

EEEEEEEEEEEE	PPPPPPPPPP	LLLL
E E E	P P P	L L L
E EEEEEEEEE	P PPPPPP P	L L L
E E E	P P P P	L L L
E EEEEE	P PPPPPP P	L L L
E E E	P P P	L L L
E EEEEE	P PPPPPPP	L L L
E E	P P	L L
E E	P P	L LLLLLLLLL
E E	P P	L L L
EEEE	PPPP	LLLLLLLLLLLL

FLORIDA POWER & LIGHT CO.

TURKEY POINT NUCLEAR PLANT UNIT 3

# INSERVICE INSPECTION SUMMARY

RESULTS FOR OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL

December 10, 1987  
REVISION 1

8712210032 871215  
PDR ADOCK 05000250  
Q PDR



Figure 1. The effect of the concentration of the *Agrobacterium* suspension on the transformation efficiency of *Agrobacterium* strains. The concentration of the *Agrobacterium* suspension was 10<sup>6</sup> cells/ml (A), 10<sup>7</sup> cells/ml (B), 10<sup>8</sup> cells/ml (C), and 10<sup>9</sup> cells/ml (D). The concentration of the *Agrobacterium* suspension was 10<sup>6</sup> cells/ml (A), 10<sup>7</sup> cells/ml (B), 10<sup>8</sup> cells/ml (C), and 10<sup>9</sup> cells/ml (D). The concentration of the *Agrobacterium* suspension was 10<sup>6</sup> cells/ml (A), 10<sup>7</sup> cells/ml (B), 10<sup>8</sup> cells/ml (C), and 10<sup>9</sup> cells/ml (D). The concentration of the *Agrobacterium* suspension was 10<sup>6</sup> cells/ml (A), 10<sup>7</sup> cells/ml (B), 10<sup>8</sup> cells/ml (C), and 10<sup>9</sup> cells/ml (D).

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 1

REACTOR PRESSURE VESSEL

ZONE NUMBER: 001		ASME			N I O	
		SEC. XI			O N G T	
SUMMARY EXAMINATION AREA		CATGY	EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
					C G M R	##CALIBRATION BLOCK##
<u>REF. DWG. NO. CIS-V-1</u>						
000070	3-DD-A	B-D	MECH UT	SWRI 700-11 R4		4-3-87 SCANS 1 THROUGH 29: EXAM NO. 2.
	OUTLET NOZZLE-TO-SHELL @ 130	B3.90	UT 0 DEG	720002	C	EXAMINATION PERFORMED FROM THE NOZZLE
	DEG.		UT 15 DEG	72002	C	BORE.
	RPV CAVITY		UT 0 DEG	101002	C	
			UT 15 DEG	101002	C	##UT-15##
000090	3-DD-C	B-D	MECH UT	SWRI 700-11 R4		4-3&4-87 SCANS 1 THROUGH 29: EXAM NO. 3.
	OUTLET NOZZLE-TO-SHELL @ 250	B3.90	UT 0 DEG	720003	C	EXAMINATION PERFORMED FROM THE NOZZLE
	DEG.		UT 15 DEG	720003	C	BORE.
	RPV CAVITY		UT 0 DEG	101003	C	
			UT 15 DEG	101003	C	##UT-15##
000110	3-DD-B	B-D	MECH UT	SWRI 700-11 R4		4-3-87 SCANS 1 THROUGH 29 & 1 Y SCAN:
	OUTLET NOZZLE-TO-SHELL @ 10	B3.90	UT 0 DEG	720001	C	EXAM NO. 1. EXAMINATION PERFORMED FROM
	DEG.		UT 15 DEG	720001	C	THE NOZZLE BORE.
	RPV CAVITY		UT 0 DEG	101001	C	
			UT 15 DEG	101001	C	##UT-15##
000130	3-DD-A-IRS	B-D	MECH UT	SWRI 700-11 R4		4-4&5-87 SCANS 1 THROUGH 60:
	OUTLET NOZZLE INNER RADIUS	B3.100	UT 50/70	720005	C	EXAM NO. 5
	RPV CAVITY		UT 50/70T	720005	C	
	RPV CAVITY		UT 50/70	101006	C	
			UT 50/70T	101006	C	##UT-32##
			UT 50/70	101007	C	
			UT 50/70T	101007	C	
000150	3-DD-C-IRS	B-D	MECH UT	SWRI 700-11 R4		4-5-87 SCANS 1 THROUGH 60:
	OUTLET NOZZLE INNER RADIUS	B3.100	UT 50/70	720006	C	EXAM NO. 6
	RPV CAVITY		UT 50/70T	720006	C	
	RPV CAVITY		UT 50/70	101008	C	
			UT 50/70T	101008	C	##UT-32##
			UT 50/70	101009	C	
			UT 50/70T	101009	C	

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 2

REACTOR PRESSURE VESSEL

ZONE NUMBER: 001	ASME SEC. XI			N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA	CATGY	EXAM			
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		***CALIBRATION BLOCK**

REF. DWG. NO. CIS-V-1

000170	3-DD-B-IRS	B-D	MECH UT	SHRI 700-11 R4	4-4-87 SCANS 1 THROUGH 60:
	OUTLET NOZZLE INNER RADIUS	B3.100	UT 50/70	720004	EXAM NO. 4
	RPV CAVITY		UT 50/70T	720004	
	RPV CAVITY		UT 50/70	101004	
			UT 50/70T	101004	***UT-32**
			UT 50/70	101005	
			UT 50/70T	101005	



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 3

RPV CLOSURE HEAD

ZONE NUMBER: 002	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			***CALIBRATION BLOCK***
<u>REF. DWG. NO. CIS-V-2</u>						
000660 3-WH-12 FLANGE - TO - DOME	B-A B1.40	MT UT 0 DEG UT 45 DEG UT 60 DEG	NDE 2.2-19 NDE 5.14-1 NDE 5.14-1 NDE 5.14-1	C C C C		4-9-87 MT EXAMINED FROM STUD HOLE 30 TO 50 INCLUSIVE, 1/2T ON TOP OF WELD AND INCLUDING RADIUS OF FLANGE ON BOTTOM; LIMITATION- BETWEEN STUD HOLE 30,31 DUE TO LIFTING LUG;4-9-87 UT LIMITATION: ***N/A***
000670 3-CH-S-1 THRU 20 RPV STUDS	B-6-1 B6.30	VT-1 MT MT MT UT UT 60 DEG	NDE 4.1-9,10,17 NDE 2.2-1,2,3, NDE 2.2-21,22 NDE 2.2-23,24 NDE 5.7-3,4,5,6 NDE 5.7-7,8	C C C C C C		4-10-87 VISUAL(STUD 19,20,21,22,26,27,23,24,25,37,38,39) 3 -24-87 MT(STUD ***UT-24***
000680 3-CH-N-1 THRU 20 RPV NUTS	B-6-1 B6.10	MT MT MT MT MT MT VT-1 VT-1 VT-1 UT 45 DEG UT 45 DEG UT 45 DEG	NDE 2.2-21 NDE 2.2-22 NDE 2.2-23 NDE 2.2-24 NDE 2.2-1 NDE 2.2-2 NDE 2.2-3 NDE 4.1-6 NDE 4.1-7 NDE 4.1-12 NDE 5.10-1 NDE 5.10-2,3,4 NDE 5.10-5	C C C C C C C C C C C C		4-13-87 ***N/A***
000690 3-CH-LW-1 THRU 20 RPV WASHERS	B-6-1 B6.50	VT-1 VT-1 VT-1 VT-1	NDE 4.1-3 NDE 4.1-5 NDE 4.1-11 NDE 4.1-21	C C C C		3-24-87 NOS. 23,24 AND 25.: 4-10-87 NOS. 19,20,21,22,26,27 LIGHT BORIC ACID RESIDUE (NO WASTAGE) 4-13-87 NOS. 23,24,25;4-15-87 NOS. 28,29,30,31,32,33,34,35,36; COMPLETED ***N/A***

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 4

RPV CLOSURE HEAD

ZONE NUMBER: 002	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			##CALIBRATION BLOCK##

REF. DWG. NO. CIS-V-2

000700 3-CH-SW-1 THRU 20 RPV WASHERS	B-6-1	VT-1	NDE 4.1-8	C	4-10-87 NOS. 19,20,21,22,26,27 LIGHT
	B6.50	VT-1	NDE 4.1-11	C	BORIC ACID RESIDUE NO WASTAGE.4-13-87
		VT-1	NDE 4.1-15	C	NOS. 23,24,25.3-24-87 NOS23,24,25.4-15
		VT-1	NDE 4.1-20	C	-87 NOS, 28,29,30,31,32,33,34,35,36; COMPLETED

##N/A##

000710 3-WH-14-1 THRU 65 CRDM HOUSING WELDS	B-0	VT-1	NDE 4.1-23	C	5-11-87 BORIC ACID RESIDUE WAS NOTED. 5
	B14.10	VT-1	NDE 4.1-22	C	-14-87 VIDEO TAPED, LIGHT BORIC ACID RESIDUE, LIGHT SURFACE CORROSION, PT PERFORMED ON D4 & C5: ##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 5

PRESSURIZER

ZONE NUMBER: 006		ASME	N I O		
		SEC. XI	O N G T		
SUMMARY EXAMINATION AREA		CATGY	EXAM	R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E REMARKS
					C G H R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-V-5

001020	3-PCW-7	B-B	UT 0 DEG	NDE 5.1-1	C	4-13-87 EXAMINED FROM CENTERLINE OF
	UPPER SHELL - TO - HEAD	B2.11	UT 45 DEG	NDE 5.1-1	C	MANWAY TO 90°CLOCKWISE. (7'5")
	PRZ. CUBE		UT 60 DEG	NDE 5.1-1	C	**UT-8**

001040	RV-03-551A-IR	B-D	UT 60 DEG	NDE 5.13-2	C	4-13-87 COMPLETE SCAN, SKEW ANGLE 6
	SAFETY NOZZLE INNER RADIUS	B3.120				DEGREES, MAINTAINED A 20% FSH.

01130	3-PZR-1 THRU 16	B-6-2	VT-1	NDE 4.1-16	C	4-13-87 EXAMINED IN PLACE.
	MANWAY BOLTING	B7.20				

\*\*N/A\*\*



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 6

MAIN REACTOR COOLANT PIPING LOOP "A" HOT LEG

ZONE NUMBER: 008	ASME	N I O
SUMMARY EXAMINATION AREA	SEC. XI	O N G T
NUMBER IDENTIFICATION	CATGY EXAM	R S E H
	ITEM NO- METHOD	E I O E
	PROCEDURE	C G H R
		REMARKS
		***CALIBRATION BLOCK**

REF. DWG. NO. CIS-A-2

001260	29"-RCS-1304-1	B-F	MECH UT	SWRI 800-115 R1		4-5,6&7-87 SCANS 1 THROUGH 241: EXAM
	RPV NOZZLE - TO - PIPE	B5.10	UT 45 DEG	720008,720011	C	NOS. 720008, 11, 14 AND 17, 45 DEG.
	CTMT		UT 45T DEG	720008	C	CALIBRATED TO EXAMINE THE INSIDE AND
	CTMT		UT 50/70	720014	C	OUTSIDE DIAMETER. LIMITATION DUE TO
			UT 50/70T	720017	C	MODULE LIFTOFF IN THE WELD ROOT AREA.
			UT 50/70	101020,101021	C	CRV WAS ACHIEVED USING THE 45 FULL VEE &
			UT 50/70	101022,101023	C	50/70.
			UT 50/70	101024,101025	C	***UT-32**
			UT 50/70	101026,101027	C	
			UT 50/70	101028,101029	C	

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 7

MAIN REACTOR COOLANT PIPE LOOP "B" HOT LEG

ZONE NUMBER: 011	ASME				N I 9
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
					C G M R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-A-5

001510	29"-RCS-1305-1	B-F	MECH UT	SWRI 800-115 R1		4-5,6 & 7-87 SCANS 1 THROUGH 241: EXAM
	RPV NOZZLE - TO - PIPE	BS.10	UT 45 DEG	720007,720010	C	NOS. 720007, 10, 13, & 16, 45 DEGREE
	CTMT		UT 45T DEG	720007	C	EXAMS CALIBRATED FOR BOTH THE INSIDE AND
	CTMT		UT 50/70	720013	C	OUTSIDE DIAMETER. LIMITATION DUE TO
			UT 50/70T	720016	C	MODULE LIFTOFF IN WELD ROOT AREA. CRV
			UT 50/70	101010,101011	C	ACHIEVED BY BOTH 45 FULL VEE AND 50/70.
			UT 50/70	101012,101013	C	**UT-32**
			UT 50/70	101014,101015	C	
			UT 50/70	101016,101017	C	
			UT 50/70	101018,101019	C	



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 3

MAIN REACTOR COOLANT PIPE LOOP "B" COLD LEG

ZONE NUMBER: 012	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CAT6Y ITEM NO	EXAM METHOD	PROCEDURE			
						***CALIBRATION BLOCK**

REF. DWG. NO. CIS-A-6

001630	2"-RCS-1306-BC-3 BRANCH CONNECTION - 2" LTDWN	B-J B9.32	PT	NDE 3.3-37	C
--------	--	--------------	----	------------	---

\*\*\*N/A\*\*

001650	10"-RCS-1306-BC-4 BRANCH CONNECTION - 10" SI	B-J B9.31	VT-1 PT UT 45 DEG	NDE 4.1-43 NDE 3.3-131 NDE 5.5-1	C C C
--------	---	--------------	-------------------------	--	-------------

4-30-87 PARTIAL EXAM 3" AT APPROX. 7  
O'CLOCK INACCESSIBLE DUE TO BRANCH  
CONNECTION, LOCATED 2-1/2" FROM 10"-SI  
-1302. THE VT & PT EXAM PERFORMED IN  
1985. INDICATIONS CAUSED BY GRINDING  
MARKS.  
\*\*UT-46 & UT-12\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 9

MAIN REACTOR COOLANT PIPING LOOP "C" HOT LEG

ZONE NUMBER: 014	ASME				N I D	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-A-8

001800	29"-RCS-1308-1	B-F	MECH UT	SWRI 800-115 R1		4-5,6,& 7-87 SCANS 1 THROUGH 241: EXAM
	RPV NOZZLE - TO - PIPE	B5.10	UT 45 DEG	720009	C	NOS. 720009,12, 15 AND 18 CALIBRATED FOR
	CTMT		UT 45T	720009	C	BOTH 45 DEGREE INSIDE AND OUTSIDE
	CTMT		UT 50/70	720015	C	DIAMETERS: LIMITATION DUE TO MODULE
			UT 50/70T	720018	C	LIFTOFF IN THE WELD ROOT AREA. CRV WAS
			UT 50/70	101038,101039	C	ACHIEVED BY BOTH 45 FULL VEE & 50/70.
			UT 50/70	101030,101031	C	**UT-32**
			UT 50/70	101032,101033	C	
			UT 50/70	101034,101035	C	
			UT 50/70	101036,101037	C	

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 10

PRESSURIZER SPRAY LINE FROM LOOP "B" COLD LEG

ZONE NUMBER: 020	ASME	N I O	
	SEC. XI	O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM	R S E H
NUMBER IDENTIFICATION	ITEM NO.	METHOD	PROCEDURE
			E I O E
			C G M R
			REMARKS
			##CALIBRATION BLOCK##

REF. DWG. NO. CIS-A14

002590	4"-RC-1304-FW-10	B-J	PT	NDE 3.3-4	C	3-31-87 PT COMPLETE;
	PIPE - TO - ELBOW	B9.11	UT 45 DEG	NDE 5.4-2	C	4-14-87 UT COMPLETE;
	CTMT					##UT-45##
002860	4"-RC-1304-1A	B-F	VJ-1	NDE 4.1-41	C	4-13-87 PT, IND. 1 L=3.75"CCW, W=.4"FROM
	SAFE-END - TO - NOZZLE	B5.40	PT	NDE 3.3-96	C	TDE, DOWNSTREAM, ROUND, .15" DIA.,
	CTMT		PT	NDE 3.3-25	C	ACCEPTABLE; 4-13-87
	CTMT		UT 45 DEG	NDE 5.4-4	C	INCOMPLETE AXIAL SCAN US DUE TO SAFE END
						TO NOZZLE CONFIGURATION.
						5-6-85 PT 3 ROUNDED IND. ACCEPTABLE:
						##UT-45##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 11

PRESSURIZER SPRAY LINE FROM LOOP "C" COLD LEG

ZONE NUMBER: 021	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	!!CALIBRATION BLOCK!!
<hr/>						

REF. DWG. NO. CIS-A15

003120	4"-RC-1305-1	B-J	PT	NDE 3.3-8	C	3-31-87 PT COMPLETE;
	BRANCH CONNECTION-TO-ELBDW	B9.11	UT 45 DEG	NDE 5.4-1	C	4-14-87 LIMITATION - A 1-3/8" X 1-3/8"
	CTMT					AREA COULD NOT BE SCANNED DUE TO WELD-O
	CTMT					-LET, LOCATED TOP DEAD CENTER OF PIPE.
						!!UT-45!!

