

Keith J. Polson  
Senior Vice President and Chief Nuclear Officer

DTE Energy Company  
6400 N. Dixie Highway, Newport, MI 48166  
Tel: 734.586.6515 Fax: 734.586.1431  
Email: keith.polson@dteenergy.com



10 CFR 50.73

December 14, 2018  
NRC-18-0055

U. S. Nuclear Regulatory Commission  
Attention: Document Control Desk  
Washington, DC 20555-0001

Reference: Fermi 2  
NRC Docket No. 50-341  
NRC License No. NPF-43

Subject: Licensee Event Report (LER) No. 2018-006

Pursuant to 10 CFR 50.73(a)(2)(i)(B), 10 CFR 50.73(a)(2)(ii)(B), 10 CFR 50.73(a)(2)(v)(B), (C), (D), 10 CFR 50.73(a)(2)(vii) and 10 CFR 50.73(a)(2)(ix)(A), DTE Electric Company (DTE) is submitting LER No. 2018-006, Emergency Diesel Generator Load Sequencer Inhibits Automatic Start of Residual Heat Removal Pumps Under Certain Scenarios Due to Unrecognized Original Design Defect.

No new commitments are being made in this LER.

Should you have any questions or require additional information, please contact Mr. Scott A. Maglio, Manager – Nuclear Licensing, at (734) 586-5076.

Sincerely,

Keith J. Polson  
Senior Vice President and CNO

Enclosure: Licensee Event Report No. 2018-006, Emergency Diesel Generator Load Sequencer Inhibits Automatic Start of Residual Heat Removal Pumps Under Certain Scenarios Due to Unrecognized Original Design Defect

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cc: NRC Project Manager  
NRC Resident Office  
Reactor Projects Chief, Branch 5, Region III  
Regional Administrator, Region III  
Michigan Public Service Commission  
Regulated Energy Division (kindschl@michigan.gov)

**Enclosure to  
NRC-18-0055**

**Fermi 2 NRC Docket No. 50-341  
Operating License No. NPF-43**

**Licensee Event Report (LER) No. 2018-006  
Emergency Diesel Generator Load Sequencer Inhibits Automatic Start of Residual Heat  
Removal Pumps Under Certain Scenarios Due to Unrecognized Original Design Defect**

**LICENSEE EVENT REPORT (LER)**

(See Page 2 for required number of digits/characters for each block)

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**1. Facility Name**

Fermi 2

**2. Docket Number**

05000 341

**3. Page**

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**4. Title**

Emergency Diesel Generator Load Sequencer Inhibits Automatic Start of Residual Heat Removal Pumps Under Certain Scenarios Due to Unrecognized Original Design Defect

5. Event Date			6. LER Number			7. Report Date			8. Other Facilities Involved	
Month	Day	Year	Year	Sequential Number	Rev No.	Month	Day	Year	Facility Name	Docket Number
10	19	2018	2018	006	00	12	14	2018	N/A	05000
9. Operating Mode			11. This Report is Submitted Pursuant to the Requirements of 10 CFR §: (Check all that apply)							
4			<input type="checkbox"/> 20.2201(b)	<input type="checkbox"/> 20.2203(a)(3)(i)		<input type="checkbox"/> 50.73(a)(2)(ii)(A)		<input type="checkbox"/> 50.73(a)(2)(viii)(A)		
			<input type="checkbox"/> 20.2201(d)	<input type="checkbox"/> 20.2203(a)(3)(ii)		<input checked="" type="checkbox"/> 50.73(a)(2)(ii)(B)		<input type="checkbox"/> 50.73(a)(2)(viii)(B)		
			<input type="checkbox"/> 20.2203(a)(1)	<input type="checkbox"/> 20.2203(a)(4)		<input type="checkbox"/> 50.73(a)(2)(iii)		<input checked="" type="checkbox"/> 50.73(a)(2)(ix)(A)		
			<input type="checkbox"/> 20.2203(a)(2)(i)	<input type="checkbox"/> 50.36(c)(1)(i)(A)		<input type="checkbox"/> 50.73(a)(2)(iv)(A)		<input type="checkbox"/> 50.73(a)(2)(x)		
10. Power Level			<input type="checkbox"/> 20.2203(a)(2)(ii)		<input type="checkbox"/> 50.36(c)(1)(ii)(A)		<input type="checkbox"/> 50.73(a)(2)(v)(A)		<input type="checkbox"/> 73.71(a)(4)	
000			<input type="checkbox"/> 20.2203(a)(2)(iii)	<input type="checkbox"/> 50.36(c)(2)		<input checked="" type="checkbox"/> 50.73(a)(2)(v)(B)		<input type="checkbox"/> 73.71(a)(5)		
			<input type="checkbox"/> 20.2203(a)(2)(iv)	<input type="checkbox"/> 50.46(a)(3)(ii)		<input checked="" type="checkbox"/> 50.73(a)(2)(v)(C)		<input type="checkbox"/> 73.77(a)(1)		
			<input type="checkbox"/> 20.2203(a)(2)(v)	<input type="checkbox"/> 50.73(a)(2)(i)(A)		<input checked="" type="checkbox"/> 50.73(a)(2)(v)(D)		<input type="checkbox"/> 73.77(a)(2)(i)		
			<input type="checkbox"/> 20.2203(a)(2)(vi)	<input checked="" type="checkbox"/> 50.73(a)(2)(i)(B)		<input checked="" type="checkbox"/> 50.73(a)(2)(vii)		<input type="checkbox"/> 73.77(a)(2)(ii)		
			<input type="checkbox"/> 50.73(a)(2)(i)(C)		<input type="checkbox"/> Other (Specify in Abstract below or in NRC Form 366A)					

