

ATTACHMENT

PVNGS

UNIT 2, CYCLE 3

RELOAD ANALYSIS REPORT

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RELOAD ANALYSIS REPORT FOR
PALO VERDE NUCLEAR GENERATING STATION UNIT 2
CYCLE 3

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1.0

INTRODUCTION AND SUMMARY

This report provides an evaluation of the design and performance of Palo Verde Nuclear Generating Station Unit 2 (PVNGS-2) during its third cycle of operation at 100% rated core power of 3800 MWt and NSSS power of 3822 MWt. Operating conditions for Cycle 3 have been assumed to be consistent with those of the previous cycle and are summarized as full power operation under base load conditions. The core will consist of irradiated Batch B, C and D assemblies, along with fresh Batch E assemblies. The Cycle 2 termination burnup has been assumed to be between 394 and 446 EFPD (Effective Full Power Days).

The second cycle of operation will hereafter be referred to in this report as the "Reference Cycle." Reference 1-2 presented analyses for the Reference Cycle.

The safety criteria (margins of safety, dose limits, etc.) applicable for the plant were established in Reference 1-1. A review of all postulated accidents and anticipated operational occurrences has shown that the Cycle 3 core design meets these safety criteria.

The Cycle 3 reload core characteristics have been evaluated with respect to the Reference Cycle. Specific differences in core fuel loadings have been accounted for in the present analysis. The status of the postulated accidents and anticipated operational occurrences for Cycle 3 can be summarized as follows:

1. Transient data are less severe than those of the Reference Cycle analysis; therefore, no reanalysis is necessary, or
2. Transient data are not bounded by those of the Reference Cycle analysis, therefore, reanalysis is required.

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For those transients requiring reanalysis (Type 2), analyses are presented in Sections 7 and 8 showing results that meet the established safety criteria.

The Technical Specification changes needed for Cycle 3 are summarized in Section 10 and described in greater detail in separate license amendment applications.

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2.0 OPERATING HISTORY OF THE REFERENCE CYCLE

The Reference Cycle began with initial criticality on May 15, 1988. Power ascension began on May 23, 1988, and on May 30, 1988, the unit reached full power.

It is presently estimated that Cycle 2 will terminate on or about February 14, 1990. The Cycle 2 termination point can vary between 394 and 446 EFPD to accommodate the plant schedule and still be within the assumptions of the Cycle 3 analyses.

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2.0 OPERATING HISTORY OF THE REFERENCE CYCLE

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3.0 GENERAL DESCRIPTION

The Cycle 3 core will consist of those assembly types and numbers listed in Table 3-1. Sixty-nine Batch B assemblies and twenty-eight Batch C will be removed from the Cycle 2 core to make way for ninety-six fresh, Batch E assemblies. Thirty-six Batch C and all Batch D assemblies now in the core will be retained. One Batch B assembly discharged at EOC1 will be reinserted into the core.

Figure 3-1 shows the poison shim and zoning configuration for those assemblies.

The reload batch will consist of 24 type E0 assemblies, 16 type E1 assemblies with 16 burnable poison shims per assembly, 24 type E2 assemblies with 16 burnable poison shims per assembly, 8 type E3 assemblies with 16 burnable poison shims per assembly, 4 type E4 assemblies with 8 burnable poison shims per assembly, and 20 type E5 assemblies with 12 burnable poison rods per assembly. These sub-batch types are fuel zone-enriched and their configurations are shown in Figure 3-2.

The loading pattern for Cycle 3, showing fuel type and location, is displayed in Figure 3-3.

Figure 3-4 displays the beginning of Cycle 3 assembly average burnup distribution. The burnup distribution is based on a Cycle 2 length of 420 EFPD.

Control element assembly patterns and in-core instrument locations will remain unchanged from the Reference Cycle and are shown in Figures 3-5 A & B and Figure 3-6, respectively.

1000 1000 1000

TABLE 3-1
PALO VERDE NUCLEAR GENERATING STATION UNIT 2
Cycle 3 Core Loading

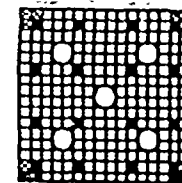
| Assembly Designation | Number of Assemblies | Fuel Rods per Assembly | Initial Enrichment (w/o U-235) | Number Shims/ Assembly | Initial Shim Loading (gm B10/in) | Total Number of Fuel Rods | Number Shim Rods |
|----------------------|----------------------|------------------------|--------------------------------|------------------------|----------------------------------|---------------------------|------------------|
| B | 1 | 208
12 | 2.78
1.92 | 16 | .018 | 208
12 | 16 |
| C | 36 | 224
12 | 3.30
2.78 | 0 | --- | 8064
432 | 0 |
| D0 | 32 | 184
52 | 4.02
3.57 | 0 | --- | 5888
1664 | 0 |
| D1 | 20 | 168
52 | 4.02
3.57 | 16 | .022 | 3360
1040 | 320 |
| D2 | 8 | 168
52 | 4.02
3.57 | 16 | .020 | 1344
416 | 128 |
| D3 | 16 | 168
52 | 3.57
3.09 | 16 | .022 | 2688
832 | 256 |
| D4 | 4 | 172
52 | 3.57
3.09 | 12 | .008 | 688
208 | 48 |
| D5 | 28 | 172
52 | 3.57
3.09 | 12 | .020 | 4816
1456 | 336 |
| E0 | 24 | 184
52 | 4.03
3.70 | 0 | --- | 4416
1248 | 0 |
| E1 | 16 | 168
52 | 4.03
3.70 | 16 | .016 | 2688
832 | 256 |
| E2 | 24 | 168
52 | 3.70
3.40 | 16 | .020 | 4032
1248 | 384 |
| E3 | 8 | 168
52 | 3.70
3.40 | 16 | .016 | 1344
416 | 128 |
| E4 | 4 | 176
52 | 4.03
3.70 | 8 | .012 | 704
208 | 32 |
| | 20 | 172
52 | 3.70
3.40 | 12 | .020 | 3440
1040 | 240 |
| TOTAL | 241 | | | | | 54732 | 2144 |



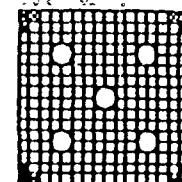
FIGURE 3-1
LOADING OF ASSEMBLIES SHUFFLED FROM PREVIOUS CYCLE

| Assembly
Design-
nation | Number of
Assemblies | Fuel Rods
per
Assembly | Initial
Enrichment
(w/o U-235) | Number
Shims/
Assembly | Initial
Shim
Loading
(gm B10/in) |
|-------------------------------|-------------------------|------------------------------|--------------------------------------|------------------------------|---|
| B | 1 | 208
12 | 2.78
1.92 | 16 | .018 |
| C | 36 | 224
12 | 3.30
2.78 | 0 | --- |
| D0 | 32 | 184
52 | 4.02
3.57 | 0 | --- |
| D1 | 20 | 168
52 | 4.02
3.57 | 16 | .022 |
| D2 | 8 | 168
52 | 4.02
3.57 | 16 | .020 |
| D3 | 16 | 168
52 | 3.57
3.09 | 16 | .022 |
| D4 | 4 | 172
52 | 3.57
3.09 | 12 | .008 |
| D5 | 28 | 172
52 | 3.57
3.09 | 12 | .020 |

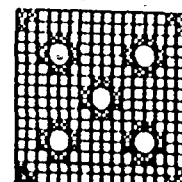
B



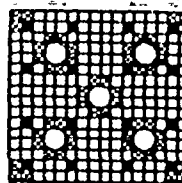
C



D0



D1
D2
D3



D4
D5

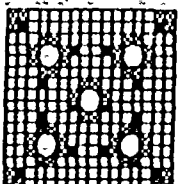
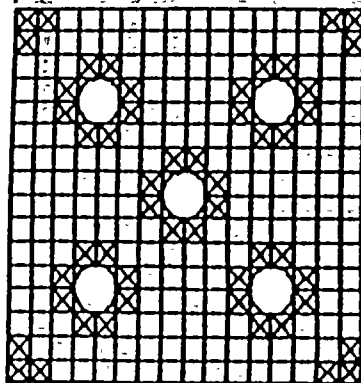


FIGURE 3-2 **FRESH FEED ASSEMBLY WATERHOLE AND SHIM PLACEMENT**

SUB-BATCH E0 - 24 Assemblies

□ 4.03 w/o U-235

⊗ 3.70 w/o U-235

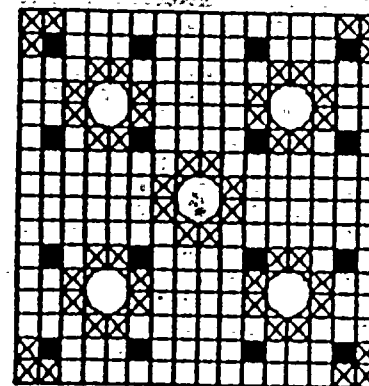


SUB-BATCH E3 - 8 Assemblies

□ 3.70 w/o U-235

⊗ 3.40 w/o U-235

■ $B_4C-AL_2O_3$ Shim Pin
0.016 gm B-10/in

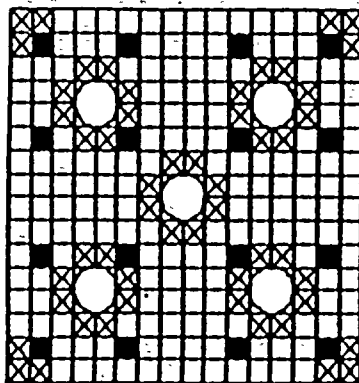


SUB-BATCH E1 - 16 Assemblies

□ 4.03 w/o U-235

⊗ 3.70 w/o U-235

■ $B_4C-AL_2O_3$ Shim Pin
0.016 gm B-10/in

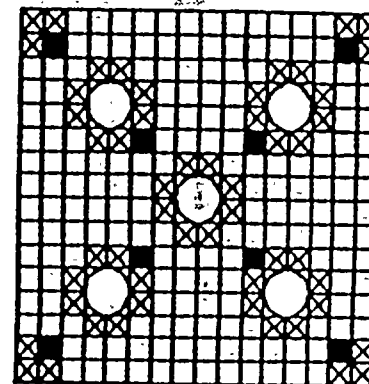


SUB-BATCH E4 - 4 Assemblies

□ 4.03 w/o U-235

⊗ 3.70 w/o U-235

■ $B_4C-AL_2O_3$ Shim Pin
0.012 gm B-10/in

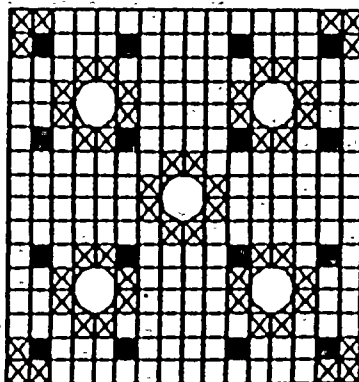


SUB-BATCH E2 - 24 Assemblies

□ 3.70 w/o U-235

⊗ 3.40 w/o U-235

■ $B_4C-AL_2O_3$ Shim Pin
0.020 gm B-10/in

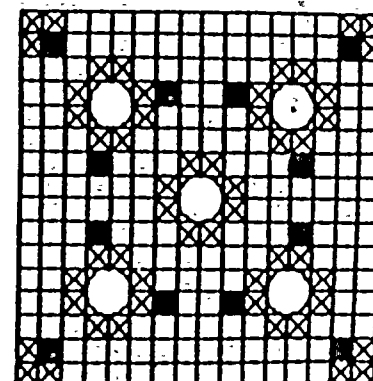


SUB-BATCH E5 - 20 Assemblies

□ 3.70 w/o U-235

⊗ 3.40 w/o U-235

■ $B_4C-AL_2O_3$ Shim Pin
0.020 gm B-10/in





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FIGURE 3-3
PVNGS UNIT 2 CYCLE 3 FUEL MANAGEMENT

| | | | | | | | | |
|----|----|----|----|----|----|----|----|----|
| | | | | | C | E0 | D0 | D1 |
| | | | C | E0 | D0 | D0 | D3 | E4 |
| | | D2 | E0 | D1 | E1 | D5 | E3 | D5 |
| | C | E0 | C | E1 | C | E2 | D5 | E5 |
| | E0 | D1 | E1 | D1 | E5 | D3 | E2 | D5 |
| C | D0 | E1 | C | E5 | D4 | E5 | C | D0 |
| E0 | D0 | D5 | E2 | D3 | E5 | D5 | E2 | D2 |
| D0 | D3 | E3 | D5 | E2 | C | E2 | D1 | D0 |
| D1 | E4 | D5 | E5 | D5 | D0 | D2 | D0 | B |

| Assy
Type | #
Shims | #
Fuel
Pins | Pin Enrichments & Zoning | | | | Shim
Loading,
gm B-10/in | No. of
Assy. | Avg.
Assy.
Enrichment |
|--------------|------------|-------------------|--------------------------|------|--------|------|--------------------------------|-----------------|-----------------------------|
| | | | # Pins | W/O | # Pins | W/O | | | |
| E0 | 0 | 236 | 184 | 4.03 | 52 | 3.70 | -- | 24 | 3.957 |
| E1 | 16 | 220 | 168 | 4.03 | 52 | 3.70 | .016 | 16 | 3.952 |
| E2 | 16 | 220 | 168 | 3.70 | 52 | 3.40 | .020 | 24 | 3.629 |
| E3 | 16 | 220 | 168 | 3.70 | 52 | 3.40 | .016 | 8 | 3.629 |
| E4 | 8 | 228 | 176 | 4.03 | 52 | 3.70 | .012 | 4 | 3.955 |
| E5 | 12 | 224 | 172 | 3.70 | 52 | 3.40 | .020 | 20 | 3.630 |
| | | | | | | | | <u>96</u> | |

