REGULATORY INFORMATION DISTRIBUTION SYSTEM (RIDS)

ACCESSION NBR: 8603250162 DOC. DATE: 86/03/17 NOTARIZED: NO DOCKET #
FACIL: 50-397 WPPSS Nuclear Project, Unit 2, Washington Public Powe 05000397
AUTH. NAME AUTHOR AFFILIATION
SORENSEN, G. C. Washington Public Power Supply System
RECIP. NAME RECIPIENT AFFILIATION
ADENSAM, E. G. BWR Project Directorate 3

SUBJECT: Forwards addl info re 850517 Request for Relief PSI-2-001 & PSI-2-002 from preservice insp program plan. Welds on reactor pressure vessel drain line exempt by ASME Summer 1978 Edition & later addenda on Section XI.

DISTRIBUTION CODE: A001D COPIES RECEIVED: LTR 1 ENCL 1 SIZE: 4
TITLE: OR Submittal: General Distribution

NOTES:

	RECIPIENT ID CODE/NAME		COPIES LTTR	COPIES ENCL	RECIPIENT ID CODE/NAME		COPIES LTTR	COPIES ENCL
	BWR ADTS		1	0	BWR EB		1	1
	BWR EICSB		2	2	BWR FOB		1	1
	BWR PD3 PD	01	5	5	BRADFUTE, J		1	1
	BWR PSB		1	1	BWR RSB		1	1
INTERNAL:	ACRS	09	6	6	ADM/LFMB		1	0
	ELD/HDS2		1	0	NRR/DHFT/TSCB		1	1
	NRR/ORAS		1	0	REG FILE	04	1	1
	RGN5		1	1				
EXTERNAL:	24X		1	1	EG&G BRUSKE, S		1	1
	LPDR	03	1	1	NRC PDR	02	1	1
	NSIC	05	1	1				

TOTAL NUMBER OF COPIES REQUIRED: LTTR 30 ENCL 26

ACCESSION NBR:8605280142 DOC.DATE: 86/05/27 NOTARIZED: NO DOCKET #
FACIL:50-397 WPPSS Nuclear Project, Unit 2, Washington Public Pow C 05000
AUTH.NAME AUTHOR AFFILIATION
FORNIS,M.C. Washington Public Power Supply System
RECIPIENT AFFILIATION
ADLINSDOR,G. NRR Projects Directorate 3

SUBJECT: Forwards updated info to 840327 response for Relief PSI-2 001 & PSI-2-002 from pressure service inep program plan.Welds on reactor pressure vessel does line exempt as ASME Summer 1978 Addition & letter addenda on Sept 1 XI

DISTRIBUTION CODE: A001D COPIES RECEIVED:LTR ENCL SIZE:
TITLE: OR Submittal: General Distribution

NOTES:

	RECIPIENT ID CODE/NAME		COPIES LTTR	COPIES ENCL	RECIPIENT ID CODE/NAME		COPIES LTTR	COPIES ENCL
	BWR ADTS		1	0	[illegible]		1	1
	BWR EICSB		2	2	[illegible]		1	1
	BWR PD3 PD	01	6	5	[illegible]		1	1
	BWR RSB		1	1	[illegible]		1	1
INTERNAL:	ACRS	09	6	6	ADM/LFMB		1	0
	ELD/HDS2		1	0	[illegible]		1	1
	NRR/DRA		1	0	[illegible]	01	1	1
	RGN5		1	1				
EXTERNAL:	NRC		1	1	[illegible]		1	1
	[illegible]	03	1	1	NRC PDR	02	1	1
	[illegible]	05	[illegible]	[illegible]				

Washington Public Power Supply System
3000 George Washington Way P.O. Box 968 Richland, Washington 99352-0968 (509)372-5000

March 17, 1986
G02-86-229

Docket No. 50-397

Director of Nuclear Reactor Regulation
Attn: E. G. Adensam, Project Director
BWR Project Directorate No. 3
Division of BWR Licensing
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Dear Ms. Adensam:

Subject: NUCLEAR PLANT NO. 2
CPPR-93 PRESERVICE INSPECTION PROGRAM PLAN
REQUESTS FOR RELIEF

Reference: Letter, G02-85-255, G. C. Sorensen (SS) to W. R. Butler (NRC), Same Subject, dated May 17, 1985

In discussing the reference letter with your Mr. Martin Humm, the Supply System feels some additional information and clarification on the subject relief requests should be provided.

Request for Relief - PSI-2-001

Relief was requested for two welds on the RPV drain line which is 2" diameter and made inaccessible by the control rod drive penetrations. These welds received Section III examinations prior to service. These welds are exempt by the Summer 78 and later addenda of Section XI. Relief is still requested since the examinations were performed to the Summer 1975 addenda.

Request for Relief - PSI-2-002

Both of these attachment welds received an MT examination during construction. Additionally, the as-built drawings show the attachment to the pressure boundary of RHR-475 is 1/2" thickness and, thus, is exempt from examination in accordance with Section XI, Table IWC-2500-1, Category C-E, footnote (1).

A001
1/1

The Supply System hopes that the above information will enable this matter to be closed as soon as possible. Should you have any further questions regarding this matter, please contact Mr. P. L. Powell, Manager, WNP-2 Licensing.

Very truly yours,

G. C. Sorensen, Manager
Regulatory Programs

TFH/tmh
Attachments
cc: JO Bradfute - NRC
M Humm - NRC
JB Martin - NRC RV
E Revell - BPA
NS Reynolds - BLCP&R
NRC Site Inspector

CATEGORY C-E-1

ISO. NO.	WELD NUMBER	DATA SHEET NO.	SECTION XI EXAM	DESCRIPTION	SECTION III EXAM	REMARKS
RHR-203	RHR-410(W)	XXX-XXX	SUR	Attachment weld	MT	Not accessible - within shielding wall.
RHR-207	RHR-475(W)	XXX-XXX	SUR	Attachment weld	MT	Not accessible - within shielding wall.

delete As built records show the integral attachment as 1/2" thick which, according to the Code (S-78), is exempt from examination.

REQUEST FOR RELIEF No. PSI-2-002

CATEGORY B-J

ISO. NO.	WELD NUMBER	DATA SHEET NO.	SECTION XI EXAM	DESCRIPTION	SECTION III EXAM	REMARKS
RRC-104	2RRC(51)-1	XXX-XXX	PT	Nozzle to Forging	MT	Inaccessible due to CRD housings. These welds are located at the centerline of the RPV and they are completely surrounded by the control rod drive mechanisms.
RRC-104	2RRC(51)-2	XXX-XXX	PT	Forging to Piping	RT/PT	Inaccessible due to CRD housings. These welds are located at the centerline of the RPV and they are completely surrounded by the control rod drive mechanisms.

REQUEST for Relief No. PSI-2-001 (SUPPLEMENT)