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**WNP-2
Cycle 11
Core Operating Limits Report**

May 1995

Washington Public Power Supply System

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WNP-2
Cycle 11
Core Operating Limits Report

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1.0 INTRODUCTION AND SUMMARY

This report provides the Average Planar Linear Heat Generation Rate (APLHGR) limits, the Minimum Critical Power Ratio (MCPR) limits, and the Linear Heat Generation Rate (LHGR) limits for WNP-2, Cycle 11 as required by Technical Specification 6.9.3.1. As required by Technical Specifications 6.9.3.2 and 6.9.3.3, these limits were determined using NRC-approved methodology and are established so that all applicable limits of the plant safety analysis are met. The "Supplement to SAFER/GESTR-LOCA Loss-of-Coolant Accident Analysis" (Reference 5.1.1) covers LOCA analysis for power uprate. The analysis was performed with a methodology that results in Single Loop Operation being adequately covered by Two Loop Operation. The thermal limits for all fuel types for Single Loop Operation are the same as Two Loop Operation. The thermal limits for SPC fuel given in this report are documented in the "Cycle 11 Plant Transient Analysis" (Reference 5.1.2) and the "Cycle 11 Reload Analysis" (Reference 5.1.3). The thermal limits determined through the approved methodology are modified for the SVEA-96 LFAs as discussed below.

The WNP-2 Cycle 11 core includes four ABB Combustion Engineering Nuclear Operations (ABB CENO) Lead Fuel Assemblies (LFAs). The ABB CENO LFAs were inserted at the beginning of Cycle 6 and were designed to be compatible with the reload fuel utilized in Cycle 6. The LFAs are loaded in core locations which analysis has shown to have sufficient thermal margin such that the LFAs are not expected to be the most limiting fuel assemblies on either a nodal or an assembly power basis. The ABB CENO SVEA-96 LFAs are described in the "Supplemental Lead Fuel Assembly Licensing Report—SVEA-96 LFAs for WNP-2—Summary" (Reference 5.3.1). The process for developing thermal limits for the SVEA-96 LFAs based upon the SPC 8x8 reload fuel thermal limits is described in References 5.3.1 through 5.3.4. The MAPLHGR limits for the SVEA-96 LFAs are the same as for the SPC 8x8 reload fuel, except that a ratio $[(64-2)/(100-4)]$ is applied to account for the different number of fuel pins in the two designs. Furthermore, the MAPLHGR limits for the SVEA-96 LFAs are multiplied by the following constants: (a) 1.04 to account for a different estimation of the local power in the output from POWERPLEX compared to ABB CENO methods and (b) 1.02 to account for a different estimation of exposure in the output from POWERPLEX compared to ABB CENO methods. The LHGR limits for the SVEA-96 LFAs are taken directly from Reference 5.3.4.

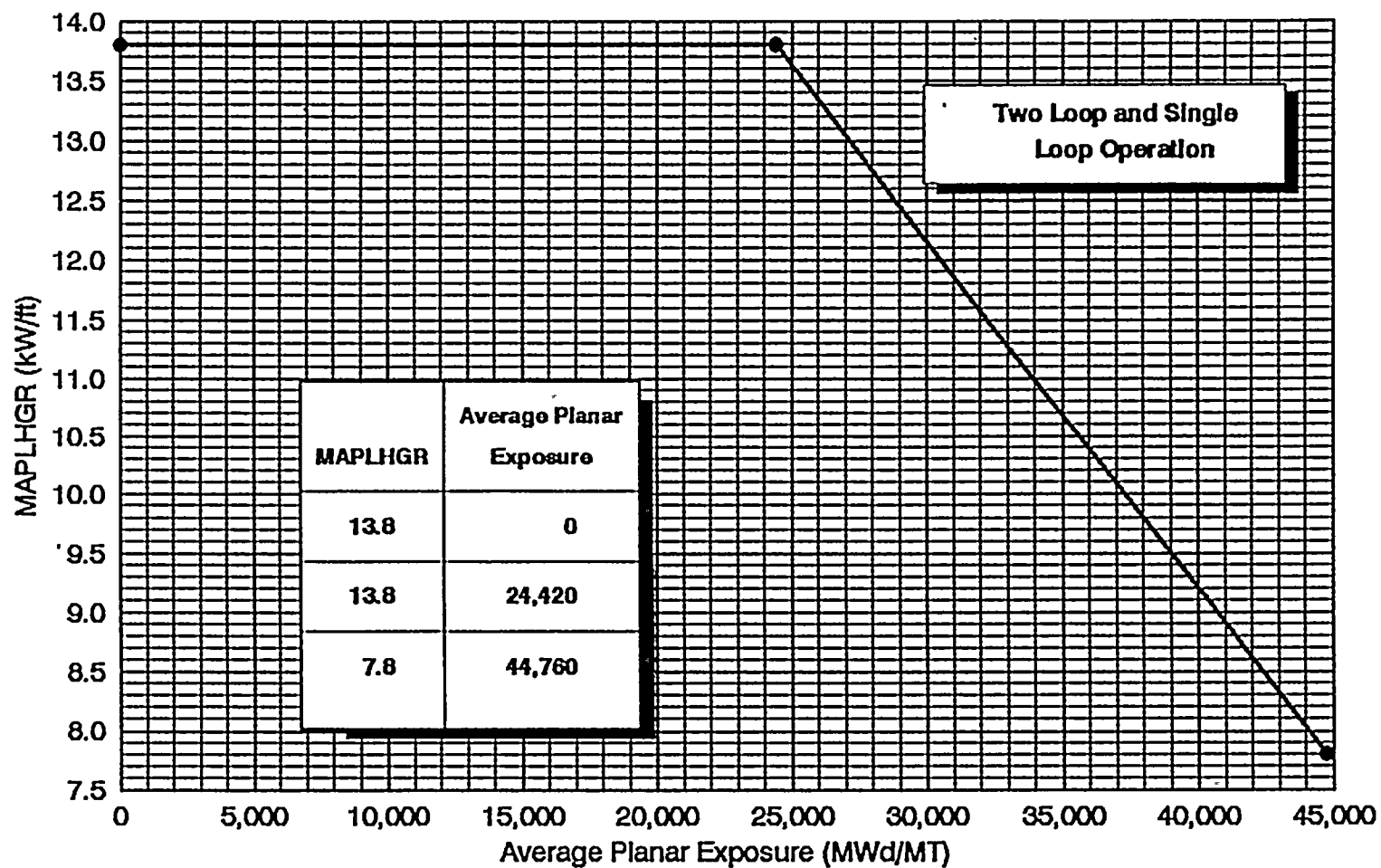
The MCPR limit is the maximum of (a) the applicable exposure dependent, full power and full flow MCPR limit, (b) the applicable exposure and power dependent MCPR limit, and (c) the flow dependent MCPR limit specified in this report. This stipulation assures that the safety limit MCPR will not be violated throughout the WNP-2 operating regime. Full power MCPR limits are specified to define operating limits at rated power and flow. For the WNP-2 core, the Turbine Trip without Bypass event is limiting for operation at rated power and flow. Power dependent MCPR limits are specified to define operating limits at other than rated power conditions. For the WNP-2 core, the Feedwater Controller Failure event from reduced power is calculated to be more severe than from full power conditions. A flow dependent MCPR is specified to define operating limits at other than rated flow conditions. The reduced flow MCPR limit provides bounding protection for the limiting Recirculation Flow Increase event.

The reload licensing analyses for this cycle provide operating limits for Extended Load Line (ELLLA) operation which extends the power and flow operating regime for WNP-2 up to the 108% rod line which at full power corresponds to 88% of rated flow. The MCPR limits defined in this report are applicable up to 100% of rated thermal power along and below the 108% rod line. The minimum flow for operation at rated power is 88% of rated flow; the maximum is 106%. References 5.1.2, 5.1.3 and the references in Section 5.4 document the analyses in support of ELLLA operation. The applicability of ELLLA operation for power uprate is documented in References 5.1.8 and 5.1.9.

Preparation, review and approval of this report were performed in accordance with applicable Supply System procedures. The specific topical report revisions and supplements which describe the methodology utilized in this cycle specific analysis are referenced in Section 5.2.

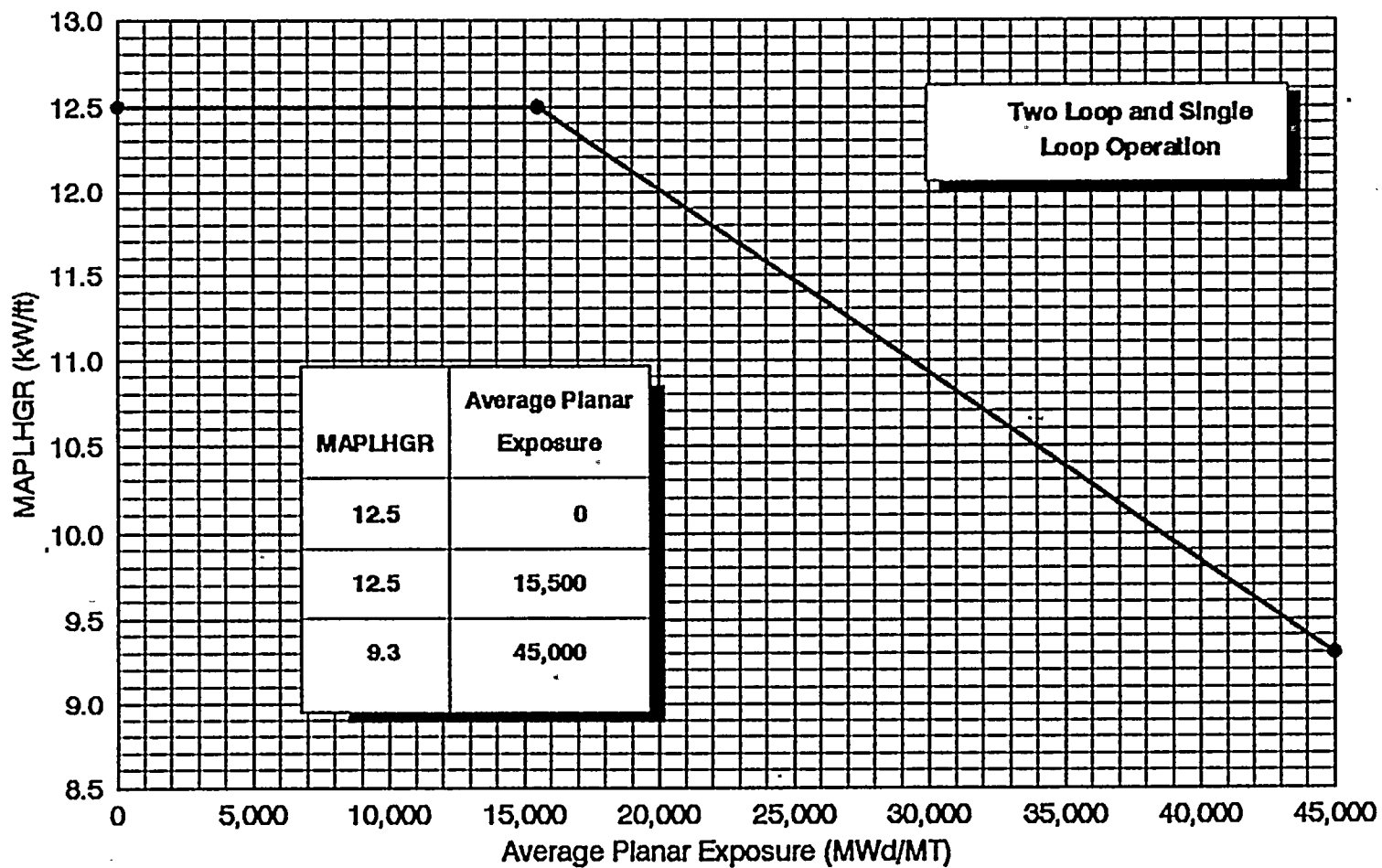
2.0 AVERAGE PLANAR LINEAR HEAT GENERATION RATE (APLHGR) LIMITS FOR USE IN TECHNICAL SPECIFICATION 3.2.1

The APLHGRs for use in Technical Specification 3.2.1 shall not exceed the limits shown in Figures 2.1, 2.2, and 2.3 when in two loop or single loop operation. The limits for each fuel type as a function of Average Planar Exposure are provided for the SPC 8x8 reload fuel, the SPC 9x9 reload fuel, and the SVEA-96 LFAs.



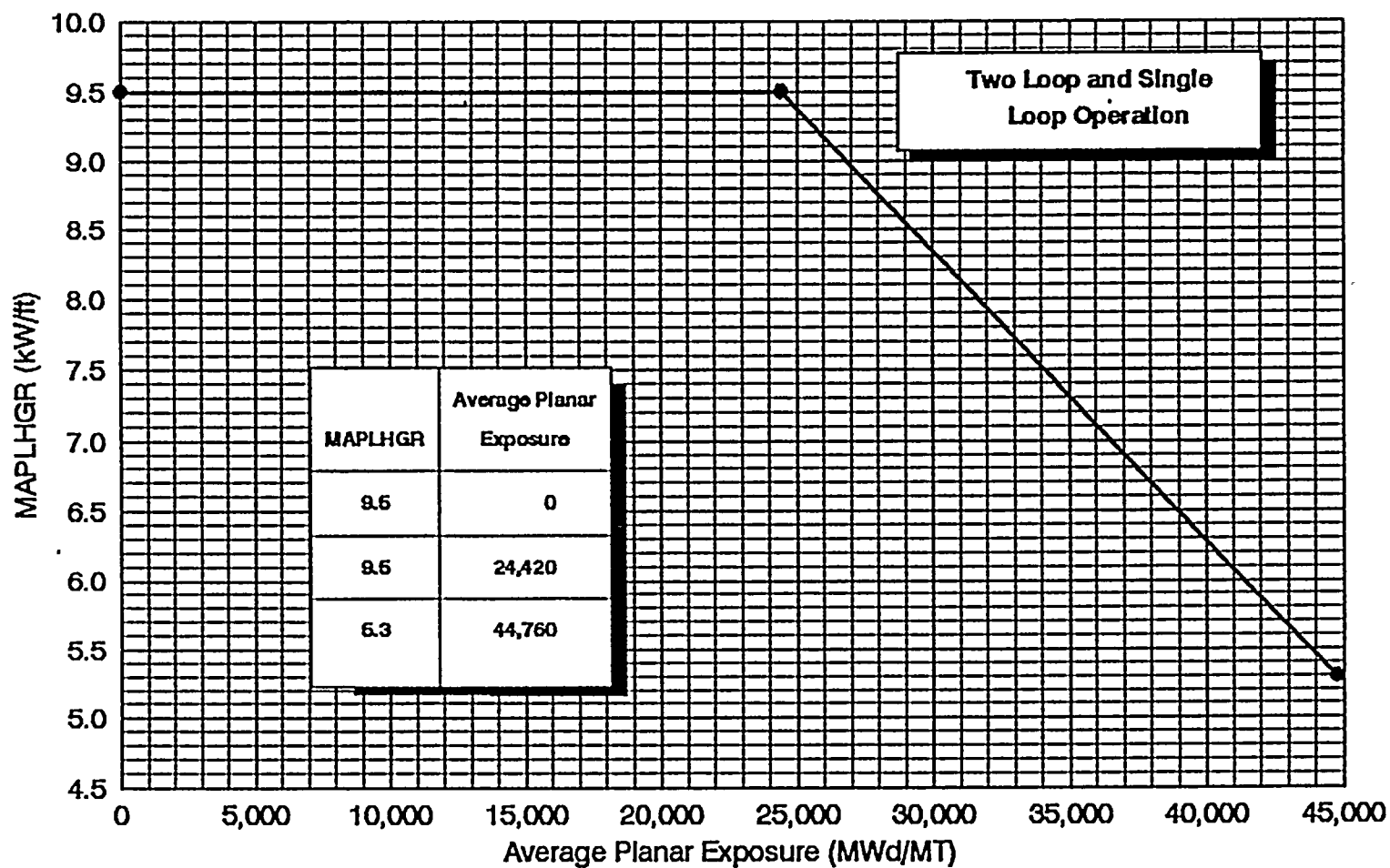
Maximum Average Planar Linear Heat
Generation Rate (MAPLHGR) Versus
Average Planar Exposure

SPC 8x8
Figure 2.1



Maximum Average Planar Linear Heat
Generation Rate (MAPLHGR) Versus
Average Planar Exposure
SPC 9x9

Figure 2.2



Maximum Average Planar Linear Heat
Generation Rate (MAPLHGR) Versus
Average Planar Exposure

SVEA-96 LFA

Figure 2.3

3.0 MINIMUM CRITICAL POWER RATIO (MCPR) LIMIT FOR USE IN TECHNICAL SPECIFICATION 3.2.3

The MCPR limit for use in Technical Specification 3.2.3 shall be:

Greater than or equal to the greater of the limits determined from Tables 3.1a and 3.1b and Figures 3.1 and 3.2a through 3.16b.