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Figure 3-4
PALO VERDE U2C3

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|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | | | | 1 | 2 | 3 | 4 |
| | | | | | 30,387 | 0 | 10,508 | 21,902 |
| | | 5 | 6 | 7 | 8 | 9 | 10 | |
| | | 29,853 | 0 | 16,056 | 13,589 | 22,227 | 0 | |
| | 11 | 12 | 13 | 14 | 15 | 16 | 17 | |
| | 21,672 | 0 | 22,365 | 0 | 22,289 | 0 | 20,885 | |
| 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | |
| 29,840 | 0 | 30,589 | 0 | 24,069 | 0 | 22,271 | 0 | |
| 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | |
| 0 | 22,293 | 0 | 23,199 | 0 | 22,782 | 0 | 21,565 | |
| 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 |
| 30,374 | 16,058 | 0 | 24,060 | 0 | 21,216 | 0 | 24,795 | 11,577 |
| 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 |
| 0 | 13,583 | 22,277 | 0 | 22,703 | 0 | 20,881 | 0 | 21,792 |
| 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 |
| 10,505 | 22,213 | 0 | 22,244 | 0 | 24,788 | 0 | 21,916 | 18,144 |
| 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 |
| 21,949 | 0 | 20,886 | 0 | 21,559 | 11,578 | 21,497 | 18,147 | 19,925 |

Assembly Average Burnup at BOC3
(MWD/T)

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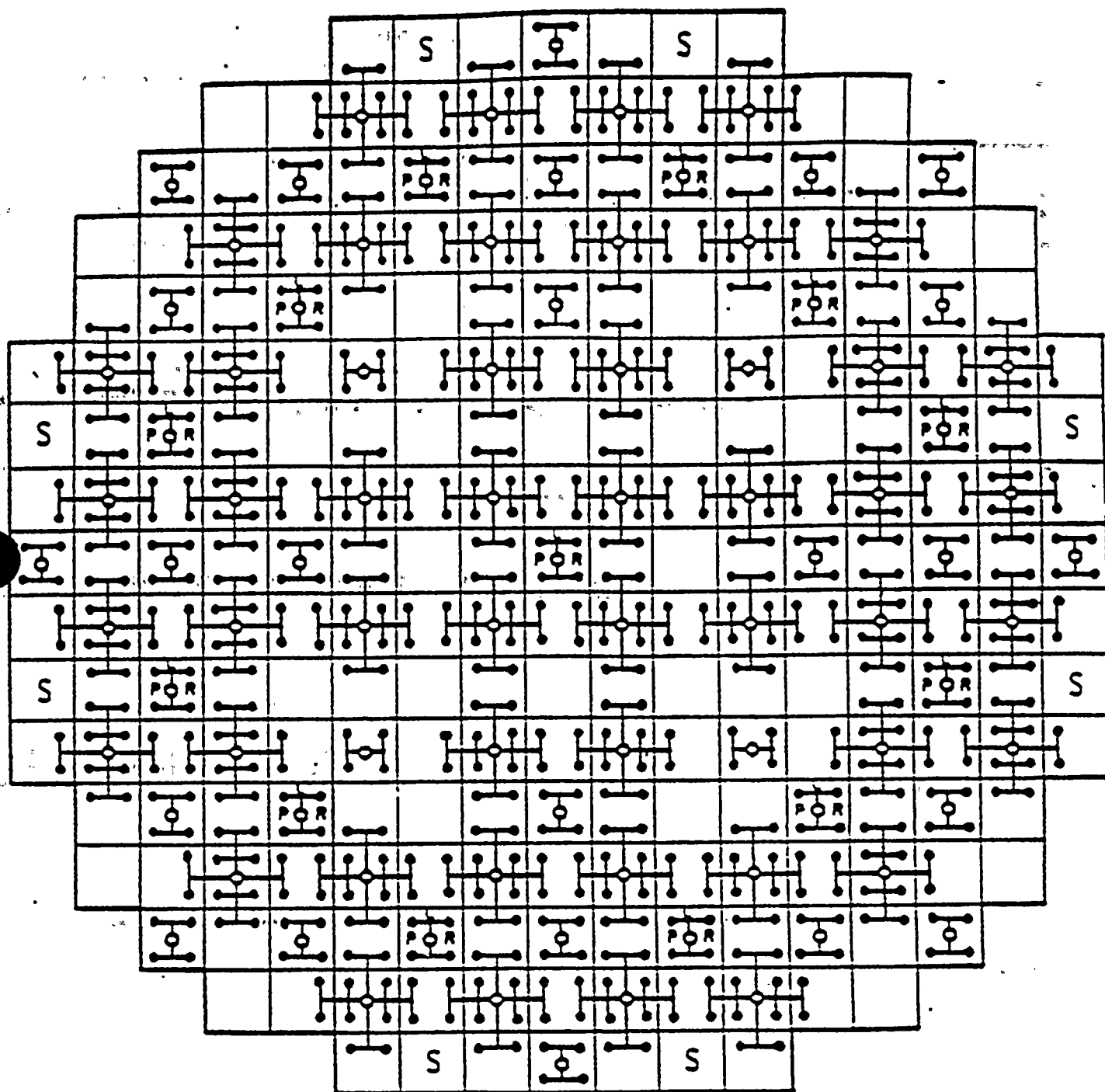
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|----------|----------|-----------------------|----------|----------|----------|-----|----------|-----------------------|----------|-----|----------|----------|----------|-----------------------|----------|----------|
| 62 | 63
A | 64 | 65
B | 66 | 67
4 | 68 | 69
A | 70 | 71
A | 72 | 73
4 | 74 | 75
B | 76 | 77
A | 78 |
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S | 80 | 81
P ₂ | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93
P ₂ | 94 | 95
S |
| 96 | 97
1 | 98 | 99
B | 100 | 101
A | 102 | 103
3 | 104 | 105
3 | 106 | 107
A | 108 | 109
B | 110 | 111
1 | 112 |
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3 | 114 | 115
3 | 116 | 117
5 | 118 | 119 | 120 | 121
P ₁ | 122 | 123 | 124 | 125
5 | 126 | 127
3 | 128 | 129
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B | 134 | 135
A | 136 | 137
3 | 138 | 139
3 | 140 | 141
A | 142 | 143
B | 144 | 145
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S | 148 | 149
P ₂ | 150 | 151 | 152 | 153 | 154 | 155 | 156 | 157 | 158 | 159 | 160 | 161
P ₂ | 162 | 163
S |
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B | 168 | 169
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4 | 176 | 177
B | 178 | 179
A | 180 |

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ARIZONA
Palo Verde
Nuclear Generating
Station

CEA PATTERN

Figure
3-5B



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1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

4.0 FUEL SYSTEM DESIGN

4.1 MECHANICAL DESIGN

4.1.1 Fuel Design

The mechanical design of the Batch E reload fuel assemblies is identical to the design of the Reference Cycle Batch D reload fuel assemblies except for a modification to the poison rod assembly design, lower end fitting, and center guide tube design. No changes in mechanical design bases have occurred since the original fuel design.

A design feature was incorporated into Batch E to improve the burnup capability of the poison rods. The poison rod assembly design was modified by increasing the overall length from 160.918 inches to 161.168 inches. This provides greater internal void volume which enables higher burnups with poison rods with higher B-10 loadings while reducing end of life internal pressure. In addition, this change makes the fuel and poison rods equal in length.

The lower end fitting design was changed from a two piece assembly to a single piece casting with a recess for the center guide tube to fit within the flow plate.

The length of the center guide tube was increased from 163.715 inches to 163.965 inches in order to fit within the new lower end fitting.

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GUIDE TUBE WEAR

Twenty of the fuel assemblies that had CEA's located in them during Cycle 1 at Palo Verde Unit 1 were inspected for guide tube wear. That inspection was part of the required licensing procedures required by the NRC for all plants after the first cycle of operation (References 4-1, 4-7, and 4-8). A similar program was also performed on Unit 2 during the first refueling outage (Reference 4-2 and 4-6). The number of assemblies inspected for guide tube wear was determined based on the results of the Unit 1 inspection. The inspections revealed that guide tube wear was minor and will not adversely affect the fuel assembly performance throughout its expected life in the core. Thus no guide tube wear inspections are necessary.

THERMAL DESIGN

The thermal performance of composite fuel pins that envelope the pins of fuel batches B, C, D and E present in Cycle 3 have been evaluated using the FATES3A version of the C-E fuel evaluation model (References 4-3 and 4-4) as approved by the NRC (Reference 4-5). FATES3A is the version of FATES3 that incorporates the grain size restriction given in Reference 4-5. The analysis was performed using a power history that enveloped the power and burnup levels representative of the peak pin at each burnup interval, from beginning of cycle to end of cycle burnups. The burnup range analyzed is in excess of that expected at the end of Cycle 3.

CHEMICAL DESIGN

The metallurgical requirements of the fuel cladding and the fuel assembly structural members for the Batch E fuel are essentially identical to those of the fuel batches included in Cycle 2. The exception being the reduction of the tin content in the fuel cladding for improved corrosion resistance. Thus, the chemical or metallurgical performance of the Batch E fuel is enhanced from the performance of the Cycle 2 fuel and thereby, providing the potential for higher burnup. Although the tin content has been reduced, it remains within the standard specification.

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4.5

SHOULDER GAP ADEQUACY

Measured shoulder gap data acquired from post Cycle 1 inspection of fuel assemblies at PVNGS Units 1 and 2 confirmed the conservatism of the shoulder gap evaluation technique for the PVNGS fuel (references 4-1 and 4-2). This evaluation technique predicts adequate shoulder gaps for all fuel operating in Cycle 3.



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5.0 NUCLEAR DESIGN

5.1 PHYSICS CHARACTERISTICS

5.1.1 Fuel Management

The Cycle 3 core makes use of a low-leakage fuel management scheme, in which previously burned Batch C assemblies are placed on the core periphery. Most of the fresh Batch E assemblies are located throughout the interior of the core where they are mixed with the previously burned fuel in a pattern that minimizes power peaking. With this loading and a Cycle 2 endpoint at 420 EFPD, the Cycle 3 reactivity lifetime for full power operation is expected to be 430 EFPD. Explicit evaluations have been performed to assure applicability of all analyses to a Cycle 2 termination burnup of between 394 and 446 EFPD and for a Cycle 3 length up to 456 EFPD.

Characteristic physics parameters for Cycle 3 are compared to those of the Reference Cycle in Table 5-1. The values in this table are intended to represent nominal core parameters. Those values used in the safety analysis (see Sections 7 and 8) contain appropriate uncertainties, or incorporate values to bound future operating cycles, and in all cases are conservative with respect to the values reported in Table 5-1.