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 12

3" RTD HOT LEG TO COLD LEG LOOP "B" SUPPORTS AND H

ZONE NUMBER: 024	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I O O N G T R S E H E I O E C G N R	REMARKS
SUMMARY EXAMINATION AREA									
NUMBER IDENTIFICATION									!!CALIBRATION BLOCK!!

REF. DWG. NO. CIS-A18

004420	3-WIC-12-1	F-C	VT-3	NDE 4.3-43	C	4-3-87 COMPLETE.
	RESTRAINT	F3.10				

!!N/A!!



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 13

RTD RETURN LINE LOOP "C" CROSSOVER LEG

ZONE NUMBER: 025	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	CALIBRATION BLOCK

REF. DWG. NO. CIS-A19

004530	3"-RC-1303-10 ELBOW - TO - PIPE	B-J B9.21	PT	NDE 3.3-15	C	4-8-87 PT COMPLETE;
--------	------------------------------------	--------------	----	------------	---	---------------------

||N/A||

004560	3"-RC-1303-13 PIPE - TO - BRANCH CONNECTION	B-J B9.21	PT	NDE 3.3-16 NDE 4.1	C	4-8-87 PT COMPLETE;
--------	--	--------------	----	-----------------------	---	---------------------

||N/A||

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 14

2" RTD LOOP "B" SUPPORTS AND HANGERS

ZONE NUMBER: 030		ASME		N I O	
		SEC. XI		O N G T	
SUMMARY EXAMINATION AREA		CATGY EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO.	METHOD	PROCEDURE	E I O E REMARKS
					C G H R **CALIBRATION BLOCK**
-----					

REF. DWG. NO. CIS-A26

005850	8066-H-417A-01	F-C	VT-3	NDE 4.3-44	C	4-3-87 COMPLETE.
	RIGID HANGER	F3.10				

##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 15

COLD LEG RTD LINE LOOP "A"

ZONE NUMBER: 032	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			***CALIBRATION BLOCK**
<u>REF. DWS. NO. CIS-A28</u>						
006320 2"-RC-1307-1 BRANCH CONNECTION - TO - PIPE	B-J B9.40	PT	NDE 3.3-29	C		4-21-87 PT COMPLETE;  ***N/A**
006350 2"-RC-1307-4 PIPE - TO - ELBOW	B-J B9.40	PT	NDE 3.3-27	C		4-21-87 PT COMPLETE;  ***N/A**
006360 2"-RC-1307-5 ELBOW - TO - PIPE	B-J B9.40	PT	NDE 3.3-28	C		4-21-87 PT COMPLETE;  ***N/A**
006370 2"-RC-1307-6 PIPE - TO - ELBOW	B-J B9.40	PT	NDE 3.3-26	C		4-21-87 PT COMPLETE;  ***N/A**
006380 2"-RC-1307-7 ELBOW - TO - PIPE	B-J B9.40	PT	NDE 3.3-30	C		4-21-87 PT COMPLETE;  ***N/A**
006760 2"-RC-1307-42 PIPE - TO - REDUCER	B-J B9.40	PT	NDE 3.3-17	C		4-8-87 PT COMPLETE;  ***N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 16

2" RTD LINE LOOP "A" SUPPORTS AND HANGERS

ZONE NUMBER: 032	ASME			N I C	
	SEC. XI			O H G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G H R	##CALIBRATION BLOCK##

REF. DWG. NO. CIS-A28

006800	6-US1-13	F-C	VT-3	NDE 4.3	4-9-87 SPRING HANGER DOES NOT EXIST. REMOVED;
	SPRING HANGER	F3.50			

##N/A##

006850	3-DET-13	F-C	VT-3	NDE 4.3-45	C	4-3-87 COMPLETE.
	RIGID RESTRAINT	F3.10				

##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 17

2" AUXILLIARY SPRAY LINE SUPPORTS AND HANGERS

ZONE NUMBER: 035	ASNE				N I O	
	SEC. XI				O N 6 T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C 6 M R	**CALIBRATION BLOCK**

0041 REF. DWG. NO. CIS-A31

008160	3-SR-49	F-C	VISUAL	TS10.1 M9687	C	3-31-87 NUT AND EYE ROD BOTTMED OUT:
	SPRING SUPPORT	F3.10	VT-3	NDE 4.3 M9728	C	NCR-C-267-87 ISSUED FOR CORRECTIVE
	EL. 73'PRZ		VT-3	NDE 4.3 M9760	C	ACTION: QC REPORT M9734 VERIFIED SUPPORT
	EL. 73'PRZ					WAS REPAIRED:
						**N/A**

REF. DWG. NO. CIS-A31

008180	3-RS-1	F-C	VT-3	NDE 4.3-87	C	5-13-87 COMPLETE.
	RESTRAINT	F3.10				
						**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 18

2" BORON INJECTION LGCP "A" SUPPORTS AND HANGERS

ZONE NUMBER: 040	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CAT6Y	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-A39

010130	3-SR-41	F-C	VT-3	NDE 4.3-48	C	4-3-87 SPRING SETTINGS POUNDS 127,
	SPRING SUPPORT	F3.10	VT-4	NDE 4.3-48	C	INCHES 3/4"
						**N/A**
010140	3-SR-41	F-C	VT-4	NDE 4.3-48	C	4-3-87 COMPLETE: LBS=127, INCHES=3/4"
	SPRING SUPPORT	F3.50				
						**N/A**
010180	3-427-C	F-C	VT-3	NDE 4.3-46	C	4-3-87 COMPLETE.
	U-BOLT RESTRAINT	F3.10				
						**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 19

LOOP "A" HIGH PRESSURE SAFETY INJECTION

ZONE NUMBER: 043	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			**CALIBRATION BLOCK**

REF. DWG. NO. CIS-A42

011180 2"-SI-1305-4 PIPE - TO - ELBOW	B-J B9.21	PT	NDE 3.3-5 NDE 4.1	C	4-1-87 PT COMPLETE; LIMITATION-UPSTREAM DUE TO PIPE RESTRAINT (PERMANENT);  **N/A**
--	--------------	----	----------------------	---	--

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 20

2" HIGH HEAD SAFETY INJECTION LOOP "A" SUPPORTS AND

ZONE NUMBER: 043	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I D E	REMARKS
					C G M R	CALIBRATION BLOCK

REF. DWG. NO. CIS-A42

011640	M-6 U-BOLT RESTRAINT	F-C F3.10	VT-3	NDE 4.3-49	C	4-3-87 COMPLETE.
--------	-------------------------	--------------	------	------------	---	------------------

||N/A||

011650	M-9 PLATE SUPPORT	F-C F3.10	VT-3	NDE 4.3-37	C	4-3-87 COMPLETE.
--------	----------------------	--------------	------	------------	---	------------------

||N/A||

011710	M-8 SUPPORT W/ PIPE CLAMP	F-C F3.10	VT-3	NDE 4.3-50	C	4-3-87 COMPLETE.
--------	------------------------------	--------------	------	------------	---	------------------

||N/A||





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE-2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 21

3" CHARGING LINE FROM RHX TO LOOP "C" HOT LEG

ZONE NUMBER: 045	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			!!CALIBRATION BLOCK!!
<u>REF. DWG. NO. CIS-A44</u>						
012670 3"-CH-1301-44 PIPE - TO - ELBOW	B-J B9.21	PT	NDE 3.3-10	C		3-31-87 PT COMPLETE;  !!N/A!!
012680 3"-CH-1301-45 ELBOW-TO-BRANCH CONNECTION	B-J B9.21	PT	NDE 3.3-9	C		3-31-87 PT COMPLETE;  !!N/A!!
012690 CV-3-310A VALVE BOLTING	B-6-2 B7.70	VT-1	NDE 4.1-2	C		4-1-87 8 BOLTS AND 8 NUTS EXAMINED.  !!N/A!!
012700 CV-3-311 VALVE BOLTING	B-6-2 B7.70	VT-1	NDE 4.1-2	C		4-1-87 6 BOLTS AND 6 NUTS EXAMINED INPLACE.  !!N/A!!
012710 CV-3-310B VALVE BOLTING	B-6-2 B7.70	VT-1	NDE 4.1-2	C		4-1-87 6 BOLTS AND 6 NUTS EXAMINED INPLACE.  !!N/A!!

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 22

3" CHARGING LINE LOOP "C" SUPPORTS AND HANGERS

ZONE NUMBER: 045	ASME			N I D	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I D E	REMARKS
				C G H R	!!CALIBRATION BLOCK!!
-----					

REF. DWG. NO. CIS-A44

012740	3-UCH-114	F-C	VT-3	NDE 4.3-38	C	4-3-87 COMPLETE.
	RIGID HANGER	F3.10				

!!!/A!!

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 23

3" CHARGING LINE TO LOOP "C" SUPPORTS AND HANGERS

ZONE NUMBER: 046		ASME		N I O	
		SEC. XI		O N G T	
SUMMARY EXAMINATION AREA		CATGY EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E REMARKS
					C G M R
					***CALIBRATION BLOCK**

REF. DWG. NO. CIS-A45

013240	SR-1	F-C	VT-3	NDE 4.3-56	C	4-7-87 COMPLETE.
	BOX RESTRAINT	F3.10				

\*\*\*N/A\*\*

013270	PS-1	F-C	VT-3	NDE 4.3-53	C	4-7-87 COMPLETE.
	RIGID HANGER	F3.10				

\*\*\*N/A\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 24

LETDOWN LINE TO REGENERATIVE HX.

ZONE NUMBER: 048	ASME SEC. XI				N I O O N G T R S E H E I O E C G H R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CAT6Y ITEM NO	EXAM METHOD	PROCEDURE			!!CALIBRATION BLOCK!!
<u>REF. DWG. NO. CIS-A47</u>						
013630 2"-CH-1301-1 BRANCH CONNECTION - TO - PIPE	B-J B9.21	PT	NDE 3.3-19	C		4-16-87 PT COMPLETE;  !!N/A!!
013640 2"-CH-1301-2 PIPE - TO - ELBOW	B-J B9.21	PT	NDE 3.3-18	C		4-16-87 PT COMPLETE;  !!N/A!!
013670 2"-CH-1301-5 ELBOW - TO - PIPE	B-J B9.21	VT-1 PT PT	NDE 4.1-18 NDE 3.3-52 NDE 3.3-20	C C C		4-24-85 VISUAL PERFORMED PER TECH. SPECS 1/2" ARC STRIKE NOTED, 4-24-85 PT PERFORMED NON RELEVANT INDICATIONS NOTED. REEXAMINED 4-16-87 PT METHOD NO INDICATIONS NOTED. !!N/A!!

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 25

CHEMICAL & VOLUME CONTROL FROM REGENERATIVE HX

ZONE NUMBER: 049		ASME	N I O		
		SEC. XI	O N G T		
SUMMARY EXAMINATION AREA		CATGY	EXAM	R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E REMARKS
					C G H R **CALIBRATION BLOCK**
-----					

REF. DWG. NO. CIS-A48

013980	2"-CH-1302-10	B-J	PT	NDE 3.3-13	C	4-3-87 PT COMPLETE;
	PIPE - TO - ELBOW	B9.21				

\*\*\*N/A\*\*\*



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 26

CHEMICAL & VOLUME CONTROL FROM REGEN. HEAT EXCH. S

ZONE NUMBER: 049	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G H R	##CALIBRATION BLOCK##

REF. DWG. NO. CIS-A46

014350	3-422B	F-C	VT-3	NDE 4.3-40	C	4-3-87 COMPLETE.
	RESTRAINT	F3.10				

##N/A##

014360	3-422A	F-C	VT-3	NDE 4.3-52	C	4-3-87 COMPLETE.
	BOX RESTRAINT	F3.10				

##N/A##





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 27

CHEMICAL & VOLUME CONTROL LOOP "C"

ZONE NUMBER: 051	ASME SEC. XI				N I O O N G T R S E H E I O E C G H R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			**CALIBRATION BLOCK**
<u>REF. DWG. NO. CIS-A50</u>						
014860 1.5"-CH-1302-FB-1-8 FLANGE BOLTING	B-6-2 B7.50	VT-1	NDE 4.1-1	C		3-31-87 VT COMPLETE; NOTE THERE IS ONLY 4 BOLTS NOT 8; EXAM PERFORMED INPLACE;  **N/A**
014870 1.5"-CH-1302-FN-1-16 FLANGE NUTS	B-6-2 B7.50	VT-1	NDE 4.1-1	C		3-31-87 VT COMPLETE; NOTE THERE IS ONLY EIGHT (8) NUTS NOT 16; EXAM PERFORMED IN PLACE **N/A**
014970 2"-CH-1304-FB-1-8 FLANGE BOLTING	B-6-2 B7.50	VT-1	NDE 4.1-1	C		3-31-87 VT COMPLETE; EXAM PERFORMED IN PLACE;  **N/A**
014980 2"-CH-1304-FN-1-16 FLANGE BOLTING	B-6-2 B7.50	VT-1	NDE 4.1-1	C		3-31-87 VT COMPLETE; EXAM PERFORMED IN PLACE;  **N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 28

SEAL LEAK OFF LOOP "A"

ZONE NUMBER: 053	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			##CALIBRATION BLOCK##
<u>REF. DWG. NO. CIS-A52</u>						
015670 2"-CH-1306-1 BRANCH CONNECTION-TO-FLANGE	B-J B9.21	PT	NDE 3.3-21	C		4-11-87 PT COMPLETE;  ##N/A##
015680 2"-CH-1306-2 FLANGE - TO - PIPE	B-J B9.21	PT	NDE 3.3-24	C		4-11-87 PT COMPLETE;  ##N/A##
015820 2"-CH-1306-16 ELBOW - TO - PIPE	B-J B9.21	PT	NDE 3.3-36	C		4-29-87 PT COMPLETE;  ##N/A##
015890 2"-CH-1306-23 PIPE - TO - TEE	B-J B9.21	PT	NDE 3.3-23	C		4-11-87 PT COMPLETE;  ##N/A##
015900 2"-CH-1306-24 TEE - TO - REDUCING INSERT	B-J B9.21	PT	NDE 3.3-22	C		4-11-87 PT COMPLETE;  ##N/A##
015980 2"-CH-1306-33 PIPE - TO - VALVE (3-303A)	B-J B9.21	PT	NDE 3.3-14	C		4-1-87 PT COMPLETE;  ##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 29

SEAL LEAK OFF LOOP "A"

ZONE NUMBER: 053	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			!!CALIBRATION BLOCK!!
<u>REF. DWG. NO. CIS-A52</u>						
015990 2"-CH-1306-34 VALVE (3-303A) - TO - TEE	B-J B9.21	PT	NDE 3.3-12	C		4-1-87 PT COMPLETE;  !!N/A!!
016030 2"-CH-1306-FB-1-8 FLANGE BOLTING	B-6-2 B7.50	VT-1	NDE 4.1-13	C		4-11-87 MINOR NICKS ON ENDS OF BOLTS  !!N/A!!
016040 2"-CH-1306-FN-1-16 FLANGE BOLTING	B-6-2 B7.50	VT-1	NDE 4.1-13	C		4-11-87 -MINOR ROUNDING OF NUTS  !!N/A!!
016050 2"-CH-1306-FB-1-8 FLANGE BOLTING	B-6-2 B7.50	VT-1	NDE 4.1-14	C		4-11-87 COMPLETE  !!N/A!!
016060 2"-CH-1306-FN-1-8 FLANGE BOLTING	B-6-2 B7.50	VT-1	NDE 4.1-14	C		4-11-87 -COMPLETE  !!N/A!!
016080 2"-CH-1306-38 PIPE - TO - VALVE (3-306A)	B-J B9.21	PT	NDE 3.3-11	C		4-1-87 PT COMPLETE;  !!N/A!!