Table 3.1a

**WNP-2 Cycle 11 MCPR Operating Conditions
Two Loop and Single Loop Operation**

Cycle Exposures \leq 5000 MWd/MTU

Condition	Limit	SLMCPR = 1.07 ⁽²⁾		
		SPC 8x8	SPC 9x9	SVEA-96
NSS ⁽¹⁾	Full Power	1.25	1.24 ⁽³⁾	1.46
	Flow Dependent	Figure 3.1*		
	Power Dependent ⁽⁴⁾	Fig. 3.2a	Fig. 3.3a	Fig. 3.4a
TSSS ⁽¹⁾	Full Power	1.28	1.26	1.51
	Flow Dependent	Figure 3.1*		
	Power Dependent ⁽⁴⁾	Fig. 3.5a	Fig. 3.6a	Fig. 3.7a
NSS ⁽¹⁾ RPT Inoperable	Full Power	1.32	1.30	1.58
	Flow Dependent	Figure 3.1*		
	Power Dependent ⁽⁴⁾	Fig. 3.14a	Fig. 3.15a	Fig. 3.16a

* Flow Dependent Limit (Figure 3.1) not applicable in Single Loop Operation

Table 3.1b

**WNP-2 Cycle 11 MCPR Operating Conditions
Two Loop and Single Loop Operation**

Cycle Exposures > 5000 MWd/MTU

Condition Limit		SLMCPR = 1.07 ⁽²⁾			SLMCPR = 1.07 ⁽²⁾ FFTR		
		SPC 8x8	SPC 9x9	SVEA-96	SPC 8x8	SPC 9x9	SVEA-96
NSS ⁽¹⁾	Full Power	1.31	1.29	1.56	1.33	1.31	1.59
	Flow Dependent	Figure 3.1*			Figure 3.1*		
	Power Dependent ⁽⁴⁾	Fig. 3.2b	Fig. 3.3b	Fig. 3.4b	Fig. 3.8	Fig. 3.9	Fig. 3.10
TSSS ⁽¹⁾	Full Power	1.33	1.30	1.59	1.35	1.32	1.63
	Flow Dependent	Figure 3.1*			Figure 3.1*		
	Power Dependent ⁽⁴⁾	Fig. 3.5b	Fig. 3.6b	Fig. 3.7b	Fig. 3.11	Fig. 3.12	Fig. 3.13
NSS ⁽¹⁾ RPT Inoperable	Full Power	1.39	1.37	1.70	Not Analyzed		
	Flow Dependent	Figure 3.1*					
	Power Dependent ⁽⁴⁾	Fig. 3.14b	Fig. 3.15b	Fig. 3.16b			

* Flow Dependent Limit (Figure 3.1) not applicable in Single Loop Operation

Notes for Tables 3.1a and 3.1b.

Note 1: The scram insertion times must meet the requirements of Technical Specification 3.1.3.4. The NSS MCPR values are based on the SPC transient analysis performed using the control rod insertion times shown below (defined as normal scram speed: NSS). In the event that Surveillance 4.1.3.2 shows these scram insertion times have been exceeded, the MCPR limit shall be determined from the applicable Technical Specification Scram Speed (TSSS) MCPR limits in Tables 3.1a and b.

Position Inserted From Fully Withdrawn	Slowest measured average control rod insertion times to specified notches for all operable control rods for each group of four control rods arranged in a two-by-two array (seconds)
Notch 45	0.380
Notch 39	0.720
Notch 25	1.600
Notch 5	2.950

Note 2: For Single Loop Operation (SLO), the SLMCPR increases by 0.01. The increase is included in the MCPR limits.

Note 3: For the noted full power MCPR limits, the control rod withdrawal error (CRWE) event is limiting. The turbine trip without bypass (TTNB) event is limiting for the remaining full power limits. CRWE analysis was performed with a nominal rod block monitor (RBM) setpoint of 1.06. Use of the nominal setpoint is in accordance with the methodology described in Reference 5.2.6, consistent with approved industry practice.

Note 4: Power dependent MCPR limits are provided for core thermal powers greater than or equal to 25% of rated power at all core flows. The power dependent MCPR limits for core thermal powers less than or equal to 30% of rated power are subdivided by core flow. Limits are provided for core flows greater than 50% of rated flow and less than or equal to 50% of rated flow, respectively. A step change in the power dependent MCPR limits occurs at 30% of rated power because direct scram on turbine throttle valve closure is automatically bypassed per Technical Specification 3.3.1.

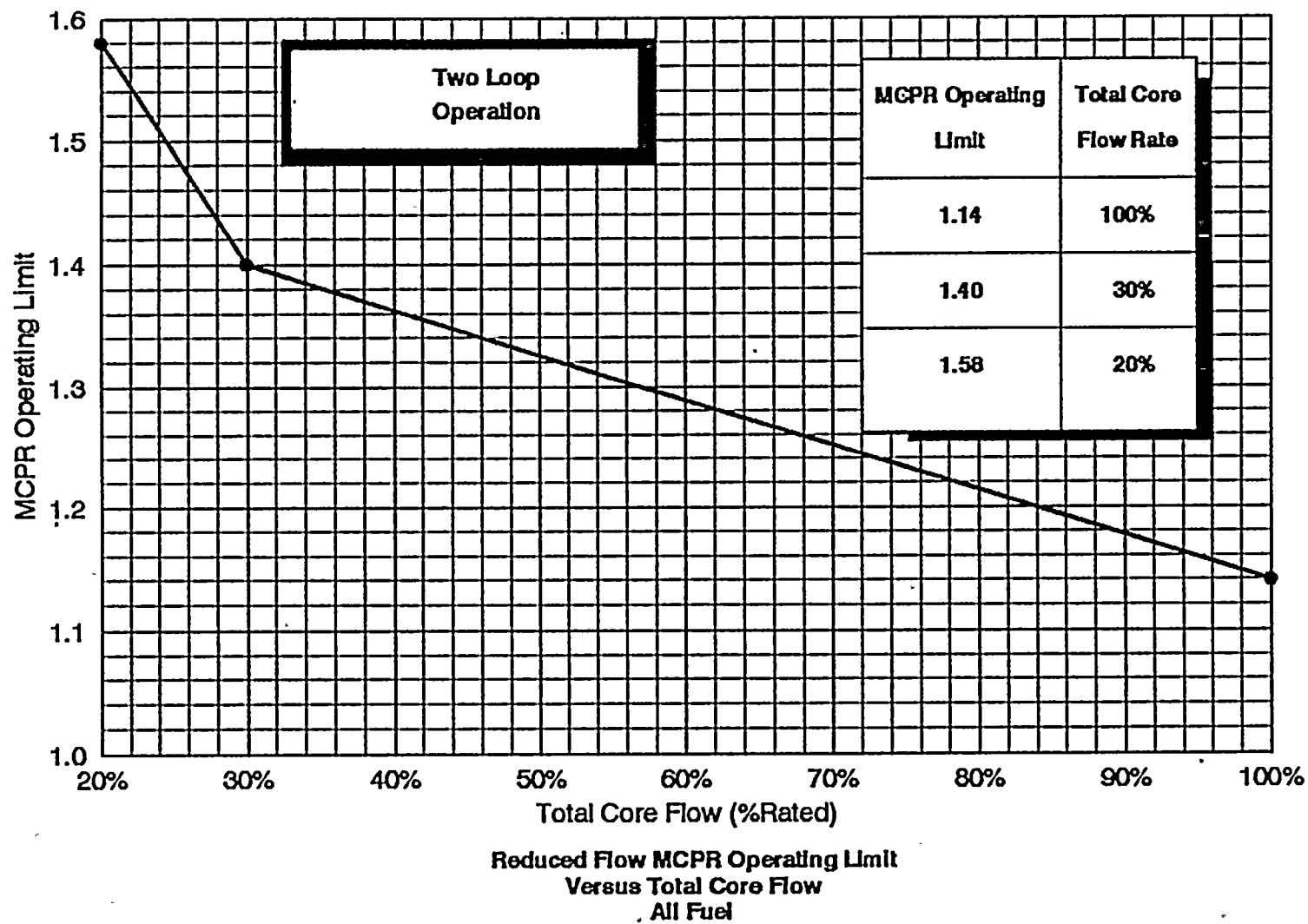
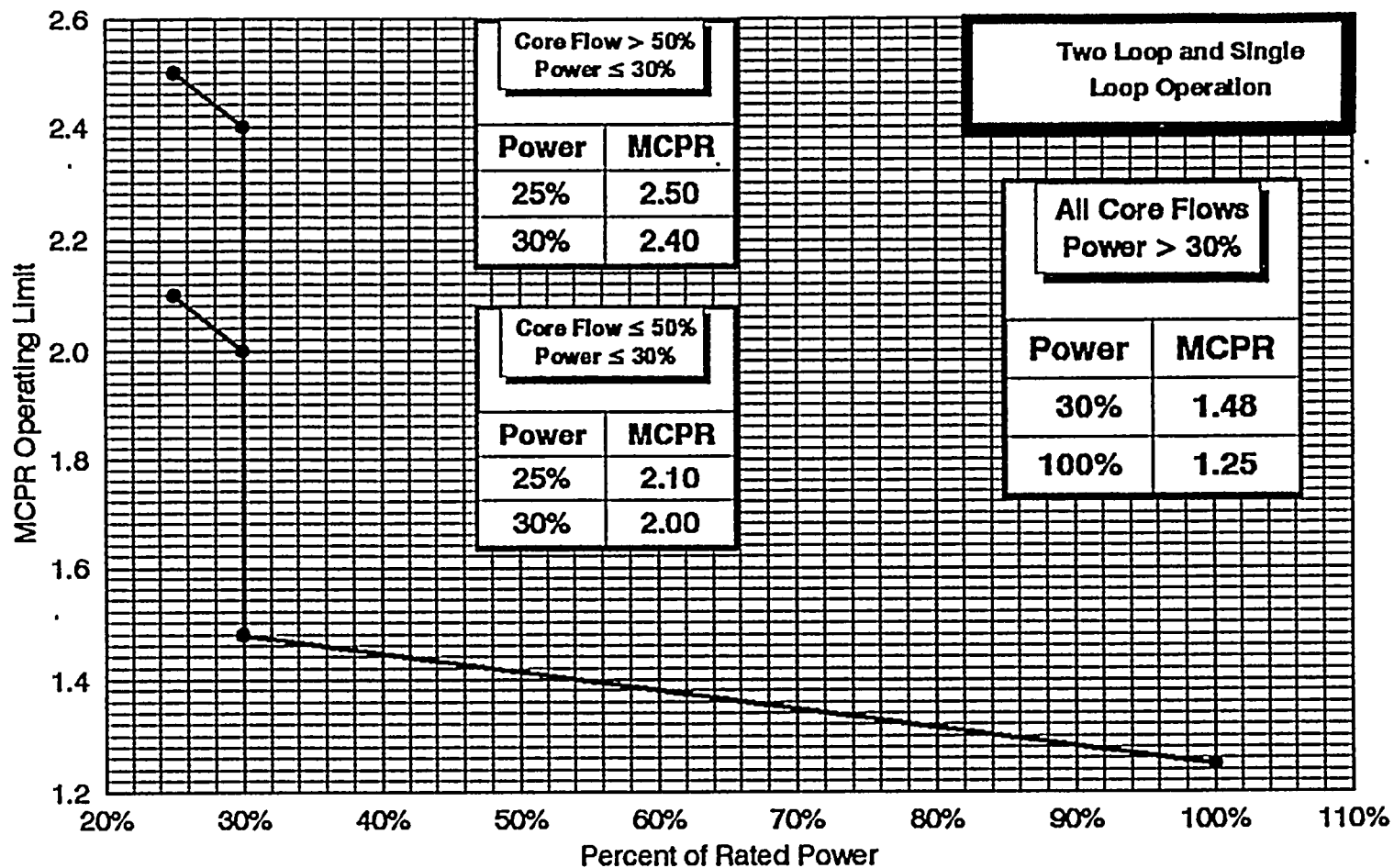


