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REMOVAL OF IODINE AND PARTICLES
FROM CONTAINMENT ATMOSPHERES
BY SPRAYS--
CONTAINMENT SYSTEMS EXPERIMENT
INTERIM REPORT

February 1970

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Fluid and Energy Systems Department
Physics and Engineering Division

February 1970)

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ABSTRACT

The experimental data obtained in five spray experiments in the Containment Systems Experiment (CSE) are reported in detail. The performance of caustic-borate sprays in decontaminating the containment atmosphere of elemental iodine, methyl iodide, particulate iodine, cesium, and uranium is discussed in terms of theoretical models. Parameters investigated were spray flow rate, spray drop size, atmosphere temperature and pressure, and chemical composition of the spray solution. Removal rates were in agreement with predictions by mathematical models based on mean spray drop diameters. Large concentration reduction factors (>1000) were obtained for all species except methyl iodide, which was removed only slowly by the caustic sprays. Based on these experiments, the models predict 2-hr time-integrated dose reduction factors attributable to continuous sprays in a large power reactor building ranging from 1.5 for methyl iodide to 50 for elemental iodine, with intermediate values for cesium, uranium, and particulate iodine.

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INTRODUCTION

The trend in the nuclear power industry is for more reliance on engineered safety features to meet the licensing requirements set forth by the AEC reactor site criteria.^(1,2) The containment spray system, a common safety feature in many second generation nuclear power reactors, usually is designed for the dual purposes of pressure suppression and fission product removal. To permit evaluation of the latter function, each specific reactor spray system must be considered on the basis of fundamental knowledge of the processes involved coupled with adequate demonstration tests under conditions similar to those expected in the design basis accident (DBA). An extensive experimental program to furnish this information is sponsored by the USAEC Division of Reactor Development and Technology.⁽³⁾ Work reported in this document is a part of this program.

Because iodine is usually the critical fission product in reactor siting calculations, much study has been conducted on its behavior. Griffiths⁽⁴⁾ applied standard engineering correlations to develop equations for predicting the rate of removal of iodine from reactor building atmospheres by water and chemical sprays. Griffiths' equations, although largely substantiated by small scale experiments, cannot be applied with complete confidence to large power reactor systems until large-scale experiments explaining the effects of certain unknown factors related to size and geometry can be performed.

The Containment Systems Experiment (CSE) has many features of an actual power reactor containment building. Its 30,000 ft³ shell, painted and with many typical penetrations, has several smaller compartments which can affect concentration gradients. Its size permits spray experiments, with most important parameters appearing in the mathematical models, to be conducted either at full scale or within a factor of four of full scale. Aspects best adapted to study by large-scale experiments include the effect of natural deposition on surfaces, desorption, wall impingement by spray drops, intercompartment transfer, mixing in the vapor space, partial spray coverage, drop coalescence, and approach to drop saturation. All of these effects have been studied in the CSE experiments.

Because the information derived from the CSE spray experiments is urgently needed for licensing purposes, this interim report is being issued before the entire CSE experimental program has been completed. The information presented here is in final form for the five experiments reported, and is considered to provide an adequate basis for several important conclusions. Subsequent experiments were not fully evaluated at the time this report was written, but preliminary analyses show the later experiments to be in agreement with the conclusions made in this report.

SUMMARY AND CONCLUSIONS

The results of five CSE experiments (Runs A3, A4, A6, A7, and A8) employing aqueous sprays are reported in detail. The prime objective of these tests was to verify theoretical models capable of predicting the removal by sprays of fission products from the atmospheres of large power reactor containment vessels under postaccident conditions. Therefore, these experiments were performed in a manner designed to obtain information needed for verification of mathematical models. Later runs, to be reported separately, were performed in a manner more closely representing spray system performance under accident conditions.

After the desired atmospheric conditions were established in the vessel, fission product simulants were injected in essentially an instantaneous manner. The initial elemental iodine concentration was in the maximum range expected for an accident to a large PWR ($\sim 100 \text{ mg/m}^3$). Particulate concentrations were a factor of 10 lower. The sprays were then operated periodically, with extensive sampling during and between spray periods to determine the effect of each spray period on the concentrations of each fission product species. A final spray recirculation period was included.

A major parameter was changed in each experiment. Two values for each of two parameters appearing in the theoretical models were used. These were spray flux (0.004 and $0.018 \text{ ft}^3/\text{hr per ft}^3$ of contained gas space) and spray drop size (770 and $1210 \mu \text{ MMD}$). In addition, two parameters indirectly influencing spray performance were investigated. These were the containment atmospheric condition (room air at barometric pressure or steam-air at 250°F , 48 psia) and the chemical composition of the spray solution (base-borate, $\text{pH } 9.5$ or boric acid, $\text{pH } 5$). The latter two affected either the mass transfer coefficient, the drop fall velocity, chemical reaction rates, collection

efficiency for particles, or the iodine equilibrium gas-liquid distribution coefficient, all of which appear in one or more versions of the mathematical models. In two experiments, sodium thiosulfate was added to determine its effect on removal of methyl iodide. The only major parameters not varied were the drop fall height (38.5 ft for all tests) and the gas to liquid volume ratio (~ 80).

Time-dependent measurements are reported for mass concentrations in the vapor spaces and for liquid concentrations in the pools, wall film, and in spray drops during flight. Fission product species studied were elemental iodine, methyl iodide, particulate iodine, cesium, and uranium.

The following conclusions are based on evaluation of the experimental data presented in this report.

- Good agreement (\approx for all tests) was obtained between experimental values of initial removal rate for elemental iodine and predictions based on gas phase limited transfer and on mean drop size. The measured concentration half lives of 0.6 to 2.0 min are in the range expected for large power reactor systems.
- The gas phase limited rate for elemental iodine lasted only until the airborne concentration was reduced to about 0.01 of the initial value, after which the concentration decreased more slowly. A quasi-equilibrium attained in all tests gave an overall concentration reduction factor of about 1000 after one day.
- Based on these experiments, the 2-hr time-integrated dose reduction factor (DRF) for a large PWR is estimated to be about 50 for elemental iodine. At longer times, the DRF would be appreciably greater.
- Removal of methyl iodide by hot base-borate sprays was too slow for accurate measurement in these experiments ($t_{1/2} > 500$ min).

- Removal of methyl iodide by hot base-borate-sodium thio-sulfate sprays agreed well with predictions by a model based on a chemical reaction rate limiting process. The removal rate is highly temperature dependent and the wall film is more effective than the drops. A low 2-hr DRF (~ 1.5) would be expected in a large PWR. The 24-hr DRF for methyl iodide would be about 8 for a containment atmosphere assumed to remain at 240 °F.
- Removal of aerosol particles (cesium, uranium, and particulate iodine) was significantly higher than predicted by a model using particle size data obtained during the tests. Agreement could be obtained for mass mean diameters of 2-4 μ MMD, instead of the 0.25-2 μ range measured by a cascade impactor. The measured size is suspected of bias toward low values due to evaporation of water from the particles during passage through the sizing apparatus.
- The overall concentration reduction factor for cesium and particulate iodine was about 1000. For uranium it was ~ 500 . Assuming the particle sizes in these five experiments to be typical of those accompanying a LOCA for a large power reactor, the 2-hr DRF for cesium would be about 20 and, for uranium, about 10.
- The concentrations of all fission product species were essentially uniform throughout the main containment vapor space regardless of removal rates or fraction of gas space sprayed.
- The effect of spray drop size on initial washout rate for elemental iodine was about as predicted, with smaller drops giving more rapid removal. In two tests with other factors equal, 1210 μ MMD drops gave a 2.1 min initial concentration half life, while 770 μ MMD drops gave 0.64 min. Based on the equilibrium reached after

$C_g = 0.01 C_{g0}$, as observed in these experiments, the equivalent 2-hr DRF for 1210 μ drops would be 30 while, for 770 μ drops, it would be 57.

- The initial washout rate of all fission product materials was directly proportional to spray rate. However, the maximum spray flux used was somewhat low compared to that planned for some recently announced plants.
- A boric acid spray, pH 5, was nearly as effective as sprays containing sodium hydroxide at a pH of 9.5. The low pH solution's efficiency for removing elemental iodine indicates that a fast reaction other than hydrolysis was involved.
- About 40% of the elemental iodine injected was retained by the phenolic paint and could not be removed by post-test steaming and spraying. Most of the deposition occurred during the short period after release but before sprays were started. Essentially no cesium was retained on the paint.

THEORY OF GAS AND PARTICLE WASHOUT BY SPRAYS

GENERAL

The removal of airborne fission products by sprays within containment systems occurs at surfaces within the chamber. The development of the capability for predicting fission product removal under wide ranges of conditions can be realized only if the mechanisms causing surface deposition are understood. The theory presented here is intended to serve as a framework for interpreting experimental measurements of spray washout obtained in the Containment Systems Experiment. For more detailed theoretical developments, the reader is referred to the references cited.

ABSORPTION OF AIRBORNE GASES BY REACTIVE LIQUIDS

In gas absorption, solute gas diffuses from the bulk of the gas to the surface of the liquid. The rate of this transport is governed by the magnitudes of the concentration gradient and the diffusion coefficient (laminar and turbulent) transporting the solute to the absorbing surface. At the gas-liquid interface, the solute dissolves in the liquid. Interfacial dissolution is a very rapid process under ordinary conditions and, for this reason, surface saturation exists:

$$C_{li} = H_e C_{gi} \quad (1)$$

where C_{li} = solute gas concentration on liquid side of interface,

C_{gi} = solute gas concentration on gas side of interface,

H_e = gas-liquid partition coefficient.

The gas-liquid partition coefficient is the equilibrium constant for dissolution of the solute. For example, the gas-liquid partition coefficient for elemental iodine is the equilibrium constant for the reaction:

$$I_{2(g)} \stackrel{K_1}{=} I_{2(l)} \quad (2)$$

with

$$H_e = \frac{[I_{2(l)}]}{[I_{2(g)}]} = K_1.$$

The brackets are used here to denote concentrations.

For some systems, the dissolved species may undergo a very rapid reaction within the liquid to form a nonvolatile species. Using I_2 as an example, this may be indicated as



(very rapid equilibrium).

If this reaction is very fast compared to the absorption process, then an effective partition coefficient can be used to relate the interfacial gas phase composition to the total I_2 in solution. From Equations (2) and (3), we can define

$$H = \frac{[I_{2(l)}] + [I_{2(\text{reacted})}]}{[I_{2(g)}]} = K_1 (1 + K_2) \quad (4)$$

where

- H = effective partition coefficient,
- $[I_{2(l)}] + [I_{2(\text{reacted})}]$ = total concentration of I_2 in liquid,
- K_1 = equilibrium constant for unreacted species,
- K_2 = equilibrium constant for instantaneous reaction.

In this report, we will use H as defined by Equation (4), and will include very fast reactions occurring in the liquid. Relatively slow chemical reactions cannot be handled in this

way and their influence must be treated as a kinetic problem. Since the extent of chemical reactions may be influenced by the solute gas concentration and impurities in solution, the magnitude of H as defined by Equation (4) cannot be expected to be constant at low concentrations. The definition of H in terms of unreacted species, as in Equation (2) is consistent with Henry's Law and, hence, the partition coefficient for the unreacted species would be expected to remain constant at low concentrations.

The solute gas dissolved at the surface of the liquid will diffuse away from the interface by laminar and turbulent processes. If a chemical reaction occurs within the liquid, the absorbed substance will be destroyed at a rate depending on its concentration and reaction rate. Destruction of the solute species will enhance the absorption by increasing the magnitude of the concentration gradient at the gas-liquid interface.

Mass transfer coefficients governing the absorption rate may be defined by the flux equations in terms of the film theory. (5)

$$\text{Flux} = \frac{\text{mols transferred}}{(\text{area})(\text{time})} = k_g (C_{gb} - C_{gi}) = k_l (C_{li} - C_{lb}) \quad (5)$$

where

k_g = gas phase mass transfer coefficient,

k_l = liquid phase mass transfer coefficient,

C_{gb} = solute concentration in bulk of gas,

C_{lb} = solute concentration in bulk of liquid.

The use of film coefficients as defined in Equation (5) is physically consistent only with systems in which each phase is well mixed in the bulk. Studies^(6,7,8) on natural transport of fission products in containment vessels indicate that the

gas phase would be well mixed beyond a thin boundary layer. Sprays would induce considerable mixing and, in the models applied here, the bulk gas phase within a single compartment was assumed to be well mixed. The degree of mixing in the liquid phase is less certain. Numerical limits on k_l values may be obtained by assuming stagnant, or well mixed liquid phases. Actual values of k_l depend strongly on the degree of mixing.

The airborne concentration of a fission product aerosol or gas may be related to the flow parameters of a containment vessel by making a material balance on the gas contained within the vessel. A schematic diagram of the liquid flow in the CSE containment vessel is shown in Figure 1. Since there are three interconnected volumes, a material balance allowing for transfer between rooms should be made on each room. For the main containment volume, the material balance input terms for a single component are:

$$\text{input rate} = G + (C_{g2} - C_g)B_{12} \quad (6)$$

where

G = generation rate of component within main containment volume,

C_{g2} = gas phase concentration in middle room,

C_g = gas phase concentration in main containment volume,

B_{12} = exchange coefficient for inter-room transport.

The output rate terms are

$$\text{output rate} = [k_g(C_g - C_{gi})A]_{\text{drops, wall film}} + R_G \quad (7)$$

where

k_g = gas phase mass transfer coefficient,

A = interfacial area for mass transfer,

R_G = rate of gas phase reaction.

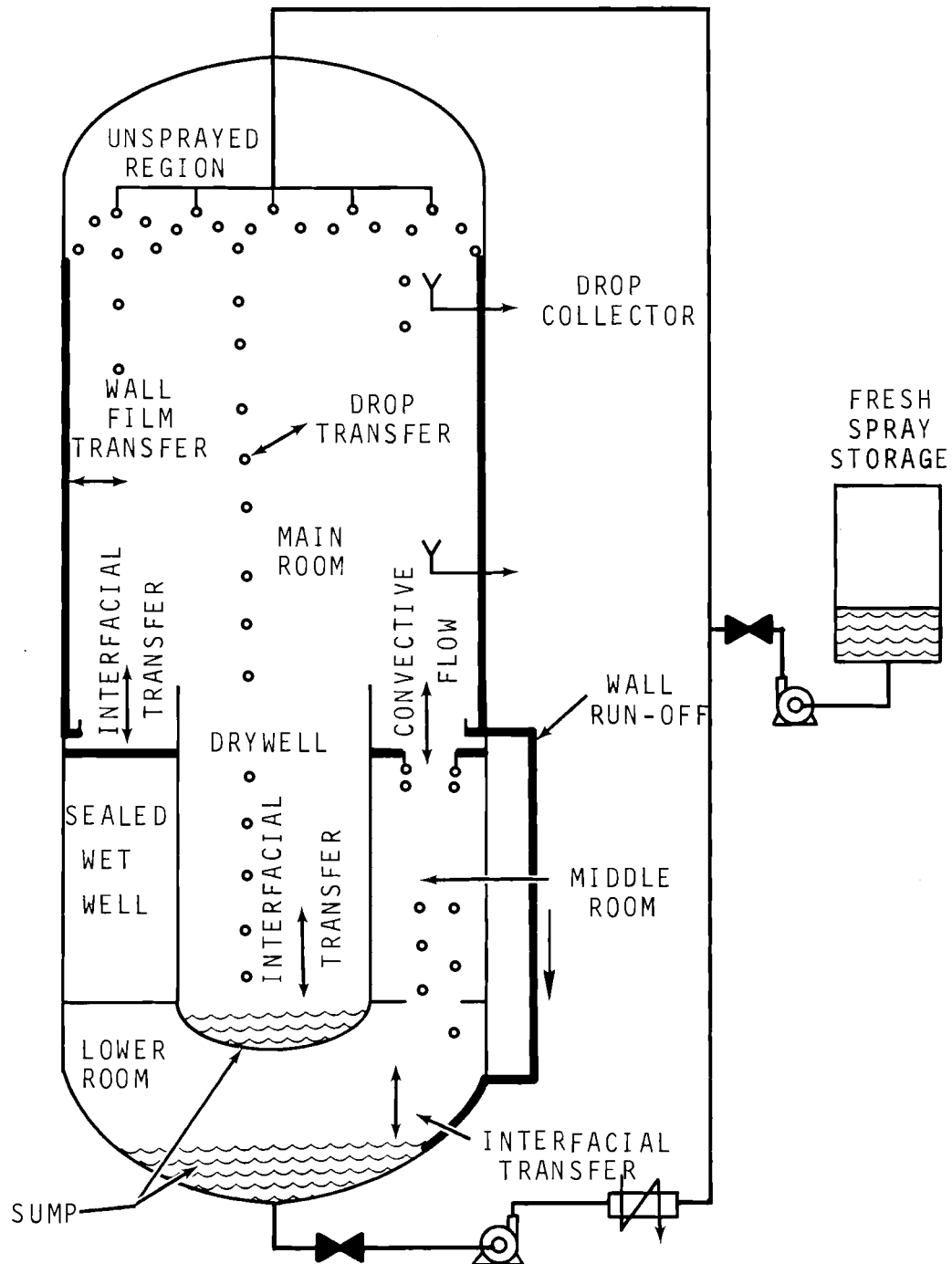


FIGURE 1. Schematic Diagram of Liquid Flow in the CSE Vessel

The accumulation term is

$$\text{accumulation rate} = \frac{d}{dt}(V C_g) \quad (8)$$

where

V = volume of the main containment vessel.

From mass conservation, Equations (6), (7), and (8) give

$$G_1 + (C_{g2} - C_g)B_{12} = [k_g(C_g - C_{gi})A]_{\text{drops, wall film}} + R_G + V \frac{dC_g}{dt} \quad (9)$$

An equation similar to (9) is required for each of the 3 rooms within the containment vessel for each fission product component. Similarly, material balances on the liquid phase would be required to permit evaluation of C_{gi} . Simultaneous solution of the material balance equations would give the time-concentration history. Solution of material balance equations can be realized only after the mass transfer coefficients, interfacial areas, reaction rates, generation rates, and inter-room transport coefficient are known as functions of the basic system parameters. For special cases, the form of the material balance equations may be simplified, and several of these situations will be briefly noted.

Negligible Back Pressure of Dissolved Gas at Interface

At the beginning of a spray period, the concentration of the solute gas in the liquid phases is zero. For a reactive gas such as elemental iodine, dissolution is accompanied by rapid chemical reactions which enhances its solubility as indicated by Equation (4). If the equilibrium of the chemical reaction, Equation (3), lies far enough to the right, the gas concentration at the interface, $\frac{C_{li}}{H}$, would be very small compared to C_g in the bulk and, hence, could be neglected. The

inter-room transport would be expected to be relatively small compared to the spray washout rate at the beginning of a spray period and, hence, the initial spray washout rate would not be greatly influenced by inter-room transport. For a puff release of elemental iodine under conditions where no appreciable reversible sink-sources are present, the generation rate may be taken as zero. This assumption is not necessarily valid even at the beginning of a spray period inasmuch as appreciable desorption of iodine from fog drops has been noted on occasion. For these assumptions, and neglecting gas phase reactions, the material balance equation gives, for constant conditions, a washout half-time of

$$t_{1/2} = \frac{0.693 V}{(k_g A)_{\text{drops}} + (k_g A)_{\text{wall film}}} \quad (10)$$

$$\text{or } t_{1/2} = \frac{1}{\frac{1}{t_{1/2}(\text{drops})} + \frac{1}{t_{1/2}(\text{wall film})}} \quad (10a)$$

The gas phase transfer coefficient for falling drops may be estimated from an empirical equation proposed by Frossling,⁽⁹⁾ and modified by Ranz and Marshall⁽¹⁰⁾ as follows:

$$\frac{k_g d}{D} = 2 + 0.6 \text{ Re}^{0.5} \text{ Sc}^{0.33} \quad (11)$$

where

d = drop diameter,

D = gas phase diffusivity of solute gas,

Re = Reynolds number of falling drop,

Sc = Schmidt number.

This equation may be applied to a spray of known drop size distribution. The interfacial area for drops of diameter d is

$$A = \frac{6F t_e}{d} \quad (12)$$

where

- A = surface area of drops,
- F = volumetric generation rate of drops of size d,
- t_e = exposure time in chamber for a drop of size d.

The average drop exposure time for a vessel in which there are different fall heights is

$$t_e = \sum_i \frac{F_i}{F} t_{ei} \quad (13)$$

where

- F_i = volume flow rate of spray for $t_e = t_{ei}$,
- F = total volume flow rate of spray.

For a particular drop fall height, h_i , the exposure time may be calculated by assuming terminal velocity for the whole trajectory as

$$t_{ei} = \frac{h_i}{v_g} \quad (14)$$

where

- v_g = terminal setting velocity, and
- h_i = fall height.

Using Equations (11), (12), (13), and (14), the washout rate constant for falling drops of size d is

$$(k_g A)_{\text{drops}} = \frac{6 F D t_e (2 + 0.6 \text{Re}^{0.5} \text{Sc}^{0.33})}{d^2} \quad (15)$$

Theoretically, it would be better to evaluate the product $t_e (2 + 0.6 \text{Re}^{0.5} \text{Sc}^{0.33})$ as a function of distance from the nozzle. Also, the washout rate for the whole spray could best be obtained by integrating Equation (15) over the whole drop size spectrum. Based on average values of the parameters shown

in Equation (15), the rate of concentration decrease as a result of drop absorption, neglecting source terms is:

$$\frac{C_g}{C_{go}} = \exp - \frac{(6 k_g F h t)}{V v_g d} \quad (16)$$

where h is the average fall height, determined by weighting each fall height with the flow rate for that fall height.

The transfer coefficient to wetted wall surfaces is less amenable to calculation than transfer to drops. The magnitude of the gas phase mass transfer coefficient for the wetted wall will depend on the flow conditions and mixing within the gas phase boundary layer. During the first spray period, gas phase flow along the wall will be induced by a thermal gradient between the wall and the bulk gas. Prior to initiation of sprays, the wall is cooler than the bulk gas which causes a natural convection flow down the wall. Spray liquid introduced may be substantially cooler than the containment temperature and, hence, the gas is rapidly cooled to a temperature below the wall temperature. This temperature change would cause a natural convection flow up the wall. The natural convection current would be influenced by the liquid film flowing down the wall and by the falling spray drops. The influence of these two factors will be neglected in predicting the wall film absorption.

In the absence of spray, the mass transport to a vertical wall may be estimated from a heat transfer analogy. Knudsen and Hilliard⁽⁶⁾ have shown that, for large chambers, the wall deposition of iodine vapor may be satisfactorily predicted from a heat transfer correlation obtained empirically for no condensation. For negligible surface concentration, the mass flux is

$$\text{mass flux} = k_s C_g + k_c C_g = (k_g C_g)_{\text{wall film}} \quad (17)$$

where

k_c = natural convection mass transfer coefficient,

k_s = mass transfer coefficient due to condensing steam
(sweep effect).

The heat transfer correlation for turbulent flow may be used to obtain k_c by substituting the Schmidt number for the Prandtl number:

$$\frac{k_c L}{D} = 0.13 (Gr \ Sc)^{1/3} \quad (18)$$

where

L = length of vertical surface,

Gr = Grashov number,

Sc = Schmidt number.

The value of k_s is equal to the steam sweep velocity:

$$k_s = \frac{n_s RT}{18P} \quad (19)$$

where

n_s = mass flux of steam toward wall,

R = gas constant,

T = absolute temperature in gas film,

P = total pressure in vessel.

The Grashov number must be obtained from thermal hydraulic calculations, or from actual temperature measurements. During the initial spraying period, water would evaporate from the wall giving a negative n_s and, consequently, a negative k_s .

It should be noted that the mass transfer correction due to the condensing steam flux indicated in Equations (17) and (19) is not rigorous. Theoretically, the change in the boundary layer flow should be accounted for as a result of this steam

flux,⁽¹¹⁾ However, since the "correct" influence of the condensation on the turbulent boundary layer is not precisely known, and since the correction is relatively small, little error will be introduced by the use of the correction indicated in Equations (17 and (19). Using Equations (15) and (17), a washout half-time may be calculated for the case of negligible interfacial concentration. This case would be expected to apply to initial absorption of elemental iodine. Griffiths,⁽⁴⁾ in presenting calculations for this case, neglects wall film absorption and assumes a constant drop fall height and that the drops fall at terminal velocity. Parsly⁽¹²⁾ has calculated washout rates accounting for drops entering at a velocity higher than terminal velocity.

Liquid Phase Mass Transfer Controlling

At the opposite end of the scale from Case I is absorption controlled entirely by liquid phase resistance. Liquid phase resistance would be expected to control the absorption of slightly soluble gases such as methyl iodide. For gases obeying Henry's Law, the overall resistance to mass transfer may be expressed as

$$\frac{1}{K_g} = \frac{1}{k_g} + \frac{1}{Hk_\ell} \quad (20)$$

where

K_g = overall mass transfer coefficient,

k_g = gas phase mass transfer coefficient,

k_ℓ = liquid phase mass transfer coefficient, and

H = gas-liquid equilibrium partition coefficient.

Liquid phase resistance will be controlling if $\frac{1}{Hk_\ell}$ is large compared to $\frac{1}{k_g}$. Generally, k_ℓ values are smaller than k_g values so that liquid phase resistance is important unless H is large compared to unity.

The numerical value of the liquid phase mass transfer coefficient depends on the rate and extent of chemical reactions which destroy the solute, and on the rapidity of mixing in the liquid phase. In the following paragraph, the calculation of absorption rates for falling drops and wall films allows for first order chemical reactions for several limiting cases of mixing.

For a stagnant falling drop, the absorption in time t_e is given by Danckwerts(13) as

$$\frac{Q}{C_{li}} = 8\pi a D_\ell \sum_{n=1}^{\infty} \left\{ ka^2 t_e + \frac{D_\ell n^2 \pi^2}{k + \frac{D_\ell n^2 \pi^2}{a^2}} \left[1 - \exp \left[-t_e \left(k + \frac{D_\ell n^2 \pi^2}{a^2} \right) \right] \right] \right\} / (ka^2 + D_\ell n^2 \pi^2). \quad (21)$$

where

- Q = amount absorbed in time t_e ,
- D_ℓ = liquid phase diffusivity,
- a = drop radius,
- k = first order reaction rate constant,
- t_e = drop exposure time.

Equation (21) would be expected to yield the lower limit of absorption as only diffusional transport is assumed. An upper limit to absorption may be estimated by assuming the drop to be perfectly mixed at all times. The absorption equation for a perfectly mixed drop is:

$$\frac{Q}{C_{li}} = \frac{4}{3} \pi a^3 (k t_e + 1). \quad (22)$$

Unfortunately, data are not available to permit adequate assessment of the mixing effect. Studies on larger drops^(14,15,16,17) have shown that circulation can occur, but small amounts of surface active agents can effectively inhibit circulation. A comparison between absorption rates calculated from Equations (21) and (22) has been presented.⁽¹⁸⁾

Transfer rates may be calculated from the penetration theory type models, or from laminar flow theory for liquid phase controlled wall film absorption. The differential equation describing absorption into a smooth laminar film is

$$u_{\max} \left[1 - \left(\frac{x}{\delta} \right)^2 \right] \frac{\partial C}{\partial z} = D_L \frac{\partial^2 C}{\partial x^2} - kC \quad (23)$$

where

u_{\max} = velocity at the gas-liquid interface,

x = distance from surface of film,

δ = thickness of film,

z = distance measured along film,

k = first order reaction rate constant.

For short laminar films, the solute does not have time to penetrate far into the film and, hence, the absorption takes place as though the film were infinite in thickness. The differential equation for absorption in such films may be obtained from Equation (23) by setting $x = 0$. This is the penetration theory approximation, and the mathematical solution is given by Danckwerts.⁽¹⁹⁾ Most experimental laminar flow data obtained for short wetted wall columns agree reasonably with this penetration theory solution.

For the long films encountered in containment vessels, laminar flow calculations indicate that the solute may diffuse all the way through the film. A lower limit to absorption in thin films, estimated by solving Equation (23) for $\frac{\partial C}{\partial z} = 0$, gives

$$\frac{dq}{dt} = C_{li} \sqrt{kD_\ell} \tanh(\sqrt{k/D_\ell} \delta) \quad (24)$$

where

$$\frac{dq}{dt} = \text{absorption rate per unit area.}$$

The film thickness, δ , used in Equation (24), may be estimated from laminar flow theory and experimental measurements of the wall flow rate.

Turbulence, waves, and rivulet formation will cause mixing in actual films. An upper limit to film absorption may be estimated by considering the film to be perfectly mixed. For this case, the total film absorption rate for the whole vessel would be

$$\text{Absorption Rate} = k C_{li} V_{WF} + C_{li} L_F \quad (25)$$

where

V_{WF} = volume of liquid held up on walls as film,

L_F = flow rate of liquid film.

In this analysis of wall film absorption, we have neglected reaction and dissolution of methyl iodide by the paint or surface of the wall. Appreciable transfer into the solid wall would enhance film absorption. Considerable effort has been devoted to developing paint additives capable of reacting with methyl iodide.⁽²⁰⁾ If these were incorporated, an accounting of the transfer rate from the liquid film to the wall would be required. An extensive review of absorption and fluid dynamics of thin films has been presented by Fulford.⁽²¹⁾

In addition to vertical wall surfaces, liquid pools formed in the bottom of containment vessels represent a region of additional absorption. Absorption in this volume may be significant if a chemical reaction destroys the dissolved gas.

Realistic calculation of the absorption rate into the pool surface is possible only if surface renewal rates are known. Upper and lower limits based on a stagnant or a well mixed pool may be computed.

Effect of Recirculation

In reactor containment systems, the spray liquid introduced to cool the postaccident atmosphere and to trap fission products will be cooled by heat exchange and recirculated through the spray nozzles. Thus, after an initial period of fresh spray, the spray liquid entering the chamber with a non-zero solute concentration will decrease the concentration driving force and slow the rate of absorption. The rate of decrease in gas phase concentration depends on the way in which the liquid is mixed within the chamber, and on the rate and extent of chemical reactions occurring within the chamber.

One case amenable to simple calculation is based on the assumptions that (1) Henry's Law applies (Equation 4), (2) no liquid is held up within the chamber except in the sump, (3) the liquid in the sump is well mixed, and (4) drop and atmosphere concentrations do not change appreciably during drop fall time. For this case, simultaneous material balances on the gas and liquid phases give:

$$\frac{C_g}{C_{g0}} = \frac{V}{V + LH} + \frac{LH}{V + LH} \exp \left[- \left(\frac{K_g A}{V} \right) \left(\frac{V + LH}{LH} \right) t \right] \quad (26)$$

where

K_g = overall mass transfer coefficient,

L = liquid hold-up in sump,

A = interfacial area for transport.

This equation would be expected to apply reasonably well to the absorption of elemental iodine by sprays.

For a slightly soluble species such as methyl iodide, the effect of recirculation depends on the reaction rate. For negligible reaction rates, the liquid will approach saturation during one pass through the chamber and recirculation will not influence the gas phase concentration. The net effect of liquid phase reaction rates too small to enhance absorption during a single pass but fast enough to destroy the dissolved gas within the sump will be to make the spray "fresh." For this case, the gas phase washout would follow

$$\frac{C_g}{C_{go}} = \exp \left(-\frac{Ft}{HV} \right) \quad (27)$$

where

F = liquid flow rate, and

H = partition coefficient for unreacted species.

For still faster reactions, appreciable absorption enhancement would occur, and an equation similar to Equation (27) would apply, with H calculated to account for the enhanced absorption due to chemical reaction.

REMOVAL OF AEROSOL PARTICLES

The mechanisms contributing to capture of aerosol particles by sprays in containment vessels include gravitational settling, inertial impaction, Brownian diffusion, thermophoresis, diffusiophoresis, electrical attraction, and the interception effect. This capture will occur at the surface of falling drops and at the walls and floor of the vessel. The purpose of the review presented here is to show how the removal rate due to the several mechanisms can be related to the basic parameters of the system.

Particle capture by a spray may be evaluated by considering the spray as an assemblage of noninteracting single drops. This assumption may not be precisely true, but appears reasonable

for the spray systems of interest here. Based on this assumption, the rate of washout may be related to the collection efficiency for a single drop.

A material balance on the gas phase of a well mixed containment vessel gives, for the washout half-time,

$$t_{1/2} = \frac{0.693 V}{\frac{3}{2} \left(\frac{hEF}{d} \right) + v_G A_F + v_W A_W} \quad (28)$$

where

h = fall height,

E = total collection efficiency of drop,

F = flow rate for drops,

v_G = gravitational settling deposition velocity,

v_W = wall deposition velocity of particles, surface average,

A_F = floor area (horizontal projection),

A_W = area of effective wall surface.

Equation (28) is for a single drop size, and application to sprays containing a wide spectrum of sizes should be done incrementally to account for the effect of drop size.

Gravitational Settling

Gravitational settling will cause particles to deposit on horizontal surfaces. For a well mixed chamber, the gravitational settling deposition velocity may be taken as the terminal settling velocity of the particles:

$$v_G = \text{terminal velocity} = mgB \quad (29)$$

where

m = particle mass,

B = particle mobility, and

g = acceleration due to gravity.

Brownian Diffusion

Very small particles are capable of appreciable diffusional transfer as a result of Brownian motion. Thus, they will behave as gases qualitatively, but with much lower diffusion coefficients. For a falling drop, the transfer coefficient may be predicted from the Frossling equation (Equation 11) using as diffusivity the value calculated from Einstein's (22) equation:

$$D_p = k T B \quad (30)$$

where

D_p = diffusion coefficient for particle,
 T = absolute temperature,
 B = particle mobility,
 k = Boltzmann's constant.

For drops moving at terminal velocity, the target efficiency is

$$E_{BD} = \frac{4D_p (2 + 0.6 Re^{0.5} Sc^{0.33})}{d v_g} \quad (31)$$

where

E_{BD} = target efficiency for Brownian diffusion,
 v_g = drop terminal velocity,
 Re = Reynolds number for drop,
 d = drop diameter.

Use of Equation (11) for predicting aerosol deposition due to Brownian diffusion is not fully justified because the Schmidt numbers associated with aerosol particles are generally much larger than the Schmidt numbers for the experiments verifying Equation (11) .

Inertial Impaction

Inertial impaction occurs because particles are able to cross stream lines due to their inertia. For impaction on the forward part of a sphere or drop, the target efficiency is a function of the ratio of the particle stopping distance to the diameter of the sphere (Stokes number).⁽²³⁾ The target efficiency measured by Ranz and Wong⁽²⁴⁾ appears to agree with the predictions based on potential flow. Very few data are available for particles below 2 microns, the size range of primary interest here. For Stokes numbers less than 0.0834, an impaction efficiency of zero is predicted.

Interception

The interception effect requires no inertia. A particle will be intercepted by a collector if its trajectory passes within one particle radius. For potential flow around a sphere, the interception target efficiency is:⁽²⁴⁾

$$E_{INT} = 3 \frac{d_p}{d} \quad (32)$$

where

d_p = spherical particle diameter,

d = drop diameter.

Diffusiophoresis

Pressure suppression sprays will enter the containment vessel considerably cooler than the atmosphere temperature. Steam will condense on the cool droplets and the vapor flux thus produced will cause particle motion toward the drop. An estimate of the particle capture can be made by considering condensation on a stationary drop.

The diffusiophoretic velocity in the slip flow regime for spherical particles is⁽²⁵⁾

$$V_D = (1 + \sigma_{12}\gamma_2) \frac{D}{\gamma_2} \nabla \gamma_{1\infty} \quad (33)$$

where

V_D = diffusiophoretic velocity,

$$\sigma_{12} = \text{slip factor} = 0.95 \frac{M_1 - M_2}{M_1 + M_2} - 1.05 \frac{d_1 - d_2}{d_1 + d_2},$$

γ_2 = mole fraction of air,

$\gamma_{1\infty}$ = mole fraction of water vapor far from particle,

D = diffusivity of water in air,

M_1 = molecular weight of water,

M_2 = molecular weight of air,

d_1 = molecular diameter of water molecules,

d_2 = molecular diameter of air molecules.

The concentration gradient $\nabla \gamma_{1\infty}$ at the surface of a drop may be obtained in terms of the condensation rate. The time integrated velocity multiplied by the drop surface area gives the volume of the gas swept to the surface. The effective target efficiency is found to be approximately

$$E_D = \frac{4(1 + \sigma_{12}\gamma_2) \rho_\ell a C_{p\ell} \Delta T_\ell}{3Ch\Delta H_c} \quad (34)$$

where

ΔT_ℓ = temperature rise of spray drops in chamber,

ρ_ℓ = density of liquid spray,

ΔH_c = latent heat of condensation per mole,

$C_{p\ell}$ = heat capacity of spray liquid,

C = total gas concentration in containment volume,
mole/cm³.

Thermophoresis

Thermal gradients associated with the heat transfer will also cause particle movement towards the surface on which vapor is condensing. However, for steam-air mixtures of interest here, thermophoresis will be small compared to diffusiphoresis.^(26,27) Hence, thermophoresis will be neglected.

Electrical Attraction

Electrical forces can be very effective in causing particle capture by falling drops. If the particle and drop charges are known, the target efficiency may be calculated.⁽²⁸⁾ Some calculations for containment sprays have been given.⁽²⁹⁾ For the CSE experiments, existing electrical charges were tentatively concluded to be too low to provide appreciable particle collection.⁽³⁰⁾

Effect of Recirculation on Airborne Particle Washout

Aerosol particles captured by water sprays will exhibit no tendency to escape from the liquid phase, and may be considered to have zero equilibrium back-pressure. Hence, recirculation of spray liquid will not cause a levelling in the gas concentration of aerosol particles as would be expected for a gaseous species such as I_2 . If the particle generation rate is zero, the aerosol concentration will fall to zero as a result of spray recirculation.

Two effects of spray recirculation which could affect the spray washout rate are worthy of note. First, if the spray liquid is not cooled by heat exchange, little condensation would occur on the drop and, hence, the diffusiphoretic capture mechanism will vanish. Second, changes in the thermodynamic conditions of the atmosphere as a result of recirculation could cause particle growth or evaporation. This effect applies to soluble particles such as cesium existing in the containment atmosphere as solution drops. The amount of particle growth or

evaporation which could occur depends on the changes in relative humidity resulting from recirculation. Because the change in relative humidity is not easy to predict with certainty, theoretical prediction of particle size change as a result of recirculation could be considered only if verified by experimental measurements.

EFFECT OF PARTIAL SPRAY COVERAGE

The preceding theoretical treatment of washout by spray drops is based on the assumption that all the gas within a single compartment is of uniform concentration. This assumption is probably valid for cases where the entire gas space is covered by the spray. In some practical cases, the spray might wash only a fraction of the total volume because of irregular geometry or spray systems not purposely designed to cover all the gas space. It is of interest to estimate the maximum concentration difference which might exist between sprayed and nonsprayed regions, and to evaluate this effect on the accuracy of predictions based on uniform concentration.

Assume that the nonsprayed and sprayed regions can be represented by two separate volumes, V_1 and V_2 , respectively, as depicted in Figure 2. Each region is assumed to be individually well mixed. Gas at concentration C_2 leaves the sprayed region and enters the unsprayed region at flow rate Q . A similar flow of concentration C_1 returns to the sprayed region. For simplification, it is further assumed that there is no deposition on structural surfaces within V_1 or V_2 , and the only removal is due to spray drops within V_2 with a first order rate constant, $A \text{ min}^{-1}$.

A mass balance of the fission product material taken on the gas space V_1 gives

$$\frac{dC_1}{dt} = \frac{Q}{V_1} (C_1 - C_2). \quad (35)$$

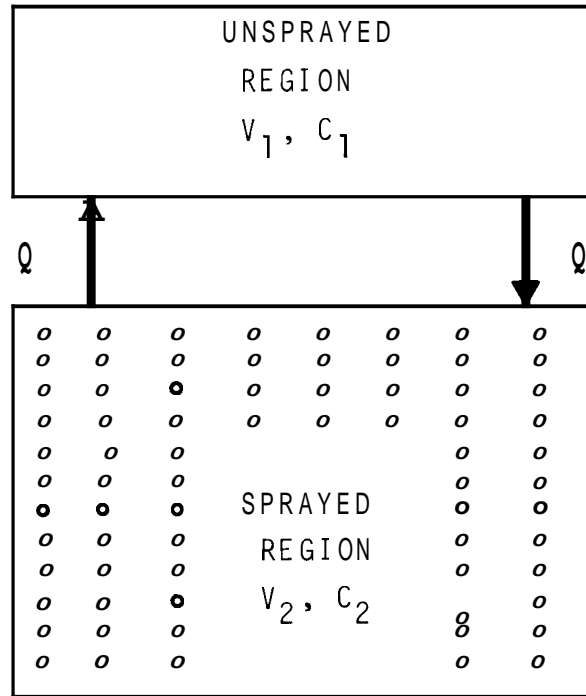


FIGURE 2. Schematic Diagram of Transport Between Sprayed and Unsprayed Regions

A similar balance on V_2 gives

$$\frac{dC_2}{dt} = \frac{Q}{V_2} (C_1 - C_2) - \lambda C_2. \quad (36)$$

The maximum concentration difference will occur when

$$\frac{dC_1}{dt} = \frac{dC_2}{dt}.$$

For this case,

$$\frac{C_1}{C_2} = 1 + \frac{f(1-f)\lambda V}{Q} \quad (37)$$

where

$$V = V_1 + V_2, \text{ and}$$

f = fraction of combined volumes not sprayed.

Since there is no physical membrane separating the two regions, the exchange rate of gas, Q , especially for the case of cold sprays in a steam atmosphere, should be large. The value of V/Q is estimated to be in the range of 1 to 5 min for the CSE system. Thus, for removal of I_2 at $\lambda = 0.5 \text{ min}^{-1}$ and a vessel in which 20% of the volume is not sprayed, C_1 should be 8-40% greater than the concentration in the region washed by the spray. The mass of iodine remaining airborne should be <8% greater (not a large difference) than if the entire vessel volume were washed.

EXPERIMENTAL CONDITIONS

EXPERIMENTAL EQUIPMENT

The CSE experimental equipment can be grouped for discussion purposes into six systems:

- the containment vessel system
- the fission product simulant generation and injection system
- the gas and liquid sampling system
- the instrumentation system
- the sample analysis system, and
- the containment spray system.

Each system is described in some detail in Appendix A, and the total system is depicted schematically in Figure 3. An outer vessel of 30,680 ft³ called the main containment vessel, an inner vessel of 2286 ft³ called the drywell, and the vessel of 4207 ft³ occupying four-fifths of the annular space between the drywell and the main containment vessel called the wetwell are the three interconnected vessels basically comprising the containment vessel system. The main containment vessel is 25 ft in diam and 66.7 ft in overall height. All interior surfaces are coated with a modified phenolic paint.*

The top of the wetwell forms a solid deck which effectively separates the contained gases into what we term the "main room" above the deck and the lower rooms below the deck. For the present spray experiments, the lid of the 11-ft diam drywell was raised to make its volume common to the main room. The combined volume of this "main room" is 21,005 ft³. One-fifth of the annular space between drywell and main containment vessel is a small access of 2089 ft³ known as the "middle room." Below the middle room, the drywell, and the wetwell is a third space of 3380 ft³ called the "lower room." The wetwell was

* Phenoline 302. The Carboline Co., St. Louis, Missouri.

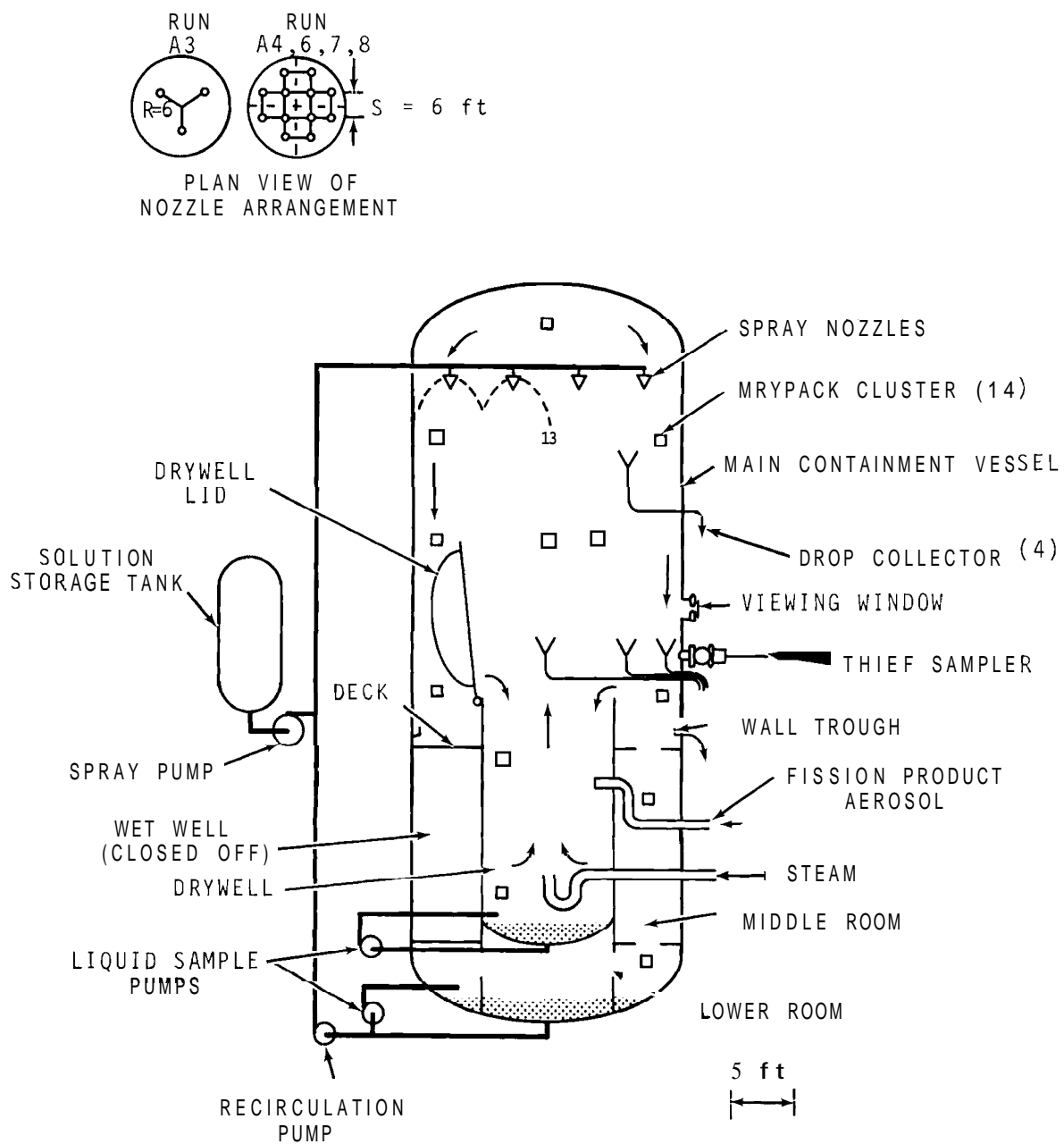


FIGURE 3. Schematic Diagram of Containment Arrangement Used in CSE Spray Tests

sealed off and not exposed to steam or fission product simulant in these experiments. Two 4-ft diam holes in the deck connect the main room to the middle room, while one 4-ft opening connects the middle room to the lower room.

Steam condensate and spray liquid accumulate in the drywell pool, the main vessel pool located in the lower room, and on the flat deck of the main room. The first two are stirred, sampled frequently, and the liquid volume monitored. The unmonitored liquid on the deck drains into the main vessel pool and, together with the main room wall trough, is the source of the main vessel pool.

A line from the plant steam boiler terminates near the bottom of the drywell to provide the steam for experiments at elevated temperatures. For the two experiments with room temperature air atmospheres, a small fan was located at the bottom of the drywell discharging $2300 \text{ ft}^3/\text{min}$ in an upward direction to provide mixing of the aerosol before activating the sprays. .

Coleman⁽³¹⁾ has described the method of generating the fission product simulant in detail, but a brief description is given here. Four materials released in these experiments to permit mass transfer measurements were elemental iodine, methyl iodide, cesium, and particles formed by melting unirradiated Zircaloy-clad UO_2 . About 100 g of stable elemental iodine was equilibrated with about one curie of ^{131}I as described by Coleman.⁽³¹⁾ The ^{131}I served as a tracer for analytical purposes. When release was desired, the flask containing the iodine was heated electrically and air, swept through the flask, carried the elemental iodine through the hot zone of the UO_2 melting furnace. Some particulate-associated iodine and organic iodides were always produced.

About one gram of iodine in the form of reagent grade methyl iodide was equilibrated with ^{131}I in methyl alcohol in a stainless steel U-tube. When release was desired, air was passed through the U-tube to sweep the methyl iodide directly into the containment vessel (bypassing the UO_2 furnace).

About 12 g of stable cesium as cesium carbonate was equilibrated with about one curie of ^{137}Cs in a nickel boat and dried at a temperature $<400^\circ\text{C}$. When release was desired, the nickel boat was heated inductively to $\sim 1200^\circ\text{C}$ and an air stream carried the volatilized cesium and cesium oxides through the UO_2 furnace into the containment vessel.

In all the spray experiments, the UO_2 was melted for 10 min before and during the iodine and cesium release period. Zero time was defined as the start of iodine and cesium release. A steam jet at the drywell acted as a compressor for injecting the volatilized simulant into the pressurized vessel.

The suitability of the fission product simulant generated by these methods as tracers to represent actual fission products in containment behavior experiments was demonstrated by small scale tests in the Aerosol Development Facility (ADF) (33) and elsewhere. (34)

The main gas sampling system consisted of Maypack clusters located throughout the vapor space. This system is described in the Appendix and by McCormack. (32) Supplementary gas samples, known as "thief" Maypack samples, were taken by manually inserting a Maypack through an airlock into the containment atmosphere and immediately withdrawing it for analysis. Flow through each Maypack was 0.5 scfm air for 3 min duration.

Liquid sampling was extensive. Some of the liquid samples were filtered to determine the insoluble fraction and extracted with benzene to determine the iodine forms. The pH was determined on about half the liquid samples.

The CSE facility was adequately instrumented for characterization of atmospheric conditions. Details are given in the Appendix.

About 2000 samples, obtained from each experiment, were analyzed by the CSE staff for iodine and for cesium by gamma energy analytical techniques, and for uranium by alpha counting. Additional details are given in the Appendix and by Coleman.(31)

The containment spray system was composed of spray solution makeup and storage tanks, a line and pump to the spray manifold, the spray manifold inside the main containment vessel, the spray nozzles, and a recirculation pump, line, and heat exchanger for recirculating the liquid from the main vessel pool back to the spray manifold. Associated instrumentation consisted of spray solution flow rate meter, liquid level gages on all tanks and pools, a differential pressure gage for measuring pressure drop across the spray nozzles, and thermocouples and recorders for measuring spray liquid temperature at various locations.

EXPERIMENTAL PROCEDURE

Before each experiment was begun, a comprehensive description of all phases of the proposed experiment was written. These "Run Plans," serving primarily as a guide to the operations staff in conducting the experiment, were also useful for planning the experimental details and as handy references to the selected conditions and procedures. Because exact conditions might differ slightly from those planned, the use of instrument charts and log sheets would usually be required.

The general procedures used in all the experiments is outlined as follows:

1. The containment vessel was readied. Spray nozzles were installed and tested for flow rate and coverage. Maypack clusters were installed and tested.

2. The vessel was pressurized with air and leak tested.
3. The air in the vessel was vented until barometric pressure and room temperature prevailed. The vessel was then sealed and the air recirculated through an absolute filter until condensation nuclei concentration was $<300 \text{ cm}^{-3}$. For tests where a steam-air atmosphere at elevated temperature and pressure was specified, steam was fed into the system near the bottom of the drywell.
5. When the desired temperature in the main room ($250 \pm 2 \text{ }^{\circ}\text{F}$) was reached, as measured by an average of several thermocouples, the steam feed was reduced to that required to maintain steady temperature in the main room. (For the two room-temperature experiments, this was not necessary, of course).
6. The liquid pools formed by steam condensate during warmup were drained and discarded.
The UO_2 was melted and UO_2 -Zircaloy particles injected into the containment atmosphere by an air flow of $1.8 \text{ ft}^3/\text{min}$ (STP). The release point was at mid elevation in the drywell.
8. After 10 min of UO_2 -Zircaloy particle injection, the iodine and cesium release was started. Methyl iodide was then released through a separate line. Ten minutes after iodine and cesium release started, all valves were closed. Zero time was defined as start of iodine release.
9. During simulant injection and throughout the remainder of the experiment (24-36 hr), steam feed was continued at the rate previously determined necessary to maintain the temperature at $250 \text{ }^{\circ}\text{F}$ in the main room.
10. Samples were taken over a 30-min period to determine, in the absence of sprays, the behavior of the fission product simulant materials.
11. The first spray period was started at the specified time. Fresh solution at room temperature from the storage tank

outside containment was used. A set of gas samples was taken during and immediately following this spray.