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 30

SEAL LEAKOFF FROM R.C.P. "A" SUPPORTS AND HANGERS

ZONE NUMBER: 053	ASME				N I O	
	SEC. XI				G N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G H R	***CALIBRATION BLOCK**

REF. DWG. NO. CIS-A52

016120	NO ID	F-C	VT-3	NDE 4.3-63	C	4-7-87 VERIFIED TO BE A BOX RESTRAINT
	BOX RESTRAINT	F3.10				(NOT A U-BOLT).

\*\*\*N/A\*\*

016141	NO ID	F-C	VT-3	NDE 4.3-39	C	4-3-87 COMPLETE.
	STRUT	F3.10				

\*\*\*N/A\*\*



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 31

REACTOR COOLANT PUMP "A"

ZONE NUMBER: 056	ASME			N I O	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G M R	##CALIBRATION BLOCK##
<hr/>					

REF. DWG. NO. CIS-V13

017020 RCP(A)-F FLYHHEEL	RG1.14	UT 10 DEG NDE 5.15-2	C	5-6-87 COMPLETE SCAN (BORE AND KEYWAY)
-----------------------------	--------	----------------------	---	--





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 32

REACTOR COOLANT PUMP "C"

ZONE NUMBER: 058		ASME			N I O	
		SEC. XI			O N G T	
SUMMARY EXAMINATION AREA		CATGY	EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**
-----						

REF. DWG. NO. CIS-V13

017200	RCP(C)-F		UT 10 DEG	NDE 5.15-1	C	4-12-87 COMPLETE SCAN (BORE AND KEYWAY)
	FLYWHEEL	R61.14	UT 15 DEG	NDE 5.15-1	C	4-12-87 COMPLETE SCAN (SURFACE EXAM)



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 33

R.H.R. PUMP "A" SUCTION SUPPORTS AND HANGERS

ZONE NUMBER: 063	ASME			N I D	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G M R	##CALIBRATION BLOCK##
-----					

REF. DWG. NO. CIS-B1

018490 3-SR-250 BOX RESTRAINT	F-C F3.10	VT-3	X-87-658	C	5-3-87 HILT NUT LOOSE: 3-SR-250 WAS REPLACED WITH PS-16: NCR-C-0556-87 REQUIRED RETORQUING OF HILT1 BOLT IAW SPEC 5177-C-103.1: ##N/A##
----------------------------------	--------------	------	----------	---	---

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 34

LOOP "A" RESIDUAL HEAT REMOVAL

ZONE NUMBER: 066	ASNE SEC. XI				X I D O N G T R S E H E I O E C G H R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			***CALIBRATION BLOCK**
<u>REF. DWG. NO. CIS-313</u>						
018930 14"-RHR-2305-3 PIPE - TO - VALVE (3-860A)	C-F C5.11	PT	NDE 3.3-3	C		3-31-87 PT COMPLETE;  ***N/A**
019000 14"-RHR-2305-10 ELBOW - TO - PIPE	C-F C5.11	PT	NDE 3.3-33	C		5-4-87 PT COMPLETE;  ***N/A**
019010 14"-RHR-2305-11 PIPE - TO - VALVE (3-861A)	C-F C5.11	PT	NDE 3.3-32	C		5-4-87 PT COMPLETE; LIMITATION- LINE I.D. TAG 1" IN WIDTH, 1/2" FROM TOE OF THE WELD, ON THE PIPE SIDE; ***N/A**
019020 14"-RHR-2305-12 VALVE (3-861A) - TO - PIPE	C-F C5.11	PT	NDE 3.3-31	C		5-4-87 PT COMPLETE; LIMITATION- LINE I.D. TAG 1" IN WIDTH, 1/2" FROM TOE OF WELD, ON PIPE SIDE; ***N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 35

LOOP "B" RESIDUAL HEAT REMOVAL

ZONE NUMBER: 067	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G H R	***CALIBRATION BLOCK***

REF. DWG. NO. CIS-B14

019050	14"-RHR-2306-1	C-F	PT	NDE 3.3-2	C	3-31-87 PT COMPLETE;
	PENETRATION #54B - TO - ELBOW	C5.11				

\*\*\*N/A\*\*\*

019080	14"-RHR-2306-4	C-F	PT	NDE 3.3-1	C	3-31-87 PT COMPLETE;
	VALVE (3-860B) - TO - PIPE	C5.11				

\*\*\*N/A\*\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 36

R.H.R. FROM CTMT. SUMPS SUPPORTS AND HANGERS

ZONE NUMBER: 067	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			**CALIBRATION BLOCK**

REF. DWG. NO. CIS-B14

019240 3-SR-257 BOX RESTRAINT	F-C F3.10	VT-3	NDE 4.3-33	C	4-2-87 COMPLETE.
----------------------------------	--------------	------	------------	---	------------------

\*\*\*N/A\*\*\*

019250 3-SR-256 BOX RESTRAINT	F-C F3.10	VT-3	NDE 4.3-32	C	4-2-87 COMPLETE.
----------------------------------	--------------	------	------------	---	------------------

\*\*\*N/A\*\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 37

LOOP "B" RESIDUAL HEAT REMOVAL

ZONE NUMBER: 074		ASME	N I O		
		SEC. XI	O N G T		
SUMMARY EXAMINATION AREA		CATGY	EXAM	R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E
					C 6 M R
					REMARKS
					##CALIBRATION BLOCK##

REF. DWG. NO. CIS-B19

020620	10"-RHR-2305-10 PIPE TO REDUCING TEE	C-F C5.11	PT	NDE 3.3-42	C	5-11-87 PT COMPLETE;
--------	---	--------------	----	------------	---	----------------------

##N/A##

020710	10"-RHR-2305-1 REDUCER TO PIPE	C-F C5.11	PT	NDE 3.3-43	C	5-11-87 PT COMPLETE;
--------	-----------------------------------	--------------	----	------------	---	----------------------

##N/A##





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 38

RESIDUAL HEAT REMOVAL SUPPORTS AND HANGERS

ZONE NUMBER: 074		ASME	N I O			
		SEC. XI	O N G T			
		CATGY	EXAM	R S E H		
SUMMARY	EXAMINATION AREA	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
NUMBER	IDENTIFICATION				C G N R	**CALIBRATION BLOCK**
-----						

REF. DWG. NO. CIS-B19

020750	3-SIH-31	F-C	VT-3	NDE 4.3-31	C	4-2-87 COMPLETE.
	ROD HANGER W/CLEVIS CLAMP	F3.10				

\*\*\*N/A\*\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 39

SAFETY INJECTION FROM ACCUMULATOR TANK "A"

ZONE NUMBER: 078	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA									
NUMBER IDENTIFICATION									***CALIBRATION BLOCK***

REF. DWG. NO. CIS-B15

021450	10"-SI-2301-4	C-F	PT	NDE 3.3-6	C	3-31-87 PT COMPLETE;
	PIPE - TO - VALVE (3-865A)	C5.11				

\*\*\*N/A\*\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 40

SAFETY INJECTION LOOP "A" SUPPORTS AND HANGERS

ZONE NUMBER: 078		ASME SEC. XI		N I O O N G T R S E H E I O E C G M R		REMARKS
SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE		
						<b>**CALIBRATION BLOCK**</b>

REF. DWG. NO. CIS-B15

021490	3-SR-55 U-BOLT RESTRAINT	F-C F3.10	VT-3	NDE 4.3-34	C	4-2-87 COMPLETE.
--------	-----------------------------	--------------	------	------------	---	------------------

\*\*\*N/A\*\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 41

LOW PRESSURE SAFETY INJECTION

ZONE NUMBER: 081	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			**CALIBRATION BLOCK**
<u>REF. DWG. NO. CIS-B18</u>						
021690 10"-SI-2304-1 REDUCING ELBOW - TO - PIPE	C-F C5.21	PT UT 45 DEG	NDE 3.3-34 NDE 5.4-6	C C		4-23-87 PT COMPLETE; 4-23-87 UT ONE SIDE EXAM (REDUCING ELBOW TO VALVE) DUE TO VALVE CONFIGURATION **UT-27**
021710 10"-SI-2304-3 VALVE (3-744A) - TO - PIPE CTHT CTAT	C-F C5.21	PT UT 45 DEG	NDE 3.3-35 NDE 5.4-6	C C		4-23-87 PT COMPLETE; 4-23-87 UT ONE SIDE EXAM DUE TO VALVE CONFIGURATION; NO AXIAL SIDE DRILLED HOLES IN CAL. BLOCK UT-27 **UT-27**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 42

10" SAFETY INJECTION SUPPORTS AND HANGERS

ZONE NUMBER: 082		ASME SEC. XI		N I O O N G T R S E H E I O E		REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE	C 6 M R		
-----						
**CALIBRATION BLOCK**						

REF. DWG. NO. CIS-B20

022040	3-SIH-17 BOX RESTRAINT	F-C F3.10	VT-3	NDE 4.3-60	C	4-9-87 COMPLETE.  **N/A**
022050	3-SR-240 SPRING HANGER	F-C F3.10	VT-3 VT-4	NDE 4.3-61 NDE 4.3-61	C C	4-9-87 SPRING SETTINGS; POUNDS N/A, INCHES 5/8".  **N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 43

8" SAFETY INJECTION SUPPORTS AND HANGERS

ZONE NUMBER: 084	ASME SEC. XI				N I G O N G T R S E H E I O E C G H R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			***CALIBRATION BLOCK**

REF. DWG. NO. CIS-B22

022240 NO ID RIGID HANGER	F-C F3.10	VT-3	NDE 4.3-58	C	4-2-87 LIGHT PAINT ON SPHERICAL BEARING, NCR-MCI-87-22
					***N/A**

REF. DWG. NO. CIS-B23

022553 NO ID BOX RESTRAINT	F-C F3.10	VT-3	NDE 4.3-36	C	4-2-87 COMPLETE.
					***N/A**

022590 3-SR-54 BOX RESTRAINT	F-C F3.10	VT-3	NDE 4.3-35	C	4-2-87 COMPLETE.
					***N/A**





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 44

LOW PRESSURE SAFETY INJECTION FROM PENETRATION #11

ZONE NUMBER: 089	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I O O N G I R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA									
NUMBER IDENTIFICATION									**CALIBRATION BLOCK**

REF. DWG. NO. CIS-B27

023120	8"-SI-2309-20	C-F	PT	NDE 3.3-138				C	7-3-85 PT LIGHT IND DETERMINED TO BE NON
	FENETRATION #11 - TG - ELBOW	C5.21	UT 45 DEG	NDE 5.4-24				C	RELEVANT IND. UT 7-3-85 & 4-16-87
	CTMT		UT 45 DEG	NDE 5.4-3				C	COMPLETE NRI: **UT-41**
023160	8"-SI-2309-24	C-F	PT	NDE 3.3-137				C	4-16-87 ONE SIDE EXAM DUE TO VALVE DOWN
	ELBOW - TO - VALVE (3-876E)	C5.21	UT 45 DEG	NDE 5.4-24				C	STREAM SIDE.
	CTMT		UT 45 DEG	NDE 5.4-3				C	7-3-85 PT PERFORMED: **UT-41**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 45

CONTAINMENT SPRAY PUMP "A" DISCHARGE

ZONE NUMBER: 093	ASME				N I O
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
					C G H R **CALIBRATION BLOCK**
-----					

REF. DWG. NO. CIS-878

024230	8"-CS-2301-1(REPLACEMENT)	C-F	REPLACED	NONE	87 - THIS WELD WAS REPLACED, NO LONGER EXISTS;
	REDUCER - TO - PIPE	C5.11			
	EL.18'0"				**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 46

LOOP "B" MAIN STEAM INSIDE CONTAINMENT

ZONE NUMBER: 098	ASNE			N I O	
	SEC. XI			O H G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G M R	##CALIBRATION BLOCK##
<u>REF. DWG. NO. CIS-B59</u>					
024960 26"-MSB-2302-1A NOZZLE - TO - REDUCER CTMT	C-F C5.21	UT 45 & 60	RESCANNED 87 NDE 5.2	C	4-2-87 SEE 1985 OUTAGE RESULTS FOR COMPILATION OF EXAMINATION RESULTS;  ##UT-17##
025040 26"-MSB-2302-8 PIPE - TO - PIPE CTMT	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-16 NDE 5.2-6 NDE 5.2-6	C C C	3-30-87 MT COMPLETE; 3-30-87 COMPLETE 60 DEGREE ROOT GEOMETRY LESS THAN 40% DAC. ##UT-21##
025050 26"-MSB-2302-9 PIPE - TO - ELBOW CTMT	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-17 NDE 5.2-6 NDE 5.2-6	C C C	3-30-87 MT COMPLETE; 3-30-87 ROOT GEOMETRY, LESS THAN 40% DAC WITH 45 DEGREE, NO IND. WITH 60 DEGREE. ##UT-21##
025060 26"-MSB-2302-10 ELBOW - TO - PIPE CTMT CTMT	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-18 NDE 5.2-6 NDE 5.2-6	C C C	3-30-87 MT COMPLETE; 3-30-87 45 DEG. ROOT GEOMETRY LESS THAN 50% DAC. 60 DEG. ROOT GEOMETRY LESS THAN 20% DAC. ##UT-21##
025070 26"-MSB-2302-11 PIPE - TO - PENETRATION #26B CTMT CTMT	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-15 NDE 5.2-6 NDE 5.2-6	C C C	3-30-87 45 & 60 DEG. ONE SIDE EXAMINATION ONLY DUE TO PENETRATION 60 DEGREE, A 40 TO 50% SIGNAL 360 DEGREES, INTERMITTENT. SIGNAL DAMPENS ON WELD CROWN. ##UT-21##
025110 26"-MSB-2302-8A PIPE - LONG SEAM CTMT	C-F C5.22	MT UT 45 DEG UT 60 DEG	NDE 2.2-15 NDE 5.2-6 NDE 5.2-6	C C C	3-30-87 MT COMPLETE; 3-30-87 2.5T EXAMINED 45 & 60 DEGREE.  ##UT-21##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 47

LOOP "B" MAIN STEAM INSIDE CONTAINMENT

ZONE NUMBER: 098	ASME SEC. XI			N I O D N G T R S E H E I O E C G H R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY	EXAM ITEM NO	METHOD	PROCEDURE	
					***CALIBRATION BLOCK**

REF. DWG. NO. CIS-859

025120	26"-MSB-2302-9A ELBOW - LONG SEAM	C-F C5.22	MT UT 45 DEG UT 60 DEG	NDE 2.2-18 NDE 5.2-6 NDE 5.2-6	C C C	3-30-87 COMPLETE 2.5T EXAMINED, 45 & 60 DEGREE. 5-10-85 MT PERFORMED: ***N/A**
025130	26"-MSB-2302-10A PIPE - LONG SEAM CTMT	C-F C5.22	MT UT 45 DEG UT 60 DEG	NDE 2.2-14 NDE 5.2-6 NDE 5.2-6	C C C	3-30-87 COMPLETE 2.5T, 45 & 60 DEGREE. 5-10-87 MT COMPLETE;  ***UT-21**
025181	26"-MSB-2302-LS-7 PIPE LONG SEAM - DS CTMT	C-F C5.22	MT UT 45 DEG UT 60 DEG	NDE 2.2-14 NDE 5.2-6 NDE 5.2-6	C C C	3-30-87 MT COMPLETED; 3-30-87 2.5T EXAMINED 45 & 60 DEGREE.  ***UT-21**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 48

LOOP "B" MAIN STEAM OUTSIDE CONTAINMENT

ZONE NUMBER: 101	ASNE				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G H R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-860

025880	6"-MSB-2302-1 WELDOLET - TO - PIPE	C-F C5.11	HT	NDE 2.2-7	C	3-26-87 HT COMPLETE;
--------	---------------------------------------	--------------	----	-----------	---	----------------------