Figure 3.1

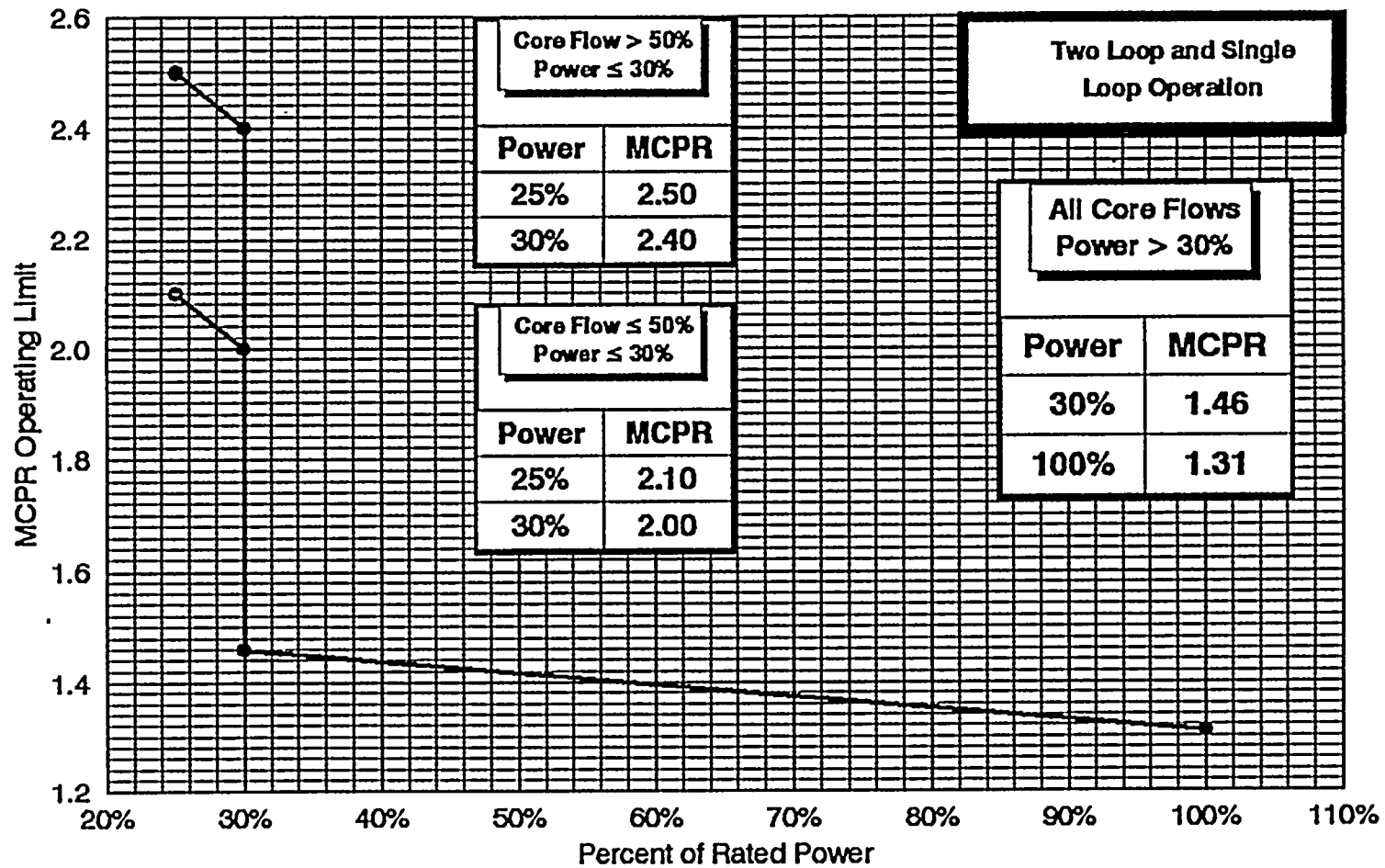


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Operable

SPC 8x8

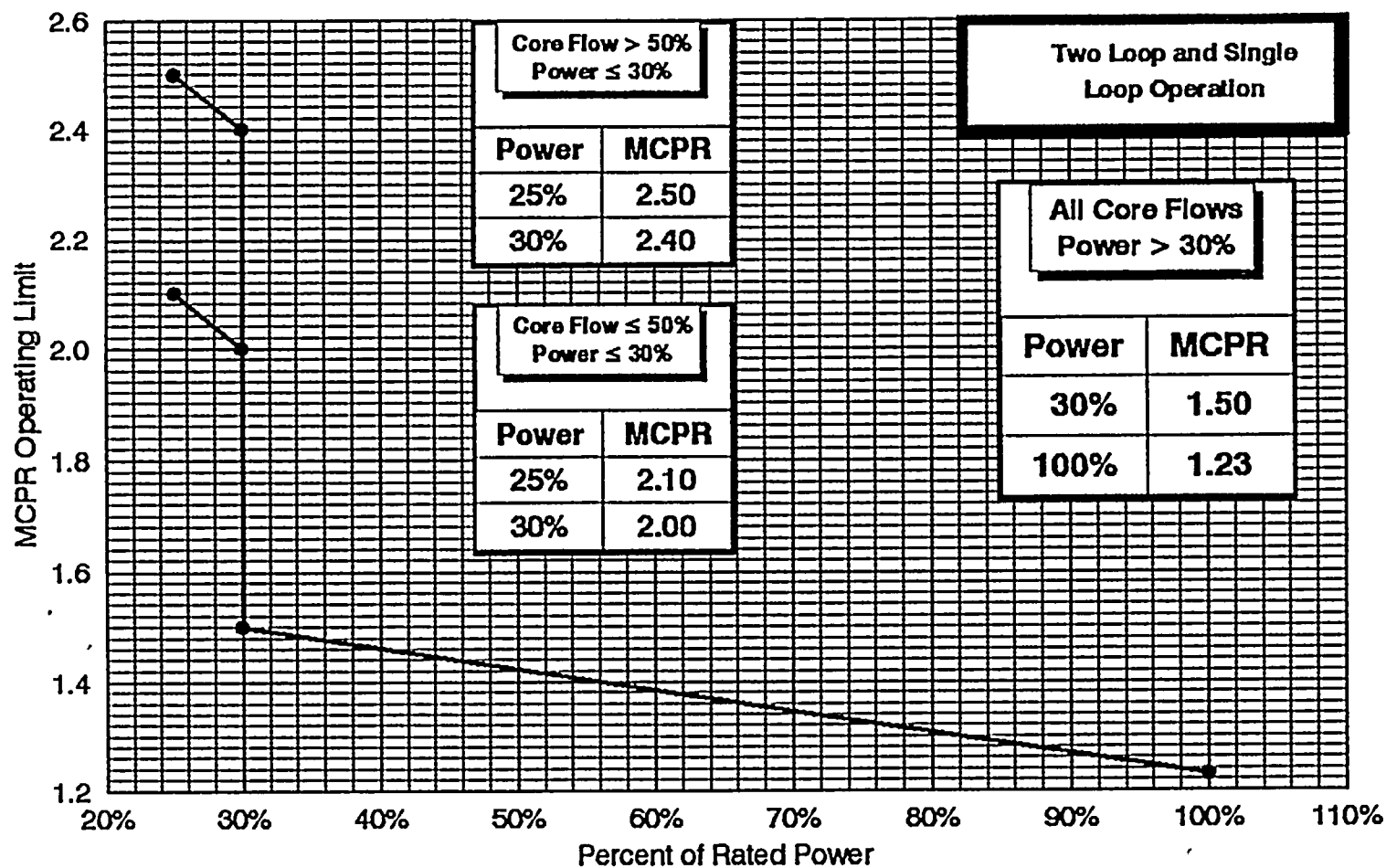
Cycle Exposures ≤ 5000 MWd/MT

Figure 3.2a



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Operable
SPC 8x8
Cycle Exposures > 5000 MWd/MT