12. Liquid samples were taken frequently during the first spray period from liquid pools and from wall trough and spray drop collectors.
13. Upon completion of the first spray period, Maypack gas samples again were taken at various times to determine the natural behavior.
14. The second spray period was started at the specified time. This period was continued for a total of 40 min of fresh spray, including the first period.
15. During all spray periods, the primary control was the differential pressure across the spray nozzles. This pressure was held constant to maintain the same drop size distribution. In Runs A6, A7, and A8, the temperature dropped from the initial 250 °F because of introduction of cold spray, but the steam feed was left at its original low setting.
16. After a specified waiting period with no spray (usually overnight, but in Run A8 within a few hours), a third spray period was started. This spray was produced by recirculating the solution from the main containment vessel pool. The heat exchanger was bypassed so that the solution was hot, usually about 200 °F. The vapor temperature would usually return to 250 °F by the time the third spray started.
17. A fourth fresh, cold spray (sodium thiosulfate, boric acid, pH 9.4) was used in runs A7 and A8.
18. After the last spray, a final set of samples was taken, the steam feed shut off, and the vessel allowed to cool to about 100 °F. The air was purged through a charcoal adsorber to a stack and the vessel was entered to retrieve the samplers.

19. After sample hardware recovery, the vessel was resealed and steamed for several days with alternate water spraying to decontaminate the painted surfaces.
20. Each of the Maypacks was removed from the cluster assemblies and carefully marked with its proper identification. The Maypacks were brought into a sample preparation room and disassembled. Each component (or group of components) was carefully removed and placed in a small, flat polyethylene bag marked with its proper identification, and heat sealed. The charcoal granules were poured into a small plastic jar.
21. Liquid samples were taken in 500-ml polyethylene bottles, marked as to volume or aliquot, and identification symbols applied. Specified samples were filtered, extracted, or measured for pH.
22. Deposition coupons were placed in flat polyethylene bags, marked, and heat sealed.
23. Gamma analysis began during the experiment and continued on a 24-hr basis for about one week.
24. Alpha analysis of Maypack filters continued for several weeks after the experiment.

TEST CONDITIONS

The conditions used in each experiment are best reported in tabular form. Table 1 lists the physical dimensions common to all the experiments. Table 2 describes the spray nozzles used and Table 3 lists the atmospheric conditions. Table 4 presents spray solution details and applicable flow rates, and Table 5 lists the starting and stopping times of each spray period.

TABLE 1. Physical Conditions Common to All Spray Experiments

Volume above deck including drywell	21,005 ft ³	595 m ³
Surface area above deck including drywell	6,140 ft ²	569 m ²
Surface area/volume	0.293 ft ⁻¹	0.958 m ⁻¹
Cross section area, main vessel	490 ft ²	45.5 m ²
Cross section area, drywell	95 ft ²	8.8 m ²
Volume, middle room	2,089 ft ³	59 m ³
Surface area, middle room	1,363 ft ²	127 m ²
Volume, lower room	3,384 ft ³	96 m ³
Surface area, lower room	2,057 ft ²	191 m ²
Total volume of all rooms	26,477 ft ³	751 m ³
Total surface area, all rooms	9,560 ft ²	888 m ²
Drop fall height to deck	33.8 ft	10.3 m
Drop fall height to drywell bottom	50.5 ft	15.4 m
Surface coating	All interior surfaces coated with phenolic paint(a)	
Thermal insulation	All exterior surfaces covered with 1-in. fiberglass insulation(b)	

a. Two coats Phenoline 302 over one coat Phenoline 300 primer. The Carboline Co., St. Louis, Missouri.

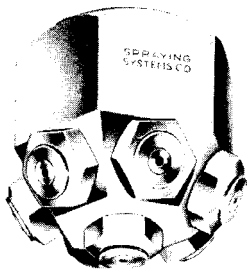
b. $k = 0.027 \text{ Btu}/(\text{hr})(\text{ft}^2)(^\circ\text{F}/\text{ft})$ at 200 °F, Type PF-615, Owens-Corning Fiberglas Corp.

TABLE 2. Nozzles Used in CSE Spray Experiments

Runs A3, 4, 6, 7

Nozzle Type: Spraying Systems Co. 3/4 - 7G3

Nozzle Characteristics: Fog Type, full cone

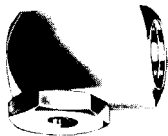


	<u>A3</u>	<u>A4, 6, 7</u>
Number	3	12
Layout	Triangular	Square Grid
Spacing	10 ft 5 in. apart	6 ft apart
Pressure	40 psid	40 psid
Rated Flow	4 gpm	4 gpm
MMD	1210 μ	1210 μ
σ_g	1.5	1.5

Run A8

Nozzle Type: Spraying Systems Co. 3/8 A 20

Nozzle Characteristics: Fine atomization, hollow cone



Number used	12
Layout	Square Grid
Spacing	6 ft apart
Pressure	40 psid
Rated Flow	4 gpm
MMD	770 μ
σ_g	1.5

TABLE 3. Atmospheric Conditions in CSE Spray Experiments

	<u>Run A3</u>	<u>Run A4</u>	<u>Run A6</u>	<u>Run A7</u>	<u>Run A8</u>
Containment vessel insulated	No	No	Yes	Yes	Yes
Forced air circulation(a)	Yes	Yes	No	No	No
Start of 1st Spray					
Vapor temp., °F(b)	77	77	255	248.7	250
Pressure, psia	14.6	14.6	44.2	50.0	50.7
Relative humidity, %	70	88	100	100	100
End of 1st Spray					
Vapor temp., °F(b)	77	77	229	234.5	243
Pressure, psia	14.6	14.6	38.6	44.4	48.2
Start of 2nd Spray					
Vapor temp., °F(b)	77	77	237	240	243
Pressure, psia	14.6	14.6	40.8	46.0	49.3
End of 2nd Spray					
Vapor temp., °F(b)	77	77	202	203	188
Pressure, psia	14.6	14.6	29.5	36	34.1
Start of 3rd Spray					
Vapor temp., °F(b)	77	77	246	248	217
Pressure, psia	14.6	14.6	43.9	46.8	41.5
End of 3rd Spray					
Vapor temp., °F(b)	77	77	233	230	218
Pressure, psia	14.6	14.6	40.7	41.8	32.2
Start of 4th Spray					
Vapor temp., °F(b)	(c)	(c)	(c)	232	247
Pressure, psia	(c)	(c)	(c)	42.4	52.4
End of 4th Spray					
Vapor temp., °F(b)	(c)	(c)	(c)	192	175
Pressure, psia	(c)	(c)	(c)	32.7	32.4

a. Fan without duct Located in bottom of drywell. 2400 ft³/min discharge.

b. Average of 5 thermocouples Located at various elevations and radii.

c. No fourth spray.

TABLE 4. Spray Flow Rates and Solutions Used in CSE Experiments

	Run A3	Run A4	Run A6	Run A7	Run A8
1st Spray					
Total flow rate, gpm	12.8	49	49	49	50
Volume sprayed, gal	128	490	490	490	150
Spraying pressure, psid	40	40	40	40	40
Solution	(a)	(a)	(b)	(c)	(b)
2nd Spray					
Total flow rate, gpm	12.8	49	50	48.5	50
Volume sprayed, gal	385	1480	1500	1455	1850
Spraying pressure, psid	40	40	40	40	40
Solution	(a)	(a)	(b)	(c)	(b)
3rd Spray					
Total flow rate, gpm	12.5	42	16	45.5	47
Volume sprayed, gal	735	1890	960	2730	2820
Spraying pressure, psid	40	29	4	36.5	36.5
Solution	(d)	(e)	(e)	(e)	(e)
4th Spray					
Total flow rate, gpm	(g)	(g)	(g)	48.6	50.4
Volume sprayed, gal	(g)	(g)	(g)	2428	2520
Spraying pressure, psid	(g)	(g)	(g)	40	40
Solution	(g)	(g)	(g)	(f)	(f)

a. Fresh, room temperature. 525 ppm boron as H_3BO_3 in demineralized water. NaOH added to pH of 9.5.

b. Fresh, room temperature. 3000 ppm boron as H_3BO_3 in demineralized water. NaOH added to pH of 9.5.

c. Fresh, room temperature. 3000 ppm boron as H_3BO_3 in demineralized water. No NaOH added. pH 5.

d. Fresh, room temperature demineralized water.

e. Solution in main vessel sump recirculated. No heat exchanger used.

f. Fresh, room temperature. 1 wt% $Na_2S_2O_3$, 3000 ppm boron as H_3BO_3 in demineralized water. NaOH added to pH 9.4.

g. No fourth spray.

TABLE 5. Timing of Spray Periods

	Time after Start of Iodine Release, min				
	Run A3	Run A4	Run A6	Run A7	Run A8
First Spray					
Start	40	40.5	30	30	30
Stop	50	50.5	40	40	33
Duration	10	10	10	10	3
Second Spray					
Start	140	140	80	80	80
stop	170	170	110	110	117
Duration	30	30	30	30	37
Third Spray					
Start	1473	1205	1565	1323	200
Stop	1533	1250	1625	1383	260
Duration	60	45	60	60	60
Fourth Spray					
Start	(a)	(a)	(a)	1443	1350
Stop	(a)	(a)	(a)	1493	1400
Duration	(a)	(a)	(a)	50	50

a. No fourth spray.

The conditions of each experiment differed in some important aspect. Run A3 used a low flow rate spray in room temperature air. Run A4 was a duplicate except for an increase in the flow rate by a factor of four. Run A6 was a duplicate of A4 except for the use of a steam-air atmosphere at 250 °F instead of room temperature air.

Run A7 conditions were nearly the same as those in Run A6, but an acid spray was used. Also, a rupture disc on the wetwell broke in this experiment just before time zero, thus requiring addition of the 4207 ft³ wetwell volume to the 26,477 ft³ space in the normal three-room space for pressure calculations. However, not much steam entered the wetwell

because the break was near the bottom of the vessel, and very little iodine or cesium was recovered afterwards from the wetwell area.

A nozzle giving a smaller drop size distribution represented the chief change in Run A8. The nozzles used in this experiment were of the hollow cone type, while those in earlier tests were of the full cone type.

SAMPLE ANALYSIS AND DATA HANDLING

Between 1500 and 2000 samples of liquids, deposition coupons, and Maypack components were obtained from each experiment. These samples were analyzed for iodine and cesium by the CSE staff by gamma energy analysis. A multichannel analyzer system coupled to a small digital computer^(31,35,36) converted the raw counts to concentration values, corrected for radio-decay, aliquots, rotometer pressure differences, and atmospheric changes. The output, stored on magnetic tape, was later transferred to a tape compatible with a larger computer. The final output was concentration data in tabular form correlated in terms of fission product simulant form and located within containment and time of sampling. The computer also provided averages and standard deviations, subtracted "blank" values, corrected for elemental iodine adsorption on Maypack filters, and made other time-saving computations.

Some equipment malfunctions and operator errors are to be expected in large-scale experiments such as those reported here. Fortunately, the number and severity of these cases were low, and those encountered had little effect on the overall accuracy of the experimental measurements. However, some anomolous results noted on the first machine data output sheets for every experiment were checked, and engineering judgement was used in deciding whether the data were valid or should be discarded. A revised data output was then obtained from the computer.

RESULTS AND DISCUSSION

RELEASE TO THE CONTAINMENT ATMOSPHERE

Overall Mass Balances

The procedures and starting masses for generating and injecting the fission product simulant materials were nearly identical in each of the five experiments. Tables 6 and 7 give the overall mass balances for iodine and cesium, respectively. The top halves of the tables relate to the generation and release to the containment, while the lower halves are based on the masses released into the containment vessel.

After the release period was completed, valves were closed to isolate the generation equipment and delivery line from the containment vessel. The amount of material retained in the generation equipment and deposited in the delivery line was determined by careful decontamination and analysis. The small amount of material withdrawn by samplers on the delivery line was also accounted for. The sum of the material found exterior to the vessel was subtracted from the known starting mass to determine the amount actually delivered to the containment vessel. The mass of iodine delivered, listed in Table 6, is believed to be accurate to $\pm 5\%$. For cesium, less complete release and higher plateout in the delivery line resulted in less certainty of its delivered mass. The values listed in Table 7 are believed accurate to $\pm 10\%$.

The initial gas phase concentration, C_{go} , can be calculated by dividing the mass delivered by the gas space above the main deck, including the open-topped drywell. This volume, 595 m^3 , is the proper volume to use at times shortly after injection because, as will be shown later, the iodine and cesium were dispersed uniformly throughout this region, with only traces diffusing into the regions below deck initially.

TABLE 6. Iodine Material Balances

Location	Run A3		Run A4		Run A6		Run A7		Run A8	
	Grams	% (a)	Grams	% (a)	Grams	% (a)	Grams	% (a)	Grams	% (a)
<u>Aerosol Generation</u>										
Starting Material	101.00	100.00	101.50	100.00	101.00	100.00	101.00	100.00	101.00	100.00
Generation Apparatus	2.57	3.54	1.13	1.11	0.14	0.14	1.06	1.05	3.45	3.42
Injection Line	22.32	22.09	29.32	28.99	1.49	1.47	2.05	2.03	1.62	1.60
Injection Line Samples	0.36	0.36	0.15	0.15	1.030	1.02	0.32	0.32	0.32	0.32
Accounted for	25.25	25.00	30.59	30.14	2.66	2.63	3.43	3.40	5.39	5.34
Delivered to Containment (By Difference)	75.75	75.00	70.91	69.86	3.34	97.36	97.57	96.60	95.61	94.68
Containment	Run A3		Run A4		Run A6		Run A7		Run A8	
	Grams	% (b)	Grams	% (b)	Grams	% (b)	Grams	% (b)	Grams	% (b)
Delivered to Containment	75.75	100.00	70.91	100.00	8.34	100.00	97.57	100.00	95.61	100.00
In Liquid Pools (c) (Prior to Decontamination)	45.32	59.83	37.67	53.11	53.97	54.88	39.28	40.26	53.15	55.59
Samples	0.48	0.63	8.87	12.51	0.556	0.57	0.59	0.60	0.88	0.92
Purge to Stack	0.52	0.69	0.73	1.03	0.086	0.09	0.16	0.17	0.11	0.11
Decontamination	5.90	7.78	5.46	7.70	0.820	0.83	1.36	1.39	1.44	1.50
Accounted for	52.22	68.93	52.73	74.35	55.43	56.37	41.39	42.42	55.57	58.12
On Surfaces (By Difference)	23.52	31.06	18.18	25.65	42.91	43.63	56.18	57.58	40.04	41.88

a. Percent of starting mass.

b. Percent of delivered mass.

c. Includes spray solution and steam condensate.

TABLE 7. Cesium Material Balances

Location	Run A3		Run A4		Run A6		Run A7		Run A8	
	Grams	% (a)	Grams	% (a)	Grams	% (a)	Grams	% (a)	Grams	% (a)
Aerosol Generation										
Starting Material	8.374	100.00	11.380	100.00	10.960	100.00	10.910	100.00	10.960	100.00
Generation Apparatus	2.340	27.94	2.603	22.87	6.748	61.57	7.239	66.35	3.808	34.74
Injection Line	2.954	35.27	2.390	21.00	1.316	12.01	1.530	14.02	2.799	25.54
Injection Line Samples	0.002	0.02	0.009	0.08	0.307	2.80	0.016	0.15	0.002	0.02
Accounted for	5.296	4.01	5.002	43.96	8.371	76.38	8.785	80.52	6.609	60.30
Delivered to Containment By Difference	3.078	36.75	6.378	56.04	2.589	23.62	2.125	19.48	4.351	39.70
Containment	Grams	% (b)	Grams	% (b)	Grams	% (b)	Grams	% (b)	Grams	% (b)
Delivered to Containment	3.078	100.00	6.378	100.00	2.589	100.00	2.125	100.00	4.351	100.00
In Liquid Pools (c) (Prior to Decontamination)	2.514	81.65	4.319	67.68	2.271	87.72	2.544	119.72	3.296	75.75
Samples	0.014	0.45	0.854	13.38	0.0098	0.38	0.013	0.61	0.0005	0.01
Purge to Stack	Nil	Nil	0.005	0.08	0.00006	0.002	0.0001	0.005	0.00004	0.00
Decontamination	0.417	13.55	0.479	7.51	0.288	11.12	0.017	0.80	0.342	7.86
Accounted for	2.945	95.65	5.657	88.70	2.569	99.22	2.574	121.14	3.639	83.64
On Surfaces (By Difference)	0.133	4.32	0.721	11.30	0.200	0.78	0.449	21.14	0.712	16.36

a. Percent of starting mass.

b. Percent of delivered mass.

c. Includes spray solution and steam state.

No material balance is given for uranium because liquid samples were not analyzed for this material. On the basis of tests in the Aerosol Development Facility (ADF), an estimated 100 mg/min of combined oxides of uranium, zirconium, and tin were delivered to the containment atmosphere, about half of which was uranium. On the basis of Maypack gas samples, the initial gas phase concentration of uranium ranged from 2 to 15 mg/m³.

Tables 6 and 7 also show the recovery of iodine and cesium from the containment vessel at the termination of each experiment. The material found in four locations are reported as (1) the liquid pools accumulated in vessel sumps, (2) the material removed in samples, (3) the material remaining airborne and purged to stack, and (4) the surface decontamination liquid. Not measured directly was the material remaining on structural surfaces after decontamination efforts were completed. The latter was estimated by two methods. The method shown in Tables 6 and 7 was to assume that any materials not found elsewhere were still on the surfaces. A second method, discussed in an ensuing section, was to extrapolate the amount found on small deposition coupons located throughout the vessel to an equivalent amount on the total surface area exposed to the vapor phase. The latter method is believed to be less accurate but serves as a check on the first.

Although there were variations from test to test, as might be expected because of the differences in conditions employed, the general pattern of the fate of iodine and cesium was similar. The average distribution between the five locations, expressed as percent of the mass delivered to the containment vessel, is given in Table 8, along with the standard deviation between tests.

TABLE 8. Average Distribution of Iodine and Cesium at End of Experiment

	Iodine	Cesium
	Percent of Delivered Mass, α	Percent of Delivered Mass, σ
Liquid Pools	52.8 \pm 7.4	86.5 \pm 20.0
Samples	3.0 \pm 5.3	3.0 \pm 5.8
Gas Phase	0.4 \pm 0.4	0.03 \pm 0.04
Decontamination	3.8 \pm 3.6	8.2 \pm 4.8
Surfaces	40.0 \pm 12.2	2.3 \pm 14.4

It is evident that, although nearly all the cesium was found in the liquid phase, a large fraction of the iodine remained on the painted vessel surfaces. These behaviors are consistent with experiences in small-scale ADF tests⁽³³⁾ and with iodine-paint reaction rates published by Battelle-Columbus.⁽³⁷⁾ It should be remembered that sprays were not operated until 20 or 30 min after the end of aerosol injection and, that during this period, up to 70% of the iodine had plated out on surfaces (or in condensate film). A lower fraction of iodine would presumably have been found reacted with paint if the containment sprays had been operated during the release period.

Visual Observations of the Containment Atmosphere

A view of the interior of the containment vessel was possible by means of a 6-in. diam window and lights located within the vessel. The window was kept free of condensation by a heat lamp located externally. The visual observations, similar in all the experiments, are summarized as follows.

When steam was injected into the cold, sealed vessel, a fog formed which rapidly filled the vapor space and reduced visibility to 6 to 8 ft. After the desired temperature of 250 °F was attained and the steam feed was reduced to that

required to maintain thermal equilibrium, the fog dissipated and the atmosphere was clear except for a very light mist. Convection velocities were noted both by motion of aluminum foil ribbons, the swaying of lines, and by recording anemometers.* Motion of the occasional mist particles observed was erratic but generally downward at 50 to 100 ft/min. Not much change was noticed when uranium and Zircaloy oxide fumes were injected, but as soon as release of the mixture of cesium and iodine began, a dense cloud of fog appeared which rapidly filled all the space viewed. The visibility was reduced to about one foot by the end of the release period. A definite violet tinge was evident immediately after I_2 injection. Visibility slowly improved to 3 to 5 ft at the time the containment spray was first operated. Visibility improved slightly during the first short spray period. The spray appeared similar to a hard rainfall except that the drops were smaller. Sometimes they seemed to swirl and occasionally seemed to vary in intensity. Convection velocities increased during the spray period. As soon as the spray stopped, which was very abrupt because of the electric ball valve control, the atmosphere became very clear. Some residual small droplets remained visible for 1 to 2 min. This behavior was the same in each test, even for Run A8 when the first spray lasted only 3 min.

Immediately after the spray stopped, the walls were seen to have a thin sheet of spray solution running down in waves. This run-off decreased within a few minutes and, after about 10 min the walls appeared to become dry. This drying appeared to commence as a front progressing slowly from the upper region above the viewing area downward.

When the second and third spray periods were started, a fog became apparent to several observers even though visibility

* Heated thermopile type--Manufactured by the Hastings-Raydist Co., Hampton Virginia.

was hindered by density of the spray drops. Termination of the second and third sprays resulted in the same observations described for the first spray termination.

Aerosol and Iodine Forms in the Containment Atmosphere

Iodine was released in three intended forms consisting of elemental I_2 , methyl iodide, and a small fraction attached to solid particles. Undetermined forms were probably also released in small amounts. The relative proportion of these amounts as sampled from the delivery lines was 0.97, 0.01, 0.02, and <0.01 , respectively. As soon as they entered the steam-air containment atmosphere, these relative proportions changed rapidly due to absorption of some elemental iodine in fog drops⁽³⁸⁾ and different rates of deposition on surfaces. The typical fraction of iodine in each of the four forms at the start of the first spray period is listed in Table 9.

TABLE 9. Iodine Form at Beginning of First Spray

<u>Form</u>	<u>Average of 5 Experiments, %</u>
Elemental I_2	86 \pm 6.3
Particulate-associated	9.3 \pm 3.9
Methyl Iodide	2.4 \pm 0.4
Unknown(a)	2.4 \pm 1.8

a. Material deposited on inlet to Maypack and on charcoal paper.

Cesium was volatilized as cesium metal and cesium oxide particles of about 0.25μ MMD. Some growth occurred by agglomeration during the 18-sec transit time to the containment atmosphere. The rapid fog formation observed upon release to the containment atmosphere is indicative of the rapid dissolution of cesium particles to form solution droplets. A later section discusses particle size measurements.

SPRAY OPERATIONSpray System Characteristics

The spray system for the tests was arranged to provide (1) uniform distribution of the spray over the vessel cross section, (2) minimum impingement of spray on the vessel wall, (3) control of flow rate and nozzle pressure, (4) known duration of each spray period, and (5) known fraction of the vessel volume sprayed. By arranging the spray nozzles in a regular array with the droplet envelopes of each nozzle just touching the wall and the adjacent nozzle envelopes, the first and second requirements were met reasonably well. Liquid distribution was measured during prerun tests by measuring the collection rate in 50 jars located at the bottom of the vessel, and by monitoring the liquid flow from the wall trough and to the main sump and to the dry well sump. The observed liquid distribution for the various spray runs is given in Table 10.

TABLE 10. Measured Spray Liquid Distribution in CSE Tests

	<u>Total Spray Volume Recovered, %</u>			<u>Deck Distr. ± 1a, %</u>
	<u>Wall Trough</u>	<u>Main Sump</u>	<u>Dry Well Sump</u>	
Cross Section Area, %	2.0	78.5	19.5	---
Run A3 (a)	0.7	62.8	37.5	64.8
Run A4 (a)	10.9	68.9	20.2	46.7
Run A6 and A7 (b)	2.1	68.4	28.5	---
Run A8 (a)	~6.0	73.0	21.0	46.2

a. Measured during shakedown test.

b. Measured from liquid level change during run. Normal condensation deducted.

Although the same nozzle arrangement was used in Runs A4, 6, and 7, a change in spray distribution can be seen between Runs A4 and A6. This change, due to the increased drag on the drops at the higher containment atmosphere pressures, results in fewer drops reaching the vessel walls and a slightly higher amount of liquid reaching the drywell sump. Also given is the standard deviation of the distribution of the liquid on the main and drywell decks as measured by the volume captured in jars during the shakedown tests.

The fraction of the gas volume in the main room washed by the sprays was estimated on the basis of the known spray height and envelope diameter. While the fraction of the gas space sprayed does not appear as a parameter in removal equations (for the "well mixed" model), spraying a substantial fraction of the gas space eases the necessity for the gas to be well mixed. It is estimated that spray drops washed 50% of the vessel volume in Run A3, and 80% in Runs A4, A6, A7, and A8, for the nozzle arrangements used.

The spray flow was controlled to maintain a constant pressure drop across the spray nozzles. By maintaining a constant nozzle pressure drop, it was hoped that the drop size spectrum could be kept reasonably constant during the spray test. The flow to the nozzles was measured by use of a calibrated orifice and a strip chart recorder. Spray duration was determined by use of a fast operating ball valve to obtain an abrupt flow start and stop. All spray system piping was primed prior to the test with the solution to be used. In addition, the nozzles were fed from the top of the header to minimize draining at the end of the spray period. It is estimated that spraying times were known to within ± 0.2 min, total flow $\pm 4\%$, and AP (across the nozzles) ± 1 psi. The measured flow rates for the runs are summarized in Table 4.

The spray drop diameter, an important parameter, was changed for Run A8 by using a different nozzle. The drop size used for each test was obtained from data provided by the nozzle manufacturer.* The drop size spectrum was determined by the manufacturer by electronically scanning a large number of drop images formed on a vidicon tube. The observed size distributions deviate only slightly from log-normal, or can be fitted well to an upper limit type of distribution. Both distributions have been used to predict the behavior of the CSE sprays. No estimate or literature references to the accuracy of the drop size information provided by the manufacturer can be made, and at this time no independent drop size measurements are available. However, the elemental iodine removal rate is approximately related to $1/d^2$, and the good agreement between the measured removal rates reported in a later section of this report and those calculated using the manufacturer's drop size data indicates the use of reasonable drop sizes.

Heat Removal by Sprays

While the primary purpose of the CSE spray tests was to study fission product removal, pressure suppression information was also obtained. The temperatures and pressures at the start and end of the spray periods are listed in Table 3 for the various runs. The conditions during a typical spray are shown in more detail in Figure 4 where the observed average vapor temperature, pressure, and heat flux are given. The partial pressure of the air in the main room was derived from a mass balance on the air in the total vessel, based on the temperature and pressures in the various regions. It was assumed that the air was initially saturated and that air from the cooler regions of the vessel was saturated at 118 °F. The partial pressure shown for steam was calculated by difference

* *Spraying Systems Company, Bellwood, Illinois.*

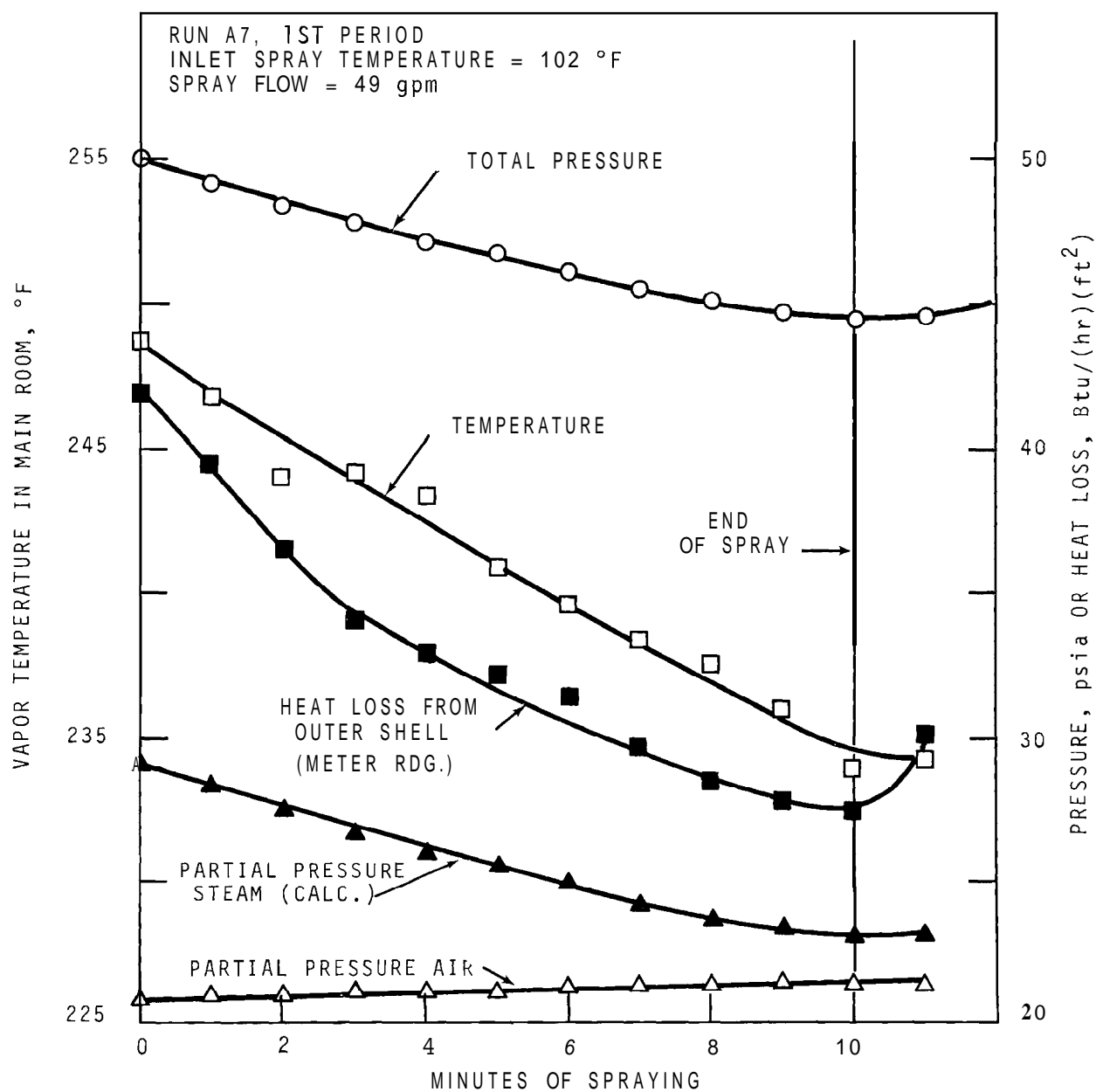


FIGURE 4. Containment Vapor Temperature and Pressure Response to Spray in Run A7

and, incidentally, follows the saturation pressure within the expected experimental error of the temperature of the vapor space. No superheating of the vapor due to desiccation of the steam-air mixture by the cold spray drops could be observed.

A detailed heat balance has not been made. The CSE vessel has a high heat capacity relative to the heat capacity of the contained atmosphere due to the inability to scale V/A ratios and shell thickness independently of the linear size. As a consequence, the heat content of steel (total weight 380,000 lb) is important in the overall heat balance.

Heat exchange in the upper region during the first spray period of Run A7 was calculated and is shown in Table 11.

TABLE 11. Heat Removal from Upper Vapor Space by a Spray

Steam condensed from atmosphere	4.8×10^5 BTU
Heat removed from air	0.08×10^5 BTU
Excess steam feed over heat loss	0.07×10^5 BTU
Total Heat Removed from Atmosphere	4.95×10^5 BTU

The maximum possible heat removal capability of the entering cold spray of 5.85×10^5 BTU was based on an initial liquid temperature of 102 °F and a maximum temperature rise to the containment atmosphere temperature. Hence, the spray resulted in a heat removal from the atmosphere of 85% of the maximum possible in spite of the presence of the inordinately massive, hot steel shell.

VARIATION IN GAS PHASE SPATIAL CONCENTRATION

Concentration Variations Within the Main Room

In all five experiments, Maypack Clusters were hung at various locations throughout the main room as shown in Table 12 and Figure 5. A single Maypack Cluster was installed in both

TABLE 12. Locations of Maypack Clusters Used
in CSE Spray Experiments

Maypack Cluster Number	Elevation ^(a) ft	Radius ft	Azimuth ^(b) degrees	
M 02	+12	0	CL	CL of Main Room
M 05	+33	0	CL	Top dome
M 12	-6	4.5	135	Drywell, near top
M 13	-18	4.5	135	Drywell, near bottom
M 14	-12	10	260	Middle room
M 15	-24	10	260	Bottom room
M 16	+24	11	45	
M 18	0	11	45	
M 19	0	11	135	
M 21	+24	0	CL	
M 22	+12	6	270	
M 23	0	11	270	
M 24	+12	11	45	
M 25	+24	11	270	

a. Main deck is at -5.5 ft.

b. Zero degrees is at center of 8 ft equipment access entry.

the Middle Room and the Lower Room. As discussed in previous reports^(7,39), the concentration within the Main Room was essentially uniform during times when sprays were not operated. An indication of the uniformity during spray periods is possible by comparing the airborne concentrations at different locations as determined by Maypack sampling during the time

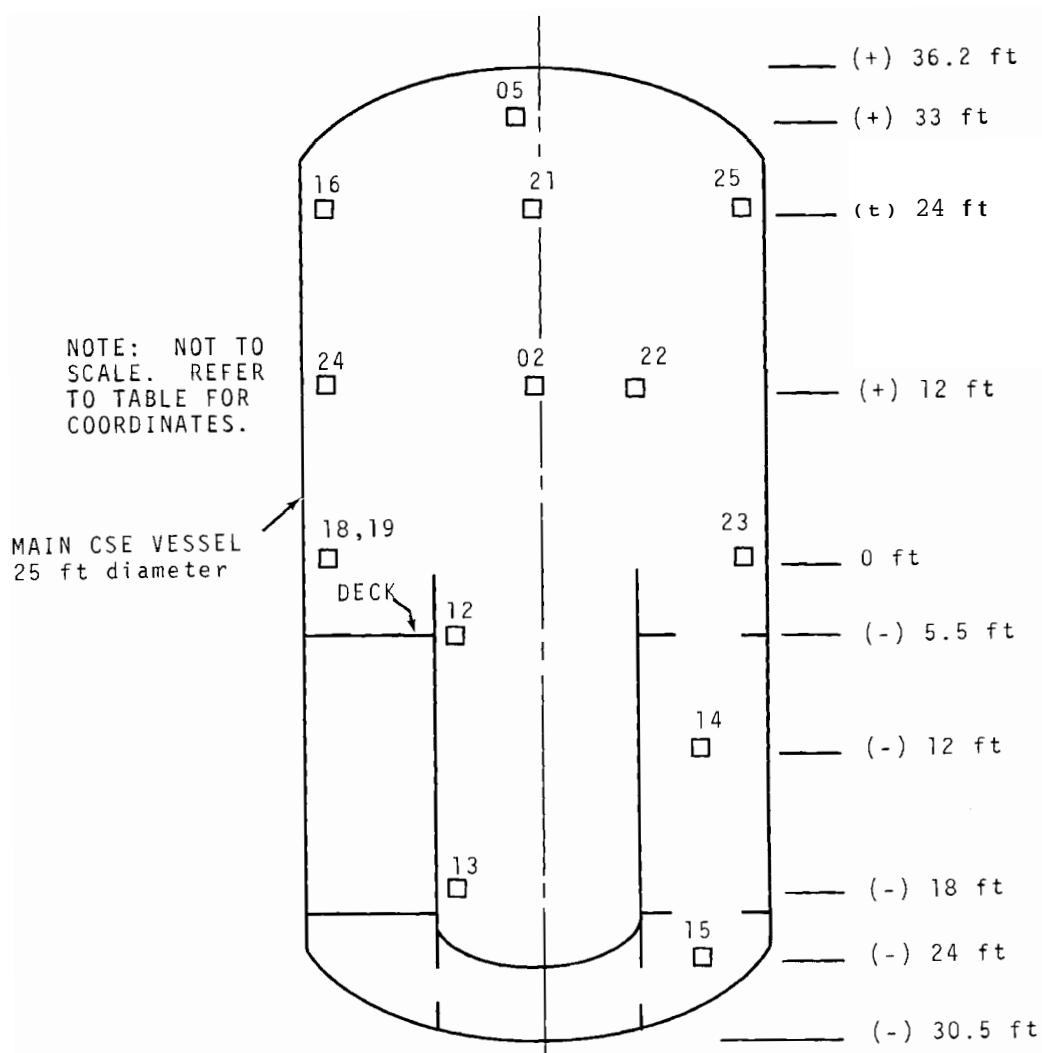
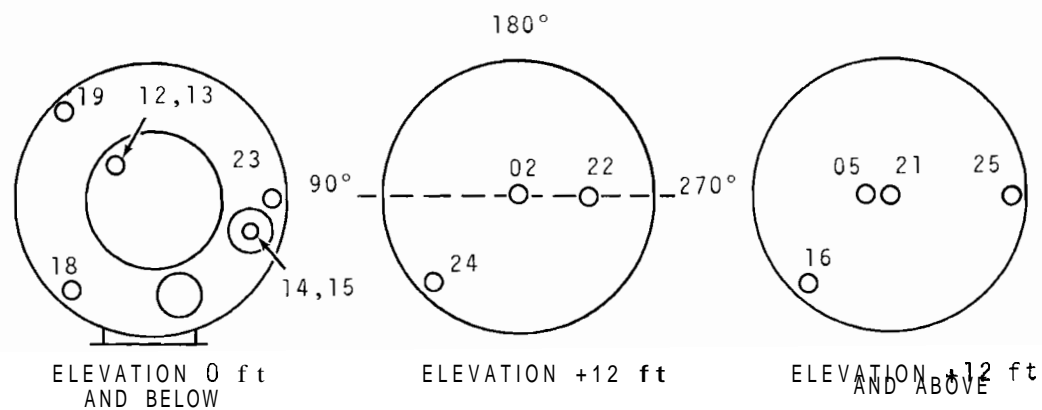


FIGURE 5. Location of Maypack Clusters in CSE

sprays were operated. Tables 13 through 16 list the concentrations for the various forms of iodine for Runs A3, A4, A6, and A7. No samples were taken during spray periods in Run A8. Table 17 lists the concentration of cesium as determined by the filters in the Maypacks for these four experiments. The mean concentrations in the Main Room and attendant standard deviations are also shown. These tables show the spatial concentrations of the various aerosol and gaseous forms to be essentially uniform during the time that sprays were operating. Most of the scatter is believed caused by sampling error.

One sampling location, M 05, was located above the spray manifold and thus sampled the gas in the nonsprayed region. Except for Run A7, the concentrations measured by this Maypack were within one standard deviation of the mean values for all samplers located within the sprayed region. Sample flow control problems, occasionally encountered in the CSE experiments, are believed to be the cause of the somewhat high value for M 05 obtained in Run A7. This belief is substantiated by the fact that the fairly inert iodine material, methyl iodide, found on the charcoal bed was also high. The concentration of methyl iodide should not differ significantly inasmuch as only a limited amount was removed by the spray.

Table 18 summarizes the ratio of the concentration measured in a nonsprayed region (M 05) to that in the sprayed region. The conclusion is that the concentration in the nonsprayed region was not significantly different during spray periods than that in the region covered by sprays. This observation can be compared to 9.4% calculated by Equation (37) for elemental iodine for conditions of Run A6, where the effective velocity between regions was assumed to be 50 ft/min.

TABLE 13. Iodine Concentrations at Various Vessel Locations During First Spray Period - CSE Run A3

Location in Main Room ^(a)	Concentration on Maypack Component, mg/m ³				
	Filter	Silver	Charcoal Paper	Charcoal Bed	Total
M02	2.04	21.3	0.23	1.06	24.6
M05	1.81	21.8	0.27	0.90	24.8
M12	1.31	18.3	0.24	0.89	20.7
M13	1.34	18.0	0.24	0.98	20.6
M16	1.42	20.0	0.41	1.04	22.9
M18	1.16	18.4	0.36	1.17	21.1
M19	1.17	17.7	0.59	1.17	20.6
M21	1.50	19.1	0.24	1.01	21.8
M22	1.33	19.9	0.24	0.97	22.4
M23	1.50	19.2	0.22	1.23	22.4
M25	1.39	18.9	0.21	0.98	21.5
Mean	1.45	19.3	0.30	1.04	22.1
Std Dev	0.263	1.32	0.12	0.35	1.49
	(+ 13.1%)	(+ 6.8%)	(+ 39.0%)	(+ 33.2)	(+ 6.8%)
Middle Room					
M14	1.35	19.2	0.41	1.20	22.2
Lower Room					
M15	0.62	9.62	0.08	0.32	10.6

a. Refer to Table 12 for vessel coordinates.

TABLE 14. Iodine Concentrations at Various Vessel Locations During First Spray Period - CSE Run A4

Location in Main Room ^(a)	Concentration On Maypack Components, mg/m ³				
	Filter	Silver	Charcoal Paper	Charcoal Bed	Total
M02	0.47	0.47	0.18	1.15	2.27
M05	0.17	0.43	0.19	0.94	1.73
M12	0.69	0.49	0.20	0.72	2.09
M13	0.63	0.57	0.06	1.14	2.40
M16	0.28	0.34	0.19	1.01	1.81
M19	0.06	0.53	0.21	0.96	1.75
M21	0.33	0.43	0.19	0.61	1.56
M24	0.25	0.45	0.20	1.27	2.17
M25	0.30	0.23	0.08	1.00	1.60
Mean	0.35	0.44	0.16	0.98	1.93
Std Dev	0.21	0.10	0.05	0.20	0.30
	(\pm 58.5%)	(\pm 23.2%)	(\pm 32.9%)	(\pm 20.4%)	(\pm 15.2%)
Middle Room					
M14	0.36	2.26	0.12	0.34	3.08
Lower Room					
M15	0.22	1.65	0.06	0.15	2.07

a. Refer to Table 12 for coordinates.

TABLE 15. Iodine Concentrations at Various Vessel Locations During First Spray Period - CSE Run A6

Location in Main Room ^(a)	Concentration On Maypack Components, mg/m ³				
	Filter	Silver	Charcoal Paper	Charcoal Bed	Total
M02	0.25	0.62	0.33	1.34	2.54
M05	0.39	0.66	0.35	1.31	2.71
M12	0.24	0.64	0.33	1.41	2.63
M13	0.33	0.65	0.35	1.11	2.62
M16	0.30	0.55	0.31	1.32	2.48
M18	0.29	0.59	0.32	0.94	2.14
M19	0.19	0.62	0.31	1.37	2.50
M21	0.33	0.58	0.30	1.27	2.48
M22	0.45	0.78	0.35	1.55	3.14
M23	0.47	1.12	0.53	1.42	3.54
M24	0.23	0.68	0.33	1.11	2.35
Mean	0.31	0.68	0.35	1.29	2.65
Std Dev	0.09	0.16	0.06	0.17	0.38
	(± 28.4%)	(± 23.5%)	(± 18.2%)	(± 13.2%)	(± 14.6%)
Middle Room					
M14	0.005	0.02	0.01	0.007	0.17
Lower Room					
M15	0.002	0.02	0.10	0.006	0.13

a. Refer to Table 12 for coordinates.

TABLE 16. Iodine Concentrations at Various Vessel Locations During First **spray Period - CSE Run A7**

Location in Main Room	Concentration On Maypack Component, mg/m ³				
	Filter	Silver	Charcoal Paper	Charcoal Bed	Total
M02	1.53	2.90	3.39	1.38	9.20
M05	2.07	6.11	5.68	2.47	16.33
M12	1.12	3.29	3.52	1.32	9.25
M13	1.40	3.04	3.57	1.52	9.53
M16	1.31	4.22	3.45	1.42	10.40
M18	1.56	3.11	3.31	1.35	9.33
M19	1.26	3.31	3.10	1.33	9.00
M21	1.17	3.50	3.07	1.43	9.17
M22	1.22	3.19	2.95	1.32	8.68
M23	1.03	4.78	3.60	1.35	10.76
M25	0.95	2.71	2.83	0.20	6.69
Mean	1.33	3.65	3.50	1.37	9.85
Std Dev	0.31	1.01	0.77	0.51	2.38
	(+ 23.3%)	(+ 27.7%)	(+ 22.0%)	(+ 37.3%)	(+ 24.2%)
Middle Room					
M14	0.05	0.22	0.60	0.02	0.89
Lower Room					
M15	0.03	0.31	0.21	0.01	0.56

a. Refer to Table 22 for coordinates.

TABLE 17. Cesium Concentrations in Vapor Space at Various Vessel Locations During First Spray Period

Location in ^(a) Main Room	Cesium Concentration On Filters, mg/m ³			
	A3	A4	A6	A7
M02	1.97	1.00	0.38	0.37
M05	2.15	0.90	0.39	0.70
M12	1.79	1.05	0.40	0.42
M13	1.83	1.04	0.41	0.43
M16	2.03	0.96	0.40	0.41
M18	1.86	(b)	0.38	0.40
M19	1.48	1.01	0.39	0.40
M21	1.96	0.93	0.36	0.42
M22	1.96	(b)	0.42	0.39
M23	1.96	(b)	0.42	0.48
M24	(b)	1.05	0.40	(b)
M25	1.91	0.83	1.07	0.36
Mean	1.90	0.98	0.45	0.44
Std Dev	0.21	0.08	0.20	0.009
	(± 11.0%)	(± 7.7%)	(± 43.2%)	(± 21.3%)
Middle Room				
M14	1.66	0.81	0.008	0.04
Lower Room				
M15	0.81	0.43	0.001	0.0009

a. Refer to Table 12 for coordinates.

b. Not Analyzed.

TABLE 18. Comparison of Concentrations in Sprayed and Nonsprayed Regions Within the Main Room

	Ratio of Concentration, M05/Mean Main Room					
	<u>Iodine Filter</u>	<u>Iodine Silver</u>	<u>Iodine Charcoal Paper</u>	<u>Iodine Charcoal Bed</u>	<u>Iodine Total</u>	<u>Cesium Filter</u>
Run A-3	1.25	1.13	0.92	0.87	1.12	1.13
Run A-4	0.49	0.98	1.16	0.96	0.90	0.92
Run A-6	1.24	0.97	1.00	1.02	1.02	0.87
Run A-7	<u>1.56</u>	<u>1.67</u>	<u>1.62</u>	<u>1.80</u>	<u>1.66</u>	<u>1.60</u>
Average	1.14	1.19	1.18	1.16	1.18	1.13

Concentration Variations Between Compartments

Concentration differences between compartments connected by a relatively small opening are expected to be much greater than within a single compartment because of the relatively small convective flow between compartments. Knudsen and Hilliard⁽⁶⁾ and Morrison et al.⁽⁴⁰⁾ have discussed intercompartment transport. Reliable predictions are not possible unless the flow between compartments can be predicted accurately.

The Main Room, Middle Room, and Lower Room acted in the CSE experiments as three separate compartments connected in series by relatively small openings in the floors. Tables 13 through 17 show the concentration in the three rooms during the first spray period. Figure 6 is a graph of C_g versus t for a typical experiment, Run A6, showing how the concentration of total iodine builds up in the lower rooms during spray periods. Operation of sprays reduced the concentration differences faster than had previously been measured in the absence of sprays in Runs A1, A2, and A5. This development is partly attributable to the more rapid reduction in the main room concentration as well as to the increased intercompartment flow and perhaps to the liquid-gas absorption reversibility.

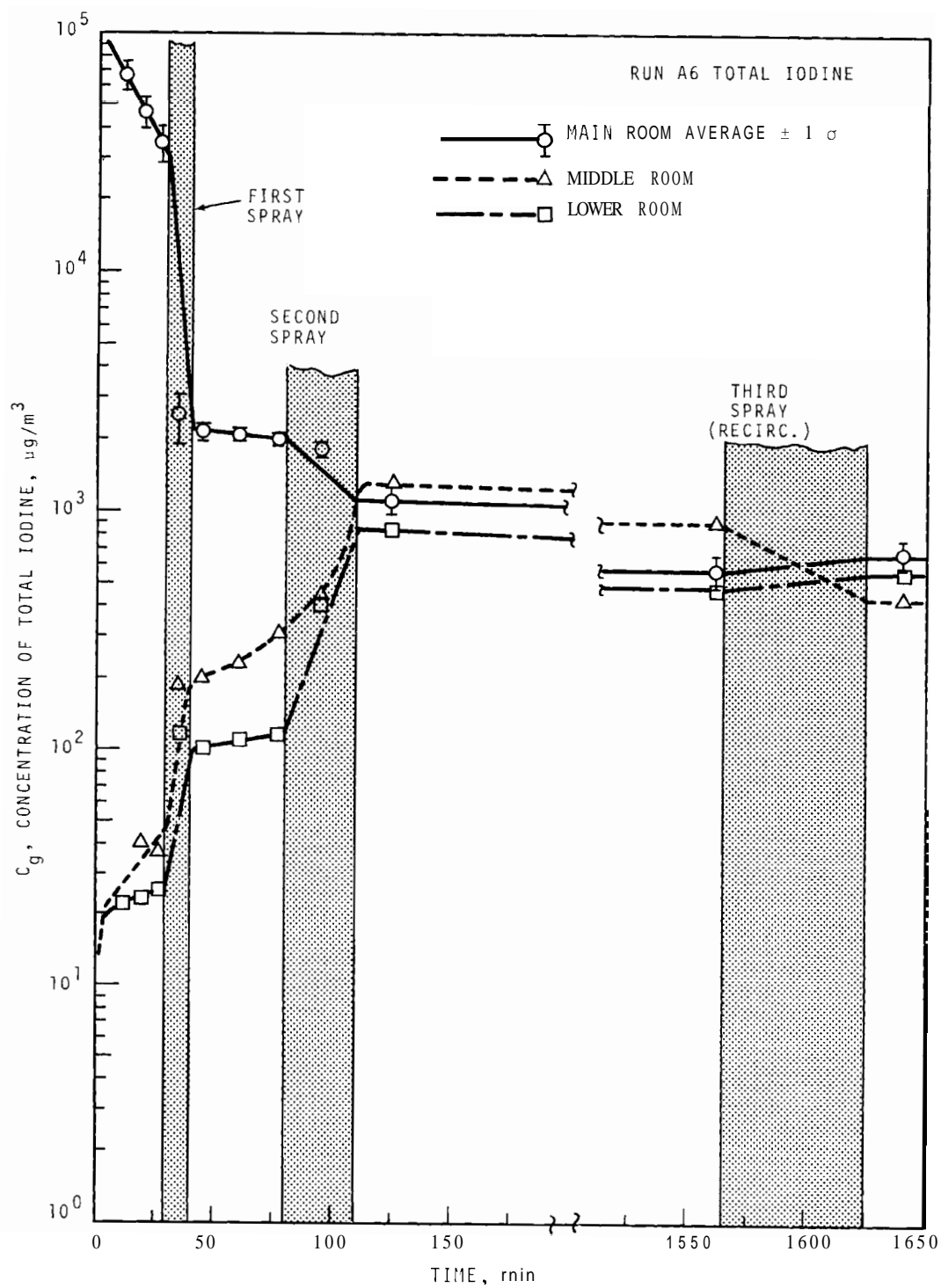


FIGURE 6. Typical Buildup of Concentration in Lower Rooms

REMOVAL FROM CONTAINMENT ATMOSPHERES BY SPRAYSMaypack Data Interpretation

McCormack⁽³²⁾ has discussed the CSE Maypack gas sampling system and the interpretation of results obtained with this type of sampling system. A brief discussion is included here to acquaint the reader with the basic manipulations performed on the raw data to obtain the results shown in the following sections of this report.

Reference to Figure A-5, Appendix, shows passage of the fission product, a laden mixture of steam and air, through a series of media in the following sequences:

1. free-floating Teflon ball check valve
2. two glass fiber filters
3. six silver-plated screens
4. one silver membrane
5. one thin charcoal-impregnated paper filter
6. a two-in. deep bed of activated charcoal granules.

