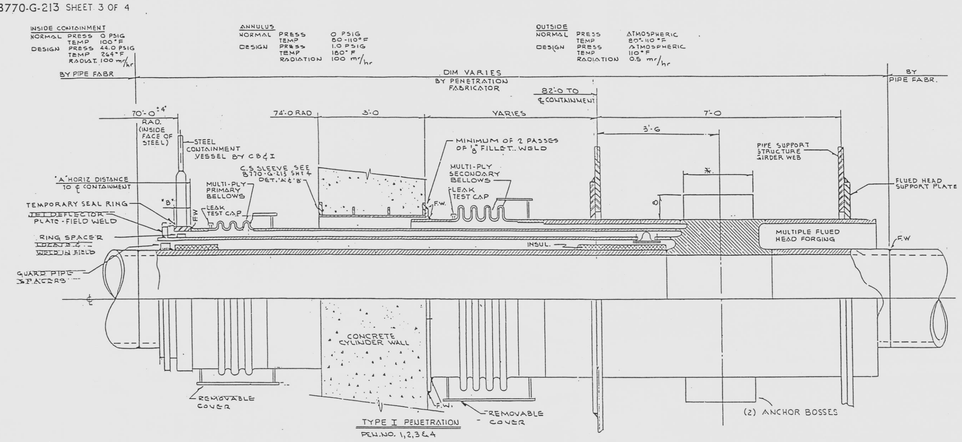
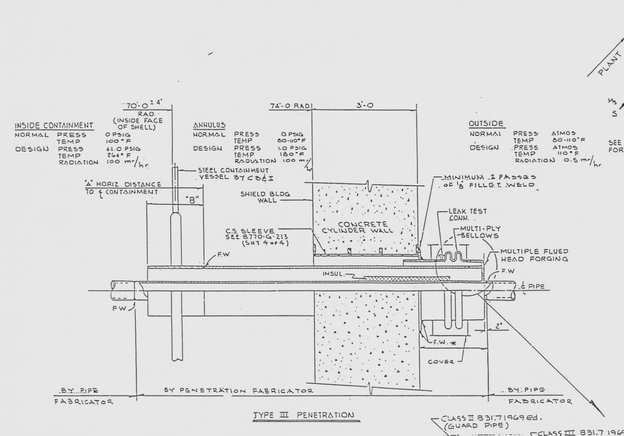
8770-G-213 SHEET 3 OF 4