Table 5-2 presents a summary of CEA reactivity worths and allowances for the end of Cycle 3 full power steam line break transient with a comparison to the Reference Cycle data. The full power steam line break was chosen to illustrate differences in CEA reactivity worths for the two cycles.

The CEA core locations and group identifications remain the same as in the Reference Cycle. The power dependent insertion limit (PDIL) for regulating groups and part length CEA groups is shown in Figures 5-1 and 5-2, respectively. Table 5-3 shows the reactivity worths of various CEA groups calculated at full power conditions for Cycle 3 and the Reference Cycle.

5.1.2 Power Distribution

Figures 5-3 through 5-5 illustrate the calculated All Rods Out (ARO) relative assembly power densities during Cycle 3. The one-pin planar radial power peaks (Fxy) presented in these figures represent the maximum over the mid eighty percent of the core axially. Time points at the beginning, middle, and end of cycle were chosen to display the variation in assembly and maximum planar radial peaking as a function of burnup.

Relative assembly power densities for rodded configurations are given for BOC and EOC in Figures 5-6 through 5-11. The rodded configurations shown are those allowed by the PDIL at full power: part length CEAs (PLCEAs), Bank 5, and Bank 5 plus the PLCEAs.

The radial power distributions described in this section are calculated data which do not include any uncertainties or allowances. The calculations performed to determine these radial power peaks explicitly account for augmented power peaking which is characteristic of fuel rods adjacent to the water holes.

Nominal axial peaking factors are expected to range from 1.21 at BOC3 to 1.11 at EOC3.



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5.2 PHYSICS ANALYSIS METHODS

5.2.1 Analytical Input to In-Core Measurements

In-core detector measurement constants to be used in evaluating the reload cycle power distributions will be calculated in accordance with Reference 5-1. ROCS-DIT with the MC module will be used. ROCS-DIT and the MC module have been approved for this application in Reference 5-2.

5.2.2 Uncertainties in Measured Power Distributions

The planar radial power distribution measurement uncertainty of 5.3%, based on Reference 5-1, will be applied to the Cycle 3 COLSS and CPC on-line calculations which use planar radial power peaks. The axial and three dimensional power distribution measurement uncertainties are determined in conjunction with other monitoring and protection system measurement uncertainties, as was done for Cycle 2.

5.2.3 Nuclear Design Methodology

The Cycle 3 nuclear design was performed with two and three dimensional core models using the ROCS and MC computer codes employing DIT calculated cross sections. ROCS, MC, and DIT were described in Reference 5-2.



TABLE 5-1
PVNGS-2 CYCLE 3
NOMINAL PHYSICS CHARACTERISTICS

| <u>Dissolved Boron</u> | <u>Units</u> | <u>Reference</u>
<u>Cycle</u> | <u>Cycle 3</u> |
|--|------------------------------------|----------------------------------|----------------|
| <u>Dissolved Boron Concentration for</u>
<u>Criticality, CEAs</u> | | | |
| Withdrawn, Hot Full Power | PPM | 1116 | 1092 |
| Equilibrium Xenon, BOC | | | |
| <u>Boron Worth</u> | | | |
| Hot Full Power, BOC | PPM/% $\Delta\rho$ | 120 | 121 |
| Hot Full Power, EOC | PPM/% $\Delta\rho$ | 95 | 91 |
| <u>Moderator Temperature Coefficients</u> | | | |
| <u>Hot Full Power, Equilibrium Xenon</u> | | | |
| Beginning of Cycle | 10-4 $\Delta\rho/^{\circ}\text{F}$ | -0.5 | -0.6 |
| End of Cycle | 10-4 $\Delta\rho/^{\circ}\text{F}$ | -2.0 | -3.0 |
| Hot Zero Power, Beginning of Cycle | 10-4 $\Delta\rho/^{\circ}\text{F}$ | --- | +0.2 |
| <u>Doppler Coefficient</u> | | | |
| Hot Zero Power, BOC | 10-5 $\Delta\rho/^{\circ}\text{F}$ | -1.8 | -1.9 |
| Hot Full Power, BOC | 10-5 $\Delta\rho/^{\circ}\text{F}$ | -1.4 | -1.5 |
| Hot Full Power, EOC | 10-5 $\Delta\rho/^{\circ}\text{F}$ | -1.7 | -1.7 |
| <u>Total Delayed Neutron Fraction, β_{eff}</u> | | | |
| BOC | ----- | .0063 | .0063 |
| EOC | ----- | .0052 | .0051 |
| <u>Prompt Neutron Generation Time, λ^*</u> | | | |
| BOC | 10-6 sec | 21.7 | 20.7 |
| EOC | 10-6 sec | 27.7 | 28.1 |

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TABLE 5-2
 PVNGS-2 CYCLE 3 LIMITING VALUES OF
 REACTIVITY WORTHS AND ALLOWANCES FOR HOT
 FULL POWER STEAM LINE BREAK, $\Delta\rho$, END-OF-CYCLE (EOC)

| | | Reference
<u>Cycle</u> | <u>Cycle 3</u> |
|----|---|---------------------------|----------------|
| 1. | Worth of all CEAs Inserted | -16.0 | -17.6 |
| 2. | Stuck CEA Allowance | +4.3 | +4.0 |
| 3. | Worth of all CEAs Less Highest
Worth CEA Stuck Out | -11.7 | -13.6 |
| 4. | Full Power Dependent Insertion
Limit CEA Bite | +0.2 | +0.2 |
| 5. | Calculated Scram Worth | -11.5 | -13.4 |
| 6. | Physics Uncertainty | +1.2 | +1.3 |
| 7. | Other Allowances (losses due to
voiding) | +0.1 | +0.1 |
| 8. | Net Available Scram Worth | -10.2 | -12.0 |
| 9. | Scram Worth Used in Safety Analysis | -10.0 | -10.2 |



TABLE 5-3
PVNGS-2 CYCLE 3
REACTIVITY WORTH OF CEA REGULATING GROUPS
AT HOT FULL POWER, $\% \Delta \rho$

| Regulating
CEAs | <u>Beginning of Cycle</u> | | <u>End of Cycle</u> | |
|--------------------|----------------------------|----------------|----------------------------|----------------|
| | <u>Reference
Cycle</u> | <u>Cycle 3</u> | <u>Reference
Cycle</u> | <u>Cycle 3</u> |
| Group 5 | -.25 | -.28 | -.29 | -.29 |
| Group 4 | -.39 | -.41 | -.46 | -.41 |
| Group 3 | -.67 | -.91 | -.74 | -.88 |

Note:

Values shown assume sequential group insertion.



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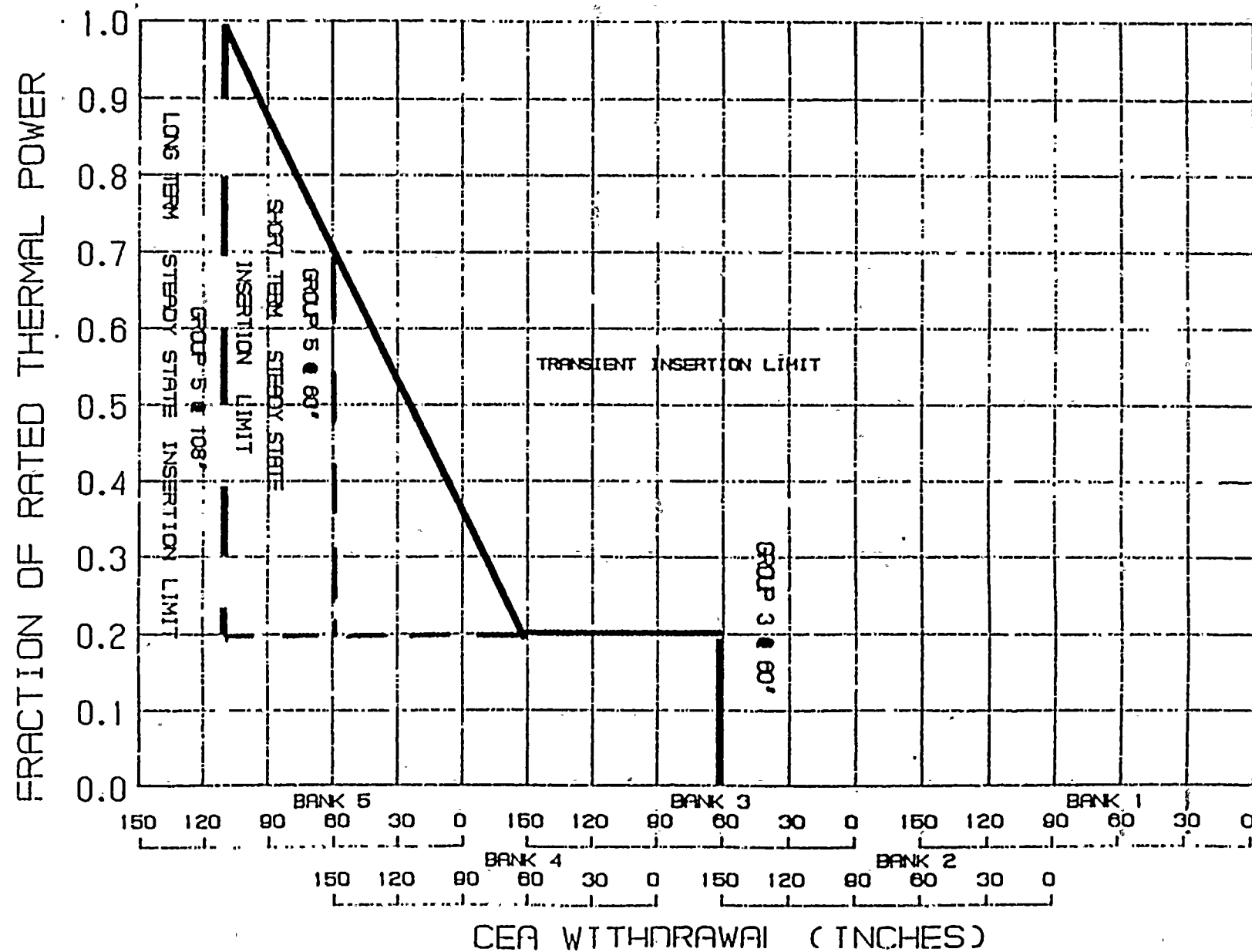
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FIGURE 5-1