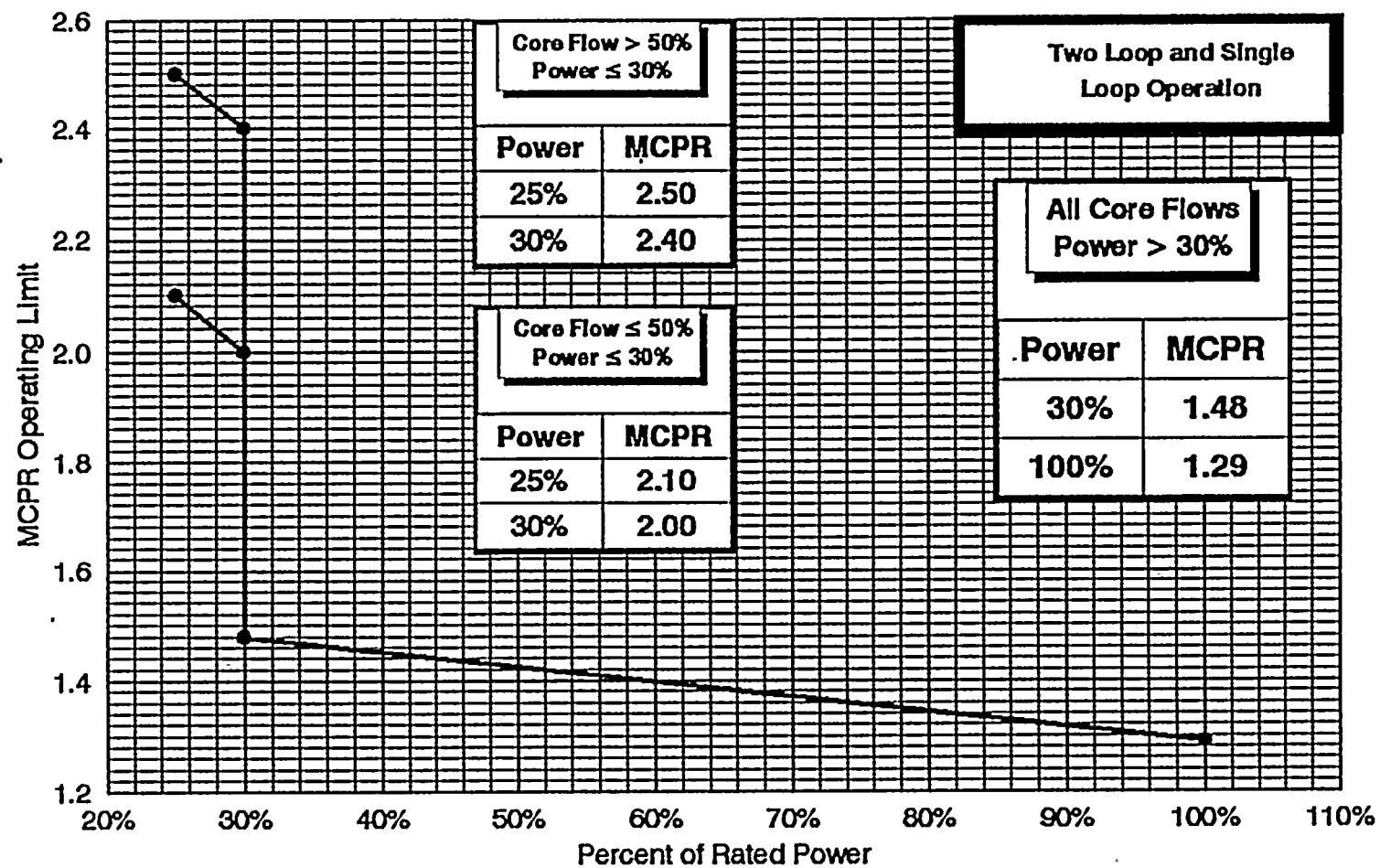
Figure 3.2b



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Operable
SPC 9x9

Cycle Exposures ≤ 5000 MWd/MT

Figure 3.3a

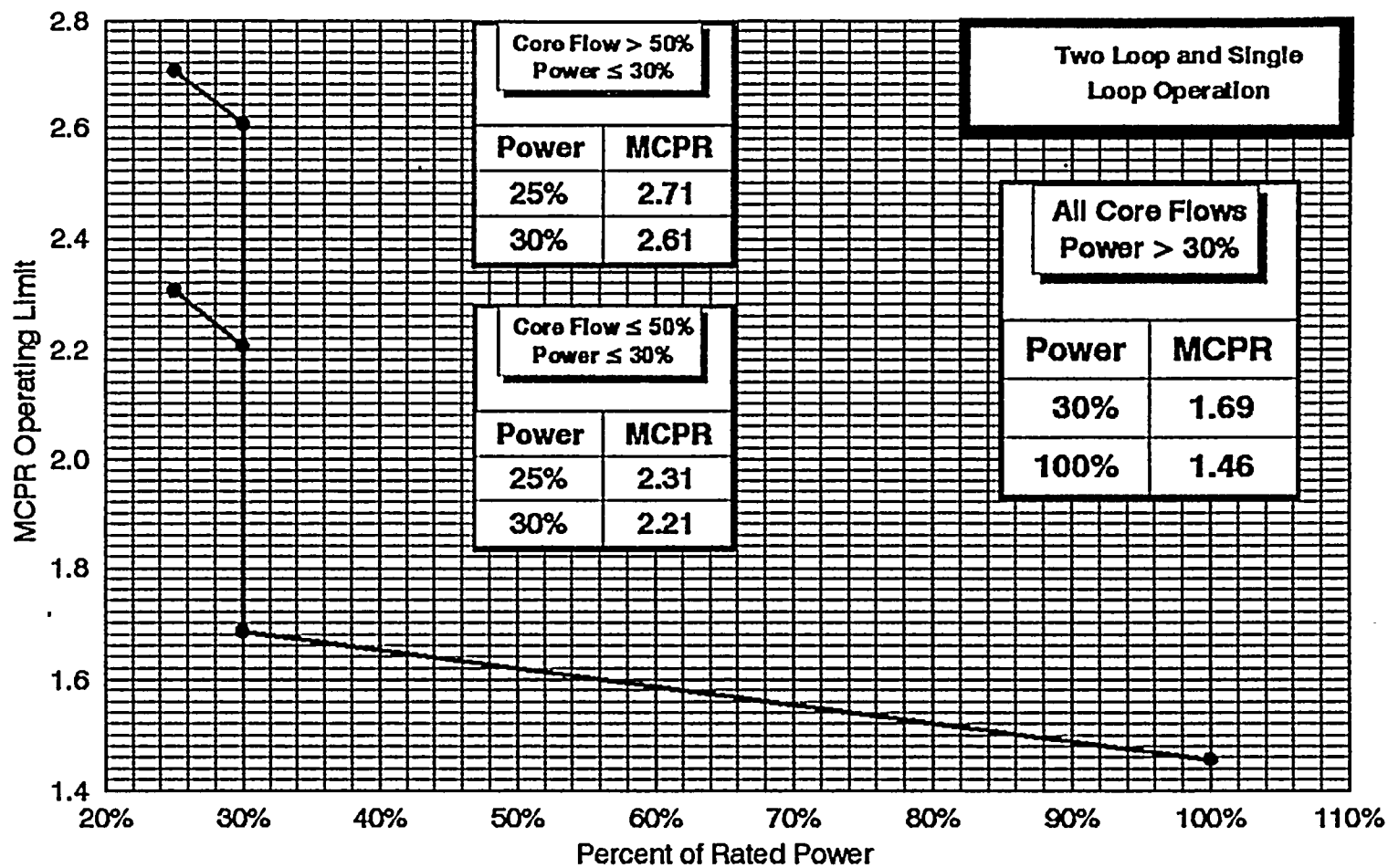


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Operable

SPC 9x9

Cycle Exposures > 5000 MWd/MT

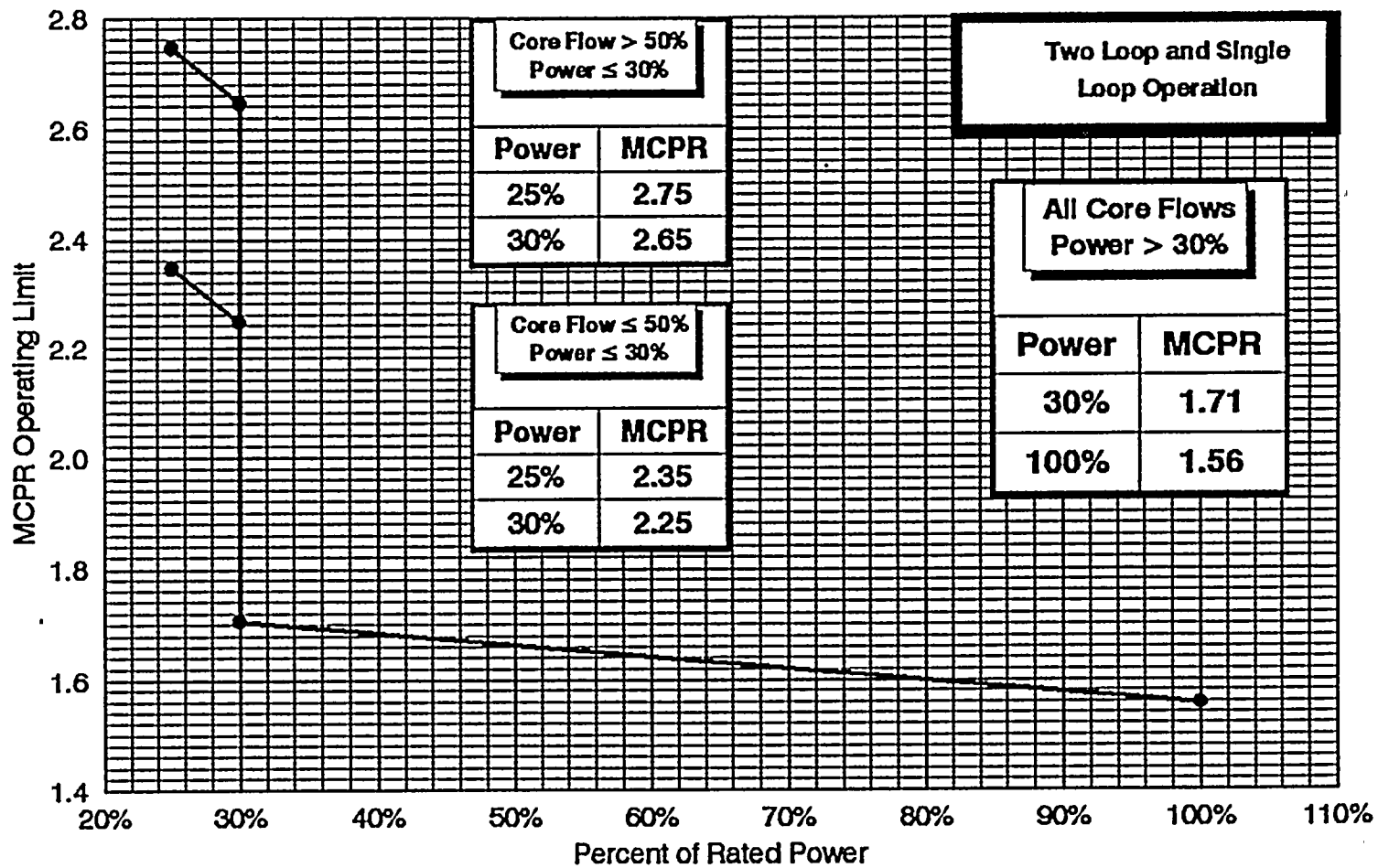
Figure 3.3b



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Operable
SVEA-96 LFA

Cycle Exposures ≤ 5000 MWd/MT

Figure 3.4a

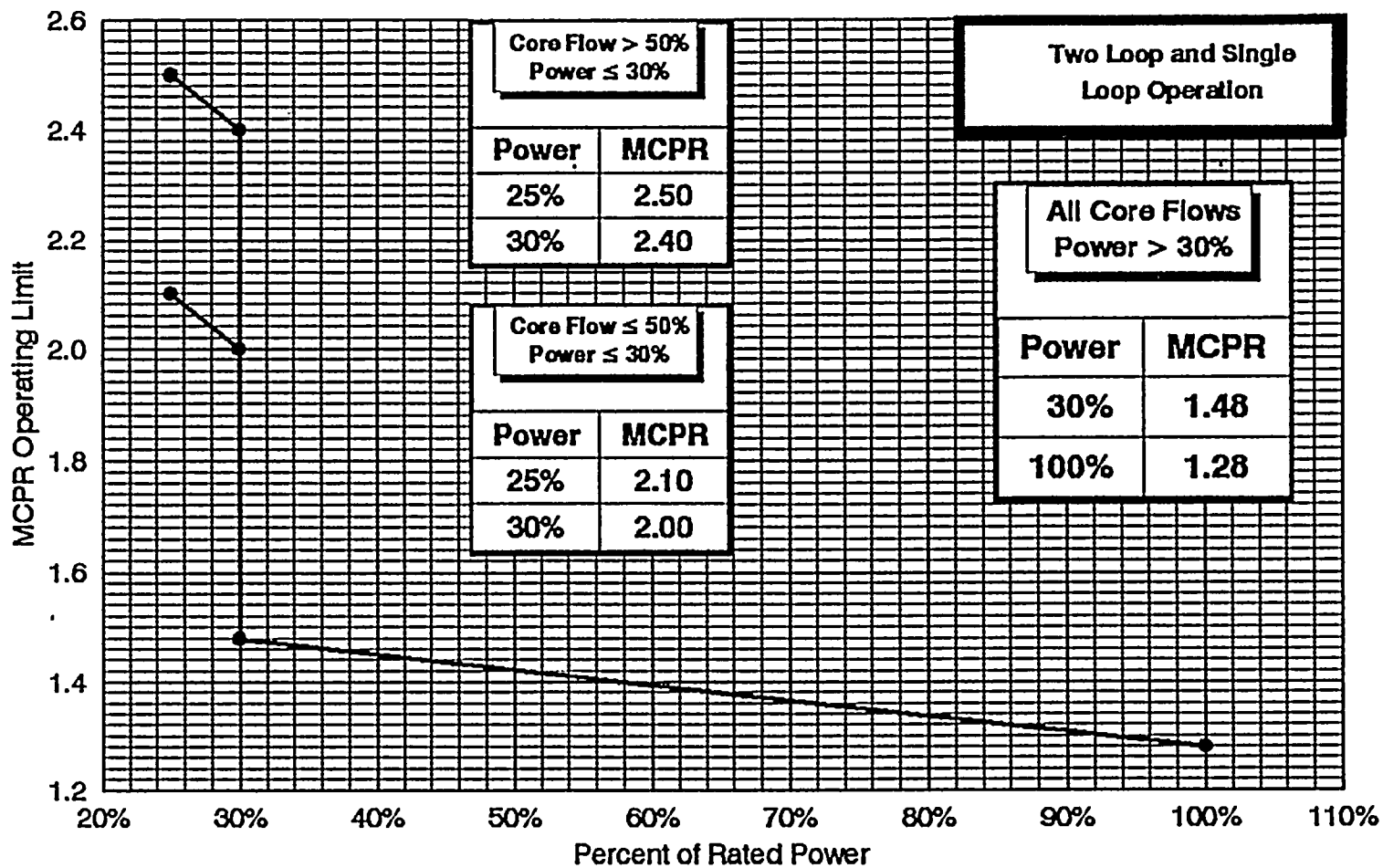


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Operable

SVEA-96 LFA

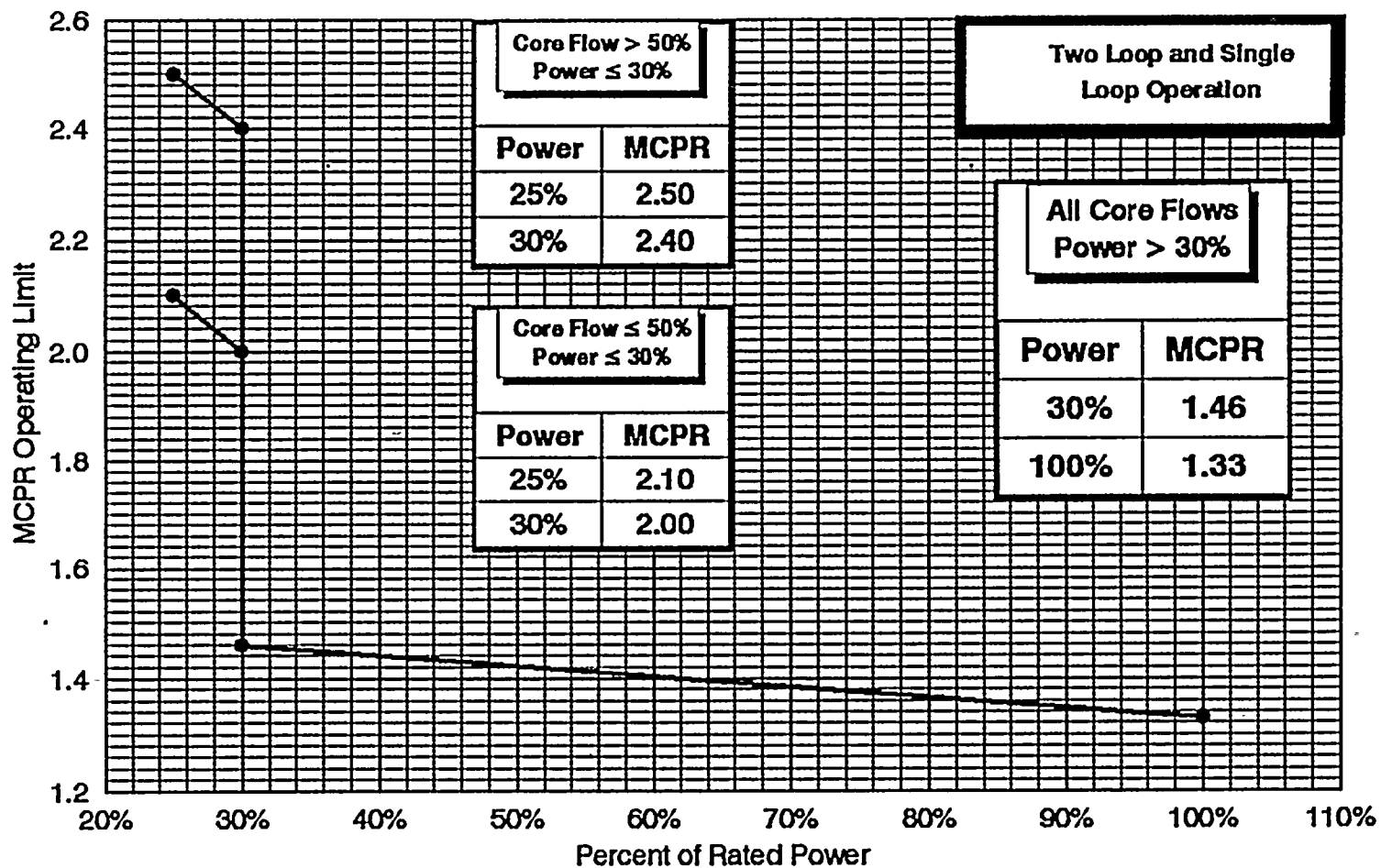
Cycle Exposures > 5000 MWd/MT

Figure 3.4b



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
TSSS, RPT Operable
SPC 8x8
Cycle Exposures ≤ 5000 MWd/MT

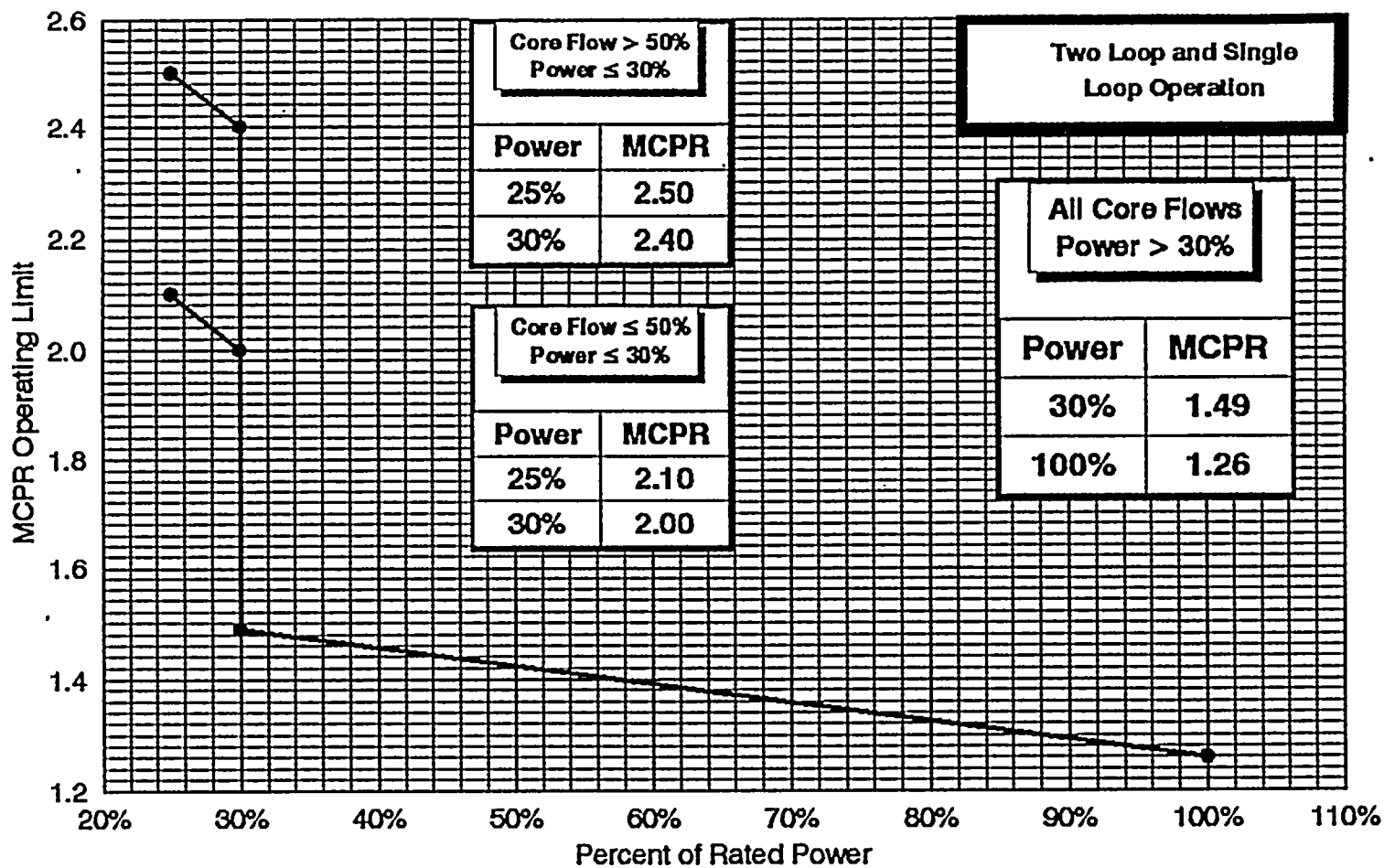
Figure 3.5a



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
TSSS, RPT Operable
SPC 8x8

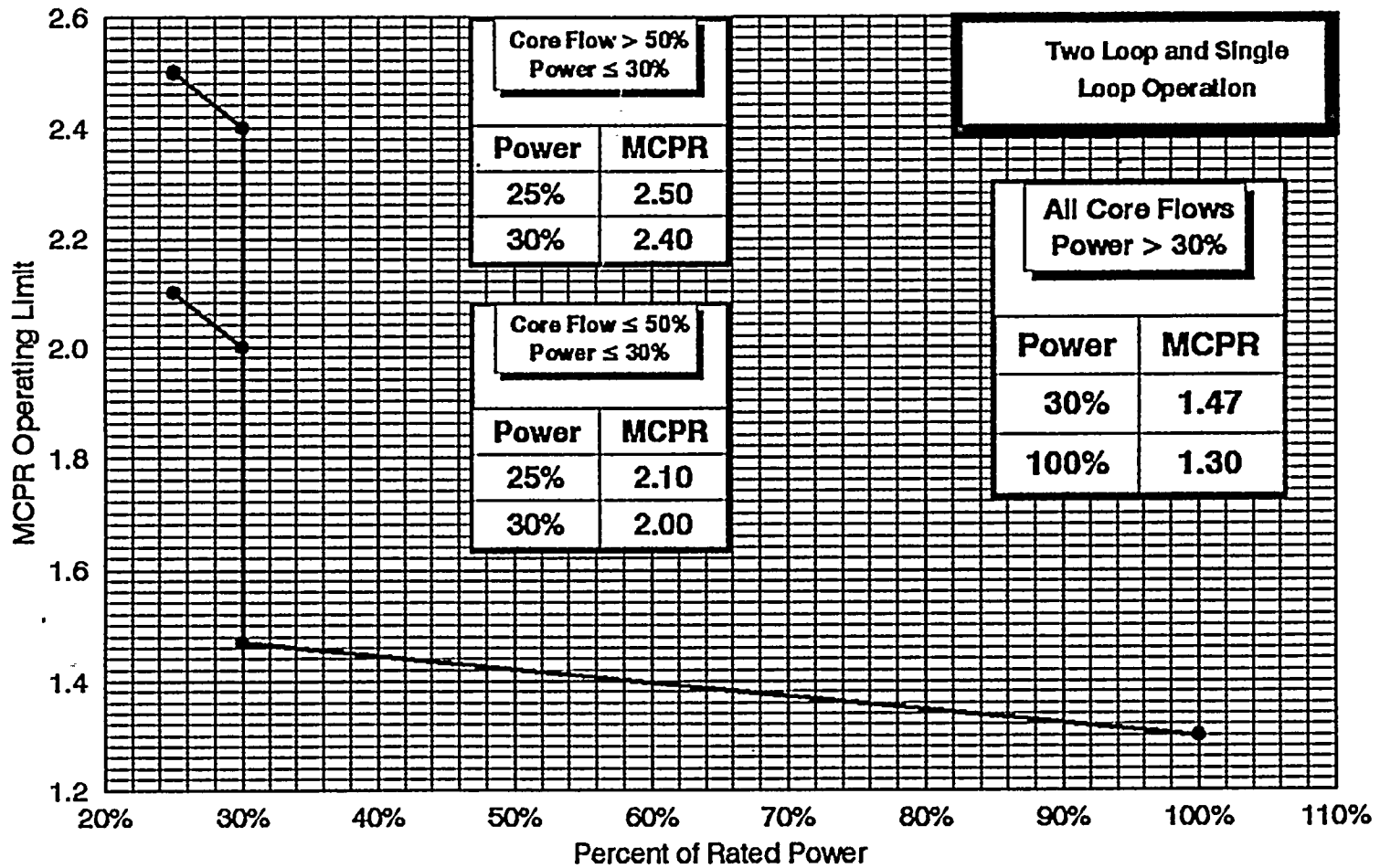
Cycle Exposures > 5000 MWd/MT

Figure 3.5b



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
TSSS, RPT Operable
SPC 9x9
Cycle Exposures ≤ 5000 MWd/MT