\*\*\*N/A\*\*\*

025890	6"-MSB-2302-2 PIPE - TO - VALVE (3-10-002)	C-F C5.11	HT	NDE 2.2-8	C	3-26-87 COMPLETE;
--------	---	--------------	----	-----------	---	-------------------

\*\*\*N/A\*\*\*





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 49

\*A\* LOOP STEAM GENERATOR BLOWDOWN INSIDE CNT. SUP

ZONE NUMBER: 103	ASME				N I O
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
					C G M R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-B72

026550	3-H320-09	F-C	VT-3	NDE 4.3-66	C	4-7-87 COMPLETE.
	BOX RESTRAINT	F3.10				

\*\*N/A\*\*

026620	3-H320-02	F-C	VT-3	NDE 4.3-65	C	4-7-87 DENTED INSULATION DUE TO SIDEWAYS
	RIGID HANGER	F3.10	VISUAL	M11117	C	MOVEMENT: NCR-MCI-87-16 ISSUED: NCR-C
	14" IN B10		VISUAL	M11191	C	-0496-87 ISSUED CORRECTIVE ACTION
	14" IN B10					REPLACE DAMAGED INSULATION: M11117
						VERIFICATION OF NO PHYSICAL DAMAGE TO
						SUPPORT: M11191 VERIFICATION OF REPLACED
						INSULATION:
						**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 50

\*C\* LOOP STEAM GENERATOR BLOWDOWN INSIDE CTHT. SUP

ZONE NUMBER: 105	ASME			N I O	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G H R	##CALIBRATION BLOCK##

REF. DWG. NO. CIS-B76

027100	3-H-322-05 RIGID SUPPORT	F-C F3.10	VT-3	NDE 4.3-62	C	4-7-87 THE LINE SUPPORTED BY THIS RIGID SUPPORT RUNS PARRALLEL TO ANOTHER SMALLER LINE 2", IT IS APPROX. 2 TO 3" APART, HOWEVER IT APPEARS TO BE MOVING SIDEWAYS & HITTING THE LINE. INSULATION DENTED 1/2" TO 3/4" NOT SEVERELY NCR-MCI -87-23 ##N/A##
--------	-----------------------------	--------------	------	------------	---	--

027122	3-H-322-04A SWAY STRUT C CUBE	F-C F3.10	VT	H 9074	C	1-2-87 VERIFICATION OF NO PHYSICAL DAMAGE ON STRUT:  ##N/A##
--------	-------------------------------------	--------------	----	--------	---	---



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 51

LOOP "A" MAIN FEEDWATER

ZONE NUMBER: 109					ASME	N I O
					SEC. XI	O N G T
SUMMARY EXAMINATION AREA					CATGY	R S E H
NUMBER	IDENTIFICATION	ITEM NO	EXAM METHOD	PROCEDURE	E I O E	REMARKS
					C G H R	**CALIBRATION BLOCK**
-----						
REF. DWG. NO. CIS-B66						
027390	14"-FWA-2302-3 VALVE (3-20-133) - TO - PIPE CTMT CTMT	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-6 NDE 5.2-3 NDE 5.2-1	C C C	3-26-87 MT COMPLETE; 3-27-87 ONE SIDE EXAM DUE TO VALVE CONFIGURATION. INDICATION DETERMINED TO BE ID NOISE. **UT-20**
027400	14"-FWA-2302-4 ELBOW - TO - PIPE CTMT	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-5 NDE 5.2-3 NDE 5.2-1	C C C	3-26-87 MT COMPLETE; 3-27-87 UT COMPLETE;  **UT-20**
027410	14"-FWA-2301-1 PIPE - TO - ELBOW CTMT CTMT	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-12 NDE 5.2-4 NDE 5.2-4	C C C	3-30-87 MT COMPLETE; 45 & 60 DEGREE SCAN, 60 DEG GEOMETRIC INDICATION DETERMINED TO BE A BACKING BARCONFIRMED WITH A 0 DEGREE. **UT-20**
027420	14"-FWA-2301-2 ELBOW - TO - PIPE CTMT CTMT	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-11 NDE 5.2-5 NDE 5.2-5	C C C C C	3-30-87 MT COMPLETE;LIMITATIONS-BRANCH CONN FRM 10.25 TO 12.5", 2.25" FROM CENTERLINE OF WELD DS & GAMMA PLUG FROM 32" CW -34.5", 2.5" BACK FROM CENTERLINE OF WELD DS(CRV ACHIEVED)IND DETERMINED TO BEROOT AND INSIGNIFICANT FLAWS. **UT-20**
027430	14"-FWA-2301-2A PIPE - TO - WELDOLET	C-F C5.31	MT	NDE 2.2-10	C	3-30-87 MT COMPLETE;



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 52

LOOP "A" MAIN FEEDWATER

ZONE NUMBER: 109	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			##CALIBRATION BLOCK##
<u>REF. DWG. NO. CIS-B66</u>						
027600 14"-FWA-2301-21 ELBOW - TO - PIPE	C-F C5.21	UT 45 DEG UT 60 DEG	NDE 5.16-8 NDE 5.16-9	C C		3-24-87 COMPLETE SCAN:  ##N/A##
027610 14"-FWA-2301-21A PIPE - TO - REDUCER	C-F C5.21	UT 45 DEG UT 60 DEG	NDE 5.15-8 NDE 5.16-9	C C		3-24-87 COMPLETE SCAN-BASE MATERIAL BETWEEN WELDS 21 & 21A AND UPPER HALF OF ELBOW WERE SCANNED AXIALLY IN BOTH DIRECTIONS: ##N/A##
027660 18"-FWA-2301-FW-1 REDUCER - TO - REDUCER EXT.	C-F C5.21	UT 45 DEG UT 60 DEG 4-7-87	NDE 5.16-12 NDE 5.16-12 OVERCHECK 12A	C C		3-24-87 COMPLETE SCAN: SCANNED ALL BASE MATERIAL AXIALLY (BOTH DIRECTIONS) BETWEEN NOZZLE & WELD 21A INDICATION DETERMINED TO BE CAUSED BY ID SURFACE. ##UT-29##
027670 18"-FWA-2301-21B REDUCER EXT.-TO-NOZZLE EXT.	C-F C5.21	UT 45 DEG UT 60 DEG 4-7-87	NDE 5.16-12 NDE 5.16-12 OVERCHECK 12A	C C		3-24-87 INCOMPLETE SCAN ON NOZZLE SIDE DUE TO CONFIGURATION: INDICATION DETERMINED TO BE CAUSED BY ID SURFACE: ##UT-29##
027680 14"-FWA-2302-3A PIPE - TO - ELBOW CTHT CTHT	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-4 NDE 5.2-3 NDE 5.2-1	C C C		3-26-87 MT COMPLETED; 3-27-87 UT COMPLETE SCAN DOWNSTREAM SIDE. LIMITED SCAN UPSTREAM DUE TO PROXIMITY OF ADJACENT WELD. ##UT-20##
027690 18"-FWA-2301-FW-2 NOZZLE EXT. - TO - NOZZLE	C-F C5.21	MT UT 45 DEG UT 60 DEG	NDE 2.2-13 NDE 5.16-2 NDE 5.16-3	C C C		3-30-87 MT COMPLETE; 4-3-85 UT 45 & 60 DEG COMPLETE, INDICATIONS DETERMINED TO BE CAUSED BY ROOT GEOMETRY; ##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 53

\*A\* LOOP FEEDWATER SUPPORTS AND HANGERS

ZONE NUMBER: 109	ASME SEC. XI				N I O O N G T R S E H E I O E C G H R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			!!CALIBRATION BLOCK!!
<hr/>						

REF. DWG. NO. CIS-B66

027730	3-FWH-37 SPRING HANGER	F-C F3.50	VI-4	NDE 4.3-67	C	4-3-87 DUAL SPRING CAN: EAST CAN, LBS N/A, INCHES=N/A INDICATOR PLATE PAINTED, WEST CAN, LBS=N/A INCHES=7/8"; !!N/A!!
--------	---------------------------	--------------	------	------------	---	--





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 54

LOOP "B" MAIN FEEDWATER

ZONE NUMBER: 110		ASME			N I O	
		SEC. XI			O N G T	
SUMMARY EXAMINATION AREA		CATGY	EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
					C G M R	***CALIBRATION BLOCK**

REF. DWG. NO. CIS-867

028090	14"-FWB-2303-17 ELBOW - TO - PIPE	C-F C5.21	UT 45 DEG UT 60 DEG	NDE 5.16-5 NDE 5.16-6	C C	3-24-87 COMPLETE SCAN: 3-24-87 COMPLETE SCAN:  ***N/A**
028100	14"-FWB-2303-18 PIPE - TO - REDUCER	C-F C5.21	UT 45 DEG UT 60 DEG	NDE 5.16-5 NDE 5.16-6	C C	3-24-87 COMPLETE SCAN BSAE MATERIAL BETWEEN WELD 17 & 18 AND UPPER HALF OF ELBOW WAS SCANNED AXIALLY IN BOTH DIRECTIONS: 3-24-87 DETERMINED TO BE CAUSED BY THE ID SURFACE: ***N/A**
028120	18"-FWB-2303-19 REDUCER - TO - REDUCER EXT.	C-F C5.21	UT 45 DEG UT 60 DEG UT 45 DEG OVERCHECK	NDE 5.16-10 NDE 5.16-11 NDE 5.16-10/11 4-7-87	C C C	3-24-87 INCOMPLETE SCAN ON NOZZLE SIDE DUE TO CONFIGURATION. SCANNED ALL BASE MATERIAL AXIALLY IN BOTH DIRECTIONS BETWEEN NOZZLE RAMP AND WELD 18. ***N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 55

LOOP "C" MAIN FEEDWATER

ZONE NUMBER: 111	ASME	N I D	
	SEC. XI	O N G T	
SUMMARY EXAMINATION AREA	CATGY EXAM	R S E H	
NUMBER IDENTIFICATION	ITEM NO METHOD PROCEDURE	E I O E	REMARKS
		C G M R	##CALIBRATION BLOCK##

REF. DWG. NO. CIS-B68

028490	14"-FWC-2305-20	C-F	UT 45 DEG NDE 5.16-1	C	3-24-87 ID GEOMETRY LESS THAN 50% DAC.
	ELBOW - TO - PIPE	C5.21	UT 60 DEG NDE 5.16-2	C	3-24-87 DETERMINED TO BE ROOT GEOMETRY:

##N/A##

028500	14"-FWC-2305-21	C-F	UT 45 DEG NDE 5.16-1	C	3-24-87 ID GEOMETRY LESS THAN 50% DAC
	PIPE - TO - PIPE	C5.21	UT 60 DEG NDE 5.16-2	C	3-24-87 DETERMINED TO BE ROOT GEOMETRY:

##N/A##

028530	14"-FWC-2305-22	C-F	UT 45 DEG NDE 5.16-1	C	3-24-87 ID GEOMETRY LESS THAN 50% DAC:
	PIPE - TO - REDUCER	C5.21	UT 60 DEG NDE 5.16-2	C	ALL BASE METAL SCANNED FROM MIDWAY ON REDUCER TO MIDWAY ON ELBOW (028490, 028500 INCLUDED IN SCAN):3-24-87 DETERMINED TO BE ROOT GEOMETRY:

##N/A##

028540	18"-FWC-2305-23	C-F	UT 45 DEG NDE 5.16-3	C	3-24-87 COMPLETE SCAN NOTE: ALL BASE MATERIAL SCANNED FROM NOZZLE RAMP TO MIDWAY ON ELBOW IN AXIAL DIRECTION:3-24-87 LIMITED SCAN ON NOZZLE DUE TO OD GEOMETRY:
	REDUCER - TO - REDUCER EXT.	C5.21	UT 60 DEG NDE 5.16-4	C	

##N/A##



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 56

LOOP "A" MAIN FEEDWATER BYPASS

ZONE NUMBER: 112	ASME			N I O	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G H R	##CALIBRATION BLOCK##

REF. DWG. NO. CIS-B69

028830	6"-FNA-2301-7	C-F	MT	NDE 2.2-9	C	3-30-87 MT COMPLETE;
	PIPE - TO - WELDOLET	C5.11				

##N/A##

PAGE: 57

				N I O	
ZONE NUMBER: 115		ASHE		J N G T	
		SEC. XI		R S E H	
SUMMARY EXAMINATION AREA		CAT6Y	EXAM	E I O E	REMARKS
NUMBER IDENTIFICATION		ITEM NO	METHOD	C G M R	##CALIBRATION BLOCK##

029010	3-RHE-A-1 HEAD - TO - SHELL	C-A C1.20	UT 45 DEG NDE 5.4-7	C	5-6-87 LIMITATIONS - SUPPORT 25" WIDE & 1" FROM TOE OF WELD, THE INLET & OUTLET NOZZLES ARE AT TOE OF WELD, SUPPORTS ON HEAD SIDE. NOTE: NO NOTCHES IN CAL. BLOCK. HOLES USED !!PL-SS-1018-45!!
--------	--------------------------------	--------------	---------------------	---	--

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE-2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 58

EXCESS LETDOWN HEAT EXCHANGER

ZONE NUMBER: 117	ASME SEC. XI	CAT6Y	EXAM	ITEM NO	METHOD	PROCEDURE	N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION								##CALIBRATION BLOCK##

REF. DWG. NO. CIS-V15

029150	3-LDHX-1 HEAD - TO - SHELL	C-A C1.20	UT 45 DEG	NDE 5.4-5	C	4-17-87 LIMITED SCAN DUE TO BRANCH CONNECTION LOCATED AT 7 & 11 O'CLOCK. AT TOE OF WELD. ##UT-41##
--------	-------------------------------	--------------	-----------	-----------	---	---

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 59

COMPONENT COOLING WATER INSIDE CTHT. SUPPORTS AND

ZONE NUMBER: 118	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			
-----						
REF. DWG. NO. CIS-C1						
029170 3-ACH-94 BOX RESTRAINT W/ WELDED LUGS	F-C F3.10	VT-3	NDE 4.3-19	C		4-1-87 COMPLETE.  **N/A**
029180 3-ACH-93 WELDED RIGID SUPPORT	F-C F3.10	VT-3	NDE 4.3-26	C		4-1-87 COMPLETE.  **N/A**





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 60

COMPONENT COOLING TO NORMAL CTMT. COOLERS A THRU D

ZONE NUMBER: 129	ASME				N I O
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
					C G M R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-C12

029770	3-CCH-5 BOX RESTRAINT	F-C F3.10	VT-3	NDE 4.3-14	C	3-31-87 LIGHT BORON CRYSTALS ON BOTTOM CHANNEL:  **N/A**
029780	3-CCH-4 U-PLATE RESTRAINT	F-C F3.10	VT-3	NDE 4.3-18	C	4-1-87 SMALL AMOUNTS OF BORON CRYSTALS ON BOTTOM CHANNEL.  **N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS-3 COMPONENTS

PAGE: 61

COMPONENT COOLING TO BORIC ACID EVAPORATOR SUPPORT

ZONE NUMBER: 135	ASNE			N I O	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G H R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-C18

030200	3-BAH-7	F-C	VI-3	NDE 4.3-20	C	4-1-87 SPRING SETTINGS. POUNDS 1008,
	SPRING HANGER	F3.10	VI-4	NDE 4.3-20	C	INCHES N/A

\*\*\*N/A\*\*\*



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 52

COMPONENT COOLING WATER OUTSIDE CTMT. SUPPORTS AND

ZONE NUMBER: 136		ASME	N I O		
		SEC. XI	O N G T		
SUMMARY EXAMINATION AREA		CATGY	EXAM	E I O E	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C G M R
					!!CALIBRATION BLOCK!!

REF. DWG. NO. CIS-C19

030240	3-SMH-6	F-C	VT-3	NDE 4.3-57	C	4-7-87 COMPLETE. NCR MC1-87-27
	RIGID HANGER	F3.10				INADEQUATE THREAD ENGAGEMENT:

!!N/A!!