CEA INSERTION LIMITS VS. THERMAL POWER





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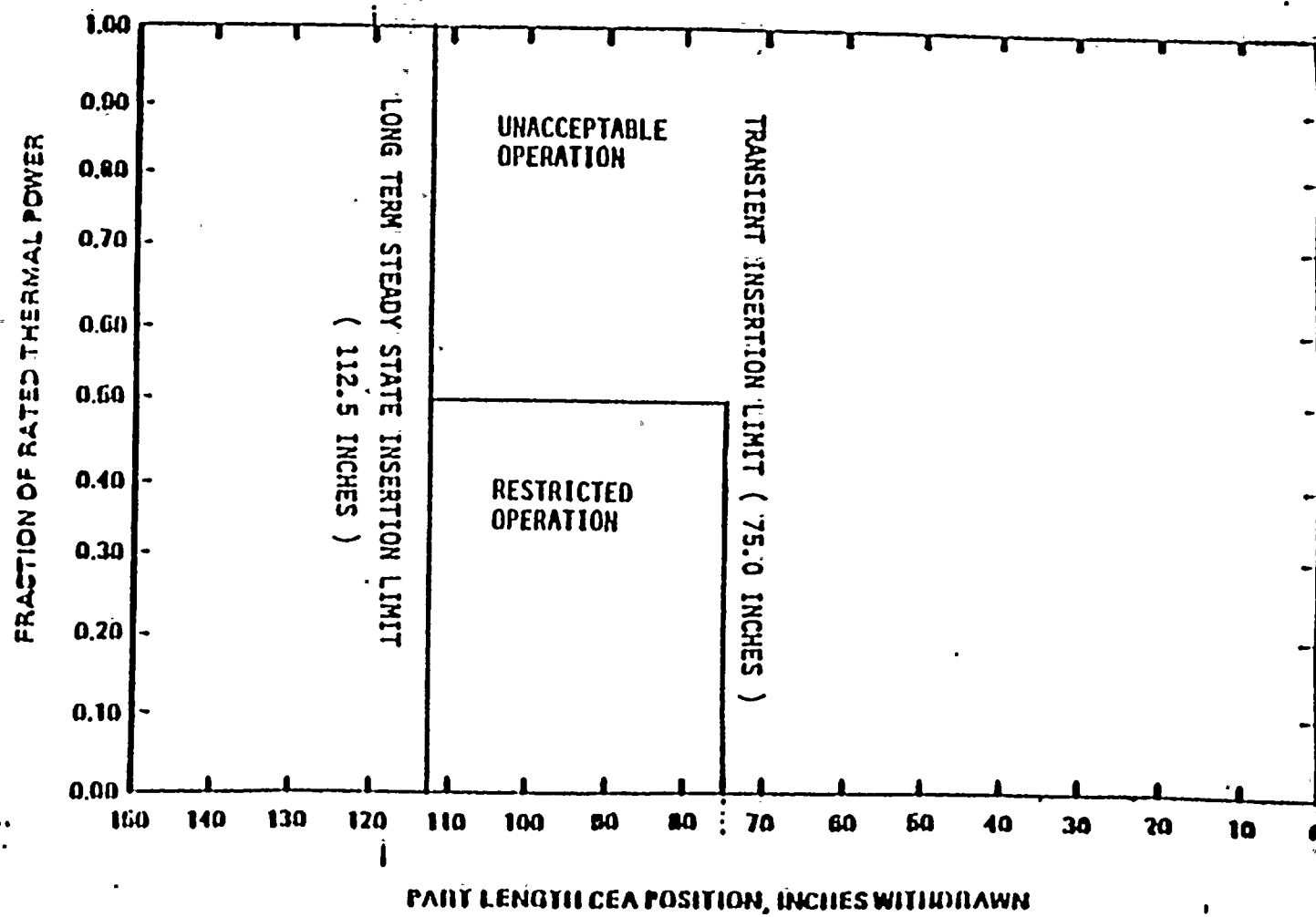


FIGURE 5-2

PART LENGTH CEA INSERTION LIMIT VS THERMAL POWER

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Figure 5-3
PALO VERDE U2C3

$F_{xy} = 1.532$
BOX 50

| | | | | | | | | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | | | | 1 | 2 | 3 | 4 |
| | | | | | 0.3027 | 0.6978 | 0.6328 | 0.5771 |
| | | 5 | 6 | 7 | 8 | 9 | 10 | |
| | | 0.3515 | 0.8511 | 0.8627 | 0.9748 | 0.9041 | 1.1504 | |
| | 11 | 12 | 13 | 14 | 15 | 16 | 17 | |
| | 0.5154 | 1.0368 | 1.0256 | 1.1985 | 0.9851 | 1.1657 | 1.0342 | |
| 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | |
| 0.3521 | 1.0379 | 0.8198 | 1.2307 | 0.9396 | 1.1768 | 1.0308 | 1.2433 | |
| 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | |
| 0.8525 | 1.0277 | 1.2319 | 1.1450 | 1.2928 | 1.0827 | 1.2181 | 1.0808 | |
| 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 |
| 0.3034 | 0.8644 | 1.2007 | 0.9411 | 1.2939 | 1.1465 | 1.3249 | 1.0055 | 1.2895 |
| 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 |
| 0.6996 | 0.9771 | 0.9873 | 1.1790 | 1.0849 | 1.3256 | 1.1597 | 1.3437 | 1.2813 |
| 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 |
| 0.6349 | 0.9068 | 1.1685 | 1.0332 | 1.2203 | 1.0068 | 1.3442 | 1.2654 | 1.2468 |
| 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 |
| 0.5812 | 1.1540 | 1.0368 | 1.2459 | 1.0828 | 1.2915 | 1.2854 | 1.2465 | 1.0703 |

ARO Assembly Relative Power Densities
at Hot Full Power with Eq. Xe
BOC3



Figure 5-4
PALO VERDE U2C3

$F_{XY} = 1.488$
Box 30

| | | | | | | | | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | | | | 1 | 2 | 3 | 4 |
| | | | | | 0.3045 | 0.6674 | 0.6261 | 0.5917 |
| | | 5 | 6 | 7 | 8 | 9 | 10 | |
| | | 0.3386 | 0.7955 | 0.8351 | 0.9413 | 0.9068 | 1.1646 | |
| | 11 | 12 | 13 | 14 | 15 | 16 | 17 | |
| | 0.4871 | 0.9461 | 0.9987 | 1.2672 | 1.0148 | 1.2779 | 1.0685 | |
| 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | |
| 0.3390 | 0.9467 | 0.8071 | 1.3053 | 0.9814 | 1.3034 | 1.0819 | 1.3194 | |
| 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | |
| 0.7960 | 1.0001 | 1.3060 | 1.1626 | 1.3412 | 1.1072 | 1.3071 | 1.0776 | |
| 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 |
| 0.3046 | 0.8356 | 1.2682 | 0.9822 | 1.3418 | 1.1257 | 1.3355 | 0.9758 | 1.1765 |
| 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 |
| 0.6676 | 0.9418 | 1.0155 | 1.3045 | 1.1088 | 1.3358 | 1.1132 | 1.3173 | 1.1445 |
| 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 |
| 0.6265 | 0.9074 | 1.2786 | 1.0829 | 1.3081 | 0.9763 | 1.3172 | 1.1151 | 1.0483 |
| 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 |
| 0.5936 | 1.1655 | 1.0690 | 1.3202 | 1.0783 | 1.1774 | 1.1478 | 1.0477 | 0.8866 |

ARO Assembly Relative Power Densities
at Hot Full Power with Eq. Xe
MOC3



Figure 5-5
PALO VERDE U2C3

$F_{xy} = 1.467$
Box 28

| | | | | | | | | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | | | | 1 | 2 | 3 | 4 |
| | | | | | 0.3383 | 0.6990 | 0.6616 | 0.6317 |
| | | | 5 | 6 | 7 | 8 | 9 | 10 |
| | | | 0.3684 | 0.8127 | 0.8561 | 0.9494 | 0.9192 | 1.1646 |
| | | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| | | 0.5203 | 0.9530 | 1.0055 | 1.2998 | 1.0254 | 1.2943 | 1.0597 |
| | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| | 0.3688 | 0.9536 | 0.8325 | 1.3238 | 0.9964 | 1.3397 | 1.0800 | 1.3174 |
| | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 |
| | 0.8128 | 1.0063 | 1.3239 | 1.1370 | 1.3209 | 1.0888 | 1.3184 | 1.0536 |
| 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 |
| 0.3381 | 0.8557 | 1.2993 | 0.9963 | 1.3208 | 1.0814 | 1.2984 | 0.9534 | 1.1034 |
| 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 |
| 0.6983 | 0.9487 | 1.0246 | 1.3388 | 1.0891 | 1.2981 | 1.0647 | 1.2750 | 1.0651 |
| 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 |
| 0.6609 | 0.9183 | 1.2927 | 1.0785 | 1.3174 | 0.9531 | 1.2745 | 1.0368 | 0.9651 |
| 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 |
| 0.6322 | 1.1633 | 1.0581 | 1.3150 | 1.0526 | 1.1032 | 1.0675 | 0.9645 | 0.8254 |

ARO Assembly Relative Power Densities
at Hot Full Power with Eq. Xe
EOC3



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Figure 5-6
PALO VERDE U2C3

$F_{XY} = 1.512$
BOC 30

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|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | | | | 1 | 2 | 3 | 4 |
| | | | | | 0.3162 | 0.7384 | 0.6659 | 0.6034 |
| | | 5 | 6 | 7 | 8 | 9 | 10 | |
| | | 0.3694 | 0.9130 | 0.9215 | 1.0370 | 0.9461 | 1.1982 | |
| | 11 | 12 | 13 | 14 | 15 | 16 | 17 | |
| | 0.5522 | 1.1241 | 1.1003 | 1.2630 | 1.0209 | 1.1679 | 1.0289 | |
| 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | |
| 0.3701 | 1.1253 | 0.8678 | 1.2984 | 0.9601 | 1.1671 | 0.9637 | 1.0914 | |
| 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | |
| 0.9147 | 1.1028 | 1.2997 | 1.1976 | 1.3195 | 1.0562 | 1.0539 | 0.6350 | |
| 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 |
| 0.3170 | 0.9236 | 1.2657 | 0.9618 | 1.3207 | 1.1598 | 1.2937 | 0.9153 | 1.1403 |
| 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 |
| 0.7405 | 1.0399 | 1.0236 | 1.1697 | 1.0585 | 1.2945 | 1.1371 | 1.3010 | 1.2443 |
| 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 |
| 0.6683 | 0.9494 | 1.1713 | 0.9664 | 1.0559 | 0.9164 | 1.3015 | 1.2622 | 1.2549 |
| 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 |
| 0.6078 | 1.2027 | 1.0322 | 1.0942 | 0.6363 | 1.1420 | 1.2480 | 1.2546 | 1.0421 |

Assembly Relative Power Densities
at Hot Full Power with Eq. Xe
BOC3 with Bank 5 Inserted



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PALO VERDE U2C3

$F_{XY} = 1.630$
B8X 50:

Assembly Relative Power Densities at Hot Full Power with Eq. Xe BOC3 with PLCEAs Inserted

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Figure 5-8
PALO VERDE U2C3

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|-----------------------------------|--|--|--|--------|--------|--------|--------|
| F _{xy} = 1.566
BOX 50 | | | | 1 | 2 | 3 | 4 |
| | | | | 0.3146 | 0.7358 | 0.6679 | 0.6079 |
| | | | | 5 | 6 | 7 | 8 |
| | | | | 0.3720 | 0.9134 | 0.9097 | 1.0124 |
| | | | | 9 | 10 | 11 | 12 |
| | | | | 0.9405 | 1.2031 | 0.5569 | 1.1285 |
| | | | | 13 | 14 | 15 | 16 |
| | | | | 1.0952 | 1.2331 | 0.9179 | 1.1505 |
| | | | | 17 | 18 | 19 | 20 |
| | | | | 1.0327 | 0.3727 | 1.1297 | 0.8610 |
| | | | | 21 | 22 | 23 | 24 |
| | | | | 1.2673 | 0.9427 | 1.1489 | 0.9677 |
| | | | | 25 | 26 | 27 | 28 |
| | | | | 1.1064 | 0.9152 | 1.0977 | 1.2687 |
| | | | | 29 | 30 | 31 | 32 |
| | | | | 1.0776 | 1.3010 | 1.0702 | 1.0820 |
| | | | | 33 | 34 | 35 | 36 |
| | | | | 0.6553 | 0.3155 | 0.9118 | 1.2357 |
| | | | | 37 | 38 | 39 | 40 |
| | | | | 0.9443 | 1.3022 | 1.1727 | 1.3342 |
| | | | | 41 | 42 | 43 | 44 |
| | | | | 0.9544 | 1.1936 | 0.7379 | 1.0153 |
| | | | | 45 | 46 | 47 | 48 |
| | | | | 0.9204 | 1.1514 | 1.0726 | 1.3350 |
| | | | | 49 | 50 | 51 | 52 |
| | | | | 1.1860 | 1.3629 | 1.3037 | 0.6704 |
| | | | | 53 | 54 | 55 | 56 |
| | | | | 0.9438 | 1.1539 | 0.9704 | 1.0841 |
| | | | | 57 | 58 | 59 | 60 |
| | | | | 0.9556 | 1.3634 | 1.3140 | 1.2919 |
| | | | | 61 | 62 | 63 | 64 |
| | | | | 0.6123 | 1.2077 | 1.0360 | 1.1092 |
| | | | | 65 | 66 | 67 | 68 |
| | | | | 0.6566 | 1.1955 | 1.3077 | 1.2916 |
| | | | | 69 | | | |
| | | | | 0.9851 | | | |

Assembly Relative Power Densities
at Hot Full Power with Eq. Xe
BOC3 with Bank 5 and PLCEAs Inserted



