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Docket No. 50-397

Mr. R. H. Engelken, Director
NRC Region V
Suite 202, Walnut Creek Plaza
1990 N. California Boulevard
Walnut Creek, California 94596

Dear Mr. Engelken:

Subject: WPPSS Nuclear Project No. 2
Docket Number 50-397
Sacrificial Shield Wall (SSW)
Corrective Action Plan

References: (1) NRC Region V letter, RH Engelken to NO Strand,
Stop Work, Repairs and Attachments to the Sacri-
ficial Shield Wall, WNP-2, dated November 21, 1979.

(2) Memorandum from RH Engelken, Director, Region V,
to HD Thornburg, Director of Reactor Construction
Inspection, IE, WNP-2 Sacrificial Shield Wall,
Pipe Whip Restraints, and Related Structures,
dated December 6, 1979.

(3) NRC Region V Letter, RH Engelken to NO Strand,
WNP-2 Pipe Whip Restraints and Sacrificial Shield
Wall, dated February 8, 1980.

(4) Letter, DL Renberger to RH Engelken, Sacrificial
Shield Wall (SSW) Corrective Action Plan,
dated March 25, 1980.

(5) NRC letter, V. Stello to NO Strand, dated June 17, 1980.

The purpose of this letter is to transmit to you a report entitled
"Engineering Evaluation of the WNP-2 Sacrificial Shield Wall". This
report constitutes the Supply System's corrective action plan for the
SSW, and as such satisfies the requirement for submittal of such a
plan discussed in references 1 through 5.

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AUTHOR:	DC Timmins	FOR SIGNATURE OF:	DL Renberger
SECTION			
FOR APPROVAL OF	AN Kugler	RT Johnson	WC Bibb
APPROVED	AN Kugler	RT Johnson	ME Witherspoon
DATE	7/31/80	7/31/80	7/31/80

THIS LETTER SATISFIES COMMITMENT NO. _____

THIS LETTER (DOES) (DOES NOT) ESTABLISH A NEW COMMITMENT.

WPPSS CORRESPONDENCE NO. 301

August 1, 1980
G02-80-168

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The Supply System believes this report in conjunction with the identified actions therein closes the technical issues related to the SSW. This report will be referenced in the WNP-2 FSAR and supplements previously submitted licensing documents to technically justify the as-built condition of the SSW. This report is considered to be the instrument used to obtain NRC Region V concurrence to proceed with construction on the SSW.

In parallel, this report has been submitted to the Office of Nuclear Reactor Regulation. The report in conjunction with the forthcoming August 6, 1980 meeting, provides sufficient information to them to allow NRR approval of the proposed replacement weld at elevation 541'-5". We request that you expedite their technical review and approval of this proposed corrective action and subsequently remove the construction hold on this repair in order to minimize schedule delays.

Nonconformances in documentation associated with the SSW have been technically evaluated in the enclosed report. Conclusions drawn in several specific concerns relative to nonconformances having no structural significance are not intended to reflect an unconcerned attitude by the Supply System for the importance that the related Code or Quality Assurance requirements have or for corrective actions necessary to prevent similar reoccurrences.

Very truly yours,

D. L. Renberger

D. L. Renberger
Assistant Director
Technology

DLR:DCT:asm

Attachment: (2) as noted

cc: V Stello, NRC (w/att. - 2)
ND Lewis, EFSEC, Olympia
JR Lewis, BPA
JJ Verderber, B&R, New York
RC Root, B&R Site
WNP-2 Files
AD Toth.- NRC, Region V

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