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 63

COMPONENT COOLING INLET TO PEN. 44C SUPPORTS AND H

ZONE NUMBER: 137		ASME		N I O	
		SEC. XI		O N S T	
SUMMARY EXAMINATION AREA		CATGY EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E REMARKS
					C G M R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-C20

030310	3-CCH-44	F-C	VT-3	NDE 4.3-73	C	4-14-87 COMPLETE.
	ROD HANGER	F3.10				

\*\*\*N/A\*\*\*





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 64

COMPONENT COOLING INLET TO PEN. 44A SUPPORTS AND H

ZONE NUMBER: 138		ASME		N I O	
		SEC. XI		O N G T	
SUMMARY EXAMINATION AREA		CATGY EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	REMARKS
				E I O E	
				C G M R	
				**CALIBRATION BLOCK**	

REF. DNG. NO. CIS-C21

030330	SR-299	F-C	VT-3	NDE 4.3-70	C	4-14-87 COMPLETE.
	BOX RESTRAINT	F3.10				

##N/Att

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 65

COMPONENT COOLING INLET TO PEN. 44B SUPPORTS AND H

ZONE NUMBER: 139		ASME	N I O		
		SEC. XI	O N G T		
SUMMARY EXAMINATION AREA		CATGY	EXAM	R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E REMARKS
					C G H R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-C22

030370	SR-294	F-C	VT-3	NDE 4.3-71	C	4-14-87 COMPLETE.
	ROD HANGER	F3.10				

##N/A##

030390	SR-293	F-C	VT-3	NDE 4.3-72	C	4-14-87 COMPLETE.
	U-BOLT RESTRAINT	F3.10				

##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 66

COMPONENT COOLING TO SPENT FUEL HEAT EXCHANGER SUP

ZONE NUMBER: 140	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G H R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-C23

030430	3-ACH-148 BOX RESTRAINT	F-C F3.10	VT-3	NDE 4.3-27	C	4-1-87 COMMON SUPPORT WITH A 10" LINE.
--------	----------------------------	--------------	------	------------	---	--

\*\*\*N/A\*\*

030440	3-ACH-149 U-BOLT RESTRAINT	F-C F3.10	VT-3	NDE 4.3-86	C	5-12-87 COMPLETE.
--------	-------------------------------	--------------	------	------------	---	-------------------

\*\*\*N/A\*\*



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 67

COMPONENT COOLING TO R.H.E. "A" SUPPORTS AND HANGE

ZONE NUMBER: 147	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I O	O N G T	R S E H	E I O E	REMARKS
NUMBER	IDENTIFICATION							C G M R				**CALIBRATION BLOCK**
-----												

030, STRESS PROBLEM 038 REF. DWG. NO. CIS-C30

030830	3-ACH-40	F-C	VT-3	NDE 4.3-28	C	4-1-87 COMPLETE.
	BOX RESTRAINT W/ WELDED	F3.10				
	STANCHION					
	EL. 10'					

\*\*\*H/A\*\*\*



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 68

COMPONENT COOLING TO BORIC ACID EVAPORATOR SUPPORT

ZONE NUMBER: 148		ASKE			N I O	
		SEC. XI			O N G T	
SUMMARY EXAMINATION AREA		CATGY	EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
					C S M R	**CALIBRATION BLOCK**

030 STRESS PROBLEM CCW-13 REF. DWG. NO. CIS-C31

030840	3-BAH-23 U-BOLT RESTRAINT BAE ROOM	F-C F3.10	VISUAL	10.23 M-5935	C	3-29-86 BASELINE FOLLOWING REPLACEMENT OF BENT U-BOLT  **N/A**
030850	3-BAH-24 U-BOLT RESTRAINT BAE ROOM	F-C F3.10	VISUAL	10.23 M-5936	C	3-29-86 BASELINE FOLLOWING REPLACEMENT OF BENT U-BOLT  **N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 69

COMPONENT COOLING WATER OUTSIDE CTMT. SUPPORTS AND

ZONE NUMBER: 149	ASHE				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**
<u>REF. DWG. NO. CIS-C35</u>						
030870 8074-H-327-01/SR-137 BOX RESTRAINT W/ WELDED LUGS	F-B F3.10	VT-3	NDE 4.3-29	C		4-1-87 COMPLETE.  **N/A**
030910 3-CCH-30/3-SR-170 RIGID HANGER	F-C F3.10	VT-3	NDE 4.3-68	C		4-15-87 COMPLETE.  **N/A**
030950 8074-H-327-01/SR-137 STOP LUGS - ATTACHMENT WELDS	D-B D2.20	VT-3	NDE 4.3-83	C		4-14-87 COMPLETE.  **N/A**
030960 3-CCH-31 SADDLE - ATTACHMENT WELD	D-B D2.20	VT-3	NDE 4.3-82	C		4-14-87 COMPLETE.  **N/A**
030980 3-SR-169 STANCHION - ATTACHMENT WELD	D-B D2.20	VT-3	NDE 4.3-84	C		4-14-87 COMPLETE.  **N/A**
030990 3-CCH-30/SR-170 STRUT - ATTACHMENT WELD	D-B D2.20	VT-3	NDE 4.3-85	C		4-14-87 COMPLETE.  **N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 70

COMPONENT COOLING WATER OUTSIDE CTMT. SUPPORTS AND

ZONE NUMBER: 151		ASME				N I O	
		SEC. XI				O N G T	
SUMMARY EXAMINATION AREA		CATGY	EXAM				R S E H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS	
					C G M R	##CALIBRATION BLOCK##	

REF. DWG. NO. CIS-C34

031050	SR-172 SLIDING STANCHION (WELDED)	F-3 F3.10	VT-3	NDE 4.3-69	C	4-14-87 COMPLETE;  ##N/A##
031060	SR-173 (3-CCH-36) RIGID TELESCOPING STRUT	F-C F3.10	VT-3	NDE 4.3-76	C	4-14-87 COMPLETE.  ##N/A##
031070	3-SMH-3 RIGID SUPPORT (WELDED)	F-C F3.10	VT-3	NDE 4.3-81	C	4-15-87 (2) ANCHOR BOLTS LACK FULL ENGAGEMENT, NCR-MCI-87-18 ISSUED 4-20 -87: CONST. NCR-C-0497-87 ISSUED TO JPE FOR EVALUATION: JPE DISPOSITION -ACCEPTABLE, USE AS IS: ##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 71

COMPONENT COOLING WATER FROM R.H.R. HTX. "A" SUPPO

ZONE NUMBER: 153	ASME	N I D	
	SEC. XI	O N G T	
SUMMARY EXAMINATION AREA	CATGY EXAM	R S E H	
NUMBER IDENTIFICATION	ITEM NO METHOD	E I O E	REMARKS
		C S H R	##CALIBRATION BLOCK##

REF. DWG. NO. CIS-C37

031260	3-ACH-2	F-C	VT-3	NDE 4.3-30	C	4-1-87 COMPLETE.
	RIGID HANGER	F3.10				

##N/A##

031270	NO ID	F-C	VT-3	NDE 4.3-64	C	4-7-87 WELDED PIPE SUPPORT TO ELBOW, THE
	WELDED PIPE SUPPORT	F3.10				PIPE SUPPORT IS NOT CONNECTED TO ANY
						ITEM ON FLOOR, APPROX. 8" FROM PIPE TO
						FLOOR. NCR-MCI-87-24
						##N/A##



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 72

COMPONENT COOLING WATER SUPPORTS AND HANGERS

ZONE NUMBER: 156	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	##CALIBRATION BLOCK##

REF. DNG. NO. CIS-C40

031380	SR-145	F-B	VT-3	NDE 4.3-74	C	4-14-87 COMPLETE.
	PENETRATION ANCHOR (WALL)	F3.10				

##N/A##

031390	3-ARH-93	F-C	VT-3	NDE 4.3-21	C	3-31-87 COMPLETE.
	ROD HANGER W/CLAMP	F3.10				

##N/A##



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 73

COMPONENT COOLING WATER PUMP SUCTION LINE SUPPORTS

ZONE NUMBER: 157	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-C41

031420	3-ARRH-82 ROD HANGER	F-C F3.10	VT-3	NDE 4.3-4	C	3-27-87 - COMPLETE;
--------	-------------------------	--------------	------	-----------	---	---------------------

\*\*N/A\*\*

031455	3-SR-147 WELDED SADDLE AND BOXED PIPE SUPPORT	D-B D2.20	VT-3	NDE 4.3-5	C	3-27-87 COMPLETE;
--------	---	--------------	------	-----------	---	-------------------

\*\*N/A\*\*

REF. DWG. NO. CIS-C42

031530	3-ARRH-89 RIGID SUPPORT - ATTACHMENT WELD	D-B D2.20	VT-3	NDE 4.3-77	C	4-15-87 DUE TO A LEAK IN THE ADJACENT AREA, BORIC ACID RESIDUE WAS NOTED ON THE FLOOR.
--------	---	--------------	------	------------	---	--

\*\*N/A\*\*

031540	3-ARRH-125 RIGID SUPPORT - ATTACHMENT WELD	D-B D2.20	VT-3	NDE 4.3-78	C	4-15-87 DUE TO A LEAK IN THE IMMEDIATE AREA, BORIC ACID WAS NOTED ON THE FLOOR.
--------	--	--------------	------	------------	---	--

\*\*N/A\*\*

031550	SR-140 RIGID SUPPORT - ATTACHMENT WELD	D-B D2.20	VT-3	NDE 4.3-79	C	4-15-87 DUE TO A LEAK IN THE ADJACENT AREA THERE IS A VARY LARGE CONCENTRATION OF BORIC ACID ON THE FLOOR AND ON THE SUPPORT BASE PLATE. NO DAMAGE WAS NOTED ON THE PIPE OR WHERE THE SUPPORT ATTACHES TO THE PIPE.
--------	--	--------------	------	------------	---	--

\*\*N/A\*\*



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 74

COMPONENT COOLING WATER PUMP SUCTION LINE SUPPORTS

ZONE NUMBER: 158	ASME			N I O	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G M R	!!CALIBRATION BLOCK!!

REF. DWG. NO. CIS-C42

031570	3-SR-142	D-B	VT-3	NDE 4.3-80	C	4-14-87 COMPLETE.
	STOP LUG - ATTACHMENT WELD	D2.20				

!!N/A!!

REF. DWG. NO. CIS-C43

031600	8074-R-326-01	F-C	VT-3	NDE 4.3-75	C	4-14-87 COMPLETE.
	RIGID SUPPORT (WELDED)	F3.10				

!!N/A!!

031620	3-ARH-78	D-B	VT-3	NDE 4.3-9	C	3-27-87 COMPLETE;
	RIGID HANGER	N/A				

!!N/A!!



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 75

AUXILIARY FEEDWATER PUMP DISCHARGE SUPPORTS AND HA

ZONE NUMBER: 162	ASME			N I O	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C 6 M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-C46

031790	H-322-06 WELDED SLIDING SUPPORT	F-C F3.10	VT-3	NDE 4.3-17	C	3-31-87 COMPLETE;  **N/A**
031810	H-322-04 BOX RESTRAINT	F-C F3.10	VT-3	NDE 4.3-22	C	3-31-87 COMPLETE.  **N/A**
031830	H-322-02 ROD HANGER	F-C F3.10	VT-3	NDE 4.3-16	C	3-31-87 LIGHT RUST NOTED ON SPHERICAL BEARINGS ON STRUTS. NO PLAY NOTED IN STRUT. **N/A**
031850	H-322-07 WELDED SLIDING SUPPORT	F-C F3.10	VT-3	NDE 4.3-23	C	3-31-87 COMPLETE.  **N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 76

AUXILIARY COOLANT FROM BORIC ACID EVAPORATOR SUPPO

ZONE NUMBER: 166	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I O O N G T R S E H E I O E C G H R	REMARKS
SUMMARY EXAMINATION AREA									
NUMBER	IDENTIFICATION								***CALIBRATION BLOCK**

030 STRESS PROBLEM CCH-13 REF. DWG. NO. CIS-C51

032200	3-BAH-20	F-C	VISUAL	10.23	N-5934	C	3-29-86 BASELINE FOLLOWING REPLACEMENT OF BENT U-BOLT
	U-BOLT RESTRAINT	F3.10					
	EAE ROOM						***N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 77

CIRCULATING WATER SYSTEM SUPPORTS AND HANGERS

ZONE NUMBER: 163	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-C54

032290	3-A PEDESTAL SUPPORT	F-C F3.10	VT-3	NDE 4.3-12	C	3-27-87 COMPLETE;
--------	-------------------------	--------------	------	------------	---	-------------------

\*\*\*N/A\*\*\*

032310	3-B PEDESTAL SUPPORT	F-C F3.10	VT-3	NDE 4.3-11	C	3-27-87 COMPLETE;
--------	-------------------------	--------------	------	------------	---	-------------------

\*\*\*N/A\*\*\*

REF. DWG. NO. CIS-C55

032380	3-5 PEDESTAL SUPPORT	F-C F3.10	VT-3	NDE 4.3-13	C	3-27-87 COMPLETE;
--------	-------------------------	--------------	------	------------	---	-------------------

\*\*\*N/A\*\*\*

032400	3-4 PEDESTAL SUPPORT	F-C F3.10	VT-3	NDE 4.3-3	C	3-27-87 -COMPLETE;
--------	-------------------------	--------------	------	-----------	---	--------------------

\*\*\*N/A\*\*\*

032420	3-1 PEDESTAL SUPPORT	F-C F3.10	VT-3	NDE 4.3-2	C	3-27-87 COMPLETE;
--------	-------------------------	--------------	------	-----------	---	-------------------

\*\*\*N/A\*\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 78

REACTOR COOLANT SYSTEM

ZONE NUMBER: 001	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			##CALIBRATION BLOCK##

REF. DWG. NO. CIS-V-1

033000	RCS PRESSURE TEST SYSTEM LEAKAGE TEST IN CTMT IN CTMT	B-P B15.10	TEST PROC VT-2	OP 1004.1 NDE 4.2 M872387	C C	8-24-87 SYSTEM LEAKAGE TEST PERFORMED DURING RCS OVERPRESSURE, FOR VALVES IDENTIFIED AS LEAKING SEE ITEM NUMBER; 033650 FOR VALVE IDENTIFICATION NUMBERS. ##N/A##
--------	--	---------------	-------------------	------------------------------	--------	---

REF. DWG. NO. CIS-V-5

033030	PRESSURIZER SYSTEM LEAKAGE TEST IN CTMT	B-P B15.20	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ##N/A##
--------	---	---------------	-------------------	------------------------------	--------	----------------------------------

REF. DWG. NO. CIS-V-9

033050	STEAM GENERATOR 3E210A SYSTEM LEAKAGE TEST INB-5221 IN CTMT	B-P B15.30	TEST PROC VT-2	OP 1004.1 NDE 4.2-872387	C C	8-24-87 COMPLETE.  ##N/A##
--------	---	---------------	-------------------	-----------------------------	--------	----------------------------------

033060	STEAM GENERATOR 3E210B SYSTEM LEAKAGE TEST INB-5221 IN CTMT	B-P B15.30	TEST PROC VT-2	OP 1004.1 NDE4.2-M872387	C C	8-24-87 COMPLETE.  ##N/A##
--------	---	---------------	-------------------	-----------------------------	--------	----------------------------------

033070	STEAM GENERATOR 3E210C SYSTEM LEAKAGE TEST INB-5221 IN CTMT	B-P B15.30	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ##N/A##
--------	---	---------------	-------------------	------------------------------	--------	----------------------------------



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 79

REACTOR COOLANT SYSTEM

ZONE NUMBER: 059	ASME	SEC. XI	CATGY	EXAM	ITEM NO.	METHOD	PROCEDURE	N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA									
NUMBER IDENTIFICATION									**CALIBRATION BLOCK**

REF. DWG. NO. CIS-V-11

033110	REGENERATIVE HEAT EX. 3E200	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST IWB-5221	B15.40	VT-2	NDE 4.2-M872387	C	
	IN CTHT					

\*\*\*N/A\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 90

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 007	ASME				N I G	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	CALIBRATION BLOCK

REF. DWG. NO. CIS-A1

033130	31"-RCS-1301	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					N/A

REF. DWG. NO. CIS-A2

033140	29"-RCS-1304	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					N/A

REF. DWG. NO. CIS-A3

033150	27.5"-RCS-1307	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-872387	C	
	IN CTMT					N/A

REF. DWG. NO. CIS-A4

033160	31"-RCS-1302	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-872387	C	
	IN CTMT					N/A