The fission product simulant materials are removed by one or more of the individual Maypack components by filtration, adsorption, or chemical reactions. The decontaminated steam-air passes through the Maypack and out of the containment vessel via insulated lines to the flow control station where the steam is condensed, the pressure reduced, the air dried, and the flow rate of dry air metered by rotometer. Backup, refrigerated charcoal traps retain any of the fission product simulant materials which might leak through the Maypack. Solenoid valves start and stop the flow through each Maypack. A record is kept of the pressure and temperature of the steam-air atmosphere entering the Maypack, the pressure at which the rotometer operates, and the average rotometer reading.

The actual volume of containment atmosphere sampled is calculated by Equation (38):

$$V_s = R t_s f_r f_a \quad (38)$$

where

V_s = gas volume sampled at containment conditions, m^3 ,

R = average rotometer reading, m^3/min (STP),

t_s = time sampled, min,

f_r = correction factor for rotometer pressure,

f_a = ratio of air volume in containment to standard temperature and pressure.

The ratio, f_a , of air volume at containment conditions to that for which the rotometer is calibrated (32 °F, 14.7 psia), was calculated by assuming the air entering the Maypack to be saturated with water vapor and by using Equation (39):

$$f_a = \frac{(14.7)T_b}{(492)(P - P_s)} \quad (39)$$

where

T_b = temperature of air entering Maypack, °R,

P = total pressure in containment vessel, psia,

P_s = vapor pressure of water at T_b , psia,

Separate radiometric analyses were made of five components taken from each Maypack:

N, decontamination of Teflon check valve and nose cone,

A, the two fiber glass filters,

B, the six silver screens plus the silver membrane,

C, the charcoal paper,

D, the charcoal bed.

Component N, the nose cone and Teflon ball, retained about 1-5% of the total fission product material. For cesium, this material was added to the filter component result to give total

cesium. Since, for iodine, the material deposited in the nose probably consisted of a mixture of elemental and particulate-associated iodine of unknown proportion, it was not added to either the filter or the silver component analyses but was included in the total iodine.

Iodine found on the two fiberglass filters was chiefly associated with particles, but some elemental iodine is known to plate on the glass fibers. A correction recommended by McCormack⁽³²⁾ was applied to the filter result to subtract the estimated amount of elemental iodine deposited, and this same amount was then added to the amount found on the silver components. Results shown in the following sections for elemental iodine and particulate associated iodine have been corrected in this manner.

The thin charcoal-impregnated paper, component C, acts as a buffer between the silver section and the charcoal bed. It is very efficient for elemental iodine and ensures that the slight amount of elemental iodine penetrating the silver components does not reach the charcoal bed. The component probably catches trace amounts of heavy organic iodides, but methyl iodide retention is quite low because of the short exposure time in passing through the 0.03-in. thickness. McCormack⁽³²⁾ reports that, for the air tests, 1% of the methyl iodide was retained on component C and, for the 250 °F steam-air atmosphere tests, 3% of the methyl iodide was retained on the charcoal paper.

The charcoal bed is efficient for methyl iodide at the sampling conditions used in these experiments. Since all other forms of iodine are removed by components upstream of the charcoal bed, component D is an accurate measure of the methyl iodide entering the Maypack.

Gamma analyses for each component, corrected for radioactive decay to a common reference time, were multiplied by the specific activity of the fission product simulant material and divided by the volume of gas sampled to give the mass concentration in the containment atmosphere as follows:

$$C_g = \frac{(d/m)(\text{Spec. Activity})}{V_s} \quad (40)$$

where

C_g = concentration in containment atmosphere,
 $\mu\text{g}/\text{m}^3$,

d/m = radioactivity on a Maypack component,
corrected for radiodecay,

Spec. Activity = μg of stable iodine or cesium per d/m
equilibrated,

V_s = volume of gas sampled at containment
temperature and pressure, m^3 .

One Maypack in each cluster was never used and served as a blank. Some fission product simulant material was always found on the blanks, due either to slight leakage of the solenoid valve or breathing through the loose-fitting Teflon check valve. On the assumption that all Maypacks gained this much material during nonsampling periods, the average amount on all the blanks was subtracted from the corresponding component of the other Maypacks. This correction was inconsequential until gas phase concentrations had been reduced to <0.1% of initial values. It caused large uncertainties in results at long containment times.

Concurrent Removal by Natural Processes

The objective of these experiments was to measure the removal by sprays of the several types of fission product materials, and to relate the observed removal rates to those that could be expected in other containment systems, especially

to those of larger power reactors. Because removal by natural processes occurred concurrently with removal by spray drops, and because these two rates do not always proceed in the same relative ratio, it was necessary to measure each independently for comparison with their respective theoretical models. Application to conditions in a large power reactor containment system can then be made by inserting the proper values of parameters to each model and summing.

Theory for removal by natural processes is only partially verified. Furthermore, the operation of sprays probably perturbs the natural removal mechanisms and makes it difficult to predict natural removal during spray periods. Therefore, for the present experiments, sprays were operated for short, well-defined periods and the removal rate before and after each period (by natural processes) was determined by sampling. The decrease in gas phase concentration occurring during the spray period was attributed to the combined process of removal by spray drops and removal by natural processes at the average of the rates before and after the spray period. For example, if both processes are first order with respect to gas phase concentration,

$$\frac{d C_g}{dt} = -(\lambda_s + \lambda_n) C_g \quad (41)$$

where

$$\begin{aligned} \lambda_s &= \text{removal rate constant for spray drops, min}^{-1}, \\ \lambda_n &= \text{removal rate constant for natural processes, min}^{-1}, \end{aligned}$$

and

$$\lambda_N = \frac{\lambda N_1 + \lambda N_2}{2} \quad (42)$$

where

λN_1 = removal rate constant before spray,

λN_2 = removal rate constant after spray.

Elemental Iodine

The time dependence of the gas phase concentration of elemental iodine in the main room is shown for each experiment in Figures 7 through 11. The experimental points are the average values of the 12 Maypack clusters located at various positions throughout the main room. Plus and minus one standard deviation from the mean is indicated by the horizontal bars above and below each point. The figures show:

- The gas space to be well mixed within the main room (small standard deviation).
- A large decrease in gas phase concentration during the first, short spray period.
- Less decrease in gas phase concentration with subsequent sprays after decline in the concentration to <1% of initial value.
- Only small changes during recirculation periods, and
- Greater uncertainty of results for the samples taken after $C_g/C_{go} < 0.001$.

A line was drawn connecting points outside the spray periods and extrapolated to start and stop times of the spray periods. Judgement was used in determining the best fit of the data. A straight line was drawn through the spray period connecting the concentration at start and stop. The curves are marked with the concentration half lives, $t_{1/2}$, before, during, and after each spray period. The half-life is the time required to reduce the concentration by a factor of two. It is related to the removal rate constant by

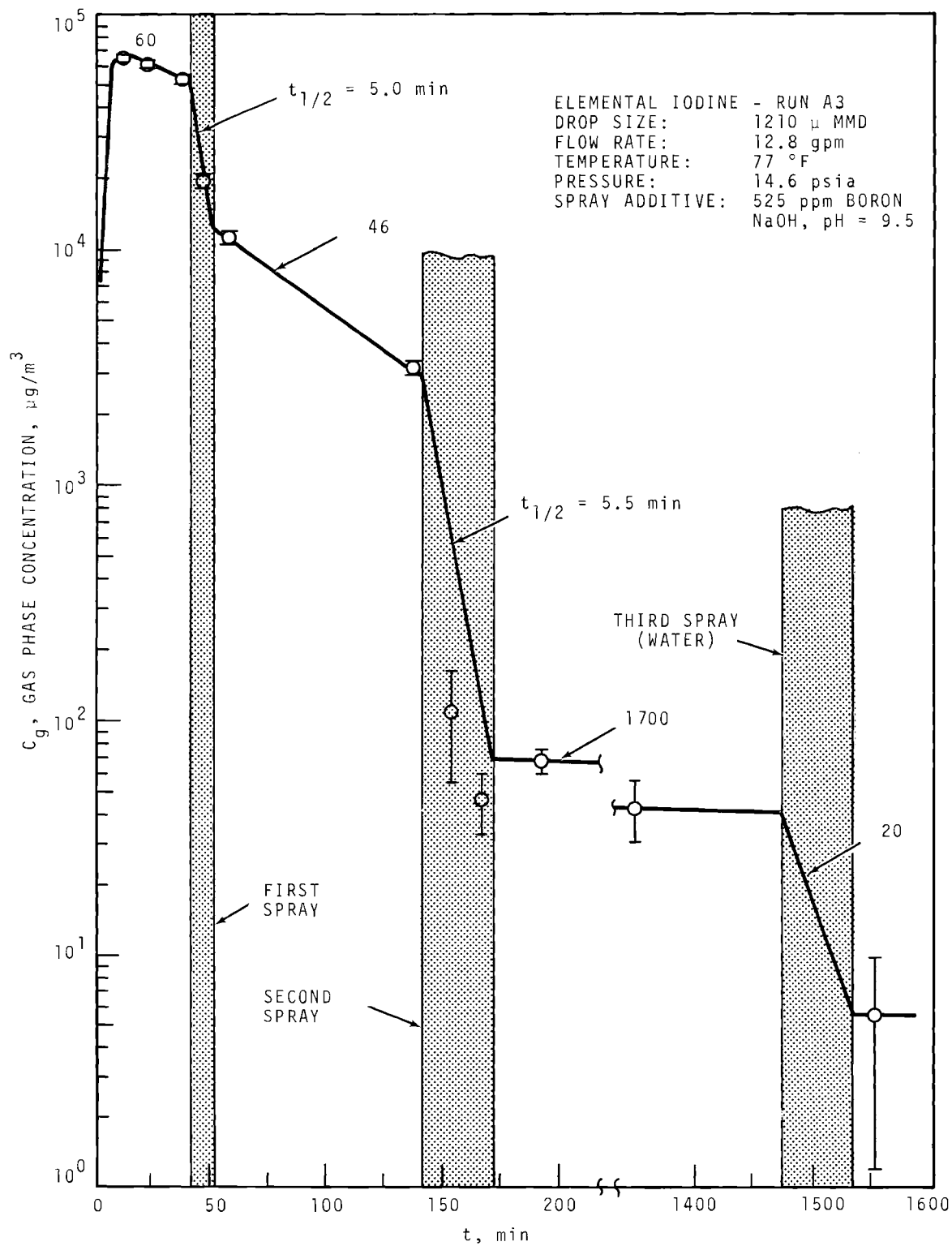


FIGURE 7. Concentration of Elemental Iodine in the Main Room, Run A3

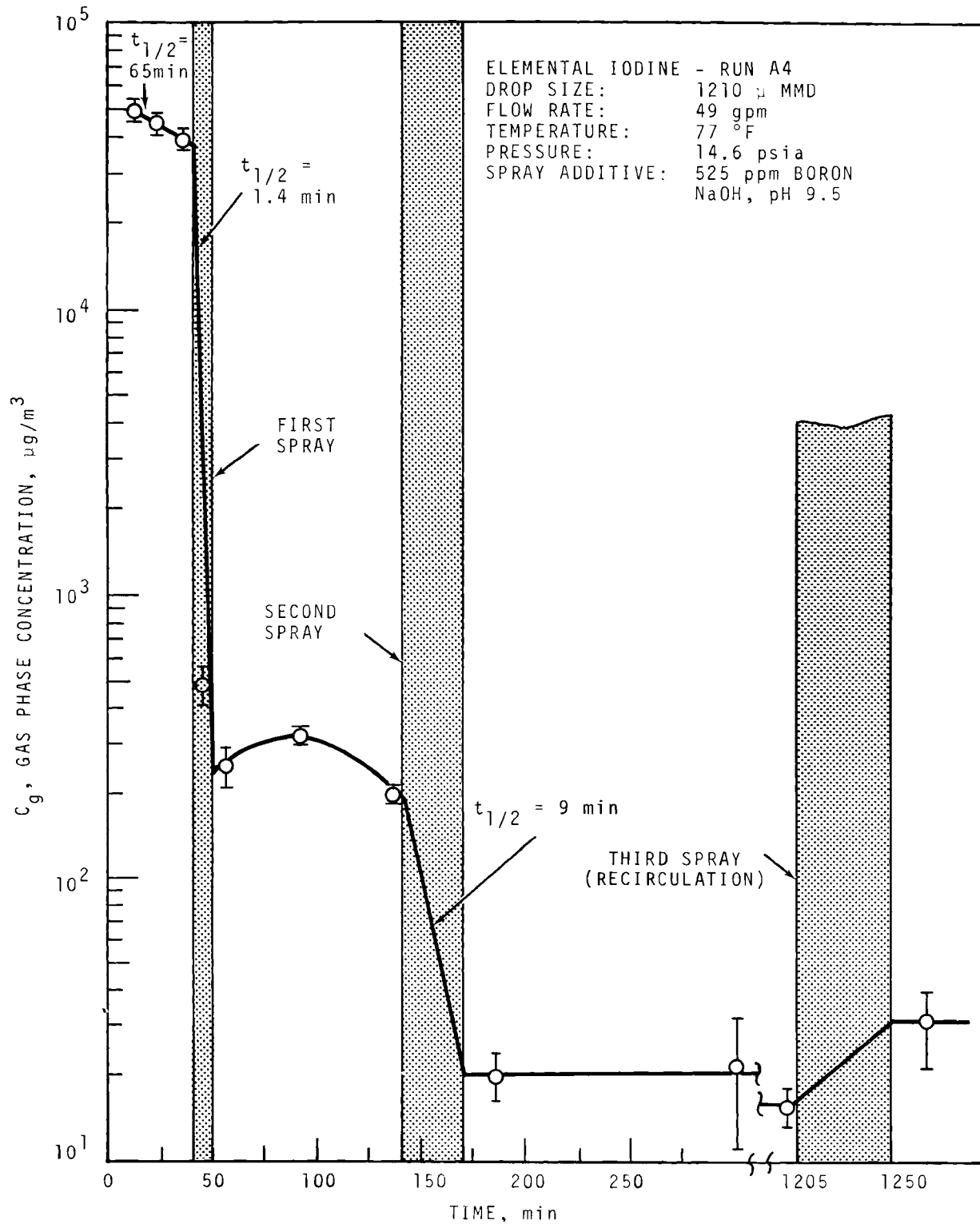


FIGURE 8. Concentration of Elemental Iodine in the Main Room, Run A4

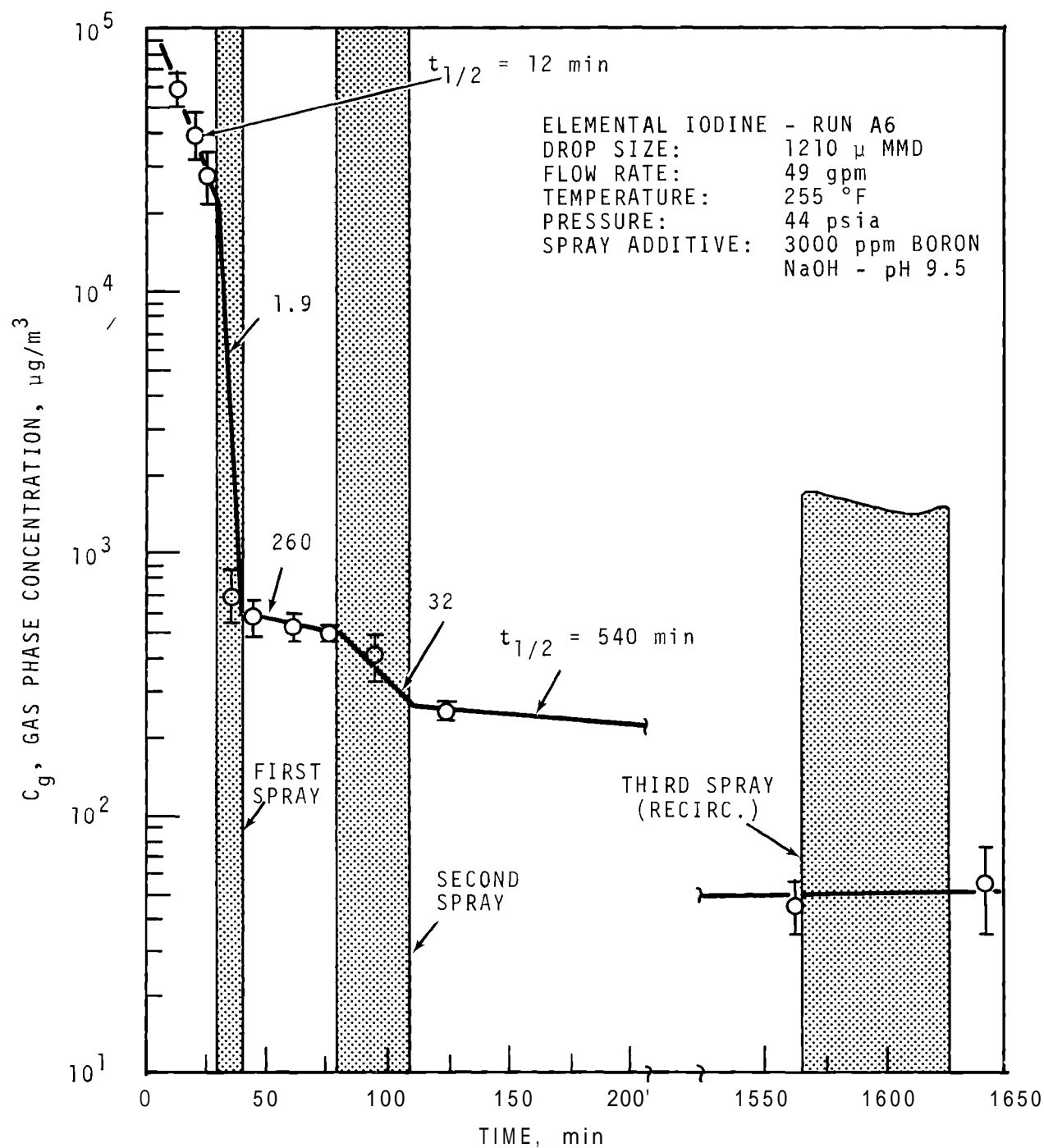


FIGURE 9. Concentration of Elemental Iodine in the Main Room, Run A6

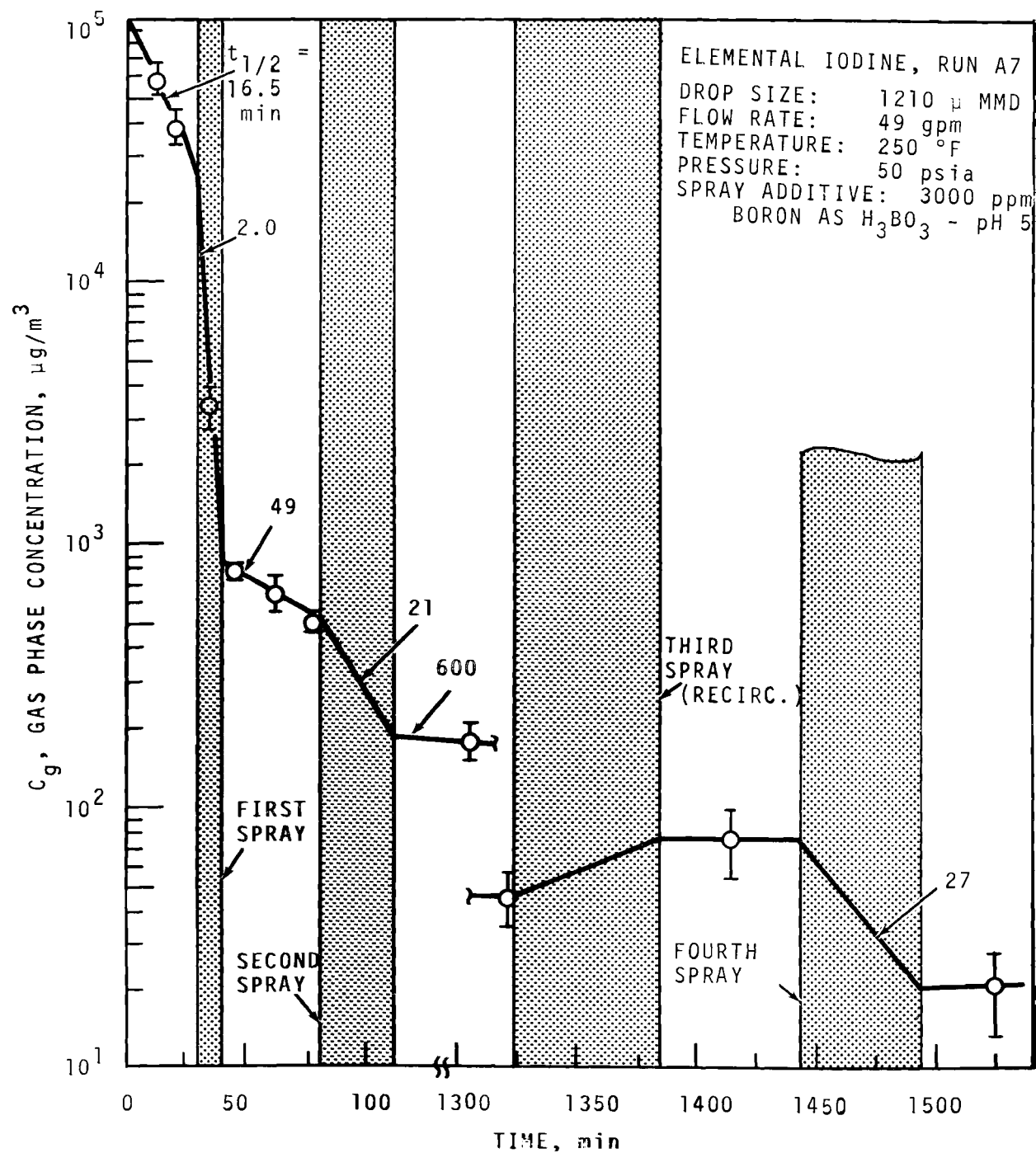


FIGURE 10. Concentration of Elemental Iodine in the Main Room, Run A7

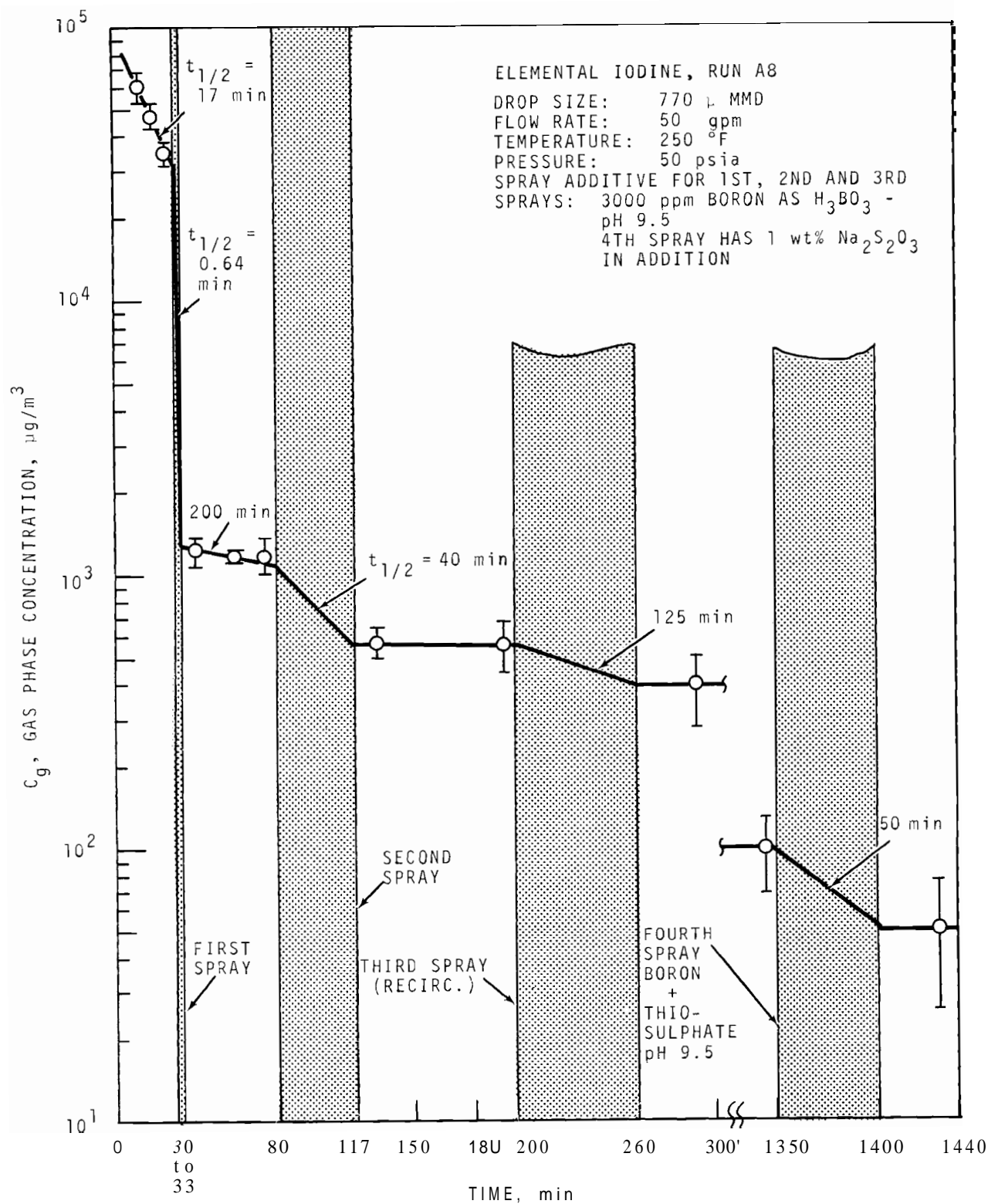


FIGURE 11. Concentration of Elemental Iodine in the Main Room, Run A8

$$t_{1/2} = \frac{0.693}{\lambda}.$$

The observed half-lives obtained in this manner are listed in Table 19 for each of the five experiments. The half-lives due to spray only, after correcting for natural process removal according to Equation (42), are also listed.

Particulate-Associated Iodine

Figures 12 through 16 show the time dependence of particulate-associated iodine in the main room for the five experiments. Two conclusions are evident. The particulate iodine is rapidly removed at rates roughly equivalent to those for elemental iodine, and the amount left at later time is either very small or not detected. Two explanations are possible. The first is that iodine associated with particles in these experiments is not a permanent, solid particle, but rather iodine absorbed reversibly in fog drops. When the gas concentration is depleted of elemental iodine, the iodine desorbs from the fog drops. Second, the correction applied to equate the water found on Maypack filters to particulate iodine might be wrong. Each of the possibilities is being explored further. In any event, however, very little particulate iodine remained after the first two spray periods in these two experiments. Table 20 lists the observed half-life and those due to spray only.

Iodine on Charcoal Paper

Figures 17 through 21 show the time dependence of the concentration of the iodine retained on the Maypack charcoal paper for each of the five experiments. As discussed previously, this is a mixture of several forms of iodine and thus its transport behavior cannot be discussed in terms of a single species. This concentration, included only for the sake of completeness, is added, of course, to all the other Maypack components to obtain the total iodine concentration. Table 21 lists the observed half-lives for the mixture measured by this Maypack component.

TABLE 19 Removal of Elemental Iodine in CSE Spray Tests

	Gas Concentration Half-Life, min							
	A3		A4		A6		A7	
	Mea- sured	(a) Spray only	Mea- sured	(b) Spray only	Mea- sured	Spray Only	Mea- sured	Spray Only
Before 1st Spray	60	---	65	---	12	---	17	---
During 1st Spray	5.0	5.5	1.4	1.4	1.9	2.1	2.0	2.2
After 1st Spray	46	- -	(c)	---	260	---	49	---
During 2nd Spray	5.5	5.5	9	9	32	35	21	22
After 2nd Spray	1700	---	>500	---	540	---	600	---
During 3rd Spray	20	20	(d)	---	∞	---	(d)	---
During 4th Spray	---	---	---	---	---	---	27	---
							50	50

- a.* Observed half-life, obtained from Figures through 11.
b. Corrected for natural processes.
c. Indeterminate.
d. Concentration increased.

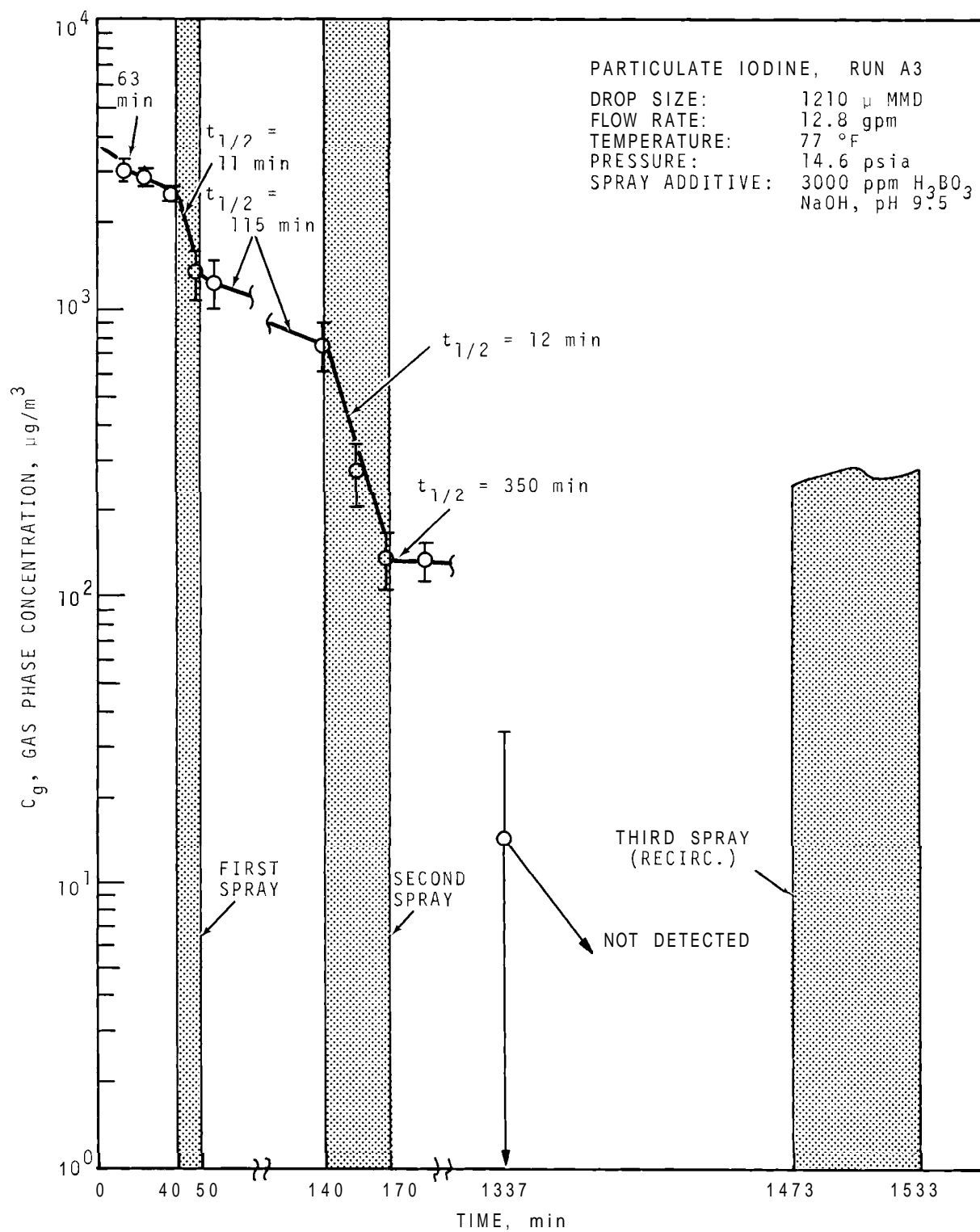


FIGURE 12. Concentration of Particulate Iodine in the Main Room, Run A3

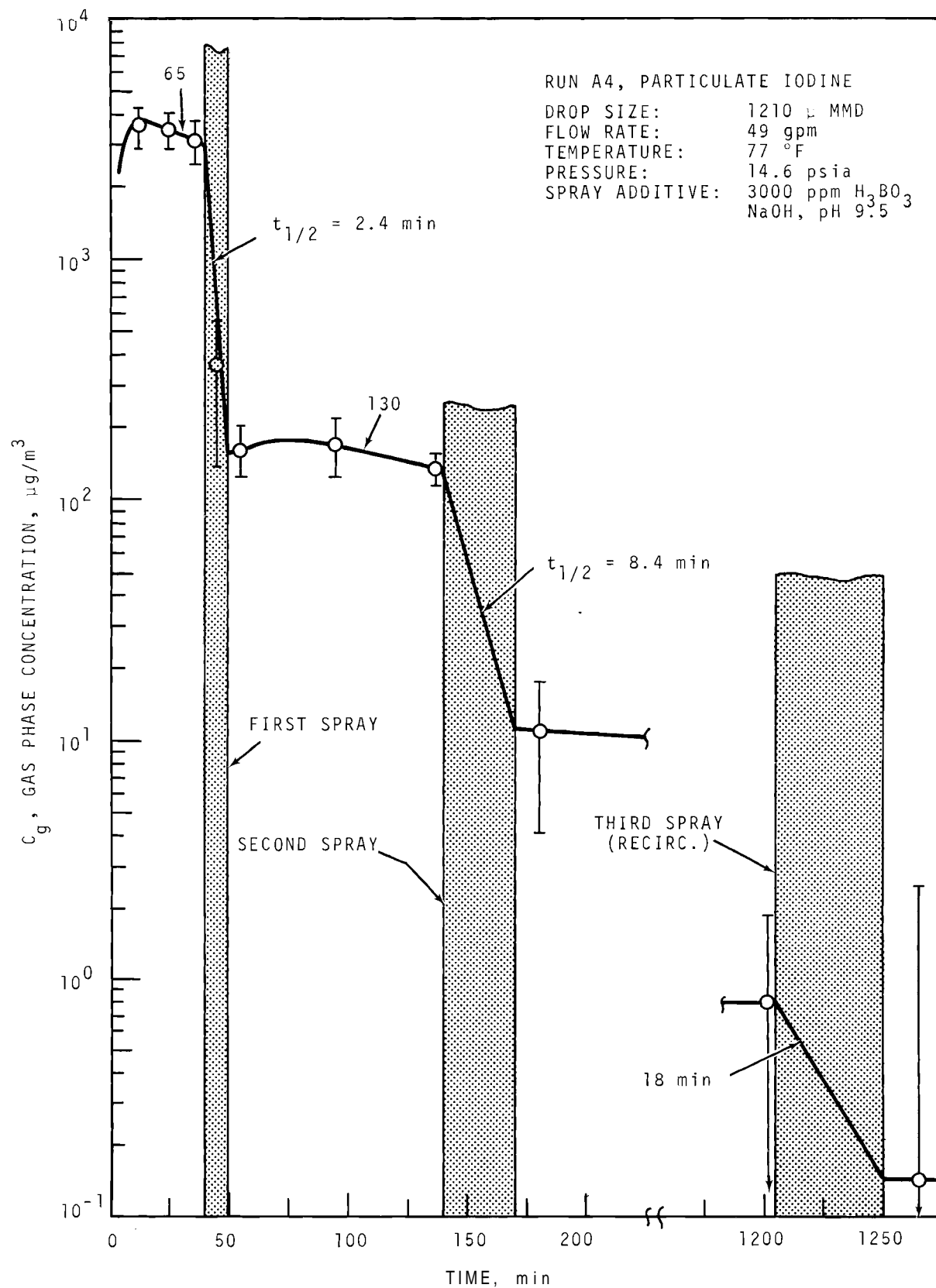


FIGURE 13. Concentration of Particulate Iodine in the Main Room, Run A4

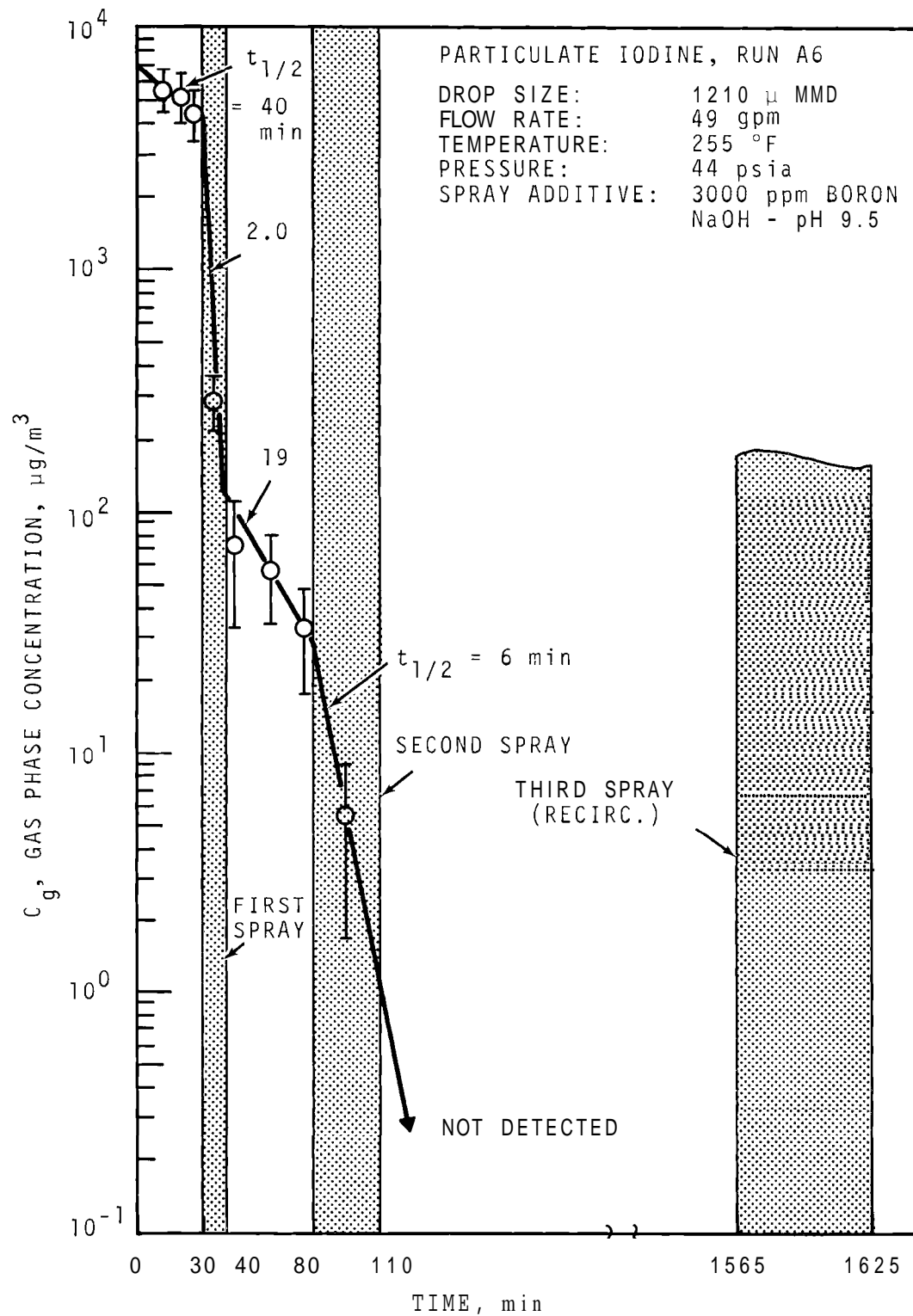


FIGURE 14. Concentration of Particulate Iodine in the Main Room, Run A6

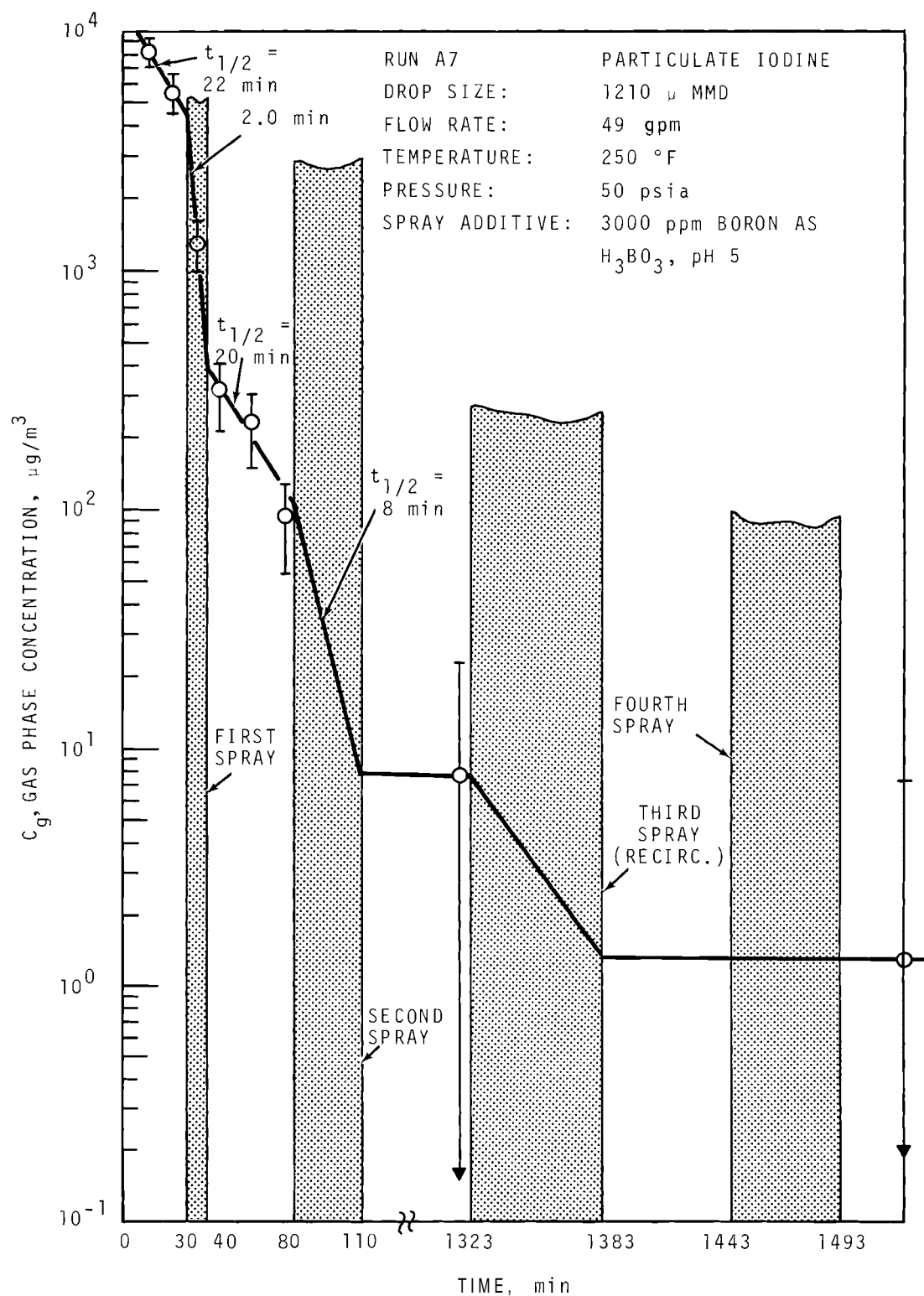


FIGURE 15. Concentration of Particulate Iodine in the Main Room, Run A7

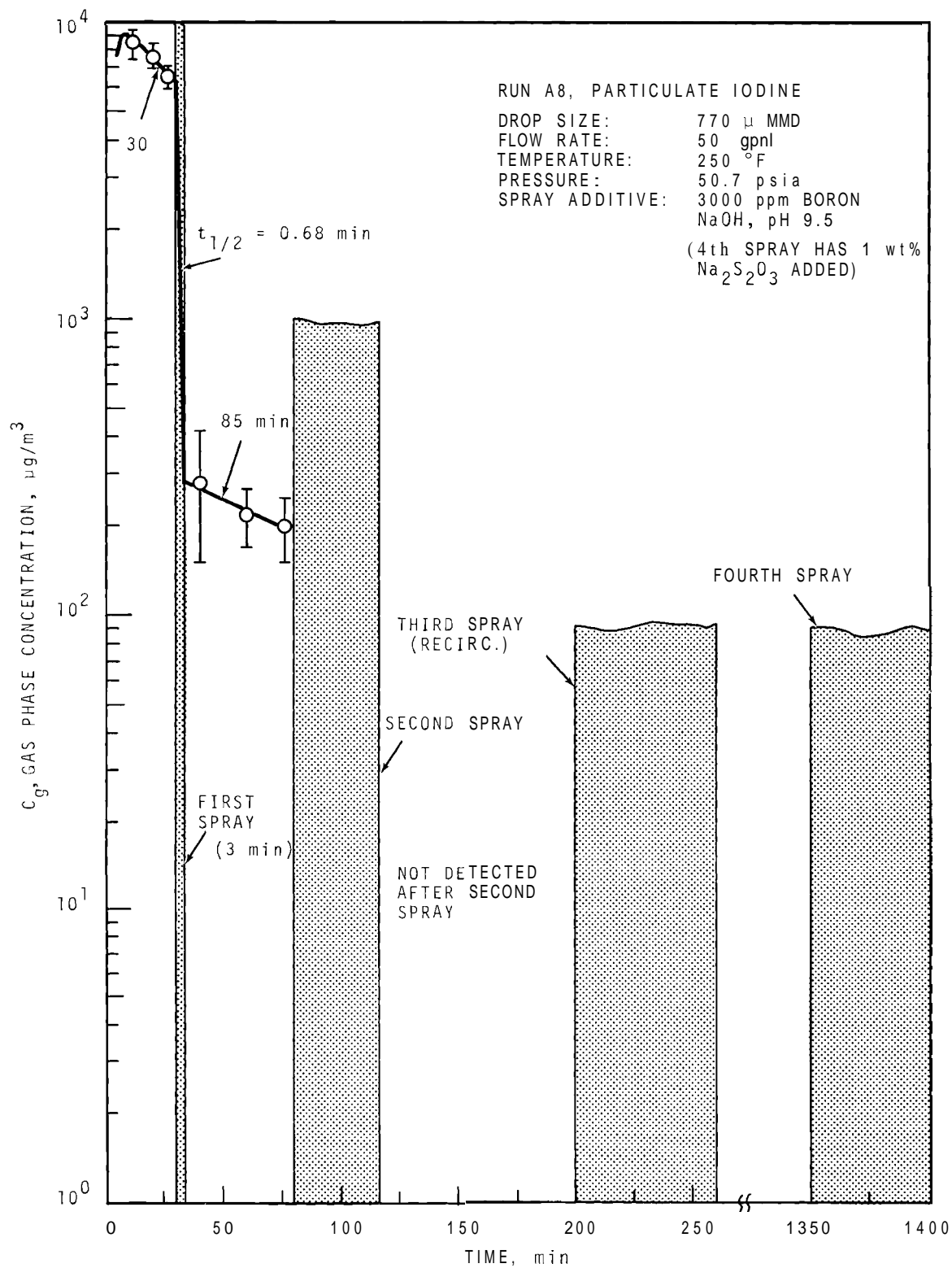


FIGURE 16. Concentration of Particulate Iodine in the Main Room, Run A8

TABLE 20. Removal of Particulate Iodine in CSE Spray Tests

	Aerosol Concentration Half-Life, min									
	A3		A4		A6		A7		A8	
	Mea- sured	(a) Spray Only	Mea- sured	(b) Spray Only	Mea- sured	Spray Only	Mea- sured	Spray Only	Mea- sured	Spray Only
Before 1st Spray	63	---	65	---	40	---	22	---	30	---
During 1st Spray	11	12.5	2.4	2.5	2.0	2.1	2	2.2	0.68	0.70
After 1st Spray	115	---	130	---	19	---	20	---	85	---
During 2nd Spray	12	12.5	8	8.4	6.0	6.0	8	8	(c)	(c)
After 2nd Spray	350	---	>500	---	(c)	---	(c)	---	(c)	---
During 3rd Spray	(c)	---	18	18	(c)	---	(c)	---	(c)	---
During 4th Spray	---	---	---	---	---	---	(c)	---	(c)	---

a. *Observed half-life.*

b. *Corrected for natural processes*

c. *Indeterminate.*

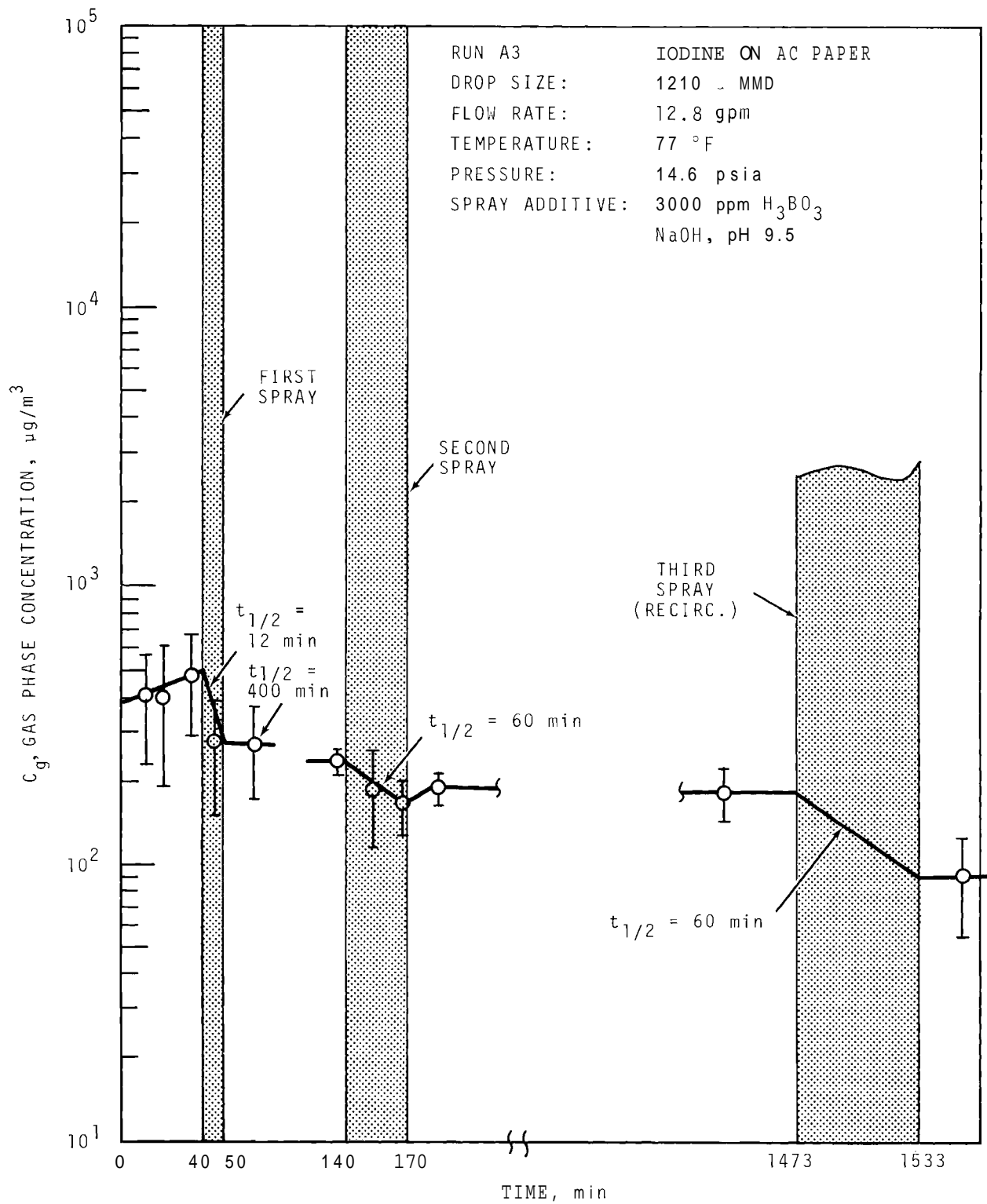


FIGURE 17. Concentration in Main Room of Iodine Associated with Charcoal Paper, Run A3