**12. Licensee Contact for this LER****Licensee Contact**

Fermi 2 / Scott A. Maglio – Manager, Nuclear Licensing

**Telephone Number (Include Area Code)**

(734) 586-5076

**13. Complete One Line for each Component Failure Described in this Report**

Cause	System	Component	Manufacturer	Reportable to ICES	Cause	System	Component	Manufacturer	Reportable to ICES
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

**14. Supplemental Report Expected****15. Expected Submission Date**☐ Yes (If yes, complete 15. Expected Submission Date) ☒ No

Month Day Year

**Abstract (Limit to 1400 spaces, i.e., approximately 14 single-spaced typewritten lines)**

On 10/19/2018, DTE Electric Company identified that the Engineered Safety Feature Bus degraded voltage relay scheme could inhibit all Residual Heat Removal (RHR) pumps from automatically starting and performing the Low-Pressure Coolant Injection (LPCI) function during a Loss of Offsite Power (LOP) with a non-simultaneous Loss of Coolant Accident (LOCA). At the time, Fermi 2 was in Mode 4 and automatic LPCI function was not required. However, since this condition was present from original plant design and construction, the result is past inoperability of the Emergency Diesel Generators and RHR pumps in certain non-simultaneous LOP/LOCA scenarios. This is a reportable, unanalyzed condition prohibited by Technical Specification, and additionally represents a loss of safety function, single cause inoperability of independent trains and single cause inoperability in multiple systems. The safety significance of this event is very low due to the capability of the RHR pumps to be manually started. There were no radiological releases associated with this event.

The root cause was an original plant design defect. A design modification to correct the design defect was implemented and successfully tested on all four degraded voltage circuits between 10/22/2018 and 10/24/2018.



**LICENSEE EVENT REPORT (LER)  
CONTINUATION SHEET**

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1. FACILITY NAME	2. DOCKET NUMBER	3. LER NUMBER		
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		2018	006	00

**NARRATIVE****INITIAL PLANT CONDITIONS**

Mode – 4

Reactor Power – 0 percent

There were no structures, systems, or components (SSCs) that were inoperable at the start of this event that contributed to this event.

**DESCRIPTION OF THE EVENT**

On 10/19/2018 at approximately 0400 EDT, during investigation into failed Emergency Diesel Generator (EDG) [[DG]] surveillance tests for Loss of Offsite Power (LOP) with a Loss of Coolant Accident (LOCA), DTE Electric Company identified that the Engineered Safety Feature (ESF) Bus [[BU]] degraded voltage relay [[RLY]] scheme could inhibit all Residual Heat Removal (RHR) [[BO]] pumps [[P]] from automatically starting during a LOP with a non-simultaneous LOCA (LOP/LOCA).