REF. DWG. NO. CIS-A5

033170	29"-RCS-1305	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					N/A

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 81

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 012	ASME SEC. XI				N I G O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CAT6Y ITEM NO	EXAM METHOD	PROCEDURE			***CALIBRATION BLOCK**

REF. DWG. NO. CIS-A6

033180	27.5"-RCS-1306 SYSTEM LEAKAGE TEST IWB-5221 IN CTHT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ***N/A**
--------	---	---------------	-------------------	------------------------------	--------	-----------------------------------

REF. DWG. NO. CIS-A7

033190	31"-RCS-1303 SYSTEM LEAKAGE TEST IWB-5221 IN CTHT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ***N/A**
--------	---	---------------	-------------------	------------------------------	--------	-----------------------------------

REF. DWG. NO. CIS-A8

033200	29"-RCS-1308 SYSTEM LEAKAGE TEST IWB-5221 IN CTHT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ***N/A**
--------	---	---------------	-------------------	------------------------------	--------	-----------------------------------

REF. DWG. NO. CIS-A9

033210	27.5"-RCS-1309 SYSTEM LEAKAGE TEST IWB-5221 IN CTHT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ***N/A**
--------	---	---------------	-------------------	------------------------------	--------	-----------------------------------

REF. DWG. NO. CIS-A10

033220	PRZ. SURGE SYSTEM LEAKAGE TEST IWB-5221 IN CTHT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ***N/A**
--------	---	---------------	-------------------	------------------------------	--------	-----------------------------------



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 82

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 017		ASME				N I O	
		SEC. XI				O N G T	
SUMMARY EXAMINATION AREA		CATGY	EXAM				R S E H
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
						C 6 M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-A11

033230	PRZ. SAFETY	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A12

033240	PRZ. SAFETY	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A13

033250	PRZ. SAFETY	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A14

033260	PRZ. SPRAY	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A15

033270	PRZ. SPRAY	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 93

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 022	ASME				N I O
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
					C G M R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-A16

033280	PRZ. RELIEF	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A17

033290	RTD	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A18

033300	RTD	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A19

033310	RTD	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A22

033320	DRAIN	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 84

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 027	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY	EXAM ITEM NO	METHOD	PROCEDURE		**CALIBRATION BLOCK**

REF. DWG. NO. CIS-A23

033330 DRAIN	B-P	TEST PROC	OP 1004.1	C	6-24-87 COMPLETE.
SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
IN CTHT					**N/A**

REF. DWG. NO. CIS-A24

033340 DRAIN	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
IN CTHT					**N/A**

REF. DWG. NO. CIS-A25

033350 RTD	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
IN CTHT					**N/A**

REF. DWG. NO. CIS-A26

033360 RTD	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
IN CTHT					**N/A**

REF. DWG. NO. CIS-A27

033370 RTD	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
IN CTHT					**N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 85

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 032	ASME				N I O	
	SEC. XI				O N S T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C B M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-A28

033380	RTD	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**

REF. DWG. NO. CIS-A29

033390	RTD	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**

REF. DWG. NO. CIS-A30

033400	RTD	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**

REF. DWG. NO. CIS-A31

033410	AUXILIARY SPRAY	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**

REF. DWG. NO. CIS-A35

033420	RESIDUAL HEAT REMOVAL	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 86

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 037		ASME	N I O		
		SEC. XI	O N G T		
SUMMARY EXAMINATION AREA		CATGY	EXAM	R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E REMARKS
					C G N R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-A36

033430	SI/RHR	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A37

033440	SI/RHR	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A38

033450	SI/RHR	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A39

033460	BORON INJECTION	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A40

033470	BORON INJECTION	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 87

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 042	ASME				N I O
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
					C 6 M R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-A41

033480	BORON INJECTION	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**

REF. DWG. NO. CIS-A42

033490	HIGH HEAD SAFETY INJECTION	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**

REF. DWG. NO. CIS-A43

033500	HIGH HEAD SAFETY INJECTION	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**

REF. DWG. NO. CIS-A44

033510	CVCS CHARGING LINE	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**

REF. DWG. NO. CIS-A45

033520	CVCS CHARGING LINE	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTHT					**N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 69

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 047	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			##CALIBRATION BLOCK##

REF. DWG. NO. CIS-A46

033530	CVCS CHARGING LINE TO RGX SYSTEM LEAKAGE TEST INB-5221 IN CTMT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	##N/A##
--------	--	---------------	-------------------	------------------------------	--------	---------

REF. DWG. NO. CIS-A47

033540	CVCS LETDOWN TO RGX SYSTEM LEAKAGE TEST INB-5221 IN CTMT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ##N/A##
--------	--	---------------	-------------------	------------------------------	--------	----------------------------------

REF. DWG. NO. CIS-A48

033550	CVCS FROM THE RGX SYSTEM LEAKAGE TEST INB-5221 IN CTMT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ##N/A##
--------	--	---------------	-------------------	------------------------------	--------	----------------------------------

REF. DWG. NO. CIS-A49

033560	CVCS SYSTEM LEAKAGE TEST INB-5221 IN CTMT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ##N/A##
--------	---	---------------	-------------------	------------------------------	--------	----------------------------------

REF. DWG. NO. CIS-A50

033570	CVCS SYSTEM LEAKAGE TEST INB-5221 IN CTMT	B-P B15.50	TEST PROC VT-2	OP 1004.1 NDE 4.2-M872387	C C	8-24-87 COMPLETE.  ##N/A##
--------	---	---------------	-------------------	------------------------------	--------	----------------------------------



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 59

PIPING PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 052	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-A51

033580	CVC'S	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A52

033590	SEAL LEAK OFF	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A53

033600	SEAL LEAK OFF	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

REF. DWG. NO. CIS-A54

033610	SEAL LEAK OFF	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.50	VT-2	NDE 4.2-M872387	C	
	IN CTMT					**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 90

PUMPS PRESSURE RETAINING BOUNDARY

ZONE NUMBER: 056	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**

REF. DWG. NO.

033620	REACTOR COOLANT PUMP	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE;
	SYSTEM LEAKAGE TEST INB-5221	B15.60	VT-2	NDE 4.2-M872387	C	
	IN CTHT					

\*\*\*N/A\*\*

033630	REACTOR COOLANT PUMP	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.60	VT-2	NDE 4.2-M872387	C	
	IN CTHT					

\*\*\*N/A\*\*

033640	REACTOR COOLANT PUMP	B-P	TEST PROC	OP 1004.1	C	8-24-87 COMPLETE.
	SYSTEM LEAKAGE TEST INB-5221	B15.60	VT-2	NDE 4.2-M872387	C	
	IN CTHT					

\*\*\*N/A\*\*

**VALVES PRESSURE RETAINING BOUNDARY**

<u>FACETS PRESSURE RETAINING DEVICES</u>						N I O
ZONE NUMBER: ALL		ASME				O N G T
		SEC. XI				R S E H
SUMMARY EXAMINATION AREA		CAT6Y	EXAM			E I O E    REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C G M R    **CALIBRATION BLOCK**	

## REF. DNG. NO.

033650	ALL VALVES SYSTEM LEAKAGE TEST INB-5221 IN CTHT IN CTHT	B-P B15.70	TEST PROC VT-2	CP 1004.1 NDE 4.2-M872387	C C	8-24-87 IDENTIFIED VALVE LEAKS: 3-120F, 3-10-141 & 142, 3-20-156, 3-299D, 3-304C & 6, 3-300, 3-352, 3-505A, 3-546, 3- -556B, 3-557C, 3-559C, 3-561B, 3-951, 3- -954B, 3-955C, AND 3-955E. CAUSES IDENTIFIED AS PACKING, SEAT LEAKAGE. !!N/A!!
--------	--	---------------	-------------------	------------------------------	--------	---

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 92

STEAM GENERATOR "A" PRIMARY SIDE

ZONE NUMBER: 003	ASME SEC. XI			N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE		
					##CALIBRATION BLOCK##

REF. DWG. NO. CIS-V-9

033660	3E210A 3,260 U-TUBE DESIGN TUBES IN CTMT	B-D B16.20	ET	NDE 1.3	C 87 - 324 TUBES EXAMINED: 16 IND < 20%, 2 IND >OR= TO 20% TO 39%; NO TUBES PLUGGED: ##LATER##
--------	--	---------------	----	---------	---



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 93

STEAM GENERATOR "B" PRIMARY SIDE

ZONE NUMBER: 004	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	
<hr/>						
REF. DWG. NO. CIS-V-9						
033670 3E210B 3,260 U-TUBE DESIGN TUBES IN CTHT	B-Q	ET		NDE 1.3		C 87 - 332 TUBES INSPECTED: 12 IND. NOTED: 8 IND < 20%; 4 IND >OR= TO 20% TO 39%; NO TUBES PLUGGED: !!LATER!!



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 94

STEAM GENERATOR "C" PRIMARY SIDE

ZONE NUMBER: 005		ASME			N I O	
		SEC. XI			O N G T	
SUMMARY EXAMINATION AREA		CATGY	EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-V-9

033680	3E210C	B-Q	ET	NDE 1.3	C	87 - 373 TUBES INSPECTED: 19 INDICATIONS
	3,260 U-TUBE DESIGN TUBES	B16.20				NOTED: 15 IND <20%: 3 IND >OR= TO 20% TO
	IN CTMT					39%: 1 IND >OR = TO 40% TO 100%: 5 TUBES
	IN CTMT					PLUGGED, 2 AS PREVENTIVE MAINT. TUBES
						PLUGGED (R7C5), (R7C13), (R14C89)
						**LATER**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 95

LOOP "B" RESIDUAL HEAT REMOVAL TO PUMP "B"

ZONE NUMBER: 064	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	**CALIBRATION BLOCK**
<hr/>						

REF. DWG. NO. CIS-B2

033740	RHR TO PUMP B	C-H	VT-2	NDE 4.2 M12132	C	6-19-87 EXAMINATION PERFORMED WHILE
	SYSTEM LEAKAGE TEST INC-5221	C7.30				SYSTEM IN OPERATION. SEE ISG RHR-01 FOR
	IN CTMT					TEST BOUNDARIES.
						**N/A**



PAGE: 96

##CALIBRATION BLOCK##

6-19-87 EXAM PERFORMED WHILE SYSTEM WAS  
IN OPERATION; SEE ISD RHR-01 FOR TEST  
BOUNDARY.  
\*\*N/A\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 97

LOOP "A" RESIDUAL HEAT REMOVAL

ZONE NUMBER: 066	ASME SEC. XI				N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			**CALIBRATION BLOCK**
-----						

REF. DWG. NO. CIS-B13

033760 RHR	C-H	VT-2	NDE 4.2	M12132	C	6-19-87 EXAM PERFORMED WHILE SYSTEM IS IN OPERATION: SEE DWG. RHR-01 FOR TEST BOUNDARY. **N/A**
SYSTEM LEAKAGE TEST INC-5221	C7.30					
IN CTHT						

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 98

RESIDUAL HEAT REMOVAL

				N I O	
				O N G T	
				R S E H	
				E I O E	REMARKS
SUMMARY EXAMINATION AREA	CATGY	EXAM		C G M R	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		***CALIBRATION BLOCK**

REF. DWG. NO. CIS-B3

033780	RHR	C-H	VT-2	NDE 4.2 M12132	C	6-19-87 EXAM PERFORMED WHILE SYSTEM WAS IN OPERATION: SEE DWG. RHR-01 FOR TEST BOUNDARY.
	SYSTEM LEAKAGE TEST IWC-5221	C7.30				***N/A**
	IN CTMT					

REF. DWG. NO. CIS-B4

033790	RHR	C-H	VT-2	NDE 4.2 M12132	C	6-19-87 EXAM PERFORMED WHILE SYSTEM WAS IN OPERATION: SEE DWG RHR-01 FOR EXAM BOUNDARY.
	SYSTEM LEAKAGE TEST IWC-5221	C7.30				***N/A**
	IN CTMT					

REF. DWG. NO. CIS-B5

033800	RHR PUMP A TO H6X	C-H	VT-2	NDE 4.2 M12132	C	6-19-87 EXAM PERFORMED WHILE SYSTEM WAS IN OPERATION: SEE DWG. RHR-01 FOR TEST BOUNDARY:
	SYSTEM LEAKAGE TEST IWC-5221	C7.30				***N/A**
	IN CTMT					



PAGE: 99

				N I O	
ZONE NUMBER: 071	ASKE			O N G T	
	SEC. XI			R S E H	
SUMMARY EXAMINATION AREA	CATGY	EXAM		E I O E	REMARKS
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C G M R	**CALIBRATION BLOCK**

033810	RHR PUMP B TO H6X	C-H	VT-2	NDE 4.2	M12132	C	6-19-87 EXAM PERFORMED WHILE SYSTEM WAS
	SYSTEM LEAKAGE TEST INC-5221	C7.30					IN OPERATION: SEE DWG. RHR-01 FOR TEST
	IN CTMT						BOUNDARY:
							!!N/A!!





PAGE: 100

SUMMARY EXAMINATION AREA				NI O	
NUMBER IDENTIFICATION				ON G T	
ITEM NO. METHOD PROCEDURE				R S E H	
				E I O E	REMARKS
				C G M R	**CALIBRATION BLOCK**
ZONE NUMBER: 073				ASHE	
				SEC. XI	

033830	RHR DISCHARGE B	C-H	VT-2	NDE 4.2	M12132	C	6-19-87 EXAM PERFORMED WHILE SYSTEM WAS IN OPERATION: SEE DWG. RHR-01 FOR TEST BOUNDARY: **N/A**
	SYSTEM LEAKAGE TEST INC-5221	C7.30					
	IN CTHT						



PAGE: 101

SUMMARY EXAMINATION AREA		ASME	N I C	
NUMBER	IDENTIFICATION	SEC. XI	O N G T	
		CATGY EXAM	R S E H	
		ITEM NO METHOD	E I O E REMARKS	
		PROCEDURE	C G M R **CALIBRATION BLOCK**	

033840	RHR	C-H	VT-2	NDE 4.2	M12132	C	6-19-87 EXAM PERFORMED WHILE SYSTEM WAS IN OPERATION: SEE DWG. RHR-01 FOR TEST BOUNDARY: !!N/A!!
	SYSTEM LEAKAGE TEST IWC-5221	C7.30					
	IN CTHT						

033850 RHR C-H VT-2 NDE 4.2 M12132 C 6-19-87 EXAM PERFORMED WHILE SYSTEM WAS  
SYSTEM LEAKAGE TEST INWC-5221 C7.30 IN OPERATION: SEE DWG. RHR-01 FOR TEST  
IN CTMT BOUNDARY:  
\*\*\*N/A\*\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 102

LOOP "A" RESIDUAL HEAT REMOVAL

ZONE NUMBER: 076		ASME		N I O	
		SEC. XI		O N G T	
SUMMARY EXAMINATION AREA		CATGY EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E REMARKS
					C G M R
					##CALIBRATION BLOCK##

REF. DWG. NO. CIS-B11

033860	RHR	C-H	VT-2	NDE 4.2 M12132	C	6-19-87 EXAM PERFORMED WHILE SYSTEM WAS
	SYSTEM LEAKAGE TEST INC-5221	C7.30				IN OPERATION: SEE DWG. RHR-01 FOR TEST
	IN CTMT					BOUNDARY:
						##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE-2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 103

SAFETY INJECTION FROM RWST

ZONE NUMBER: 077	ASME			N I O	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G H R	##CALIBRATION BLOCK##
-----					

REF. DWG. NO. CIS-B12

033870	HHSI FROM RWST TO VLV 3-864B	C-H	FUNCTIONAL 3-GSP-068.2	C	2-4-87 HOLD TIME: 10 MIN. TEMP:
	SYSTEM LEAKAGE TEST INC-5221	C7.30	VT-2 M9308	C	OPERATING. PRESSURE: 18 PSIG. TEST
	IN CTHT		FUNCTIONAL 4104.1	C	MEDIUM: WATER 2-11-87
	IN CTHT		VT-2 M9350	C	SEE CIS-B-81A FOR BOUNDARY OF TEST.
					##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 104

LOW PRESSURE SAFETY INJECTION

ZONE NUMBER: 082		ASME			N I O	
		SEC. XI			O N G T	
SUMMARY EXAMINATION AREA		CATGY	EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
					C G M R	##CALIBRATION BLOCK##

REF. DWG. NO. CIS-B20

033920	LOW PRESSURE SAFETY INJECTION	C-H	FUNCTIONAL	3-DSP-068.2	C	2-4-87 HOLD TIME: 10 MIN. TEMP:
	SYSTEM LEAKAGE TEST IWC-5221	C7.30	VT-2	M9308	C	OPERATING. PRESSURE: 18 PSIG. TEST
	IN CTMT					MEDIUM: WATER.
						##N/A##

REF. DWG. NO. CIS-B26

033980	FROM VALVE 3-B44B-PUMPS A&B	C-H	FUNCTIONAL	4104.1	C	2-11-87 HOLD TIME: 15 MINS. TEMP:
	SYSTEM LEAKAGE TEST IWC-5221	C7.30	VT-2	M9350	C	OPERATING. PRESSURE: 18 PSIG. TEST
	IN CTMT					MEDIUM: WATER. BORIC ACID BUILDUP NOTED
	IN CTMT					ON PUMP CASING A & B, PHO'S ISSUED FOR
						CORRECTIVE ACTION 04588 & 050020. SEE
						ISO CIS-B-81A FOR TEST BOUNDARY.
						##N/A##





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 105

CONTAINMENT SPRAY PUMP "A" DISCHARGE

ZONE NUMBER: 093	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I O	O N G T	R S E H	E I O E	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C G H R	**CALIBRATION BLOCK**						

REF. DWG. NO. CIS-B78

034030	CTHT SPRAY PUMP DISCHARGE A	C-H	FUNCTIONAL	3-GSP-068.2	C	2-4-87 HOLD TIME: 10 MIN. TEMP:
	SYSTEM LEAKAGE TEST INC-5221	C7.30	VT-2	N9309	C	OPERATING. PRESSURE: 290 PSIG. TEST
	IN CTHT					MEDIUM: WATER. PUMP A
	IN CTHT					TO VALVE 3-880A.
						!!N/A!!