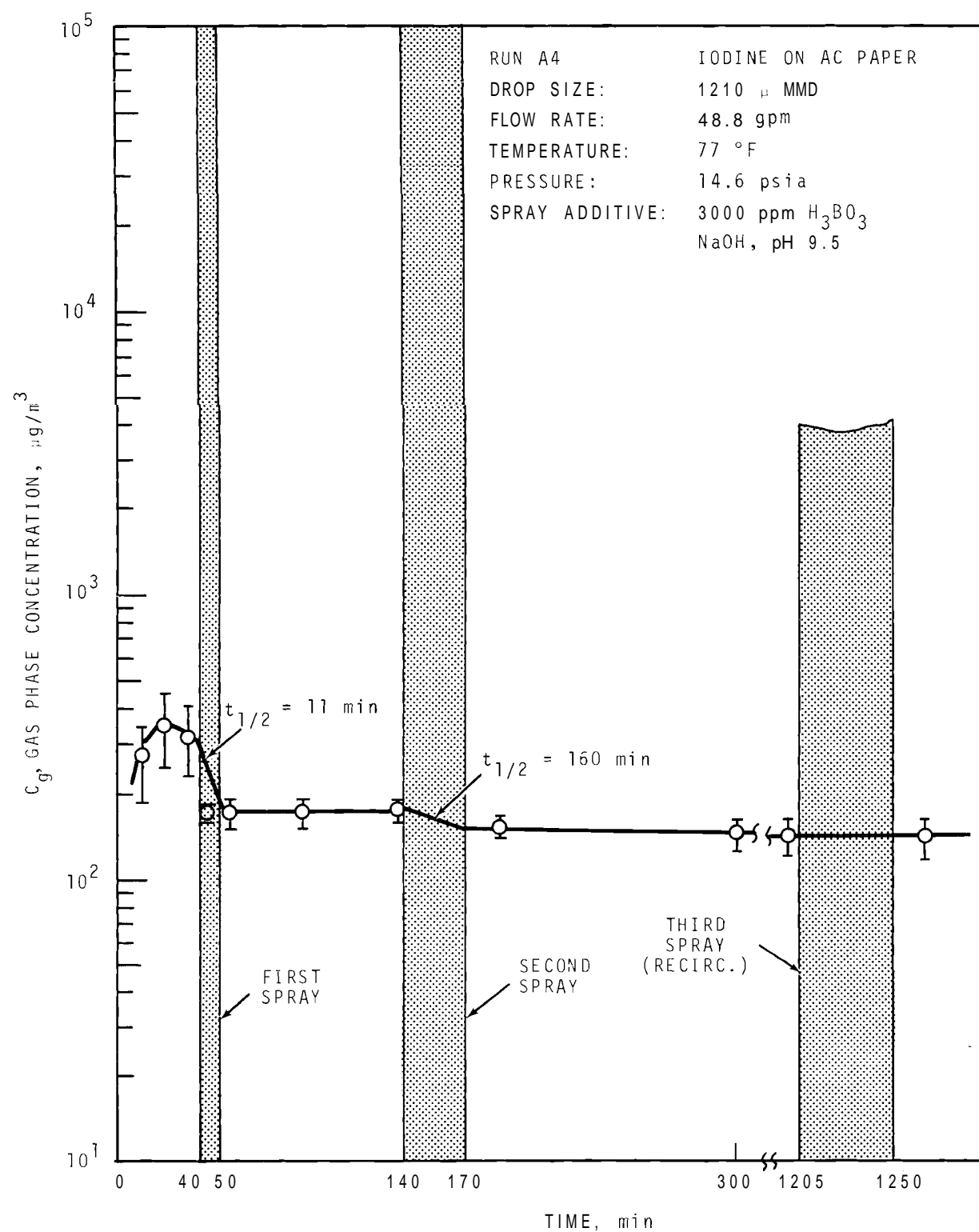


FIGURE 18. Concentration in Main Room of Iodine Associated with Charcoal Paper, Run A4

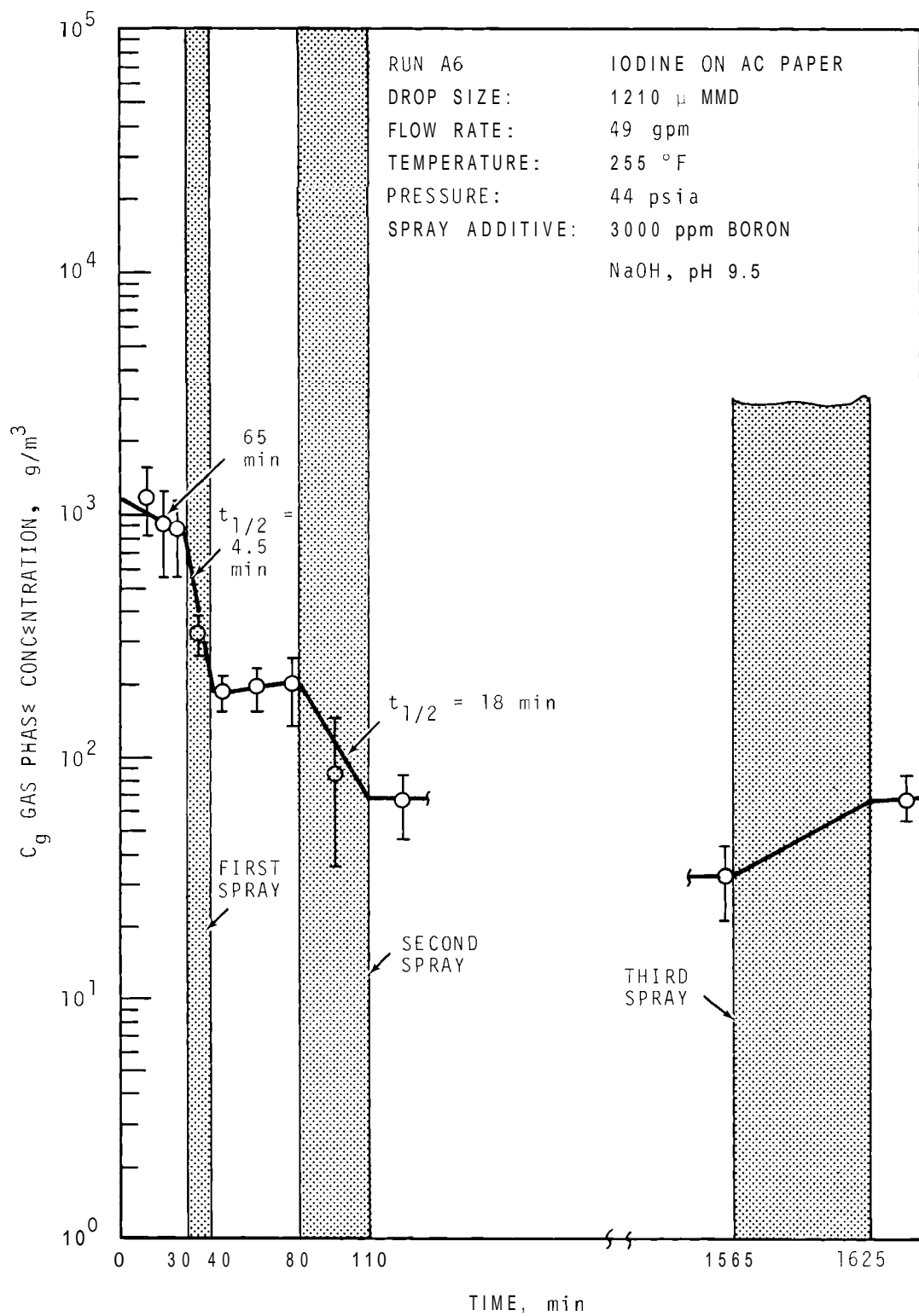


FIGURE 19. Concentration in Main Room of Iodine Associated with Charcoal Paper, Run A6

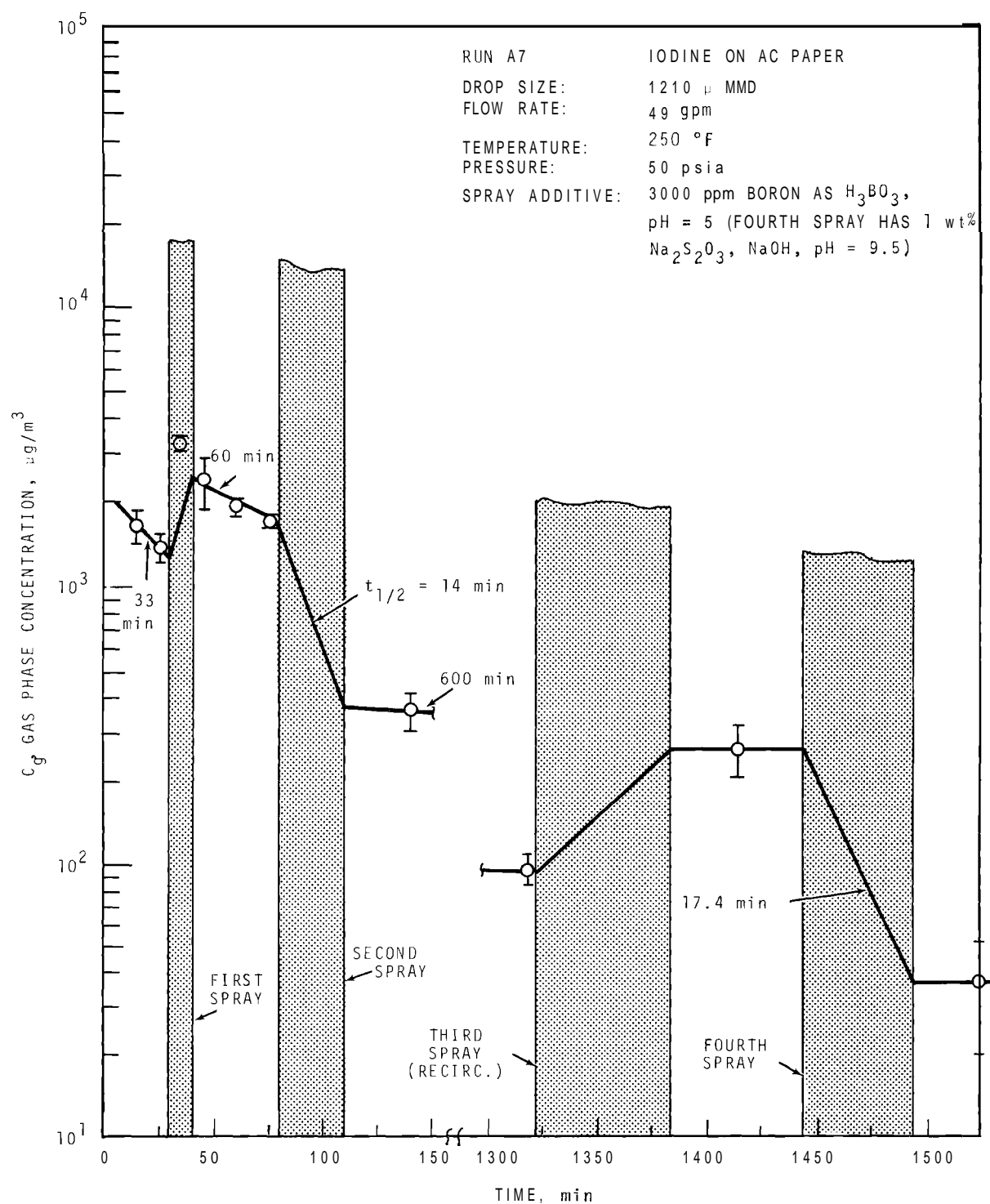


FIGURE 20. Concentration in Main Room of Iodine Associated with Charcoal Paper, Run A7

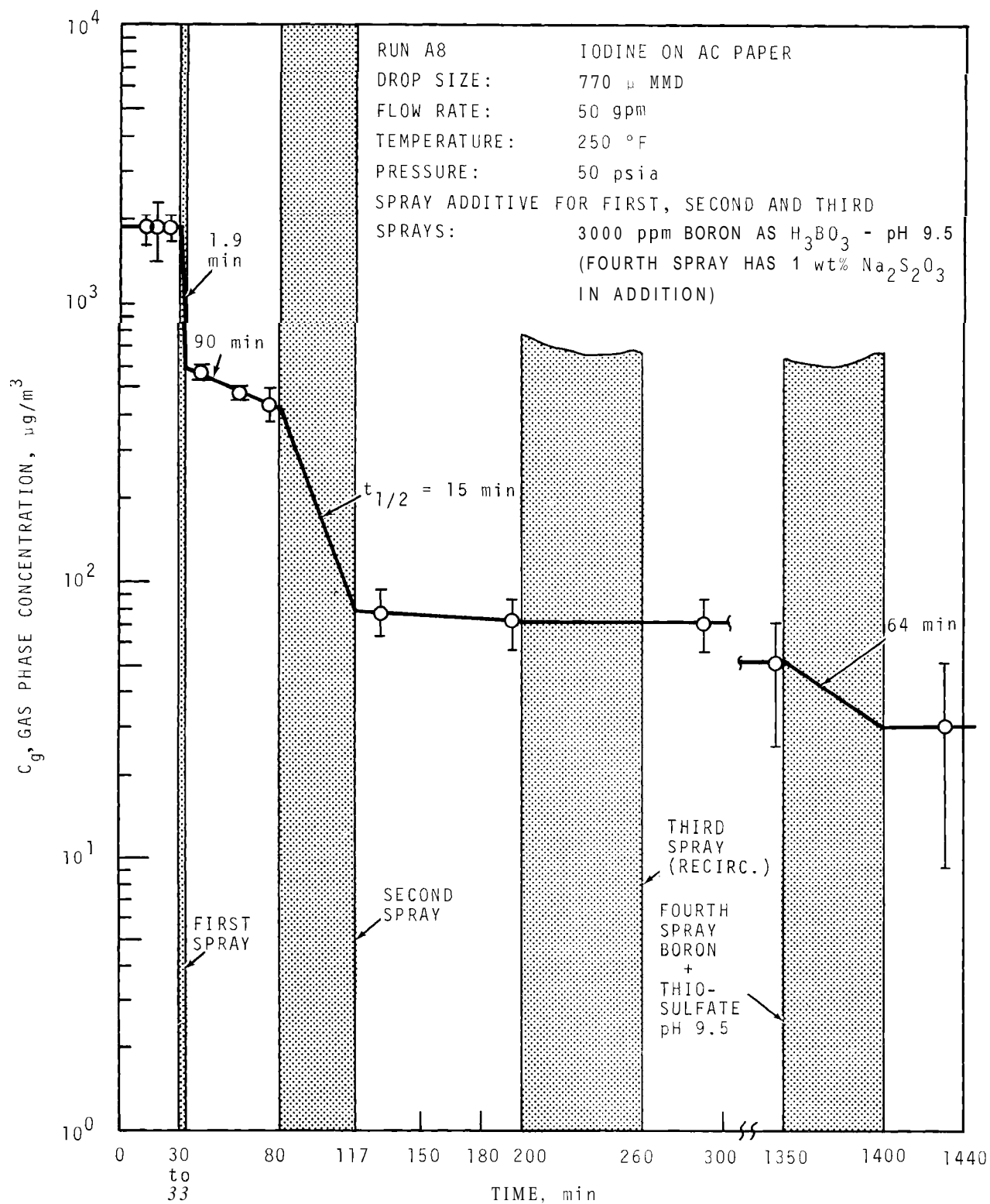


FIGURE 21. Concentration in Main Room of Iodine Associated with Charcoal Paper, Run A8

TABLE 21 Removal of Iodine Form Associated with Charcoal Paper in CSE Spray Tests

	Concentration Half-Life, min									
	A3		A4		A6		A7		A8	
	Mea- sured	(a) Spray Only	Mea- sured	Spray Only	Mea- sured	Spray Only	Mea- sured	Spray Only	Mea- sured	Spray Only
Before 1st Spray	(c)	---	(c)	---	65	---	33	---	>1000	---
During 1st Spray	12	12	14	11	4.5	4.5	(c)	---	1.9	1.9
After 1st Spray	400	---	(c)	---	(c)	---	60	---	90	---
During 2nd Spray	60	60	160	160	18	18	14	14	15	15
After 2nd Spray	>500	---	>1000	---	>1000	---	600	---	>1000	---
During 3rd Spray	60	60	>1000	---	(c)	---	(c)	---	(c)	---
During 4th Spray	---	---	---	---	---	---	17.4	---	64	64

- a. Observed half-life.
b. Corrected for natural processes.
c. Concentration increased.

Methyl Iodide

The time dependence of methyl iodide concentration in the gas phase of the main room is given for each experiment in Figures 22 through 26. The concentration decreased by about 20% by diffusion into the middle and lower rooms. Usually, by the end of the second spray period, the concentrations in the three rooms were about equal. Other than for this effect, the methyl iodide concentration due to operation of the sprays with either fresh or recirculated alkaline borate solution did not decrease appreciably.

In experiments A7 and A8, a fourth spray using 1 wt% $\text{Na}_2\text{S}_2\text{O}_3$ added to alkaline borate was made at the end of the experiment. A definite decrease in methyl iodide concentration was noted in these two cases. Table 22 lists the concentration half-lives measured and corrected for natural removal processes.

Total Iodine

The total iodine concentration was obtained by summing the iodine forms found on all five of the Maypack components. Behavior of the total iodine concentration, although understandable only in terms of its constituent parts, is of interest for its graphical display as affected by the sprays. Such plots are shown in Figures 27 through 31. Before the first spray, the iodine was largely in the form of elemental iodine (see Table 9). Therefore, its behavior matched that of elemental iodine quite closely. At later times, the iodine was mostly methyl iodide and the total iodine concentration behavior reflected this fact. Table 23 lists the observed and corrected concentration half-lives for the five experiments.

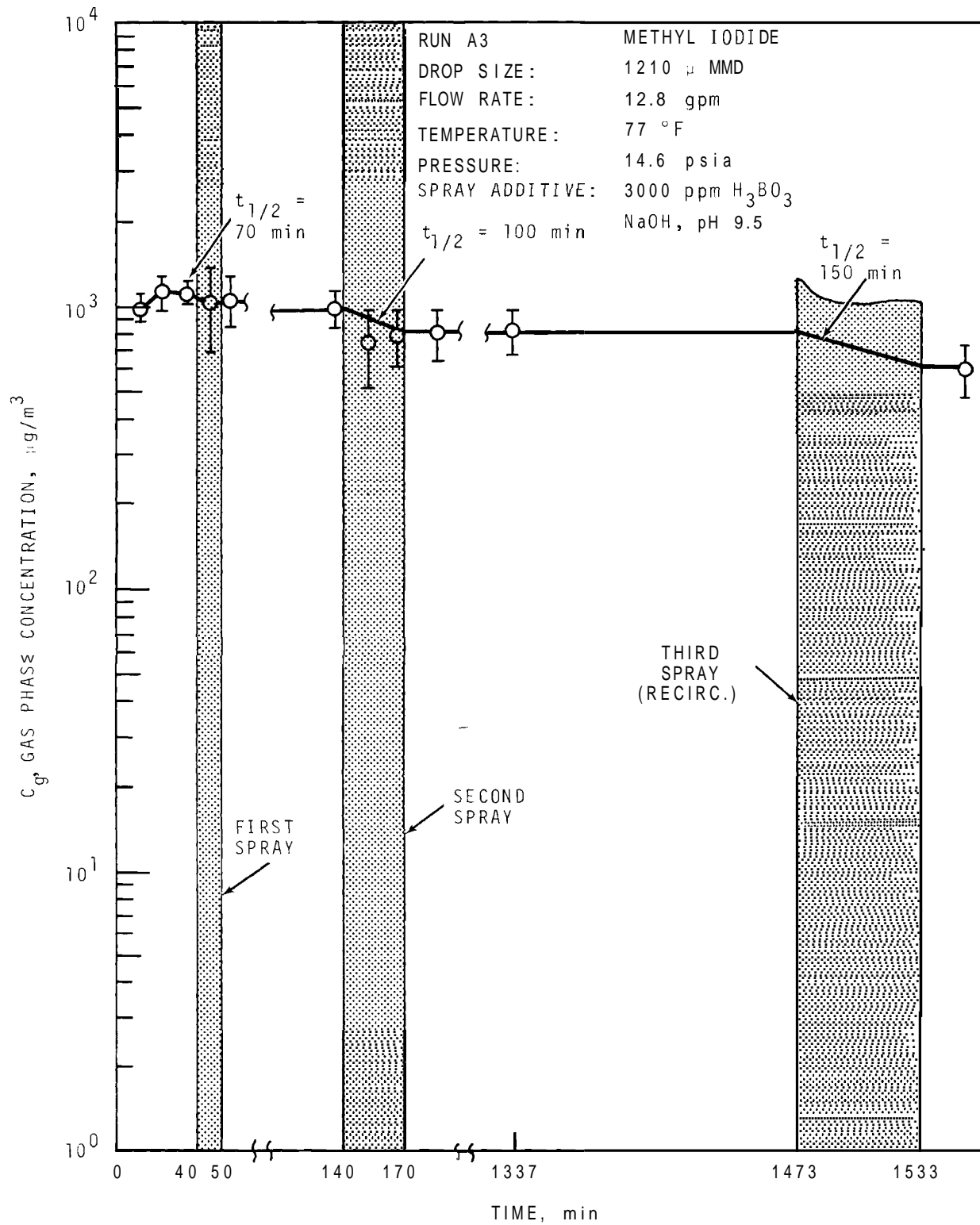


FIGURE 22. Concentration of Methyl Iodide in the Main Room, Run A3

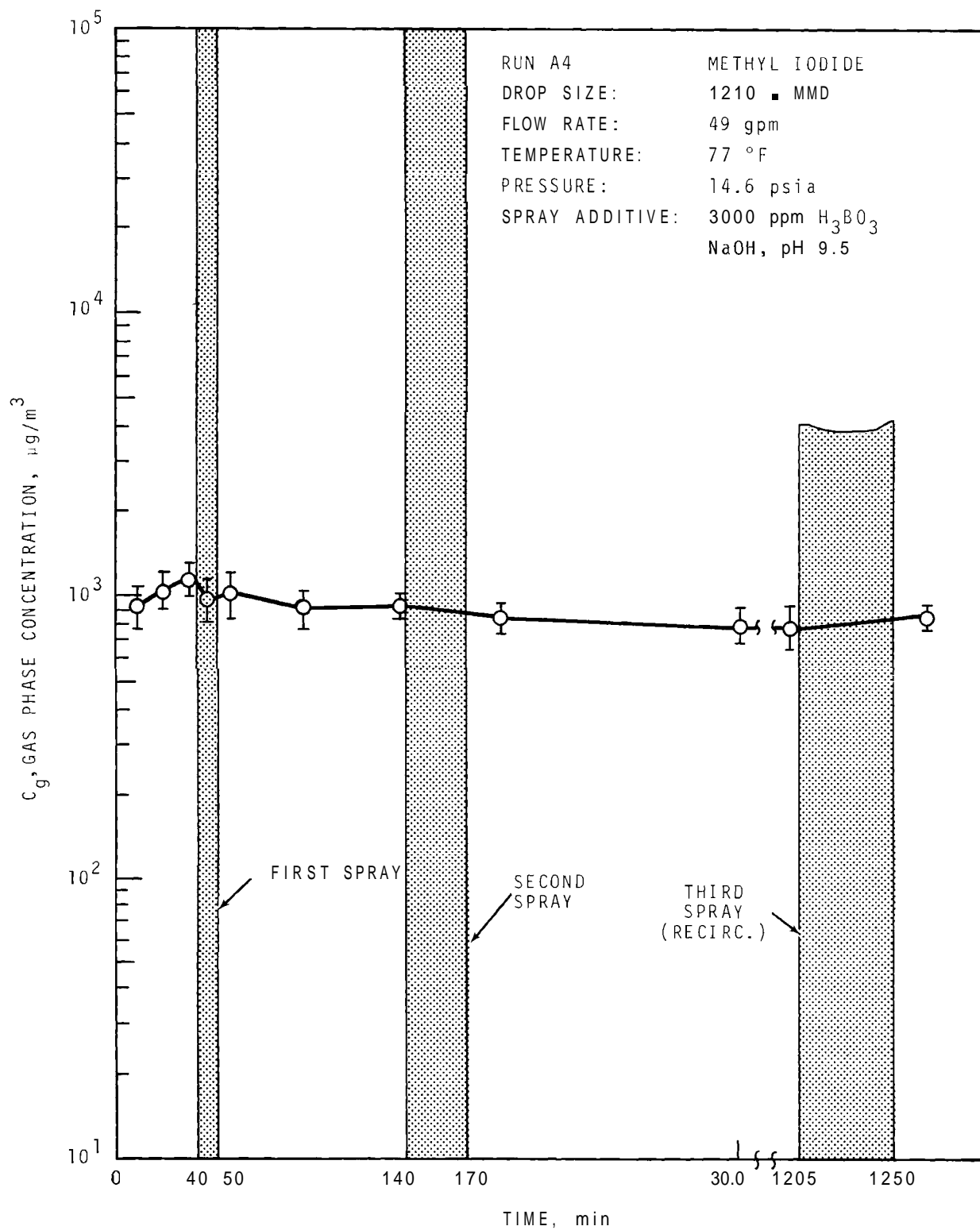


FIGURE 23. Concentration of Methyl Iodide in the Main Room,
 Run A4

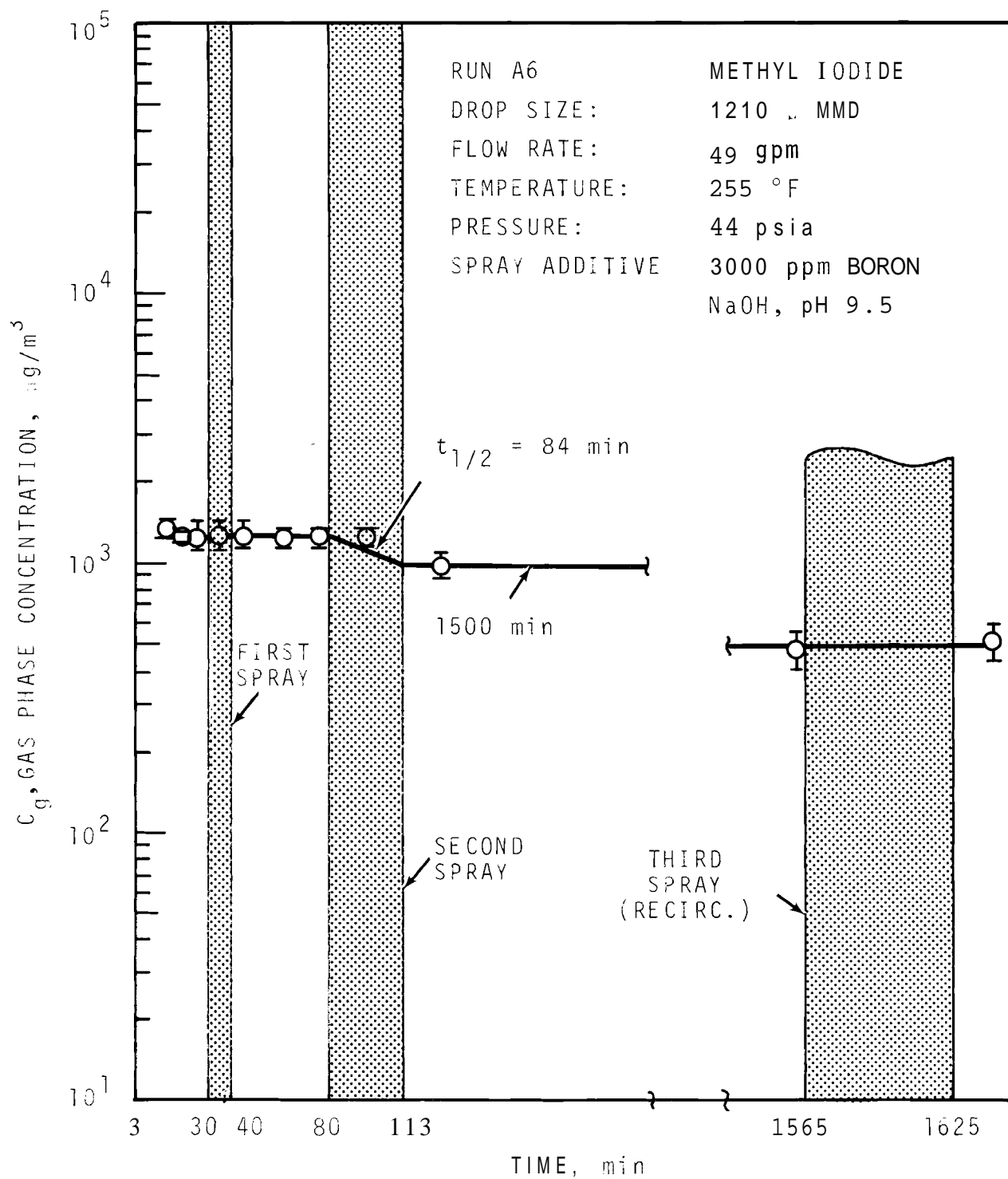


FIGURE 24. Concentration of Methyl Iodide in the Main Room, Run A6

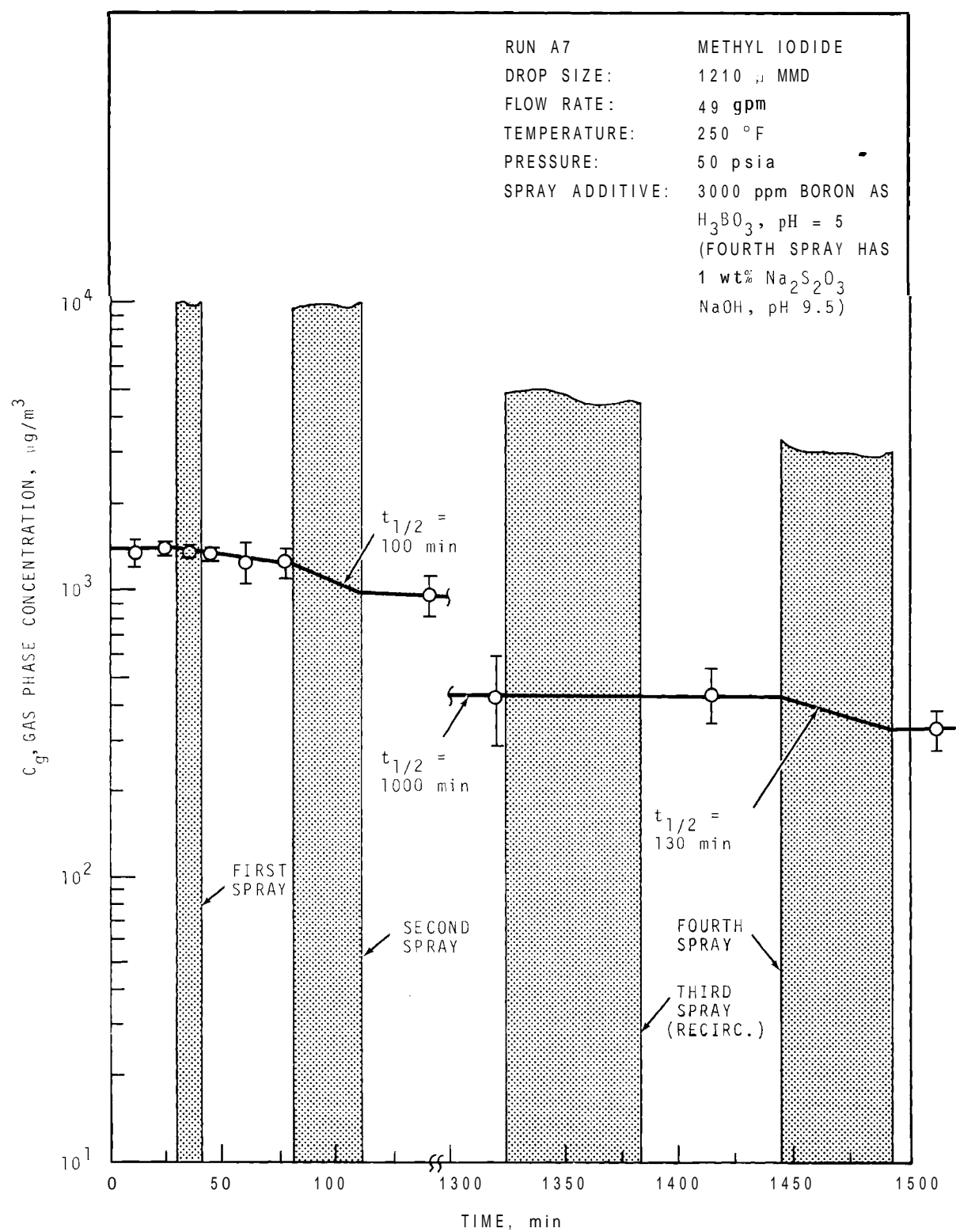


FIGURE 25. Concentration of Methyl Iodide in the Main Room, Run A7

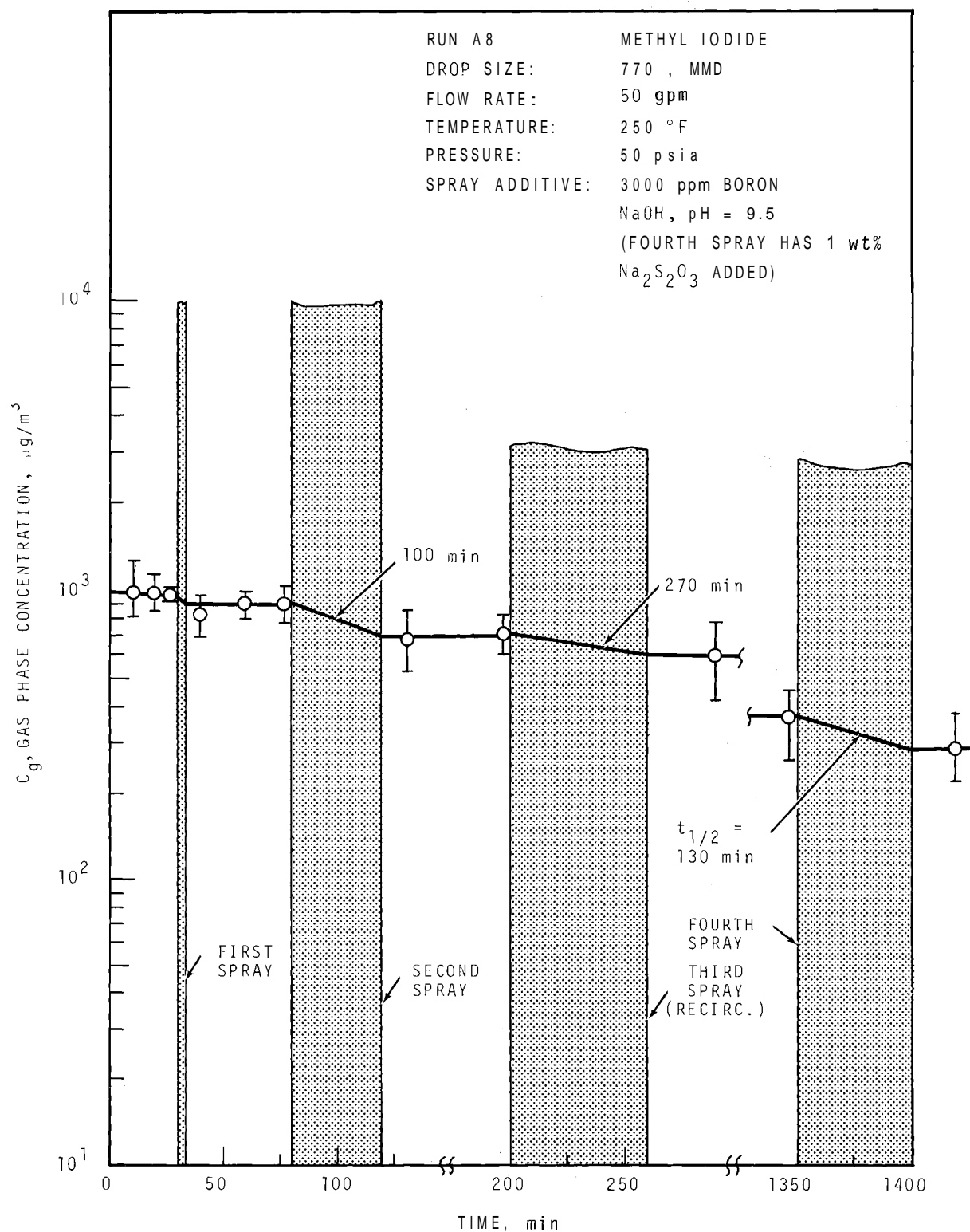


FIGURE 26. Concentration of Methyl Iodide in the Main Room, Run A8

TABLE 22 Removal of Methyl Iodide in CSE Spray Tests

		Gas Concentration Half-Life, min									
		A3		A4		A6		A7		A8	
	(a)	Mea- sured	Spray Only ^(b)	Mea- sured	Spray Only	Mea- sured	Spray Only	Mea- sured	Spray Only	Mea- sured	Spray Only
Before 1st Spray	(d)	---	---	(d)	---	(c)	---	(c)	---	>1000	---
During 1st Spray	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)
After 1st Spray	>1000	---	---	>500	---	(c)	---	(c)	---	(c)	---
During 2nd Spray	100	(c)	(c)	(c)	(c)	84	(c)	100	(c)	100	(c)
After 2nd Spray	>1000	---	---	>500	---	>1000	---	(c)	---	(c)	---
During 3rd Spray	150	(c)	(c)	(c)	(c)	(c)	(c)	(c)	---	270	(c)
During 4th Spray	---	---	---	---	---	---	---	130	130	130	130

a. Observed half-life.

b. Corrected for natural processes

c. Indeterminate.

d. Concentration increased.

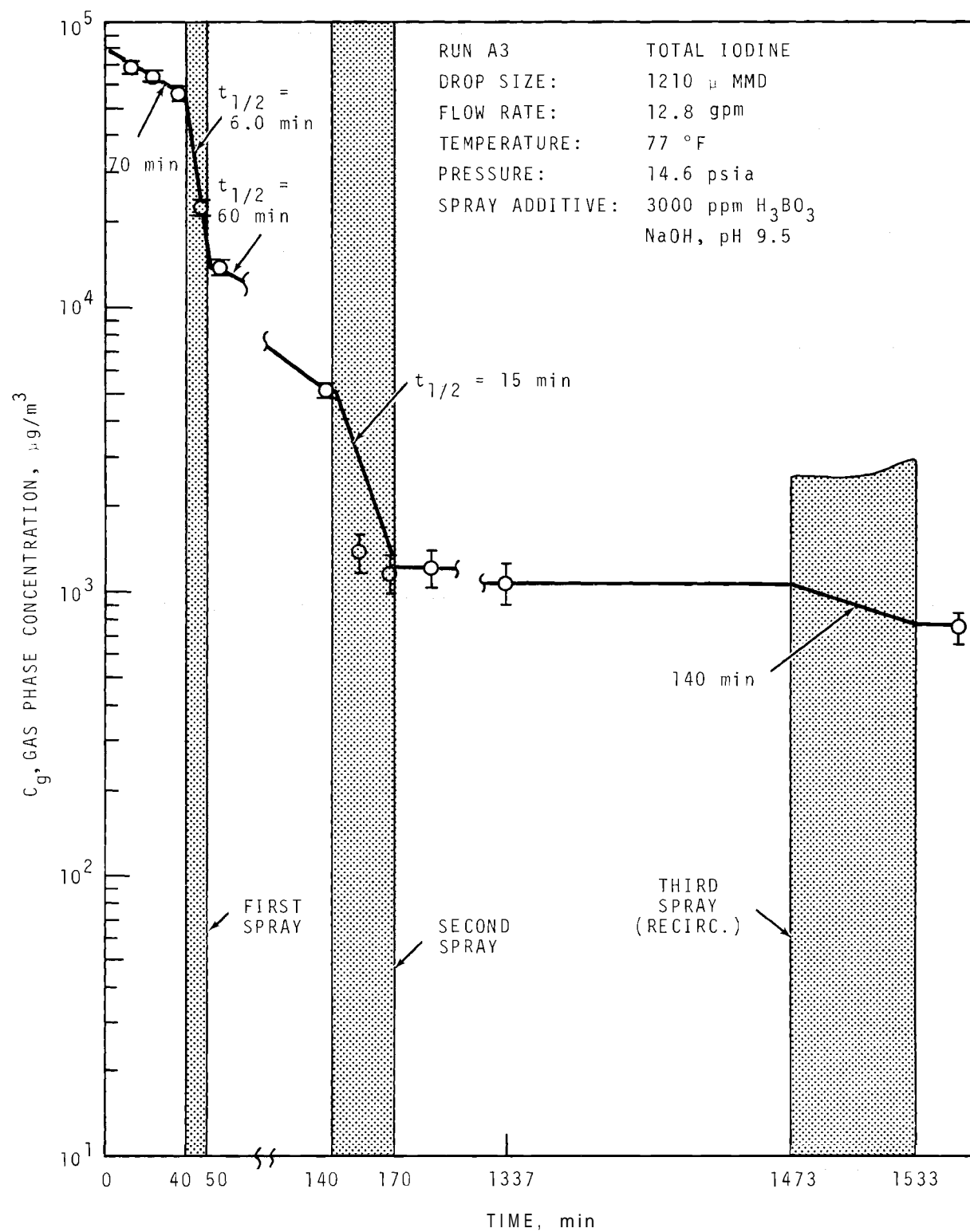


FIGURE 27. Total Iodine Concentration in the Main Room, Run A3

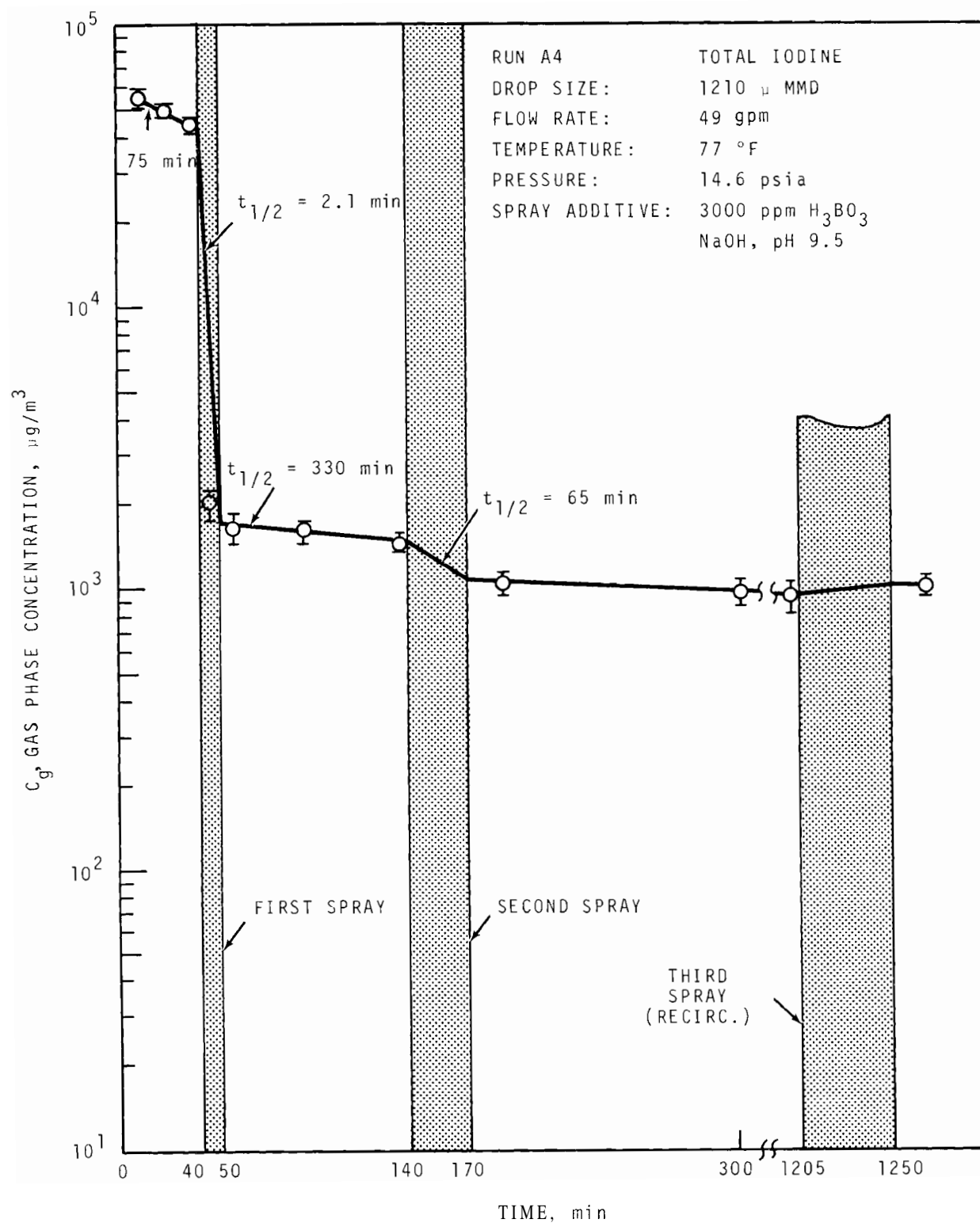


FIGURE 28. Total Iodine Concentration in the Main Room, Run A4

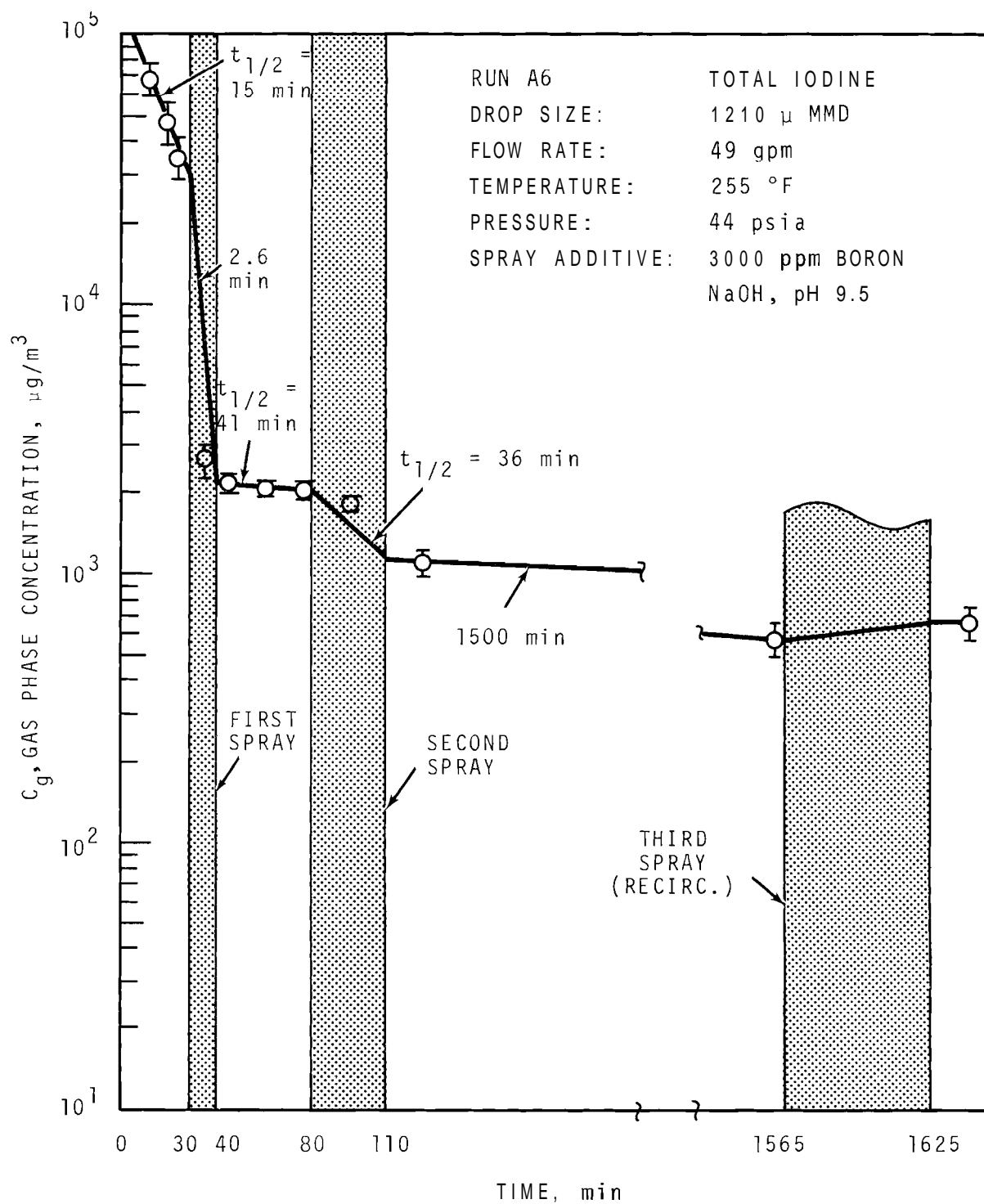


FIGURE 29. Total Iodine Concentration in the Main Room, Run A6

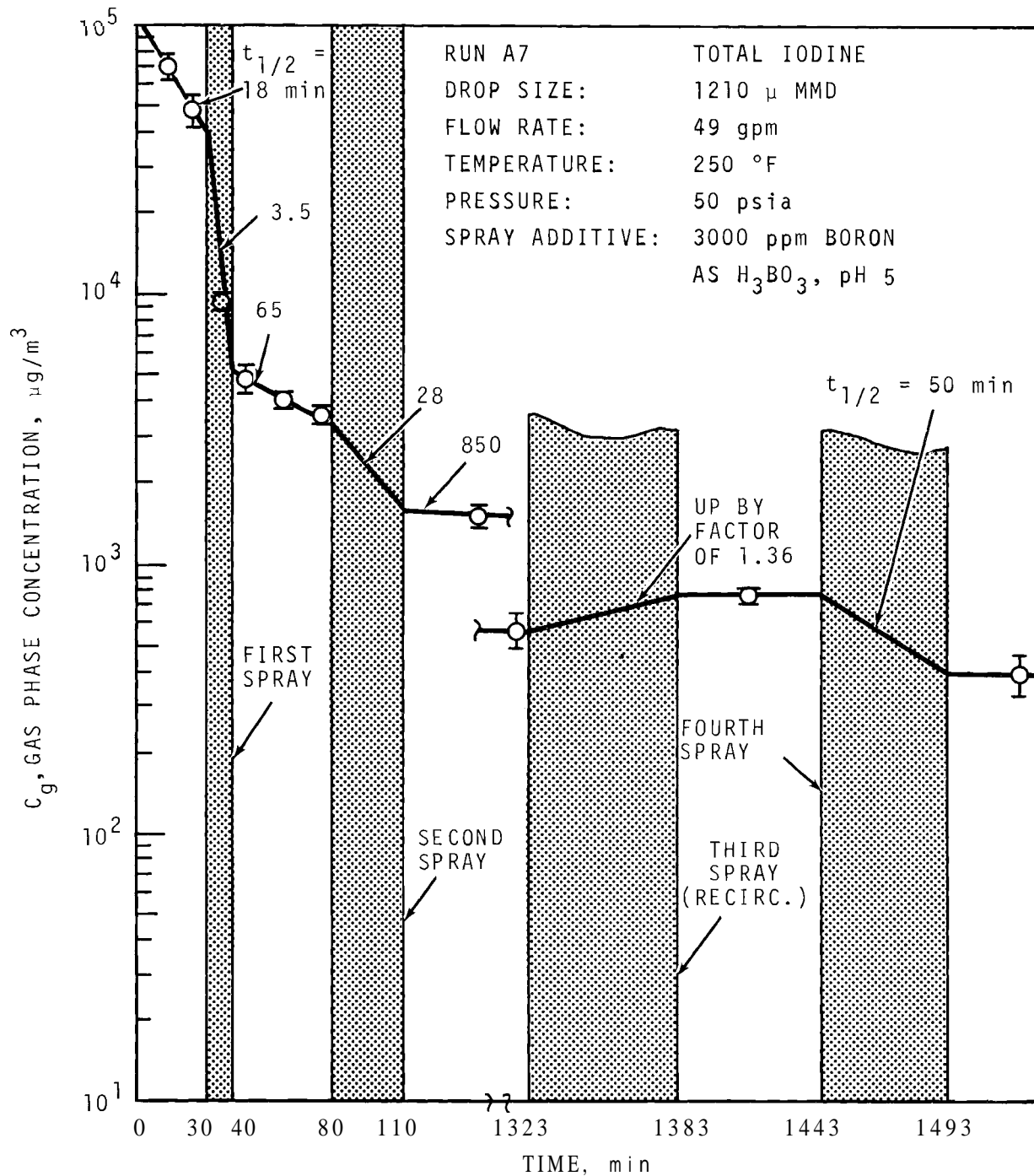


FIGURE 30. Total Iodine Concentration in the Main Room, Run A7

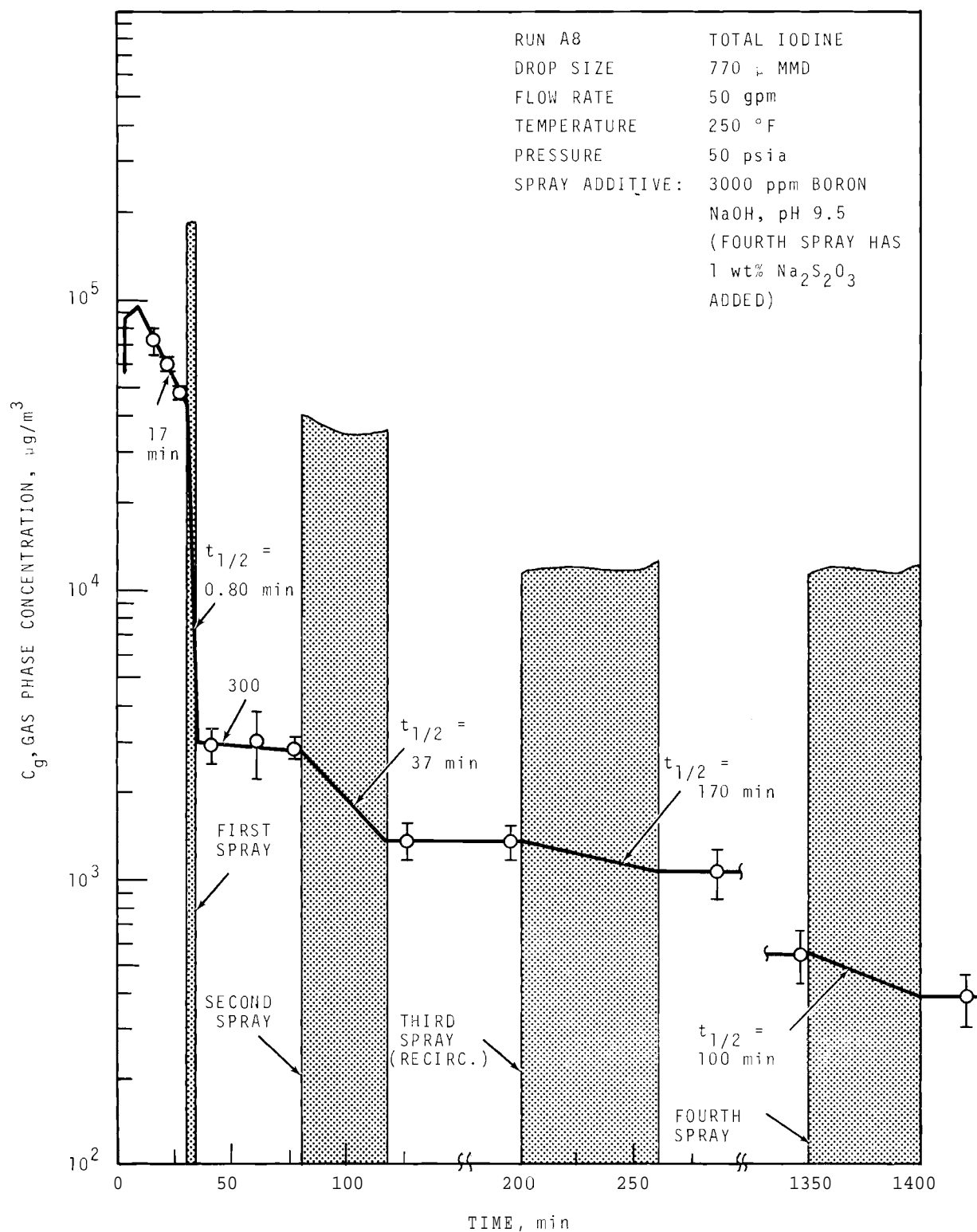


FIGURE 31. Total Iodine Concentration in the Main Room, Run A8

TABLE 23. Removal of Total Iodine in CSE Spray Tests

	Concentration Half-Life, min							
	A3		A4		A6		A7	
	Mea- sured	(a) Spray Only	Mea- sured	(b) Spray Only	Mea- sured	Spray Only	Mea- sured	Spray Only
Before 1st Spray	70	---	75	---	15	---	18	---
During 1st Spray	6.0	6.6	2.1	2.2	2.6	2.6	3.5	3.8
After 1st Spray	60	---	330	---	41	---	65	---
During 2nd Spray	15	15	65	65	36	36	28	28
After 2nd Spray	>500	---	>500	---	>1000	---	>500	---
During 3rd Spray	140	(c)	>500	>500	(d)	---	(d)	---
During 4th Spray	---	---	---	---	---	---	50	50
							100	100

a. Observed half-life.

b. Corrected for natural processes

c. Indeterminate.

