

50-335

NRC DISTRIBUTION FOR PART 50 DOCKET MATERIAL

FILE NUMBER

INCIDENT REPORT

TO:

MR. NORMAN C. MOSELEY

FROM:

FLORIDA POWER & LIGHT CO.
MIAMI, FLORIDA
A. D. SCHMIDT

DATE OF DOCUMENT

4/27/76

DATE RECEIVED

5/11/76

☒ LETTER☐ NOTORIZED

PROP

INPUT FORM

NUMBER OF COPIES RECEIVED

☒ ORIGINAL
☐ COPY☒ UNCLASSIFIED

ONE SIGNED

DESCRIPTION

LTR. TRANS THE FOLLOWING:

PLANT NAME:

ST. LUCIE \$1

ENCLOSURE

LICENSEE EVENT RPT. (RO 50-335/76-8) ON 3/27/76
- CONCERNING TWO FEMALE UNIONS WHICH WERE
IMPROPERLY WELDED INTO COOLING LINES FOR
LPSI PUMPS 1A & 1B DURING POST CORE PREOPERAT-
IONAL TESTING.

ACKNOWLEDGED

DO NOT REMOVE

NOTE: IF PERSONNEL EXPOSURE IS INVOLVED
SEND DIRECTLY TO KREGER/J. COLLINS

SAFETY

FOR ACTION/INFORMATION

ENVIRO 5/13/76 RJL

<input checked="" type="checkbox"/>	BRANCH CHIEF:	ZIEMANN		
<input checked="" type="checkbox"/>	W/3 CYS FOR ACTION			
<input checked="" type="checkbox"/>	LIC. ASST:	DIGGS		
<input checked="" type="checkbox"/>	W// CYS			
<input checked="" type="checkbox"/>	ACRS 16 CYS HOLDING/SENT TO LA			

INTERNAL DISTRIBUTION

<input checked="" type="checkbox"/>	REG FILE				
<input checked="" type="checkbox"/>	NRC PDR				
<input checked="" type="checkbox"/>	I & E (2)				
<input checked="" type="checkbox"/>	MIPC (3)				
<input checked="" type="checkbox"/>	SCHROEDER/IPPOLITO				
<input checked="" type="checkbox"/>	HOUSTON				
<input checked="" type="checkbox"/>	NOVAK/CHECK				
<input checked="" type="checkbox"/>	GRIMES/SCHWENCER				
<input checked="" type="checkbox"/>	CASE				
<input checked="" type="checkbox"/>	F. WILLIAMS				
<input checked="" type="checkbox"/>	HANAUER				
<input checked="" type="checkbox"/>	TEDESCO/MACCARY				
<input checked="" type="checkbox"/>	EISENHUT				
<input checked="" type="checkbox"/>	DAER				
<input checked="" type="checkbox"/>	SHAO				
<input checked="" type="checkbox"/>	VOLLMER/BUNCH				
<input checked="" type="checkbox"/>	KREGER/J. COLLINS				

EXTERNAL DISTRIBUTION

<input checked="" type="checkbox"/>	LPDR: FT. PIERCE, FL.				
<input checked="" type="checkbox"/>	TIC				
<input checked="" type="checkbox"/>	NSIC				

CONTROL NUMBER

4659

1944

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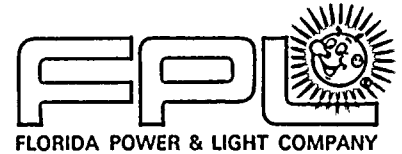
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April 27, 1976

PRN-LI-76-100

Mr. Norman C. Moseley, Director, Region II
Office of Inspection and Enforcement
U. S. Nuclear Regulatory Commission
230 Peachtree Street, N.W., Suite 818
Atlanta, Georgia 30303

Dear Mr. Moseley:

REPORTABLE OCCURRENCE 335-76-8
ST. LUCIE UNIT 1
DATE OF OCCURRENCE: MARCH 27, 1976

IMPROPER WELDING

The attached Licensee Event Report is being submitted in accordance with Technical Specification 6.9 to provide 30-day notification of the subject occurrence.

Very truly yours,

J R Bensen
for A. D. Schmidt
Vice President
Power Resources

MAS/cpc

Attachment

cc: Jack R. Newman, Esquire
Director, Office of Inspection and Enforcement (30)
Director, Office of Management Information and
Program Control (3)



Regulatory Docket File

4659

(PLEASE PRINT ALL REQUIRED INFORMATION)

EVENT DESCRIPTION

SYSTEM

CAUSE

COMPONENT CODE

**PRIME
COMPONENT
SUPPLIER**

COMPONENTVIOLATION

CAUSE DESCRIPTION

FACILITY
STATUS

% POWER

OTHER STATUS

METHOD OF DISCOVERY

DISCOVERY DESCRIPTION

FORM OF
ACTIVITY
RELEASED

CONTENT

AMOUNT OF ACTIVITY

LOCATION OF RELEASE

PERSONNEL EXPOSURES

PERSONNEL INJURIES

PROBABLE CONSEQUENCES

LOSS OR DAMAGE TO FACILITY

PUBLICITY

ADDITIONAL FACTORS:

19 7 8 9 83

GPO 881-667

REPORTABLE OCCURRENCE 335-76-8
LICENSEE EVENT REPORT
PAGE TWO

Event Description (continued)

procedure was not qualified, (2) the welder was not qualified, and (3) non-destructive testing (NDT) was not performed. Corrective action was to have a qualified welder cut out and replace the unions according to a qualified procedure, after which the required NDT was conducted. The unions were 3/4 inch steel replacement female unions, Ingersoll-Rand P/N 8, on Drawing V-8x21AL 321x7-A. This was the first occurrence of this type. (335-76-8).

Cause Description (continued)

Followup corrective action includes a training program to qualify maintenance personnel according to ANSI welding standards and to have Quality Control surveillance precede welding in the future.