Figure 5-9
PALO VERDE U2C3

| | | | | | | | | |
|-----------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| F _{xy} = 1.555
Box 21 | | | | 1 | 2 | 3 | 4 | |
| | | | | 0.3629 | 0.7766 | 0.7121 | 0.6650 | |
| | | 5 | 6 | 7 | 8 | 9 | 10 | |
| | | 0.4044 | 0.9194 | 0.9300 | 1.0126 | 0.9508 | 1.2308 | |
| | 11 | 12 | 13 | 14 | 15 | 16 | 17 | |
| | 0.5783 | 1.0826 | 1.0903 | 1.4182 | 1.0506 | 1.3126 | 1.0324 | |
| 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | |
| 0.4046 | 1.0828 | 0.9023 | 1.4443 | 1.0287 | 1.3538 | 0.9874 | 1.1550 | |
| 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | |
| 0.9192 | 1.0910 | 1.4443 | 1.1717 | 1.3504 | 1.0294 | 1.1393 | 0.5890 | |
| 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 |
| 0.3628 | 0.9295 | 1.4176 | 1.0285 | 1.3503 | 1.0507 | 1.2451 | 0.8373 | 0.9131 |
| 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 |
| 0.7759 | 1.0119 | 1.0500 | 1.3532 | 1.0299 | 1.2449 | 0.9915 | 1.1971 | 0.9578 |
| 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 |
| 0.7116 | 0.9503 | 1.3115 | 0.9870 | 1.1389 | 0.8372 | 1.1966 | 0.9564 | 0.8927 |
| 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 |
| 0.6660 | 1.2300 | 1.0314 | 1.1541 | 0.5888 | 0.9130 | 0.9598 | 0.8921 | 0.7637 |

Assembly Relative Power Densities at Full Power
EOC3 with Bank 5 Inserted



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Figure 5-10
PALO VERDE U2C3

$F_{xy} = 1.466$
Box 32

| | | | | | | | | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | | | | 1 | 2 | 3 | 4 |
| | | | | | 0.3343 | 0.7244 | 0.6781 | 0.6410 |
| | | | 5 | 6 | 7 | 8 | 9 | 10 |
| | | | 0.3697 | 0.8405 | 0.8480 | 0.9269 | 0.9104 | 1.2033 |
| | | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| | | 0.5277 | 0.9869 | 0.9946 | 1.2867 | 0.8921 | 1.2898 | 1.0574 |
| | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| | 0.3698 | 0.9871 | 0.8157 | 1.2991 | 0.9591 | 1.3265 | 1.0686 | 1.3538 |
| | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 |
| | 0.8403 | 0.9952 | 1.2991 | 0.9741 | 1.2925 | 1.0774 | 1.3691 | 1.0724 |
| 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 |
| 0.3342 | 0.8475 | 1.2861 | 0.9590 | 1.2924 | 1.0658 | 1.3458 | 0.9799 | 1.1478 |
| 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 |
| 0.7238 | 0.9263 | 0.8916 | 1.3258 | 1.0779 | 1.3455 | 1.0961 | 1.3538 | 1.0971 |
| 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 |
| 0.6776 | 0.9098 | 1.2887 | 1.0682 | 1.3684 | 0.9797 | 1.3533 | 1.0611 | 0.9738 |
| 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 |
| 0.6419 | 1.2024 | 1.0564 | 1.3528 | 1.0719 | 1.1476 | 1.0994 | 0.9731 | 0.7445 |

Assembly Relative Power Densities at Full Power
EOC3 with PLCEAs Inserted



Figure 5-11
PALO VERDE U2C3

$F_{XY} = 1.519$
Box 21

| | | | | | | | | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | | | | | 1 | 2 | 3 | 4 |
| | | | | | 0.3616 | 0.7757 | 0.7178 | 0.6742 |
| | | | 5 | 6 | 7 | 8 | 9 | 10 |
| | | | 0.4086 | 0.9204 | 0.9147 | 0.9814 | 0.9454 | 1.2408 |
| | | 11 | 12 | 13 | 14 | 15 | 16 | 17 |
| | | 0.5854 | 1.0881 | 1.0826 | 1.3732 | 0.9219 | 1.2875 | 1.0385 |
| | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| | 0.4087 | 1.0883 | 0.8917 | 1.3981 | 1.0037 | 1.3253 | 0.9927 | 1.1767 |
| | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 |
| | 0.9202 | 1.0833 | 1.3980 | 1.0278 | 1.3235 | 1.0471 | 1.1798 | 0.6140 |
| 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 |
| 0.3614 | 0.9142 | 1.3726 | 1.0035 | 1.3234 | 1.0660 | 1.2998 | 0.8875 | 0.9735 |
| 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 |
| 0.7751 | 0.9808 | 0.9214 | 1.3247 | 1.0476 | 1.2996 | 1.0538 | 1.2825 | 1.0273 |
| 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 |
| 0.7173 | 0.9449 | 1.2865 | 0.9923 | 1.1794 | 0.8874 | 1.2820 | 1.0192 | 0.9373 |
| 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 |
| 0.6753 | 1.2400 | 1.0376 | 1.1758 | 0.6137 | 0.9734 | 1.0294 | 0.9366 | 0.7210 |

Assembly Relative Power Densities at Full Power
EOC3 with Bank 5 and PLCEAs Inserted



6.0 THERMAL-HYDRAULIC DESIGN

6.1 DNBR ANALYSIS

Steady state DNBR analyses of Cycle 3 at the rated power level of 3800 MWT have been performed using the TORC computer code described in Reference 6-1, the CE-1 critical heat flux correlation described in References 6-2 and 6-8, and the CETOP code described in Reference 6-3.

Table 6-1 contains a list of pertinent thermal-hydraulic design parameters. The Modified Statistical Combination of Uncertainties (MSCU) methodology presented in Reference 6-4 was applied with Palo Verde-2 specific data using the calculational factors listed in Table 6-1 and other uncertainty factors to define overall uncertainty penalty factors to be applied in the DNBR calculations performed by the Core Protection Calculators (CPC) and Core Operating Limit Supervisory System (COLSS) which, when used with the Cycle 3 DNBR limit of 1.24, provide assurance at the 95/95 confidence/probability level that the hot rod will not experience DNB. The 1.24 DNBR limit was calculated using the methodology of Reference 6-5 as was done for the Reference Cycle.

This Cycle 3 DNBR limit includes the following allowances:

1. NRC imposed 0.01 DNBR penalty for HID-1 grids as discussed in Reference 6-6.
2. Rod bow penalty as discussed in Section 6.2 below.

Other penalties imposed by NRC in the course of their review of the Cycle 1 Statistical Combination of Uncertainties (SCU) analysis discussed in Reference 6-5 (i.e., TORC code uncertainty and CE-1 CHF correlation cross validation uncertainty, as discussed in Reference 6-6) are included in the overall uncertainty penalty factors derived in the Cycle 3 MSCU analysis.



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6.2 EFFECTS OF FUEL ROD BOWING ON DNBR MARGIN

Effects of fuel rod bowing on DNBR margin have been incorporated in the safety and setpoint analyses in the manner discussed in Reference 6-7. The penalty used for this analysis, 1.75% MDNBR, is valid for bundle burnups up to 30,000 MWD/MTU. This penalty is included in the 1.24 DNBR limit.

For assemblies with burnup greater than 30 GWD/T sufficient available margin exists to offset rod bow penalties due to the lower radial power peaks in these higher burnup batches. Hence the rod bow penalty based upon Reference 6-7 for 30 GWD/T is applicable for all assembly burnups expected for Cycle 3.

TABLE 6-1
PVNGS-2 Cycle 3
Thermal Hydraulic Parameters at Full Power

| <u>General Characteristics</u> | <u>Units</u> | <u>Reference
Cycle</u> | <u>Cycle 3</u> |
|--|-------------------------------------|----------------------------|------------------|
| Total Heat Output (Core only) | MWt
10^6 Btu/hr | 3800
12,970 | 3800
12,970 |
| Fraction of Heat Generated in
Fuel Rod | -- | 0.975 | 0.975 |
| Primary System Pressure
Nominal | psia | 2250 | 2250 |
| Inlet Temperature (Nominal) | $^{\circ}$ F | 565.0 | 565.0 |
| Total Reactor Coolant Flow ⁺⁺
(Minimum Steady State) | gpm
10^6 lb/hr | 423,300
155.8 | 423,300
155.8 |
| Coolant Flow Through Core (Minimum) | 10^6 lb/hr | 151.1 | 151.1 |
| Hydraulic Diameter (Nominal Channel) | ft | 0.039 | 0.039 |
| Average Mass Velocity | 10^6 lb/hr-ft | 2.49 | 2.49 |
| Pressure Drop Across Core (Minimum
steady state flow irreversible
ΔP over entire fuel assembly) | psi | 14.5 | 14.5 |
| Total Pressure Drop Across Vessel
(Based on nominal dimensions and
minimum steady state flow) | psi | 51.3 | 51.3 |
| Core Average Heat Flux (Accounts
for fraction of heat generated
in fuel rod and axial densifica-
tion factor) | BTU/hr-ft ² | 186,600* | 185,100** |
| Total Heat Transfer Area (Accounts
for axial densification factor) | ft ² | 67,700* | 68,300** |
| Film Coefficient at Average
Conditions | BTU/hr-ft ² $^{\circ}$ F | 6100 | 6100 |
| Average Film Temperature Difference | $^{\circ}$ F | 31 | 30 |
| Average Linear Heat Rate of Unden-
sified Fuel Rod (Accounts for
fraction of heat generated in
fuel rod) | kw/ft | 5.5 | 5.4 |

1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

101. 102. 103. 104. 105. 106. 107. 108. 109. 110. 111. 112. 113. 114. 115. 116. 117. 118. 119. 120. 121. 122. 123. 124. 125. 126. 127. 128. 129. 130. 131. 132. 133. 134. 135. 136. 137. 138. 139. 140. 141. 142. 143. 144. 145. 146. 147. 148. 149. 150. 151. 152. 153. 154. 155. 156. 157. 158. 159. 160. 161. 162. 163. 164. 165. 166. 167. 168. 169. 170. 171. 172. 173. 174. 175. 176. 177. 178. 179. 180. 181. 182. 183. 184. 185. 186. 187. 188. 189. 190. 191. 192. 193. 194. 195. 196. 197. 198. 199. 200.

201. 202. 203. 204. 205. 206. 207. 208. 209. 210. 211. 212. 213. 214. 215. 216. 217. 218. 219. 220. 221. 222. 223. 224. 225. 226. 227. 228. 229. 230. 231. 232. 233. 234. 235. 236. 237. 238. 239. 240. 241. 242. 243. 244. 245. 246. 247. 248. 249. 250. 251. 252. 253. 254. 255. 256. 257. 258. 259. 260. 261. 262. 263. 264. 265. 266. 267. 268. 269. 270. 271. 272. 273. 274. 275. 276. 277. 278. 279. 280. 281. 282. 283. 284. 285. 286. 287. 288. 289. 290. 291. 292. 293. 294. 295. 296. 297. 298. 299. 300.

301. 302. 303. 304. 305. 306. 307. 308. 309. 310. 311. 312. 313. 314. 315. 316. 317. 318. 319. 320. 321. 322. 323. 324. 325. 326. 327. 328. 329. 330. 331. 332. 333. 334. 335. 336. 337. 338. 339. 340. 341. 342. 343. 344. 345. 346. 347. 348. 349. 350. 351. 352. 353. 354. 355. 356. 357. 358. 359. 360. 361. 362. 363. 364. 365. 366. 367. 368. 369. 370. 371. 372. 373. 374. 375. 376. 377. 378. 379. 380. 381. 382. 383. 384. 385. 386. 387. 388. 389. 390. 391. 392. 393. 394. 395. 396. 397. 398. 399. 400.