The LOP/LOCA surveillance tests for EDGs 11 and 12 had been performed on 10/18/2018 and had resulted in the trip of RHR pumps A and C, respectively. The subsequent engineering review identified a design flaw in the degraded voltage load shed relay scheme that caused the RHR pumps used for the Low-Pressure Coolant Injection (LPCI) function to trip and not be automatically restarted. The review identified that under certain sequences of events, the timing of the loss of voltage relay trip string, load shed, and EDG breaker closure, and the parallel timing of the degraded voltage relay scheme resulted in a degraded voltage load shed signal occurring during the operation of the EDG load sequencer. Parallel timing of the degraded voltage relay scheme resulted in a trip of the RHR pump due to the degraded voltage relay load shed signal being present concurrently with the RHR pump start. Operation of the degraded voltage relay scheme during a loss of power event is nonconforming to UFSAR Section 8.2.2.5.3, which states degraded grid relaying does not operate during load sequencer operation. DTE determined that this design flaw was common to all four EDG degraded voltage load shed circuits and affected both divisions of RHR. However, there was no impact on other loads automatically started by the sequencer, such as Core Spray (CS) [[BM]], since the degraded grid load shed signal cleared prior to CS initiation.

Previous performances of the EDG LOP/LOCA surveillance procedures had been successfully performed in a scenario where the LOP and LOCA signals were initiated at the same time. Engineering review confirmed that the degraded voltage load shed relay scheme worked appropriately and automatic start of the RHR pumps was not inhibited in this scenario. The EDG LOP/LOCA surveillance procedures had been revised since their last usage in the previous refueling outage in 2017. The procedure revisions resulted in a testing sequence where a simulated LOP signal was initiated, and several minutes later after validation of a successful LOP test, a simulated LOCA signal was initiated. Under the revised test sequence, the EDG is supplying the safety related 4KV bus at rated voltage and frequency when the simulated LOCA signal is initiated. Due to the timing of the degraded grid relay scheme, the degraded voltage load shed signal is still present when the EDG breaker closes and the RHR pump is being sequenced onto the bus. Since the RHR pump breaker closes when the degraded voltage load shed signal is present, the RHR breaker immediately trips, which is consistent with the October 18, 2018 failed surveillance test results.

The RHR System is designed to provide removal of reactor core decay heat and sensible heat from the reactor and containment during normal and postulated plant accident conditions. During postulated LOCA conditions, LPCI, an operating mode of the RHR system and part of the Emergency Core Cooling System (ECCS), provides core cooling by flooding the reactor core with water drawn from the suppression pool. Control logic is provided to automatically initiate the LPCI mode upon receipt of a low reactor water level and/or high drywell pressure signal. The objective of the ECCS, in conjunction with the containment, is to limit the release of radioactive materials should a LOCA occur. The ECCS consists



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**NARRATIVE**

of the following: (1) high pressure coolant injection system (HPCI) [[BJ]], (2) automatic depressurization system (ADS) [[JE]], (3) CS, and (4) LPCI. The ECCS is designed to limit fuel cladding temperature over the complete spectrum of possible break sizes in the nuclear system process barrier, including a complete and sudden circumferential rupture of the largest pipe connected to the reactor vessel.

The safety related function of the EDG System is to provide an onsite standby source of AC electrical power to shutdown and maintain the reactor in a safe condition under all conditions including LOCA coincident with LOP. An EDG must be capable of accepting required loads within the assumed loading sequence intervals and must continue to operate until offsite power can be restored. Proper sequencing of loads, including tripping of nonessential loads, is a required function for EDG operability.

The condition identified on 10/19/18 rendered LPCI incapable of meeting its functional requirement of automatic startup and operation when powered by the EDGs under certain non-simultaneous LOP/LOCA scenarios. Updated Final Safety Analysis Report (UFSAR) Section 6.3.1.4 requires ECCS to be automatically initiated in order to provide cooling to the reactor core under all accident conditions. Technical Specification (TS) Surveillance Requirement (SR) 3.8.1.17.c.2 validates that the EDGs auto-start and energize the auto-connected emergency loads through the load sequencer. Due to the degraded voltage relay load shed signal being present concurrently with the RHR pump start signal, the RHR pump trips, thus all four EDGs and both Divisions of RHR were incapable of performing their required functions for Modes 1, 2 and 3. At the time of discovery, Fermi 2 was in Mode 4, where automatic initiation of LPCI is not required. It was recognized that this condition was present in the past when Fermi 2 was in Modes 1, 2, or 3, where automatic initiation of LPCI was required. For this reason, a past operability review was performed for the last 3 years.

