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AUG 21 1985

L-85-318

Roger D. Walker, Director
Division of Reactor Projects
U. S. Nuclear Regulatory Commission
101 Marietta Street N.W.
Suite 2900
Atlanta, Georgia 30323

Dear Mr. Walker:

Re: Turkey Point Units 3 and 4
Docket Nos. 50-250 and 50-251
Inspection Report 250-85-09 and 251-85-09

Attached please find a description of our existing fasteners thread engagement inspection plan for Turkey Point 3 and 4. A summary of the results of the inspection and any further actions required will be provided to you by November 22, 1985.

This information is forwarded to you as a supplemental response as noted in your letter of July 30, 1985.

Very truly yours,

J. W. Williams, Jr.
Group Vice President
Nuclear Energy Department

JWW/SAV:dkw

Attachment

cc: Dr. J. Nelson Grace
Harold F. Reis, Esquire
PNS-LI-85-291

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PDR ADDCK 05000250
Q PDR

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3-2-2



1-1-1

**DESCRIPTION OF THE EXISTING FASTENERS THREAD ENGAGEMENT
INSPECTION PLAN FOR TURKEY POINT 3 and 4**

Turkey Point Units 3 and 4 existing fasteners thread engagements inspection plan will consist of visual inspections of accessible pressure boundary bolting in the following systems:

- Main Steam
- Main Feedwater
- Steam Generator Blowdown
- Auxiliary Feedwater
- Chemical and Volume Control
- Component Cooling Water
- Intake Cooling Water
- Residual Heat Removal

A team with members from FPL Engineering, Turkey Point Technical Staff and FPL Backfit Construction Quality Control (Q.C.) will conduct a plant walkthrough to identify specific fasteners to be inspected by Backfit Construction Q.C.

The team will instruct Q.C. to inspect specific pressure boundary bolting including, valve bolting, piping (bolted joints), pump bolting and pressure vessel bolting. The total number of bolts inspected will be determined by the team based on the plant walkdown.

Bolting which is accessible will be inspected. Bolting covered by insulation, within containment or otherwise inaccessible will not be inspected as part of this inspection. Bolting within containment, for Unit 3, was inspected during the Unit 3, 1985 refueling outage as part of the Inservice Inspection (ISI) program. Results of the inspection will be available in the ISI summary report to be forwarded to NRC by October 17, 1985. The Unit 4 ISI is scheduled for the upcoming refueling outage (January, 1986).

FPL expects to complete the inspection by October 31, 1985. We will evaluate the results of the inspection and will forward a summary of the results and a determination of our followup action plans (if required) to NRC by November 22, 1985.