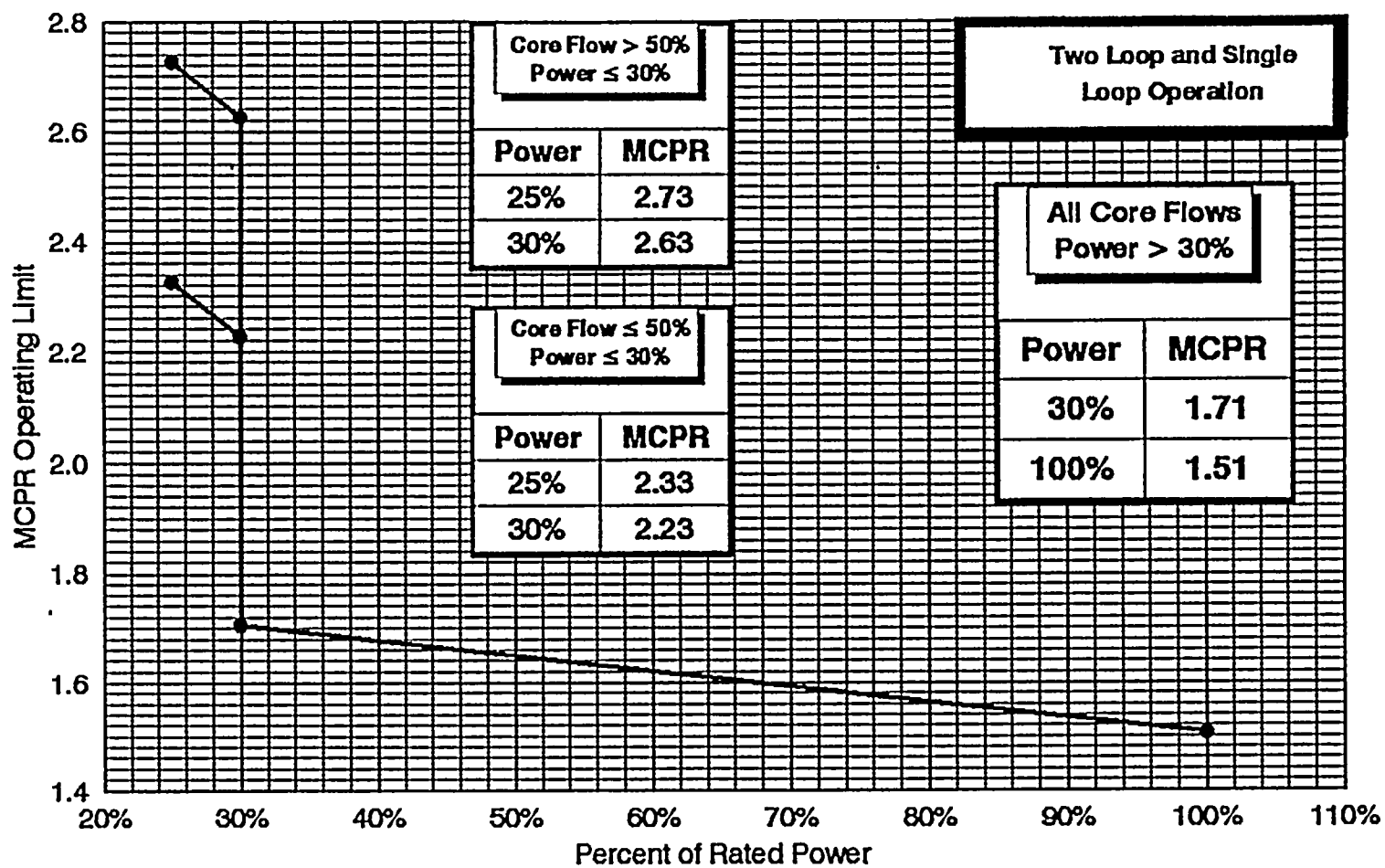
Figure 3.6a



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
TSSS, RPT Operable
SPC 8x9

Cycle Exposures > 5000 MWd/MT

Figure 3.6b

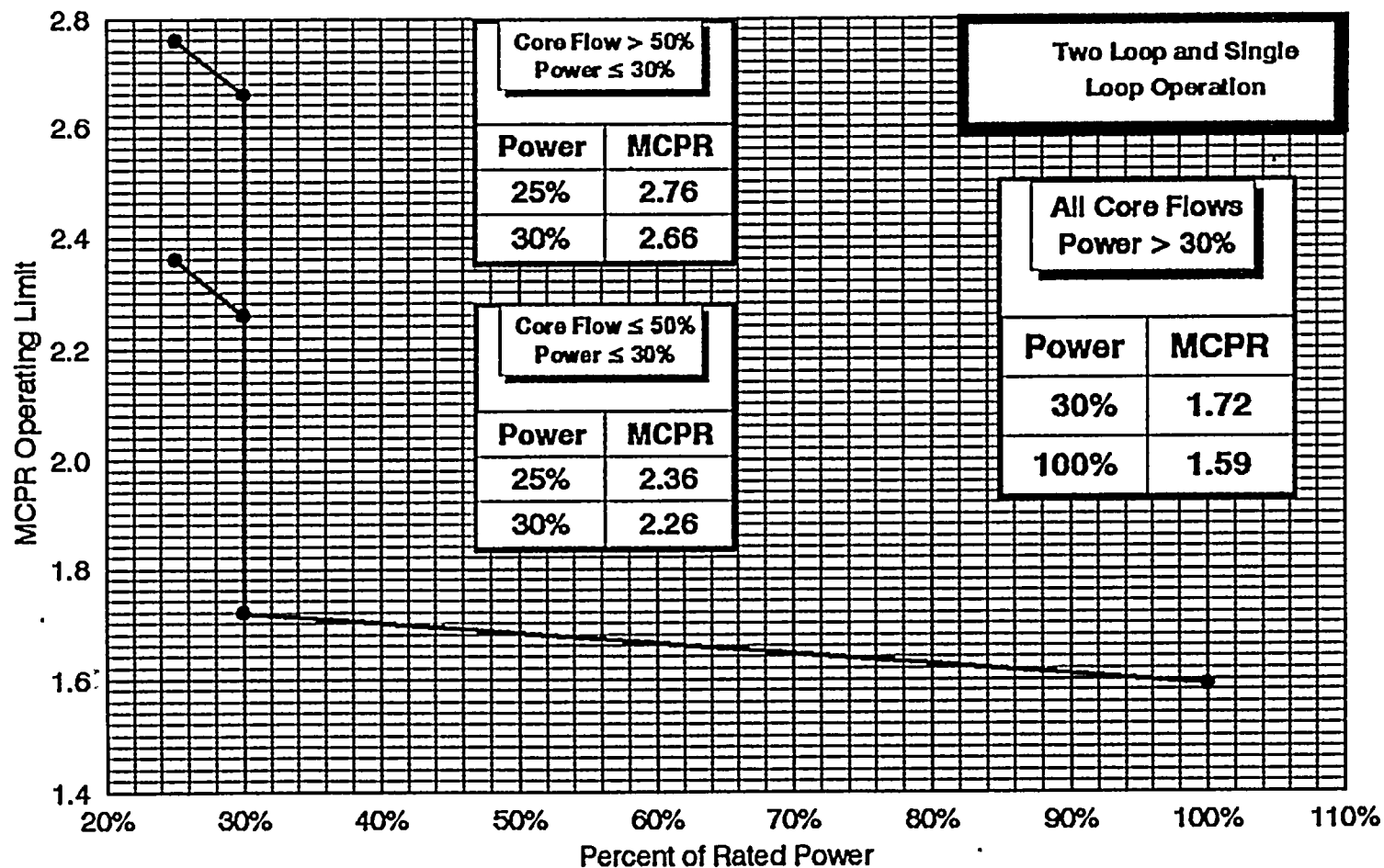


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
TSSS, RPT Operable

SVEA-96 LFA

Cycle Exposures ≤ 5000 MWd/MT

Figure 3.7a

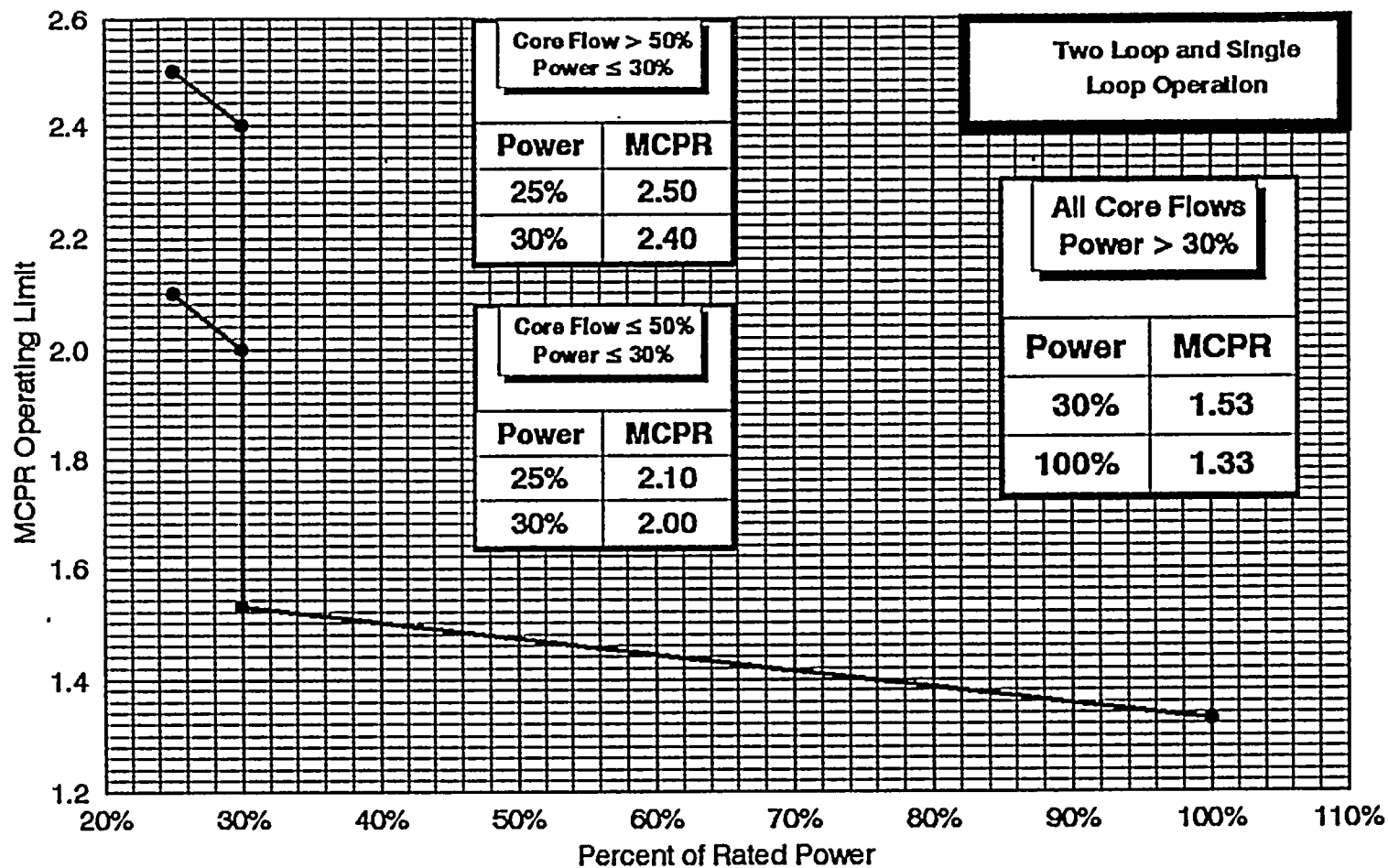


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
TSSS, RPT Operable

SVEA-96 LFA

Cycle Exposures > 5000 MWd/MT

Figure 3.7b

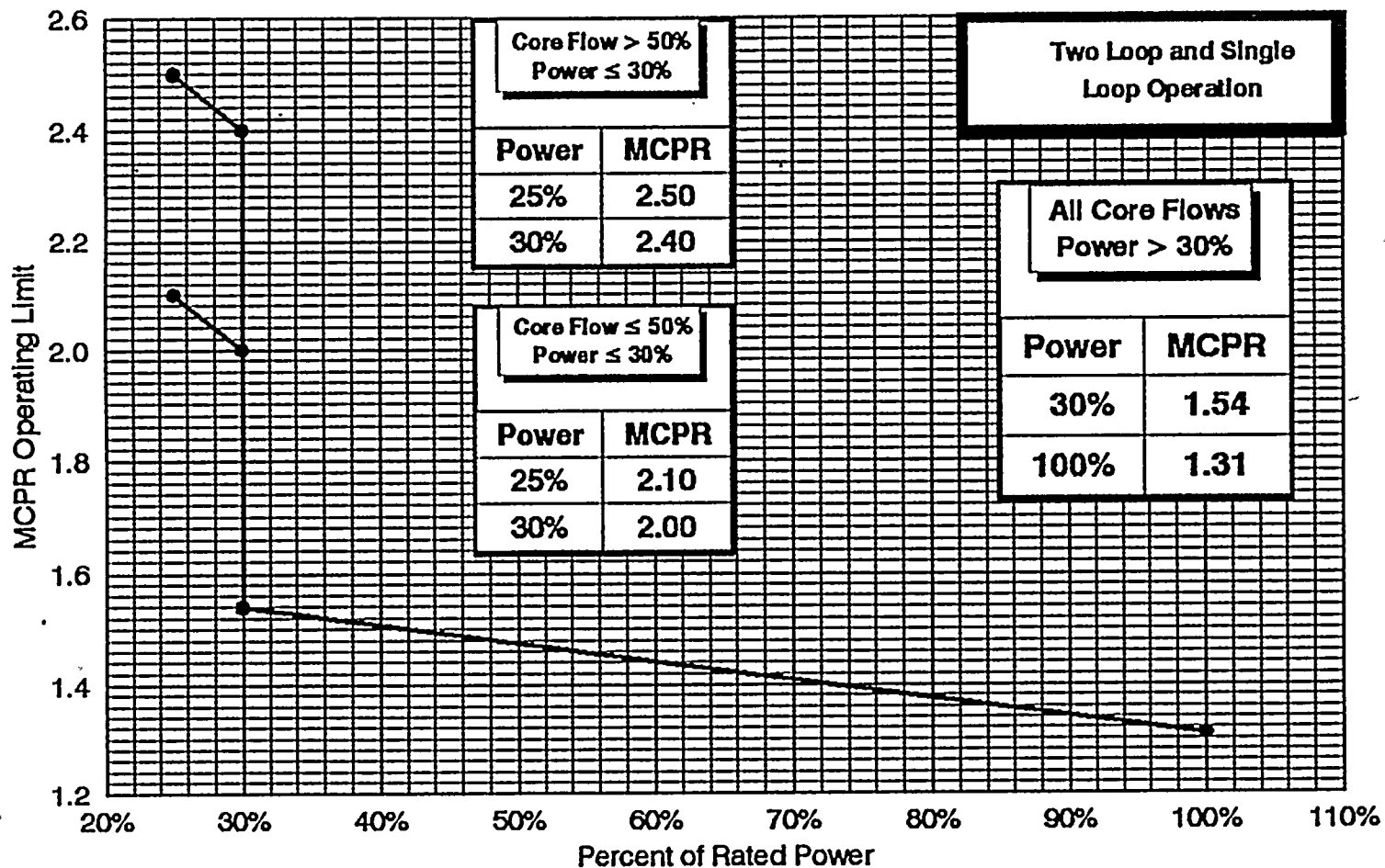


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Operable

SPC 8x8

FFTR Operation

Figure 3.8

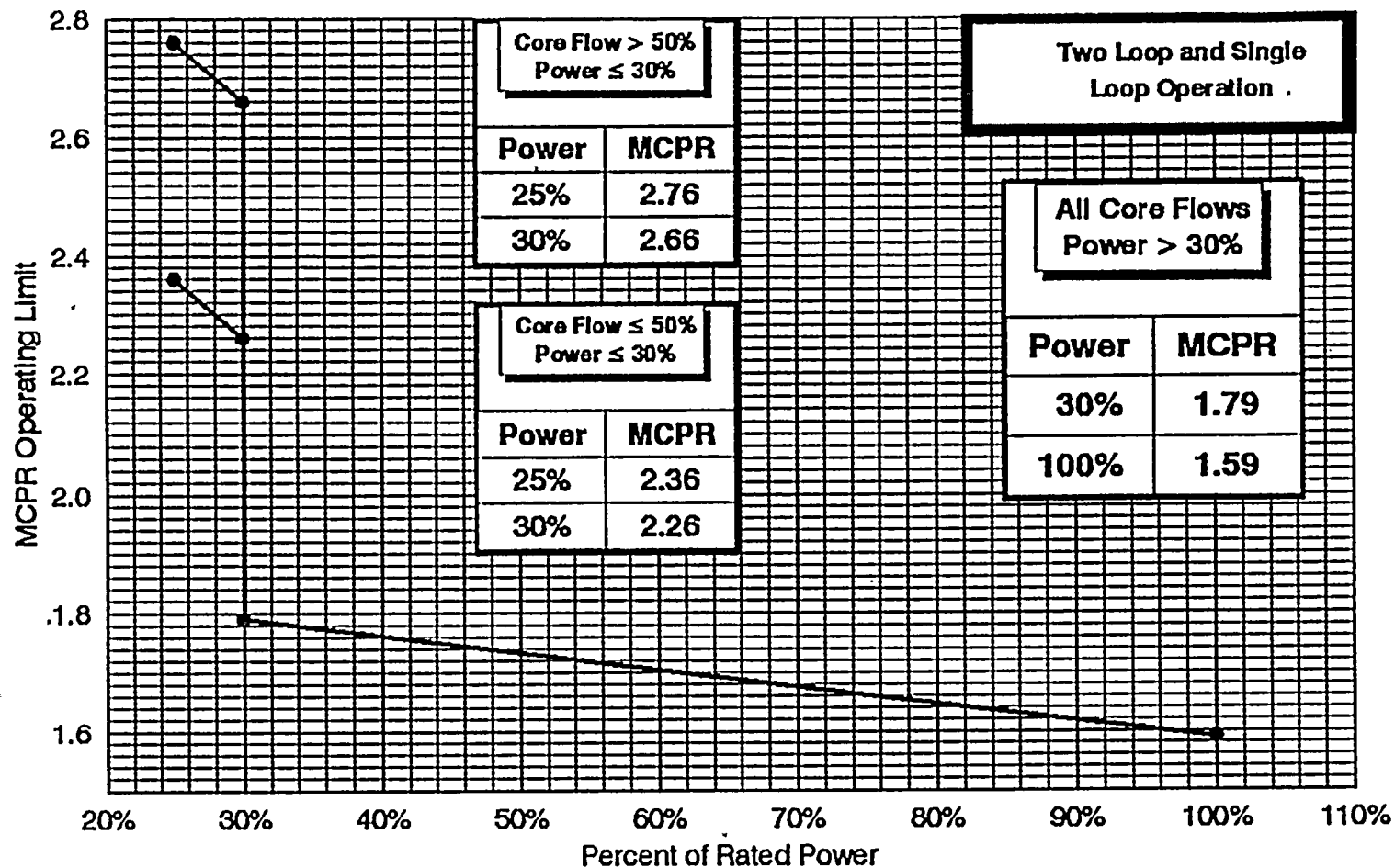


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Operable

SPC 9x9

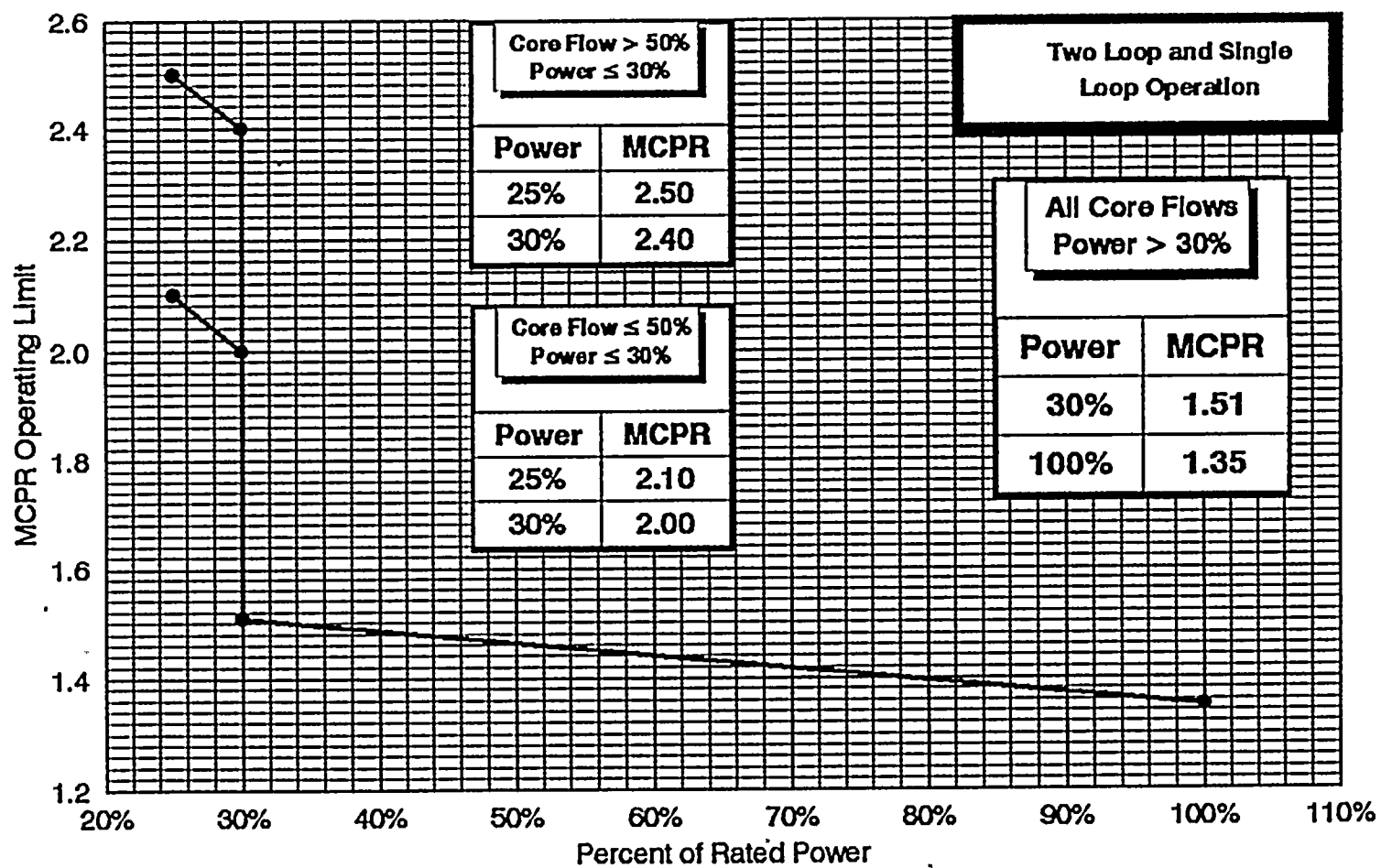
FFTR Operation

Figure 3.9



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Operable
SVEA-96 LFA
FFTR Operation