TABLE 6-1 (continued)

| <u>General Characteristics</u> | <u>Units</u> | <u>Reference
Cycle</u> | <u>Cycle 3</u> |
|---|--------------|----------------------------|----------------|
| Average Core Enthalpy Rise | BTU/lb | 85.9 | 85.9 |
| Maximum Clad Surface Temperature | °F | 656 | 656 |
| Engineering Heat Flux Factor | | 1.03+ | 1.03+ |
| Engineering Factor on Hot Channel
Heat Input | | 1.03+ | 1.03+ |
| Rod Pitch, Bowing and Clad Diameter
Factor | | 1.05+ | 1.05+ |
| Fuel Densification Factor (Axial) | | 1.002 | 1.002 |

NOTES:

* Based on 2576 poison rods.

** Based on 2144 poison rods.

+ These factors have been combined statistically with other uncertainty factors as described in Reference 6-4 to define overall uncertainty penalty factors to be applied in the DNBR calculations in COLSS and CPC which, when used in conjunction with the appropriate DNBR limit for that cycle provide assurance at the 95/95 confidence/probability level that the hot rod will not experience DNB.

++ Tech. Spec. minimum flow rate.



7.0 NON-LOCA SAFETY ANALYSIS

7.0.1 Introduction

This section presents the results of the Palo Verde Nuclear Generating Station Unit 2 (PVNGS-2), Cycle 3 Non-LOCA safety analyses at 3800 MWt.

The Design Basis Events (DBEs) considered in the safety analyses are listed in Table 7.0-1. These events are categorized into three groups: Moderate Frequency, Infrequent, and Limiting Fault events. For the purpose of this report, the Moderate Frequency and Infrequent Events will be termed Anticipated Operational Occurrences. The DBEs were evaluated with respect to four criteria: Offsite Dose, Reactor Coolant System (RCS) Pressure, Fuel Performance (DNBR and Centerline Melt SAFDLs), and Loss of Shutdown Margin. Tables 7.0-2 through 7.0-5 present the lists of events analyzed for each criterion. All events were re-evaluated to assure that they meet their respective criteria for Cycle 3. The DBEs chosen for analysis for each criterion are the limiting events with respect to that criterion.

7.0.2 Methods of Analysis

The analytical methodology used for PVNGS-2 Cycle 3 is the same as the Cycle 2 (Reference Cycle) methodology (References 7-1, 7-2 and 7-9) unless otherwise stated in the event presentations. Only methodology that has previously been reviewed and approved on the PVNGS dockets (References 7-10 and 7-11), the CESSAR docket (Reference 7-2), or on other dockets is used.



1. 關於經濟發展之研究

2. 關於社會福利之研究

3. 關於教育制度之研究

7.0.3 Mathematical Models

The mathematical models and computer codes used in the Cycle 3 Non-LOCA safety analysis are the same as those used in the Reference Cycle analysis (References 7-1, 7-2 and 7-9). Plant response for Non-LOCA Events was simulated using the CESEC III computer code (Reference 7-3). Simulation of the fluid conditions within the hot channel of the reactor core and calculation of DNBR was performed using the CETOP-D computer code described in Reference 7-4.

The TORC computer code was used to simulate the fluid conditions within the reactor core and to calculate fuel pin DNBR for the RCP Shaft Seizure and Sheared Shaft event. The TORC code is described in References 7-6 and 7-7.

The number of fuel pins predicted to experience clad failure is taken as the number of pins which have a CE-1 DNBR value below 1.24. The only exceptions are the Shaft Seizure and Sheared Shaft events for which the statistical convolution method, described in Reference 7-8, was used. Reference 7-8 has been approved by the NRC and has been used in References 7-1, 7-2 and 7-9.

The HERMITE computer code (Reference 7-5) was used to simulate the reactor core for analyses which required more spatial detail than is provided by a point kinetics model. Reference 7-5 has been approved by the NRC and has been used in References 7-1, 7-2 and 7-9. HERMITE was also used to generate input to the CESEC point kinetics model by partially crediting space-time effects so that the CESEC calculation of core power during a reactor scram is conservative relative to HERMITE.

第 一 章 緒 論

一、研究之目的及意義

7.0.4 Input Parameters and Analysis Assumptions

Table 7.0-6 summarizes the core parameters assumed in the Cycle 3 transient analysis and compares them to the values used in the Reference Cycle. Specific initial conditions for each event are tabulated in the section of the report summarizing that event. Technical Spec changes are described in Section 10. The effects of these changes were considered for each DBE and were included as appropriate. For some of the DBEs presented, certain initial core parameters were assumed to be more limiting than the actual calculated Cycle 3 values. Such assumptions resulted in more adverse consequences. Events which have credited CPC trip protection have assumed instrument channel response times which are conservative relative to the Cycle 3 Technical Specifications.

7.0.5 Conclusion

All DBEs have been evaluated for PVNGS-2, Cycle 3 to determine whether their results are bounded by the Reference Cycle.

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Table 7.0-1

PVNGS Unit 2 Design Basis
Events Considered in the Cycle 3 Safety Analysis

- 7.1 Increase in Heat Removal by the Secondary System
 - 7.1.1 Decrease in Feedwater Temperature
 - 7.1.2 Increase in Feedwater Flow
 - 7.1.3 Increased Main Steam Flow
 - 7.1.4 Inadvertent Opening of a Steam Generator Safety Valve or Atmospheric Dump Valve
 - 7.1.5* Steam System Piping Failures
- 7.2 Decrease in Heat Removal by the Secondary System
 - 7.2.1 Loss of External Load
 - 7.2.2 Turbine Trip
 - 7.2.3 Loss of Condenser Vacuum
 - 7.2.4 Loss of Normal AC Power
 - 7.2.5 Loss of Normal Feedwater
 - 7.2.6* Feedwater System Pipe Breaks
- 7.3 Decrease in Reactor Coolant Flowrate
 - 7.3.1 Total Loss of Forced Reactor Coolant Flow
 - 7.3.2* Single Reactor Coolant Pump Shaft Seizure/Sheared Shaft
- 7.4 Reactivity and Power Distribution Anomalies
 - 7.4.1 Uncontrolled CEA Withdrawal from a Subcritical or Low Power Condition
 - 7.4.2 Uncontrolled CEA Withdrawal at Power
 - 7.4.3 CEA Misoperation Events
 - 7.4.4 CVCS Malfunction (Inadvertent Boron Dilution)
 - 7.4.5 Startup of an Inactive Reactor Coolant System Pump
 - 7.4.6* Control Element Assembly Ejection
- 7.5 Increase in Reactor Coolant System Inventory
 - 7.5.1 CVCS Malfunction
 - 7.5.2 Inadvertent Operation of the ECCS During Power Operation

* Categorized as Limiting Fault Events

第 一 卷

Table 7.0-1 (continued)

7.6 Decrease in Reactor Coolant System Inventory

7.6.1 Pressurizer Pressure Decrease Events

7.6.2* Small Primary Line Break Outside Containment

7.6.3* Steam Generator Tube Rupture

7.7 Miscellaneous

7.7.1 Asymmetric Steam Generator Events

* Categorized as Limiting Fault Events

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Table 7.0-2

DBEs Evaluated with Respect to Offsite Dose Criterion

| <u>Section</u> | <u>Event</u> | <u>Results</u> |
|--|--|----------------------------|
| A) Anticipated Operational Occurrences | | |
| 7.1.4 | 1) Inadvertent opening of a Steam Generator Safety Valve or Atmospheric Dump Valve | Bounded by Reference Cycle |
| 7.2.4 | 2) Loss of Normal AC Power | Bounded by Reference Cycle |
| B) Limiting Fault Events | | |
| | 1) Steam System Piping Failures: | Bounded by Reference Cycle |
| 7.1.5a | a) Pre-Trip Power Excursions | |
| 7.1.5b | b) Post-Trip Return-to-Power | |
| 7.2.6 | 2) Feedwater System Pipe Breaks | Bounded by Reference Cycle |
| 7.3.2 | 3) Single Reactor Coolant Pump Shaft Seizure/Sheared Shaft | Presented |
| 7.4.6 | 4) Control Element Assembly Ejection | Bounded by Reference Cycle |
| 7.6.2 | 5) Small Primary Line Break Outside Containment | Bounded by Reference Cycle |
| 7.6.3 | 6) Steam Generator Tube Rupture | Bounded by Reference Cycle |

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Table 7.0-3

DBEs Evaluated with Respect to RCS Pressure Criterion

| <u>Section</u> | <u>Event</u> | <u>Results</u> |
|----------------|--|----------------------------|
| | A) Anticipated Operational Occurrences | |
| 7.2.1 | 1) Loss of External Load | Bounded by Reference Cycle |
| 7.2.2 | 2) Turbine Trip | Bounded by Reference Cycle |
| 7.2.3 | 3) Loss of Condenser Vacuum | Bounded by Reference Cycle |
| 7.2.4 | 4) Loss of Normal AC Power | Bounded by Reference Cycle |
| 7.2.5 | 5) Loss of Normal Feedwater | Bounded by Reference Cycle |
| 7.4.1 | 6) Uncontrolled CEA Withdrawal from Subcritical or Low Power Condition | Bounded by Reference Cycle |
| 7.4.2 | 7) Uncontrolled CEA Withdrawal at Power | Bounded by Reference Cycle |
| 7.5.1 | 8) CVCS Malfunction | Bounded by Reference Cycle |
| 7.5.2 | 9) Inadvertent Operation of the ECCS During Power Operation | Bounded by Reference Cycle |
| | B) Limiting Fault Events | |
| 7.2.6 | 1) Feedwater System Pipe Breaks | Bounded by Reference Cycle |
| 7.4.6 | 2) Control Element Assembly Ejection | Bounded by Reference Cycle |

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Table 7.0-4

DBEs Evaluated with Respect to Fuel Performance

| <u>Section</u> | <u>Event</u> | <u>Results</u> |
|--|--|----------------------------|
| A) Anticipated Operational Occurrences | | |
| 7.1.1 | 1) Decrease in Feedwater Temperature | Bounded by Reference Cycle |
| 7.1.2 | 2) Increase in Feedwater flow | Bounded by Reference Cycle |
| 7.1.3 | 3) Increased Main Steam Flow | Bounded by Reference Cycle |
| 7.1.4 | 4) Inadvertent Opening of a Steam Generator Safety Valve or Atmospheric Dump Valve | Presented * |
| 7.3.1 | 6) Total Loss of Forced Reactor Coolant Flow | Bounded by Reference Cycle |
| 7.4.1 | 7) Uncontrolled CEA Withdrawal from a Subcritical or Low Power Condition | Bounded by Reference Cycle |
| 7.4.2 | 8) Uncontrolled CEA Withdrawal at Power | Bounded by Reference Cycle |
| 7.4.3 | 9) CEA Misoperation Events | Bounded by Reference Cycle |
| 7.6.1 | 10) Pressurizer Pressure Decrease Events | Bounded by Reference Cycle |
| 7.7.1 | 11) Asymmetric Steam Generator Events | Bounded by Reference Cycle |
| B) Limiting Fault Events | | |
| | 1) Steam System Piping Failures: | Bounded by Reference Cycle |
| 7.1.5a | a) Pre-Trip Power Excursions | |
| 7.1.5b | b) Post-Trip Return to Power | |

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Table 7.0-4 (continued)

| <u>Section</u> | <u>Event</u> | <u>Results</u> |
|----------------|---|-------------------------------|
| 7.3.2 | 2) Single Reactor Coolant Pump
Shaft Seizure/Sheared Shaft | Presented |
| 7.4.6 | 3) Control Element Assembly Ejection | Bounded by
Reference Cycle |

* The Base Case is bounded by Reference Cycle. Results of the Event with Loss of Offsite Power is presented.