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 106

CONTAINMENT SPRAY PUMP "B" DISCHARGE

ZONE NUMBER: 094	ASME				N I O
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
					C G M R **CALIBRATION BLOCK**
-----					

REF. DWG. NO. CIS-579

034040	CTMT SPRAY PUMP DISCHARGE B	C-H	FUNCTIONAL 3-OSP-068.2	C	2-4-87 HOLD TIME: 10 MIN. TEMP:
	SYSTEM LEAKAGE TEST INC-5221	C7.30	VT-2 M9309	C	OPERATING. PRESSURE: 290 PSIG. TEST
	IN CTMT				MEDIUM: WATER. PUMP B
	IN CTMT				TO VALVE 3-8809.
					**N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 107

LOOP A LOW PRESSURE SAFETY INJECTION SYSTEM

ZONE NUMBER: 083	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I O	3 N G T	R S E H	E I O E	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C G M R	**CALIBRATION BLOCK**						

REF. DWG. NO. CIS-B21

034300	CTHT SPRAY PUMP 3P214A	C-H	FUNCTIONAL	3-OSP-068.2	C	2-4-87 HOLD TIME: 10 MIN. TEMP:						
	SYSTEM LEAKAGE TEST IWC-5221	C7.50	VT-2	M9308	C	OPERATING. PRESSURE: 18 PSIG. TEST						
	IN CTHT					MEDIUM: WATER. CSP "A"						
	IN CTHT					BORIC ACID BUILDUP-PWO NA863081101						
						ISSUED. LEAK AND BORIC ACID BUILDUP ON						
						VALVE J-844A-PWO 062076 ISSUED.						
						**N/A**						



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 103

LOOP B LOW PRESSURE SAFETY INJECTION SYSTEM

ZONE NUMBER: 087	ASME				N I O
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
-----	-----	-----	-----	-----	C G H R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-825

034310	CTHT SPRAY PUMP 3P214B	C-H	FUNCTIONAL 3-OSP-068.2	C	2-4-87 HOLD TIME: 10 MIN. TEMP:
	SYSTEM LEAKAGE TEST INC-5221	C7.50	VT-2 M9308	C	OPERATING. PRESSURE: 18 PSIG. TEST
	IN CTHT				MEDIUM: WATER. VALVE 3-844B - BORIC
	IN CTHT				ACID BUILDUP AND A LEAK, PWD 062024
					ISSUED.
					**N/A**





DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 109

SYSTEMS IN SUPPORT OF REACTOR SHUT DOWN

ZONE NUMBER: 162	ASME			N I O	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G M R	**CALIBRATION BLOCK**

A, B & C PUMP WATER SIDE REF. DWG. NO. CIS-C-46

034650	AUX. FEED PUMP DISCHARGE	D-A	FUNCTIONAL 3-OSP-075.1	C	2-3-87 SEE ITEM NUMBER 034730 FRO
	SYSTEM INSERVICE TEST &	D1.10	VT-2 A N9311	C	REMARKS:
	HYDROSTATIC TEST		VT-2 B N9313	C	
			VT-2 C N9315	C	
					**N/A**

A, B & C PUMP WATER SIDE REF. DWG. NO. CIS-C-47

034660	AUX. FEED PUMP DISCHARGE	D-A	FUNCTIONAL 3-OSP-075.1	C	2-3-87 SEE ITEM NO. 034730 FOR REMARKS.
	SYSTEM INSERVICE TEST &	D1.10	VT-2 A N9311	C	
	HYDROSTATIC TEST		VT-2 B N9313	C	
			VT-2 C N9315	C	
					**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 110

CIRCULATING WATER SYSTEM SUPPORTS AND HANGERS

ZONE NUMBER: 168	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G H R	**CALIBRATION BLOCK**
-----						

SYSTEMS IN SUPPORT OF REACTOR SHUTDOWN REF. DWG. NO. CISC54

034710	ICW HEADER A	D-A	VT-2	10.21 M10611	C	5-6-87 SYSTEM LEAKAGE TEST FOLLOWING
	SYSTEM INSERVICE TEST &	D1.10				REPLACEMENT OF BASKET STRAINERS: CPWO:
	HYDROSTATIC TEST					87-099; MANUFACTURER
	ICW VLVPIT					ZURN INDUSTRIES, OTHER ID BS-3-1402;
						YEAR BUILT: 1987
						**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 111

SYSTEMS IN SUPPORT OF REACTOR SHUT DOWN

ZONE NUMBER: 170	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I O O N G T R S E H E I O E C G H R	REMARKS
SUMMARY EXAMINATION AREA									
NUMBER IDENTIFICATION									
-----	-----	-----	-----	-----	-----	-----	-----	-----	-----

A, B & C PUMP WATER SIDE REF. DWG. NO. CIS-C-56

034730	AUXILIARY FEEDWATER	D-A	FUNCTIONAL	3-OSP-075.1	C	2-3-87 A PUMP FROM CV-3-2817 TO 3-401, 3
	SYSTEM INSERVICE TEST &	D1.10	VT-2 "A"	NDE 4.2 M9311	C	-400 TO A PUMP PSIG 1300. B PUMP FROM CV
	HYDROSTATIC TEST		VT-2 "B"	NDE 4.2 M9313	C	-3-2816, CV-3-2817, CV-3-1818 TO 3-401:
			VT-2 "C"	NDE 4.2 M9315	C	FROM 3-400 TO B PUMP PSIG 1340. C PUMP
						FROM CV-3-2818 & CV-3-2616 TO 3-401.
						3-400 TO C PUMP PSIG 1380.
						***N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 112

COMPONENT COOLING WATER OUTSIDE CTMT. SUPPORTS AND

ZONE NUMBER: 149	ASME	N I O	
	SEC. XI	O N G T	
SUMMARY EXAMINATION AREA	CATGY EXAM	R S E H	
NUMBER IDENTIFICATION	ITEM NO METHOD	E I O E	REMARKS
	PROCEDURE	C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. CIS-C35

034930	3-ARH-91	F-B	VT-3	NDE 4.3-6	C	3-27-87 COMPLETE;
	RIGID HANGER	F3.10				

\*\*\*N/A\*\*

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 113

CIRCULATING WATER SYSTEM SUPPORTS AND HANGERS

ZONE NUMBER: 169	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CAT6Y	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G M R	!!CALIBRATION BLOCK!!

REF. DWG. NO. CIS-C55

034940	3-ARH-108 RIGID HANGER WITH CLEVIS CLAMP F3.10	F-C	VT-3	NDE 4.3-8	C	3-27-87 COMPLETE;  !!N/A!!
034950	3-SR-342 DUAL SPRING HANGER	F-C F3.50	VT-3 VT-4	NDE 4.3-10 NDE 4.3-10	C C	3-27-87 COMPLETE; SPRING SETTINGS LBS. 702 818 INCHES 3/8" 3/4" !!N/A!!



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 114

PRESSURIZER SURGE LINE

ZONE NUMBER: 016		ASME	N I G		
		SEC. XI	O N G T		
SUMMARY EXAMINATION AREA		CATGY	EXAM	R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E REMARKS
					C G M R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-A10

034960	3-SR-400-A & B	F-C	VT-3	NDE 4.3-41	C	4-3-87 DUAL SPRING CAN READINGS ARE THE
	DUAL SPRING CAN HANGER	F3.50	VT-4	NDE 4.3-41	C	SAME POUNDS 1388, INCHES 1/8".
	CTMT					**N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 1 COMPONENTS

PAGE: 115

RPV CLOSURE HEAD

ZONE NUMBER: 002	ASME SEC. XI			N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE		***CALIBRATION BLOCK**

REF. DWG. NO. CIS-V-2

035030	3-6-7 DUMMY CRDM SEAL WELD	B-0 B14.10	RT 5-28-87 TS 9.3 RT 5-29-87 TS 9.3 RT 5-31-87 TS 9.3 VT FPL-26 PT FPL-PT-03 PT FPL-PT-04	C C C C C C	5-28-87 RT REJECTED DUE TO INCOMPLETE INSERTMENT: 5-29 & 5-31 RT ACCEPTABLE: REPAIR & REPLACEMENT PERFORMED BY WESTINGHOUSE, FINAL RT PERFORMED BY FPL: NIS-2 ISSUED; **N/A**
035040	3-6-9 DUMMY CRDM SEAL WELD	B-0 B14.10	RT 5-25-87 TS 9.3 RT 5-27-87 TS 9.3 VT FPL-19 PT FPL-PT-01 PT FPL-PT-02	C C C C C	5-27-87 RT ACCEPTABLE: REPAIR AND REPLACEMENT PERFORMED BY WESTINGHOUSE, FINAL RT PERFORMED BY FPL: NIS-2 ISSUED; **N/A**
035060	NO IDENTIFICATION CLOSURE HEAD BASE MATERIAL 58' LEVEL 58' LEVEL	N/A N/A	VT-1 NDE 4.1-4	C	4-14-87 BORIC ACID RESIDUE NOTICED: NCR MCI-87-06 ISSUED AND SUBMITTED TO PLANT QC FOR FURTHER INVESTIGATION: NCR 87-06 CLOSED AND REISSUED UNDER MCI-87-14 THIS NCR WAS INCORPORATED UNDER PLT NCR-87 -0129, NO DAMAGE ON HEAD (NCR CLOSED). **N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 116

SYSTEMS IN SUPPORT OF REACTOR SHUT DOWN

ZONE NUMBER: 171	ASME				N I O
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
					C G M R **CALIBRATION BLOCK**

A, B & C PUMP WATER SIDE REF. DWG. NO. CIS-C-57

035070	AUXILIARY FEEDWATER	D-A	FUNCTIONAL	3-OSP-075.1	C	2-3-87 SEE ITEM NUMBER 034730 FOR
	SYSTEM INSERVICE TEST &	D1.10	VT-2 A	M9311	C	REMARKS.
	HYDROSTATIC TEST		VT-2 B	M9313	C	
			VT-2 C	M9315	C	

\*\*N/A\*\*

A PUMP TURBINE SIDE STEAM REF. DWG. NO. CIS-C-60

035080	AUXILIARY FEEDWATER	D-A	VT-2	NDE 4.2	C	2-3-87 DATA SHEET M9310 - FUNCTIONAL
	SYSTEM INSERVICE TEST &	D1.10	FUNCTIONAL	3-OSP-075.1	C	TEST PERFORMED FROM VALVE 3-219 TO VALVE
	HYDROSTATIC TEST					3-081 AND TURBINE. OLD TIME: 10 MIN.

TEMP: OPERATING. PRESSURE: 790 PSIG.  
TEST MEDIUM: STEAM.  
\*\*N/A\*\*

B PUMP TURBINE SIDE STEAM REF. DWG. NO. CIS-C-61

035090	AUXILIARY FEEDWATER	D-A	VT-2	NDE 4.2	C	2-3-87 DATA SHEET M9312 - FUNCTIONAL
	SYSTEM INSERVICE TEST &	D1.10	FUNCTIONAL	3-OSP-75.1	C	TEST PERFORMED FROM VALVE 3-119 TO
	HYDROSTATIC TEST					TURBINE VALVES 3-085, 4-085. HOLD TIME:

10 MIN. TEMP: OPERATING. PRESSURE: 800  
PSIG. TEST MEDIUM: STEAM.  
\*\*N/A\*\*

C PUMP TURBINE SIDE STEAM REF. DWG. NO. CIS-C-62

035100	AUXILIARY FEEDWATER	D-A	VT-2	NDE 4.2	C	2-3-87 DATA SHEET NO. M9314 - FUNCTIONAL
	SYSTEM INSERVICE TEST &	D1.10	FUNCTIONAL	3-OSP-075.1	C	TEST PERFORMED FROM VALVE 3-319 TO VALVE
	HYDROSTATIC TEST					3-081 AND TURBINE. HOLD TIME: 10 MINS.

TEMP: OPERATING. PRESSURE: 800 PSIG.  
TEST MEDIUM: STEAM.  
\*\*N/A\*\*



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 117

HIGH HEAD SAFETY INJECTION DISCHARGE FROM PUMP B

ZONE NUMBER: 179	ASNE				N I O
	SEC. XI				O N G T
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E REMARKS
					C G M R **CALIBRATION BLOCK**
-----					

REF. DWG. NO. CIS-B42

035110	FROM PUMP B TO VALVE 3-845A	C-H	FUNCTIONAL 4104.1	C	2-11-87 HOLD TIME: 15 MINS. TEMP:
	SYSTEM LEAKAGE TEST INC-5221	C7.30	VT-2 M9351	C	OPERATING. PRESSURE: 1206 PSIG. TEST
	IN CTMT				MEDIUM: WATER. SEE ISO CIS
	IN CTMT				-B-81A FOR TEST BOUNDARY.
					**N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 118

HIGH HEAD SAFETY INJECTION DISCHARGE FROM PUMP A

ZONE NUMBER: 180	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I G	O N G T	R S E H	E I O E	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C G H R	**CALIBRATION BLOCK**						
-----												

REF. DWG. NO. CIS-B43

035120	FROM PUMP A TO VALVE 3-8768	C-H	FUNCTIONAL	4104.7	C	2-11-87 HOLD TIME: 15 MINS. TEMP:						
	SYSTEM LEAKAGE TEST INC-5221	C7.30	VT-2	H9351	C	OPERATING. PRESSURE: 1065. TEST MEDIUM:						
	IN CTMT					WATER. SEE ISO CIS-B						
	IN CTMT					-81A FOR TEST BOUNDARY.						
						**N/A**						

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE-2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 119

HIGH HEAD SAFETY INJECTION FROM THE RWST

ZONE NUMBER: 179	ASME SEC. XI			N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY EXAM ITEM NO METHOD PROCEDURE				**CALIBRATION BLOCK**

REF. DWG. NO. CIS-B81

035130	RWST TO PUMP A & B SYSTEM LEAKAGE TEST IWC-5221 IN CTMT IN CTMT	C-H C7.30	FUNCTIONAL 4104.1 VT-2 M9351	C	2-11-87 HOLD TIME: 15 MINS. TEMP: OPERATING. PRESSURE: (A) 1065 PSIG (B) 1206 PSIG TEST MEDIUM: WATER: SEE ISO CIS-B-81A FOR TEST BOUNDARY: BORIC ACID BUILD UP NOTED ON PI 957A & FT 3-940, PHO'S ISSUED # 060148 & 041299 FOR CORRECTIVE ACTION. **N/A**
--------	--	--------------	---------------------------------	---	---