Figure 3.10

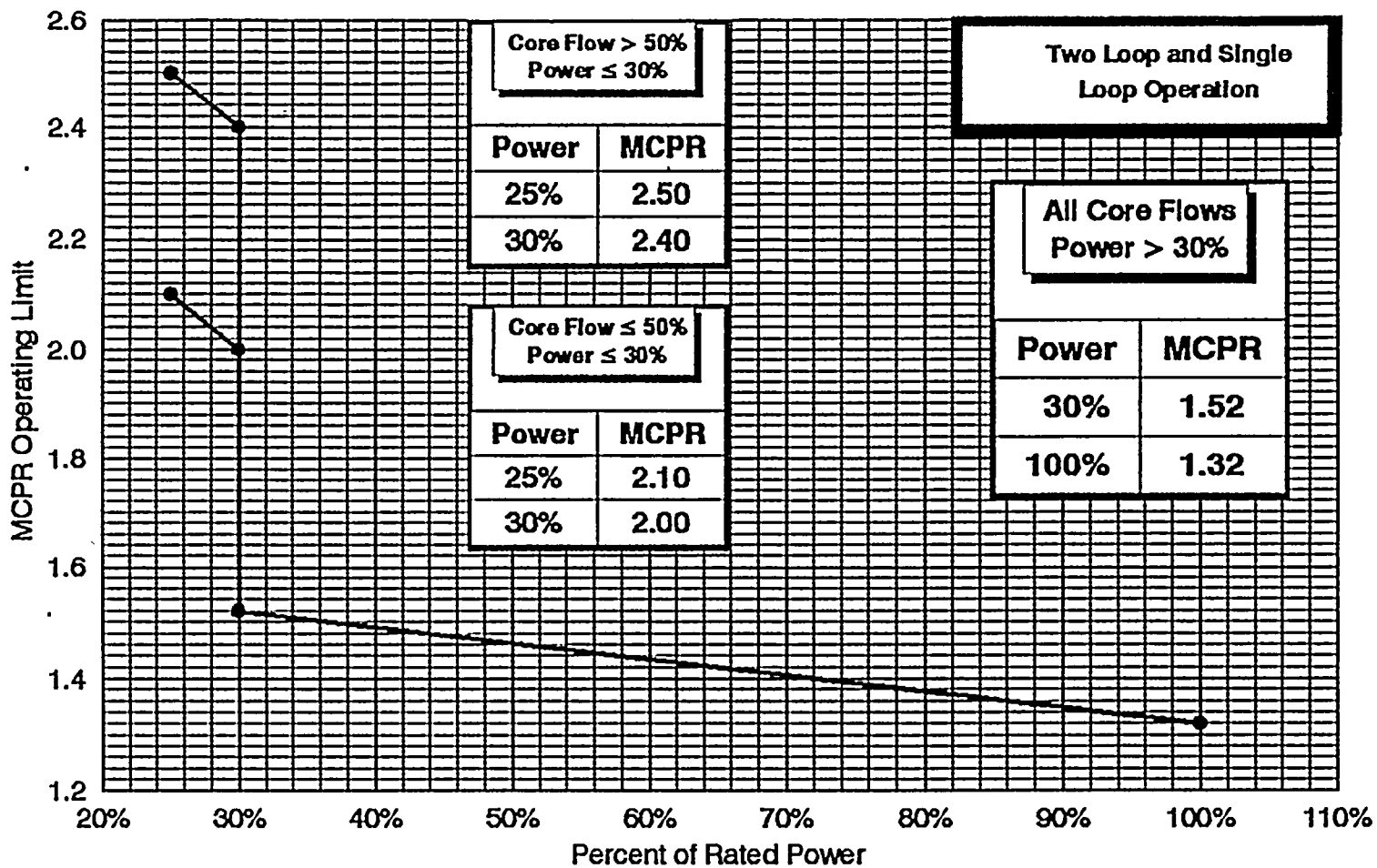


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
TSSS, RPT Operable

• SPC 8x8

FFTR Operation

Figure 3.11

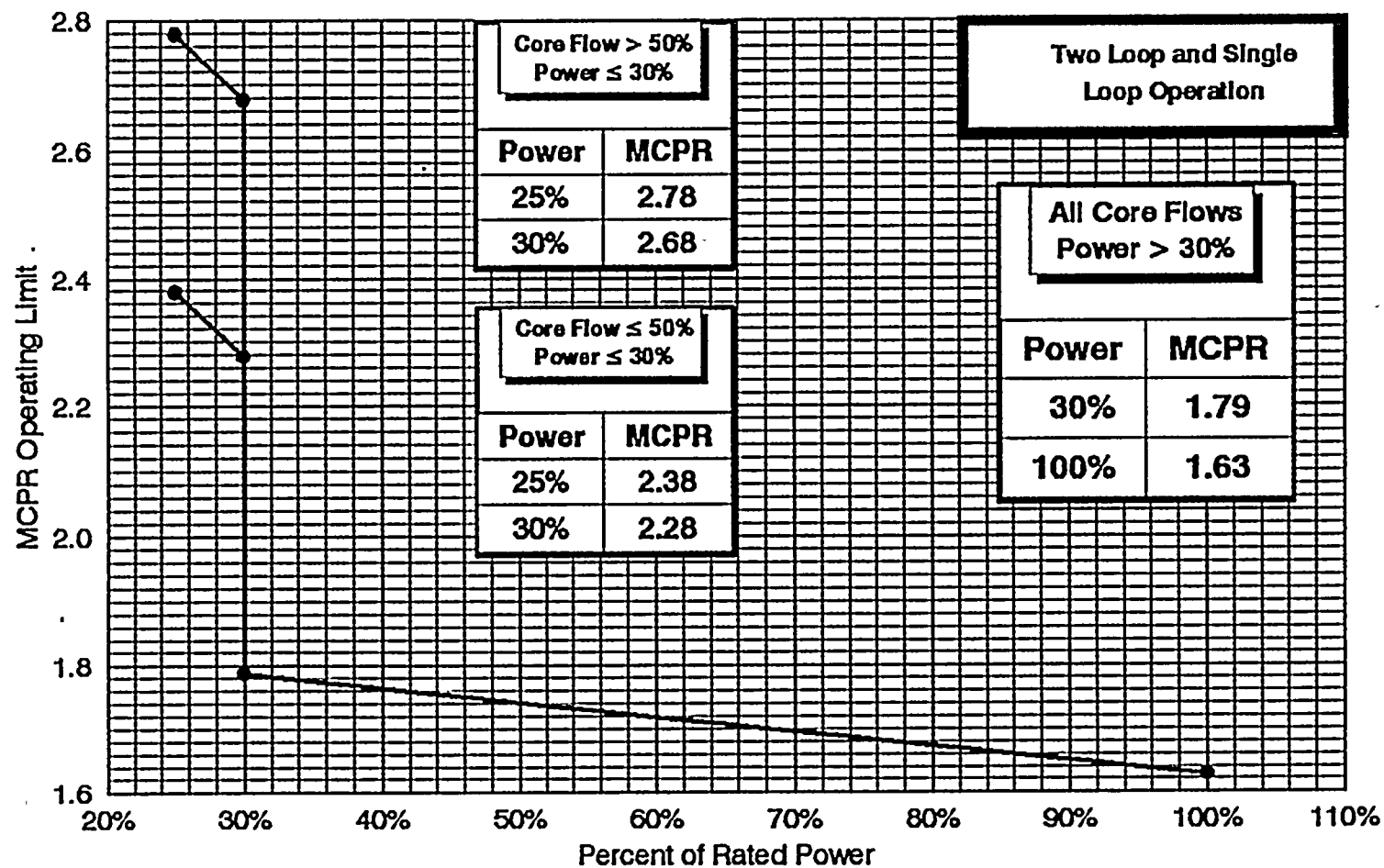


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
TSSS, RPT Operable

SPC 9x9

FFTR Operation

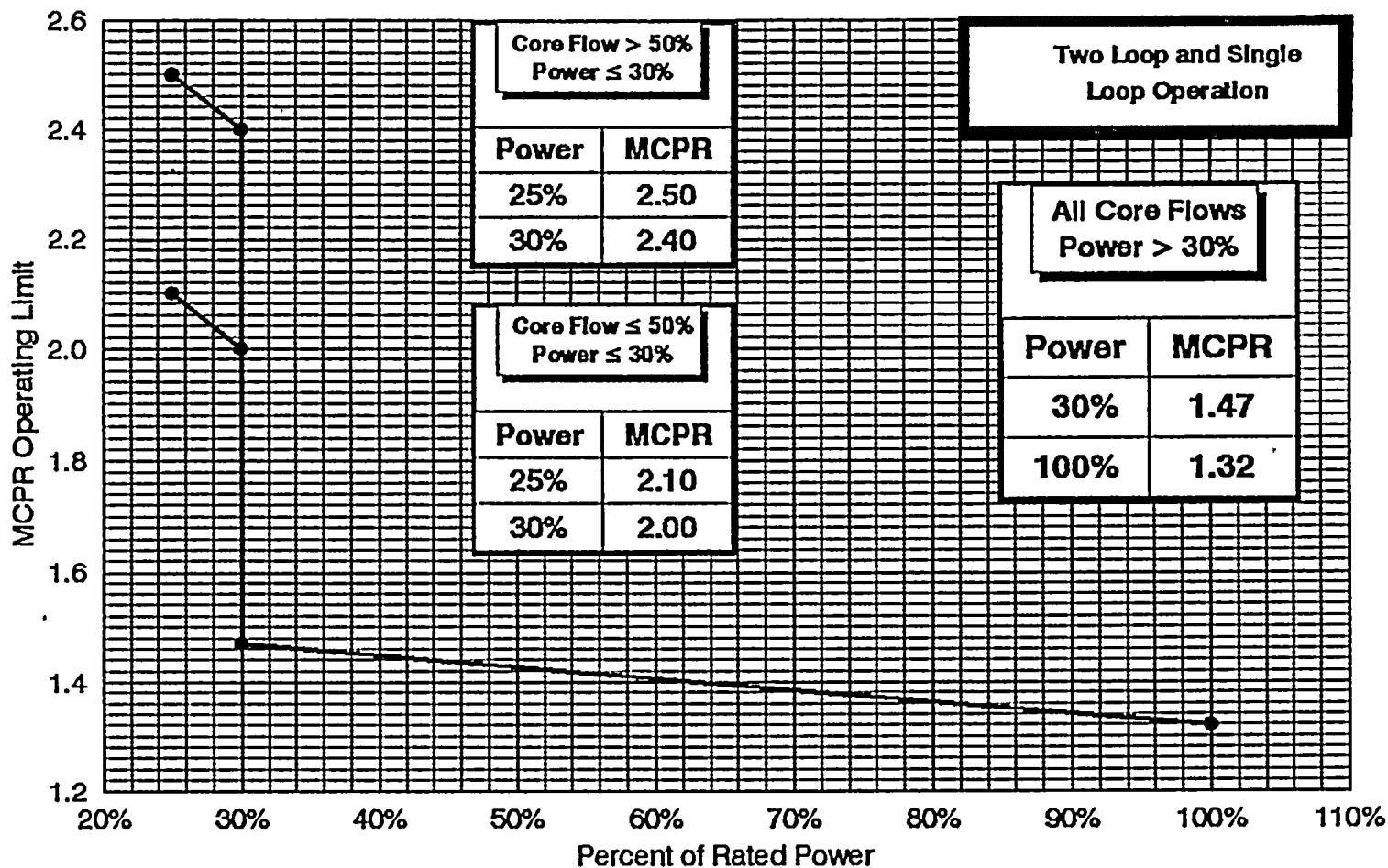
Figure 3.12



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
TSSS, RPT Operable

SVEA-96 LFA
FFTR Operation

Figure 3.13

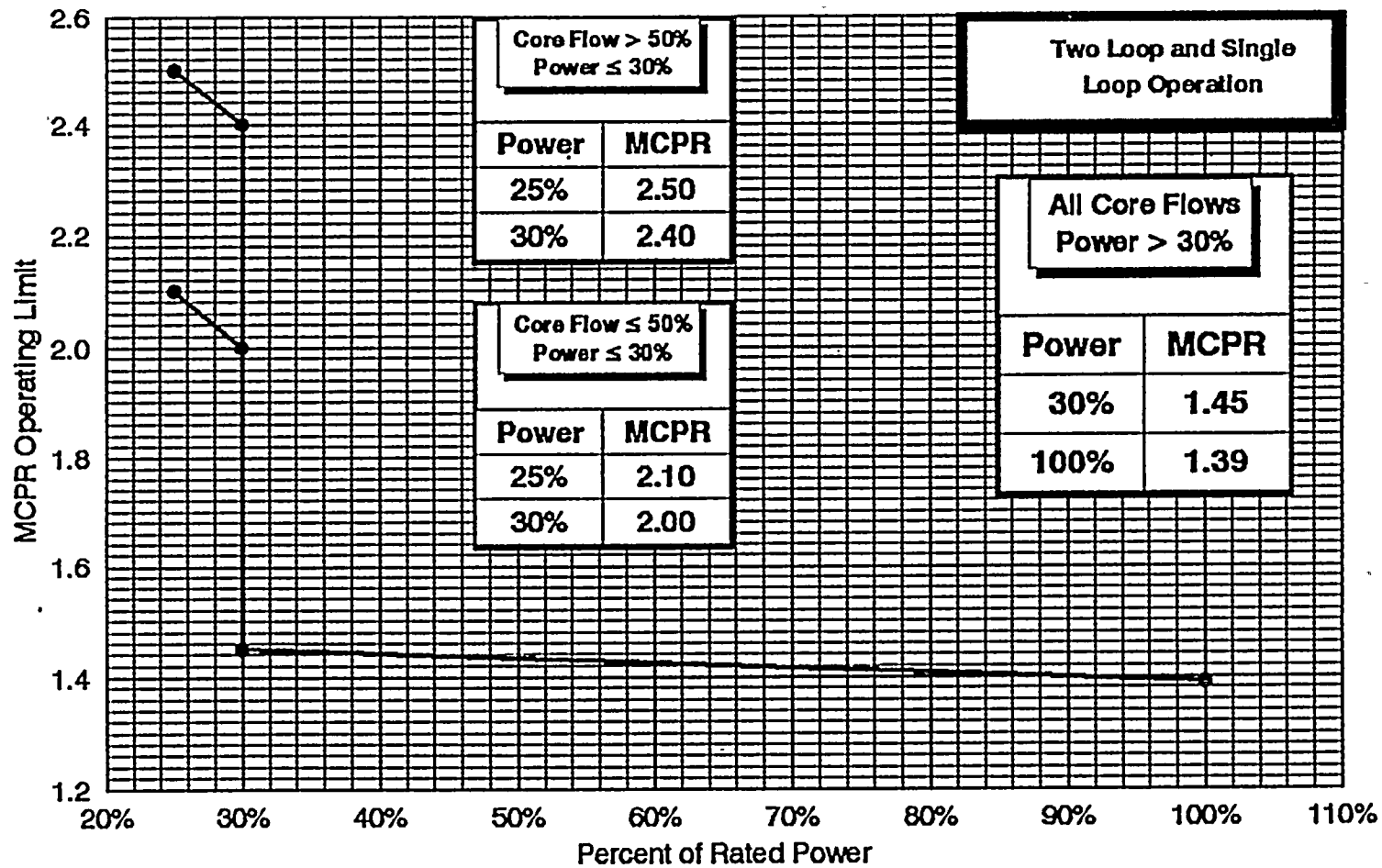


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Inoperable