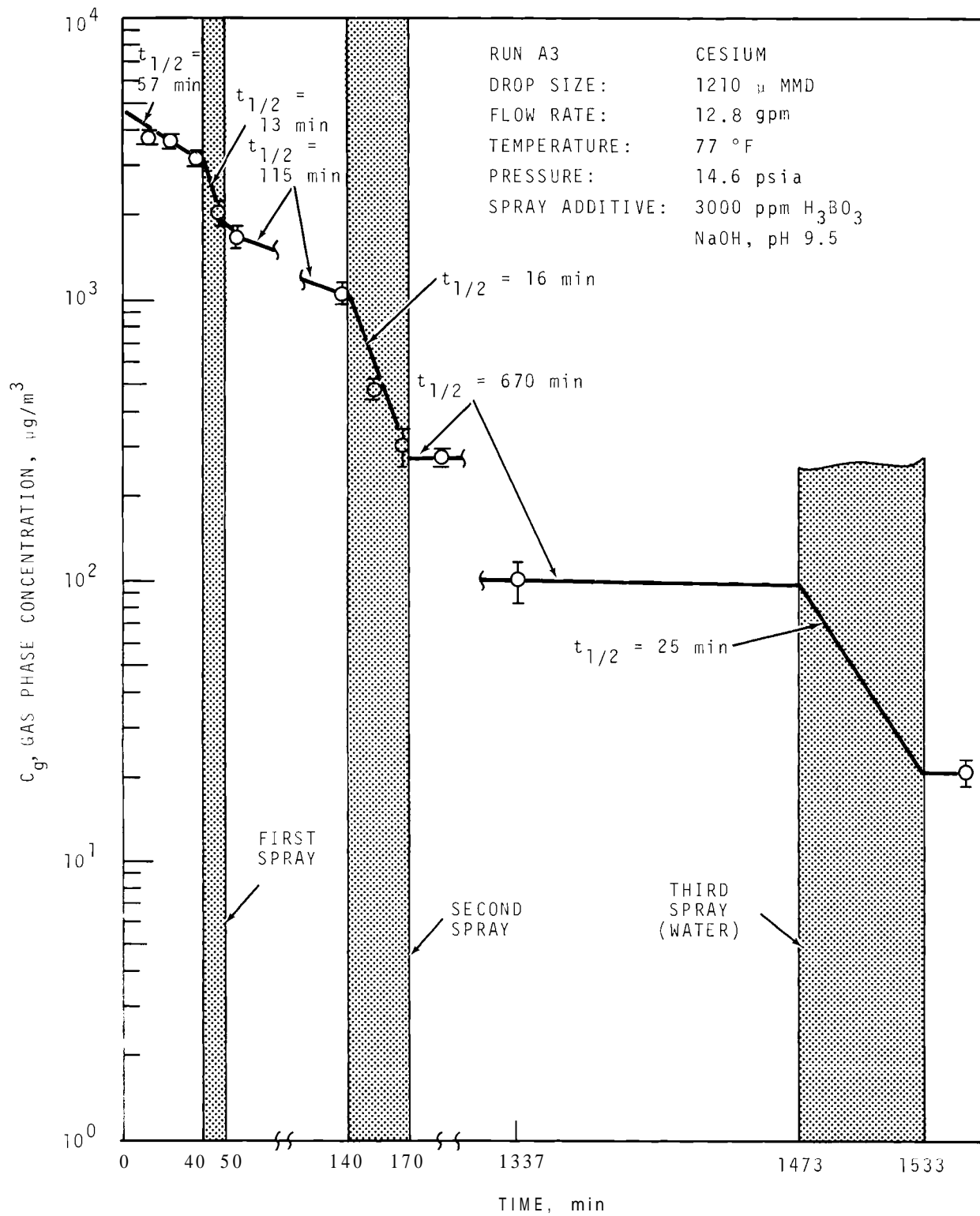
d. Concentration increased.

Cesium

The time dependence of the gas phase cesium concentration in the main room is shown for each experiment in Figures 32 through 36. Standard deviations of experimental points are small, except for late in the experiments when most of the cesium has been removed. Removal rate during the first spray was quite high in all of the experiments, but succeeding sprays were less effective. This result probably reflects more efficient removal of the larger cesium particles, and the leaving behind of smaller, less easily removed particles. A discussion of particle size measurements is given in a later section of this report. Table 24 lists the measured concentration half-lives and also those corrected for natural removal processes.

Uranium

The time dependence of the gas phase concentration of uranium-associated particles in the main room is shown in Figures 37 through 41 for each experiment. That removal was not quite as fast as for cesium suggests the uranium particles to be of a smaller size distribution than cesium. However, the uranium concentration was depleted by a factor of about 100 by 40 min of spraying, plus the natural process removal for all runs except A3, the low flow rate experiment. Table 25 lists the concentration half-lives for uranium measured for each experiment and also that due to sprays alone.



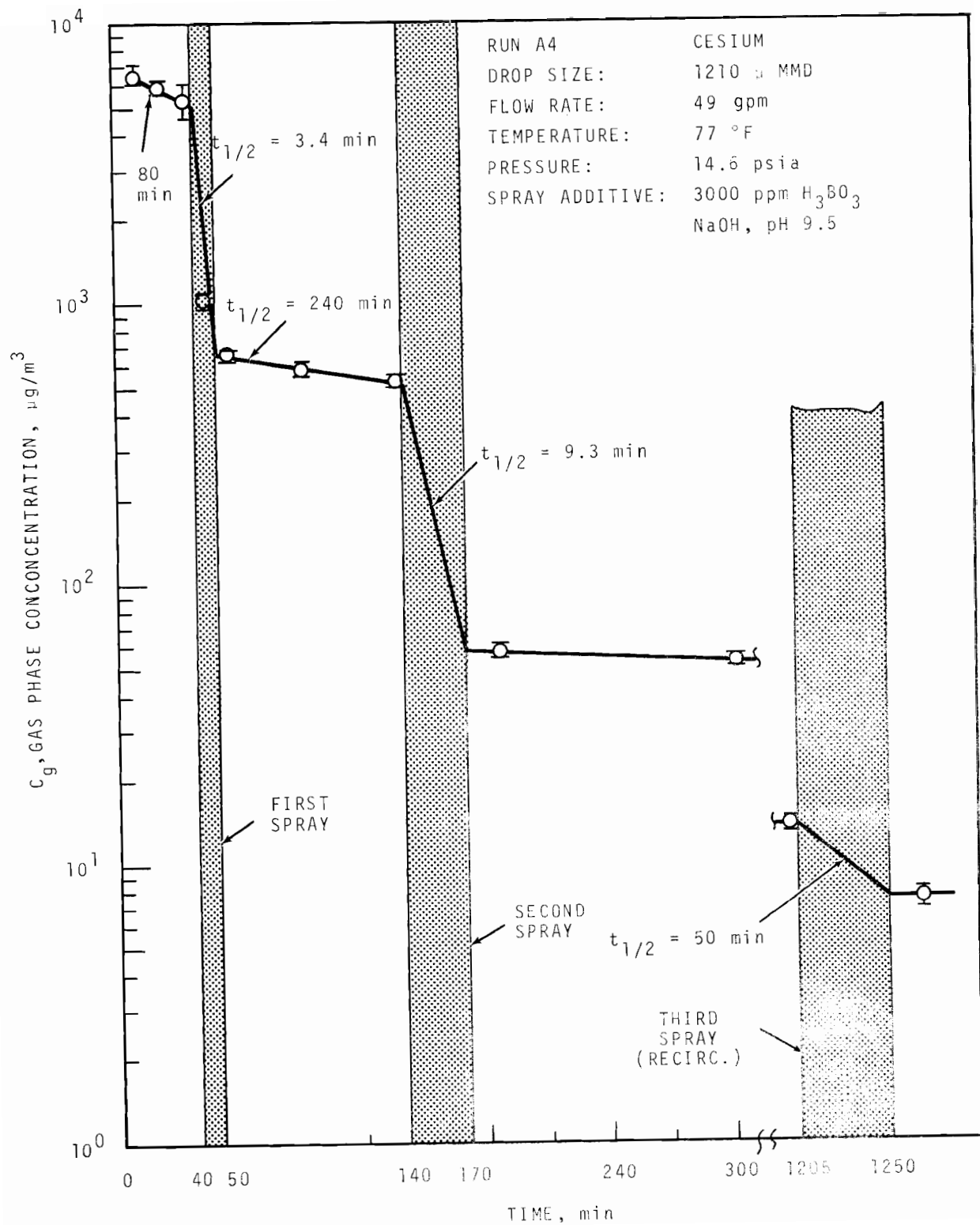


FIGURE 33. Cesium Concentration in the Main Room, Run A4

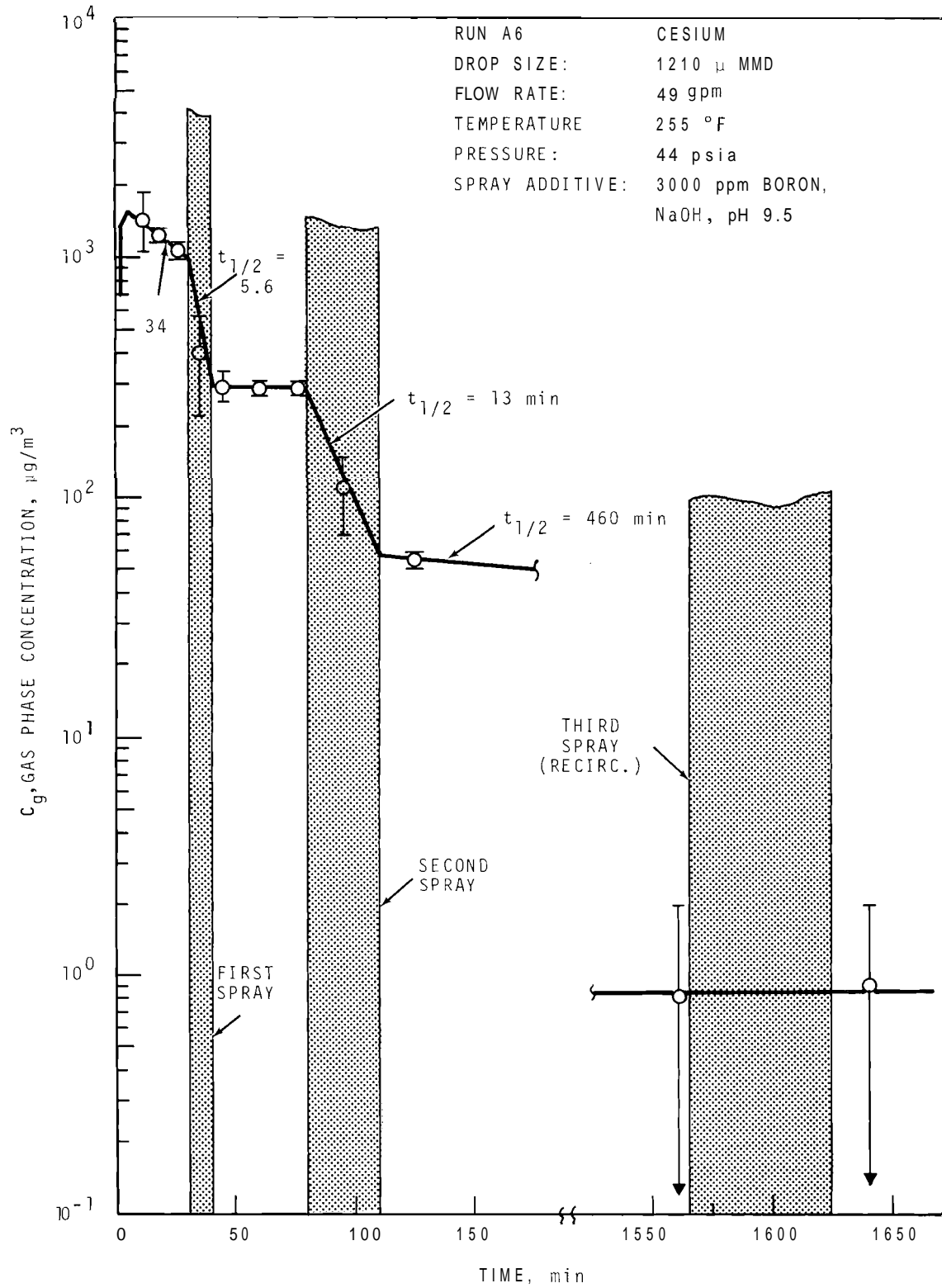


FIGURE 34. Cesium Concentration in the Main Room, Run A6

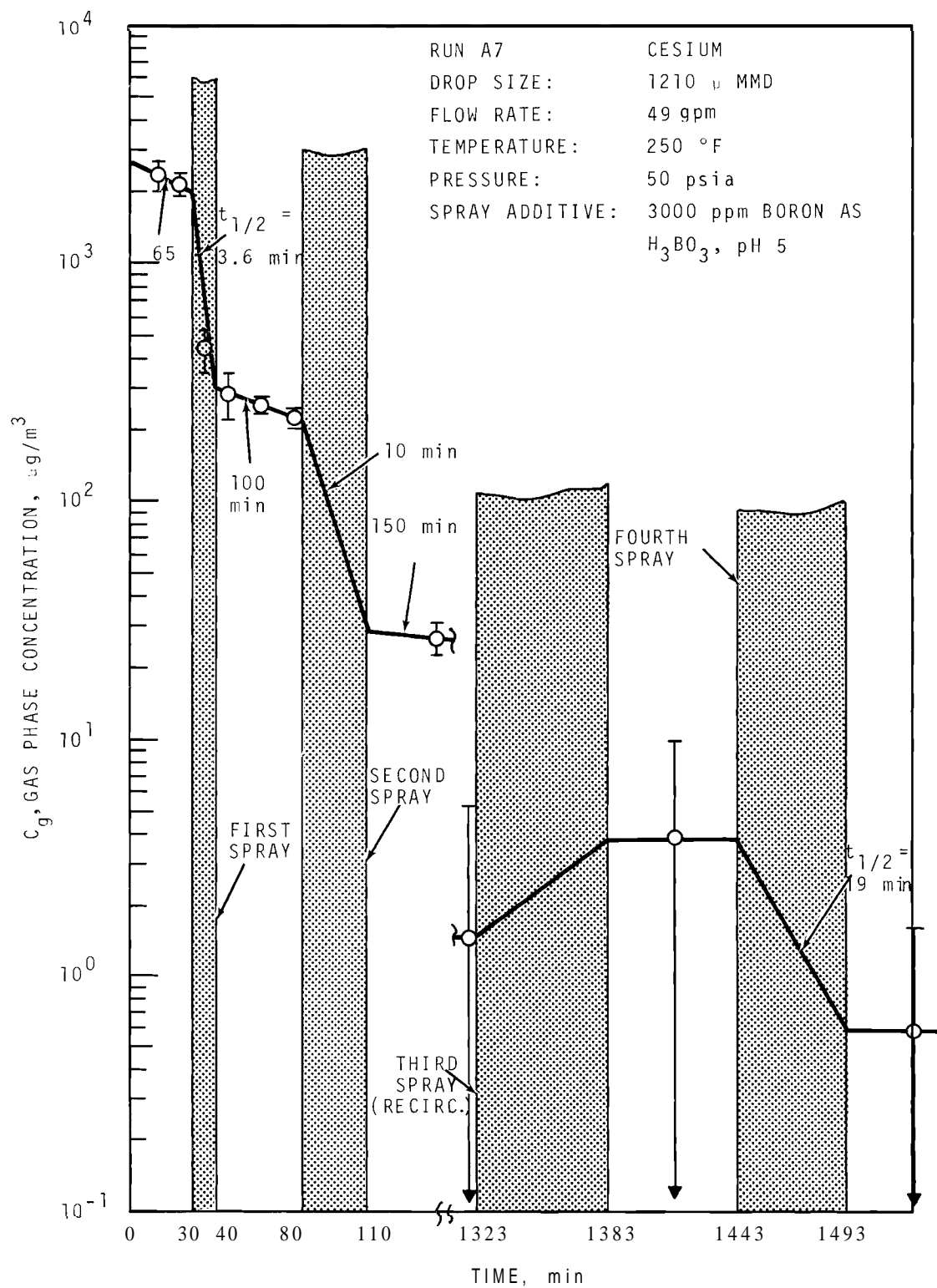


FIGURE 35. Cesium Concentration in the Main Room, Run A7

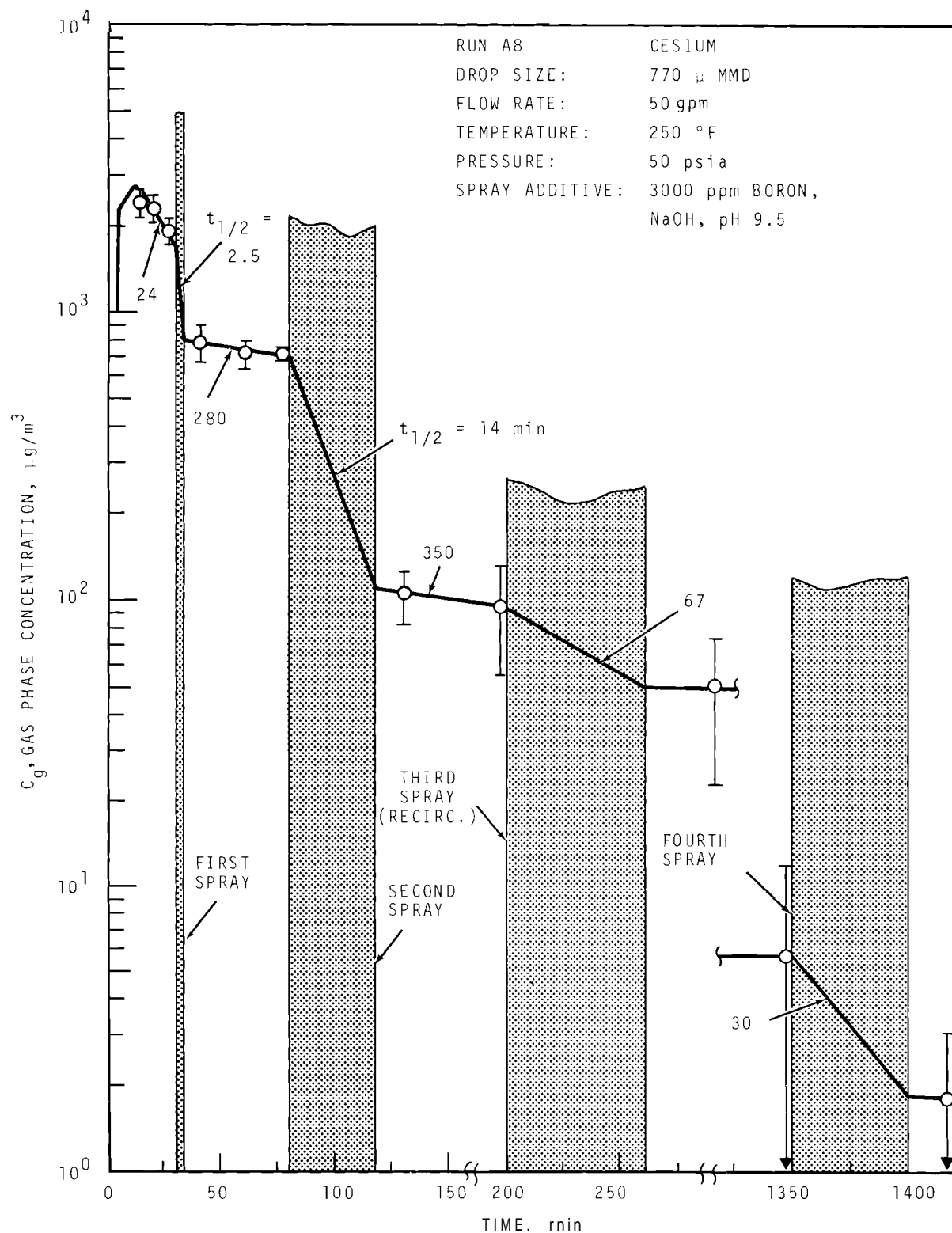


FIGURE 36. Cesium Concentration in the Main Room, Run A8

TABLE 24 Removal of Cesium in CSE Spray Tests

	Aerosol Concentration Half-Life, min									
	A3		A4		A6		A7		A8	
	Mea- sured	Spray Only	Mea- sured	Spray Only	Mea- sured	Spray Only	Mea- sur d	Spray Only	Mea- sured	Spray Only
Before 1st Spray	57	---	80	---	34	---	65	---	24	---
During 1st Spray	13	15	3.4	3.5	5.6	5.6	3.6	3.8	2.5	2.6
After 1st Spray	115	---	240	---	>1000	---	100	---	280	---
During 2nd Spray	16	16	9.3	9.3	13	13	10	10.2	14	14
After 2nd Spray	>500	---	>500	---	460	---	150	---	350	---
During 3rd Spray	25	25	50	50	(c)	---	(d)	---	67	67
During 4th Spray	---	---	---	---	---	---	19	19	30	30

a. Observed half-life.

b. Corrected for natural processes.

c. Indeterminate.

d. Concentration increased.

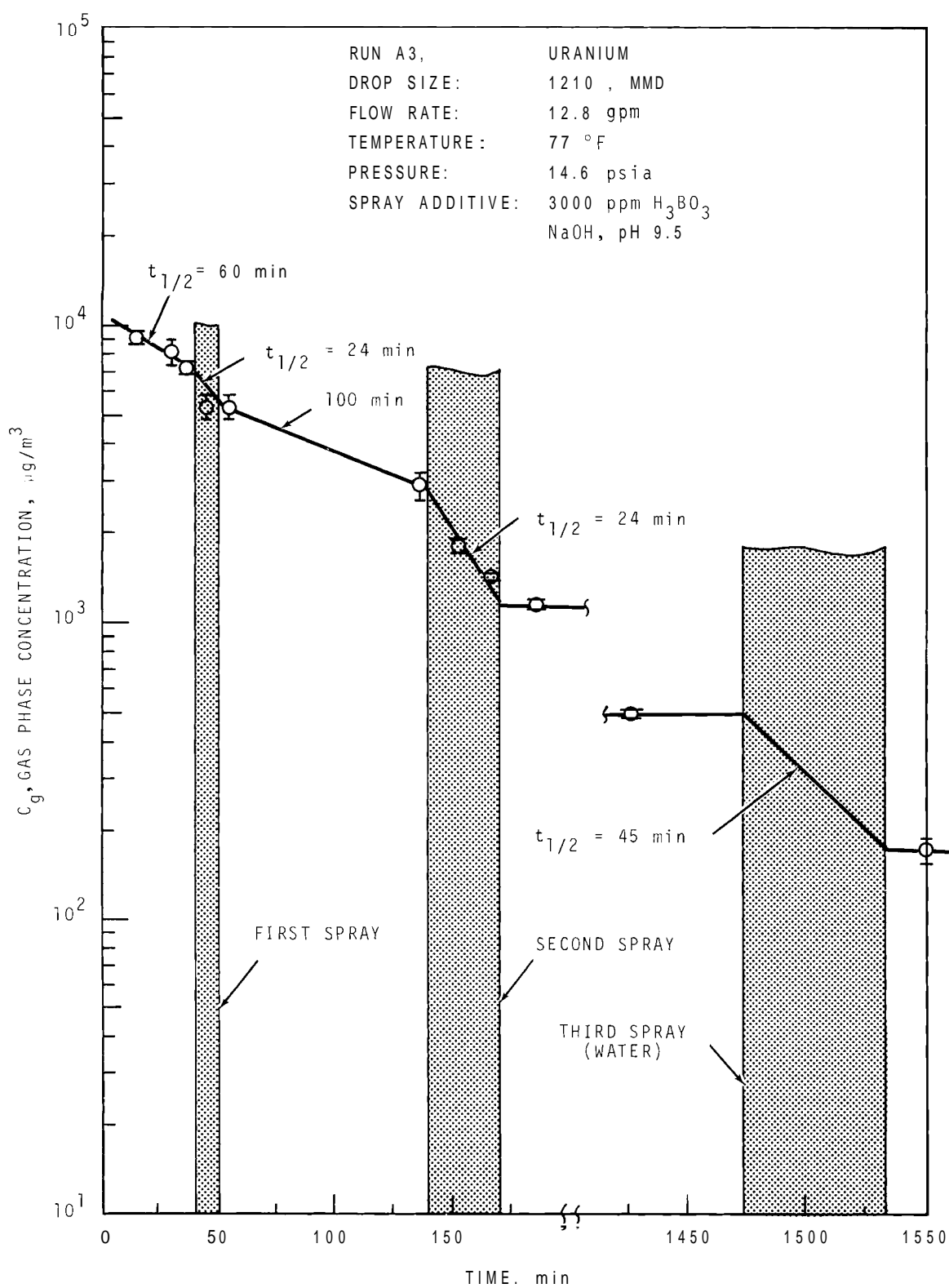


FIGURE 37. Uranium Concentration in the Main Room, Run A3

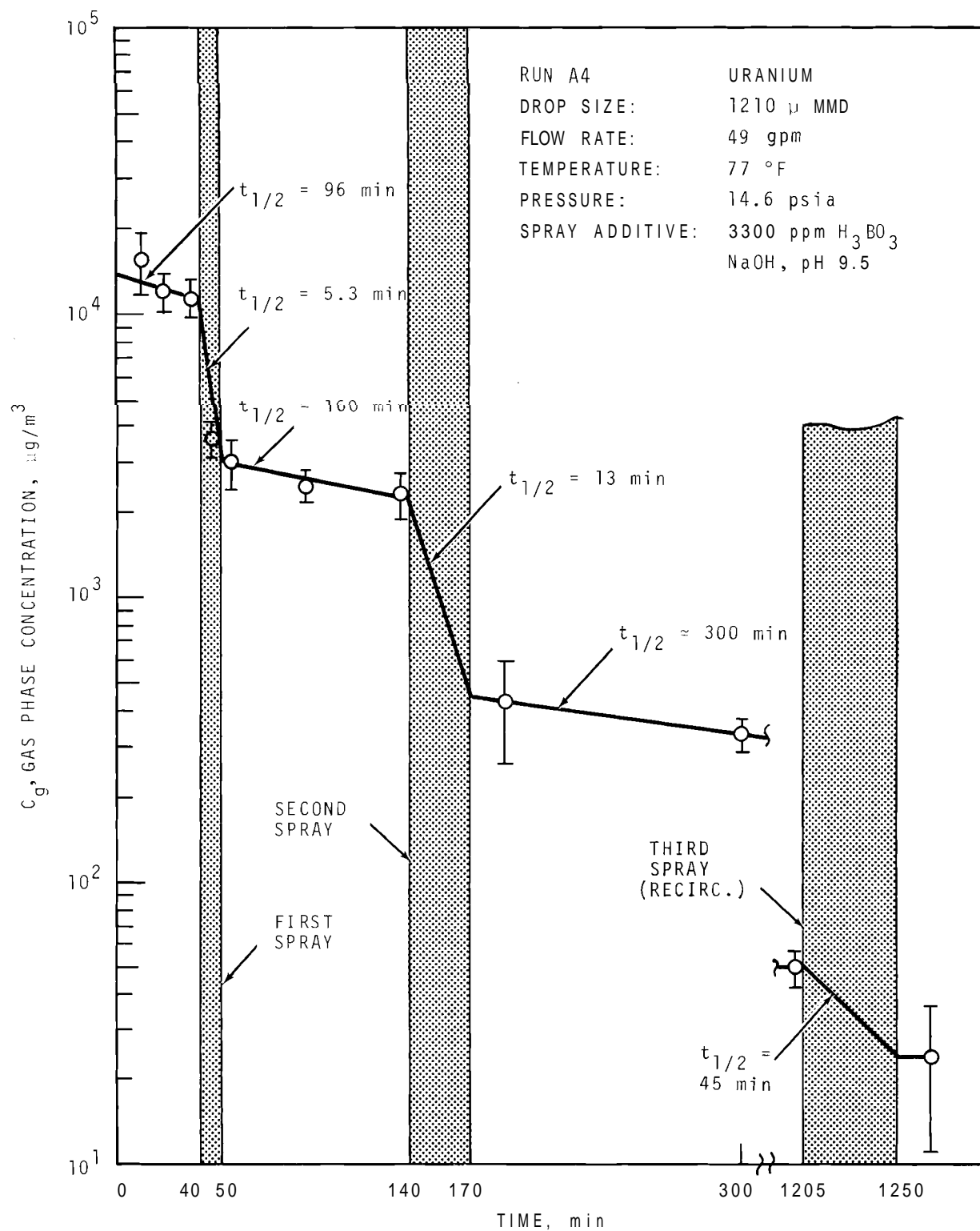


FIGURE 38. Uranium Concentration in the Main Room, Run A4

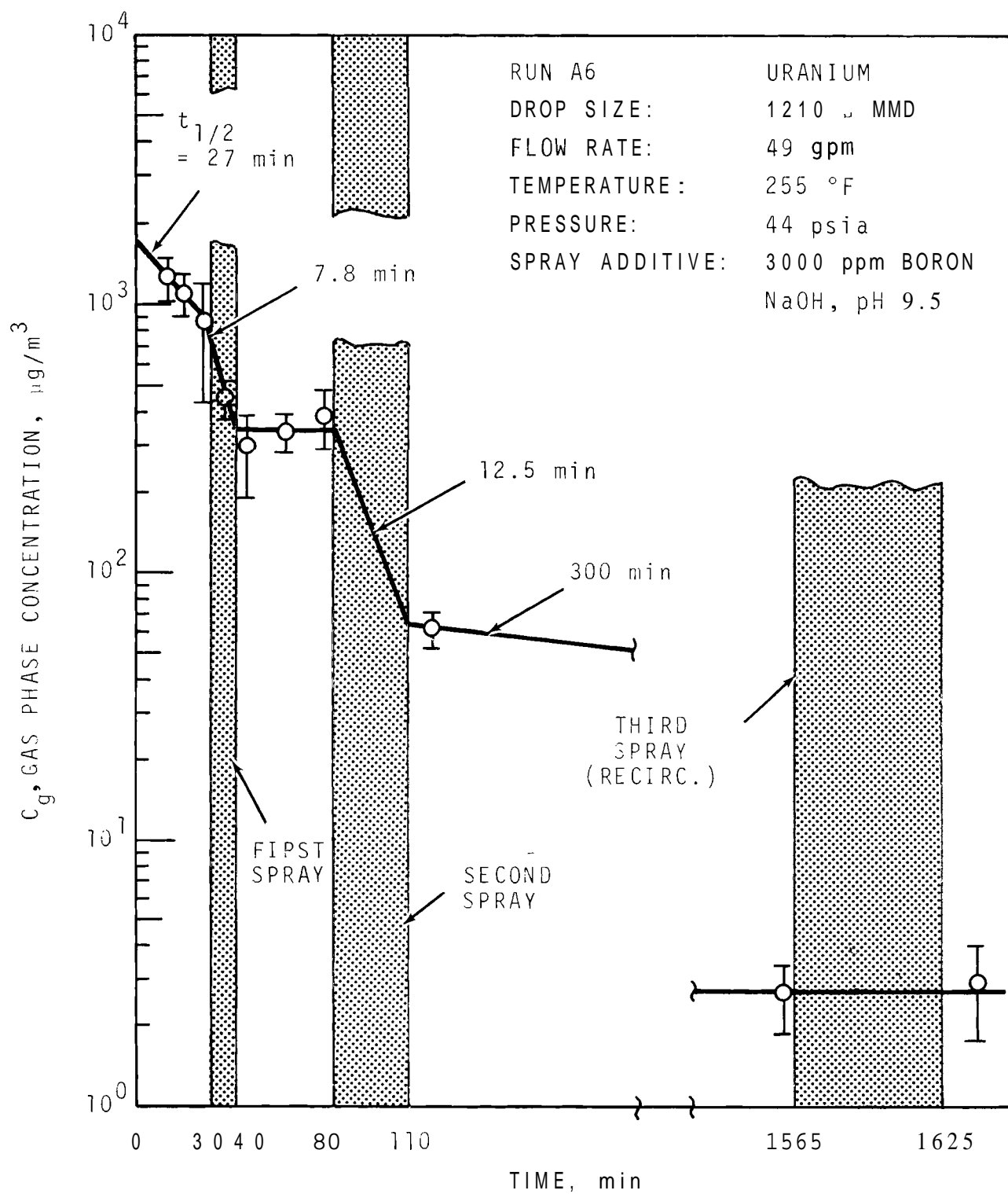


FIGURE 39. Uranium Concentration in the Main Room, Run A6

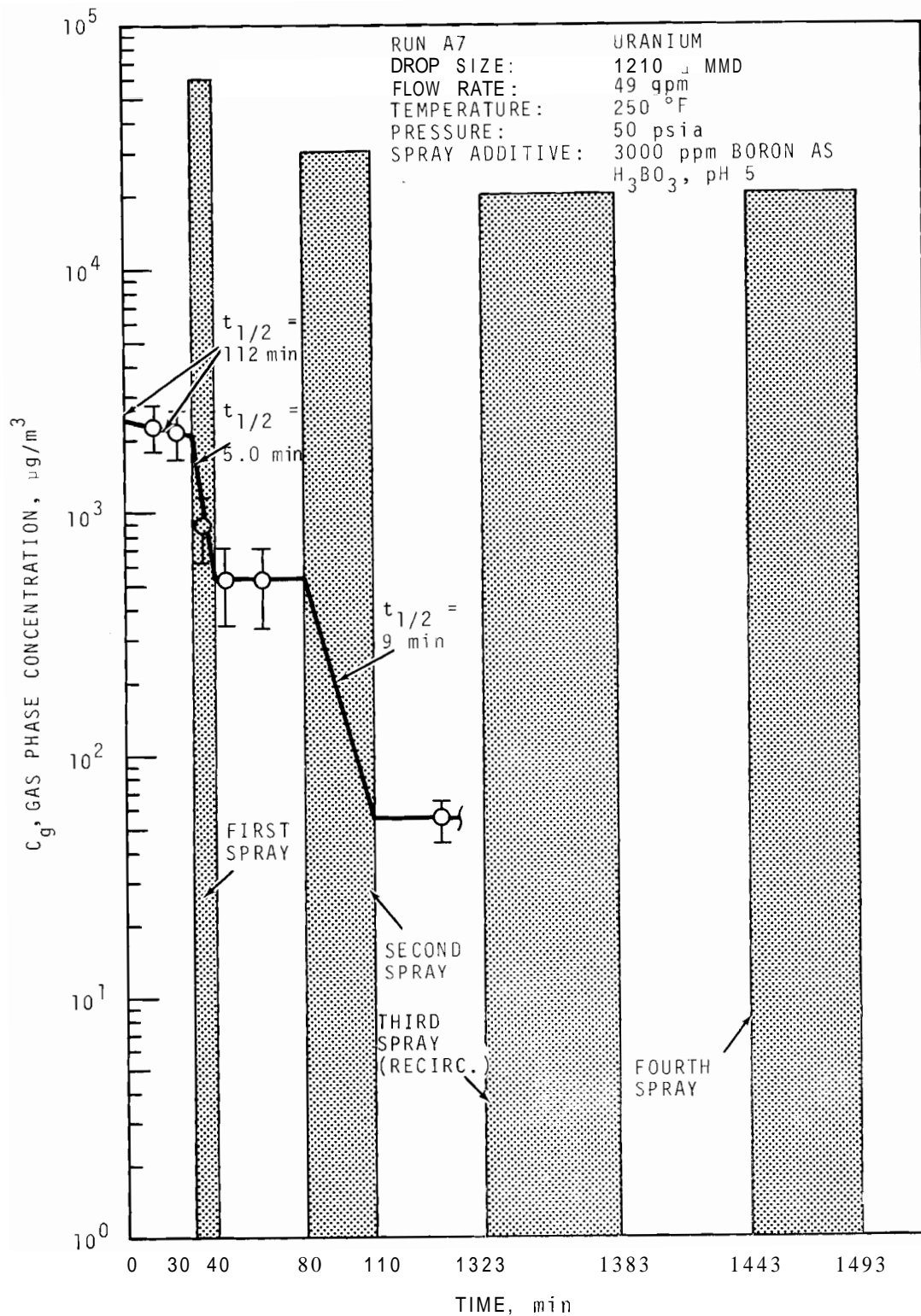


FIGURE 40. Uranium Concentration in the Main Room, Run A7

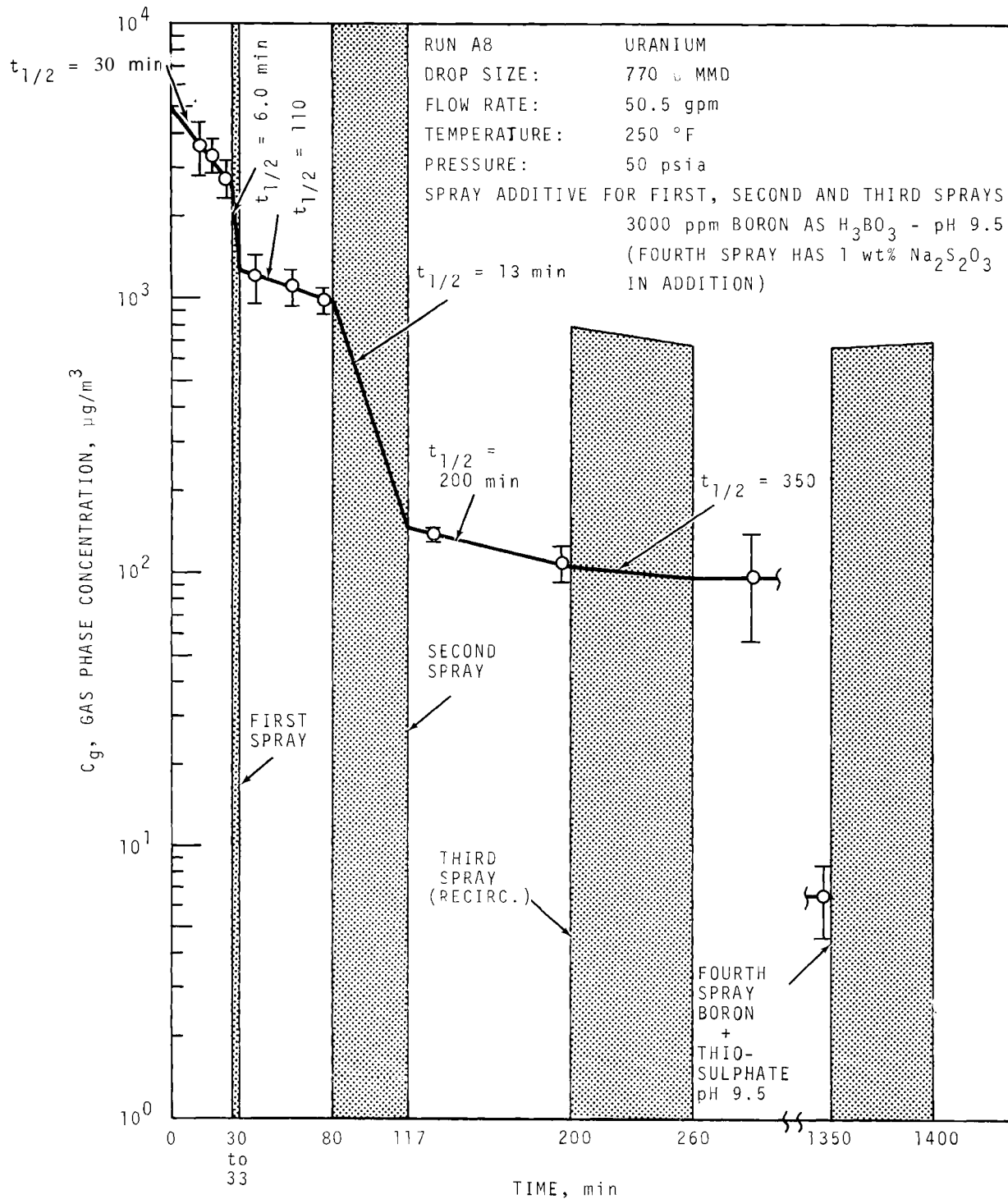


FIGURE 41. Uranium Concentration in the Main Room, Run A8

TABLE 25. Removal of Uranium in CSE Spray Tests

	Aerosol Concentration Half-Life, min									
	A3		A4		A6		A7		A8	
	Mea- sured	Spray ^(a) Only ^(b)	Mea- sured	Spray Only	Mea- sure ^(c)	Spray Only	Mea- sure ^(d)	Spray Only	Mea- sured	Spray Only
Before 1st Spray	60	---	96	---	27	---	2	---	30	---
During 1st Spray	24	34	5.3	5.5	7.8	7.8	5.0	5.0	6.0	6.6
After 1st Spray	100	---	160	---	(c)	---	>500	---	110	---
During 2nd Spray	24	24	13	13.5	12.5	12.5	9	9	13	14
After 2nd Spray	>500	---	300	---	300	---	>1000	---	200	---
During 3rd Spray	45	---	45	---	(d)	---	(d)	---	350	---
During 4th Spray	---	---	---	---	---	---	(d)	---	(d)	---

Observed half-life.

Corrected for natural processes.

Concentration increased.

Indeterminate.

CONCENTRATION IN LIQUID PHASES

The data presented in the previous section clearly show most of the fission product simulant materials studied to have vanished quite rapidly from the gas phase during early spray periods. The disappearance rates can be obtained from curves of gas phase concentration versus time. That these rates can be used to verify mass transport theory will be shown in a later section of this report. A more direct method of verifying the theory of transfer between gas and liquid phases is to measure the rates of transfer to the liquid drops and wall film. This measurement has proved difficult to make accurately in the CSE vessels because of the large, complex geometry and resultant excessive lag time in obtaining liquid samples when dealing with the very rapid transfer rates involved. Nevertheless, measurements were made and, despite great uncertainty during spray periods, these measurements of mass added to the liquid phases substantiate the theory and confirm that iodine and particles were indeed transferred to the liquid at approximately the rates indicated by loss from the gas phase.

Three types of measurements made on the liquid phase were (1) the concentration and volume in vessel sumps, (2) the concentration in the liquid spray drops caught in flight by funnels located at several locations in the main room, and (3) the concentration and flow rate down the outer containment vessel wall.

Collection in Vessel Sumps

Most of the liquid sprayed through the nozzles fell through the atmosphere in the main room and either settled on the main deck or fell to the bottom of the drywell vessel. A small fraction impinged on the vertical walls at an elevation about 3 ft below the nozzles. Table 10 gives the distribution between these three locations. The liquid entering the drywell fell

directly into the drywell sump. The volume in the drywell sump thus increased abruptly when spraying started, and stopped increasing abruptly when spraying stopped. Flow of the liquid falling onto the deck, however, was directed over the horizontal surface and drained through the two 4-ft diam openings into the lower rooms before entering the main containment vessel sump. A significant delay resulting, at times, in unaccounted for material balances of up to 3000 liters thus was caused. The liquid continued to drain into the containment vessel sump for about 90 min after the sprays were stopped. A typical water balance is presented in Table 26 for Run A7.

The concentrations of iodine and cesium in the two sumps are plotted versus time for each experiment in Figures 42 through 46. Also shown are the observed liquid volumes in the sumps. It is possible to make mass balances as a function of time for the iodine and cesium by combining the information obtained from these graphs with the gas phase data from Figures 27 through 36. Typical results for iodine are shown in Figures 47 and 48 for Run A3 and A7, respectively. The reader will recall that Run A3 was made with room temperature air, while Run A7 was with steam at a nominal temperature of 250 °F. Similar curves are presented for cesium in Figures 49 and 50. In these figures, the difference between the mass released into containment (from Tables 6 and 7) and that accounted for by summing the airborne mass and mass in the vessel sumps is shown as a broken line labeled "unaccounted for." Material reacting with the paint on structural surfaces, and material in liquid pools not yet drained into the sumps are probably represented. The unaccounted for cesium balances followed closely the water balances, as can be seen by comparing Figures 49 and 50 with Table 26, and thus indicates that very little cesium reacted with the paint. Unaccounted for iodine, however, exceeded the unaccounted for water at all times, thus suggesting that a significant fraction of the iodine was reacted with the paint.

