

The following pages will be affected by this Technical Specification amendment.

REMOVE

xxiv

3/4 4-19

3/4 4-22

INSERT

xxiv

3/4 4-19

INDEX

LIST OF TABLES (Continued)

<u>TABLE</u>		<u>PAGE</u>
4.4.6.1.3-1	REACTOR VESSEL MATERIAL SURVEILLANCE PROGRAM-- WITHDRAWAL SCHEDULE	3/4 4-22 Deleted
3.6.3-1	PRIMARY CONTAINMENT ISOLATION VALVES.....	3/4 6-21
3.6.5.2-1	SECONDARY CONTAINMENT VENTILATION SYSTEM AUTOMATIC ISOLATION VALVES.....	3/4 6-39
3.7.8-1	AREA TEMPERATURE MONITORING	3/4 7-31
4.8.1.1.2-1	DIESEL GENERATOR TEST SCHEDULE	3/4 8-9
4.8.2.1-1	BATTERY SURVEILLANCE REQUIREMENTS	3/4 8-14
3.8.4.2-1	PRIMARY CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES	3/4 8-23
3.8.4.3-1	MOTOR-OPERATED VALVES THERMAL OVERLOAD PROTECTION	3/4 8-26
B3/4.4.6-1	REACTOR VESSEL TOUGHNESS	B 3/4 4-6
5.7.1-1	COMPONENT CYCLIC OR TRANSIENT LIMITS	5-7
6.2.2-1	MINIMUM SHIFT CREW COMPOSITION - SINGLE UNIT FACILITY	6-6

REACTOR COOLANT SYSTEM

SURVEILLANCE REQUIREMENTS (Continued)

4.4.6.1.2 The reactor coolant system temperature and pressure shall be determined to be to the right of the criticality limit line of Figure 3.4.6.1 curve C within 15 minutes prior to the withdrawal of control rods to bring the reactor to criticality and at least once per 30 minutes during system heatup.

4.4.6.1.3 The reactor vessel material surveillance specimens shall be removed and examined, to determine changes in reactor pressure vessel material properties as required by 10 CFR Part 50, Appendix H in accordance with the schedule in ~~Table 4.4.6.1.3-1~~. The results of these examinations shall be used to update the curves of Figure 3.4.6.1. *NRC approved*

4.4.6.1.4 The reactor vessel flange and head flange temperature shall be verified to be greater than or equal to 80°F:

- a. In OPERATIONAL CONDITION 4 when reactor coolant system temperature is:
 1. $\leq 100^{\circ}\text{F}$, at least once per 12 hours.
 2. $\leq 90^{\circ}\text{F}$, at least once per 30 minutes.
- b. Within 30 minutes prior to and at least once per 30 minutes during tensioning of the reactor vessel head bolting studs.



1. The first part of the document is a list of names and addresses. The names are written in a cursive script, and the addresses are written in a more formal, printed style. The list is organized into two columns, with names on the left and addresses on the right. The names are: John Doe, Jane Smith, and Robert Brown. The addresses are: 123 Main Street, New York, NY 10001; 456 Elm Street, New York, NY 10002; and 789 Oak Street, New York, NY 10003.

2. The second part of the document is a list of names and addresses. The names are written in a cursive script, and the addresses are written in a more formal, printed style. The list is organized into two columns, with names on the left and addresses on the right. The names are: John Doe, Jane Smith, and Robert Brown. The addresses are: 123 Main Street, New York, NY 10001; 456 Elm Street, New York, NY 10002; and 789 Oak Street, New York, NY 10003.

~~TABLE 4.4.6.1.3-1~~~~REACTOR VESSEL MATERIAL SURVEILLANCE PROGRAM WITHDRAWAL SCHEDULE~~

<u>CAPSULE NUMBER</u>	<u>VESSEL LOCATION</u>	<u>LEAD FACTOR</u>	<u>WITHDRAWAL TIME (EFPY)</u>
1	300°	Due to symmetry, all capsules are expected to have the same lead factor.	8
2	120°		24
3	30°	LF = 1.2 at the 1/4T LF = 0.86 at vessel ID	Standby

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