Table 7.0-5

DBEs Evaluated with Respect to Shutdown Margin Criterion

| <u>Section</u> | <u>Event</u> | <u>Results</u> |
|----------------|--|----------------------------|
| | A) Anticipated Operational Occurrences | |
| 7.1.4 | 1) Inadvertent Opening of a Steam Generator Safety Valve or Atmospheric Dump Valve | Bounded by Reference Cycle |
| 7.4.4 | 2) CVCS Malfunction (Inadvertent Boron Dilution) | Bounded by Reference Cycle |
| 7.4.5 | 3) Startup of an Inactive Reactor Coolant System Pump | Bounded by Reference Cycle |
| | B) Limiting Fault Events | |
| | 1) Steam System Piping Failures: | Bounded by Reference Cycle |
| 7.1.5b | a) Post-Trip Return-to-Power | |

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Table 7.0-6

PVNGS Unit 2, Cycle 3
Core Parameters Input to Safety Analyses

| <u>Safety Parameters</u> | <u>Units</u> | <u>Reference Cycle Value</u> | <u>Cycle 3 Value</u> |
|--|-------------------------------|---|---|
| Total RCS Power
(Core Thermal Power
+ Pump Heat) | MWt | 3898 | 3898 |
| Core Inlet Steady State
Temperature | °F | 560 to 570
(90% power and
above)
550 to 572
(below 90% power) | 560 to 570
(90% power and
above)
550 to 572
(below 90% power) |
| Steady State
RCS Pressure | psia | 2000 - 2325 | 2000 - 2325 |
| Minimum Guaranteed
Delivered Volumetric
Flow Rate | gpm | 423,320 | 423,320 |
| Axial Shape Index LCO
Band Assumed for
All Powers | ASI
Units | -0.3 to +0.3 | -0.3 to +0.3 |
| Maximum CEA Insertion
at Full Power | % Insertion
of Lead Bank | 28 | 28 |
| | % Insertion
of Part-Length | 25 | 25 |
| Maximum Initial Linear
Heat Rate | KW/ft | 13.5 | 13.5 |
| Steady State Linear
Heat Rate for Fuel
Center Line Melt | KW/ft | 21.0 | 21.0 |
| CEA Drop Time from
Removal of Power to
Holding Coils to 90%
Insertion | sec | 4.0 | 4.0 |



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Table 7.0-6 (continued)

| <u>Safety Parameters</u> | <u>Units</u> | <u>Reference Cycle Value</u> | <u>Cycle 3 Value</u> |
|--|---------------------------------------|------------------------------|----------------------|
| Minimum DNBR
CE-1 (SAFDL) | | 1.24 | 1.24 |
| Macbeth (Fuel failure
limit for post-trip
SLB with LOAC -
References 7-5 and 7-6) | | 1.30 | 1.30 |
| Initial Moderator
Temperature
Coefficient | $10^{-4} \Delta\rho/^{\circ}\text{F}$ | Figure 7.0-1 | Figure 7.0-1 |
| Shutdown Margin (Value
Assumed in Limiting
Hot Zero Power SLB) | $\%\Delta\rho$ | -6.5 | -6.5 |

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7.1 INCREASE IN HEAT REMOVAL BY THE SECONDARY SYSTEM

7.1.1 Decrease in Feedwater Temperature

The results are bounded by the Reference Cycle.

7.1.2 Increase in Feedwater Flow

The results are bounded by the Reference Cycle.

7.1.3 Increased Main Steam Flow

The results are bounded by the Reference Cycle.

7.1.4 Inadvertent Opening of a Steam Generator Safety Valve or Atmospheric Dump Valve

The amount of predicted failed fuel has increased for the Inadvertent Opening of a Steam Generator Atmospheric Dump Valve with Loss of Offsite Power after Turbine Trip (IOSGADV+LOP) from 8% to 12%. The increase in failed fuel was the result of more adverse nuclear power distributions. All other reference cycle data related to the IOSGADV remain applicable.



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7.1.5 Steam System Piping Failures

7.1.5a Steam System Piping Failures: Inside and Outside Containment
Pre-Trip Power Excursions

The results are bounded by the Reference Cycle.

7.1.5b Steam System Piping Failures: Post-Trip Return to Power

The results are bounded by the Reference Cycle

7.2 DECREASE IN HEAT REMOVAL BY THE SECONDARY SYSTEM

7.2.1 Loss of External Load

The results are bounded by the Reference Cycle.

7.2.2 Turbine Trip

The results are bounded by the Reference Cycle.

7.2.3 Loss of Condenser Vacuum

The results are bounded by the Reference Cycle.

7.2.4 Loss of Normal AC Power

The results are bounded by the Reference Cycle.

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7.2.5 Loss of Normal Feedwater

The results are bounded by the Reference Cycle.

7.2.6 Feedwater System Pipe Breaks

The results are bounded by the Reference Cycle.

7.3 DECREASE IN REACTOR COOLANT FLOWRATE

7.3.1 Loss of Forced Reactor Coolant

The results are bounded by the Reference Cycle.

7.3.2 Single Reactor Coolant Pump Shaft Seizure/Sheared Shaft

The amount of predicted failed fuel has increased for the Single Reactor Coolant Pump Shaft Seizure/Sheared Shaft from 3.79% to 4.5%. As with section 7.1.4, the increase in failed fuel was the result of more adverse nuclear power distributions. The resultant radiological consequences are a 2 hour site boundary thyroid dose of less than 240 Rem. This is within 10CFR100 guidelines.

7.4 REACTIVITY AND POWER DISTRIBUTION ANOMALIES

7.4.1 Uncontrolled CEA Withdrawal from a Subcritical or Low Power Condition

The results are bounded by the Reference Cycle.

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7.4.2 Uncontrolled CEA Withdrawal at Power

The results are bounded by the Reference Cycle.

7.4.3 CEA Misoperation Event

The results are bounded by the Reference Cycle.

7.4.4 CVCS MALFUNCTION (INADVERTENT BORON DILUTION)

The results are bounded by the Reference Cycle.

7.4.5 Startup of an Inactive Reactor Coolant Pump Event

The results are bounded by the Reference Cycle.

7.4.6 Control Element Assembly Ejection

The results are bounded by the Reference Cycle.

7.5 INCREASE IN REACTOR COOLANT SYSTEM INVENTORY

7.5.1 CVCS Malfunction

The results are bounded by the Reference Cycle.

7.5.2 Inadvertent Operation of the ECCS During Power Operation

The results are bounded by the Reference Cycle.



7.6 DECREASE IN REACTOR COOLANT SYSTEM INVENTORY

7.6.1 Pressurizer Pressure Decrease Events

The results are bounded by the Reference Cycle.

7.6.2 Small Primary Line Pipe Break Outside Containment

The results are bounded by the Reference Cycle.

7.6.3 Steam Generator Tube Rupture

The results are bounded by the Reference Cycle.

7.7 MISCELLANEOUS

7.7.1 Asymmetric Steam Generator Events

The results are bounded by the Reference Cycle.



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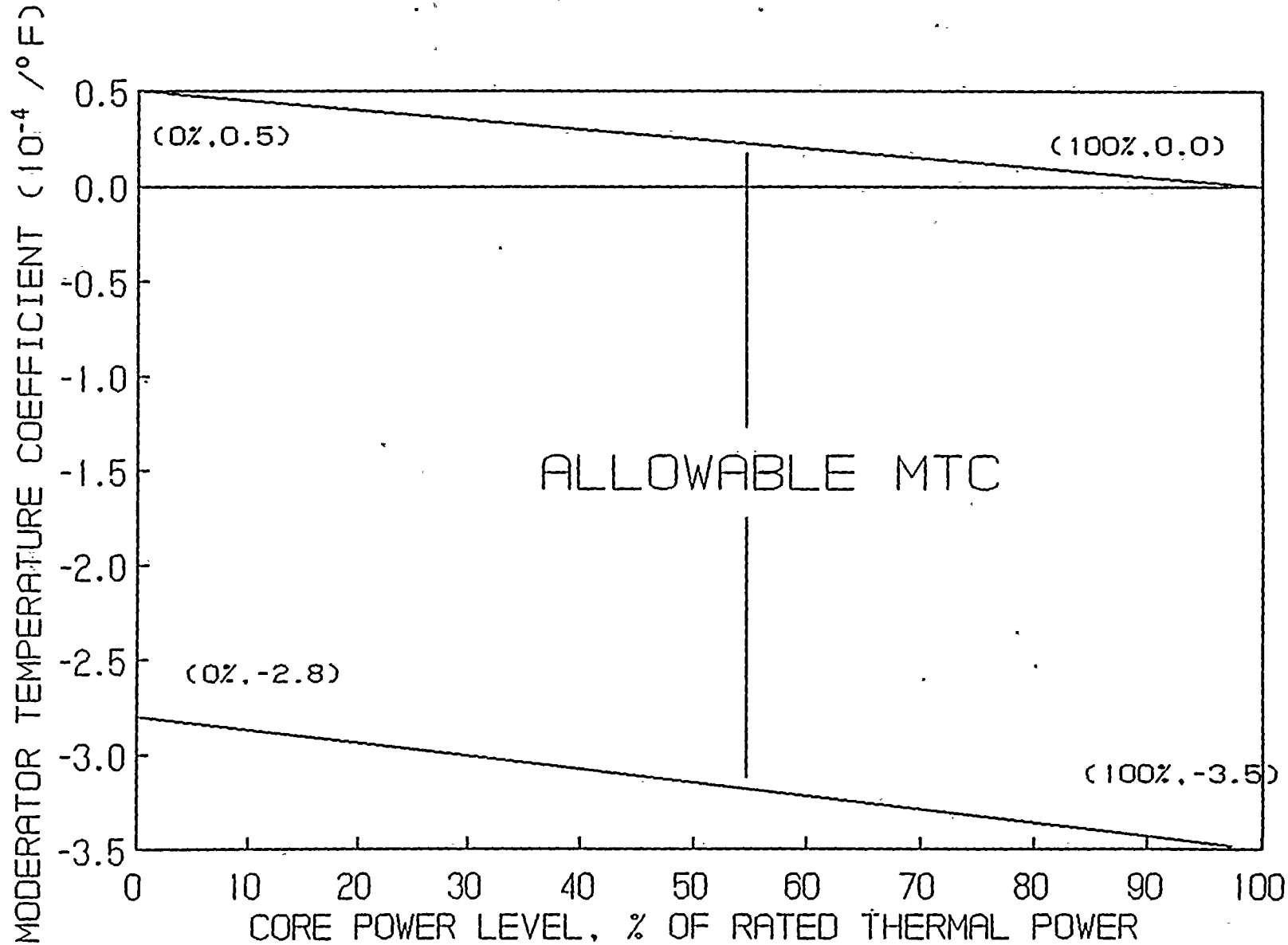
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FIGURE 10-1

ALLOWABLE MTC MODES 1 AND 2





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8.0 ECCS ANALYSIS

8.1 LARGE BREAK LOSS-OF-COOLANT ACCIDENT

8.1.1 Introduction And Summary

An ECCS performance analysis of the limiting break size was performed for PVNGS-2 Cycle 3 to demonstrate compliance with 10CFR50.46 which presents the NRC Acceptance Criteria for Emergency Core Cooling Systems for Light Water-Cooled reactors (Reference 8-1). The analysis justifies an allowable Peak Linear Heat Generation Rate (PLHGR) of 13.5 kw/ft. The method of analysis and detailed results which support this value are presented herein.

8.1.2 Method Of Analysis

The ECCS performance analysis for PVNGS-2 Cycle 3 consisted of an evaluation of the differences between Cycle 3 and PVNGS-2 Cycle 1. For this reason PVNGS-2, Cycle 1 shall be referred to as the Reference Cycle in Section 8. Acceptable ECCS performance was demonstrated for the Reference Cycle in Reference 8-2 and approved by the NRC in Reference 8-3. As in the Reference Cycle, the calculations performed for this evaluation used the NRC approved C-E large break ECCS performance evaluation model which is described in Reference 8-4 including the use of a more conservative axial power shape. The blowdown hydraulic calculations, refill/reflood hydraulics calculations, and steam cooling heat transfer coefficients of the Reference Cycle apply to PVNGS-2 Cycle 3 since there have been no significant adverse changes to RCS or ECCS hardware characteristics, or to core and system parameters. Therefore, only fuel rod clad temperature and oxidation calculations are required to re-evaluate ECCS performance with respect to the changes in fuel conditions introduced by Cycle 3. The NRC approved STRIKIN-II (Reference 8-5) code was used for this purpose.

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Burnup dependent calculations were performed with STRIKIN-II to determine the limiting conditions for the ECCS performance analysis. The fuel performance data was generated with the FATES-3A fuel evaluation model (References 8-6 and 8-7) with the NRC grain size restriction (Reference 8-8). It was demonstrated that the burnup with the highest initial fuel stored energy was limiting. This occurred at a low burnup for the hot rod.

