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SURVEILLANCE REQUIREMENTS (Continued)

4.4.6.1.2 The reactor coolant system temperature and pressure shall be determined to be to the right of the criticality limit line of Figure 3.4.6.1 curve C within 15 minutes prior to the withdrawal of control rods to bring the reactor to criticality and at least once per 30 minutes during system heatup.

4.4.6.1.3 The reactor vessel material surveillance specimens shall be removed and examined, to determine changes in reactor pressure vessel material properties as required by 10 CFR Part 50, Appendix H in accordance with the schedule. ~~in Table 4.4.6.1.3-1~~. The results of these examinations shall be used to update the curves of Figure 3.4.6.1.

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4.4.6.1.4 The reactor vessel flange and head flange temperature shall be verified to be greater than or equal to 80°F:

a. In OPERATIONAL CONDITION 4 when reactor coolant system temperature is:

   1. $\leq$ 100°F, at least once per 12 hours.

   2. $\leq$ 90°F, at least once per 30 minutes.

b. Within 30 minutes prior to and at least once per 30 minutes during tensioning of the reactor vessel head bolting studs.

~~TABLE 4.4.6.1.3-1~~

~~REACTOR VESSEL MATERIAL SURVEILLANCE PROGRAM WITHDRAWAL SCHEDULE~~

CAPSULE NUMBER	VESSEL LOCATION	LEAD FACTOR	WITHDRAWAL TIME (EFPY)
1	300°	Due to symmetry, all capsules are expected to have the same lead factor.	8
2	120°		24
3	30°	LF = 1.2 at the 1/4T LF = 0.86 at vessel ID	Standby