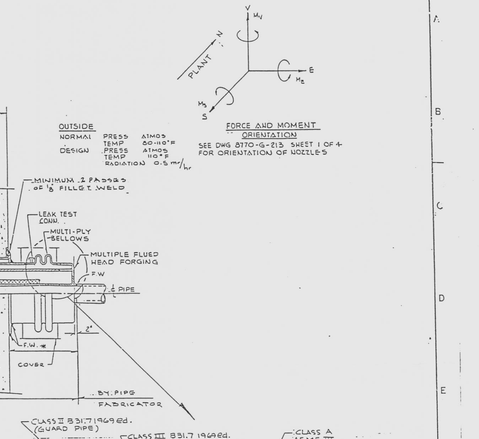


TYPE I PENETRATION
PEN. NO. 1, 2, 3 & 4



TYPE III PENETRATION

FORCE AND MOMENT ORIENTATION
SEE DWG 8770-G-213, SHEET 1 OF 4 FOR ORIENTATION OF NOZZLES



TYPE III PENETRATION
CLASS I PENETRATION ASSEMBLIES
CODE CLASS BOUNDARIES

PENETRATION NO.	TYPE	LINE DESCRIPTION SYSTEM	LINE NO.	FLOW DIAG.	PROCESS LINE NOM SIZE (IN)	WALL THKNS (IN)	MATERIAL	DESIGN PRESS (PSIG)	DESIGN TEMP (°F)	MAX. OPER PRESS (PSIG)	MAX. OPER TEMP (°F)	INSUL THKS (IN)	PENETRATION DESIGN PRESS (PSIG)	PENETRATION DESIGN TEMP (°F)	STEEL CONTAINMENT NOZZLE NOM SIZE (IN)	WALL THKS (IN)	MATERIAL	WELD PREP (FIG. NO.)	DIMENSION A	DIMENSION B	CONC. NOM. OPENING (IN)	THERMAL LOADS AXIAL KIPS	THERMAL LOADS MOMENT IN.-KIPS	THERMAL LOADS TORSION IN.-KIPS	HYPOTHETICAL SEISMIC LOADS AXIAL KIPS	HYPOTHETICAL SEISMIC LOADS MOMENT IN.-KIPS	HYPOTHETICAL SEISMIC LOADS TORSION IN.-KIPS	PIPE RUPTURE LOADS AXIAL KIPS	PIPE RUPTURE LOADS MOMENT IN.-KIPS	PIPE RUPTURE LOADS TORSION IN.-KIPS	BELLOWS MOVEMENT AXIAL INCHES	BELLOWS MOVEMENT LATERAL INCHES	BELLOWS MOVEMENT VERTICAL INCHES	
1	I	MAIN STEAM (SG-1A)	12-34-MS-128	8770-G-079	34	1.750	C.S.	985	550	885	520	3	985	550	60	1.25	C.S.	57.720	SEE PLAN SHT 1		72	40.0	100	450	160.0	2400	700	306	4000	3500	5.1	± 1.78	± 1.50	
2	I	MAIN STEAM (SG-1B)	12-34-MS-134	8770-G-079	34	1.750		985	550	885	520	3	985	550	60	1.25		57.699			72	40.0	100	450	160.0	2400	700	306	4000	3500	5.1	± 1.78	± 1.50	
3	I	FEEDWATER (SG-1B)	12-20-BF-14	8770-G-080	20	1.750		1100	500	1050	440	3	1100	500	45	1.25		42.693			58	19.0	220	10	38.0	200	200	—	—	—	5.1	± 1.78	± 1.50	
4	I	FEEDWATER (SG-1A)	12-20-BF-13	8770-G-080	20			1100	500	1050	440	3	1100	500	45	1.25		42.693			58	19.0	220	10	38.0	200	200	—	—	—	5.1	± 1.78	± 1.50	
5	II	BLOWDOWN (SG-1B)	1-2.5-B-2	3509-G-115 SH 1	2			385	550	885	520	2	985	550	10	5/80		58.670	10'-0 3/4"	16	20	1.1	11	11	1.1	11	11	3	65		2.3	± 0.50	—	
6	III	BLOWDOWN (SG-1A)	1-2.5-B-1	3509-G-115 SH 1	2			385	550	885	520	2	985	550	10	5/80					20	1.1	11	11	1.1	11	11	3	65		2.3	± 0.50	—	
7	III	PRIM WATER SUPPLY	1-12-PW-1	8770-G-084	2	3/805	S.S.	150	110	100	89	—	150	289	2	9/160	58-167	1,732	70-1 19/32	13 23/32	12	1.1	11	11	1.1	11	11	0.05	79	64	2.3	± 0.75	—	
8	II	STATION AIR SUPPLY	1-2-SA-2	8770-G-088	2	3/40	C.S.	150	125	100	115	—					C.S.					0.84	8.4	8.4	0.84	8.4	8.4	0.03	49	40	2.3	± 0.75	—	
9	II	INSTRUMENT AIR SUPPLY	1-2-IA-14	8770-G-085	2	3/40	C.S.	150	125	100	115	—										0.84	8.4	8.4	0.84	8.4	8.4	0.03	49	40	2.3	± 0.75	—	
10 TO 14		SPARE																															
15	II	HYDROGEN SUPPLY	1-1-WM-851	8770-G-078 SH 1 OF 2	1	3/805	S.S.	250	150	225	100	—	250	265	2	9/160	58-167	1,732	70-1 19/32	13 23/32	10	0.4	2	2	0.4	2	2	0.20	49	12	2.3	± 0.75	—	
16	II	WTR. RETURN EAU COOLER IC	1-BCC-43	8770-G-083	8	5/40	C.S.	350	200	100	180	—	150	265	8	7/80	C.S.	7,705	70-2 3/4"	16	18	6.3	252	252	6.3	252	252	8	406	1200	2.3	± 0.75	—	
17	III	SUPPLY	1-BCC-139								130	—																				—	
18	III	RETURN	1-BCC-146								180	—																				—	
19	II	SUPPLY	1-BCC-140								130	—																				—	
20	II	RETURN	1-BCC-721								180	—																				—	
21	II	SUPPLY	1-BCC-737								130	—																				—	
22	II	RETURN	1-BCC-747								180	—																				—	
23	II	SUPPLY	1-BCC-738								130	—																				—	
24	II	WATER SUPPLY REACTOR COOLANT PUMPS	1-BCC-1138								120	—																				—	
25	II	WATER RETURN REACTOR COOLANT PUMPS	1-BCC-168								130	—				9/160		6,999														—	
26	V	FUEL TRANSFER TUBE			36	1.500	SS	50	150	20	100	—	30	265	48	1.00	C.S.	40,184	SEE PLAN SHT 2	48 SH 2	60											
27	III	LETDOWN LINE	1-2CH-102	8770-G-078 SH 1 OF 2	2	3/160		2385	550	2100	450	1 1/2	2385	650	12	5/160		10,413	70-8 3/4"	14	22	0.2	1.5	1.5	0.2	1.5	1.5	8.4	106		2.3	± 0.50	—	
