#### DRAFT PROJECT PLAN TO PREPARE THE U.S. NUCLEAR REGULATORY COMMISSION TO LICENSE AND REGULATE ACCIDENT TOLERANT FUEL

The Offices of Nuclear Reactor Regulation (NRR), New Reactors, Nuclear Material Safety and Safeguards (NMSS), and Nuclear Regulatory Research (RES) are preparing for anticipated licensing and use of accident tolerant fuel (ATF) in United States commercial power reactors.

Several fuel vendors, in coordination with the Department of Energy (DOE) have announced plans to develop and seek approval for various fuel designs with enhanced accident tolerance (i.e., fuels with longer coping times during loss of cooling conditions). The designs being considered in the development of this plan include Cr coated claddings, Cr-doped UO<sub>2</sub> pellets, FeCrAl cladding, SiC cladding, U<sub>3</sub>Si<sub>2</sub> pellets, and metallic fuels. For these ATF designs, the time frames for initial irradiation of lead test assembly (LTA) programs and topical report (TR)/license amendment request (LAR) review were used as a basis for the timelines discussed in this plan.

The NRC has entered into a memorandum of understanding (MOU) with DOE to collaborate on the nuclear safety research of enhanced ATFs that will reduce duplication of efforts and make the appropriate data available for regulatory decision processes. In preparing the agency to conduct meaningful and timely reviews of these advanced fuel designs, the NRC is conducting advanced planning, reviewing the existing regulatory infrastructure, and identifying needs for additional analysis capabilities, and the development of unique critical skillsets within the staff.

This project plan outlines the preliminary strategy for preparing the NRC to license ATF designs. It also identifies the lead organization for each planned activity. The project plan does not cover existing licensing activities, as they follow existing processes for which schedules and regulatory approaches are well-established.

Current preparation for ATF licensing is focused on light water reactor (LWR) fuel for the operating fleet. There may be synergies between LWR ATF fuel development and fuel safety qualification of some types of non-LWR fuels for advanced reactor designs. As appropriate, the NRC will leverage any synergies to help optimize licensing efficiency and effectiveness.

This project plan is expected to be a living document that may evolve as ATF concepts are more clearly defined and schedules for lead test assemblies (LTAs) and batch loading are refined.

# ASSUMPTIONS

Major assumptions made during the development of this plan include:

 The NRC will not perform independent confirmatory testing for specific ATF designs. It is expected that all necessary data needed to develop models will come from DOE, industry, or other organizations. Additionally, it is expected that all integral fuel behavior data will be provided to the NRC in a timely manner such that integral assessment of NRC codes can be performed.

- 2. Interaction with DOE, Electric Power Research Institute (EPRI), vendors, and other organizations involved in ATF-related experimental programs will take place in real-time and, whenever possible, in advance of experiments being conducted.
- 3. Interactions with external stakeholders will keep the staff and stakeholders informed about both technical and programmatic developments affecting activities identified in this project plan.

## **OPEN ITEMS**

At the time of drafting of this plan, the NRC identified issues requiring further discussion with external stakeholders. This plan will be updated accordingly, as the following open items are addressed:

- 1. Identify whether, and if so what, regulatory guidance needs to be generated to accommodate licensing ATF designs under the current regulatory framework.
- 2. Establish channels of communication to ensure that the NRC continues to receive up-to-date information from DOE, industry, and other organizations.
- 3. Determine appropriate vehicles for industry to notify the NRC of intent to initiate specific activities.
- 4. Identify what, if any, other changes to the existing regulatory infrastructure may be necessary for ATF. For example, if probabilistic risk assessment (PRA) licensing approaches are going to be pursued by industry, robust interaction with stakeholders regarding Title 10 of the *Code of Federal Regulations* (10 CFR) 50.69 will need to take place (in advance of license applications) to ensure the regulatory framework is in place to support the approach.
- 5. Explore how early engagement in devising and conducting experimental research may expedite licensing timelines.

