

TURKEY POINT UNIT NO. 3
STEAM GENERATOR INSPECTION PROGRAM
PLANNED FOR JANUARY 1979

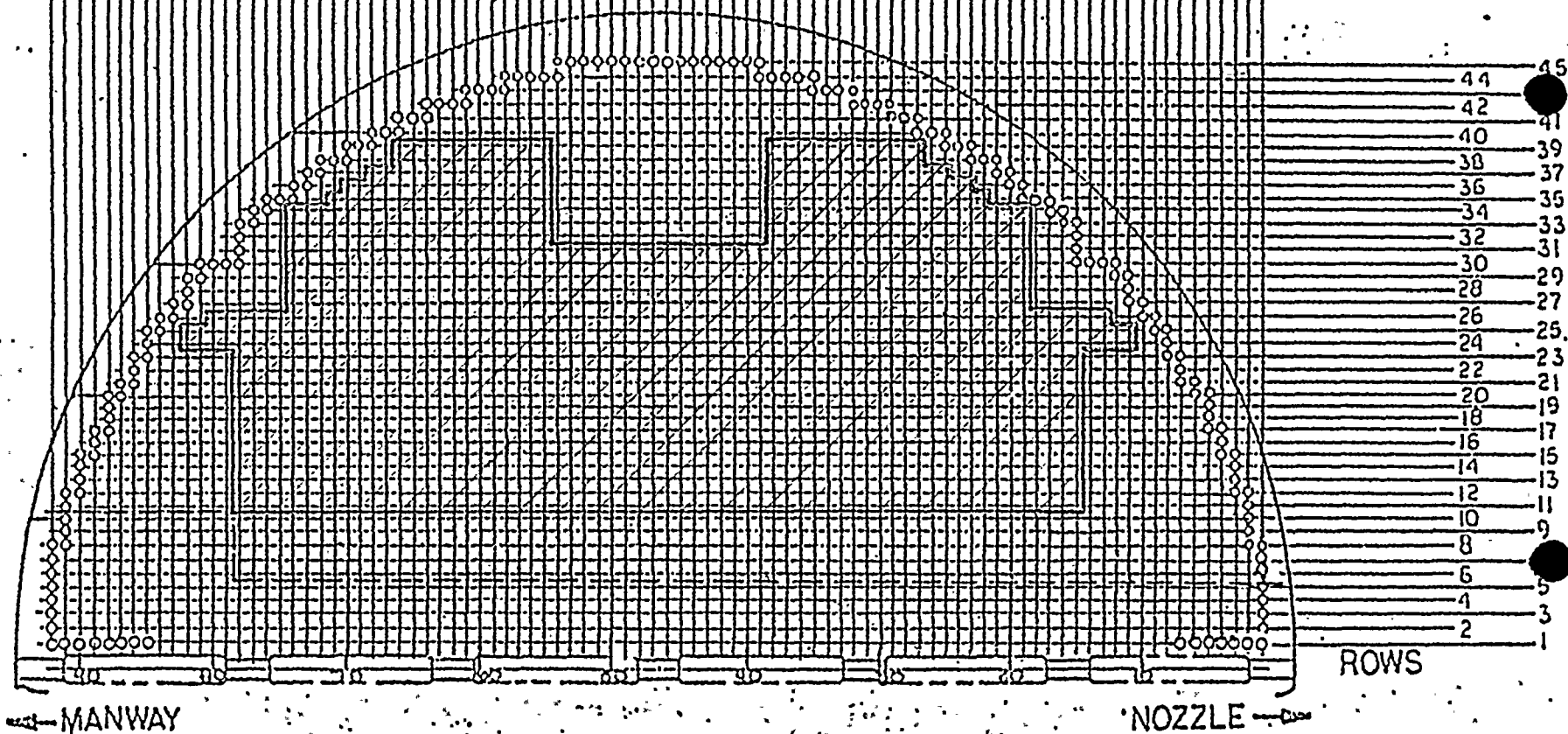
1. Eddy Current testing of U-bends is planned as follows:
 - a) Steam Generator B, rows 2-5, columns 1-92; unplugged tubes will be tested at 100 KHZ using beaded flex 0.540 probe.
 - b) Any tube(s) which give indication at 100 KHZ will be reprobbed using 400 KHZ.
2. Hot leg tube gauging will be conducted on all three steam generators utilizing three different sized eddy current probes (.540 in., .610 in., and .650 in. diameters). The unshaded areas on the attached tube map identify the tubes to be probed.
3. Cold leg tube gauging will be conducted on all three steam generators utilizing two different sized eddy current probes (.540 in. and .610 in.). The dashed line on the attached tube map indicates the extent of the cold leg gauging.
4. Wrapper to shell annulus measurements will be made on Steam Generator B.
5. Handhole inspections using TV and/or photographs will be used to inspect the flow slots and determine the extent of hourglassing on the #1 tube support plates in Steam Generators A, B, and C.
6. A Reg. Guide 1.83 inspection will be performed.
7. Preventive plugging based upon the inspection results.

SERIES 44

91 090705030777757371 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1

92 90 00 01 04 07 08 08 72 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

COLUMNS



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