SPC 8x8

Cycle Exposures ≤ 5000 MWd/MT

Figure 3.14a

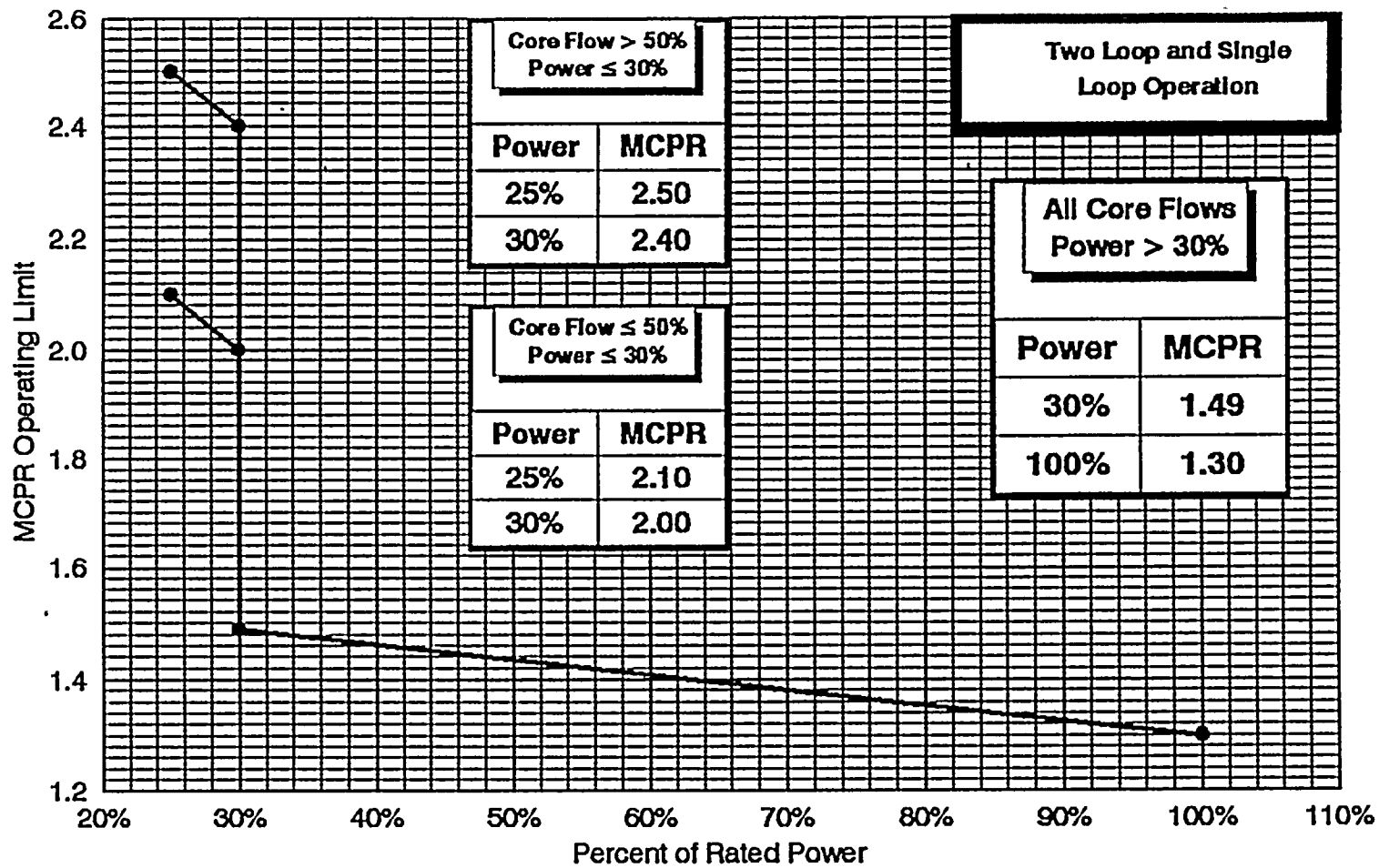


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Inoperable

SPC 8x8

Cycle Exposures > 5000 MWd/MT

Figure 3.14b

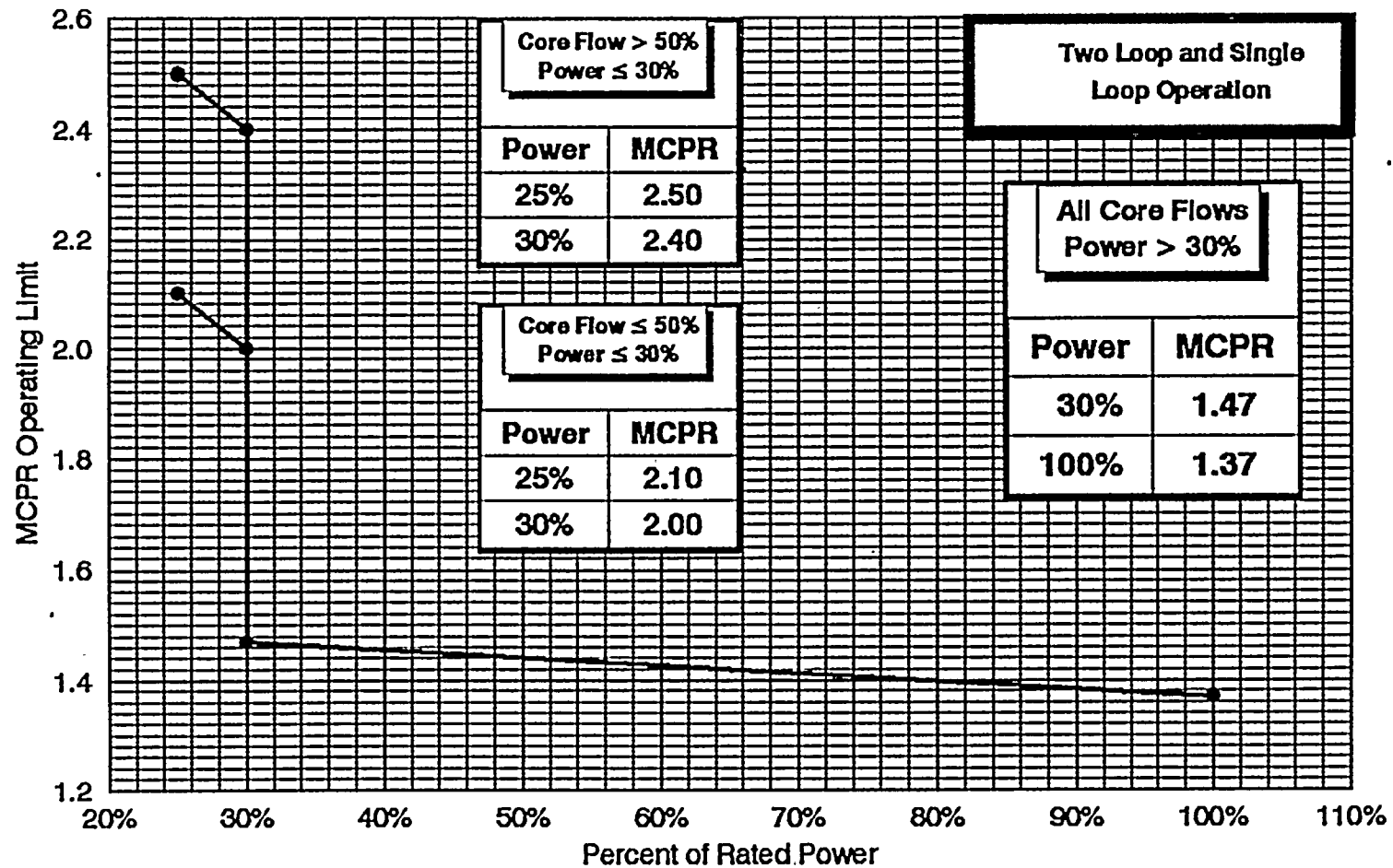


Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Inoperable

SPC 9x9

Cycle Exposures ≤ 5000 MWd/MT

Figure 3.15a



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Inoperable

SPC 9x9

Cycle Exposures > 5000 MWd/MT

Figure 3.15b

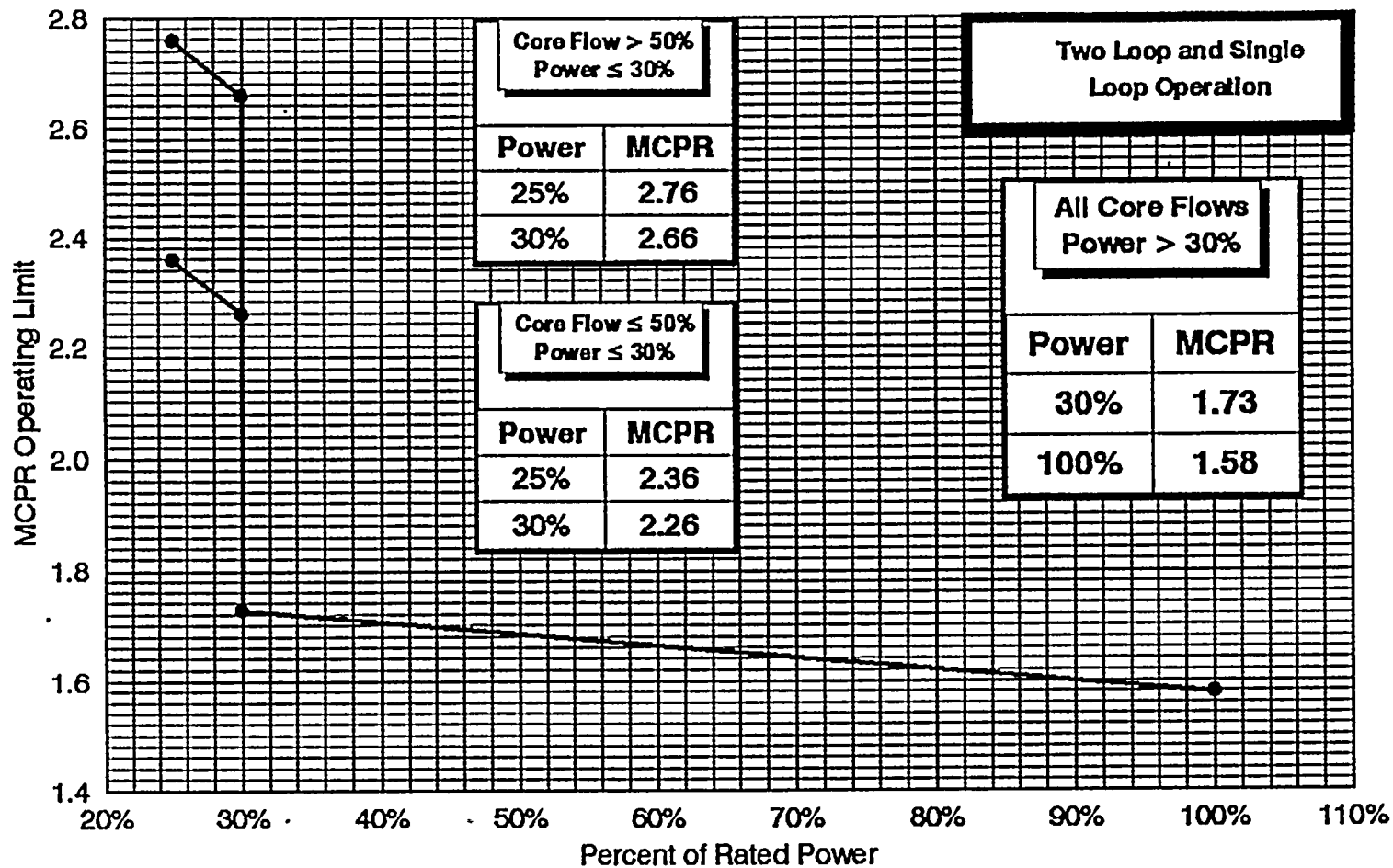
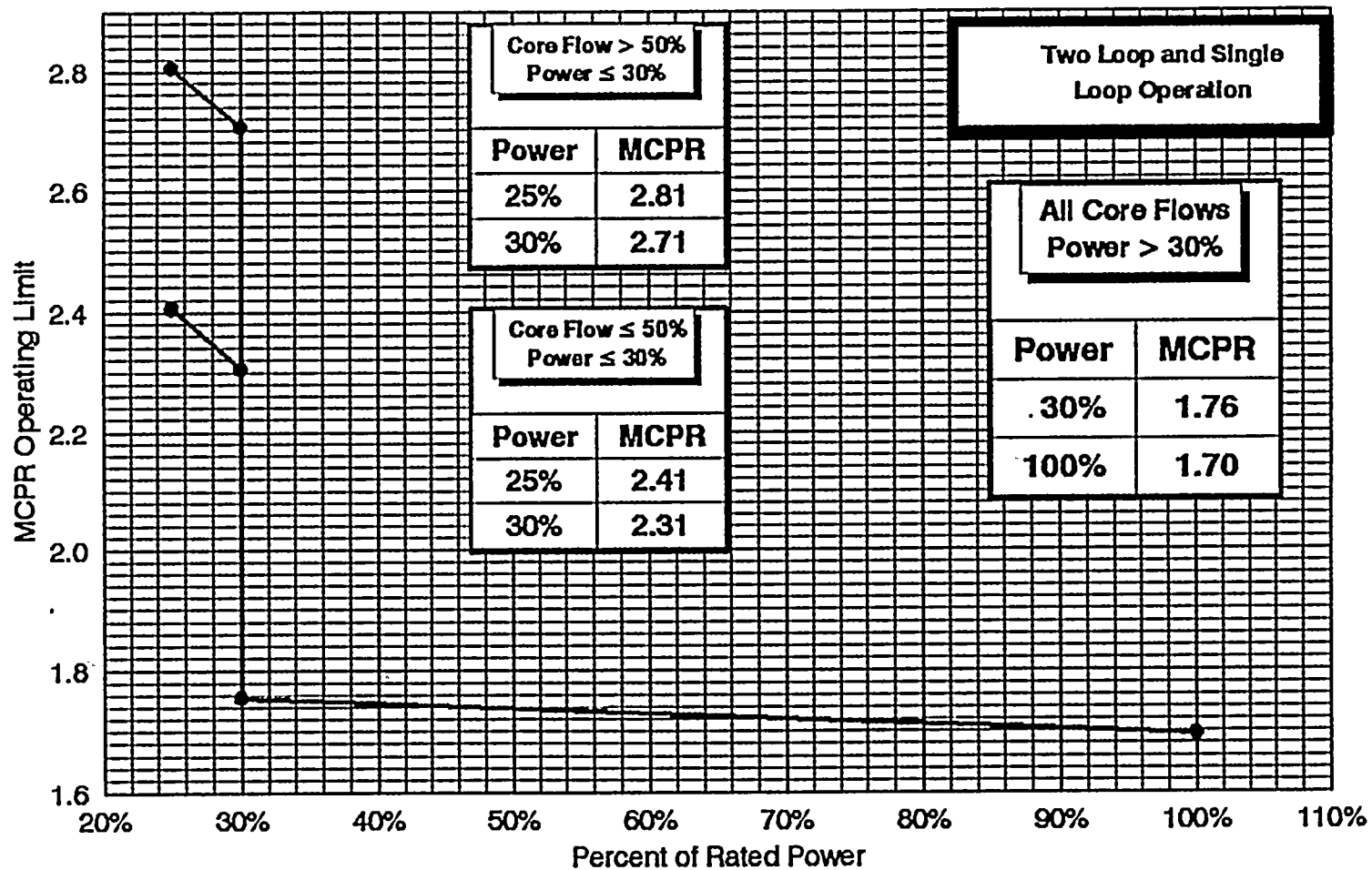