The past operability review concluded that under certain scenarios of a LOP/LOCA event sequence, such as a LOP followed shortly thereafter by a LOCA as in the case of the failed surveillances, the RHR pumps would have started, but then immediately tripped and LPCI would not have been automatically actuated. The UFSAR accident analysis in Chapters 6 and 15 explicitly analyzes a simultaneous LOP/LOCA, but the description of the electrical system in UFSAR Chapter 8 describes other possible event sequences. Therefore, the EDG degraded grid relaying scheme and RHR pumps would not have performed their intended design function under all UFSAR described scenarios during the past operability review period. The condition was determined to be applicable to all four EDGs and all four RHR pumps, thus the inoperability of all four EDGs and all four RHR pumps is reportable under 10CFR50.73(a)(2)(vii) as an event where a single cause or condition caused at least one independent train or channel to become inoperable in multiple systems or two independent trains or channels to become inoperable in a single system designed to mitigate the consequences of an accident. In addition, the condition was determined to be reportable under 10 CFR 50.73(a)(2)(ix)(A) as an event or condition that as a result of a single cause could have prevented the fulfillment of a safety function for two or more trains or channels in different systems.

Technical Specification (TS) 3.3.8.1 requires that the LOP instrumentation shall be operable for a degraded voltage situation with a LOCA while in Modes 1, 2 and 3. According to Limiting Condition for Operation (LCO) 3.3.8.1 Condition A, an inoperable channel shall be restored in 72 hours, and if this timing is not met, then the associated EDG shall be declared inoperable per Condition B. As determined in the past operability review, the EDG degraded grid relaying scheme for all 4 EDGs would not have allowed the RHR pumps to start in certain LOP/LOCA scenarios and thus were inoperable for longer than the times allowed by TS.

TS 3.8.1 requires two EDGs per division to be operable while in Modes 1, 2, and 3. According to LCO 3.5.1 Condition A, if one EDG is inoperable, then correct breaker alignment and indicated power availability for each offsite circuit shall be verified within an hour and every 8 hours thereafter. If this timing is not met, Condition G requires the unit to be in Mode 3



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**NARRATIVE**

within 12 hours. As determined in the past operability review, the EDG degraded grid relaying scheme for all 4 EDGs would not have allowed the RHR pumps to start in certain LOP/LOCA scenarios and thus were inoperable for longer than the times allowed by TS.

TS 3.5.1 requires each of the ECCS injection/spray subsystems be Operable while in Modes 1, 2, and 3. According to LCO 3.5.1 Conditions C and K, if two or more low pressure ECCS injection/spray subsystems become inoperable, one ECCS system must be restored to Operable within 72 hours, or LCO 3.0.3 shall be immediately entered, requiring the unit to be in Mode 4 within 37 hours. As determined in the past operability review, two or more low pressure ECCS injection/spray subsystems were inoperable for longer than the times allowed.

The failure to complete the required LCO actions for TS 3.3.8.1, 3.8.1 and 3.5.1, as described above, within their completion time is reportable under 10CFR50.73(a)(2)(i)(B) as a condition which was prohibited by Technical Specifications.

The inoperability of all LPCI pumps and all EDGs during the past three years when Fermi 2 was in Modes 1, 2, or 3 as described above is also reportable under 10 CFR 50.73(a)(2)(v)(B), (C) and (D) as an event or condition that could have prevented the fulfillment of the safety function of structures or systems that are needed to remove residual heat, control the release of radioactive material, and mitigate the consequences of an accident, respectively. The losses of safety function discussed above were not reported as an 8-hour Event Notification under 10 CFR 50.72(b)(3)(v)(B), (C), or (D) since a LOCA is not a credible event in Mode 4, which was the plant status at the time of discovery, and therefore automatic initiation of LPCI is not required.