TABLE 26. Typical Water Balance--Run A7

Time, min	Volume in Sumps, ℓ			Cumulative Steam Feed, ℓ	Cumulative Spray Added, ℓ	Total to Accounted for, ℓ	Unaccounted for, ℓ	Remarks
	DW	CV	Total					
0	125	700	825	0	0	825	0	Start Aerosol Release
30	140	750	890	60	0	885	(+) 5	Start 1st Spray
40	650	1300	1950	80	1900	2805	755	End 1st Spray
80	550	2000	2550	160	1900	2885	335	Start 2nd Spray
110	1900	4700	6600	220	7550	8595	1995	End 2nd Spray
150	1950	6100	8050	300	7550	8675	625	
200	1950	6500	8450	400	7550	8775	325	
1323	2500	8900	11,400	2825	7550	11,200	(+) 200	Start Recirculation
1383	4500	4200	8700	2950	7550	11,360	2625	End Recirculation
1443	4500	5850	10,350	3070	7550	11,445	1095	Start 4th Spray
1493	6700	11,600	18,300	3185	16,750	20,760	3010	End 4th Spray
1600	6800	13,570	20,370	3400	16,750	20,875	605	

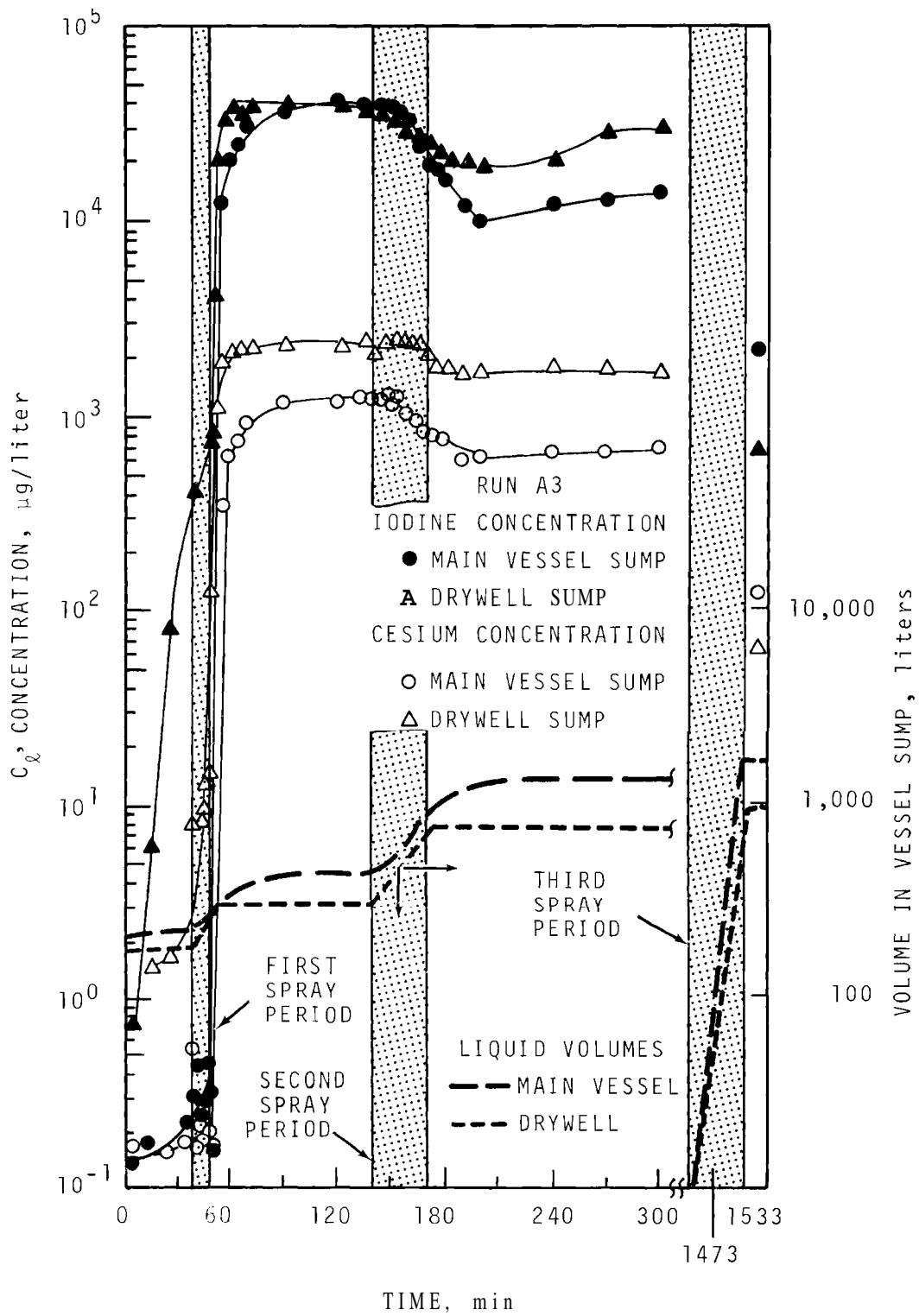


FIGURE 42. Liquid Volumes and Concentrations in Vessel Sumps, Run A3

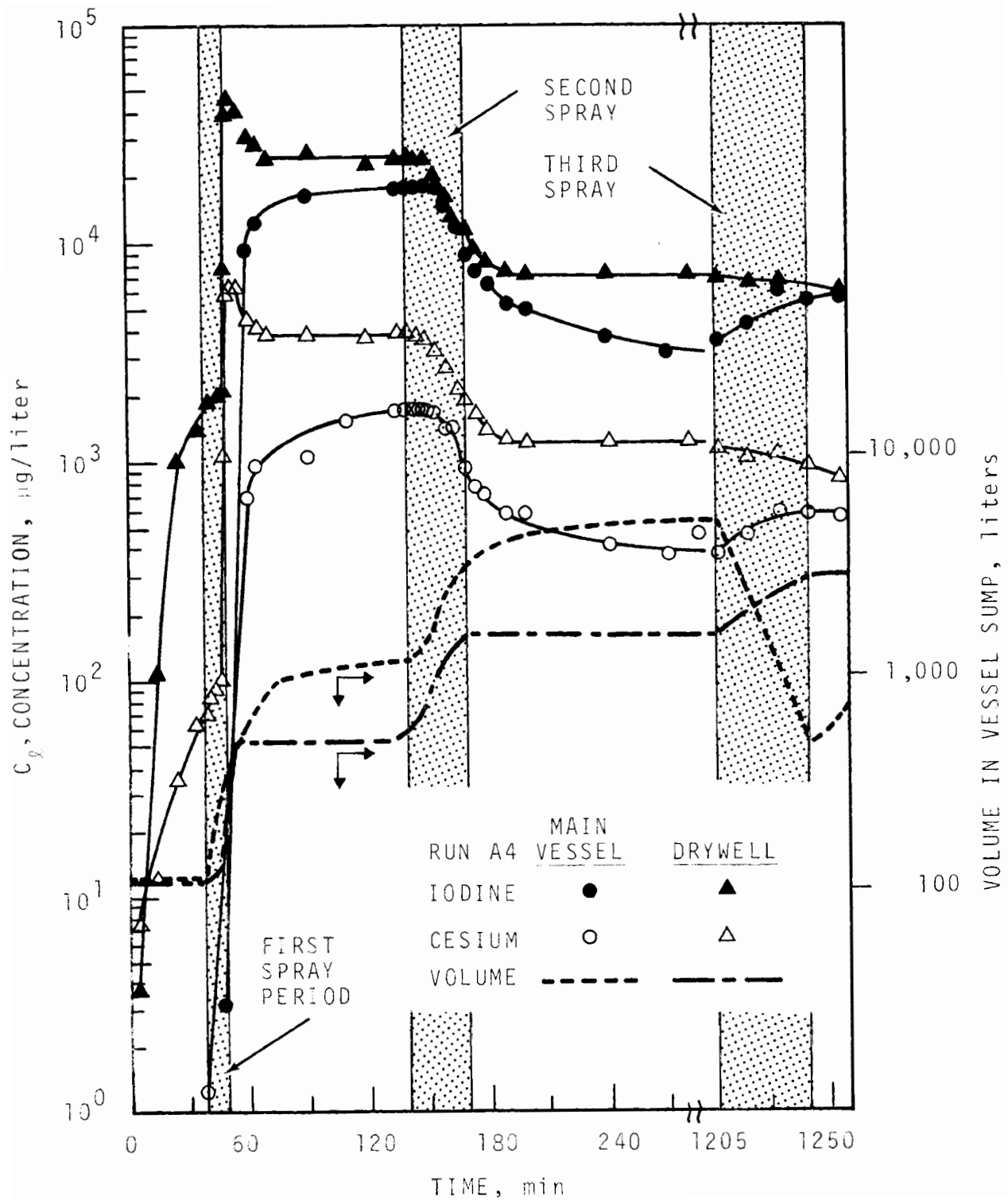


FIGURE 43. Liquid Volumes and Concentrations in Vessel Sumps, Run A4

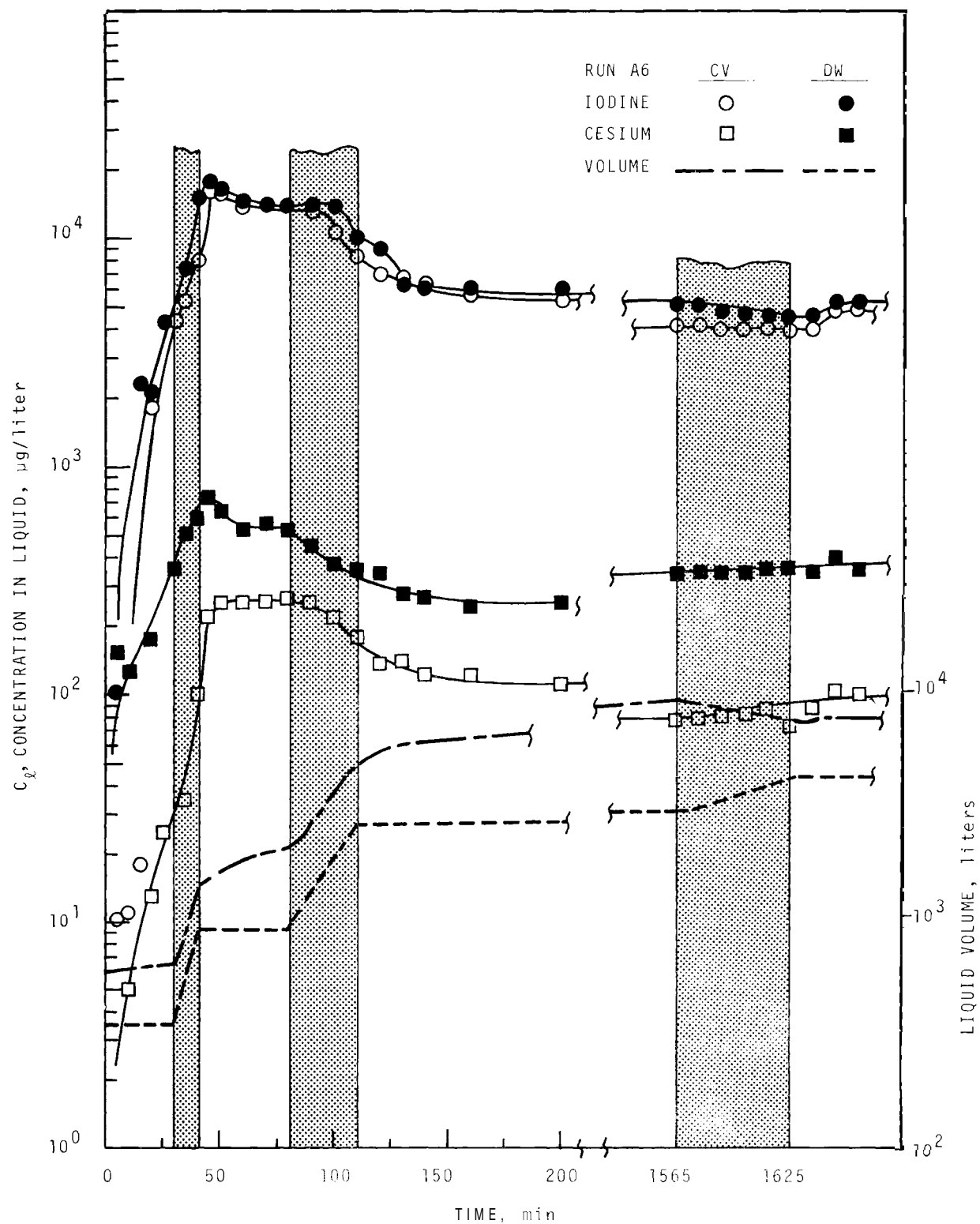


FIGURE 44. Liquid Volumes and Concentrations in Vessel Sumps, Run A6

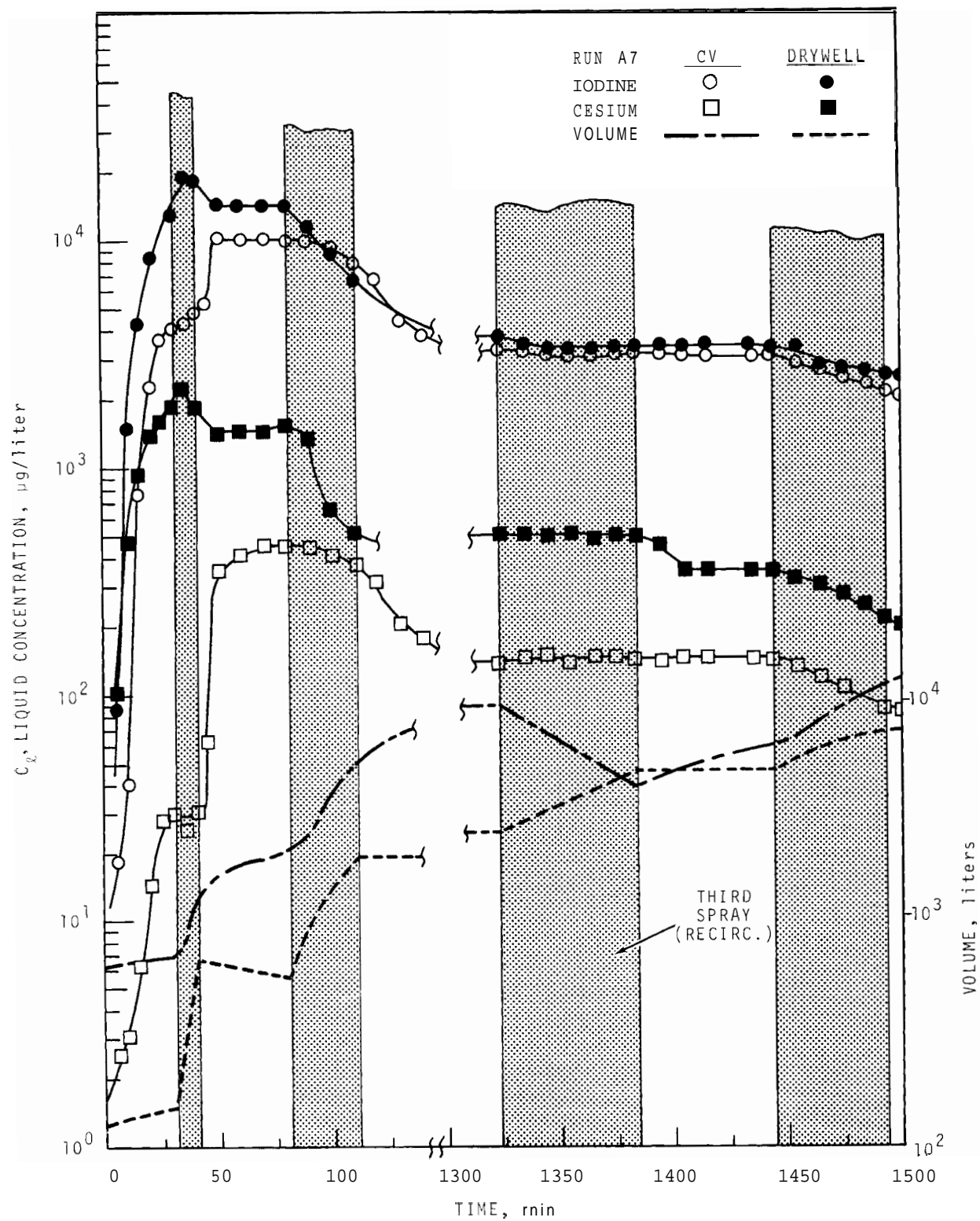


FIGURE 45. Liquid Volumes and Concentrations in Vessel Sumps, Run A7

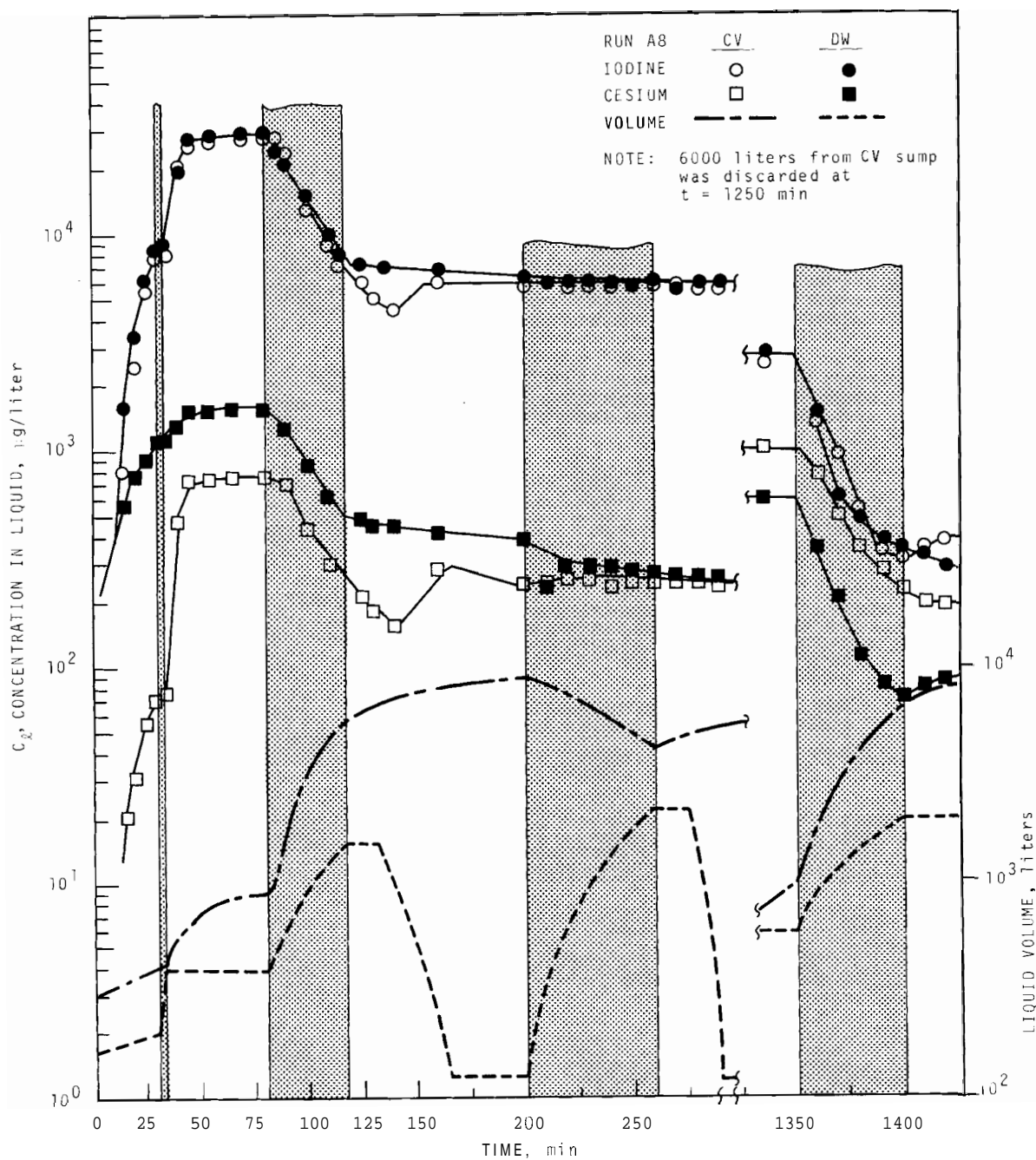


FIGURE 46. Liquid Volumes and Concentrations in Vessel Sumps Versus Time--Run A8

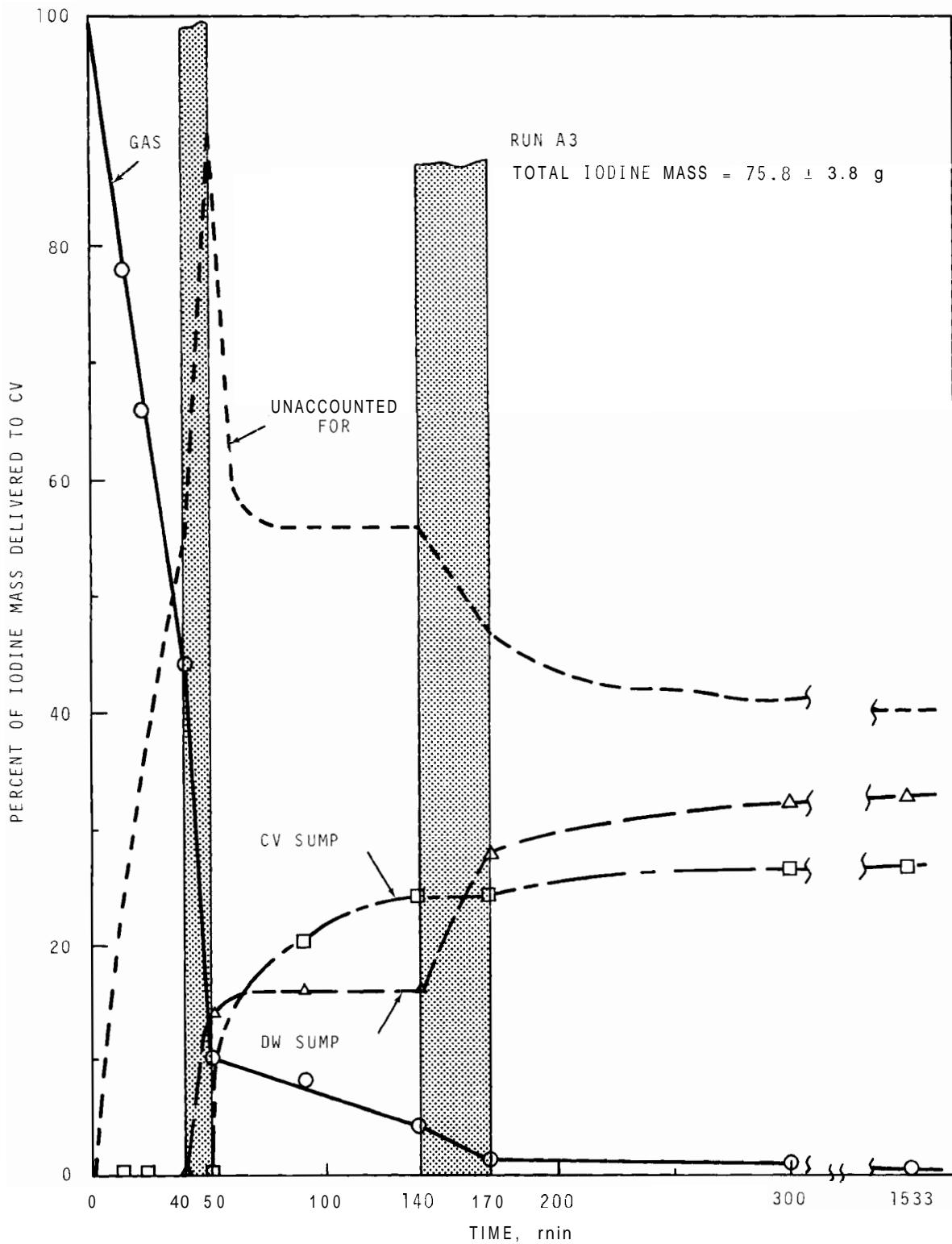


FIGURE 47. Iodine Distribution Versus Time--Run A3

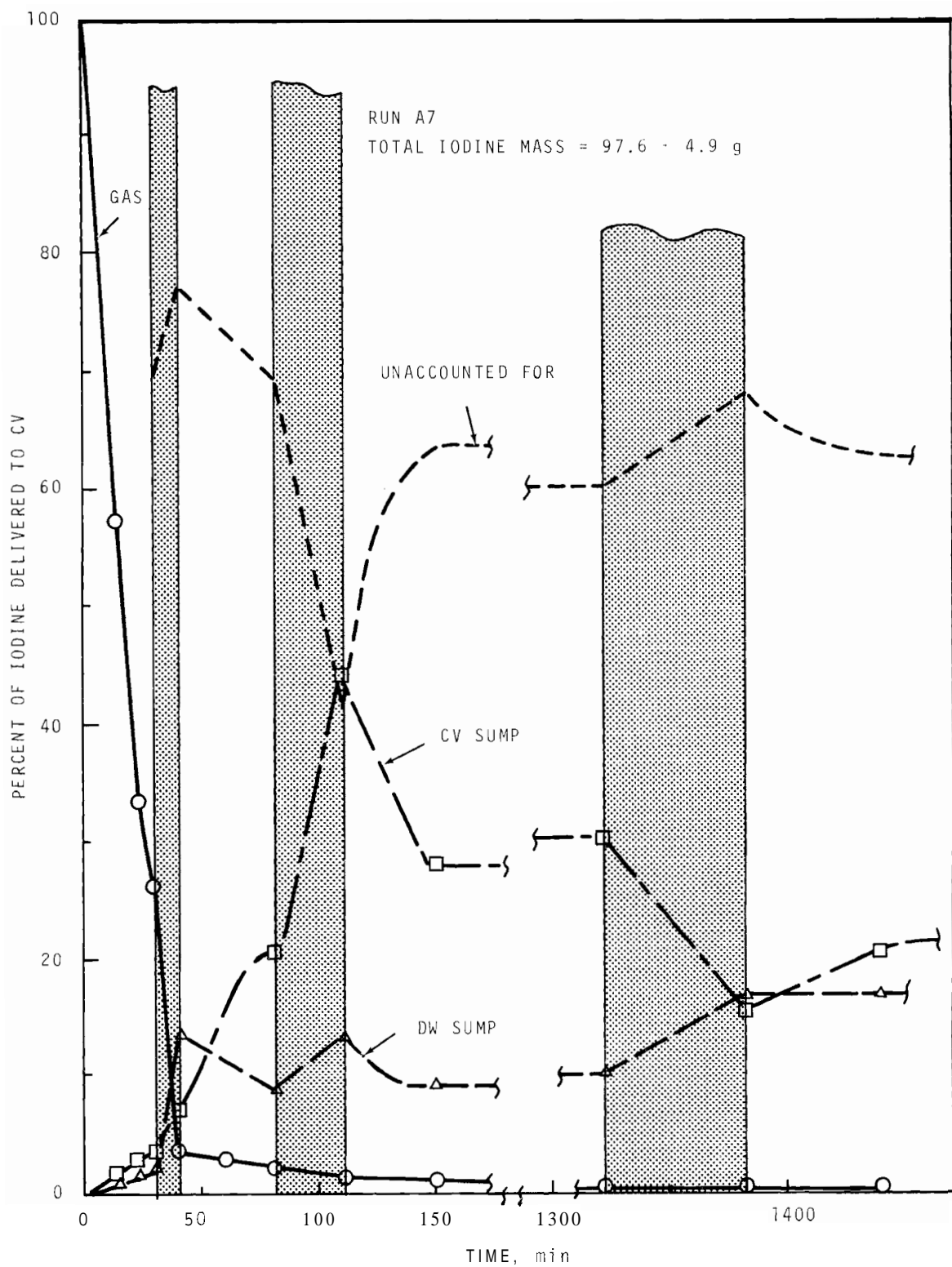


FIGURE 48. Iodine Distribution Versus Time--Run A7

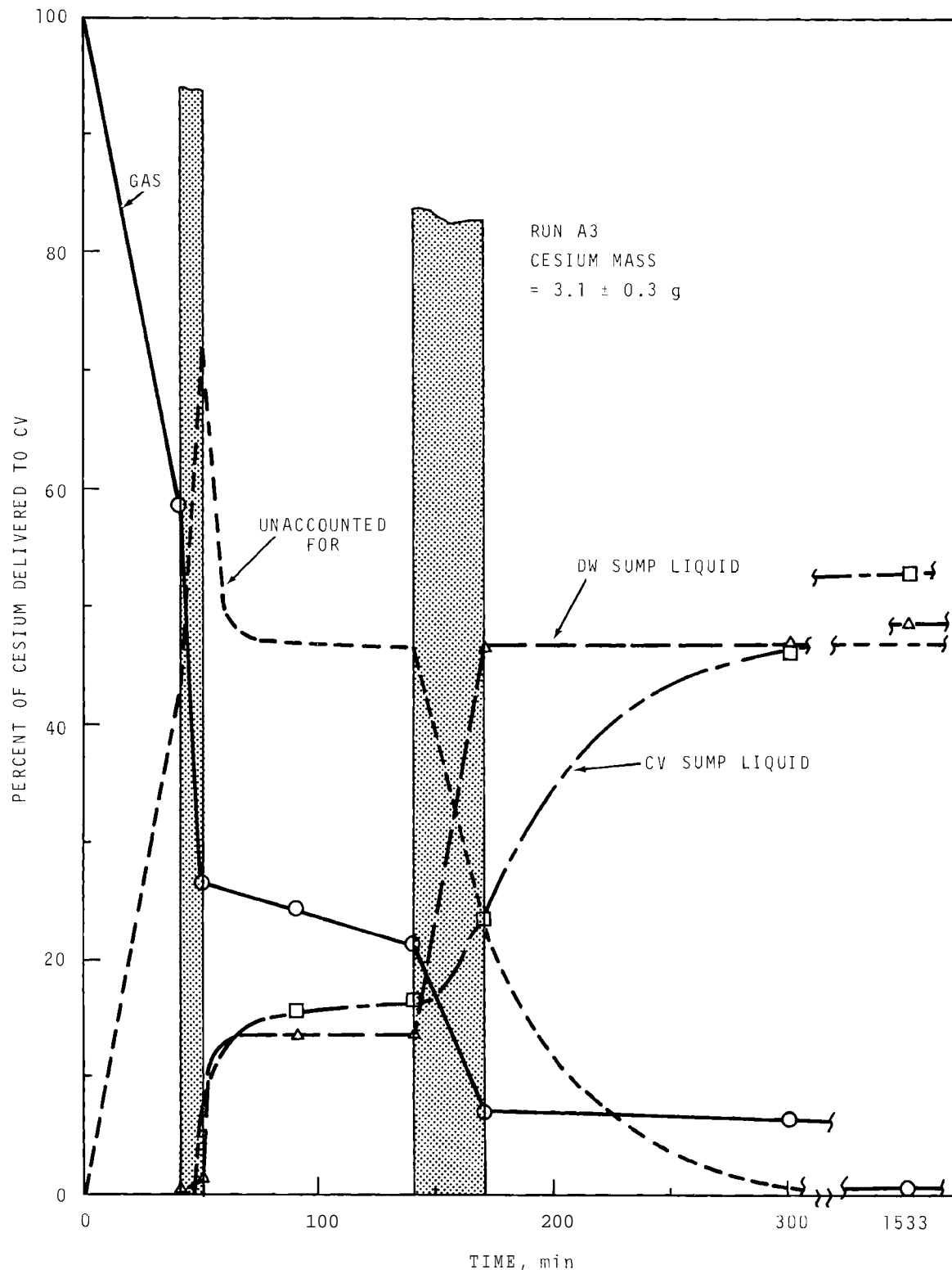


FIGURE 49. Cesium Distribution Versus Time--Run A3

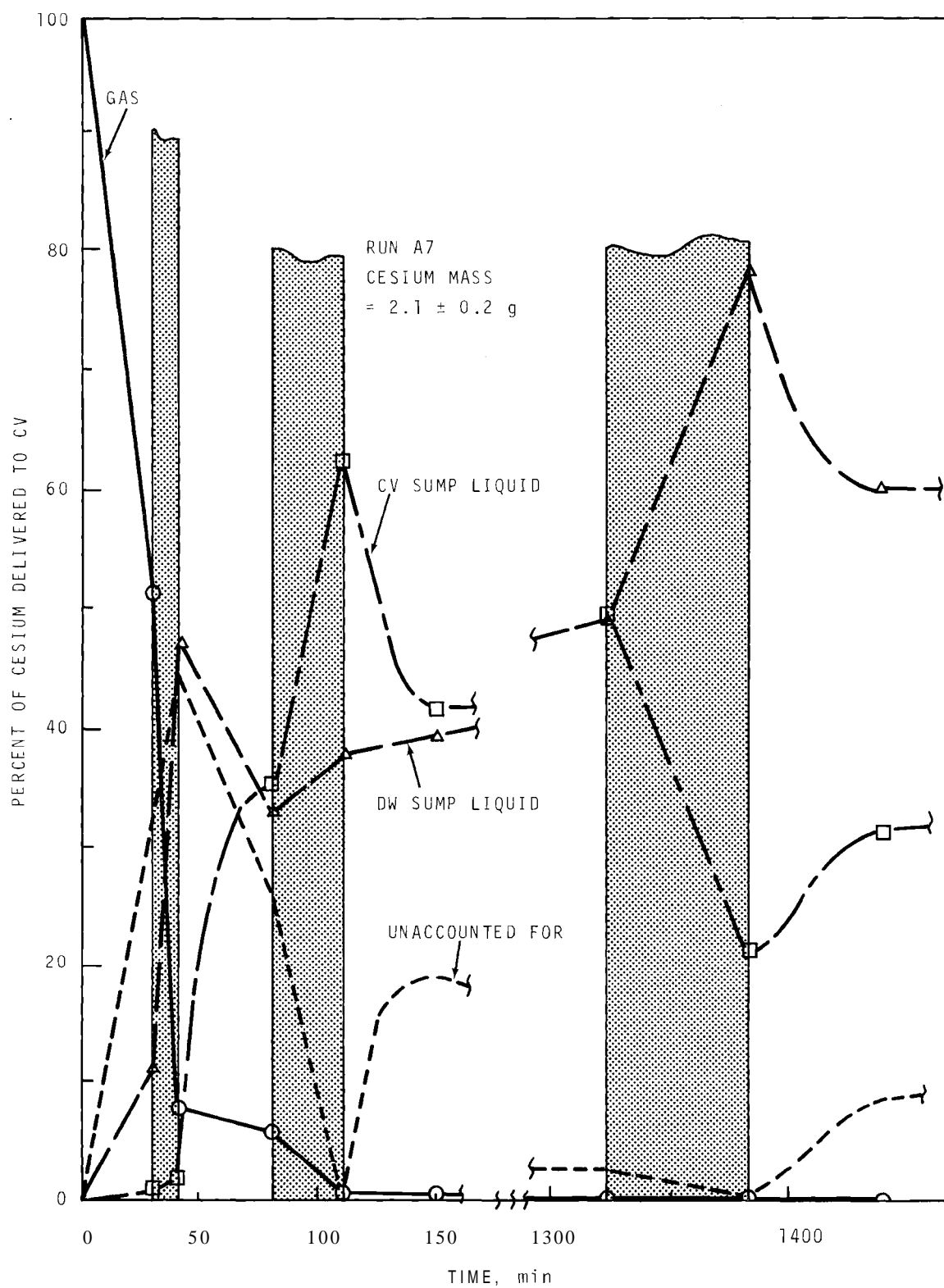


FIGURE 50. Cesium Distribution Versus Time--Run A7

These conclusions are substantiated by the overall mass balances shown in Tables 6 and 7 and by deposition coupon data, tabulated in a later section.

Concentration in Spray Drops

An attempt was made to measure the concentration of iodine and cesium in the spray drops at several elevations and radii. Funnels intercepted the drops in flight and the collected liquid was drained to collection pots outside the containment vessel. The pots were emptied manually every one or two minutes during early spray periods. One disadvantage of this method was the lag time, introduced between the time of interception by the funnel and the time the liquid was drawn off from the pot, was estimated to be 2.6 ± 0.4 min for all funnel locations. In addition, contamination from previous, higher concentration liquid was inevitable.

Figures 51 through 54 show the concentration in the spray liquid as a function of time. Sampling problems were encountered in Run A6 and data for this experiment are not shown. The curves should be adjusted to earlier times by the previously referenced 2.6-min lag time.

These data are difficult to interpret, not only because of sampling inadequacies, but because the relative fractions of the various iodine forms and particle size were changing rapidly with time. However, they do show that iodine and cesium were collected by the spray drops in about the right amount compared to that lost by the gas phase. For example, in Run A4, integration of the iodine mass in the spray drops during the first period gives 29 g picked up by the spray, compared with 24 g lost by the gas phase. This result is considered an adequate agreement considering the uncertainty in the spray liquid measurement.

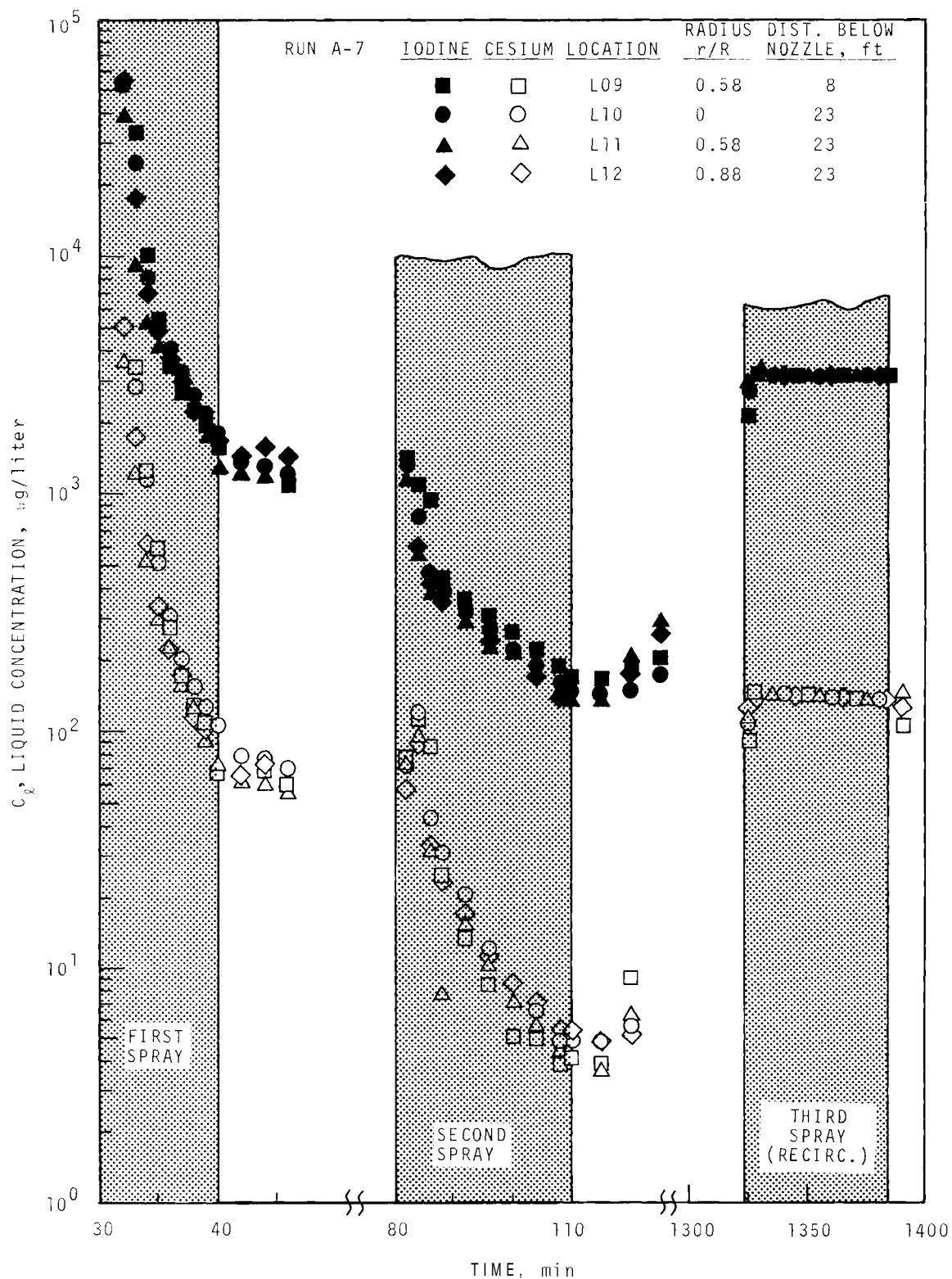


FIGURE 53. Iodine and Cesium Concentration in Spray Drops--Run A7

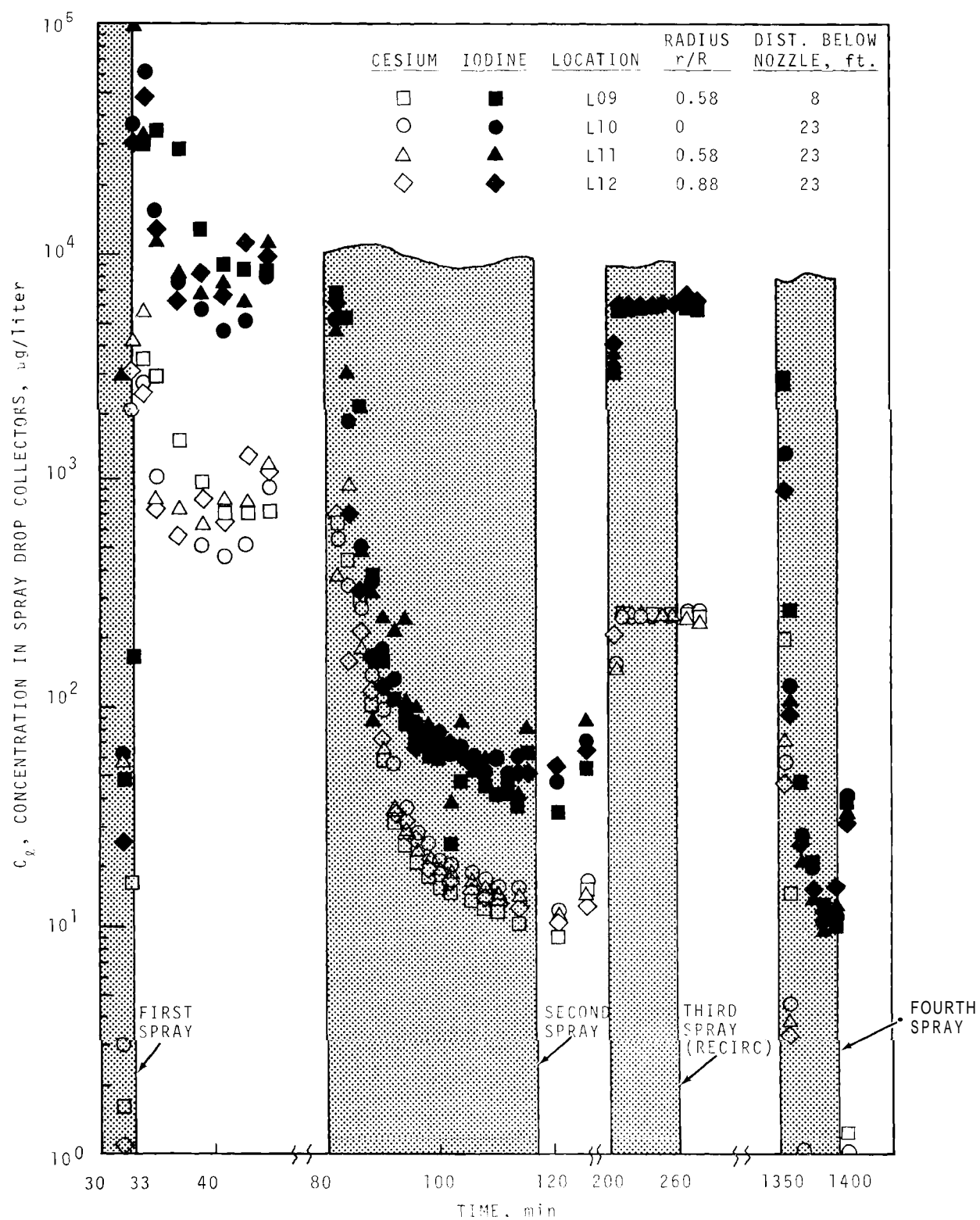


FIGURE 54. Iodine and Cesium Concentration in Spray Drops--Run A8

The data obtained from analyses of the liquid collected by the funnels are not sufficiently definitive to make a conclusion concerning the concentration in drops as a function of fall height. Improvements in sampling techniques are available for future tests.

Concentration in the Wall Film

A trough running completely around the outer vessel wall collected the spray intercepting the vertical walls. The flow rate of solution from this trough was metered, sampled periodically, and returned to the main containment vessel sump. Table 10 lists the flow rates for each experiment. Figures 55 through 58 show the concentrations of iodine and cesium in the liquid as a function of time. Integration of the product of the concentration and flow rate gives the mass of iodine and cesium leaving the wall film. During the first period, the mass of iodine and cesium leaving the wall film was about the same fraction of total removed by sprays as the volume fraction intercepted by the walls. This finding suggests that most of the iodine and cesium was collected by spray drops in the gas before impinging on the walls.

During the second spray period, cesium behavior was similar to that in the first period, but iodine mass in the wall film was nearly equal to the iodine captured by drops and that falling to the deck or drywell. This behavior could be explained by iodine desorbing from the paint, or to the fact that organic forms of iodine prevailed during the second period, and removal at the wall could, therefore, be relatively more important than for elemental iodine.

Table 27 gives a comparison of the total measured gain by liquid streams with that lost from the gas phase for Run A4. The amount picked up by liquids exceeded that lost by the gas in every case, but the agreement is within experimental error and substantiates that the iodine and cesium entered the spray liquid at the rates indicated by Maypack analyses of the gas phase.