## STAKEHOLDER INTERACTIONS

Key meetings and interactions scheduled during the development and review of ATF designs are outlined in Table 1. The primary risks to timely licensing of ATF relate to current uncertainties in the schedules for necessary experimental programs. The staff intends to remain closely engaged with the organizations and entities acquiring data and adjust the plan as new information becomes available. Another potentially significant risk to the successful implementation of ATF is a delayed recognition that changes to the regulations or regulatory guidance are required. The staff has initiated dialogue with stakeholders to communicate timelines required for various modifications to the regulatory infrastructure and to solicit input for changes that may be necessary for the different ATF concepts being explored.

## Meetings, Stakeholder Interactions, and Critical Skill Development

- The NRC is committed to engaging in industry project update meetings and supporting NRC staff participation in experimental program discussions to maintain awareness of industry and DOE efforts and prepare for regulatory reviews.
- The NRC will develop staff and contractors with critical skills required to support projected applications of high to moderate certainty.
- All stakeholder interactions will occur in accordance with NRC's public meeting policy.

Meeting	Frequency	Desired Outcome
EPRI/DOE/Idaho National	Biannually	Assess the technical progress of ATF
Lab (INL) Update Meetings	Diamualiy	research and development (R&D); Obtain
Lab (INE) Opdate Meetings		information necessary for developing
		analytical capabilities and licensing strategies.
TOPFUEL (rotates between	Annually	Assess the technical progress of ATF R&D
US, Europe, and Asia)	7 (initiality	Obtain information necessary for developing
		analytical capabilities and licensing strategies.
Enlarged Halden Program	Every 18	Assess the technical progress of ATF R&D
Group	months	Obtain information necessary for developing
eleap	monulo	analytical capabilities and licensing strategies.
ATF standards and guidance	Annually	Discuss licensing approach with international
development activities with	, annaeny	counterparts.
Orgnisation for Economic		
Co-operation and		
Development		
(OECD)/Nuclear Energy		
Agency (NEA), International		
Atomic Energy Agency		
(IAEA), and international		
counterparts		
Fuel Vendor Update	Annually	Assess the technical progress of ATF R&D
Meetings (rotates from NRC	(per vendor)	Obtain information necessary for developing
HQ to vendor HQ)		analytical capabilities and licensing strategies.
		(In addition to a number of other non-ATF
		outcomes).
ATR/TREAT Test Planning/	Annually	Understand testing that will characterize the
Test Observation Meetings		performance characteristics of ATF designs.
Halden Program Meetings	Biannually	Understand testing that will characterize the
		performance characteristics of ATF designs.
		(In addition to a number of other non-ATF
		outcomes).
Severe Accident Analysis	TBD	Discuss severe accident modelling
(MELCOR/MAAP)		capabilities.
PRA	TBD	Discuss PRA modelling and licensing
		strategies.
ATF Fuel Fabrication	As needed	Understand manufacturing processes and
Facilities Tour/Audit		obtain information for developing licensing
		strategies.

Table 1. Meetings and Stakeholder Interactions

## **INITIATING STAFF ACTIVITIES**

Due to design-specific aspects and schedules, NRC activities are linked to the industry's progress and plans to utilize ATF. As such, it is necessary to have a mechanism for establishing commitments in advance of licensing activities. This plan provides estimated lead times for each activity associated with preparing the agency to conduct an effective and efficient licensing review of ATF applications. As the NRC gains more experience with these reviews, the lead times are expected to be adjusted to account for difficulties or efficiencies, as necessary.

These lead times dictate the amount of time ahead of licensing activities that data should be provided and formal communication of intent should be made. This mechanism is currently under development. Alternatively, the NRC could receive direction in the form of a budget allocation to initiate work on some or all of the preparatory activities laid out in this plan.

## PREPARTORY ACTIVITIES

The preparatory activities have been grouped into four tasks. The highlights of each task and a summary of key information are provided in the activity tables below. Details of each task laid out in this plan have been documented separately and are referenced in each activity table. The tables identify the deliverables and schedules associated with that particular activity. A separate, non-public document also includes resource estimates for each activity that will be used to develop budgets. Assumptions used in the plan are identified along with open items requiring resolution for activities to proceed as planned. The staff will mitigate risks associated with this preparatory plan by staying closely engaged with external stakeholders and adjusting as circumstances warrant.

