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 RECIP. NAME RECIPIENT AFFILIATION
 Document Control Branch (Document Control Desk)

SUBJECT: Describes alternate schedule for IGSCC insps, per GL 88-01.
 All required insps of Category D welds will be completed
 within required 3-yr interval. All welds inspected during
 Refueling Outage 7 & no indications noted.

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May 26, 1993
G02-93-123

Docket No. 50-397

U.S. Nuclear Regulatory Commission
Attn: Document Control Desk
Washington, D.C. 20555

Gentlemen:

Subject: **WNP-2, OPERATING LICENSE NPF-21
ALTERNATE SCHEDULE FOR IGSCC INSPECTIONS**

- References
- 1) Letter G02-92-241, dated October 16, 1992, GC Sorensen (SS) to NRC, "Response to Generic Letter 88-01"
 - 2) Letter dated January 19, 1993, JW Clifford (NRC) to GC Sorensen (SS), "Alternate Schedule for IGSCC Inspections (TAC NO M84714)"

In Reference 1, the Supply System requested that the inspection frequency for Category D and G welds be changed from every 2 refueling outages to every three years. The request also contained a proposed schedule for those inspections, indicating that about one third of the nozzle to safe end welds would be inspected each year. A note was included on the schedule that this was subject to change, but that all of the subject welds would be inspected within the three year period.

In Reference 2, the NRC provided an SER approving the request to change the inspection frequency. The SER also stated that the Supply System would be inspecting about one third of the Category D welds each outage.

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ALTERNATE SCHEDULE FOR IGSCC INSPECTIONS

Currently, Induction Heat Stress Improvement (IHSI) is planned for the 25 Category D welds during the next refueling outage, R9, in the spring of 1994. Because, as part of the process, each of the welds will be examined following the IHSI, it has been decided to cancel the inspections of any Category D welds during R8. The inspections are being delayed for cost savings and for reduction in occupational radiation exposure. The Supply System does not believe that this represents a safety concern. All of the welds were inspected during R7, as discussed in the References, and no indications were found. The Generic Letter 88-01, in specifying an inspection frequency, did not require a portion of inspections each outage. In the event that the IHSI treatment is not performed during R9, inspections will be made of about one half of the Category D welds. All of the required inspections will be completed within the required three year interval.

Sincerely,

A handwritten signature in cursive script, appearing to read "J. V. Parrish".

J. V. Parrish (Mail Drop 1023)
Assistant Managing Director, Operations

MGE/bk

cc: JB Martin - NRC RV
NS Reynolds - Winston & Strawn
JW Clifford - NRC
DL Williams - BPA/399
NRC Site Inspector - 901A