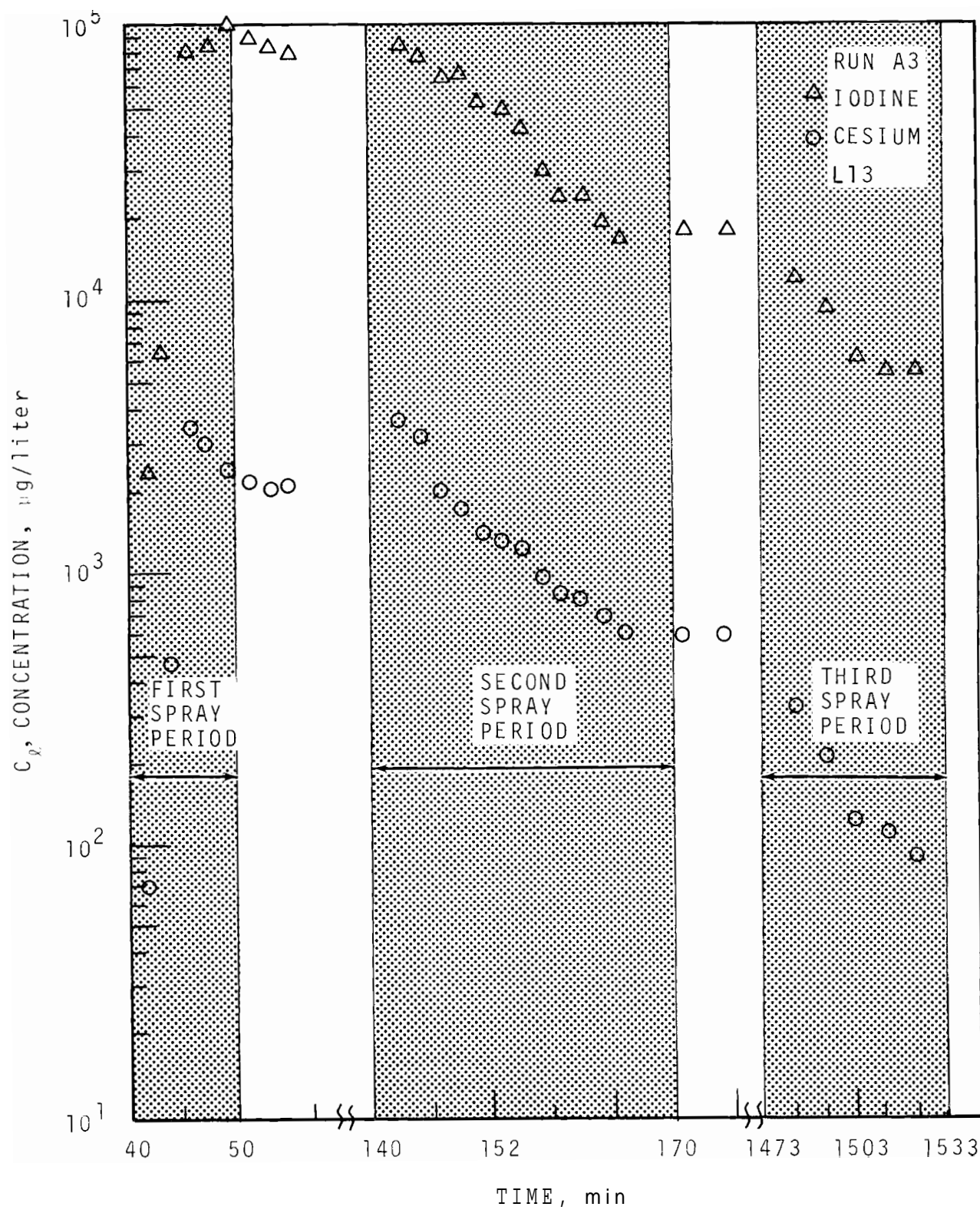


FIGURE 55. Iodine and Cesium Concentration in Wall Film, Run A3

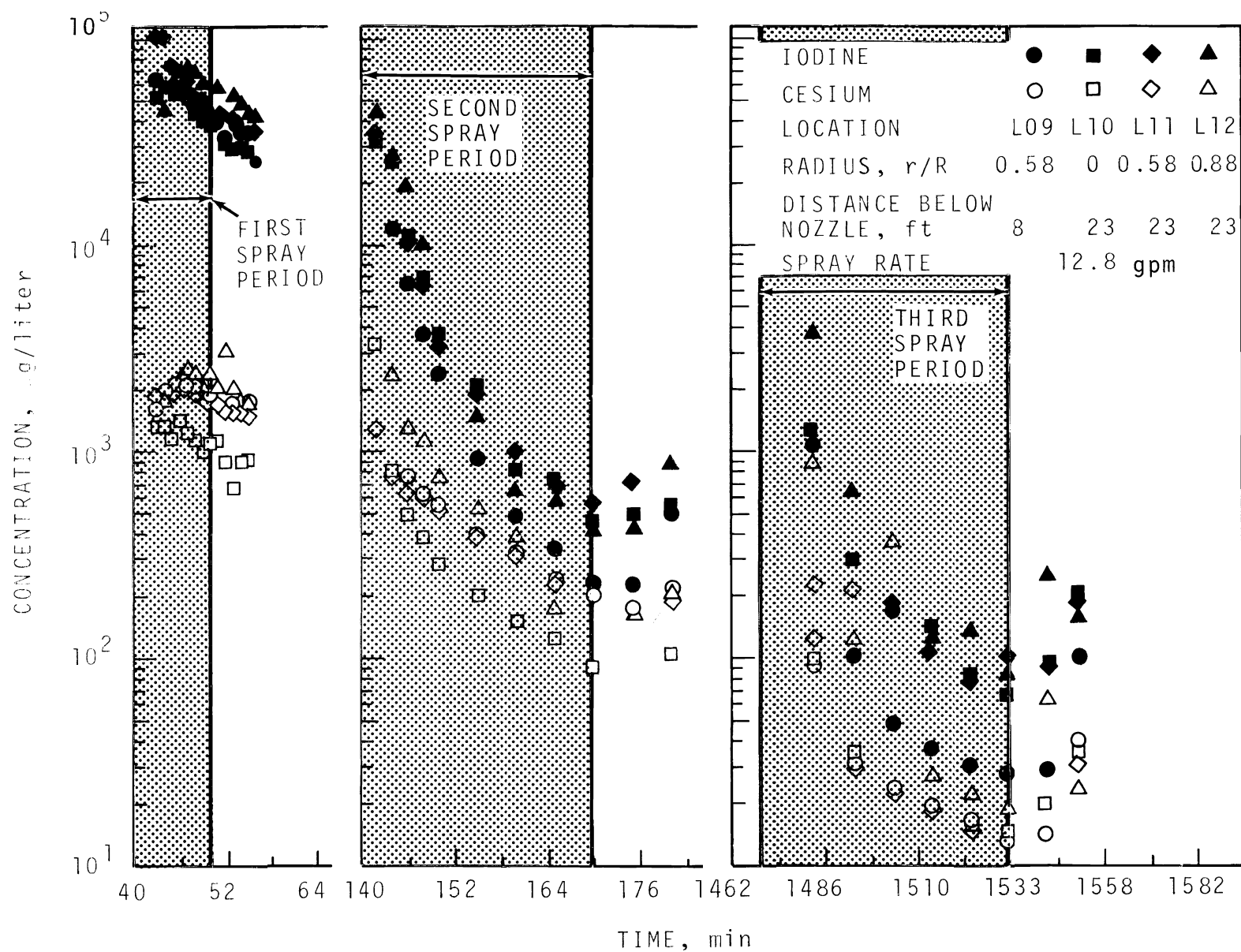


FIGURE 51. Iodine and Cesium Concentrations in Spray Drops--Run A3

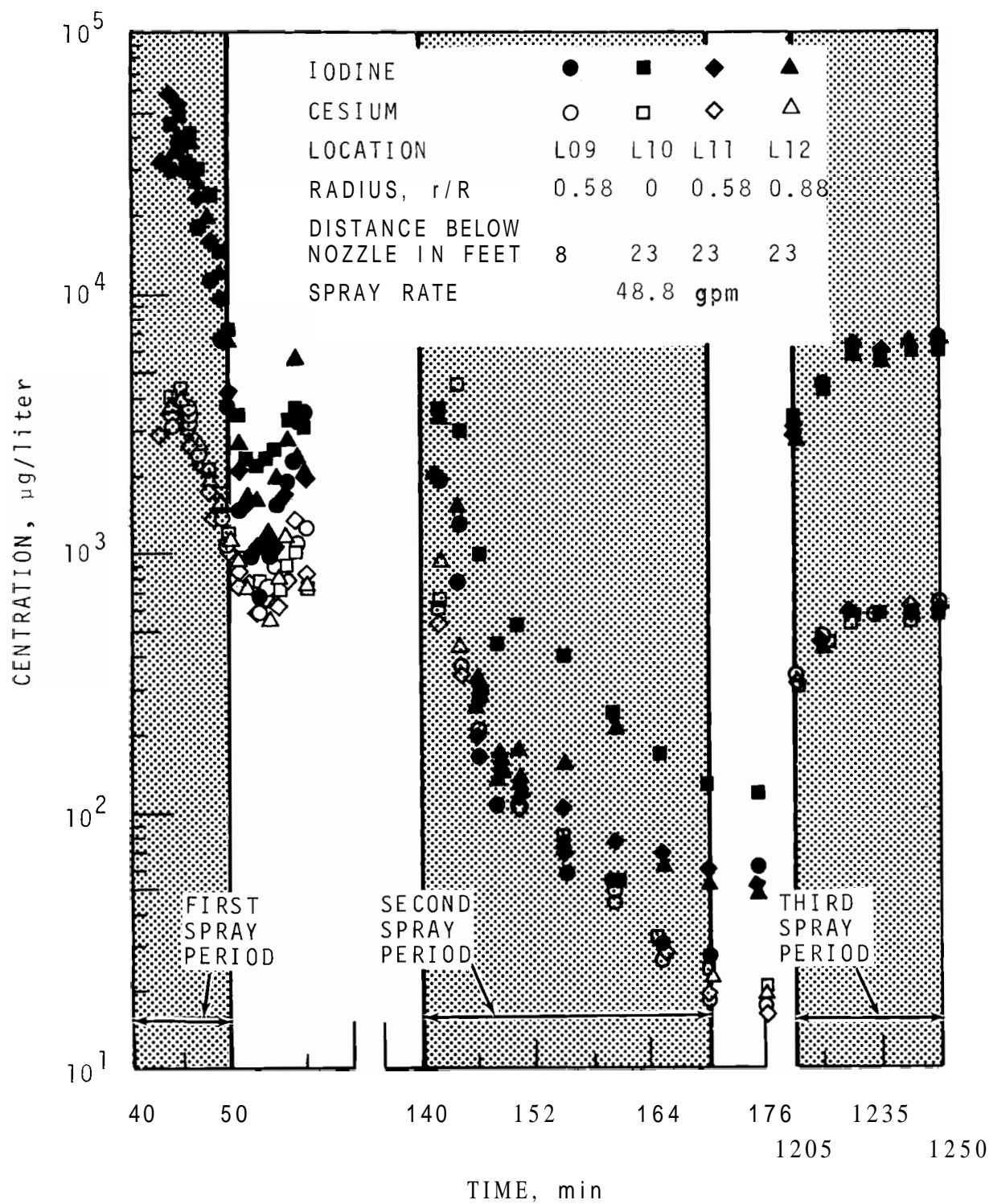


FIGURE 52. Iodine and Cesium Concentration in Spray Drops--Run A4

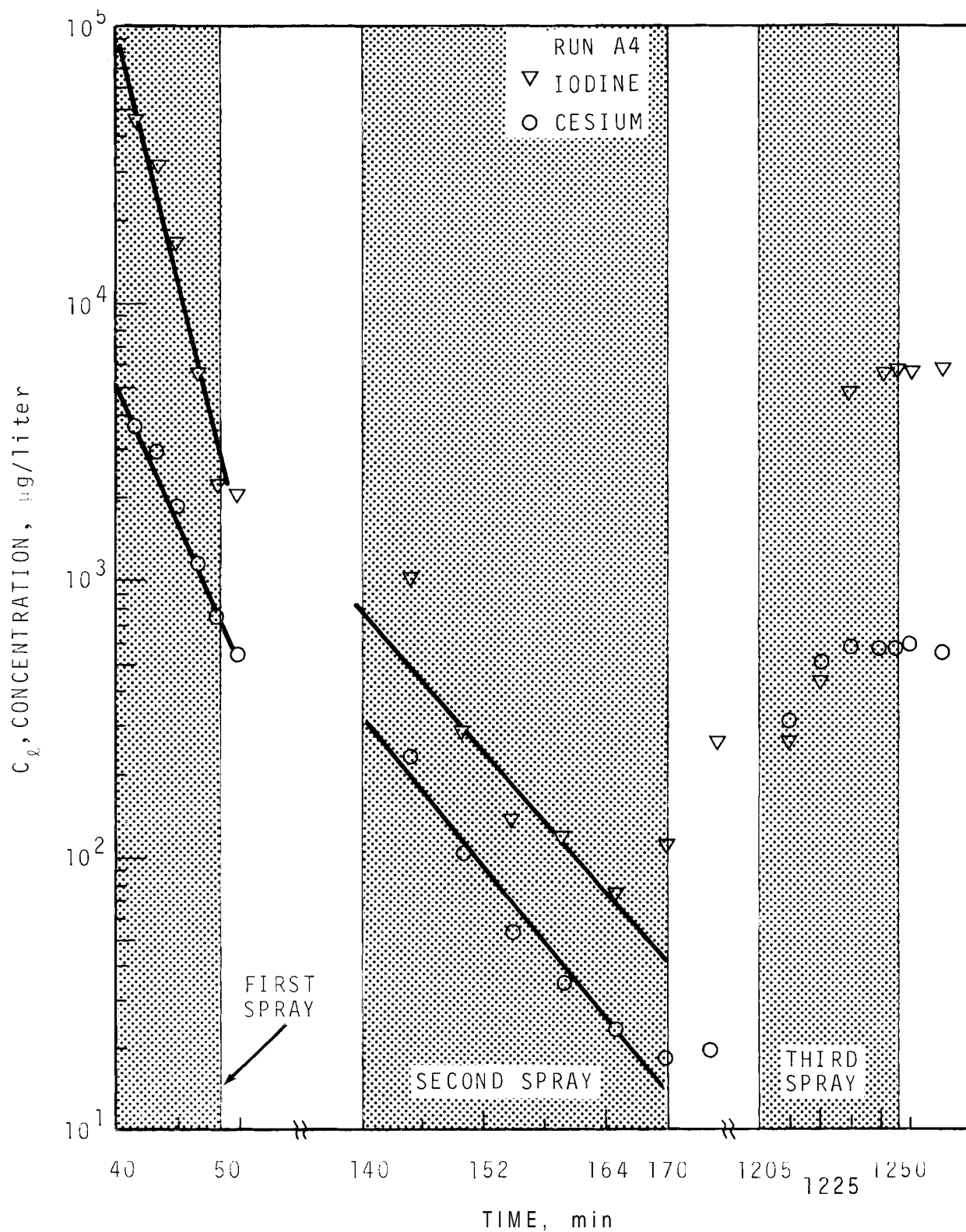


FIGURE 56. Iodine and Cesium Concentration in Wall Film, Run A4

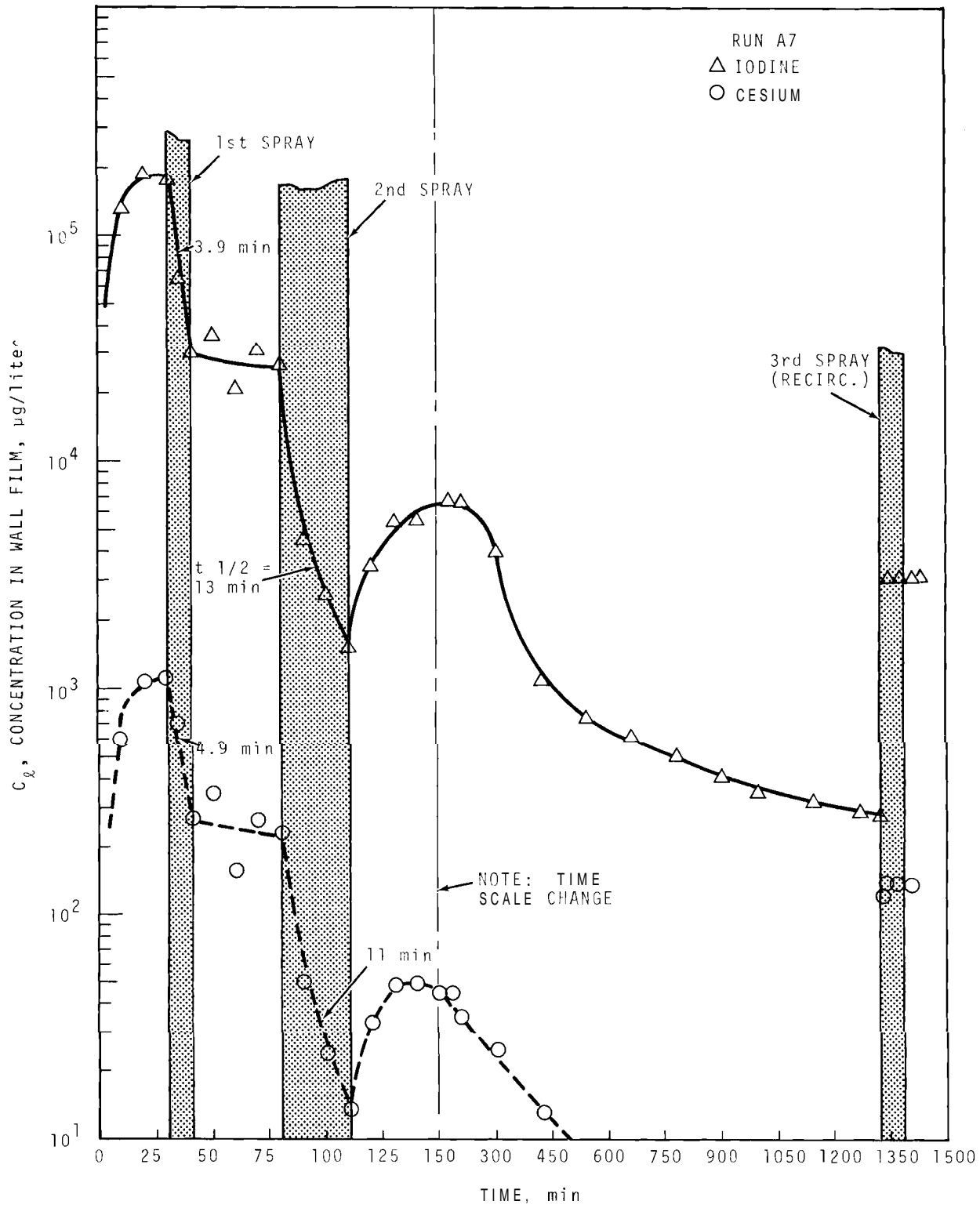


FIGURE 57. Iodine and Cesium Concentration in Wall Film, Run A7

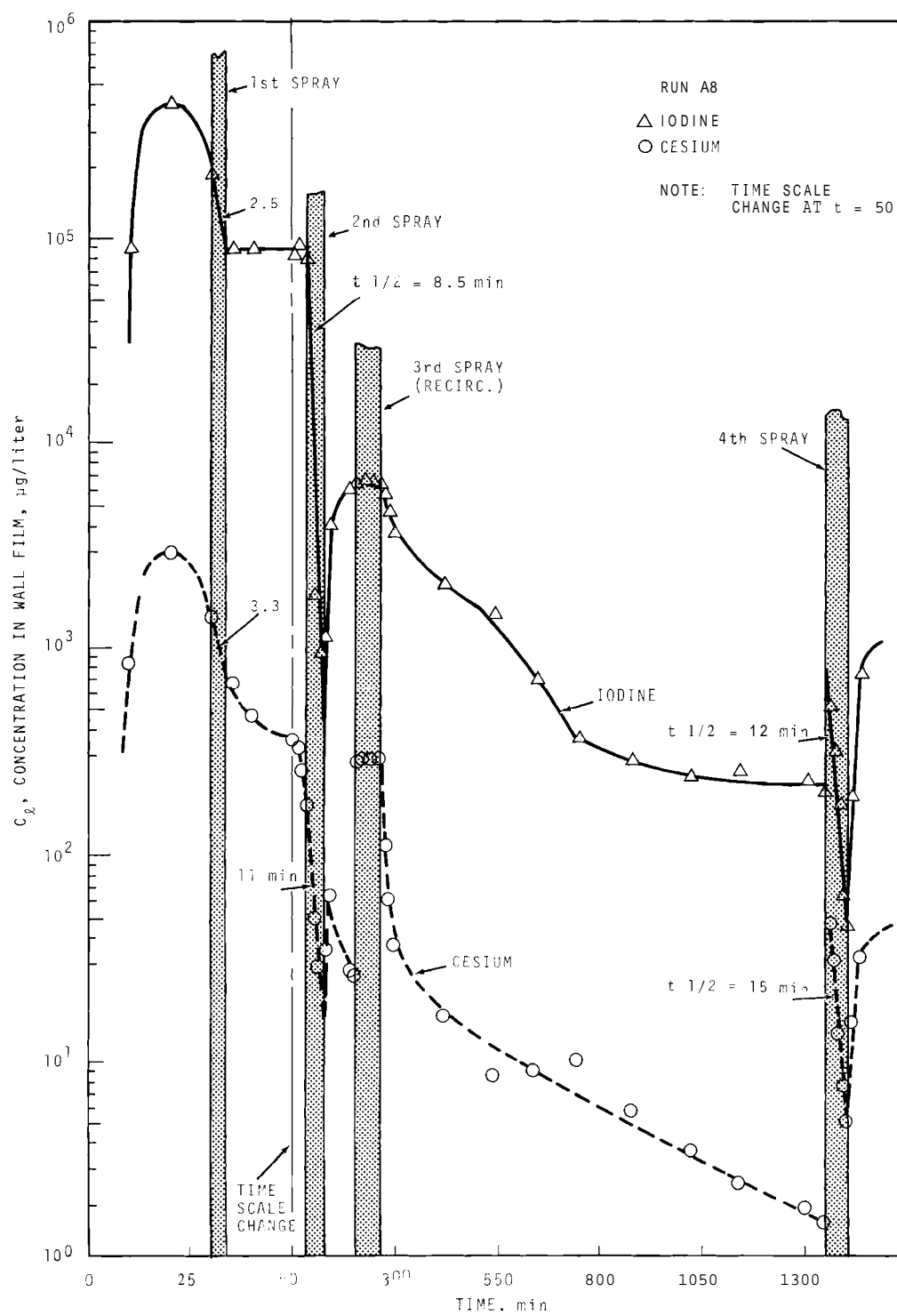


FIGURE 58. Wall Trough Concentration Versus Time--Run A8

TABLE 27. Comparison of Iodine and Cesium Mass Gained by Liquids with Loss by Gas--Run A4

	<u>1st Spray</u>		<u>2nd Spray</u>	
	<u>Iodine</u>	<u>Cesium</u>	<u>Iodine</u>	<u>Cesium</u>
Gain by spray drops, g	29	3.0	0.21	0.70
Gain by wall film, g	<u>3.8</u>	<u>0.39</u>	<u>0.15</u>	<u>0.051</u>
Total gain by liquids, g	32.8	3.4	0.36	0.75
Loss by gas, g	24	2.7	0.34	0.35
Ratio, $\frac{\text{gain by liquids}}{\text{loss by gas}}$	1.37	1.25	1.06	2.14
Ratio, $\frac{\text{spray drops}}{\text{wall film}}$	7.6	7.7	1.4	13.7

Final Equilibrium

Not much change in the concentration of any of the gas-borne materials occurred during the third recirculation period in any of the experiments. This lack of change may indicate that an equilibrium between gas and liquid was reached prior to recirculation. In a few cases, the slight concentration increase during recirculation was considered compatible with an equilibrium condition. Re-exposure of the more concentrated liquid in the lower sump to the dilute gas atmosphere could increase the gas concentration by desorption or formation of small liquid particles.

Table 28 lists the total concentration reduction factors resulting from the combined processes of spraying and natural effects from time zero to the end of the recirculation period. Because the amount of liquid and spray plus steam condensate probably affects the overall decontamination, the ratio of gas to liquid volume at the end of the recirculation period is also

TABLE 28. Equilibrium After Recirculation

Material	Overall Decontamination Factor ^(a)				
	A3 ^(b)	A4	A6	A7	A8
Elemental Iodine	7×10^{-5}	5×10^{-4}	5×10^{-4}	8×10^{-4}	3×10^{-3}
Particulate Iodine	$< 2 \times 10^{-3}$	$< 10^{-4}$	$< 10^{-4}$	$< 5 \times 10^{-4}$	$< 6 \times 10^{-4}$
Charcoal Paper Associated Iodine	2×10^{-1}	6×10^{-1}	7×10^{-2}	1×10^{-1}	3×10^{-2}
Methyl Iodide	6×10^{-1}	8×10^{-1}	4×10^{-1}	3×10^{-1}	4×10^{-1}
Total Iodine	9×10^{-2}	6×10^{-2}	5×10^{-3}	6×10^{-3}	5×10^{-3}
Cesium	4×10^{-3}	1×10^{-3}	4×10^{-4}	1×10^{-3}	9×10^{-3}
Uranium	2×10^{-2}	$< 2 \times 10^{-3}$	2×10^{-3}	$< 2 \times 10^{-2}$	2×10^{-2}
Final V/L ^(c)	77	100	60	70	80

a. Gas phase concentration at end of recirculation spray recirculation divided by concentration at time zero.

b. No recirculation in Run A3.

c. Total gas volume divided by total liquid volume at end of recirculation period.

shown. Data for Run A3 are included, but the reader should recall that a fresh water spray instead of recirculation was used in the test.

Table 28 shows that elemental iodine and particulate-associated iodine concentrations were reduced by a factor of about 1000, material on the charcoal paper by a factor of about 10, methyl iodide by a factor of about 2, cesium by about 1000, and uranium by about 500. Total iodine concentration was reduced by a factor of 15 in the air tests, but by about 200 in the steam-air atmosphere tests. The higher reduction in steam atmospheres was caused by the greater removal of methyl iodide at the higher temperatures.

PARTICLE SIZE MEASUREMENT

The size distribution of particles in the containment atmosphere was measured in all the experiments except Run A3. Measurements for Run A4 were obtained by pulling a sample of the containment atmosphere (room temperature air) through a short tube and a Cassella* type impactor. Measurements in the other experiments involving pressurized steam-air atmospheres were made by inserting a Scientific Advances** type inertial impactor directly into the vessel atmosphere. The impactor was preheated to ~300 °F before insertion to prevent steam condensation in the instrument. Stage cut-off limits for unit density particles are 0.25, 0.5, 1.0, 2.0, 4.0, and 8 and greater microns for the Scientific Advances impactor.

Size data for the four experiments are given in Table 29. In general, the aerodynamic mass median diameter for both cesium and uranium was reduced by the action of the sprays. The absolute values of the data presented in Table 28 are probably biased toward the low side because of the sampling

* C. F. Cassella & Co., Ltd., London, England.

** Scientific Advances, Inc., Columbus, Ohio.

method used. The particles are believed to be associated with condensed water in the form of fog droplets (see section on visual observations). The equilibrium size of liquid fog drops is very dependent on the relative humidity of the air surrounding the drops. Use of a preheated sampler, together with pressure drop across the orifices of the impactor, probably caused water to evaporate from the drops during sampling, with smaller sizes being indicated than actually existed in the containment environment. Improvements in particle size sampling techniques are being developed.

TABLE 29. Particle Size Analyses - CSE Spray Tests

	Aerodynamic Particle Diameter, ^(a) MMD, μ							
	Run A4 ^(b)		Run A6 ^(c)		Run A7 ^(c)		Run A8 ^(c)	
	Cs	U	Cs	U	Cs	U	Cs	U
Before 1st Spray	0.9	1.6	0.5	1.0	2.0	1.8	0.5	0.8
After 1st Spray	0.5	0.7	0.4	0.9	0.3	0.6	0.6	0.9

- a. Diameter relative to settling velocity of a unit density spherical particle.*
- b. Cassella Impactor; sampled outside the containment vessel.*
- c. Scientific Advances Inertial Impactor; sampled within containment vessel.*

DEPOSITION COUPON DATA

Coupons of various types of materials were suspended at different locations throughout the gas space to measure deposition on noncondensing surfaces. Some were also pressed against the outer wall to measure deposition concurrent with heat transfer. The latter coupons extended about 1/16 in. out from the vessel wall, so it is doubtful that condensate from higher elevations ran over them. But since they were attached to the colder wall, condensate did form on them. The coupons were

2.5-in. diam washers, 1/16-in. thick, and with a 17/32-in. hole in the center. All coupons were installed before the test and removed after the vessel had been purged. All were oriented vertically and exposed to the spray liquids.

Table 30 lists the average iodine deposition remaining on five types of materials exposed to noncondensing conditions. The standard deviations from the mean are shown also. Similar data for cesium are given in Table 31. The relative affinity of each of the five materials for iodine and cesium can be inferred by examining the depositions for a single experiment. In air (Runs A3 and A4), the retention of both iodine and cesium decreased in the order of silver, Phenoline 302, Amercoat 66, carbon steel, and SS-304. In steam-air atmospheres, the order for iodine was carbon steel, Phenoline 302, Amercoat 66, silver, and SS-304. In steam-air, cesium followed the order of Phenoline 302, Amercoat 66, carbon steel, silver, and SS-304.

The variation for a given material from test to test reflects the differences in test conditions (atmosphere, temperature, initial gas phase concentration, spray additives). For example, the silver coupons in Runs A7 and A8 retained very little iodine compared to the other tests. The sodium thiosulfate sprays used in these two tests apparently removed most of the iodine deposited earlier in the run.

The deposition on small coupons should not be expected to represent accurately the deposition on large surface areas. Other investigators^(41,42) have shown that orientation, heat transfer, and location affect deposition rates. Gas boundary layer thicknesses are dependent on length along the surface and angle of inclination of the surface to the gas stream.⁽⁴³⁾ However, the data obtained from coupons were extrapolated to the entire CSE vessel area for a check on material balance calculations. Since >99% of the interior surfaces in the CSE

were coated with Phenoline 302 paint, the data used for this material were prorated between noncondensing and heat transfer surface as shown in Table 32.

TABLE 30. Iodine Deposition on Various Noncondensing Surfaces

Surface Material ^(a)	Deposition at End of Experiment, $\mu\text{g}/\text{cm}^2$ and 1 σ (%)				
	Run A3	Run A4	Run A6	Run A7	Run A8
Silver ^(b)	109 $\pm 26\%$	66.2 $\pm 20\%$	8.58 $\pm 56\%$	0.085 554%	0.135 $\pm 63\%$
Carbon Steel ^(b)	5.38 $\pm 148\%$	0.284 $\pm 30\%$	19.8 17%	17.0 $\pm 35\%$	17.3 +48%
Stainless Steel 304 ^(b) (ASTM A240-63)	0.052 $\pm 110\%$	0.041 $\pm 170\%$	0.52 275%	0.088 35%	0.050 $\pm 66\%$
Phenoline 302 ^(c)	8.14 $\pm 45\%$	2.55 +30%	15.3 $\pm 25\%$	22.3 $\pm 28\%$	13.4 $\pm 40\%$
Amercoat 66 ^(b,d)	1.05 $\pm 18\%$	0.49 $\pm 16\%$	0.25 $\pm 20\%$	16.9 $\pm 18\%$	9.88 $\pm 38\%$

a. 2 1/2 in. diam, 1/16 in. thick, 17/32 in. center hole.
Total surface = 64 cm².

b. Average of 11 locations in main room.

c. Coating manufactured by Carboline Co., St. Louis, Mo.
Average of 22 locations.

d. Coating manufactured by Amercoat Corp., South Gate, Calif.

TABLE 31. Cesium Deposition on Various Noncondensing Surfaces

Surface Material ^(a)	Deposition at End of Experiment, $\mu\text{g}/\text{cm}^2$ and 1σ (%)				
	Run A3	Run A4	Run A6	Run A7	Run A8
Silver ^(b)	0.0118 569%	0.0095 265%	0.0039 $\pm 57\%$	0.00134 235%	0.00062 262%
Carbon Steel ^(b)	0.0042 $\pm 41\%$	0.0020 $\pm 32\%$	0.0034 $\pm 96\%$	0.00637 280%	0.0049 234%
Stainless Steel 304 ^(b) (ASTM A240-63)	0.0016 $\pm 76\%$	0.0026 $\pm 57\%$	0.00003 $\pm 68\%$	0.00056 284%	0.00002 $\pm 61\%$
Phenoline 302 ^(c)	0.0025 $\pm 52\%$	0.0035 $\pm 36\%$	0.0042 $\pm 40\%$	0.0079 513%	0.0066 $\pm 55\%$
Amercoat 66 ^(b,d)	0.0039 233%	0.0054 $\pm 43\%$	0.063 $\pm 45\%$	0.0100 237%	0.0018 $\pm 45\%$

a. 2 1/2 in. diam, 1/16 in. thick, 17/32 in. center hole.
Total surface = 64 cm².

b. Average of 11 locations in main room.

c. Coating manufactured by Carboline Co., St. Louis, Mo.
Average of 22 locations.

d. Coating manufactured by Amercoat Corp., South Gate, Calif.

TABLE 32. Deposition on Vessel Surfaces Inferred from Coupon Data^(a)

Run	Fraction of Injected Mass on Vessel Surfaces							
	Injected Mass, g ^(b)	Heat Transfer Surface ^(c)		Nonheat Transfer Surface ^(d)		Total Vessel Surface		
	I	Cs	I	Cs	I	Cs	I	Cs
A3	75.75	3.078	0.266	0.00211	0.260	0.00197	0.526	0.00408
A4	70.91	6.378	0.0653	0.00145	0.0869	0.00135	0.152	0.00280
A6	98.34	2.589	0.162	0.00495	0.375	0.00388	0.537	0.00883
A7	97.57	2.125	0.320	0.00555	0.553	0.00851	0.873	0.0141
A8	95.61	4.351	0.263	0.00169	0.339	0.00268	0.602	0.00437

a. Phenoline 302 coupons.

b. From Tables 6 and 7.

c. 327 m² in CSE main room.

d. 242 m² in Cse main room.

The two methods of estimating the fractional mass deposited and retained on vessel surfaces are compared in Table 33. The agreement is surprisingly good and substantiates as reasonable the values obtained from material balances reported in the first part of this section.

TABLE 33. Comparison of Deposition by Coupon Data with Material Balance Calculations

Run	Fraction of Injected Mass on Vessel Surfaces			
	Iodine		Cesium	
	Coupon Data ^(a)	Material Balance ^(b)	Coupon Data ^(a)	Material Balance ^(c)
A3	0.53	0.31	0.0041	0.043
A4	0.15	0.26	0.0028	0.11
A6	0.54	0.44	0.0088	0.008
A7	0.87	0.58	0.0141	(-)0.21
A8	<u>0.60</u>	<u>0.42</u>	<u>0.0044</u>	<u>0.16</u>
Avg	0.54	0.40	0.0068	0.022

a. From Table 33.

b. From Table 6.

c. From Table 7.

COMPARISON OF THEORY WITH EXPERIMENTELEMENTAL IODINEInitial Spray Washout Rate

An important measure of the effectiveness of a spray for removing elemental iodine is the initial washout rate. This rate is important from a hazards analysis viewpoint because the greatest leakage hazard for iodine would exist initially. From a model verification viewpoint, the initial washout rate is most amenable to simple analysis because factors such as inter-room transport, reversible adsorption phenomena, back-pressure of dissolved iodine, and changes in thermodynamic conditions are relatively unimportant initially. For long spray periods, these factors may have a controlling influence on the gas phase concentration.

The washout of elemental iodine due to operation of sprays was calculated by subtracting from the measured washout rate, the washout rate observed when the spray was not operating. The purpose of this correction was to permit separation of the washout due to spray drops alone and that occurring at wall surfaces. This method of correction is not strictly correct because the wall film absorption would be influenced by the increased liquid flow rate over the wall surfaces during the spray period. Better methods for accounting for wall film absorption are currently being explored. In Table 34, the spray washout rates for elemental iodine are shown along with the removal rates observed before and after the spray period.

TABLE 34. Observed Washout of Elemental Iodine
During First Spray Period

Run	$t_{1/2}$, Gas Concentration Half-Life, min				λ_s Washout Rate Constant (min^{-1})
	Before 1st Spray	During 1st Spray	After 1st Spray	Due to Spray Alone	
A3	60 min	5.0 min	46 min	5.5 min	0.126
A4	65	1.4	Indeterminate	1.4	0.495
A6	12	1.9	260	2.1	0.330
A7	16.5	2.0	49	2.2	0.315
A8	17	0.64	200	0.64	1.08

The washout rate for the spray alone was compared to predictions based on Equation (16). This equation is based on the following simplifying assumptions: (1) puff release of iodine, (2) atmosphere is well mixed, (3) the backpressure of dissolved iodine at the gas-liquid interface is negligible, (4) inter-room transport is negligible, and (5) the thermodynamic and flow conditions are constant. These assumptions appear reasonable for the first spray period in the CSE experiments. The release of iodine to the containment vessel was completed some 30-40 min prior to spray initiation and, hence, there was no iodine injection source term. The concentration levels were relatively high so that desorption from surfaces would not constitute a major iodine source term. The first relatively short spray periods would prevent lowering of the concentration to a level where desorption, and inter-room transport could act as significant source terms.

The mixing within the containment vessel has been assessed during each CSE run by comparing concentrations measured at each of the sampling positions. These measurements indicate that, within a few minutes after aerosol injection, the atmosphere may be considered well mixed.

Backpressure of iodine from spray drops is minimized by use of a fresh spray solution. Absorption of iodine by a drop as it falls causes the liquid concentration to increase from zero at its formation point to a level of about 1500 times the gas concentration at the termination of its exposure as a drop. This concentration level is only a few percent of the equilibrium saturation concentration and, hence, backpressure of the dissolved iodine would be expected to be minor. However, the liquid phase iodine concentration admittedly is large compared to that which could be absorbed without chemical reaction, and the foregoing conclusion that iodine backpressure is minor is based on the assumption that the liquid phase chemical reactions are very fast compared to the drop fall times.

Temperature and pressure within the containment vessel decrease due to the use of fresh spray. For the temperatures and pressure changes encountered in the first spray periods, the change in absorption rate for a gas phase limited process is predicted to be small.

Theoretically, calculation of the drop exposure time for each drop size increment of the spray should allow for initial velocity. Example calculations using the drop size spectrum do not yield results greatly different than those using a mean of the distribution and assuming terminal velocity for the entire fall distance.

An estimate of the effect of distribution of drop sizes was made by calculating the spray washout incrementally and assuming terminal settling velocity for the whole fall height. The drop size distribution used in this calculation was that supplied by the manufacturer of the spray nozzles.* This distribution is reproduced in Figure 59.

* *Spraying Systems Co., Bellwood, Illinois.*

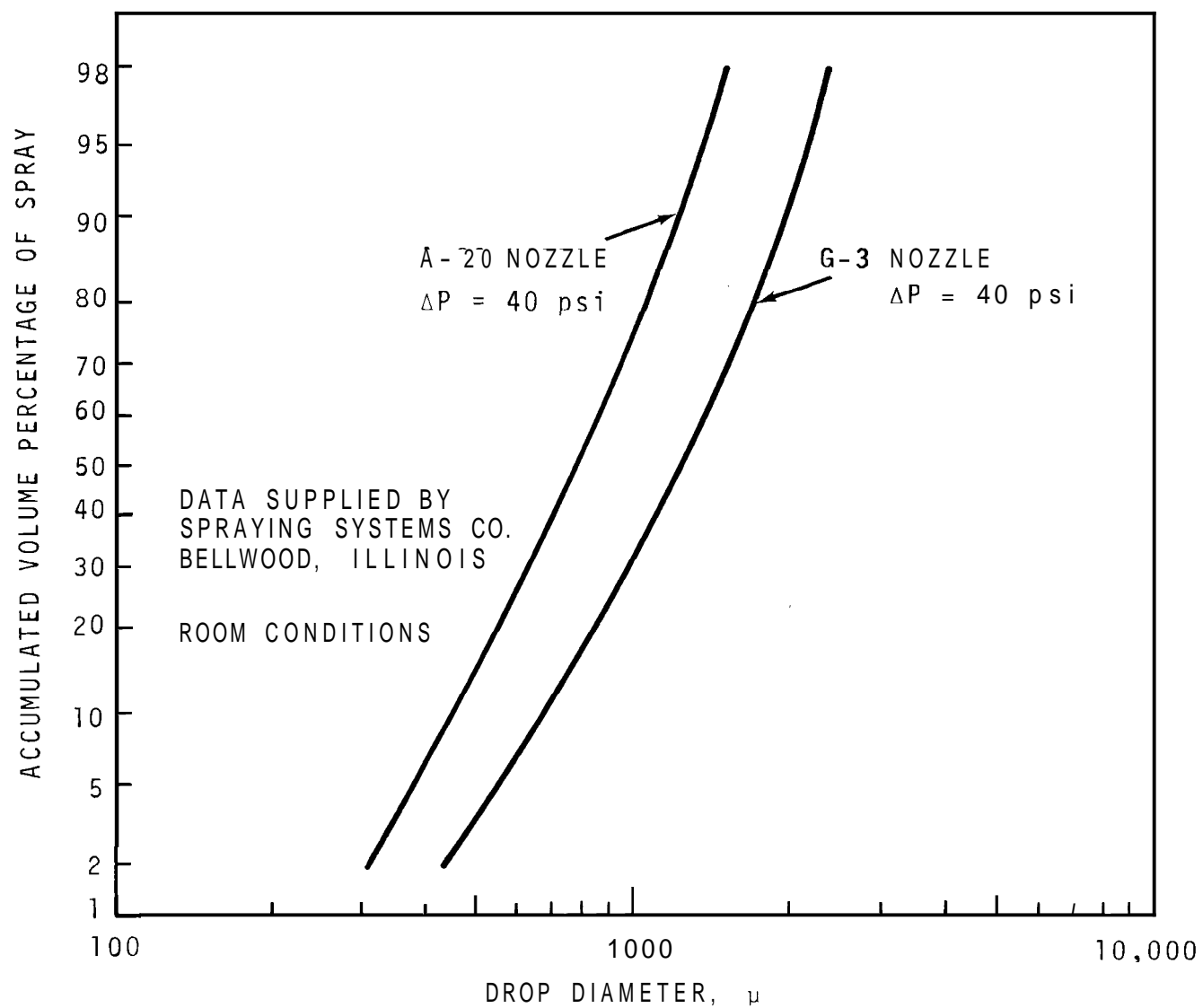


FIGURE 59. Drop Size Distribution for Sprays Used in CSE

The mean drop size found to represent the whole spray was very nearly equal to the surface mean diameter of 980 μ . The surface mean diameter was computed from the mass median diameter of 1210 μ by using the log-probability distribution as modified to account for a maximum drop size by Mugele and Evans.(44)

The influence of initial velocity on reducing the absorption compared to that for terminal velocity was estimated by calculating the velocity as a function of distance from the nozzle. The initial velocity at the nozzle was taken to equal to the flow rate divided by the orifice cross section area. It was assumed that all drops were directed downward. The results of this calculation are shown in Figure 60 where the net absorption is compared to an estimate based on terminal settling velocity. The decrease in absorption when initial velocity is accounted for is less than the decrease in exposure time because of increased mass transfer coefficients at the higher velocities. Figure 60 shows that the effect of initial velocity will not be of great importance for containment vessels with fall heights greater than 30 ft. A summary of predicted values for falling drops for five CSE spray tests is given in Table 35.

The last two columns of Table 35 represent the washout rate constants ($\lambda_s = \frac{0.693}{t_{1/2}}$) predicted first on the basis of the mass median diameter and terminal velocity, and then on the basis of the surface mean diameter to account for initial velocity. For the surface mean diameter, initial velocity was accounted for first by calculating the washout coefficient, λ_s , based upon an assumption of terminal velocity for the entire fall height. This λ_s , based on terminal velocity, was then multiplied by a factor to account for the effect of changing velocity on the exposure time and for the mass transfer coefficient. The integrated effect of initial velocity on drop absorption limited

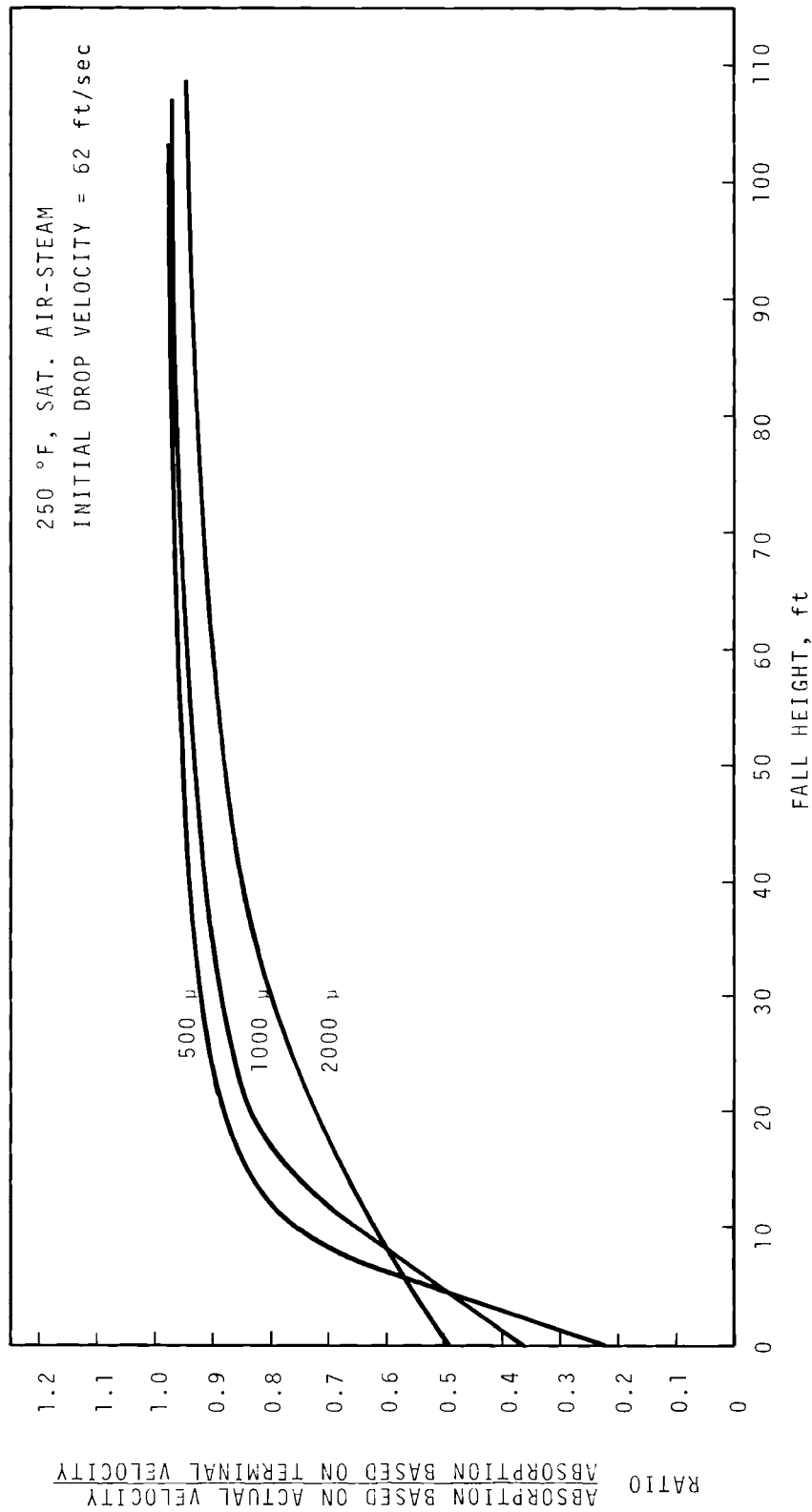


FIGURE 60. Effect of Initial Downward Velocity on Drop Absorption

TABLE 35. Predicted Drop Washout Constants
for CSE Spray Tests

Run	Drop Size, μ		Spray Rate, ft ³ /min	Fall Height, ft(c)	Chamber Volume, ft ³ (d)	Predicted As, min ⁻¹	
	MMD ^(a)	SMD ^(b)				$\frac{6Fh}{V} \frac{kg}{v_t d}$ ^(e)	$\frac{6F}{V} \frac{kg}{v_g d}$ ^(f)
A3	1210	980	1.70	38.5	21×10^3	0.109	0.153
A4	1210	980	6.35	38.5	21×10^3	0.408	0.571
A6	1210	980	6.35	38.5	21×10^3	0.365	0.513
A7	1210	980	6.35	38.5	21×10^3	0.365	0.513
A8	770	650	6.65	38.5	21×10^3	0.978	1.278

a. Mass median diameter.

b. Surface mean diameter.

c. Average effective fall height.

d. Main room.

e.. Using MMD and terminal velocity.

f. Using SMD and correcting for initial drop velocity.

by gas phase resistance is shown in Figure 60. For a drop size of 980 μ , the correction factor was 0.91, and for 650 μ drops, the correction factor was 0.92. Theoretically, the latter method of calculation should provide the best estimate.

A comparison of the predicted washout rate constants shown in Table 35 with the measured decay constants reported in Table 34 is presented in Figure 61. Perfect agreement between theory and experiment would be represented by a 45° line passing through the origin. As expected, the predicted washout rate based on the mass median diameter is somewhat lower than that obtained from the surface mean diameter. The difference in the predictions is not great, however, and a firm judgment of the type of mean to be used cannot be drawn from the data shown in Figure 61.

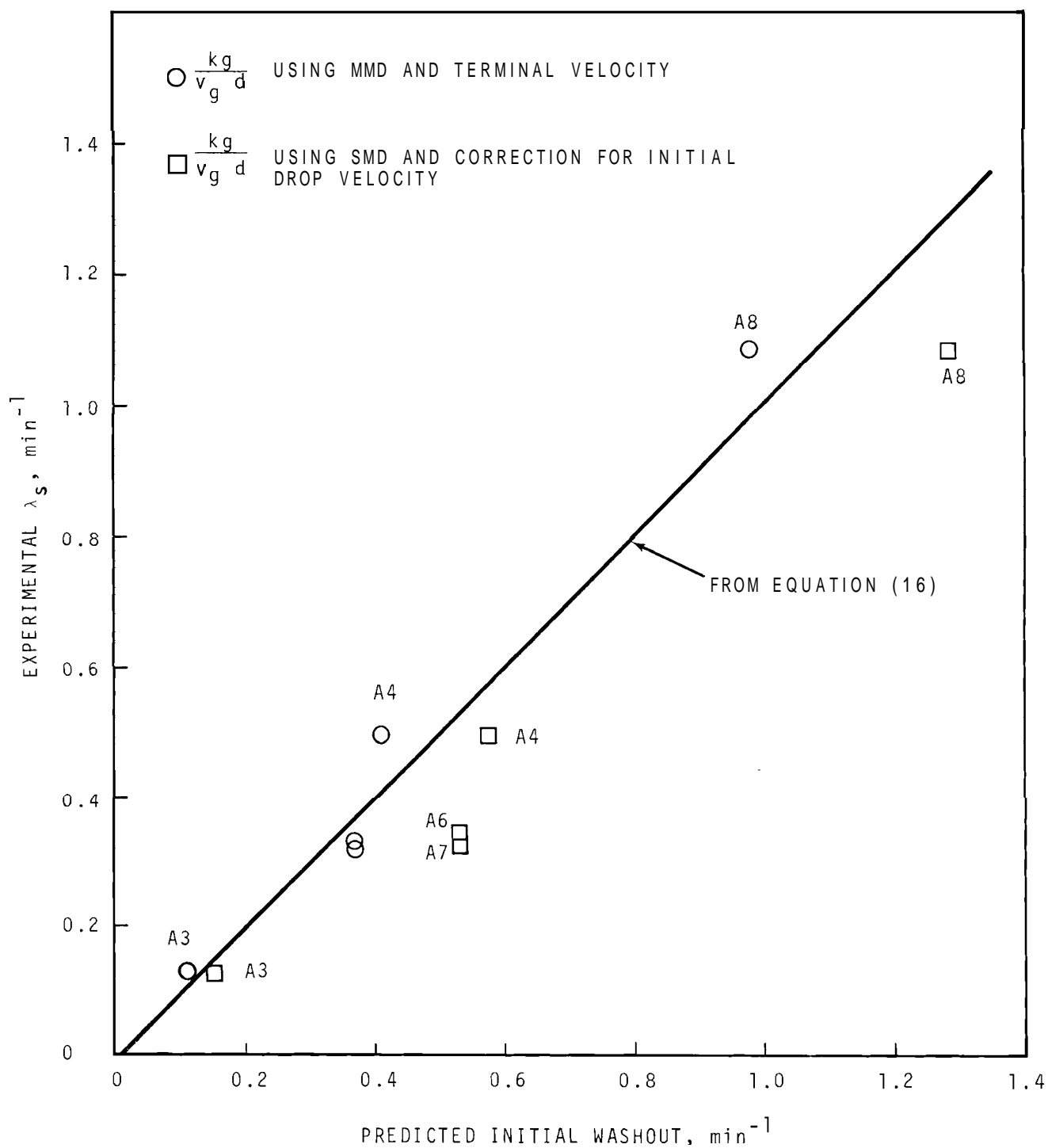


FIGURE 61. Comparison of Experimental Initial Washout of Elemental Iodine with Drop Absorption Model

Perhaps the most striking feature of Figure 61 is the excellent agreement between predicted and measured washout rates. The agreement is within the limits of accuracy of the prediction ($\pm 20\%$) when potential inaccuracies in drop size, diffusivities, settling velocities, and mass transfer coefficients are considered.

The agreement between the observed washout rate and that predicted from the simple model suggests that iodine back-pressure at the drop surface and inter-room transport are small factors initially. The first of these factors could not be true unless a rapid chemical reaction should cause dissolved iodine to react as shown in Equation (3) and, hence, we must conclude that even at low values of pH, dissolved iodine quickly reacts to form species of low volatility.

Equilibrium Gas Phase Concentration

The initial washout rate for elemental iodine continued until the iodine concentration had decreased to about 1% of its initial value. In all five experiments, the gas phase concentration decreased more slowly at longer times. This behavior can be explained by the possibility that (1) small source terms present have a negligible early effect but become more important as the concentration decreases, or (2) the material determined by Maxpack analysis to be elemental iodine is actually a mixture of elemental iodine and one or more other iodine forms not absorbed effectively by fresh sprays. Several sources were present in the CSE tests. Sprays were not initiated until 20 or 30 min after iodine release was completed. During this period, 50 to 75% of the iodine was deposited on structural surfaces by natural transfer processes. If these processes were reversible, some of the iodine would be released back into the gas phase after the iodine concentration in the gas phase was reduced by spray washout. Another source of iodine is diffusion from the middle room.

Before terminating these experiments, the liquid in the sumps was recirculated through the spray nozzles to equilibrate the gas and liquid phases. The approach to equilibrium would be similar to that described by Equation (26). The time dependency during the course of extended periods will disappear, and the equilibrium concentration will be

$$\frac{C_{ge}}{C_{go}} = \frac{1}{1 + \frac{LH}{V}} \quad (43)$$

where

C_{ge} = gas phase solute concentration at equilibrium,

C_{go} = gas phase solute concentration at time zero,

L = liquid volume,

V = gas volume,

H = equilibrium distribution coefficient.

Equation (43) is not strictly valid because it neglects irreversible reaction of the solute (iodine) with paint or other structural materials and assumes gas volume, V , to be constant, i.e., that the volume occupied by the spray liquid is negligible compared to that occupied by gas. About one-fourth to one-half of the iodine released into the CSE containment atmosphere reacted irreversibly with the paint (see Table 8). Thus Equation (43) could be wrong by a factor of 2.

Partition coefficients calculated according to Equation (43) are listed in Table 36. Run A3 data are omitted because fresh water was used in that test instead of recirculated sump liquid. Partition coefficients were also calculated using Equation (4), which defines H as

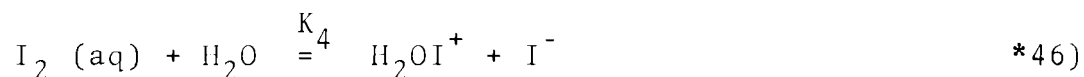
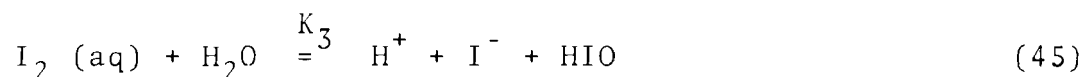
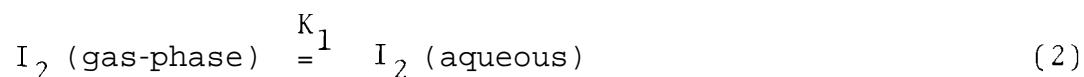
$$H = \frac{C_{le}}{C_{ge}} \quad (4)$$

where C_{le} is the concentration of all forms of the solute in the liquid at equilibrium. Values obtained by Equation (4) are also listed in Table 36. Good agreement between values of H calculated by the two methods is evident.

TABLE 36. Partition Coefficients for Elemental Iodine

	Run A4	Run A6	Run A7	Run A8
Final V/L	100	60	70	80
Time of Sampling, min	1300	1630	1500	260
C_{ge} , $\mu\text{g}/\ell$	3.0×10^{-2}	5.0×10^{-2}	8.0×10^{-2}	4.0×10^{-1}
C_{le} , $\mu\text{g}/\ell$	5.6×10^3	4.0×10^3	3.4×10^3	5.6×10^3
C_{go} , $\mu\text{g}/\ell$	5.5×10^1	1.2×10^2	1.0×10^2	1.1×10^2
pH	9.5	9.5	5.0	9.5
C_{ge}/C_{go}	5×10^{-4}	5×10^{-4}	8×10^{-4}	3×10^{-3}
H , Eq (43)	2×10^5	1×10^5	9×10^4	3×10^4
H , Eq (4)	2×10^5	8×10^4	4.0×10^4	1×10^4
H , predicted, Ref (45)	6.7×10^3	3.2×10^5	2.5×10^1	2.3×10^5

The partition coefficients predicted from Eggleton's(45) theory are also listed in Table 36. This theory accounts for the following chemical reactions:



where the K's are the equilibrium constants. The numerical values of the equilibrium constants were those suggested by Eggleton.⁽⁴⁵⁾ These constants were evaluated at 225 °F by the Arrhenius extrapolation of data listed for 25 °C and 100 °C.

The measured values of partition coefficient do not appear to be as dependent on the temperature and pH of the water as was predicted, particularly for Run A7, where boric acid at pH of 5 was found to react with I₂ as well as when the solution was made basic by addition of NaOH. This disagreement likely arises because all of the important chemical reactions observed have not been accounted for properly in the theory. The partition coefficients measured in these studies are of the order of magnitude reported in other experiments.^(6,33,39,46)

Dose Reduction Factors

If a containment vessel leaks at a constant rate and fission products are not plated out in the leak paths, the rate of fission product emitted to the environs is directly proportional to the concentration in the contained gas.

$$M_L = \int_0^t F_L V C_g dt \quad (47)$$

where

M_L = mass leaked in time t ,

F_L = fractional leak rate of contained gas,

V = contained gas space volume,

C_g = instantaneous average concentration in gas space.

The dose reduction factor (DRF) is the ratio of mass which would leak if the concentration was invariant with time at its initial value, C_0 , divided by the mass which will actually leak while the concentration is decreasing:

$$DRF = \frac{C_o}{\int_0^t C_g dt} \quad (48)$$

For cases where the gas concentration decreases exponentially as in Equation (49),

$$C_g = C_o e^{-\lambda t} \quad (49)$$

the dose reduction factor can be expressed as

$$DRF = \frac{\lambda t}{1 - e^{-\lambda t}} \quad (50)$$

where t is the time for which the reduction factor applies. However, as discussed in this report, the concentration does not decrease exponentially forever, but approaches an equilibrium at about $C_g/C_o = 0.01$. Therefore, Equation (48) should be solved numerically. As an example, if $\lambda_s = 1 \text{ min}^{-1}$ until $C_g/C_o = 0.01$, after which the concentration remains constant, the DRF for the initial 2-hr period would be 55 and the 24-hr DRF would be 94. These estimates are probably low because (1) release probably would not be instantaneous and (2) the concentration would probably continue to decrease below $0.01 C_o$, as it did in the present tests.

METHYL IODIDE

Methyl iodide is only slightly soluble in water and reacts relatively slowly in solution. Thus, the transfer rate to a liquid would be controlled by mass transfer within the liquid phase. For relatively slow chemical reaction, methyl iodide absorption by wall films is highly important because of the large interfacial areas and the long exposure times as compared to spray drops. For a spray rate of 50 gpm, and with drops of 1200- μ diam, the drop surface area is calculated to be 600 ft. The wetted wall area within the main room of the CSE vessel is about 10 times this value.

Methyl Iodide Reaction Rates

Analysis of absorption with chemical reaction shows that, for first order chemical reactions, the absorption coefficient is enhanced by a factor of

$$\frac{k_l^*}{k_l} = 1 + kt_e \quad (51)$$

where

k_l^* = liquid phase mass transfer coefficient with chemical reaction

for small values of kt_e . Thus, appreciable enhancement will not occur unless kt_e is of the order of unity or larger. Estimates of the reaction rates for the solutions used in CSE were made on the basis of data tabulated in Reference (18). Evaluation of the reaction rates at a temperature of 248 °F required extrapolation of data obtained at lower temperature and, for this reason, the pseudo-first-order reaction rates listed in Table 37 are of unknown accuracy.

TABLE 37. Estimated Reaction Rate Constants of Spray Solutions with Methyl Iodide(a)

Solution Composition	$k_{(H_2O)}$ sec ⁻¹	$k_{(OH^-)}$ sec ⁻¹	$k_{(Na_2S_2O_3)}$ sec ⁻¹	$k_{(total)}$ sec ⁻¹
H ₃ BO ₃ + NaOH, pH = 9.5	3.3×10^{-3}	1.7×10^{-5}	0	3.3×10^{-3}
H ₃ BO ₃ , pH = 5	3.3×10^{-5}	~0	0	3.3×10^{-5}
H ₃ BO ₃ , NaOH, 1 wt% Na ₂ S ₂ O ₃ , pH = 9.5	3.3×10^{-3}	1.7×10^{-5}	4.7	4.7

a. At 248 °F.