For the purpose of developing this plan, ATF concepts are broadly categorized as evolutionary or revolutionary. Evolutionary ATF concepts are those for which the agency's safety evaluation (SE) can largely rely on existing data, models, and methods. Coated Zirconium cladding and FeCrAl cladding fuel designs are examples of evolutionary ATF concepts. Revolutionary ATF concepts are those for which substantial new data, models, and methods need to be acquired and/or developed to support the agency's SE. U<sub>3</sub>Si<sub>2</sub> fuel, metallic fuel, and SiC-based cladding are examples of revolutionary ATF concepts. Note that evolutionary and revolutionary are terms of convenience to indicate the differences in level of effort that needs to be expended by the NRC. Regulatory requirements do not vary between evolutionary and revolutionary designs.

### Task 1: Regulatory Framework, In-reactor Performance

- Participation in industry-led phenomena identification and ranking table (PIRT) panels on in-reactor degradation mechanisms and failure modes under a wide array of accident conditions, performance-based metrics, and analytical criteria to ensure acceptable performance.
- Performance of a scoping study to (1) evaluate the applicability of existing regulations and guidance for each ATF design, (2) identify changes to or need for new regulations and guidance, and (3) identify any key policy issues.
- Determine/clarify the regulatory criteria that need to be satisfied for partial/full core use of ATF and regulatory options available to applicants and vendors.
- If needed, resolve policy issues and initiate rulemaking and guidance development activities.

	Evolutionary ATF concepts	Revolutionary ATF concepts	
Fuels Considered	Cr-doped UO <sub>2</sub>	U <sub>3</sub> Si <sub>2</sub> fuel	
	Coated Zirconium cladding	SiC-based cladding	
	FeCrAl cladding	Metallic fuel pellets or solid rods	
		Any fuel >5% enriched uranium	
Activity	a) Mapping of hazards and failure mechanisms to general		
	design criterion (GDC)		
	b) Mapping of hazards and failure mechanisms to regulations		
		lure mechanisms to guidance	
	documents		
	d) Initiate rulemaking if necessary		
		ent or revisions if necessary	
Lead NRC Organization	NRR/DSS/SNPB		
Triggers	a, b, c) budget allocation or letter of intent		
	d) a or b indicated need for rulemaking		
	e) c indicates need for new or revised guidance		
Lead Time	24 months – 48 months	36 months – 60 months	
Final Product	a,b,c) hazards and failure mechanisms mapped to GDC,		
	regulations, and guidance documents.		
	d) new or revised rule		
	e) new or revised guidance		
Reference document	ML17325B773		
ML #			

Table 2. In-reactor Performance Activities

### Task 2: Fuel Cycle, Transportation, and Storage Regulatory Framework

- Parts 70, 71 and 72 are largely performance based, therefore the staff does not anticipate identification of gaps in these regulations.
- Review guidance gaps may develop as the fuel cycle industry develops plans for manufacturing, transporting and storing ATF. Fuel cycle industry plans will be monitored and any needed regulatory guidance will be identified and developed in a timely manner.
- No fuel cycle licensing activities have been identified for evolutionary ATF concepts.

Table 3. Fuel Fabrication Li	centiling / tenvines
	Revolutionary ATF Concepts
Fuels Considered	U <sub>3</sub> Si <sub>2</sub> fuel
	SiC-based cladding
	Metallic fuel pellets or solid rods
	Any fuel >5% enriched uranium
Activity	License amendment for enrichment
	and/or fuel fabrication facility, if
	needed
Lead NRC Organization	NMSS/FCSE
Triggers	Application submittal
Lead Time	Depends on scope of application.
	Range from 6 to 18 months
	Range from 6 to 18 months depending on the number,
	depending on the number,
Final Product	depending on the number, complexity of the review issues Possible supplemental review
Final Product	depending on the number, complexity of the review issues Possible supplemental review guidance.
Final Product	depending on the number, complexity of the review issues Possible supplemental review
	depending on the number, complexity of the review issues Possible supplemental review guidance. SE for modified or new license.
Final Product Reference Document ML #	depending on the number, complexity of the review issues Possible supplemental review guidance.