Based on the UFSAR, during a LPCI failure, the following are relied on to mitigate a LOCA; 4 ADS valves, 2 divisions of CS, and HPCI. For those times during the past three years where HPCI and both divisions of CS were operable (with 4 ADS valves available), Fermi 2 was within the accident analysis basis even with LPCI being unable to automatically start. However, for those periods when either division of CS or HPCI was inoperable, Fermi 2 was in an unanalyzed condition. Within the last 3 years, several instances were identified where Division 1 CS, Division 2 CS, or HPCI were unavailable. Each of these instances represented an unanalyzed condition and is reportable under 10 CFR 50.73(a)(2)(ii)(B). Event Notification 53674 was previously made at 1000 EDT on October 19, 2018 for the corresponding requirement in 10 CFR 50.72 (b)(3)(ii)(B).

**SIGNIFICANT SAFETY CONSEQUENCES AND IMPLICATIONS**

Engineering evaluation determined that in only certain scenarios, listed below, would the EDG degraded voltage load shed relay scheme trip the RHR pumps, preventing automatic initiation of LPCI:

- LOP followed by a LOCA after the EDG is at rated speed and voltage
- Degraded voltage followed by LOCA after the EDG is at rated speed and voltage
- LOCA followed by a LOP when the EDG is at rated speed and voltage

Also, the RHR pumps remained available and could have been manually started from the main control room by Operators during any of the scenarios where the RHR pumps did not automatically start. Manual start of RHR pumps is accomplished utilizing site procedures MOP01 and 23.205. The EDGs remained fully capable to supply all remaining LOP/LOCA loads throughout all LOP/LOCA scenarios.



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Within the last 3 years, several instances were identified where Division 1 CS, Division 2 CS, or HPCI were unavailable. The instances of multiple ECCS system outages were infrequent and, as stated above, RHR was still available for manual start, therefore any required actuation of the RHR pumps would have been available to mitigate an accident. A risk evaluation was performed to assess the on-line Probabilistic Risk Assessment (PRA) impacts of the degraded condition where automatic start of the RHR pumps would be inhibited. The result of this analysis was a change in Core Damage Frequency (CDF) of approximately  $5E-07$  per year, and a change in Large Early Release Frequency (LERF) of approximately  $7E-08$  per year. Changes in CDF below  $1.0E-06$  per year and changes in LERF below  $1.0E-07$  per year are considered to be of very low safety significance.

There were no radiological releases associated with this event.

**CAUSE OF THE EVENT**

The direct cause of the RHR pump trips during surveillance testing was that degraded grid relaying was not blocked during a simulated LOP/LOCA event and generated a load shed signal during load sequencer operation. The load shed signal caused a trip of the RHR pump breaker when attempting to automatically close after EDG output breaker closure, but did not impact other automatic sequenced loads. Further review identified the root cause as being that the original plant design contained an unrecognized latent design defect in the undervoltage protective relaying circuits for the ESF buses. In addition, a design modification performed in 2010 to add a degraded voltage/LOCA relay scheme did not identify the legacy design defect and in fact increased the plant's vulnerability to the original design defect by increasing the overlap between various time delay relays. For this reason, a contributing cause was identified as technical rigor was lacking where design engineers did not perform a comprehensive and objective review for unintended consequences of the modification under all applicable operating scenarios during performance of the 2010 modification.

There were no component failures during this event.

**CORRECTIVE ACTIONS**

A design modification to correct the undervoltage protective relaying circuit design defect was implemented on all four degraded voltage circuits between October 22 and October 24, 2018. Following implementation of the design modification, post-maintenance and LOP/LOCA surveillance testing on all EDGs verified that all RHR pumps successfully started automatically. Analysis included with the design modification also demonstrated that RHR pumps would successfully start automatically under all applicable scenarios. These actions were all completed prior to the end of the refueling outage.

Additional future actions include documentation of how the degraded voltage circuits operate during all operating sequences of LOP and LOCA described, or implied, in the UFSAR into Fermi 2 Base Configuration Design Documents (BCDD) and development of a case study of this event to include with training for all personnel who prepare design modifications.

**PREVIOUS OCCURRENCES**

No previous site occurrences of reportable conditions were identified where all four RHR pumps were unavailable to start automatically due to a problem with the EDG load sequencer.