Drop contact times in the CSE vessel are of the order of one to 10 sec. For the wall film, contact times are of the order of minutes. The data presented in Table 37 indicate that enhanced drop absorption per pass would occur only for the thiosulfate spray. For the wall film, some enhancement due to reaction would be expected for all of the spray solution listed in Table 37. A modest rate of removal of methyl iodide by reaction with the H_2O molecule would be expected in long term tests because of the relatively large liquid volumes and the long times for reaction.

Removal of Methyl Iodide by Nonreactive Sprays

The first three spray periods in each run employed water without sodium thiosulfate. The reaction rate of methyl iodide with the spray solution was slow and, as a first approximation, the washout by these sprays may be considered as absorption with no chemical reaction. An upper limit to the washout rate with a nonreactive solution may be obtained by assuming that all spray liquid reaches equilibrium with the gas phase, and is then removed from the chamber. A material balance on the gas phase gives the gas phase concentration as a function of time:

$$\frac{C_g}{C_{g0}} = \exp \left(-\frac{L_s H}{V} \right) \quad (52)$$

where

L_s = volume of fresh solution sprayed.

If the liquid in the pools accumulating in the bottom of spray chamber is exposed to the gas, dissolved methyl iodide would re-equilibrate with the gas phase. A lower limit of absorption by once-through nonreactive sprays may be estimated by assuming all the liquid in the vessel to be at instantaneous equilibrium with the gas phase. For this case, the gas phase concentration would be given by

$$\frac{C_g}{C_{go}} = \frac{1}{1 + \frac{(H - 1) L_s}{V_{go} + HL_o}} \quad (53)$$

where

V_{go} = initial containment gas volume,

L_o = initial volume of liquid in containment.

The changes in methyl iodide concentration measured for fresh water sprays in the CSE vessel are compared to predictions based on Equations (52) and (53) in Table 38. The partition coefficients listed are from data reported in Reference (47) .

The results shown in Table 38 demonstrate that essentially no removal of methyl iodide would be expected for nonreactive water sprays. This indication is due to the low partition coefficient for methyl iodide in water. Most of the measured washout fractions would be close to the predicted zero where allowance is made for diffusion into the middle and lower rooms. From Maypack samples taken within these rooms, it was observed that these rooms became mixed with the main containment volume during the second spray period. The first spray period was not of sufficient duration to cause effective inter-room mixing of methyl iodide and, for simplicity, it was assumed that no mixing had occurred during the first spray period, but that mixing was complete for the second and third spray periods.

The observed concentration reduction factors are generally less than unity, thus indicating that some methyl iodide removal may be occurring. However, the rate is too slow to be determined from the measurements reported in Table 38, and it is concluded that the washout rate of methyl iodide by basic borate solution is slow.

TABLE 38. Methyl Iodide Washout by Unreactive Water Sprays

Run	Spray Period	Spray Duration, min	Liquid Vol. Added, ft ³	Average Temp. Over Spray Period, °F	Estimated Average Partition Coef.	Observed Concen. Reduction Factor	Predicted $\frac{C_g}{C_{go}}$ Eq (52)	Predicted $\frac{C_g}{C_{go}}$ Eq (53)
A3	1	10	17.1	76	4.0	0.95	1.00	1.00
A3	2	30	51.4	76	4.0	1.00 ^(a)	0.99	0.99
A3	3	60	103	76	4.0	0.75	0.98	0.99
A4	1	10	65.3	78	4.0	0.92	0.99	0.99
A4	2	30	196	78	4.0	1.14 ^(a)	0.96	0.98
A4	3	45	0	78	4.0	1.09	1.00	1.00
A6	1	10	65.5	243	1.1	1.00 ^(a)	1.00	1.00
A6	2	30	197	213	1.1	1.03	0.99	1.00
A6	3	30	0	240	1.1	1.10	1.00	1.00
A7	1	10	65.5	243	1.1	1.00	1.00	1.00
A7	2	30	197	213	1.1	0.92 ^(a)	0.99	1.00
A7	3	60	0	239	1.1	0.98	1.00	1.00
A8	1	3	20.3	247	1.1	0.92	1.00	1.00
A8	2	37	250	219	1.2	1.01	0.99	1.00
A8	3	60	0	218	1.2	0.82	1.00	1.00

a. Observed concentration reduction factor divided by 0.80 to account for mixing in middle and lower rooms.

Removal of Methyl Iodide by Reactive Sprays

In Runs A7 and A8, sprays of 1 wt% sodium thiosulfate were included near the end of the experiments to assess the washout of methyl iodide by a reactive spray. Fresh spray solution was used for the entire 50-min spray periods. The temperature decreased appreciably over the duration of the run and, since the calculated reaction rates are highly dependent on temperature, a stepwise estimation of the cumulative washout was carried out. Temperatures, calculated reaction rates, and estimated partition coefficients at 10-min intervals are listed in Table 39.

TABLE 39. Estimated Reaction Rates and Partition Coefficients for Thiosulfate Sprays

Time from Beginning of Spray, min	Temperature, °F		Reaction Rate(a) sec ⁻¹		Partition(b) Coefficient	
	Run A7	Run A8	Run A7	Run A8	Run A7	Run A8
0	232	245	2.69	4.42	1.10	1.09
10	221.5	228	1.91	2.30	1.12	1.11
20	211	212	1.28	1.28	1.13	1.13
30	202	197	0.904	0.729	1.16	1.18
40	193.5	184	0.628	0.418	1.19	1.24
50	187	174.5	0.468	0.278	1.23	1.30

a. Estimated from data reviewed in Reference (18).

b. Estimated from data presented in Reference (47).

The effective average temperature for washout of methyl iodide by the thiosulfate sprays was 210 °F for Run A7 and 212 °F for Run A8. The washout rate was calculated for these average temperatures by simple models for drops and wall films. For the drops, calculation of absorption assumed that the drops fell at terminal velocity for the entire fall height, that the

drops were at all times well mixed, and that the mass median diameter adequately represented the drop size distribution. The mass transfer coefficient for this model is given by:

$$(k_g A)_{\text{drops}} = FH (1 + kt_e). \quad (54)$$

This expression will likely overestimate drop absorption but, since drop absorption does not appear to govern the overall absorption rate, this overestimate is not of great practical importance.

The wall film was assumed to be laminar, of uniform thickness, and that all surfaces within the upper room of the containment vessel were wet by a film similar to that calculated for the cylindrical walls of the vessel. Inlet effects related to film absorption were neglected. For this simple model, the mass transfer coefficient, for a film of thickness δ , is:

$$(k_g A)_{\text{wall}} = A_w \left[H \sqrt{k D_\ell} \tanh \left(\sqrt{\frac{k}{D_\ell}} \delta \right) \right]. \quad (55)$$

The film thickness, δ , was predicted from the measured liquid flow rate on the vertical cylindrical walls of the vessel. The simple laminar flow theory of Nusselt⁽⁴⁸⁾ gives for the film thickness:

$$\delta = \left(\frac{3 \Gamma \nu}{g} \right)^{1/3} \quad (56)$$

where

Γ = volumetric rate of flow per unit width of wall, and
 ν = kinematic viscosity of liquid.

The methyl iodide absorption rates predicted for the drop and wall film models described in the foregoing are compared to the measured washout rates in Table 40.

TABLE 40. Methyl Iodide Absorption by Thiosulfate Sprays in CSE

Run	Drop Flow Rate, gas/min	Predicted $t_{1/2}$ for Drops, min	Wall Film Flow Rate, gal/min	Predicted $t_{1/2}$ for Wall Film, min	Predicted Overall $t_{1/2}$, min	Measured Washout $t_{1/2}$, min
A7	47.2	520	1.7	200	145	130
A8	47.5	340	3.0	180	133	130

The data presented in Table 40 show the predicted washout half-time to be in good agreement with the measured values. Also, the calculations indicate that the wall film absorption is relatively more important than absorption by drops, for methyl iodide. This indication is expected, since wetted wall areas expose about 6000 ft^2 of interface as compared to 600 ft^2 of interfacial area calculated for the falling drops. This large contribution by the wall film would occur only for absorption in which liquid resistance dominates. For gas phase limited transfer, drop absorption would be controlling due to the much higher gas phase mass transfer coefficient to falling drops, compared to the wall surfaces.

The observed washout rates shown in Table 40 are in agreement with the washout rate predicted on the basis of smaller scale spray studies using hydrazene in place of sodium thiosulfate. (18)

AEROSOL PARTICLES

Aerosol particles may be captured by surfaces within a containment vessel or by spray drops during a spray period. In this report, we will estimate the washout due to drops alone and compare this estimated washout with that obtained experimentally. The experimental washout rates were obtained by subtracting from the total washout rate the average of the washout rates due to natural processes before and after the spray period.

The target efficiencies for Brownian diffusion, inertial impaction, interception, and diffusiophoresis were calculated for drops of diameter 500, 1000, and 2000 μ using the methods discussed in the theory section of this report (Equation 28 through 34). An example of these calculations is shown in Figure 62 where the equivalent target efficiency is shown for particle sizes ranging in diameter from 0.001 to 10 μ . These calculations were made for a steam-air atmosphere at 250 °F saturated with air initially at a partial pressure of 0.97 atm and at 80 °F. Spray inlet temperature of 120 °F and a fall height of 33.8 ft were assumed. The result for unit density spheres is shown in Figure 62.

Particle density enters only for the impaction mechanism. Hence, the calculation for unit density spheres would apply for more dense particles with a density correction for inertial impaction.

Particle sizes were measured by means of a cascade impactor. Since the impactor measures aerodynamic diameter, a density must be used to calculate geometrical sizes. For cesium, a density of unity was assumed since the cesium particles would likely be present as solution droplets. For uranium, a density of 7.2 g/cm³, the same as for oxide U₃O₈, was assumed. This is probably higher than the actual density because uranium oxide aerosol particles consist of agglomerated smaller particles. The predicted and measured washout rates are compared for cesium in Table 41 and for uranium in Table 42.

Comparison of the predicted and measured washout rates shows the measured particle removal rate to be significantly larger than the predicted washout rate. This larger than predicted removal rate implies that either (1) one of the capture mechanisms has been underestimated, or (2) incorrect particle size data was used. The most likely explanation is that

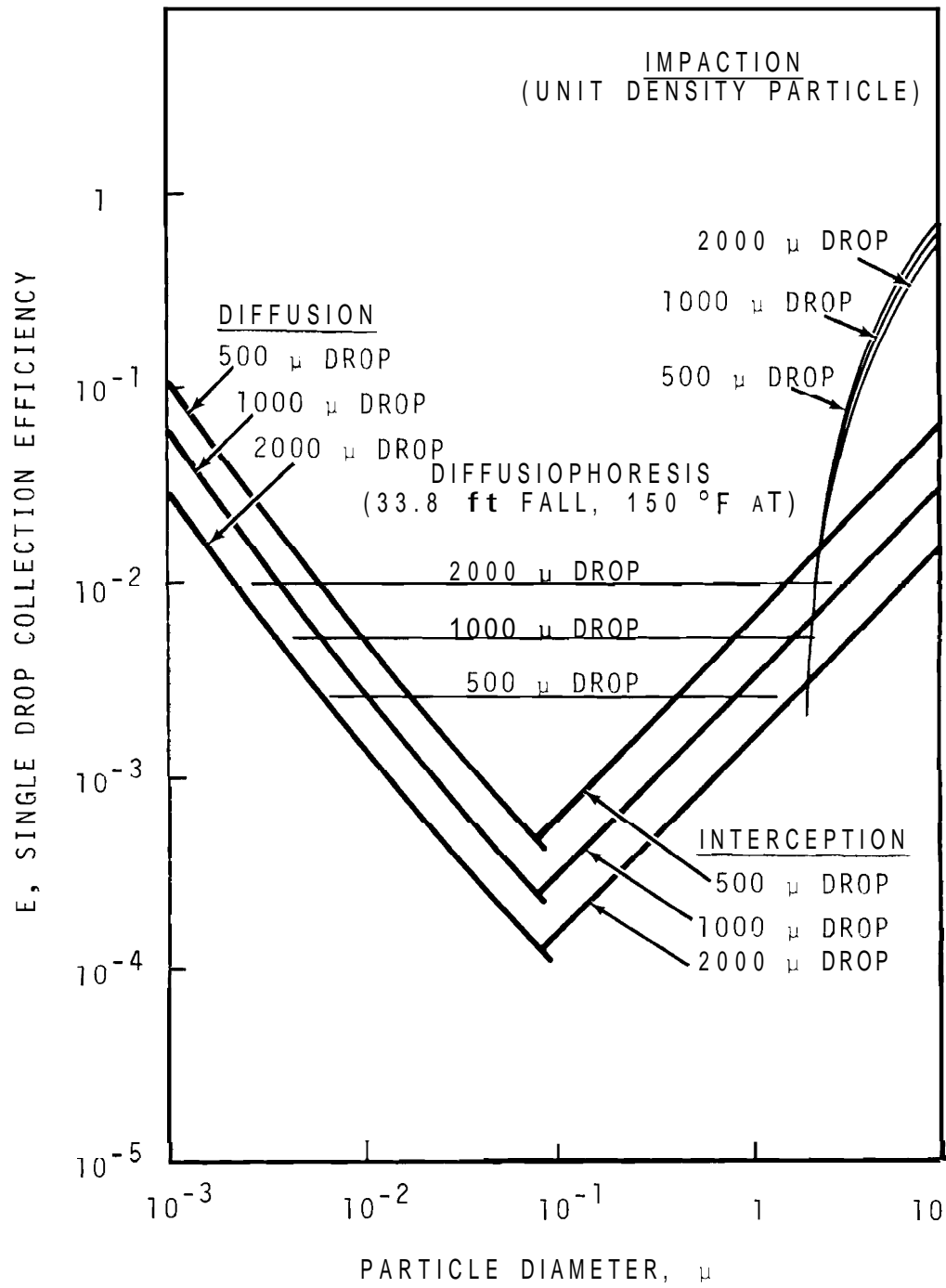


FIGURE 62. Predicted Particle Collection Efficiency for Falling Drops

TABLE 41. Washout of Cesium Particles by CSE Sprays

Run	Nominal Temp, °F	Spray Period	MMD Particle Diam, μ	MMD Spray, μ	Measured $t_{1/2}$, min	Target Effect from Measured Washout	Target Effect Predicted	$t_{1/2}$, min Washout from Predicted Target Effect
A4	80	1	0.9	1200	3.5	0.0445	0.0023	67.7
		2	0.5	1200	9.3	0.0168	0.0013	120
A6	250	1	0.4	1200	5.6	0.0277	0.0072	21.5
		2	0.4	1200	13	0.0119	0.0072	21.5
A7	250	1	2.0	1200	3.8	0.0408	0.011	14.1
		2	0.4	1200	10.2	0.0152	0.0072	21.5
A8	250	1	0.5	770	2.6	0.0387	0.0057	17.7
		2	0.6	770	14	0.00718	0.0061	16.5

TABLE 42. Washout of Uranium Oxide Aerosol by CSE Sprays

Run	Nominal Temp, °F	Spray Period	MMD Particle Diam, μ	MMD Spray, μ	Measured $t_{1/2}$, min	Target Effect from Measured Washout	Target Effect Predicted	$t_{1/2}$, min Washout from Predicted Target Effect
A4	80	1	0.64	1200	5.5	0.0284	0.002	78.2
		2	0.25	1200	13.5	0.0115	0.0008	195
A6	250	1	0.37	1200	7.8	0.0199	0.0072	21.5
		2	0.33	1200	12.5	0.0124	0.0069	22.5
A7	250	1	0.67	1200	5.0	0.0310	0.0079	19.6
		2	0.22	1200	9.0	0.0172	0.0067	23.1
A8	250	1	0.29	770	6.6	0.0152	0.0046	21.9
		2	0.33	770	14.0	0.0072	0.0046	21.9

inertial impaction has been underestimated. This mechanism would account for the observed washout for particle diameters of 2-4 μ . Since appreciable pressure changes occur within a cascade impactor, it is possible that evaporation of water from the sampled particles reduced their size.

The theoretical calculations indicate that diffusiophoresis acts as a removal mechanism of importance for particles of any size. For the fresh spray periods of Runs A6, 7, and 8, calculations indicate that a minimum particle washout half-time of about 30 min for 50 gpm spray flow would be maintained. All of the measured removal rates exceed that expected for diffusiophoresis alone.

Because the washout rate (and therefore the concentration in the gas space) of particles is very dependent on the particle size distribution, behavior of particulate matter after a LOCA in a large power reactor cannot be confidently predicted unless the particle size is accurately known. However, assuming the particles in the present experiments to be typical of those present in the postaccident containment atmosphere, a 2-hr dose reduction factor (DRF) of 20 for cesium and about 10 for uranium could be expected.

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NOMENCLATURE

- a = radius
- A = surface area
- A_F = floor area (horizontal projection)
- A_W = effective wall surface area
- B = particle mobility
- B_{12} = exchange coefficient for inter-room transport
- C_g = mass concentration in gas phase
- C_ℓ = mass concentration in liquid phase
- C_P = heat capacity
- d = drop diameter
- d_P = diameter of spherical particle
- d_1 = diameter of water molecule
- d_2 = diameter of air molecule
- D_ℓ = liquid phase diffusivity
- D_P = diffusion coefficient for particle
- D_v = gas phase diffusivity
- E = total collection efficiency of drop
- E_{BD} = drop target efficiency for Brownian diffusion
- E_D = effective target efficiency for diffusiophoresis
- E_{INT} = drop target efficiency for interception
- F = volumetric generation rate of spray drops
- f = fraction of contained volume not washed by sprays
- f_A = ratio of air volume in containment to volume at standard temperature and pressure
- f_R = correction factor for rotameter reading
- g = acceleration due to gravity
- G = generation rate of FP (or simulant) mass

Gr = Grashov number
h = fall height of drop
 H_e = gas-liquid partition coefficient for a single species
H = gas-liquid partition coefficient, including fast chemical reaction
 ΔH_c = latent heat of condensation (per mole)
k = first order reaction rate constant, or Boltzmann constant
 k_c = natural convection mass transfer coefficient
 k_g = gas phase mass transfer coefficient
 k_ℓ = liquid phase mass transfer coefficient
 k_s = mass transfer coefficient due to condensing steam
 K_g = overall mass transfer coefficient
 K_1, K_2 = equilibrium constants for chemical reactions
L = volume of liquid held in sump, or length of vertical surface
 L_F = volumetric flow rate of liquid wall film
 L_o = volume of liquid in containment initially
 L_s = volume of fresh liquid sprayed
m = mass of particle
M = molecular weight
 n_s = mass flux of steam to wall
 p_s = vapor pressure of water
P = total pressure in vessel
q = mass absorbed per unit area
Q = volumetric flow of gas between regions, or mass absorbed during drop fall time
R = gas constant, or rotameter reading
Re = Reynolds number

R_G = gas phase reaction rate
 Sc = Schmidt number
 t = time
 t_e = exposure time of drops to atmosphere
 t_s = sample duration time
 $t_{1/2}$ = concentration half-life
 T = absolute temperature
 AT = temperature difference
 u_{max} = gas velocity at gas-liquid interface
 v_g = terminal settling velocity of drop or particle
 v_s = gas sample volume (containment conditions)
 v_w = wall deposition velocity for particle
 V = free gas volume in containment vessel
 V_{go} = initial containment gas volume
 V_{WF} = volume of liquid held up on wall as film
 x = distance from surface of film
 y = distance measured along film

GREEK SYMBOLS

γ_1 = mole fraction of water vapor
 γ_2 = mole fraction of air
 Γ = wall flow rate per unit width of perimeter
 δ = film thickness
 X = first order removal rate constant
 λ_N = removal rate constant due to natural processes
 = removal rate constant due to spray drops
 ν = kinematic viscosity
 ρ = density
 a_{12} = slip factor

SUBSCRIPTS

b = bulk phase

g = gas phase

i = interface or species type

ℓ = liquid phase

o = initial condition

2 = second chamber

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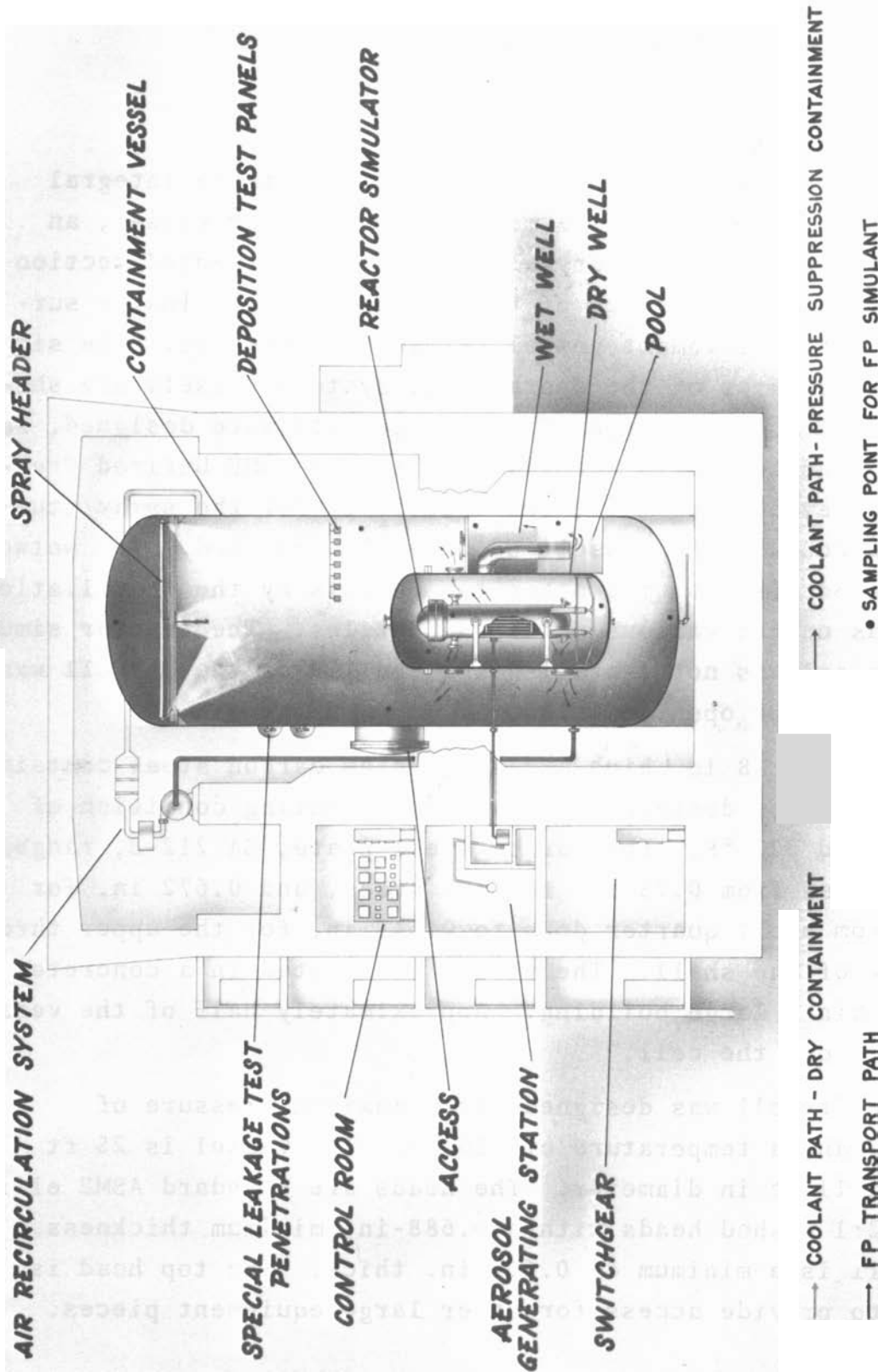
APPENDIX

FACILITY DESCRIPTIONCONTAINMENT VESSEL

The containment vessel is in actuality three integral vessels; an outer vessel termed the containment vessel, an inner vessel termed the drywell, and a compartmented section between the outer surface of the drywell and the inside surface of the containment vessel termed the wetwells. The significant features of the containment systems vessels are shown in Figure A-1. All three of the components were designed, fabricated, and tested in accordance with the ASME Unfired Pressure Vessel Code, Section VIII, 1962 Edition. For the spray studies, only the containment vessel and drywell were used. The wetwells were sealed off from the other two vessels by the installation of blinds on the various ports and nozzles. The reactor simulator vessel was not installed and the lid of the drywell was upright, in the open position.

The 66 ft-8 in. high and 25 ft diam carbon steel containment vessel was designed for maximum operating condition of 75 psig and 320 °F. The carbon steel plate, SA 212-B, ranged in thickness from 0.75 in. for the heads, and 0.672 in. for the bottom shell quarter down to 0.645 in. for the upper three quarters of the shell. The vessel is located in a concrete cell within a large building. Approximately half of the vessel extends above the cell.

The drywell was designed for a maximum pressure of 150 psig and a temperature of 330 °F. The vessel is 25 ft high and 11 ft in diameter. The heads are standard ASME ellipsoidal 2:1 dished heads with a 0.688-in. minimum thickness. The shell is a minimum of 0.669 in. thick. The top head is hinged to provide access for other large equipment pieces.



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FIGURE A-1. Phantom View of CSE Facility

For these spray experiments, the drywell lid was open for aerosol dispersion and to obtain maximum fall distance for the spray. The contained gas volume for the containment vessel and drywell is 26,477 ft³ (excluding the wetwells).

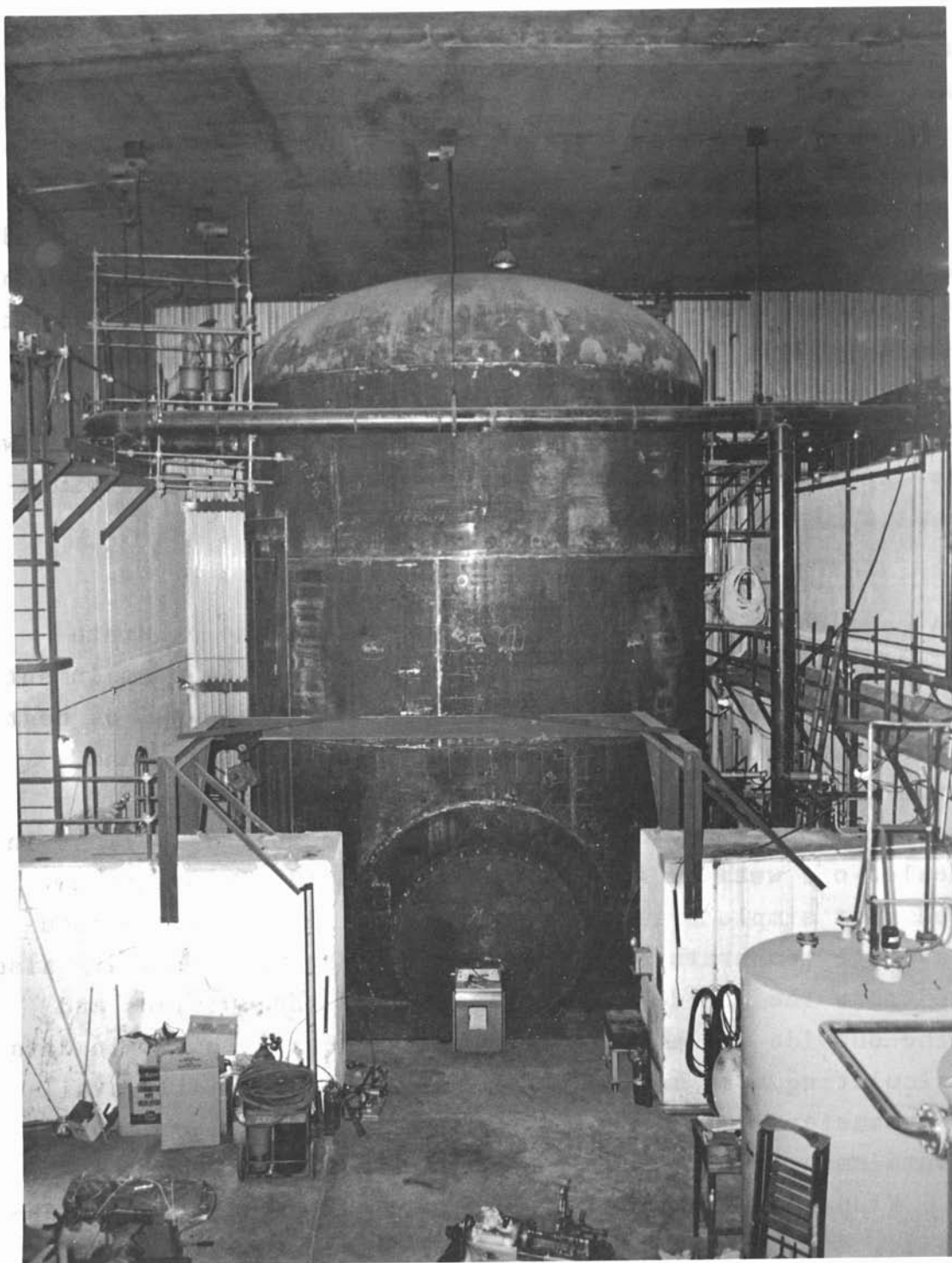
All vessel surfaces inside the containment vessel, including the inside wall of the containment vessel, are coated with a modified phenolic paint.* After Run A4, the external surface of the containment vessel was covered with a 1-in. layer of glass fiber insulation [6.0 lb/ft³ density, $k = 0.027 \text{ Btu}/(\text{hr})(\text{ft}^2)(^\circ\text{F}/\text{ft})$] with a factory applied vapor shield. A view of the upper half of the containment vessel before the insulation was applied as shown in Figure A-2.

INSTRUMENTATION

A critical part of these experiments was the accurate measurement of physical conditions existing inside containment. Knowledge of average temperature and pressure, as well as heat loss, velocity of convection currents, liquid levels, and opportunity for direct visual observation are required. Thermocouples are located throughout the vessels as well as in the sealed-off wetwell and outside the vessel. They are so located that simple arithmetic averages will provide an accurate average temperature in the vessel. Thermocouples are also located near the inside, on the inside, on the outside, and near the outside wall of the containment vessel to obtain data for calculating heat losses. A series of commercially available anemometers** is installed in a horizontal line across the containment vessel and at several elevations near the walls. Visual observation, accomplished by the use of a standard 6-in. diam pressure glass installed on a nozzle 13 ft

* Two coats of Phenoline 302 over one coat of Phenoline 300 primer, a product of the Carboline Co., St. Louis, Mo.

** Heated thermopile type S-22AX, power supply model 2 AM-62R 10X, manufactured by Hastings, Raydist, Inc., Hampton, Virginia.



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FIGURE A-2. An Exterior View of the Upper Half of the CSE Vessel Before Thermal Insulation Was Installed

above the main vessel deck, was also useful for evaluating the quality of the atmosphere, the injection of the aerosol, and also the fall of the spray solution. Standard dip tube level gages with manometer readout were used for liquid level measurements of the drywell pool, containment vessel pool, and the spray solution storage tank.

AEROSOL GENERATING AND INJECTION EQUIPMENT

The aerosol generating and injection station and equipment consist of a cave, two standard radiochemical hoods, high frequency induction units, a heated transfer line, a steam jet, and a panel board. The equipment is located in laboratories close to the containment vessel. The volatilization of the radioactive simulant fission product aerosol components, as well as the generation of the uranium oxide and cladding fumes, is done in a cave constructed of 6-in. steel walls and equipped with manipulators. An air stream sweeps the volatilized simulant materials through the UO_2 melting furnace via the 2-in. ID injection line through penetrations in the main CSE vessel into the vapor space in the drywell.

The motive force for aerosol injection is provided by a steam jet. Since the containment systems may be at pressures of up to 75 psig, the use of 225 psig steam is necessary to obtain desired flow rates against this back pressure. Advantages of the technique include the capability of operating the generating apparatus without pressure and for using inert friable materials such as glass for the aerosol generation apparatus. Other significant features of the system provide for:

- Wrapping the line with electrical heating tape and insulation to maintain the line at a temperature greater than 250 °F to prevent condensation when steam is used as the carrier gas.

- Electrically heating the 225 psig steam line and supplying dry or superheated steam to the steam jet by means of a superheater.
- Locating aerosol samplers in the line near the point of discharge so that the amounts and forms of the aerosol components entering containment can be determined.

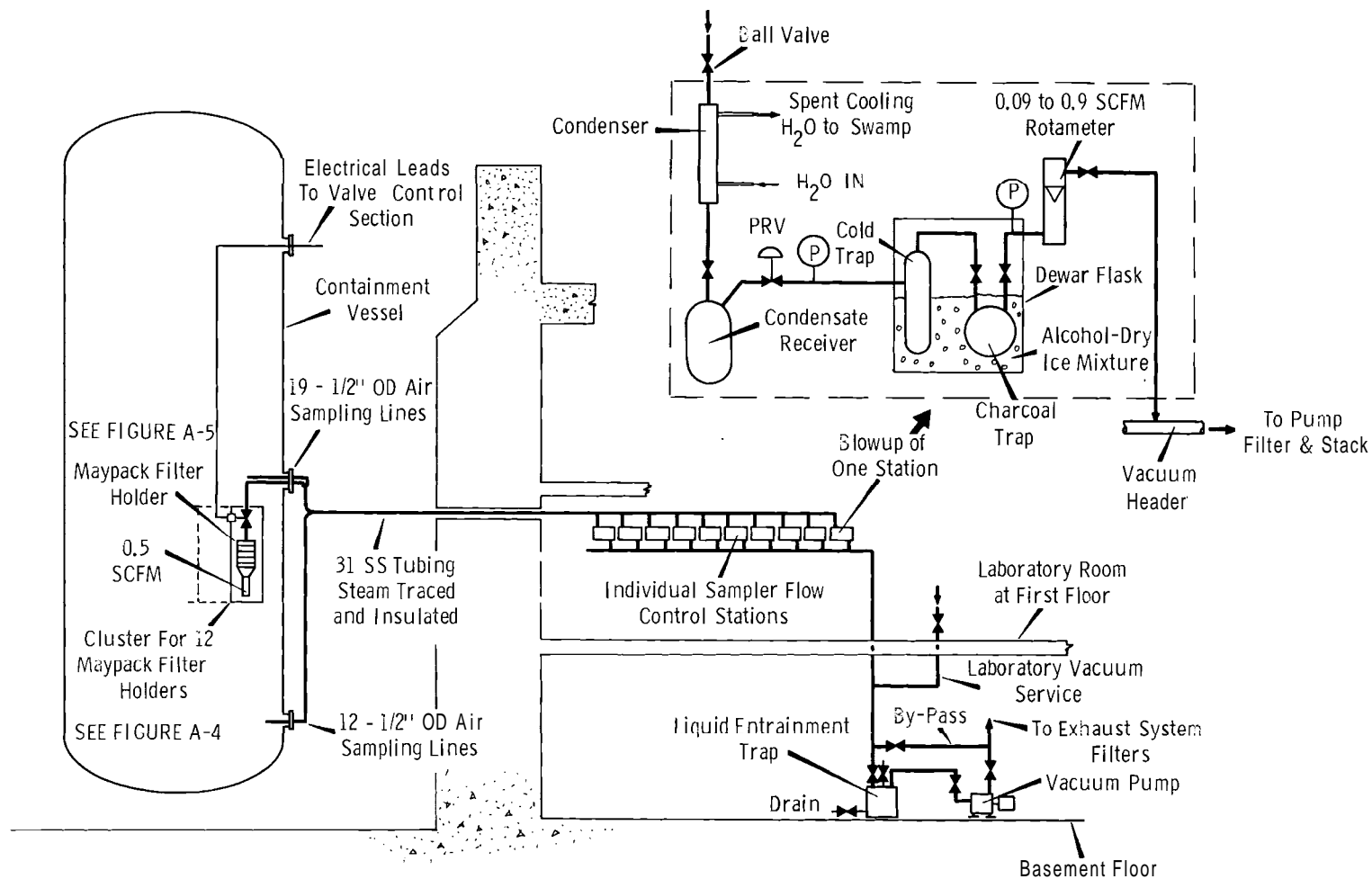
Additional details of the CSE aerosol generation system are given by Coleman.(26)

SAMPLING SYSTEMS

During each aerosol transport and behavior experiment, many liquid and gas samples were taken during the course of the experiment for radiochemical analyses at a later time. Samples of the spray solution as it falls, samples of the spray solution running down the containment vessel wall surface, samples of solution accumulating in the bottoms of containment vessel and the drywell, deposition coupons of various materials and, finally, samples of the gas phase are all important in the conduct of spray experiments.

The flowsheet for the gas sampling system is shown in Figure A-3. The scheme consists primarily of Maypack clusters (multiple filters and adsorbers) located at 14 positions inside containment for sampling both gaseous and particulate components. Also included are heated sampler exhaust lines to the laboratory provided with condensers for collecting condensate, and with pressure reducing valves, cold traps to dry the air, refrigerated charcoal traps to collect any iodine penetrating the Maypacks, and the necessary sample flow control apparatus.

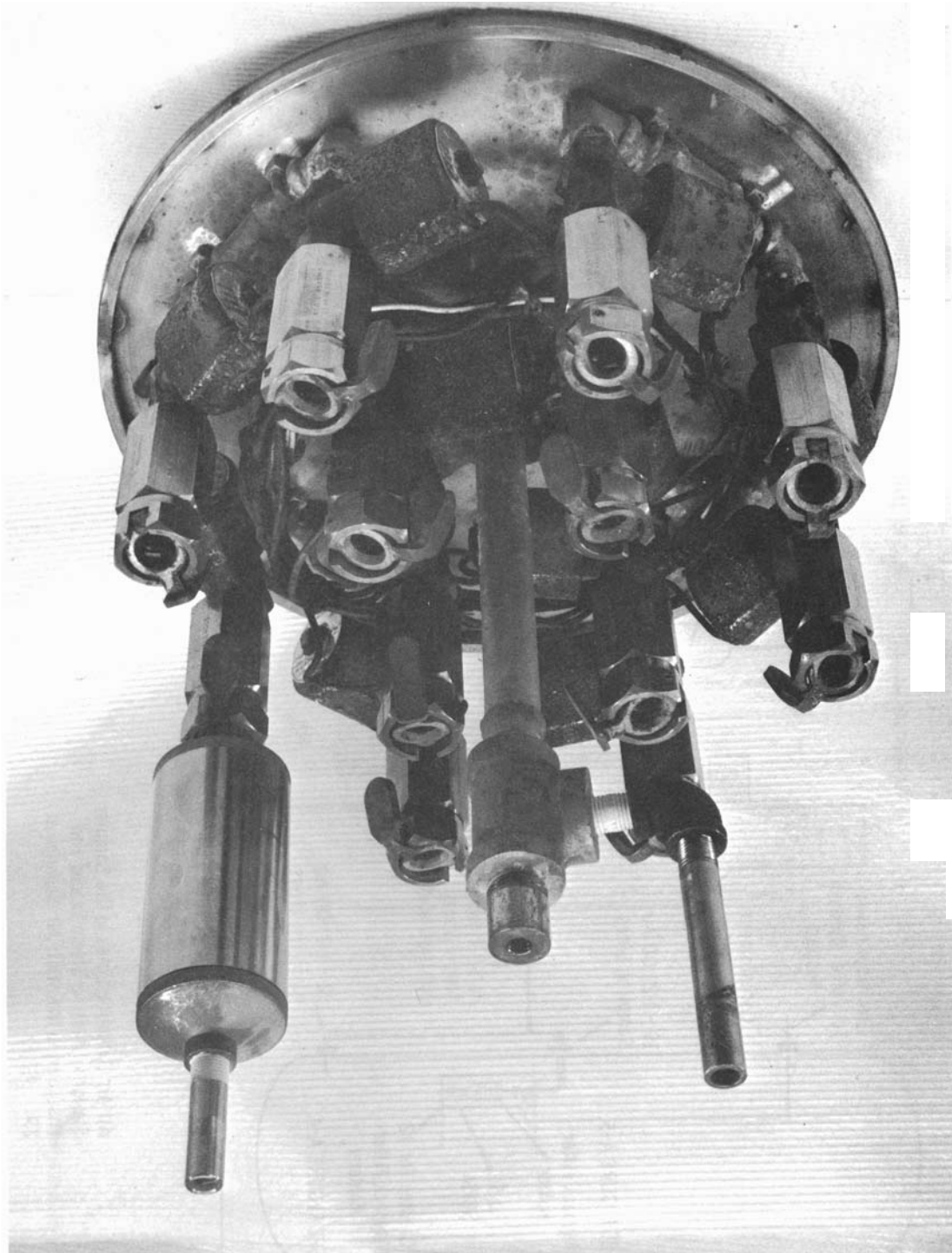
Figure A-4 is a photograph of a partly disassembled cluster showing the 12 solenoid valves and quick disconnects, with cover removed. Figure A-5 shows the arrangement and types of filter media in a Maypack.



GENERAL NOTE

All Air Sampling Lines to the Sampler Stations Shall Be Steam Traced and Insulated to Maintain Air Samples at 250 - 300°F.

FIGURE A-3. Schematic Diagram of CSE Aerosol Sampling System



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FIGURE A-4. A View of CSE Maypack Cluster with Cover Removed

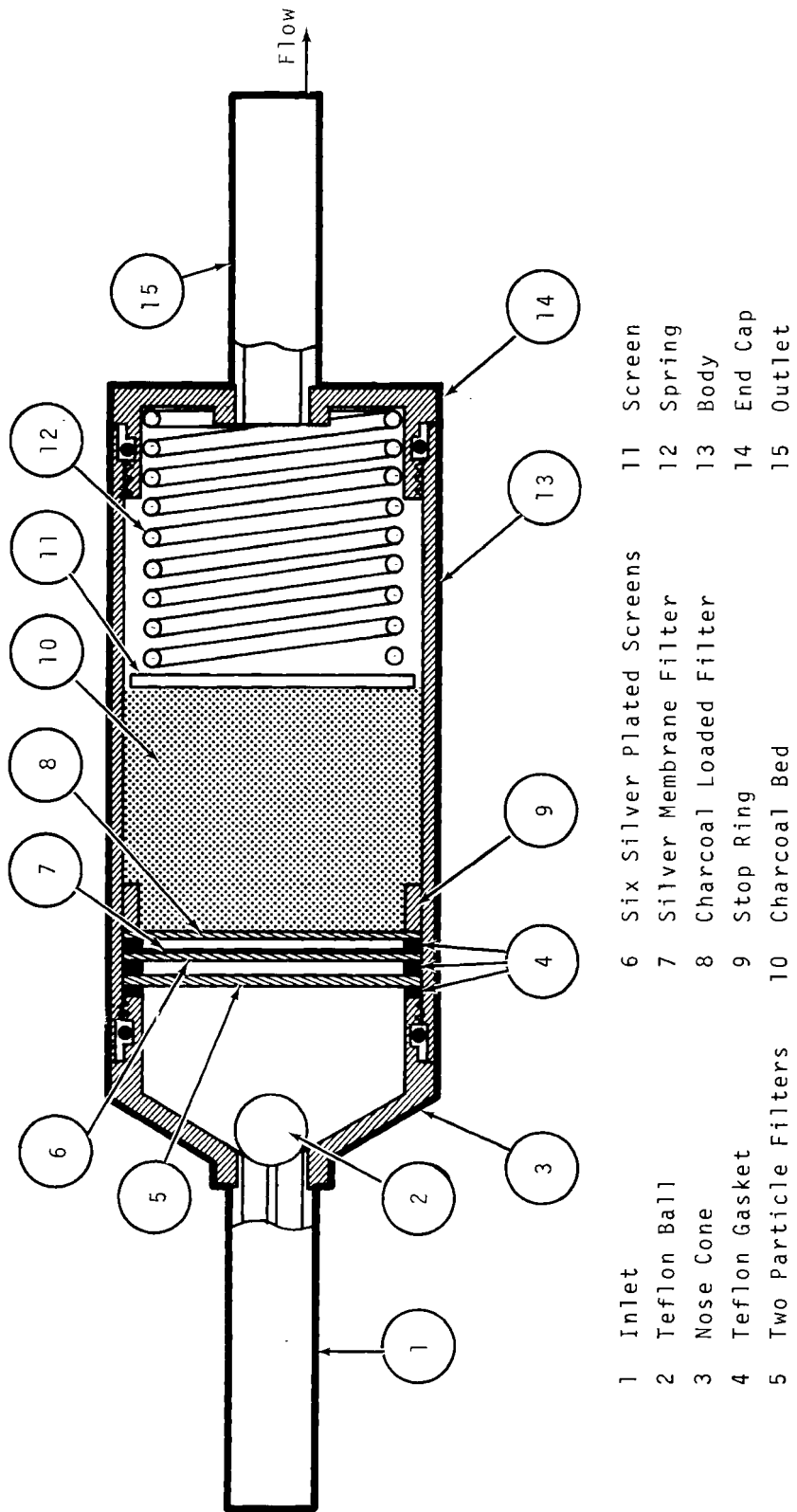


FIGURE A-5. Schematic Diagram of a CSE Maypack Showing Filter and Adsorber Arrangement

Each of the 12 solenoid valves of a Maypack cluster assembly is individually controlled at a panel in the laboratory so that samples of the atmosphere can be taken at a specified point in containment as a function of time. A system of pulleys, cables, and winches is provided for raising or lowering an assembly to a desired location. Flexible Teflon tubing serves as the exhaust line from an assembly to the vessel wall where it connects to a 0.5-in. diam stainless steel tube. The stainless tube penetrates the vessel wall and then is gathered into a bundle with the other sample exhaust lines. The bundle of stainless steel tubes continues the run into the laboratory to the final sampling and metering equipment. The sample exhaust line bundle is steam traced from the containment vessel to the laboratory to prevent condensation. Retrieval of the samples taken by the Maypacks located within containment is postponed until the experiment is ended and the containment vessel thoroughly purged with fresh air.

Each terminal aerosol sampling station in the laboratory consists of a condenser, condensate receiver, pressure reducing valve, cold trap, refrigerated charcoal trap, rotometer, and the appropriate valves and gages required for flow control. The total gas volume is determined by correcting the rotometer readings to temperature and pressure conditions at the respective Maypack location within the containment vessel. All gas samples taken by Maypacks in the CSE are routinely obtained for a 3-min flow duration at $0.5 \text{ ft}^3/\text{min}$ (STP) flow of dry air.

Samples of the liquid collected in the bottoms of the drywell and containment vessel are taken from separate recirculating loops located externally to the vessels. Each loop is an independent system and consists of a pump, heat exchanger, a sample spigot, a mixer-eductor, and associated transfer line and valves. The heat exchanger is necessary to prevent

flashing of the liquid when the sample spigot is opened. Volumetric samples are taken and radiochemically counted directly under known geometries.

Solution flowing down the walls of the containment vessel is collected by a circumferential trough located near the main deck level. The trough is drained through a flow recorder to a sample spigot. Only a small fraction of the flow is taken for samples, with the remainder returned to the pool at the vessel bottom.

Samples of the falling spray drops are taken at two elevations and three radii. Suspended in the vessel are funnels of known geometry which drain via 1/2-in. tubing into small pressure vessels located outside the containment vessel. Each small vessel is vented back to the containment vessel to assure good drainage. Frequently during the spray periods, the small pots are isolated, vented to atmosphere, and drained of the solution collected. The volume collected is recorded and a portion is saved for radiochemical analysis.

In order to obtain gas samples during the course of the run, a special chamber is installed on a vessel nozzle so that individual Maypacks can be inserted into the vessel at any time, a sample drawn, and the Maypack removed from the vessel. Analyses of these "thief" samples permit preliminary appraisal of the experiment.

SPRAY SYSTEM

The basic equipment flowsheet used for the CSE spray system is shown in Figure A-6. Changes, if any, from one experiment to the next were found primarily to involve alterations to the spray distribution system. In some instances, only the nozzles were changed. In other instances, changes to the distributor piping were required. The system, though simple, was very flexible. Sanitary water or demineralized water, or either

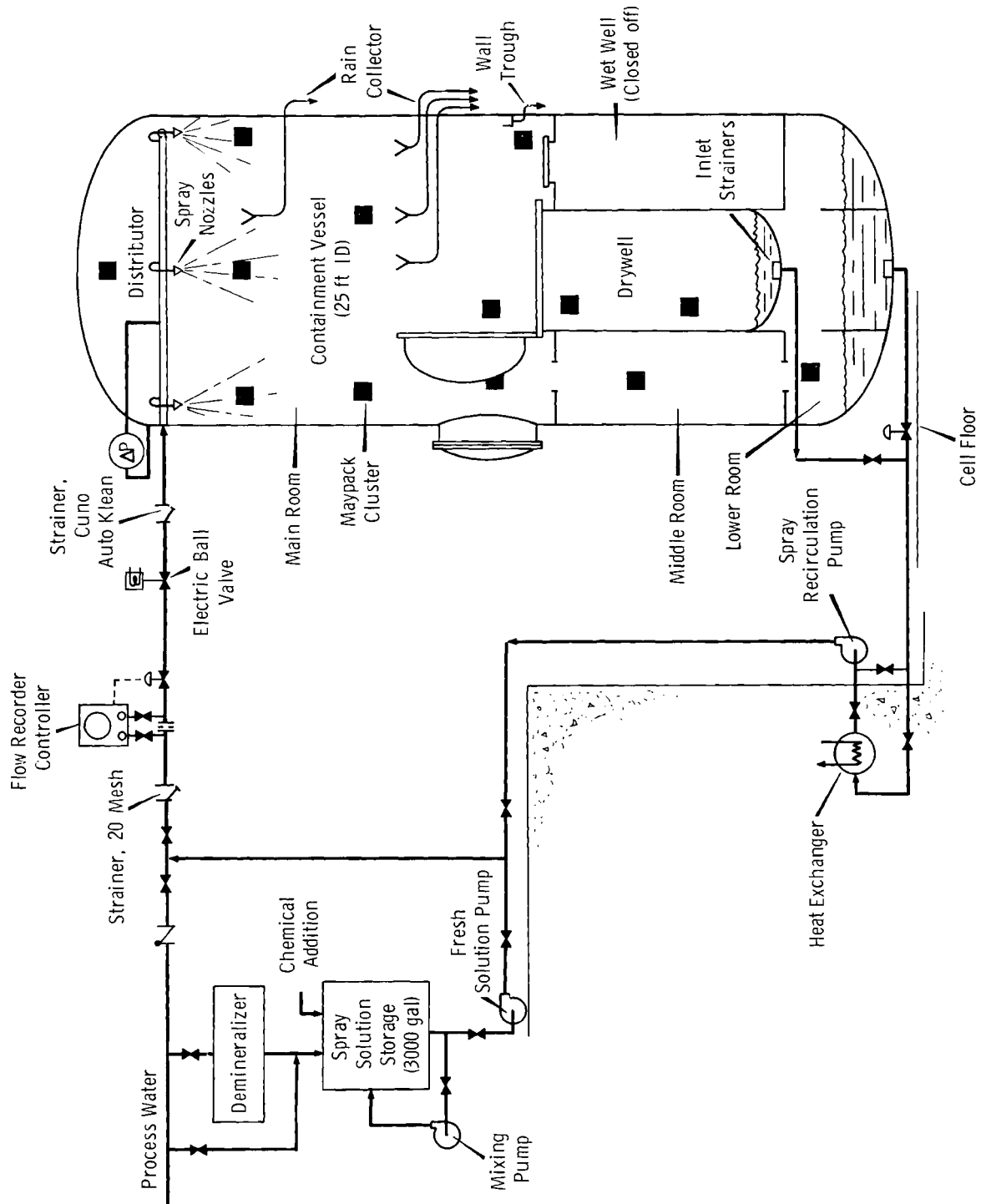


FIGURE A-6 Flowsheet of CSE Spray System

of these with chemicals added, could be used for the spray solution. Also the spray solution could be recirculated from the containment vessel sump back to the spray distributor and nozzles. The recirculated solution could be cooled as desired by routing it through a heat exchanger.

The header and nozzles were installed so that the system could be filled prior to the start of the experiment. Thus when the ball valve was opened or closed, start or stoppage of flow through the nozzles was realized immediately. This accurate and close timing of spray periods was important later for the correlation of the data. The flow was manually controlled by adjusting the control valve to give a specific pressure drop across the nozzles. The nozzle manufacturer's data on flow rate and droplet size were used to determine the pressure drop desired. Pictures of the types of nozzles used, along with some specifics, are shown in Table 2. The nozzles were installed at plus 28.5 ft to provide a drop height of 33.8 ft to the deck and 50.5 ft to the bottom of the **drywell**. A course strainer (0.053-in. openings) was installed at the outlet of each vessel sump. Two additional strainers were located in the supply line leading to the spray nozzles, as shown in Figure A-6.

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