Table 3. Fuel Fabrication Licensing Activities

Table 4. Fuel transportation and Storage Licensing Activities		
	Evolutionary ATF concepts	Revolutionary ATF concepts
Fuels Considered	Cr-doped UO <sub>2</sub>	U <sub>3</sub> Si <sub>2</sub> fuel
	Coated Zirconium cladding	SiC-based cladding
	FeCrAl cladding	Metallic fuel pellets or solid rods
		Any fuel >5% enriched uranium
Activity	Modified or new Certificate of Compliance for Transportation	
	Package(s) or Storage Cask	
Lead NRC Organization	NMSS/DSFM/RMB	
Triggers	Application submittal	
Lead Time	Depends on scope of application. Transportation package	
	reviews range from 6 to 18 months depending on the number,	
	complexity of the review issues.	
		De seitete sourceter entet an isour
Final Product	SE and modified or new	Possible supplemental review
	Certificate of Compliance.	guidance.
		SE and modified or new
		Certificate of Compliance.
Reference Document	ML17325B774	
ML #		

Table 4. Fuel Transportation and Storage Licensing Activities

## Task 3: Probabilistic Risk Analysis Activities

- The staff will evaluate how industry batch loading of ATF may affect the current risk informed programs like risk-informed technical specification (RITS) initiatives 4b and 5b
- The NRC's risk-informed oversight activities depend on standardized plan analysis risk (SPAR) models which will need to be updated to reflect batch loading of ATF

Table 5. PRA Activities

Table 5. PRA Activities			
	Evolutionary ATF concepts	Revolutionary ATF concepts	
Fuels Considered	Cr-doped UO <sub>2</sub>	U <sub>3</sub> Si <sub>2</sub> fuel	
	Coated Zirconium cladding	SiC-based cladding	
	FeCrAI cladding	Metallic fuel pellets or solid rods	
		Any fuel >5% enriched uranium	
Activity	a) Participate in internal and external discussions and knowledge development related to ATF (e.g., internal working group meetings, public meetings)		
	b) Complete licensing reviews, including potential TRs or		
	industry guidance, related to the risk-informed aspects of ATF licensing		
	c) Complete a SPAR pilot of	c) Complete a SPAR pilot of a	
	an evolutionary ATF design	revolutionary ATF design for a	
	for a boiling water reactor	BWR and PWR subject plant to	
	(BWR) and pressurized water	assess CDF/LERF impact, gain	
	reactor (PWR) subject plant	risk insights, and identify	
	to assess core damage	potential improvements to	
	frequency (CDF)/large early	guidance	
	release frequency (LERF)		
	impact, gain risk insights, and		
	identify potential		
	improvements to guidance		
	<ul><li>d) Update guidance (as necessary) to support licensing and oversight functions for plants making ATF-related modifications</li><li>e) Update agency PRA models to reflect ATF-related changes to</li></ul>		
	the as-built, as-operated plant f	or relevant plants/models	
Lead NRC Organization	NRR/DRA/APLB		
Triggers	TBD		
Lead Time	ТВД		
Final Product	b) SE contributions for TRs and LARs related to ATF		
	c) Report documenting	c) Report documenting results	
	results and recommendations	and recommendations from	
	from evolutionary ATF SPAR	revolutionary ATF SPAR pilot	
	pilot study	study <sup>1</sup>	
	d) Updated guidance (e.g., Risl	k Assessment Standardization	
	Project guidance changes) to s	upport licensing and oversight	
	functions for plants making ATE		
	e) Updated agency PRA models to reflect ATF-related changes		
	to the as-built, as-operated plant for relevant plants/models <sup>2</sup>		
Reference Document	ML17325B775		

<sup>1</sup> This task should be performed sequentially after the equivalent task for "evolutionary" ATF designs, so long as both "evolutionary" and "revolutionary" designs remain of regulatory interest. <sup>2</sup> This would occur after approval of the associated licensing action.