The Unit 2 Cycle 3 analysis considered a reduction of 470 gpm in LPSI runout flow relative to the Reference Cycle. The evaluation confirmed that there is adequate safety injection flow to maintain a full downcomer with the reduced flow. Therefore, this reduction in LPSI flow will not affect the results.

The acceptable performance of Unit 2 Cycle 3 has also been confirmed with up to 400 plugged tubes per steam generator and with a reduction in system flow rate to 155.8×10^6 lbm/hr and a reduction in core flow rate to 151.1×10^6 lbm/hr. For the Unit 2 Cycle 3 analysis nuclear flux augmentation factors were set to unity. The allowable PLHGR of 13.5 kw/ft for Cycle 3 is a reduction of 0.5 kw/ft from the Reference Cycle.

The temperature and oxidation calculations were performed for the 1.0 Double-Ended Guillotine at Pump Discharge (DEG/PD) break. This break size is the limiting break size of the Reference Cycle and, as the hydraulics are identical, is the limiting break size for Cycle 3.

8.1.3 Results

The ECCS performance analysis for PVNGS-2 Cycle 3 showed that the reference analysis results conservatively apply. The peak clad temperature, maximum local clad oxidation, and core wide oxidation values of 2091°F, 9.0% and < 0.80%, respectively, for the reference analysis are below the corresponding 10CFR50.46 acceptance criteria of 2200°F, 17%, and 1%, respectively.



8.1.4

Conclusion

Conformance to the ECCS criteria is demonstrated by the analysis results. Therefore, operation of PVNGS-2 Cycle 3 at a core power level of 3876 MWt (102% of 3800 MWt) and a PLHGR of 13.5 kw/ft is in compliance with 10CFR50.46.

8.2

SMALL BREAK LOSS-OF-COOLANT ACCIDENT

A review of Cycle 3 fuel and core data confirmed that the reported small break loss-of-coolant accident results (Reference 8-9) for PVNGS-2 Cycle 1 bounds PVNGS-2 Cycle 3. Therefore, acceptable small break LOCA ECCS performance is demonstrated at a peak linear heat generation rate of 13.5 kw/ft and a reactor power level of 3876 MWt (102% of 3800 MWt). This acceptable performance has been confirmed with up to 400 plugged tubes per steam generator.

The reduction in delivered low pressure safety injection flow (see Reference 8-10) does not impact the small break loss-of-coolant analysis. The fuel cladding temperature excursion is either terminated by the high pressure safety injection pump flow or by the discharge of the safety injection tanks.

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9.0 REACTOR PROTECTION AND MONITORING SYSTEM

9.1 INTRODUCTION

The Core Protection Calculator System (CPCS) is designed to provide the Low DNBR and high Local Power Density (LRD) trips to (1) ensure that the specified acceptable fuel design limits on departure from nucleate boiling and centerline fuel melting are not exceeded during Anticipated Operational Occurrences (AOOs) and (2) assist the Engineered Safety Features System in limiting the consequences of certain postulated accidents.

The CPCS in conjunction with the remaining Reactor Protection System (RPS) must be capable of providing protection for certain specified design basis events, provided that at the initiation of these occurrences the Nuclear Steam Supply System, its subsystems, components and parameters are maintained within operating limits and Limiting Conditions for Operation (LCOs).

9.2 CPCS SOFTWARE MODIFICATIONS

The algorithms associated with the CPC Improvement Program (References 9-1, 9-2 and 9-3) which were implemented in Cycle 2, are applicable to this cycle. The values for the Reload Data Block constants will be evaluated for applicability consistent with the cycle design, performance and safety analyses. Any necessary change to the RDB constants will be installed in accordance with Reference 9-4.



9.3

ADDRESSABLE CONSTANTS

Certain CPC constants are addressable so that they can be changed as required during operation. Addressable constants include (1) constants that are measured during startup (e.g., shape annealing matrix, boundary point power correlation coefficients, and adjustments for planar radial peaking factors), (2) uncertainty factors to account for processing and measurement uncertainties in DNBR and LPD calculations (BERR0 through BERR4), (3) trip setpoints and (4) miscellaneous items (e.g., penalty factor multipliers, CEAC penalty factor time delay, pre-trip setpoints, CEAC inoperable flag, calibration constants, etc.).

Trip setpoints, uncertainty factors and other addressable constants will be determined for this cycle consistent with the software and methodology established in the CPC Improvement Program and the cycle design, performance and safety analyses. As for the Reference Cycle, uncertainty factors will be determined using the modified statistical combination of uncertainties method (Reference 9-5).

9.4

DIGITAL MONITORING SYSTEM (COLSS)

The Core Operating Limit Supervisory System (COLSS), described in Reference 9-6, is a monitoring system that initiates alarms if the LCO's on DNBR, peak linear heat rate, axial shape index, core power, or core azimuthal tilt are exceeded. The COLSS data base and uncertainties will be updated, as required, to reflect the reload core design.

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10.0

TECHNICAL SPECIFICATIONS

This section provides a summary of the proposed changes to the Technical Specifications for PVNGS-2 Cycle 3. The changes are arranged in numerical order. Detailed change pages for the Technical Specifications are presented elsewhere.



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| Section | Title | Nature of Change |
|--|--|--|
| 3.1.1.2,
Figure 3.1-1A | Shutdown Margin
T_{avg} greater than
210°F | Revise Shutdown Margin Requirements
consistent with Cycle 3 analyses. |
| 3.1.2.7,
Tables 3.1-2,
3.1-3, and
3.1-5 | Boron Dilution
Alarms | Revise Tables 3.1-2, 3.1-3, and 3.1-5, on
monitoring frequency with 1 or 2 boron
dilution alarms inoperable, due to
increased BOC critical boron
concentrations for Cycle 3. |
| 3.1.3.6
Figures 3.1-3,
3.1-4 | Regulating CEA
Insertion Limit | Revise Figures 3.1-3 and 3.1-4 to reflect
Cycle 3 core characteristics. |
| 3.2.4
Figures 3.2-2
and 3.2-2A | DNBR Margin | Revise Figures 3.2-3 and 3.2-2A to reflect
Cycle 3 core characteristics. |
| 3.2.7 | Axial Shape Index | Change COLSS ASI limits to ± 0.27 . |

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11.0 STARTUP TESTING

The planned startup test program associated with core performance is outlined below. The described tests verify that core performance is consistent with the engineering design and safety analysis. The program conforms to ANSI/ANS-19.6.1-1985, "Reload Startup Physics Tests for Pressurized Water Reactors" and supplements normal surveillance tests which are required by Technical Specifications (i.e., CEA drop time testing, RCS flow measurement, MTC verification, etc).

11.1. LOW POWER PHYSICS TESTS

11.1.1 Initial Criticality

Initial criticality will be achieved by one of two methods. By the first method, all CEA groups would be fully withdrawn with the exception of the lead regulating group which would be positioned at approximately mid-core. The boron concentration of the reactor coolant would then be reduced until criticality is attained. By the second method, the boron concentration is adjusted to the expected critical concentration with the shutdown and Part-Length CEA groups fully withdrawn. The regulating CEA groups would be withdrawn to achieve criticality.

11.1.2 Critical Boron Concentration (CBC)

The CBC will be determined for the unrodded configuration and for a partially rodded configuration. The measured CBC values will be verified to be within $\pm 1\%$ $\Delta k/k$ of the predicted values.



11.1.3 Temperature Reactivity Coefficient

The isothermal temperature coefficient (ITC) will be measured at the Essentially All Rods Out (EARO) configuration and at a partially rodged configuration. The coolant temperature will be varied and the resulting reactivity change will be measured. The measured values will be verified to be within $\pm 0.3 \times 10^{-4} \Delta k/k/^\circ F$ of the predicted values.

11.1.4 CEA Reactivity Worth

CEA group worths will be measured using the CEA Exchange technique. This technique consists of measuring the worth of a "Reference Group" via standard boration/dilution techniques and then exchanging this group with other groups to measure their worths. All full-length CEAs will be included in the measurement. Due to the large differences in CEA group worths, two reference groups (one with high worth and one with medium worth) may be used. The groups to be measured will be exchanged with the appropriate reference group. Acceptance criteria will be as specified in Reference 11-2.

11.1.5 Inverse Boron Worth (IBW)

The IBW will be calculated using results from the CBC measurements and the CEA group worth measurements. The calculated IBW value will be verified to be within $\pm 15 \text{ ppm}/\% \Delta k/k$ of the predicted value.

11.2 Power Ascension Testing

Following completion of the Low Power Physics Test sequence, reactor power will be increased in accordance with normal operating procedures. The power ascension will be monitored through use of an off-line NSSS performance and data processing computer algorithm. This computer code will be executed in parallel with the power ascension to monitor CPC and COLSS performance relative to the

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processed plant data against which they are normally calibrated. If necessary, the power ascension will be suspended while necessary data reduction and equipment calibrations are performed. The following measurements will be performed during the program.

11.2.1 Flux Symmetry Verification

Core power distribution, as determined from fixed incore detector data, will be examined prior to exceeding 30% power to verify that no detectable fuel misloadings exist. Differences between measured powers in symmetric, instrumented assemblies will be verified to be within 10% of the symmetric group average.

11.2.2 Core Power Distribution

Core power distributions derived from the fixed incore neutron detectors will be compared to predicted distributions at two power plateaus. These comparisons serve to further verify proper fuel loading and verify consistency between the as-built core and the engineering design models. Compliance with the acceptance criteria at the intermediate power plateau (between 40% and 70% power) provides reasonable assurance that the power distribution will remain within the design limits while reactor power is increased to 100%, where the second comparison will be performed.

The measured results will be compared to the predicted values in the following manner for both the intermediate and the full power analyses:

- A. The root-mean-square (RMS) of the difference between the measured and predicted relative power density (axially integrated) for each of the fuel assemblies will be verified to be less than or equal to 5%.

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B. The RMS of the difference between the measured and predicted core average axial power distribution for each axial node will be verified to be less than or equal to 5%.

C. The measured values of planar radial peaking factor (F_{xy}), integrated radial peaking factor (F_r), core average axial peak (F_z), and the 3-D power peak (F_q) will be verified to be within $\pm 10\%$ of their predicted values.

11.2.3 Shape Annealing Matrix (SAM) and Boundary Point Power Correlation Coefficients (BPPCC) Verification

The SAM and BPPCC values will be determined from a linear regression analysis of the measured excore detector readings and corresponding core power distribution determined from incore detector signals. Since these values must be representative for a rodged and unrodged core throughout the cycle, it is desirable to use as wide a range of axial shapes as is available to establish their values. The spectrum of axial shapes encountered during the power ascension has been demonstrated to be adequate for the calculation of the matrix elements. The necessary data will be compiled and analyzed through the power ascension by the off-line NSSS performance and data processing algorithm. The results of the analysis will be used to modify the appropriate CPC constants, if necessary.

11.2.4 Radial Peaking Factor (RPF) and CEA Shadowing Factor (RSF) Verification

The RPF and RSF values will be determined using data collected from the fixed incore detectors and the excore detectors. Values will be determined for unrodged as well as rodged (lead regulating group and part-length group only) operating conditions. Appropriate CPC and/or COLSS constants will be modified based upon the calculated values. The rodged portions of this measurement may be deleted from the test program if appropriate adjustments are made to CPC and COLSS constants.

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11.2.5 Temperature Reactivity Coefficients at Power

The isothermal temperature coefficient (ITC) will be measured at approximately full power. The ITC will be measured by changing coolant temperature, compensating with CEA motion, and maintaining power steady. The ITC will be verified to be within $\pm 0.3 \times 10^{-4}$ $\Delta k/k/^{\circ}F$ of the predicted value.

11.2.6 Critical Boron Concentration

The CBC will be determined for conditions of full power, equilibrium xenon. The measured CBC will be verified to be within ± 50 ppm of the predicted value after adjustment for the bias observed between measured and predicted CBC values at zero power.

11.3 PROCEDURE IF ACCEPTANCE CRITERIA ARE NOT MET

The results of all tests will be reviewed by the plant's reactor engineering group. If the acceptance criteria of the startup physics tests are not met, an evaluation will be performed with assistance from the fuel vendor as needed.



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