

CONTAINMENT SYSTEMS

ELECTRIC HYDROGEN RECOMBINERS

LIMITING CONDITION FOR OPERATION

3.6.4.2 Two portable independent containment hydrogen recombiner systems shared among the three units shall be OPERABLE.

APPLICABILITY: MODES 1 and 2.

ACTION:

With one hydrogen recombiner system inoperable, restore the inoperable system to OPERABLE status within 30 days or meet the requirements of Specification 3.6.4.3, or be in at least HOT STANDBY within the next 6 hours.

SURVEILLANCE REQUIREMENTS

4.6.4.2 Each hydrogen recombiner system shall be demonstrated OPERABLE:

a. At least once per 6 months by:

1. Verifying through a visual examination that there is no evidence of abnormal conditions within the recombiner enclosure and control console.

2. Operating the ^{recombiner to include the} air blast heat exchanger fan motor and enclosed blower motor continuously for at least 30 minutes ^{at a temperature of approximately 800°F reaction chamber temperature,}

b. At least once per year by ~~X~~

~~X~~ Performing a CHANNEL CALIBRATION of recombiner instrumentation ^{to include} a ~~functional~~ test of the recombiner at 1200°F (±50°F) for

2. Performing a "Low-Level Test-Heater Power Off" and "Low-Level Test-Heater Power On" test and verifying that the recombiner temperature increases to and is maintained at 600 ± 25°F for at least one hour. With power off and a simulated input signal of 1280°F, verify the OPERABILITY of all control circuits. When this test is conducted, the air blast heat exchanger fan motor and enclosed blower motor shall be operated continuously for at least 30 minutes.

at least four hours,

c. At least once per 5 years by performing a Recombiner System "High-Level Test" and verifying that the recombiner temperature increases to and is maintained at 1200 ± 50°F for at least one hour

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PALO VERDE - UNIT 1
~~PALO VERDE - UNIT 2~~

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b. At least once per year by ~~X~~

~~X~~ Performing a CHANNEL CALIBRATION of recombiner instrumentation ^{to include a ~~visual~~ functional test of the recombiner at 1200°F (150°F) for}

2. Performing a "Low-Level Test-Heater Power Off" and "Low-Level Test-Heater Power On" test and verifying that the recombiner temperature increases to and is maintained at $600 \pm 25^\circ\text{F}$ for at least one hour. With power off and a simulated input signal of 1280°F , verify the OPERABILITY of all control circuits. When this test is conducted, the air blast heat exchanger fan motor and enclosed blower motor shall be operated continuously for at least 30 minutes.

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delete