## Task 4: Analysis Capability Development

- Preparing the agency to conduct a meaningful and timely review of ATF includes developing a capability to analyze the performance of ATF under steady-state, design-basis accident (DBA) and beyond DBA conditions.
- Analysis capability development will be focused in the following areas: fuel performance, thermal hydraulics, neutronics, and source term and severe accident analysis.
- Development of NRC analytical capability for each area includes the following common tasks. Tables provided below include additional details, including triggers for each task. Reference material, cited in each table, elaborates on the nature of each task and estimates the duration of each task.
  - Code development needs will be evaluated with an initial *scoping study* to assess and identify information gaps.
  - Where necessary, code architecture modifications will need to be made (e.g., to remove Zr/UO<sub>2</sub> hard wired properties and assumptions or to solve the governing equations on a non-cylindrical geometry).
  - Where necessary, new material properties will be added and new models, which reflect new phenomena under steady-state, DBA, and beyond DBA conditions, will be developed. The duration of this task is intrinsically linked to the production and availability of data from on-going test programs, largely focused on separate effects.
  - Integral assessments of each of the updated codes, which includes verification and validation against data, will be completed and documented. The duration of this task is intrinsically linked to the production and availability of data from on-going test programs, largely focused on integral effects.
- Where possible, the NRC will collaborate with DOE in each of these activities to reduce duplication of effort in accordance with the DOE-NRC Memorandum of Understanding<sup>1</sup>.
- Model development and integral assessment require distinct data sets. Reference
  material, cited in each table, discusses the data needs in each area. In accordance with
  major assumption one above the NRC will independently assess and analyze the data
  acquired by other entities.
- Estimated lead times to develop the codes to be able to analyze all currently proposed fuel/cladding types range from three to six years. The lead time includes all code development activities, and considers the time required to generate new data and new models for code development and integral assessment. The lead times vary by discipline and vary for evolutionary and revolutionary ATF designs. Generally, longer lead times are estimated for revolutionary designs with the expectation that new phenomenological models will need to be developed and validated. The lead times are not independent between various ATF designs because it is anticipated that code architecture updates made for the first design can be leveraged for other ATF designs.

<sup>&</sup>lt;sup>1</sup> The 2017 ATF addendum on to the NRC-DOE MOU can be found the NRC Library, under "Document Collections" and "Memorandum of Understanding," https://www.nrc.gov/reading-rm/doc-collections/memo-understanding/2017/

Table 6. Fuel Performance Analysis Development Activities			
	Evolutionary ATF concepts	Revolutionary ATF concepts	
Fuels Considered	Cr-doped UO <sub>2</sub> Coated Zirconium cladding FeCrAl cladding	U₃Si₂ fuel SiC-based cladding Metallic fuel pellets or solid rods Any fuel >5% enriched uranium	
Activity	<ul> <li>a) Scoping study</li> <li>b) Code architecture updates</li> <li>c) Material properties and models development</li> <li>d) Code assessment and validation</li> </ul>	<ul> <li>a) Scoping study</li> <li>b) Code architecture updates</li> <li>c) Material properties and models development</li> <li>d) Code assessment and validation</li> </ul>	
Lead NRC Organization	RES/DSA/FSCB		
Triggers	<ul> <li>a) Budget allocation or formal communication of intent (format TBD)</li> <li>b) 18-36 months prior to expected receipt of data (pending outcome of scoping study)</li> <li>c,d)Receipt of data</li> </ul>	<ul> <li>a) Budget allocation or formal communication of intent (format TBD)</li> <li>b) 24-36 months prior to expected receipt of data (pending outcome of scoping study)</li> <li>c,d)Receipt of data</li> </ul>	
Lead Time	24-48 months	48-72 months	
Final Product	a,b,c) Modified code c, d) Updated MatLib NUREG d) Updated Code Assessment NUREG	a,b,c) Modified code c, d) Updated MatLib NUREG d) Updated Code Assessment NUREG	
Reference Document ML #	Analysis Capability Developme Fuel Performance Strategy – M		