28	III	CHARGING LINE	1-2CH-105	8770-G-078 SH 1 OF 2	2	3/160		2735	650	2335	150	—	2735	265	10	5/160		8,740			20	0.2	1.5	1.5	0.2	1.5	1.5	5.5	106		2.3	± 0.50	—	
29	II	MULTIPLE SERVICE											150	265	6	9/80		8,828			16	0.1	0.5	0.5	0.5	0.5	1	—	—	—	2.3	± 0.50	—	
30	II	MULTIPLE SERVICE											150	265					2-SIDED BY FIELD	70-1 7/8	12 1/8													
31	II	BLOWDOWN (SG-1A)	1-½-B-81	3509-G-115 SH 1	½	7/80	C.S.	985	550	885	520	2	150	265	1					70-1 7/8	12 5/8												
32	II	CONTAINMENT VENT HEADER	1-HNM-448	8770-G-078 SH 1 OF 2	1	1/400	S.S.	80	200	0.5	120	—	180	265	2	1/160	58-167	1,732	70-1 19/32	13 23/32	10	0.4	2	2	0.4	2	2	0.2	49	12	2.3	± 0.75	—	
33	IV	CONTAINMENT SUMP SUCT.	1-24-CS-1	8770-G-088	24	250	S.S.	60	300	45	265	—	50	265	34	1.50	C.S.	31.334	78-0	19-6	34												
34	IV	CONTAINMENT SUMP SUCT.	1-24-CS-5	8770-G-088	24	250	S.S.	60	300	45	265	—	50	265	34	1.50					34												
35	II	SPARE													8	5/160			70-0	18	—											
36	III	SPARE													8	5/160			70-0 3/4"	18	—											
37	III	CONTAINMENT SPRAY	1-2CS-12	8770-G-088	10	5/20	S.S.	150	300	125	265	—	250	265	10	5/160	58-163	8,740	70-8 3/4"	16	22	7.6	453	453	7.6	453	453	19	3520	2670	2.3	± 0.75	—	
38	III	CONTAINMENT SPRAY	1-2CS-13	8770-G-088	10	5/20		150	300	125	265	—	250	265	10	5/160	58-163	8,740	70-8 3/4"	16	22	7.6	453	453	7.6	453	453	19	3520	2670	2.3	± 0.75	—	
39	III	SAFETY INJECTION COOP. (A)	1-2-SI-82	8770-G-078 SH 1 OF 2	6	7/80		2485	650	2235	334	2	2735	650	10	5/160	C.S.	13,170	70-8 3/4"	14	24	9.0	200	200	9.0	200	200	5.3	500	1575	2.3	± 0.50	—	
40	III	SHUTDOWN COOLING	1-16-SI-222		10	5/20		300	350	300	300	2	300	350	24	1.00	C.S.	22,188	71-2 7/8	22 7/8	32	6.3	316	316	6.3	316	316	28	2020		2.3	± 0.50	—	
41	III	SAFETY INJECTION TANK TEST	1-2-SI-479	8770-G-078 SH 1 OF 2	2	3/405		300	350	250	—	—	300	350	8	5/80	C.S.	7,703	70-3 3/4"	14	18										2.3	± 0.50	—	
42	II	CONT. SUMP PUMP DISCH.	1-3-CS-65	8770-G-088	3			80	250	15	120	—	150	265	3	5/80	58-167	2,334	70-8 3/4"	16	14	1.0	16	16	1.0	16	16	0.11	92	92	2.3	± 0.75	—	
43	III	REACTOR DRAIN PUMP SUCT.	1-3-WM-450	8770-G-078 SH 1 OF 2	3			25	250	25	120	—	150	265	18	5/80	58-164	7,703	78-0	18-11	8												
44	III	REACTOR COOLANT PUMP CONTROLLED BLEED OFF	1-1-BG-125	8770-G-078 SH 1 OF 2	3/4	7/80		2485	650	150	150		2485	265	6	9/160	C.S.	5,326	70-8 3/4"	14	16										2.3	± 0.50	—	
45	II	MULTIPLE SERVICE											44	265	2	5/160		1,733	BY FIELD	70-6 1/2	12 3/8	12									2.3	± 0.75	—	
46	III	REFUEL CAVITY PURE INLET	1-13-CS-52	8770-G-088	3	3/405	S.S.	60	300	45	140		100	265	5	5/80		5,828	70-8 3/4"	16	14	1.0	16	16	1.0	16	0.8	0.8	10	92	2.3	± 0.75	—	
47	III	REFUEL CAVITY PURE INLET	1-13-CS-56	8770-G-088	3	3/405		60	265	45	140		44	265	5	5/160	58-167	4,844	70-8 3/4"	16	14	1.0	16	16	1.0	16	0.8	0.8	10	92	2.3	± 0.75	—	
48	II	MULTIPLE SERVICE											44	265	6	5/160	C.S.	5,326	70-10 7/8	15 7/8	16										2.3	± 0.50	—	
49	II	BLOWDOWN (SG-1B)	1-½-B-82	3509-G-115 SH 1	½	5/80	C.S.	985	550	885	520	2	44	265	6	5/80			2-SIDED BY FIELD	70-10 3/4"	15 3/4	16											
50		SPARE													14					70-10 3/4"	18	26											
51	II	MULTIPLE SERVICE											44	265	6					71-4 7/8	23 5/8	24	0.24	0.5	0.24	0.5								
52	II														12	5/160			10-2 3/8 BY FIELD	70-10 3/4"	17 3/8	22											
53	III														8	5/80			2-SIDE BY FIELD	70-10 3/4"	15	12								2.3	± 0.75	—	
54	III	ILRT	1-BIT-127	8770-G-093 SH 3	8	7/400	S.S.	200	110	45	95	—			16	5/80				70-10 3/4"	16	26											
55 TO 60		SPARE																															
64	III	SHUTDOWN COOLING	1-10-SI-820	8770-G-013 SH 1 OF 1	10	9/10	SS	300	350	300	300	2	300	350	24	1.00	C.S.	22,125	71-2 7/8	22 7/8	32	6.3	316	316	6.3	316	316	28	2020	2020	2.3	± 0.90	—	

