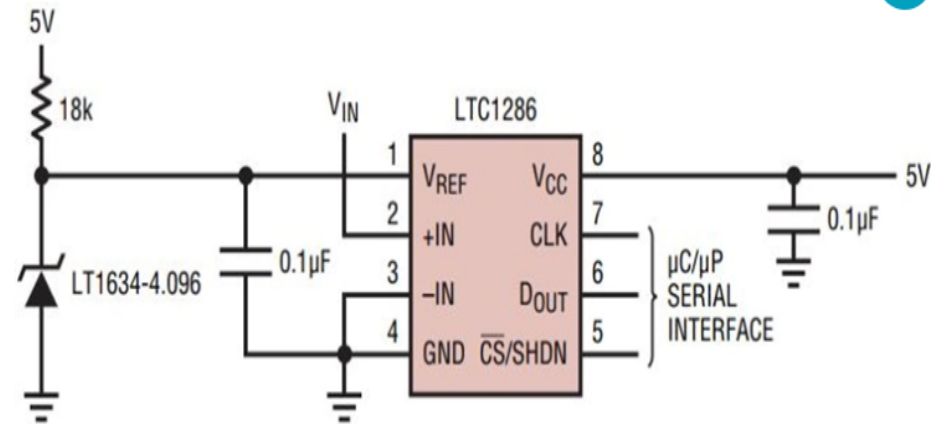


Figure 1. Typical use of a voltage reference for an ADC

Digital Reference Adjuster

# Qualitative Assessment Example

## Replacement of the Existing EDG Voltage Regulator Analog Motor-Operated Potentiometer (MOP) with a Digital Reference Adjuster (DRA)

- DRA will perform the exact same function as the MOP
- Failure modes are the same
  - Failure due to an internal defect
  - Failure due to a loss of power
  - Failure resulting from environmental factors
- Failure results in inoperability of the EDG

# Qualitative Assessment Example

Design Attributes: The following design attributes were employed as part of the proposed design change to minimize failure likelihood:

- Use of a highly testable device
  - No Microprocessor
  - Two discrete outputs
  - Single input
  - Performs a single function w/ limited configurability
  - testable before and after installation using simple test methods
- Application of watchdog timers that function independent of the software
- Diverse indication of failure
- Use of the following barriers to prevent CCF:
  - environmental qualification
  - physical separation of equipment
  - absence of concurrent triggers
  - simple architecture
  - software quality and testability

# Qualitative Assessment Example

## Quality of the Design Process

- Commercial grade dedicated for use in safety-related applications using the guidance provided in EPRI TR-106439 (for digital) and EPTI 3002002982 (for commercial grade dedication)
- Qualified for temperature, humidity, and seismic stressors using EPRI TR-107330 (endorsed by RG 1.209)
- Qualified for electromagnetic compatibility IAW RG 1.180

# Qualitative Assessment Example

## Operating Experience

- Limited users of the DRA for EDG, but those users had many operating-years of experience with the DRA
- DRA is a quality product consistent with quality equal to or exceeding other non-digital setpoint adjustment devices (MOP)
- DRA eliminates the existing hardware common cause failure vulnerabilities of variable resistor wear and wiper to resistor corrosion of the MOPs

# **NEI 96-07, Appendix D, “Supplemental Guidance for Application of 10 CFR 50.59 to Digital Modifications”**

- Submitted to NRC for endorsement in January 2019
- Gives greater detail to industry on how to conduct 50.59 screenings and evaluations for digital modifications.
- Provides examples.
- Complements NEI 96-07 guidance
- Will be endorsed by RG 1.187 revision
  - Possible exceptions in the endorsement





# Questions



# Back-Up Slides

## **50.59 Revised Rule**

- Meaning of old rule language not clear/staff and industry differing interpretations
  - Established clear definitions to promote common understanding of the rule's requirements.
  - Clarified the criteria for determining when changes, test, experiments require prior NRC approval.
  - Provide greater flexibility to licensees, primarily by allowing changes that have minimal safety impact.
  - Clarified the threshold for “screening out” changes that do not require a full evaluation under 10 CFR 50.59

# Qualitative Assessment Factors

## Design Attributes

- Defense-in-depth, diversity, independence, and redundancy (if applicable)
- Inherent design features for integrated software and hardware or architectural/network (e.g., watchdog timers that operate independent of software, isolation devices, segmentation of distributed networks, self-testing, and self-diagnostic features)
- Nonconcurrent triggers
- Sufficiently simple (see NEI 01-01, Section 5.3.1)
- Testability (e.g., highly testable)
- Resolution of the possible failures identified in the failure analysis