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 120

CIRCULATING WATER FROM PUMP DISCHARGE TO STRAINERS

ZONE NUMBER: 167		ASME SEC. XI		N I D O N G T R S E H	
SUMMARY EXAMINATION AREA		CATGY	EXAM	E I O E	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C G M R
-----					
-----					

ICW 3A HEADER VALVE PIT & TPCW REF. DNG. NO. CIS-C53

035140	REPAIR & REPLACEMENT	D-A	VISUAL	C-5708 VERIFY	C	5-7-87 REPAIR PERFORMED UNDER CONST. CODE B31.1, 1967 EDITION. ALL WORK PERFORMED UNDER NCR-C-412-87 WELDING PERFORMED IN ACCORDANCE WITH FPL WELD CONTROL MANUAL. NIS-2 ISSUED. NCR CLOSED 5-7-87. **N/A**
	LUBE WATER CONNECTION	D1.10	VT FINAL	M10356 SECT.III	C	
	ICW VLVPIT		VT FINAL	M10358 SECT.III	C	
	ICW VLVPIT		PT FINAL	M10359 FW-1	C	
			PT FINAL	M10357 FW-2	C	
			VT-2	M10611 SYS LEAK	C	

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 121

COMPONENT COOLING WATER INSIDE CTMT. SUPPORTS AND

ZONE NUMBER: 119	ASME	SEC. XI	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	N I O O N G T R S E H E I O E C G H R	REMARKS
SUMMARY EXAMINATION AREA									
NUMBER IDENTIFICATION									##CALIBRATION BLOCK##

REPAIR & REPLACEMENT REF. DWG. NO. CIS-C2

035150	VALVE 3-717	N/A	MT	M11921 FINAL	C	6-9-87 REMOVED AND MT EXAMINED WELDED
	WELDED ATTACHMENTS, STUDS &	N/A	UT THICK	M11920	C	ATTACHMENTS: UT THICKNESS
	NUTS		VT-2	M12465	C	.274,.245,.234,.238,.274,.260": 7-9
	14' CTMT					-87 SYSTEM LEAKAGE TEST PERFORMED AT
						NORMAL OPERATING PRESSURE AND
						TEMPERATURE: NCR CLOSED
						7-29-87:
						##N/A##

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 122

COMPONENT COOLING WATER OUTSIDE CTMT. SUPPORTS AND

ZONE NUMBER: 149	ASME SEC. XI			N I O O N G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE		##CALIBRATION BLOCK##

0030 REF. DWG. NO. CIS-C35

035160	3-H-1 WELDED SUPPORTS P&V ROOM P&V ROOM	D-B 02.20	NCR 87-012 QC INSPECTION UT THICK M-11554 PT TS9.5 M11518	C C C	1-19-87 REPORTED UNDER NCR 87-012, SUPPORT REMOVED UNDER NCR-C-0349-87P; UT THICKNESS RESULTS ACCEPTABLE AREA WERE WELD WAS EXAMINED BY PT FOUND ACCEPTABLE: NCR CLOSED 7-8-87, NIS-2 ISSUED. ##N/A##
--------	--	--------------	---	-------------	---

035170	3-H-2 WELDED SUPPORTS P&V ROOM P&V ROOM	D-B 02.20	NCR 87-012 QC INSPECTION UT THICK M-11554 PT TS9.5 M-11519	C C C	NCR 87-012 REPORTED UNAUTHORIZED SUPPORTS, NCR-C-0349-87P ISSUED FOR CORRECTIVE ACTION: SUPPORT REMOVED, UT THICKNESS NOTED ONE AREA AS .308" ACCEPTED PER JPE: PT AFTER REMOVAL ACCEPTABLE. NCR CLOSED 7-8 -87: ##N/A##
--------	--	--------------	--	-------------	---

0030 REF. DWG. NO. CIS-C34

035180	3-H-3 WELDED SUPPORTS P&V ROOM P&V ROOM	D-B 02.20	NCR 87-012 QC INSPECTION UT THICK M11554 PT TS9.5 M-11520	C C	NCR-87-012 REPORTED UNAUTHORIZED SUPPORTS: NCR-C-0349-87P ISSUED FOR CORRECTIVE ACTION: DISPOSITION REMOVE SUPPORT, UT THICKNESS AFTER REMOVAL ACCEPTABLE: PERFORM PT ACCEPTABLE: NCR CLOSED 7-8-87. ##N/A##
--------	--	--------------	---	--------	--



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 123

CONTAINMENT SPRAY PUMP "A" DISCHARGE

ZONE NUMBER: 093		ASME				N I O	
		SEC. XI				O N G T	
SUMMARY EXAMINATION AREA		CATGY	EXAM			R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	C G M R	E I O E	REMARKS
							**CALIBRATION BLOCK**
<u>REF. DWG. NO. CIS-878</u>							
035190	3P214A CONTAINMENT SPRAY PUMP EL.18'0"	C-H C7.50	VT-2	10.21 M87-1416	C		7-17-87 PERFORMED A SYSTEM LEAKAGE TEST ON FLANGE CONNECTION AT 295 PSIG, NO HOLD TIME: **N/A**
035200	3P214A CONTAINMENT SPRAY PUMP EL.18'0" EL.18'0"	C-H C7.60	VT-2	10.21 M-12483	C		7-10-87 HYDROSTATIC TEST CONDUCTED AT 485 PSIG, 10 MIN HOLD TIME, TEMP 93 DEG. F. HYDRO PERFORMED ASA RESULT OF PC/M 87 -194. **N/A**
035210	6"-CS-2301-FW-1 NEW WELD REDUCER - TO - PIPE EL.18'0" EL.18'0"	C-F C5.11	VISUAL PT RT PT VT-2 FLG. BGLT VT-2	9.1 W-87-3028 9.4 9.3 9.4 10.21 M-12483 M12481 M87-1416	C C C C C C C		7-17-87 BASELINE PERFORMED UNDER PC/M 87 -194: WELD FITUP, PT, RT, SYS. LEAKAGE AND HYDROSTATIC TEST CONDUCTED. NIS-2 ISSUED FOR REPLACEMENT. **N/A**
035220	1-1/4"-CS-301R-FW-3 1-1/4"X1" REDUCING INSERT EL.18'0" EL.18'0"	C-F C5.00	VISUAL PT PT VT-2 VT-2	9.1 W87-3027 9.4 9.4 10.21 M87-1416 10.21 M12483	C C C C C		7-17-87 WORKED PERFORMED UNDER PC/M 87 -194: BASELINE PERFORMED WELD FITUP, PT, SYS. LEAKAGE AND HYDROSTATIC TEST. NIS-2 ISSUED FOR REPLACEMENT. **N/A**
035230	1"-CS-301R-FW-5 1" PIPE TO VALVE 3-945A EL.18'0"	C-F C5.00	VISUAL PT VT-2	9.1 9.4 10.21	C C C		7-17-87 REPLACEMENT UNDER PC/M 87-194: NIS-2 ISSUED **N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 4 COMPONENTS

PAGE: 124

CONTAINMENT SPRAY PUMP "A" DISCHARGE

ZONE NUMBER: 093		ASME		N I O	
		SEC. XI		O N G T	
SUMMARY EXAMINATION AREA		CATGY EXAM		R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E REMARKS
					C G M R **CALIBRATION BLOCK**

REF. DWG. NO. CIS-878

035240	1"-CS-301R-FW-7	C-F	VISUAL	9.1 M-87-3026	C	7-17-87 REPLACEMENT UNDER PC/M 87-194:
	VALVE 3-B96A TO 1" PIPE	C5.00	PT	9.4	C	NIS-2 ISSUED.
	EL.18'0"		VT-2	10.21 M-87-1416	C	**N/A**

DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 2 COMPONENTS

PAGE: 125

CONTAINMENT SPRAY PUMP "B" DISCHARGE

ZONE NUMBER: 094	ASME SEC. XI				N I O O H G T R S E H E I O E C G M R	REMARKS
SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	CATGY ITEM NO	EXAM METHOD	PROCEDURE			**CALIBRATION BLOCK**
<u>REF. DWG. NO. CIS-879</u>						
035250 3P214B CONTAINMENT SPRAY PUMP EL.18'0"	C-H C7.50	VT-2	10.21	C		7-17-87 SYSTEM LEAKAGE PERFORMED ON FLANGE.  **N/A**
035260 3P214B CONTAINMENT SPRAY PUMP EL.18'0"	C-H C7.60	VT-2	10.21 X-12483	C		7-17-87 HYDROSTATIC TEST CONDUCTED AT 485 PSIG, 10 MIN HOLD TIME TEMP 93 DEG. F **N/A**
035270 6"-CS-2302-FW-2 REDUCER -TO - PIPE	C-F C5.11	VISUAL PT RT WR NO.1 PT RT WR NO.2 PT RT VT-2	9.1 W-87-3034 9.4 9.3 9.1 W-87-3034 9.4 9.3 9.1 W-87-3034 9.4 9.3 10.21	C C C C C C C C C C		7-17-87 REPLACEMENT UNDER PC/M 87-194, (2) WELD REPAIRS WERE CONDUCTED. NIS-2 ISSUED.  **N/A**
035280 1-1/4"-CS-601R-FW-4 1-1/4"X1" REDUCING INSERT	C-F C5.00	VISUAL PT VT-2	9.1 W-87-3033 9.4 10.21	C C C		7-17-87 REPLACEMENT UNDER PC/M 87-194. NIS-2 ISSUED.  **N/A**



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 126

COMPONENT COOLING WATER FROM R.H.R. HTX. "A" SUPPO

ZONE NUMBER: 153	ASME				N I O	
	SEC. XI				O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM			R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE		E I O E	REMARKS
					C G H R	##CALIBRATION BLOCK##

CCH-30 REF. DWG. NO. CIS-C37

035300	3-835A VALVE BOLTING RHR RM 10' RHR RM 10'	C-D C4.00	VISUAL	10.26 M8519	C	10-7-86 NCR 729-86 ISSUED TO CORRECT THE LACK OF FULL THREAD ENGAGEMENT ON VALVE: CORRECTIVE ACTION: REPLACE 5 OF THE 14 STUDS. NCR CLOSED 10-8-86: NIS-2 ISSUED M8519 REPORT FOR BASELINE: ##N/A##
035310	3-835B VALVE BOLTING RHR RM 10' RHR RM 10'	C-D C4.00	VISUAL	10.26 M8520	C	3-22-86 NCR-729-86 ISSUED TO CORRECT A LACK OF THREAD ENGAGEMENT.: CORRECTIVE ACTION: REPLACED 6 OF THE 14 STUDS: NCR CLOSED 10-8-86: NIS-2 ISSUED: M-8520 USED AS BASELINE OF NEW STUDS; ##N/A##



DATE: 12/10/87  
REVISION: 1

TURKEY POINT NUCLEAR PLANT UNIT 3  
INSERVICE INSPECTION SUMMARY  
OUTAGE 2 (1987), FIRST PERIOD, SECOND INTERVAL  
CLASS 3 COMPONENTS

PAGE: 127

CIRCULATING WATER SYSTEM SUPPORTS AND HANGERS

ZONE NUMBER: 168	ASME			N I O	
	SEC. XI			O N G T	
SUMMARY EXAMINATION AREA	CATGY	EXAM		R S E H	
NUMBER IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	E I O E	REMARKS
				C G M R	**CALIBRATION BLCCK**
-----					

SYSTEMS IN SUPPORT OF REACTOR SHUTDOWN REF. DWG. NO. CISC54

035330	ICW HEADER B TRAIN 3C	D-A	VT-2	10.21 M10081	C	4-14-87 SYSTEM LEAKAGE TEST FOLLOWING
	SYSTEM INSERVICE TEST &	D1.10				REPLACEMENT OF BASKET STRAINERS; CPWD #
	HYDROSTATIC TEST					87-099; MANUFACTURER: ZURN
	ICW VLVPI7					INDUSTRIES; OTHER ID 35-3-1403; YEAR
						BUILT: 1967,
						NIS-2 ISSUED;
						**N/A**



FORM NIS-0 OWNERS' REPORT FOR PROGRAM "B" COMPLIANCE  
As Referenced by the Provisions of the ASME Code Section XI

=====

1. OWNER: Florida Power & Light Company      DATE: 7 December 1987  
ADDRESS: 700 Universe Blvd.  
Juno Beach, Florida 33408      SHEET 1 OF 1

2. PLANT: Turkey Point Nuclear Power Plant      UNIT: 3  
ADDRESS: P. O. Box 3088  
Florida City, Florida 33034

3. COMMERCIAL SERVICE DATE: 14 December 1972      4. INSPECTION PERIOD: 10 YEARS TO 13 YEARS  
5. INSPECTION INTERVAL DATES: 22 February 1984 to 22 June 1987  
22 February 1984 to 22 February 1994      6. APPLICABLE CODE EDITION AND ADDENDA:  
7. OVERALL FIRST PERIOD PROGRAM COMPLIANCE: Section XI, 1980 Edition through Winter 1981 Addenda

CODE	TOTAL ITEMS	TOTAL ITEM	FIRST PERIOD % REQUIRED		TOTAL ITEMS	TOTAL %	REMARKS
CATEGORY	SUBJECT TO	REQUIRED/	16%	34%	COMPLETE	COMPLETED	
	EXAMINATION	SCHEDULED			FIRST PERIOD	FIRST PERIOD	
B-A	6	6 / 6	1	2	2	33	PARTIAL DEFERRAL
B-B	20	5 / 5	3	7	2	40	1 WELD PER HEAD
B-D	54	13 / 23	2	4	7	53	25% TO 50% 1ST PERIOD
B-E	4	1 / 4	0	1	0	0	25% REQUIRED
B-F	18	ALL / 12	3	6	6	33	ALL
B-G-1	4	4 / 4	1	1	4	100	> THAN 2" DIA.
B-G-2	95	95 / 70	15	32	25	26	< THAN 2" DIA.
B-H	4	1 / 1	0	1	0	0	1 WELD/VESSEL
B-J	1105	276 / 189	44	94	104	37	25% REQUIRED
B-K-1	3	0 / 0	0	0	0	0	>5/8" THICKNESS
B-L-1	9	0 / 0	0	0	0	0	ALL DEFERRAL
B-L-2	3	0 / 0	0	0	0	0	ALL DEFERRAL
B-M-1	0	0 / 0	0	0	0	0	ALL DEFERRAL
B-M-2	13	13 / 6	2	4	1	7	ALL DEFERRAL
B-N-1	12	12 / 12	2	4	11	91	ACCESSIBLE AREAS
B-N-2	0	0 / 0	0	0	0	0	ACCESSIBLE AREAS
B-N-3	0	0 / 0	0	0	0	0	ACCESSIBLE DEFERRAL
B-O	7	5 / 5	1	2	7	100	10% DEFERRAL
B-P	67	67 / 59	11	23	60	89	SYS LEAKAGE EACH PERIOD
B-Q	3 GEN	3 / PER PLANT TECHNICAL SPECIFICATIONS			3	----	PER TECH. SPECS
C-A	21	5 / 5	3	7	7	100	1 PER VESSEL
C-B	20	12 / 12	3	7	4	20	ALL
C-C	12	4 / 4	2	4	0	0	>3/4" THICKNESS
C-D	4	0 / 0	0	0	1	0	> 2" DIA.
C-F	801	200 / 172	32	68	138	69	10% MS, 25% OTHERS
C-G	0	0 / 0	0	0	0	0	NONE
C-H	78	78 / 78	12	27	26	33	ONLY DURING PUMP RUNS
D-A	40	30 / 30	6	14	10	33	ONLY DURING PUMP RUNS
D-B	36	24 / 24	6	12	14	58	ONLY DURING PUMP RUNS
D-C	2	2 / 2	0	1	0	0	ONLY DURING PUMP RUNS
F-A	0	0 / 0	0	0	0	0	25% NONE
F-B	0	0 / 0	0	0	0	0	25% NONE
F-C	883	221 / 81	35	75	103	46	25% REQUIRED
TOTALS	3321	1092 / 804	184	396	535	49 %	OVERALL PROGRAM 1ST. PERIOD