REANALYZED AT 175 PSI IC & 225 PSI OC PER PSI-IFSC-97-013

NOTES:
1. INITIAL DESIGN DIFFERENTIAL SETTLEMENT BETWEEN ANY TWO STRUCTURES SHALL BE 1 INCH.
2. DESIGN SEISMIC LOAD VALUES ARE ONE HALF OF HYPOTHETICAL VALUES.
3. ▲ INDICATES DIMENSIONS BY PENETRATION FABRICATOR.
4. THIS DRAWING SHOWS CONCEPTUAL ARRANGEMENT AND DESIGN INFORMATION. FOR FINAL DETAILS SEE MANUFACTURER'S DWGS. UNDER P.O. NO. NY-422201 & 422264
5. XX INDICATES PENETRATIONS FOR ANSI B31.7 CLASS I PIPING
7. † MULTIPLE SERVICE PENETRATION SEE SHT 4 THIS DWG.

NO.	DATE	REVISION	BY	CH.	APPROVED
5	1/16/98	PCM 97032 ADDED (L-5-6) NOS. 7) NOTE.	POB	HS	
4	7-14-83	DELETED (L-5-6) INLINE NO. (U-1) PIPING LIT. (L-1) C.S. SAFE-LINE INFO ADDED (L-M-6) PENE DES. (U-2) LINE NO. (U-10) LINE INFO DELETED (U-1) & (U-2) NOTE UPDATED NOTE 6 INFO	PB MAC	HS	
AS 3 BUILT	4-6-78	REVISED (L-M-15-6) TABULATION ADD. (L-1, M-1, 5) DIM. (A-1) SEE NOTE 3, (B-1) NOTE 5	NSC	SW	
2	12-10-73	REVISED (L-5-6) (G-5-6) & (T-4) (C-5-6) (C-4-5) (H-5-6) PENETRATION ADDED (F-11) DET. (K-1) GEN NOTE	JLS	DLS	
1	8-24-72	REVISED (E-5, M-5-6) (B-3, 4) DIM. (G-4, 5) SLEEVE (L-5, 6-7, 8) NOTE	BER	PAH	

DRAWING NUMBER 8770-G-213 SH. 3 REV. 5

DRAWING

NUMBER

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FLORIDA POWER & LIGHT COMPANY
ST. LUCIE PLANT
1976 – 890,000 KW INSTALLATION – UNIT NO. 1
REACTOR CONTAINMENT BUILDING
PIPING PENETRATIONS

EBASCO SERVICES INCORPORATED NEW YORK

SCALE 3/4"=1'-0" | APPROVED | DATE June 18, 1971

DIV. MECH. | DR. | CH. LSAS

8770-G-213
SHEET 3 OF 4

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