# Qualitative Assessment Factors

## Quality of the Design Process

### Safety-Related Equipment:

- Use of industry consensus standards shown to be applicable
- Use of other standards shown to be applicable
- Use of Appendix B vendors  
 If an Appendix B vendor is not used, the analysis can state which generally accepted industrial quality program was applied.
- Use of commercial-grade dedication processes in accordance with the guidance in EPRI TR-106439, "Guideline on Evaluation and Acceptance of Commercial-Grade Digital Equipment for Nuclear Safety Applications," dated October 1, 1996.
- Use of commercial-grade dedication processes in accordance with the guidance in Annex D to IEEE Std. 7-4.3.2, "IEEE Standard Criteria for Digital Computers in Safety Systems of Nuclear Power Generating Stations," and with the examples in EPRI TR-107330, "Generic Requirements Specification for Qualifying a Commercially Available PLC for Safety-Related Applications in Nuclear Power Plants"
- Documented capability through qualification testing or analysis, or both, to withstand environmental conditions within which the SSC is credited to perform its design function (e.g., electromagnetic interference, radio-frequency interference, seismic activity)
- Demonstrated dependability of custom software code for application software through extensive evaluation or testing

# Qualitative Assessment Factors

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Non-safety Related Equipment:

- Adherence to generally accepted applicable commercial standards
  - Procurement or manufacturer documentation, or both, showing that design specifications are met or exceeded for equipment being replaced
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RIS 2002-22, Supplement 1, Attachment  
Page 10 of 16

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- Verification of design requirements and specifications

# Qualitative Assessment Factors

## Operating Experience

- Operating experience in similar applications, operating environments, duty cycles, loading, and comparable configurations to that of the proposed modification
- History of lessons learned from field experience addressed in the design
- Referenced relevant operating experience should be equipment similar to that being proposed in the digital I&C modification.
  - Architecture of the referenced equipment and software (operating system and application)
  - Design conditions and modes of operation
  - Widely used high-quality commercial products with relevant operating experience used in other applications
  - For software, limited use, custom, or user-configurable software applications can be challenging.
  - Experience with software development tools used to create configuration files

# Failure Analysis Resolution and Documentation

Table 2 Example: Failure Analysis Resolution and Documentation	
Topical Area	Description
Step 1— Identification	<ul style="list-style-type: none"> <li>• Describe the scope and boundaries of the proposed activity, including interconnections and commonalities with other SSCs.</li> <li>• List the UFSAR-described design function(s) affected by the proposed change.</li> <li>• Describe any new design functions performed by the modified design that were not part of the original design.</li> <li>• Describe any design functions eliminated from the modified design that were part of the original design.</li> <li>• Describe any previously separate design functions that were combined as part of the activity.</li> <li>• Describe any automatic actions to be transferred to manual control.</li> <li>• Describe any manual actions that are to be transferred to automatic control.</li> <li>• Describe the expected modes of operation and transitions from one mode of operation to another.</li> </ul>



# Failure Analysis Resolution and Documentation

<p>Step 2—Failure Mode Comparison</p>	<ul style="list-style-type: none"> <li>• Provide a comparison between the failure modes of the new digital equipment and the failure modes of the equipment being replaced.</li> <li>• If the failure modes are different, describe the resulting effect of equipment failure on the affected UFSAR-described design function(s). Consider the possibility that the proposed modification may have introduced potential failures: <ul style="list-style-type: none"> <li>- Describe the effects of identified potential failure modes or undesirable behaviors, including, but not limited to, failure modes associated with hardware, software, combining</li> </ul> </li> </ul>
	<p>functions, use of shared resources, software tools, programmable logic devices, or common hardware/software.</p> <ul style="list-style-type: none"> <li>- Describe the potential sources of CCFs being introduced that are also subject to common triggering mechanisms with those of other SSCs that are not being modified.</li> <li>• Explain how identified potential failures are being resolved (see NEI 01-01, Section 5.1.4.).</li> </ul>
<p>Step 3— Determination of Equipment Dependability and CCF Likelihood</p>	<p>Based on the qualitative assessment factors provided in Table 1, is the new digital equipment at least as reliable as the equipment being replaced?</p>

# Failure Analysis Resolution and Documentation

Step 4—  
Assessment of  
Equipment  
Dependability and  
CCF Likelihood  
Results

**IF** the results of Step 3 indicate that the new digital equipment is at least as dependable as the equipment being replaced or that the level of dependability is determined acceptable:

- Document the bases for the conclusion.
- Continue to Step 5.

**IF** not, consider modifying the design or rely on existing design function backup capabilities.

# Failure Analysis Resolution and Documentation

<p>Step 5— Documentation</p>	<p>Summarize the results and overall conclusions reached. Discuss the effect of the proposed activity, if any, on applicable UFSAR-described design functions. Discuss the differences in equipment failure modes and the associated effects of different failure modes on applicable UFSAR-described design functions. Describe the incorporation of design attributes to resolve potential CCF vulnerabilities.</p> <p>Examples of supporting documents include the following:</p> <ul style="list-style-type: none"> <li>• Applicable codes and standards applied in the design</li> <li>• Equipment environmental conditions (e.g., ambient temperature, electromagnetic interference, radio-frequency interference, seismic activity)</li> <li>• Quality design processes used (e.g., Subpart 2.7 of Part II of American National Standards Institute/American Society of Mechanical Engineers NQA-1, “Quality Assurance Program Requirements for Nuclear Power Plants”)</li> <li>• Commercial-grade dedication documentation, such as described in EPRI TR-106439 (if applicable)</li> <li>• Failure modes and effects analysis (if applicable)</li> <li>• Software hazard analysis (if applicable)</li> </ul>
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