Figure 3.16a



Reduced Power MCPR Operating Limit
Versus Percent of Rated Power
NSS, RPT Inoperable

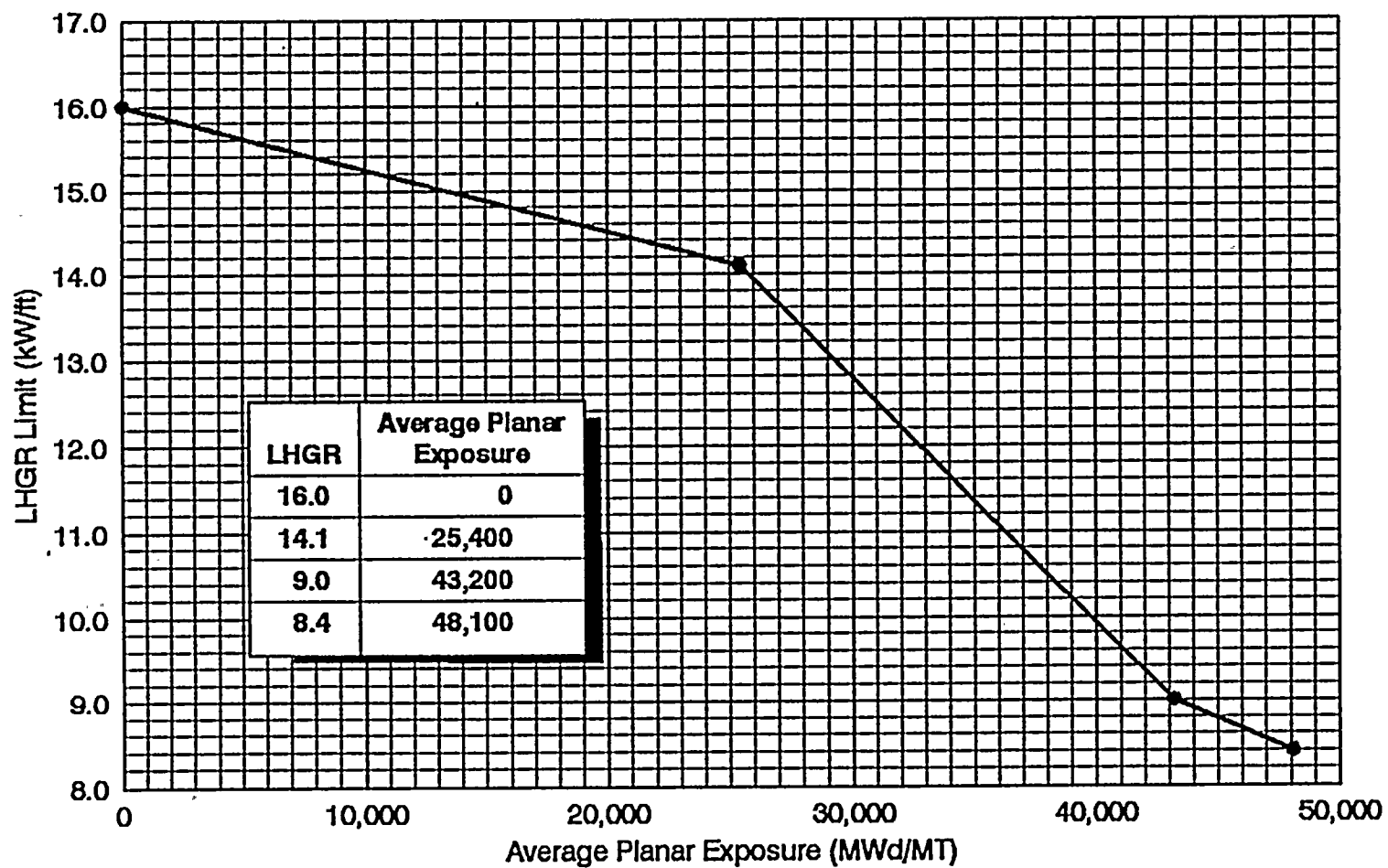
SVEA-96 LFA

Cycle Exposures > 5000 MWd/MT

Figure 3.16b

4.0 LINEAR HEAT GENERATION RATE (LHGR) LIMIT FOR USE IN TECHNICAL SPECIFICATION 3.2.4

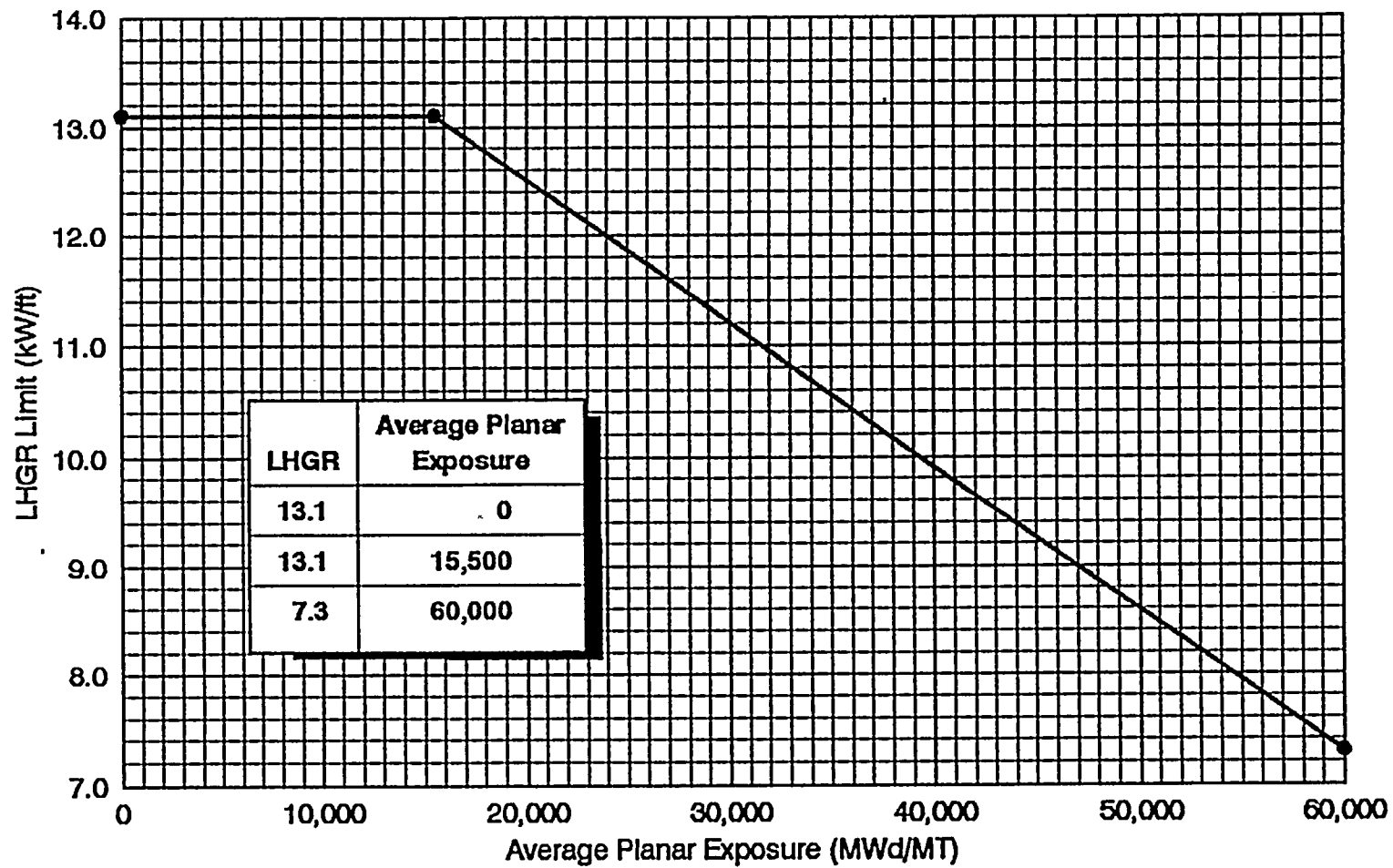
The LHGR limit for use in Technical Specification 3.2.4 shall not exceed the values shown in Figures 4.1 through 4.3.



Linear Heat Generation Rate (LHGR) Limit
Versus Average Planar Exposure

SPC 8x8

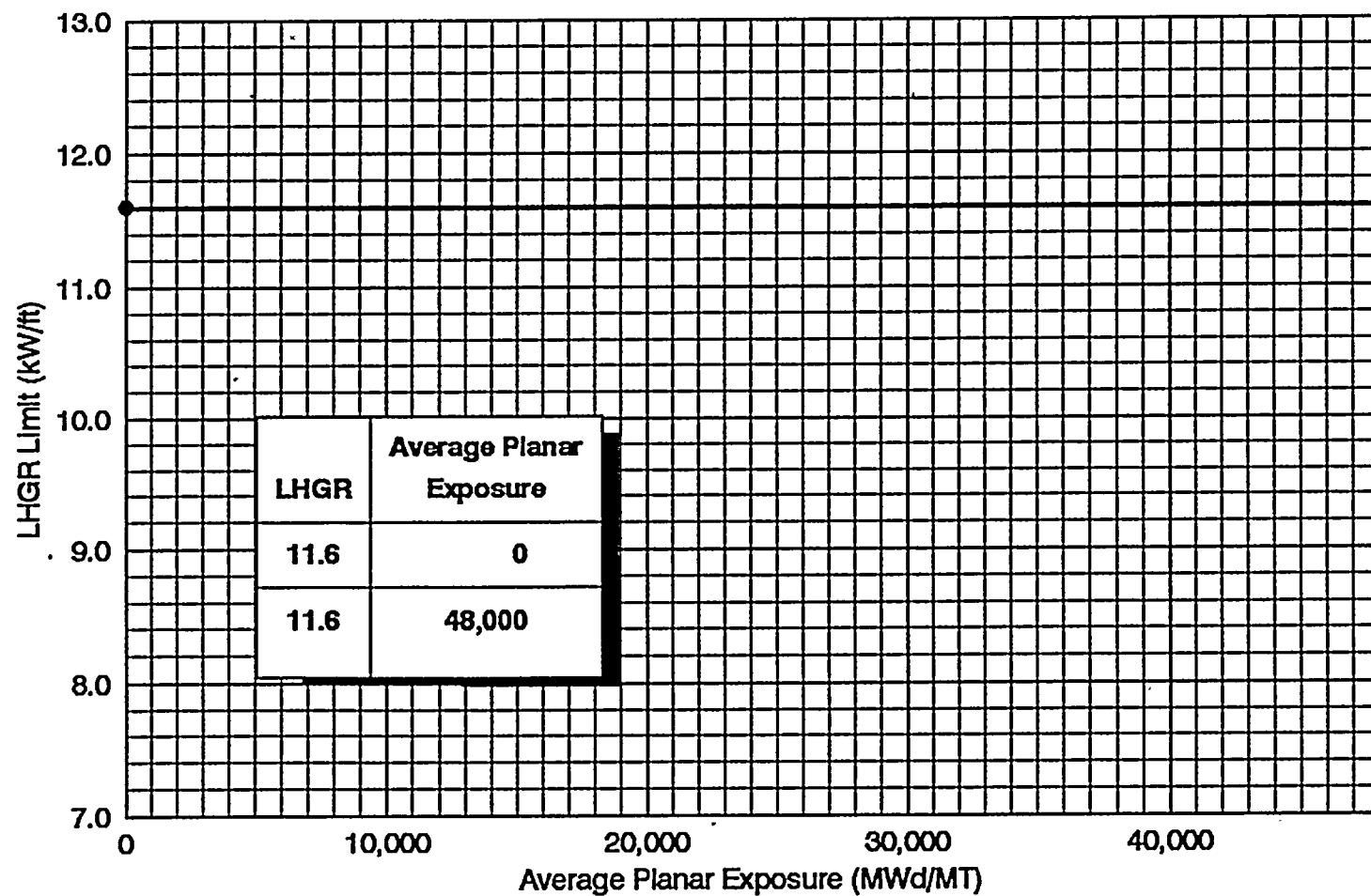
Figure 4.1



Linear Heat Generation Rate (LHGR) Limit
Versus Average Planar Exposure

SPC 9x9

Figure 4.2



Linear Heat Generation Rate (LHGR) Limit
Versus Average Planar Exposure
SVEA-96 LFA

Figure 4.3

5.0 REFERENCES

5.1 Reports for Current Cycle

- 5.1.1 NEDO-33269, "Washington Public Power Supply System Nuclear Project 2, Supplement to SAFER/GESTR-LOCA Loss-of-Coolant Accident Analysis", GE Nuclear Energy, September 1993.
- 5.1.2 EMF-95-006, "WNP-2 Cycle 11 Plant Transient Analysis," Siemens Power Corporation, March 1995.
- 5.1.3 EMF-95-007, "WNP-2 Cycle 11 Reload Analysis," Siemens Power Corporation, March 1995.
- 5.1.4 SPCWP:027:95, "SPC Comments on WNP-2 Cycle 11 Draft COLR," Letter from YU Fresk, Siemens Power Corporation, to RA Vopalensky, Supply System, May 24, 1995.
- 5.1.5 NFBWR-95-058, "SVEA-96 Lead Fuel Assembly Treatment in WNP-2 Cycle 11 Core Operating Limits Report," Letter from CG Schon, ABB Combustion Engineering Nuclear Operations, to DK Atkinson, Supply System, May 16, 1995.
- 5.1.6 EMF-95-004(P), "WNP-2 Cycle 11 Fuel Cycle Design Report," Siemens Power Corporation, February, 1995.
- 5.1.7 NFBWR-94-055, "SVEA-96 LFA Flow-Dependent MCPR Limits," Letter from CG Schon, ABB CENO Fuel Operations, to RA Vopalensky, Supply System, December 22, 1994.
- 5.1.8 NE-02-95-06, "Cycle 11 Staif Data", Washington Public Power Supply System, April 1995.
- 5.1.9 SS2-PE-95-333, IOM, YY Yung to SH Bian, "Confirmation of ANFB Correlation Applicability for CY11 ELLLA Operation," March 8, 1995.

5.2 Licensing Topical Reports in Technical Specification 6.9.3.2

- 5.2.1 ANF-1125(P)(A) and Supplements 1 and 2, "ANFB Critical Power Correlation," Advanced Nuclear Fuels Corporation, April 1990.
- 5.2.2 "NRC Approval of ANFB Additive Constants for 9x9-9X BWR Fuel," Letter from RC Jones, NRC, to RA Copeland, Advanced Nuclear Fuels Corporation, November 14, 1990.

- 5.2.3 ANF-524(P)(A), Revision 2 and Supplements 1 and 2, "Advanced Nuclear Fuels Critical Power Methodology for Boiling Water Reactors," Advanced Nuclear Fuels Corporation, November 1990.
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