Table 6. Fuel Performance Analysis Development Activities

Table 7. Thermal Hydraulics Analysis Development Activities			
	Evolutionary ATF concepts	Revolutionary ATF concepts	
Fuels Considered	Cr-doped UO <sub>2</sub> Coated Zirconium cladding FeCrAl cladding	U₃Si₂ fuel SiC-based cladding Metallic fuel pellets or solid rods Any fuel >5% enriched uranium	
Activity	<ul> <li>a) Scoping study</li> <li>b) Code architecture updates</li> <li>c) Material properties and models development</li> <li>d) Code assessment and validation</li> </ul>	<ul> <li>a) Scoping study</li> <li>b) Code architecture updates</li> <li>c) Material properties and models development</li> <li>d) Code assessment and validation</li> </ul>	
Lead NRC Organization	RES/DSA/CRAB		
Triggers	<ul> <li>a) Budget allocation or formal communication of intent (format TBD)</li> <li>b) 12 months prior to expected receipt of data (pending outcome of scoping study)</li> <li>c,d)Receipt of data</li> </ul>	<ul> <li>a) Budget allocation or formal communication of intent (format TBD)</li> <li>b) 24 months prior to expected receipt of data (pending outcome of scoping study)</li> <li>c,d)Receipt of data</li> </ul>	
Lead Time	36 months	36 months	
Final Product	a,b,c) Modified code d) Updated Code Assessment NUREG	a,b,c) Modified code d) Updated Code Assessment NUREG	
Reference Document ML #	Analysis Capability Developme Thermal Hydraulic Strategy – M	0,	

Table 7. Thermal Hydraulics Analysis Development Activities

Table 8. Neutronics Analysis Development Activities			
	Evolutionary ATF concepts	Revolutionary ATF concepts	
Fuels Considered	Cr-doped UO <sub>2</sub> Coated Zirconium cladding FeCrAl cladding	U₃Si₂ fuel SiC-based cladding Metallic fuel pellets or solid rods Any fuel >5% enriched uranium	
Activity	<ul> <li>a) Scoping study</li> <li>b) Code architecture updates</li> <li>c) Neutronic properties and models development</li> <li>d) Code assessment and validation</li> </ul>	<ul> <li>a) Scoping study</li> <li>b) Code architecture updates</li> <li>c) Neutronic properties and models development</li> <li>d) Code assessment and validation</li> </ul>	
Lead NRC Organization	RES/DSA/FSCB		
Triggers	<ul> <li>a) Budget allocation or formal communication of intent (format TBD)</li> <li>b) 12 months prior to expected receipt of data (pending outcome of scoping study)</li> <li>c,d)Receipt of data</li> </ul>	<ul> <li>a) Budget allocation or formal communication of intent (format TBD)</li> <li>b) 24 months prior to expected receipt of data (pending outcome of scoping study)</li> <li>c,d)Receipt of data</li> </ul>	
Lead Time	24 months	36-48 months	
Final Product	a,b,c) Modified code d) Updated Code Assessment NUREG	a,b,c) Modified code d) Updated Code Assessment NUREG	
Reference document ML #	Analysis Capability Developme Neutronics Strategy – ML17325		

Table 8. Neutronics Analysis Development Activities

Table 9. Source Term/Seve	able 9. Source Term/Severe Accident Analysis Development Activities		
	Evolutionary ATF concepts	Revolutionary ATF concepts	
Fuels Considered	Cr-doped UO <sub>2</sub> Coated Zirconium cladding FeCrAl cladding	U <sub>3</sub> Si₂ fuel SiC-based cladding Metallic fuel pellets or solid rods Any fuel >5% enriched uranium	
Activity	<ul> <li>a) Scoping study</li> <li>b) Infrastructure development</li> <li>c) Model development / implementation</li> <li>d) Model and integral assessment</li> <li>e) Source term evaluation analysis</li> </ul>	<ul> <li>a) Scoping study</li> <li>b) Infrastructure development</li> <li>c) Model development / implementation</li> <li>d) Model and integral assessment</li> <li>e) Source term evaluation analysis</li> </ul>	
Lead NRC Organization	RES/DSA/FSCB		
Triggers	<ul> <li>c) Budget allocation or formal communication of intent (format TBD)</li> <li>b,c,d) Receipt of data</li> </ul>	<ul> <li>d) Budget allocation or formal communication of intent (format TBD)</li> <li>b,c,d) Receipt of data</li> </ul>	
Lead Time	24 months	48-72 months	
Final Product	a,b,c) Modified code d) Updated Code Assessment e) NUREG Source Term Analysis Report	a,b,c) Modified code d) Updated Code Assessment e) NUREG Source Term Analysis Report	
Reference document ML #	Analysis Capability Developme Source Term/Severe Accident ML17325B780		

Table 9. Source Term/Severe Accident Analysis Development Activities